

P-Stereogenic Compounds

Stereospecific Synthesis of α - and β -Hydroxyalkyl P-Stereogenic Phosphine–Boranes and Functionalized Derivatives: Evidence of the P=O Activation in the BH₃-Mediated Reduction

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Abstract: Access to hydroxy-functionalized P-chiral phosphine–boranes has become an important field in the synthesis of P-stereogenic compounds used as ligands in asymmetric catalysis. A family of optically pure α and β -hydroxyalkyl tertiary phosphine–boranes has been prepared by using a three-step procedure from readily accessible enantiopure adamantylphosphinate, obtained by semi-preparative HPLC on multigram scale. Firstly, a two-step one-pot transforma-

tion affords the enantiopure hydroxyalkyl tertiary phosphine oxides in good yields and enantioselectivities. The third step, BH₃-mediated reduction, allows the formation of the desired phosphine–boranes with excellent stereospecifity. The mechanistic study of this reduction provides new evidence to elucidate the crucial role of the pendant hydroxy group and the subsequent activation of the P=O bond by the boron atom.

Introduction

Chiral phosphorus ligands are the most popular chiral ligands used in asymmetric organometallic catalysis, due to their tunable steric and electronic properties,^[1] and therefore, play an important role in industrial processes.^[2] Among these chiral ligands, bidendate or bifunctional phosphorus compounds are more appreciated, due to their potential to offer opportunities to construct well-defined and structurally rigid organometallic complexes. Moreover, P-stereogenic compounds bearing the chiral center closely bound to the active metal center could offer better enantioselectivity. For this reason the preparation of stable P-stereogenic compounds remains a challenge in asymmetric catalysis as organocatalysts^[3] or as ligands.^[4] The first synthesis of enantioenriched α -hydroxymethyl tertiary phosphine-borane by direct desymmetrization of the dimethylphenylphosphine-borane was initially reported by Evans and co-workers,^[5] and pursued by others^[6] (Scheme 1, path E). This class of compounds very recently gained more attention as they were used as key intermediates during the synthesis of

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Scheme 1. Comparative pathways to prepare optically pure functionalized tertiary phosphine–boranes 4 (path A: this work; path B: ref. [16], [17]; path C: ref. [11]; path D: ref. [12]; path E: ref. [5], [6].

hybrid phosphine-phosphite bidendate chiral ligands, which have been well developed in the past five years and found to be active for different catalytic enantioselective transformations.^[7]

Access to enantioenriched hydroxyalkyl tertiary phosphineboranes (TPB) is possible by reduction of the corresponding tertiary phosphine oxides (TPO). Many reagents can reduce the P=O bond with inversion or retention of configuration at phosphorus atom.^[8] However, the relatively high temperature required to obtain the phosphine in high yield is a major drawback in terms of chemo- and stereoselectivity. This can be easily circumvented when the P=O bond bears an alcohol functionality controlling the reduction achieved by a mixture of HSiCl₃ and BH₃-THF complex.^[9] Interestingly Kiełbasiński and



co-workers^[10] reported that enantioenriched hydroxyalkyl-TPOs could be reduced stereoselectively to the corresponding TPBs at room temperature by using BH₃·THF alone. Very recently, by using this reducing reagent, Pietrusiewicz and co-workers published the preparation of a large family of functionalized TPBs (Scheme 1, path C).^[11] At the same time, our group developed a new methodology for the synthesis of these important molecules throughout three stereoselective steps (Scheme 1, path D).^[12] Starting from optically pure H-adamantylphenylphosphinate 1, we were able to prepare enantiopure hydroxymethyl-TPBs. First, optically pure H-adamantyl (hydroxymethyl)phosphinates (e.r. > 97.5:2.5) were prepared, then reduced by stereospecific reduction with BH3. THF to obtain the corresponding H-adamantyl(hydroxymethyl)phosphinites boranes (e.r. > 97.5:2.5). The latter afforded by alkylation the hydroxymethyl-TPBs (e.r. > 99.5:0.5).

Herein we report a practical synthesis of functionalized TPBs **4**, combining the two-step one-pot synthesis of optically pure α and β -hydroxyalkyl-TPO **3** followed by their stereospecific BH₃-mediated reduction (Scheme 1, path A). We aim to study the stereochemistry of the reactions by assigning precisely the absolute configuration of the P=O **3** and P-BH₃ **4** compounds by vibrational circular dichroism (VCD) and X-ray diffraction (XRD) of the obtained crystals. The dynamic stereochemistry of the chiral compounds and the NMR studies support the intermediates involving in the borane reduction reaction.

Results and Discussion

Two-step one-pot synthesis of α - and β -hydroxy-functionalized phosphine oxides

The preparation of functionalized TPOs 3 was developed first by Haynes and co-workers.^[13] The reaction of the configurationally stable lithiated P-chiral tert-butylphenylphosphine oxide with aldehydes and α , β -unsaturated carbonyl compounds takes place at -78 °C, resulting in high yields with moderate to good diastereoselectivities. These phosphinylation reactions proceed with retention of configuration at the phosphorous atom. From ethylphenylphosphinate, other TPOs have been prepared by reaction with tert-butyllithium, followed by addition of propylene oxide.^[9, 14] Recently, first-rank studies on crystallization-induced asymmetric transformations developed by Minnaard and co-workers showed the importance of obtaining hydroxy-functionalized TPO 3.^[15] Starting from racemic secondary phosphine oxide (SPO), a family of optically pure α hydroxymethyl TPOs was obtained with good yield and diastereoselectivities, thanks to the consecutive crystallization-induced asymmetric transformations.

According to these studies, enantioenriched compounds **3** were prepared from SPO or from the lithiated phosphinite **2**, which can be obtained from phosphinates (Scheme 1, path B). Indeed P-stereogenic SPOs have been synthesized with an excellent enantioselectivity from diastereoisomerically pure (R_p)-H-menthylphenylphosphinate and organolithium or Grignard reagents. The nucleophilic substitution of the menthyloxy leaving group of the H-phosphinate proceeds stereospecifically

with inversion of configurations at phosphorus. Others^[16] and our group^[17] have shown that substitution reaction results from a two-step reaction path involving first a deprotonation of H-phosphinates followed by a substitution of the menthyloxy group. Depending on the reactivity of the organometallic reagent, we have demonstrated a competitive reaction between the H-menthylphenylphosphinate and the leaving menthylate anion. This degenerate process, whereby the nucleophile and leaving group are the same, causes epimerization of the phosphorus chiral center and a subsequent decrease in the enantioselectivity of the SPOs. Therefore we underwent recently the preparation of a more stable phosphinate, the Hadamantylphenylphosphinate 1.^[18] 25 g of each enantiomer can be prepared by semipreparative chiral HPLC. We demonstrated its significant reactivity, affording a large variety of Pstereogenic compounds through a divergent strategy.^[12] Among these compounds, enantioenriched SPOs were obtained in good yields and enantioselectivities.

We applied herein this strategy to develop the synthesis of optically pure phosphine oxides **3**. Enantiopure (S_P) - or (R_P) -1 reacts with 2 equivalent of tert-butyllithium or methyllithium to form the phosphinito intermediate 2, which then reacts in situ with various aldehydes or epoxides as electrophiles to afford the chiral TPO 3 in moderate to good yields (Table 1). This one-pot synthesis is very convenient, as it avoids the nontrivial purification of the SPO from 1-adamantanol (derived from the hydrolysis of 2). Moreover, the reaction is divergent, as it allows the introduction of two different alkyl groups (tBu or Me) on the phosphorus atom, as well as various pendant hydroxyalkyl chains. Remarkably, no erosion of the enantiomeric excess was observed (although a very slight erosion was noted in the case of the formation of 3 b). All compounds were obtained with high enantioselectivity. When using paraformaldehyde as an electrophile, the alkylations were completed in only 2 h (Table 1, entries 1-3), regardless of the alkyl groups on the phosphorus atom. For the other aldehydes and epoxides, the alkylations were slower (completed in 15 h). For acetaldehyde, we observed a low diastereoselectivity (1.4:1) in favor of the like $(S_{P}S)$ -diastereoisomer **3d** (according to XRD; see the Supporting Information). For benzaldehyde, a better diastereoselectivity was obtained (3:1). The addition of 2,2-diphenylepoxide (Table 1, entry 11) afforded the phosphine oxide 3h in low yield.

We also carried out the preparation of analogues of the phosphine oxide **3 a** in which the OH group is replaced by various functions: ether **6** (Scheme 2), tertiary amine **7**, secondary amine **8**, alkene **9**, ketone **10** and amide **11** (Table 2).

Synthesis of phosphine–boranes through stereospecific $\mathsf{BH}_{3^{\text{-}}}$ mediated reduction

With a family of optically pure α - or β -hydroxyalkyl TPOs **3** and α -functionalized TPOs **6–10** in hand, we studied their reduction with borane complexes. In contrast with the mechanism proposed by Kiełbasiński,^[10b] who did not consider the participation of the hydroxy group in the reduction (Scheme 3, path A), Pietrusiewicz and co-workers^[11] suggested that the re-

Chem.	Eur. J.	2015,	21,	15607 -	15621
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Table 1	. One-pot	preparation	of optically	enriched	tertiary	phosphine	oxides	(TPO) 3	from	enantiopure	phos-
phinate	1.										

			$\begin{array}{c} O\\ H\\ AdO' P_{s''}Ph\\ H\\ S_{P}-1\end{array} + \begin{array}{c} R^{1}L\\ Th\\ -78\\ -78\end{array}$	i 2 equ HF, 5h 3 to RT	iv. →	O ⁻ ,L R ₁ ,,P• Ph	i ⁺ alder epox RT, ed	nyde or ide time	$R_{1} = H. Me or M$	e Ph
					2 2	a , R¹= <i>t</i> E b , R¹= №	3u 1e		R ³ = H or Ph <i>n</i> = 0 or 1	
Entry	1	R^1	Electrophile	n	R ²	R³	t [h]	Yield [%]	d.r.	3 (e.r.)
1	Sp	<i>t</i> Bu	$HO(\sim_{O})_{m}^{H}$	0	Н	н	2	66	n.a.	(R _P)- 3 a (99:1)
2	R _P	<i>t</i> Bu	ноᡬ₀у́т	0	Н	Н	2	67	n.a.	(S _P)- 3 a (99.5:0.5)
3	R _P	Me	но҉∽оу́т	0	Н	Н	2 ^[a]	48	n.a.	(S _P)- 3 b (96:4)
4	$S_{\rm P}$	<i>t</i> Bu	$ rac{\circ}{\sim}$	1	Н	Н	15	67	n.a.	(<i>R</i> _P)- 3 c (99.5:0.5)
5	R _P	<i>t</i> Bu	$\overset{\circ}{\frown}$	1	Н	Н	15	66	n.a.	(<i>S</i> _P)- 3 c (99.5:0.5)
6	R _P	<i>t</i> Bu	⊢н	0	Me	Н	15	58	1.4:1	$(S_{p}S)$ -3 d (>99.5:0.5 ^[b])
7	Sp	<i>t</i> Bu		1	Me	н	15	61	$> 20:1^{[c]}$	(<i>R</i> _P <i>R</i>)- 3 e (99.5:0.5)
8	Sp	<i>t</i> Bu	,,,,,,(S)	1	Н	Me	15	64	$>\!20:\!1^{[c]}$	(R _p S)- 3 e (99.5:0.5)
9	S_{P}	<i>t</i> Bu	PhH	0	Н	Ph	15	67	3:1	(<i>R</i> _P <i>R</i>)- 3 f (99.5:0.5 ^[d])
10	Sp	<i>t</i> Bu	Ph ^(R)	1	Ph	Н	15	54	$> 20:1^{[e]}$	(<i>R</i> _P <i>R</i>)- 3 g (99.5:0.5)
11	R _P	<i>t</i> Bu	Ph Ph	1	Ph	Ph	15	20	n.a.	(S _P)- 3 h (99.5:0.5)

Equation depicts absolute configuration S_P for compound 1. [a] Addition of phosphinate was carried out at -20 °C; [b] absolute configurations of the major diastereoisomer determined by DRX analysis; e.r. of minor diastereoisomer = 98.5:1.5; [c] reaction with racemic phosphinate and epoxide gave a 1.4:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate and epoxide gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate gave a 1.2:1 diastereoisomer = 98:2; [e] reaction with racemic phosphinate gave a 1.2:1 diastereoisomer = 98

Scheme 2. Synthesis of α -methoxyether tertiary phosphine oxide 6.

duction of the phosphine oxides **3** is promoted by the presence of the OH group, which reacts first with BH_3 to afford the 5-membered ring key intermediate **A**. The latter evolves for further reduction, providing the reduced compound **B** (Scheme 3, path B). Recently, we employed this convenient method to obtain optically pure hydroxymethylphosphinite– boranes.^[12] Interestingly, this reduction led to the selective reduction of the P=O bond with limited reduction of the POAd bond (Scheme 4).

To gain more information on the mechanism of this reduction, we examined the influence of the amount of $BH_3 \cdot THF$ complex on the conversion of **3a** into **B** (in situ ³¹P NMR analysis) and on the yield of **4a** after 2 h at room temperature (Table 3 and Figure 1). When using 0.33 equivalents of $BH_3 \cdot THF$, **3a** was fully converted but no reduction of the P=O bond occurred (Table 3, entry 1). When increasing the amount to 0.66 equiv, a small amount of **4a** was detected but not isolated (Table 3, entry 2). Increasing the amount of borane allowed the formation of 4a regularly. With 2 equivalents of BH₃·THF, the reduction went almost to completion (Table 3, entry 5) but the system reached the maximum conversion when using 3 equivalents of borane. After hydrolysis, compound 4a was obtained in 94% yield (Table 3, entry 7).

To better understand the nature of different species involved during the reduction process, we monitored the reduction by ³¹P NMR spectroscopy. This allowed the observation of the disappearance of starting material 3a and the appearance of the supposed intermediates A and B (Scheme 3). However, it appears that the reaction mixture is more complex due to the formation of the compounds A_n and \mathbf{B}_n by the disproportionation equilibria (Scheme 5). As previously mentioned, when using 0.33 equivalents of BH₃·THF, no reduction of the P=O bond occurred, even if 3a disappeared completely (Table 3, entry 1). Notably, after 90 h, only one narrow peak at $\delta = 41 \text{ ppm}$ (³¹P NMR) was observed, as well as a broad peak at $\delta = 20 \text{ ppm}$ (¹¹B NMR).



Chem. Eur. J. 2015, 21, 15607 – 15621





This suggests the presence of the P=O species alone without interaction (due to steric hindrance) with the formed $B(OR)_3$ unit. According to this data, we supposed that the compound A_3 had been formed (see NMR spectra in the Supporting Information). When **3a** reacts with 0.66 equivalents of borane, the intermediates **B** were formed after 2 h, according to the ³¹P NMR spectrum (Figure 2).

The broad peaks detected at $\delta = 27-33$ ppm were attributed to P–BH₃ species indeed the signals correspond to the one obtained when the compound **4a** is in presence of 0.5 equivalents of BH₃·THF in [D₈]THF (see NMR





Scheme 4. Stereospecific reduction of α -hydroxymethylphosphinate to α -hydroxymethylphosphinite-borane.



Figure 1. Influence of the amount of BH_3 -THF on the formation of intermediates **B**.

spectra in the Supporting Information). After 24 h, we detected a broad and intense peak at $\delta = 43-44$ ppm, corresponding to a mixture of compounds **A**. This chemical shift corresponds to that of P–O species with a weak interaction with the neighboring boron atom. After 70 h, the thermodynamic mixture presents two major peaks, one at $\delta = 41$ ppm that corresponds to the one attributed to **A**₃ and the other at $\delta = 27-28$ ppm inherent to one of the compounds **B**.

We have considered the dynamic stereochemistry of the borane reduction from enantiopure starting compounds. The reaction is stereospecific, as the reductions on enantiopure (R_p) - and (S_p) -**3a** occurred with inversion of the configuration at the phosphorus atom and led only to the enantiomers (R_p) - and (S_p) -**4a**, respectively (Table 3, entries 9-12). The inversion and the absolute configuration of the P-stereogenic centers were determined by XRD (Figure 3) and confirmed by VCD spectroscopy (Figure 4), the efficiency of which has been proven in solving the absolute configurations of numerous chiral molecules.^[19]

phine oxide 3 a into phosphine-borane 4 a .						
o tBu [™] P→OH	1) BH ₃ ·THF THF, 2h 0°C then RT	BH₃ tBurP OH				

Table 3. Influence of the amount of BH₃·THF on the conversion of phos-

		tBu ^w Ṕ∕OH Ph 3a	0°C then RT 2) hydrolysis	tBu∽P Ph 4a	OH	
Entry	e.r. of	Equiv. of	Conv.	B	Yield	e.r. of
	3 a	BH3·IHF	[%] ^(a)	[%]	[%] ^(c)	4a
1	rac	0.33	100	0	_ ^[d]	-
2	rac	0.66	100	12	-	-
3	rac	1	100	35	31	rac
4	rac	1.33	100	64	59	rac
5	rac	2	100	93	88	rac
6	rac	2.5	100	100	91	rac
7	rac	3	100	100	94	rac
8	rac	6	100	100	96	rac
9	97:3 (R _P)	2.5	n.d.	100	91	98:2 (R _P)
10	99:1 (R _P)	1.33	n.d.	64	59	97:3 (R _P)
11	97:3 (S _P)	6	n.d.	100	87	95:5 (S _P)
12	99:1 (R _P)	6	n.d.	100	97	96:4 (R _P)
			<u> </u>	<i>c</i>		2 1 1 4 6

Equation depicts absolute configuration R_P for compound **3a**. [a] After 2 h, determined by ³¹P NMR spectroscopy; [b] after 2 h, presence of the intermediates **B** determined by ³¹P NMR spectroscopy; [c] isolated product; [d] 70% of starting material recovered.

Chem. Eur. J. 2015, 21, 15607-15621



Scheme 5. Disproportionation during the reduction of 3 a with BH₃. Only the homodimers or trimers of the P=O (A_2 and A_3) and P-BH₃ (B_2 and B_3) species were drawn for clarity but heterodimers or trimers should be also present.



Figure 2. ³¹P NMR spectra from the reaction of 3 a with 0.66 equivalents of BH₃·THF in [D₈]THF at 25 °C.

The absolute configurations of pure enantiomers (–)-**3 a** and (–)-**4 a** were obtained by comparing their experimental IR and VCD spectra with the corresponding average spectra calculated for (R_p)-**3 a** and (S_p)-**4 a** enantiomers, respectively. A very interesting couplet at 2400 cm⁻¹ can be observed on the spectrum of **4 a**, which is associated to the stretching vibrational modes of the B–H bonds of the borane moiety. These bands, relatively intense and isolated on the spectra, are very good chirality indicators that have, to our knowledge, not to date been used for this series of molecules. Indeed the sign of the couplet (– or +) can be related to the absolute configuration (S_p) of the molecule. The band associated to the stretching vibrational mode of the O–H bond (3600 cm⁻¹) is also remark-

able. Although less intense, like B-H stretching bands it is isolated on the VCD spectra and its negative sign can be related to the (S_P) absolute configuration. Thus, by analysing the IR and VCD spectra in the spectral range $3800-1800 \text{ cm}^{-1}$, but also between 1800 and 1050 cm⁻¹ (see the Supporting Information), we established unambiguously the absolute configurations (S_P) of enantiomer (-)-**4 a**. Considering that a majority of calculated bands of $(R_{\rm P})$ -3 a have the same signs and intensities as the measured bands of (-)-3a, we were also able to establish its absolute configuration.

The optimized conditions (3 equivalents of BH₃·THF) were applied to the reduction of the enantiopure α - or β -hydroxyalkyl TPO 3 (Table 4). The main point of this study is the stereospecifity of the reaction as observed in the case of 3a. Here again, the reactions occurred with inversion of configuration at the phosphorus atom, as confirmed for the products 4c and 4d by XRD (see the Supporting Information) and VCD (Figure 5). Thanks to the couplet at 2400 cm⁻¹, we established the absolute configuration (S_P) of (-)-4c and (S_PS) of (-)-4d.

The reduction of the compounds **3** probably proceeds according to the same mechanism. However, β -hydroxyalkyl TPO (n=1; Table 4, entries 2, 3, 5, 6, 8, and 9) were much less reactive than α -hydroxyalkyl TPO

(*n*=0; Table 4, entries 1, 4, and 7). Indeed, a higher temperature (50 °C) and more borane (6 equiv) were necessary to obtain the TPB with moderate yields (34–57%). The difference in the length of the alkyl chain is probably responsible of this difference of reactivity. The first step of the reduction is supposed to be the formation of a P–O–B key intermediate **A** (see Scheme 3, path B). Compounds **3 a,b,d,f** would form a 5-membered ring intermediate whereas compounds **3 c,e,g,h** would form a 6-membered ring intermediate. It is interesting to compare this difference in reactivity to that observed during the hydrolysis of cyclic phosphonium species, which is 1300 times faster for the 5-membered ring than for the 6-membered ring.^[20]



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Figure 3. Single crystal X-Ray structures of phosphine oxides **3 a** and corresponding phosphine–boranes **4 a**. Thermal ellipsoids are set at 50% probability. Hydrogen atoms are omitted for clarity.

In the case of the reductions of **3d** and **3f** $(n=0, R^3 \neq H)$, racemic secondary phosphine–borane (SPB) tBuPhP(BH₃)H was obtained in 12 and 11% yields, respectively (Table 4, entries 4 and 7), and the amount does not increase for the prolonged reaction time. Moreover, **4d** does not undergo the retro-phosphinylation in the presence of excess BH₃, even under heating conditions, which shows the stability of the protected phosphine. Nevertheless, a loss of d.r. was observed during the formation of **4d** and **4f** (respectively from >20:1 to 15:1 and from 3:1 to 2.5:1), and the e.r. of the minor diastereoisomer of **4f** was 87:13 (Table 4, entry 7). These results can be attributed to the instability of the free α -hydroxyphosphines, which give



Figure 4. VCD spectra of **3a** [top; green: measured for (–)-**3a**; blue: calculated for (R_p)-**3a**] and **4a** [bottom; green: measured for (–)-**4a**; blue: calculated for (S_p)-**4a**]

achiral *tert*-butylphenyphosphide according to a retro-phosphinylation.

To study the BH₃ reduction chemoselectivity, different attempts were made to reduce the various α - or β -functionalized phosphines (ether **6**, tertiary amine **7**, secondary amine **8**, alkene **9**, ketone **10**, and amide **11**; Scheme 6).

Table 4.	Table 4. Reduction of TPO 3 to TPB 4.									
$\mathbb{R}_{Ph}^{1} \xrightarrow{V}_{Ph}^{P} \xrightarrow{R^{2} \mathbb{R}^{3}} OH \xrightarrow{BH_{3}:THF (3 equiv.)}_{THF} \xrightarrow{BH_{3}\mathbb{R}^{2} \mathbb{R}^{3}}_{Ph} \xrightarrow{BH_{3}\mathbb{R}^{2} \mathbb{R}^{3}}_{Ph} OH$										
		3a-h, R ¹ = t-Bu or Me 4a-h, R ¹ = t-Bu or Me R ² = H, Me or Ph R ² = H, Me or Ph R ³ = H or Ph R ³ = H or Ph n= 0 or 1 n= 0 or 1						le Ph		
Entry	3 (e.r./d.r.)	n	R ¹	R ²	R ³	<i>t</i> [h]	<i>T</i> [°C]	Yield [%]	d.r. ^[a]	4 (e.r.) ^[b]
1	(S _P)- 3 b (96:4)	0	Me	Н	Н	2 ^[c]	25	87	n.a.	(S _P)- 4 b (96.5:3.5)
2	(<i>R</i> _p)- 3 c (99:1)	1	<i>t</i> Bu	Н	Н	72 ^[d]	50	56	n.a.	(R _P)- 4 c (99.5:0.5)
3	(<i>S</i> _P)- 3 c (99.5:0.5)	1	<i>t</i> Bu	Н	Н	72 ^[d]	50	59	n.a.	(S _p)- 4 c (99.5:0.5)
4	(S _p S)- 3 d (98.8:1.2/>20:1 d.r.)	0	<i>t</i> Bu	Me	Н	5	25	73 ^[e]	15:1	(S _P S)- 4 d (99:1)
5	(R _P R)- 3 e (99.5:0.5/>20:1 d.r.)	1	<i>t</i> Bu	Me	н	84 ^[d]	50	51	>20:1	(S _P R)- 4e (99.5:0.5)
6	(<i>R</i> _P <i>S</i>)- 3 e (99.5:0.5/>20:1 d.r.)	1	<i>t</i> Bu	Н	Me	84 ^[d]	50	54	>20:1	(R _P S)- 4e (99.5:0.5)
7	(R _P R)- 3 f (99.5:0.5/3:1 d.r.)	0	<i>t</i> Bu	Ph	Н	2	25	63 ^[f]	2.5:1	(R _P R)- 4 f (98.5:1.5 ^[g])
8	(R _P R)- 3 g (99.5/:0.5/>20:1 d.r.)	1	<i>t</i> Bu	Ph	Н	72	50	57	>20:1	(R _P R)- 4 g (> 99.5:0.5)
9	(S _P)- 3 h (99.5:0.5)	1	<i>t</i> Bu	Ph	Ph	72	50	41	n.a.	(S _P)- 4 h (98.5:1.5)

Equation depicts absolute configuration R_p for compound **3a-h**. [a] Determined by ³¹P NMR spectroscopy before the workup; [b] e.r. of the major diastereoisomer; [c] with 4 equivalents of BH₃·THF; [d] with 6 equivalents of BH₃·THF; [e] 12% of racemic SPB was also isolated; [f] 11% of racemic SPB was also isolated; [g] e.r. of minor diastereoisomer was 87:13.

Chem. Eur. J. 2015, 21, 15607-15621



Figure 5. VCD spectra of **4c** [top; green: measured for (-)-**4c**; blue: calculated for (S_p) -**4c**] and **4d** [bottom; green: measured for (-)-**4d**; blue: calculated for (S_pS) -**4d**]



Scheme 6. Attempts at reduction of ether 6, amine 8, and ketone 10.

All reactions were carried out with 6 equivalents of BH₃·THF complex. As expected, no reaction occurred with the α -ether/phosphine oxide **6**. This result accounts for the implication of the hydroxy group in the mechanism of the P=O reduction. The α -secondary amino phosphine oxide **8** was transformed into the α -amino phosphine–borane **12** in 84% yield. Starting from enantioenriched **8** (e.r. = 95.5:4.5), the reduction occurred with a very slight erosion of the enantiomeric excess (e.r. = 93:7). The prior formation of R¹R²NH–BH₃ complex could lead to the formation of the dehydrogenated R¹R²N⁺=BH₂⁻ with the assistance of the neighboring P=O bond.^[21] This species could give rise to a 5-membered ring **A**-type intermediate, as in the favorable enantioselective reduction of **3a**.

The reduction of the β -ketone/phosphine oxide **10** was also interesting (Scheme 6). At room temperature, only the ketone function was reduced after 72 h to give the secondary alcohol **3g** (57% conversion determined by ³¹P NMR spectroscopy) in 1.3:1 d.r. At 50 °C, the reaction went further, affording the phosphine–borane **4g** (35% conversion). This corroborates the result obtained during the reduction of **3g**, which forms the less reactive 6-membered ring intermediate (Table 4, entry 8). In the case of α -amide/phosphine oxide **11**, the α -secondary amino phosphine–borane **12** and the α -amide/phosphine–borane **15** were obtained in 53 and 10% yield, respectively, after 2 h (Scheme 7 and the Supporting Information). The re-



Scheme 7. $\alpha\text{-}Functionalized phosphine oxides 7, 9, and 11 and their reduced derivatives 12, 13, 14, and 15.$

duction of the other functionalized phosphine oxides **7** and **9** was also examined. Surprisingly the α -tertiary amino phosphine oxide **7** was reduced to the non-stable α -tertiary amino phosphine–borane **14** (29% conv. after 60 h). This reactivity could be explained by the BH₃—NR₃ interaction, which could be sufficient to activate the neighboring P=O group. The β , γ -alkenyl phosphine–borane **13**, as a mixture of disproportionation products (based on ³¹P NMR of the crude; attempted derivatization with H₂O₂/NaOH_(aq) led only to trace amount of alcohol; see the Supporting Information).

Isolation of the key intermediate A

To establish the presence of a 5-membered ring intermediate during the reduction, we undertook the preparation of the spiroborate A_4 , by addition of 1.05 equivalents of pinacolborane or catecholborane to **3a** (Scheme 8). No cyclic intermediate was isolated with pinacolborane. However, with catecholbor-



Scheme 8. Isolation of the spiroborate ${\bf A}_4$ during reduction of 3 a with various types of borane.



moisture sensitivity.

CHEMISTRY A European Journal Full Paper

Table 5.	Table 5. Effect of the nature of the borane on enantioselectivity.									
		Step 1	Step 2							
		Burger CH tBurger CH Ph 0°C then RT 3a	1) BH ₃ complex t, T 2) hydrolysis t_{BurpP} OH Ph 4a							
Entry	e.r. of 3 a	Step 1	Step 2	Yield [%]	e.r. of 4 a					
1	99.5:0.5 (S _P)	2 equivalents of BH ₃ ·SMe ₂ , 6 h	-	87	97:3 (S _P)					
2	99:1 (R _P)	4 equivalents of catecholborane, 2 h ^[a]	3 equivalents of BH₃·SMe₂, 0°C, 1 h	91	51:49					
3	99:1 (R _P)	1.05 equivalents of catecholborane, 1 h	1.33 equivalents of BH ₃ ·THF, RT, 2 h	69	82:18 (R _P)					
4	98.9:1.1 (R _P)	4 equivalents of pinacolborane, 6 h	-	0	n.d.					
Equation their prot	depicts absolute con ection (see the Suppo	figuration $R_{\rm P}$ for compound 3 a . [a] The reduced prting Information).	products were detected by ³¹ P NMR before	ore the Step 2 whi	ich resulted in					

ane, the cyclic intermediate **17** was isolated in 68% yield (see the Supporting Information). The ³¹P{¹H} NMR spectrum displays a broad signal at $\delta = 68$ ppm, which is shifted to lower field with respect to **3 a**, thus evidencing the interaction between P=O and B(OR)₃.^[22] Moreover, the ¹¹B NMR spectrum showed a more shielded shift ($\delta = +12.7$ ppm) compared to that of catechol-B(OR) ($\delta = +23$ ppm).^[23] Similarly, reaction of **3 c** with catecholborane afforded the corresponding 6-membered ring intermediate as confirmed by the ³¹P{¹H} and ¹¹B NMR at $\delta = 67.9$ and 13.3 ppm, respectively. Unfortunately, crystallization attempts were not successful due to the high

Further experiments were carried out to study the effect of the nature of borane on the reduction of the P=O bond (Table 5). As expected, reduction with BH₃·SMe₂ required longer reaction time to be completed, although the enantiopurity was not extensively affected (e.r. = 97:3; Table 5, entry 1). Surprisingly, the catecholborane reduced 3a, also but led to complete racemization (Table 5, entry 2). In contrast, pinacolborane failed to reduce P=O (Table 5, entry 4). Reducing 3a stepwise with 1.05 equivalents of catecholborane followed by 1.33 equivalents of BH₃·THF afforded compound 4a with a reduction of enantiopurity to e.r. = 82:18 (Table 5, entry 3). The racemization process with catecholborane is evident. Although the exact mechanism requires further study, we believe that the free phosphine tBuPhPCH₂O-catecholborane, formed under BH₃-deficient conditions, can reversibly undergo the retroaddition reaction to form the symmetrical tBuPhP⁻ phosphide anion.

Mechanistic aspects of BH₃-mediated reduction

The above experimental data demonstrates the implication of one molecule of BH₃ in the formation of the 5-membered ring intermediate "cyclic **A**," which activates the P=O bond to allow its reduction, as suggested by Pietrusiewicz and co-workers.^[11] Therefore, we proposed a mechanism whereby the participation of the hydroxymethylene chain is a determining factor in the reduction of the P=O bond (Scheme 9).

In a first step, fast deprotonation of the alcohol group with borane leads to the formation of an alkoxyborane $R^1R^2P(O)CH_2OBH_2$ **A** and hydrogen gas. A favorable intramolec-



Scheme 9. Proposed mechanism for the stereospecific BH₃-mediated reduction of 3. Molecules of THF that stabilize the borane species are omitted for clarity

ular acid-base Lewis interaction between the alkoxyborane and the oxygen of the P=O bond affords a 5-membered cyclic zwitterionic phosphonium intermediate "cyclic A." The latter reacts with the BH₃·THF in the position anti to the P-O bond to give a pentacoordinated oxyphosphorane H with an anionic five membered ring bound at one apical position (through O) and one equatorial position (through C) of the trigonal bipyramidal (TBP) structure and the hydrogen at the other apical position. The R¹ and R² substituents and the ring carbon are positioned in favorable equatorial positions with respect to the apicophilicity rule.^[24] This mechanism involves an inversion of configuration at phosphorus affording the H-phosphonium intermediate I. Ring strain imposed on the intermediate "cyclic A" may lower the energy difference between the latter and transition state, if that strain is partly relieved along the reaction coordinate. Indeed the borane reduction rate depends on the ring size of the intermediate; for n=0, the phosphine oxide is



reduced very fast compared with the phosphine oxide with n=1, for which the reduction is very slow (see Table 4). The deprotonation of the phosphonium I with the pendant alkoxy- BH_2 anion leads to the free phosphine J, which has to be quickly protected by BH₃ to retain its enantiopurity. The final hydrolysis releases the desired compound 4. In the case of the reduction of $\mathbf{3d}$ or $\mathbf{3f}$ we observed the partial formation of racemic SPB (Table 4, entries 4 and 7). This could be explained by the cleavage of the P-C bond (retro-phosphinylation), which could occur during the different steps of the reduction, probably from intermediates A or J. This borane reduction mechanism, based on the P^{V} phosphorane intermediate, could also be applied to interpret the reduction of the adamantyl(hydroxymethyl)phenylphosphinate ($R^1 = AdO$; $R^2 = Ph$; $R^3 = H$), in which the departure of AdO was limited. The apical attack of the hydride on the cyclic phosphonium \mathbf{A}' , in line with the AdO substituent, leads an unfavorable dieguatorial positioning of the five-membered ring, with the hydride and AdO substituents in the apical positions of the trigonal bipyramid H'. This unfavorable process is high in energy with respect to a hydride attack, leading to a privileged phosphorane H (Scheme 10).



Scheme 10. Extension of the mechanism to adamantyl(hydroxymethyl)phenylphosphinate.

Conclusion

In summary, we have developed a stereospecific efficient synthesis of α - and β -hydroxy-functionalized P-chiral tertiary phosphine–borane complexes from enantiopure H-adamantylphe-nylphosphinate. We have shown that the α - and β -hydroxy chain bound to the phosphorus plays a major role in the reduction of P=O. This chain controls the stereochemistry of the reduction by formation of a pentacoordinated P^V intermediate. Indeed the BH₃ play three roles: activating, reducing and protecting agent. We are convinced that this synthetic method will be used to prepare different functionalized stereogenic P^{III} compounds.

Experimental Section

General considerations are found in the Supporting Information. **Syntheses**

General procedure A: One-pot nucleophilic addition/aldehyde trapping of adamantyl phosphinate for the preparation of 3a, b, d, and f

A flame-dried 250 mL two-necked round bottom flask was charged with dry THF (65 mL), then the flask was cooled to -78 °C and organolithium reagent (2.4 equiv) was added slowly. The resulting

yellow mixture was stirred for 15 min at around -75 °C. Then, a solution of adamantylphosphinate in THF (1 equiv) (0.5 M in THF) was added dropwise at -78 °C and the reaction mixture was maintained at a temperature below -75 °C for 1 hour. The mixture was allowed to warm to -30 °C over 3 h and at that temperature, distilled water (15 mL) was added and then the reaction was warmed to room temperature. Then, corresponding aldehyde (1.6 equiv) was added and the mixture was stirred for 1 h. The reaction mixture was cooled to 0-5 °C and quenched with saturated aqueous NH₄Cl (30 mL). The aqueous layer was extracted with EtOAc (3 × 50 mL), and the organic solutions were dried over MgSO₄ and concentrated under reduced pressure. The crude product was purified by column chromatography on silica gel using a combination of petroleum ether and acetone.

(*R*_p)-*tert*-Butyl(hydroxymethyl)(phenyl)phosphine oxide [(*R*_p)-**3** a] was obtained according to procedure A as a white solid (obtained by washing the crude several times with cold ether instead of column chromatography) with a 66% yield (405 mg). $[\alpha]_D^{20} = -16.8 (c = 0.53, CHCl_3)$; ¹H NMR (400 MHz, CDCl₃): $\delta = 7.70$ (ddd, J = 8.4, 7.5, 1.5 Hz, 2 H), 7.59–7.36 (m, 3 H), 5.51 (td, J = 6.7, 3.1 Hz, 1 H), 4.43 (dd, J = 14.4, 6.6 Hz, 1 H), 4.25 (dd, J = 14.3, 6.4 Hz, 1 H), 1.14 ppm (d, J = 14.4 Hz, 9 H); ³¹P NMR (162 MHz, CDCl₃): $\delta = 46.42$; ¹³C NMR (101 MHz, CDCl₃): $\delta = 131.93$ (d, J(C,P) = 7.3 Hz), 131.93, 128.88 (d, J(C,P) = 85.3 Hz), 128.48 (d, J(C,P) = 10.3 Hz), 57.59 (d, J(C,P) = 72.2 Hz), 32.71 (d, J(C,P) = 65.6 Hz), 24.80; HPLC separation (Lux-Cellulose-2, hexane/isopropanol 50:50, 1 mLmin⁻¹, UV 254 nm); $t_{\rm R}$ (*S*_p) = 5.24 min, $t_{\rm R}$ (*R*_p) = 8.60 min), e.r. = 99:1; these data are consistent with those in the literature.^[10b]

 $(S_{\rm P})$ -tert-Butyl(hydroxymethyl)(phenyl)phosphine oxide $[(S_{\rm P})$ -**3 a**]: $[\alpha]_{\rm D}^{20} = + 20.3 \ (c = 0.48, \ {\rm CHCl}_3); \ {\rm e.r.} > 99.5:0.5; \ {\rm Single \ crystal \ growth}$ for X-ray molecular structure determination was carried out into Et₂O/*n*-hexane at $-20\,^{\circ}$ C. The absolute configuration of the crystal-lized molecule is $S_{\rm P}$

(*S*_P)-(Hydroxymethyl)(methyl)(phenyl)phosphine oxide [(*S*_P)-**3**b) was obtained according to procedure A as a white solid with a 48% overall yield (147 mg) using methyllithium at −20 °C as nucleophile. [α]_D²⁰ = −17.3 (*c*=1.00, CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.77–7.65 (m, 2H), 7.58–7.50 (m, 1H), 7.50–7.43 (m, 2H), 5.78 (d, *J*=3.6 Hz, 1H), 4.08 (ddd, *J*=14.4, 5.4, 4.0 Hz, 1H), 3.99 (dd, *J*= 14.3, 7.1 Hz, 1H), 1.77 ppm (d, *J*=12.9 Hz, 3H);³¹P NMR (121 MHz, CDCl₃): δ = 37.59; ¹³C NMR (101 MHz, CDCl₃): δ = 132.10 (d, *J*(C,P) = 2.7 Hz), 131.28 (d, *J*(C,P)=93.6 Hz), 130.40 (d, *J*(C,P)=9.1 Hz), 128.74 (d, *J*(C,P)=11.4 Hz), 62.27 (d, *J*(C,P)=81.9 Hz), 12.73 ppm (d, *J*(C,P)=68.9 Hz); these data are consistent with those in the literature;^[11] *R*_f=0.25 (3:1 petroleum ether/acetone); HPLC separation (Chiralpak AS-H, heptane/ethanol 80:20, 1 mLmin⁻¹, UV 254 nm; *t*_R (*R*_P)=6.29 min, *t*_R (*S*_P)=7.61 min), e.r.=96:4.

 (S_P) -tert-Butyl-((S_C) -1-hydroxyethyl)phenyl)phosphine oxide [(S_PS) -3 d] was obtained according to procedure A as a white solid with a 58% yield. ¹H and ³¹P{¹H} NMR shows d.r. of 1.4:1.0. Major diastereoisomer was isolated by crystallization in CH₂Cl₂/n-hexane at -20 °C. (Yield 0.17 g, 13%); ¹H NMR (400 MHz, CDCl₃): δ = 7.69 (m, 2 H), 7.51 (m, 1 H), 7.45 (m, 2 H), 4.82 (br s, 1 H, -OH), 4.57 (qd, J =6.8, 6.8 Hz, 1 H), 1.33 (dd, J=6.8, 14.0 Hz, 3 H), 1.23 ppm (d, J= 14.4 Hz, 9 H); ³¹P NMR (162 MHz, CDCl₃): $\delta = 48.12$.¹³C NMR (101 MHz, CDCl₃): $\delta = 131.78$ (d, J(C,P) = 2.2 Hz), 131.70 (d, J(C,P) = 7.3 Hz), 130.09 (d, J(C,P) = 80.0 Hz), 128.51 (d, J(C,P) = 10.3 Hz), 64.73 (d, J(C,P) = 72.6 Hz), 33.42 (d, J(C,P) = 64.2 Hz), 25.56, 18.25 ppm; minor diastereoisomer: ¹H NMR (400 MHz, CDCl₃): $\delta =$ 7.94 (m, 2 H), 7.51 (m, 1 H), 7.45 (m, 2 H), 4.60 (qd, J=7.2 Hz, 3.2 Hz, 1 H), 4.40 (br s, 1 H, -OH), 1.50 (dd, J=6.8 Hz, 14.0 Hz, 3 H), 1.23 ppm (d, J = 14.4 Hz, 9H); ³¹P NMR (162 MHz, CDCl₃): $\delta =$ 47.56; ¹³C NMR (101 MHz, CDCl₃): $\delta = 132.81$ (d, J(C,P) = 7.3 Hz), 131.67 (d,

Chem	Fur I	2015	21	15607-	15621
Chem.	Lui. J.	2015	, 21,	13007 -	10021



J(C,P) = 2.9 Hz, 128.96, 128.08 (d, J(C,P) = 10.3 Hz), 65.65 (d, J(C,P) = 79.3 Hz), 33.16 (d, J(C,P) = 62.9 Hz), 25.28, 18.78 ppm (d, J(C,P) = 1.4 Hz).

Major diastereoisomer (d.r. = 50.0:1.0) was isolated by preferential crystallization for three times in CH₂Cl₂/*n*-hexane at -20 °C. $[a]_D^{20} =$ + 1.7 (*c*=0.48, CHCl₃); The absolute configuration of the crystallized molecule is (*S*_P*S*); HPLC separation (Chiralpak IE, hexane/ethanol 95:5, 1 mL min⁻¹, UV 254 nm; *t*_R (*S*_P*S*) = 11.33 min, *t*_R (*R*_P*R*) = 12.48 min), e.r. = 98.8:1.2.

 $(R_{\rm P})$ -tert-Butyl($(R_{\rm C})$ -hydroxy(phenyl)methyl)phenylphosphine oxide $[(R_{\rm P},R)$ -**3 f**] was obtained according to procedure A as a white solid (700 mg, 67 % yield). ¹H and ³¹P NMR show a d.r. of 3:1.

Major diastereoisomer: ¹H NMR (400 MHz, [D₆]DMSO, ppm): $\delta =$ 7.74 (m, 2H), 7.75 (m, 1H), 7.4 (m, 2H), 7.34 (m, 2H), 7.18-7.08 (m, 3 H), 6.24 (dd, J=5.6 Hz, 16.0 Hz, 1 H), 3.33 (brs, 1 H, -OH), 1.13 ppm (d, J = 14.4 Hz, 9 H);³¹P NMR (162 MHz, [D₆]DMSO): $\delta = 47.97$; ¹³C NMR (101 MHz, [D₄]MeOH): δ = 139.33 (d, J(C,P) = 1.8 Hz), 133.21 (d, J(C,P) = 7.3 Hz), 133.05 (d, J(C,P) = 2.2 Hz), 130.79 (d, J(C,P) = 84.7 Hz), 129.56 (d, J(C,P) = 5.1 Hz), 129.36 (d, J(C,P) = 10.3 Hz), 128.93, 128.90, 73.78 (d, J(C,P) = 78.2 Hz), 35.30 (d, J(C,P) = 63.9 Hz), 26.08 ppm; minor diastereoisomer: ¹H NMR (400 MHz, [D₄]MeOH): $\delta\!=\!7.92$ (m, 2H), 7.54 (m, 1H), 7.45 (m, 2H), 7.32 (m, 2H), 7.20-7.12 (m, 3 H), 5.55 (d, J = 9.6 Hz, 1 H), 1.27 ppm (d, 9 H, J = 14.4 Hz); 31 P NMR (162 MHz, [D₄]MeOH): $\delta = 51$ ppm; 13 C NMR (101 MHz, [D₄]MeOH): δ = 139.57 (d, 1C, J(C,P) = 2.2 Hz), 134.10 (d, J(C,P) = 8.4 Hz), 133.21 (d, J(C,P) = 2.9 Hz), 128.18, 129.03 (d, J(C,P) = 10.3 Hz), 128.94, 128.91, 128.86 (d, J(C,P) = 3.0 Hz), 73.36 (d, J(C,P) =81.5 Hz), 34.73 (d, J(C,P) = 63.1 Hz), 25.62 ppm; these data are consistent with those in the literature². $[\alpha]_{D}^{20}$ n.d. (d.r.=3:1); R_{f} = 0.25(1:1 petroleum ether/acetone) HPLC separation (Lux-Cellulose-4, heptane/ethanol 95:5, 1 mLmin⁻¹, UV 220 nm; major diastereoisomer: $t_{\rm R}(R_{\rm P}R) = 12.01$ min; $t_{\rm R}(S_{\rm P}S) = 15.28$ min, e.r. = 99.5:0.5; minor diastereoisomer: $t_{\rm R} (R_{\rm P}S) = 18.45 \text{ min}; t_{\rm R} (S_{\rm P}R) = 13.49 \text{ min},$ e.r. = 98:2.

General procedure B: One-pot nucleophilic addition/epoxide trapping of adamantylphosphinate for the preparation of 3c, e, g and h

A 100 mL round-bottom flask was charged with dry THF (25 mL) under argon, and the flask was cooled to -78 °C. Then, tBuLi (2.5 equiv) was added dropwise and the orange-yellow mixture was stirred for 15 min at around -75°C. Then, a solution of adamantylphosphinate (1 equiv) in THF (5 mL) was added dropwise at -78°C and the reaction mixture was maintained at a temperature below -75°C for 1 hour. The mixture was allowed to warm to $-30\,^{\circ}$ C over 3 h and, at that temperature, the given epoxide (4 equiv) was added in one portion. The mixture was warmed to room temperature and was stirred overnight. The reaction mixture was quenched with saturated aqueous NH₄Cl (15 mL), the layers were separated and the aqueous layer was extracted with CH₂Cl₂ $(3 \times 30 \text{ mL})$. The organic layers were combined, dried over Na₂SO₄, and concentrated under vacuum. The crude mixture was separated by column chromatography on silica gel using a combination of petroleum ether and acetone.

 (R_p) -tert-Butyl(2-hydroxyethyl)(phenyl)phosphine oxide $[(R_p)$ -**3** c] was obtained according to procedure B as a white solid (70% yield). $[\alpha]_D^{20} = -51.7 \ (c = 0.49, \text{ CHCl}_3); ^1\text{H NMR (400 MHz, CDCl}_3): \delta = 7.70 \ (m, J = 1.6, 7.6 \text{ Hz}, 8.4 \text{ Hz}, 2 \text{ H}), 7.54 \ (m, J = 6.8 \text{ Hz}, J = 1.2 \text{ Hz}, 1 \text{ H}), 7.47 \ (m, J = 7.6 \text{ Hz}, J = 2.4 \text{ Hz}, 2 \text{ H}), 3.98-3.82 \ (m, 2 \text{ H}), 3.10 \ (br, 1 \text{ H}, -0\text{H}), 2.50-2.36 \ (m, J(\text{H},\text{H}) = 15.2, 8.4, 6.0 \text{ Hz}, J(\text{H},\text{P}) = 10.4 \text{ Hz}, 1 \text{ H}), 2.26-2.15 \ (m,1\text{H}), 1.12 \text{ ppm (d}, J = 14.8 \text{ Hz}, 9 \text{ H}); ^{31}\text{P NMR (162 MHz, CDCl}_3): \delta = 53.14 \text{ ppm}; ^{13}\text{C NMR (101 MHz, CDCl}_3): \delta = 132.05 \ (d, J(\text{C},\text{P}) = 2.2 \text{ Hz}), 132.00 \ (d, J(\text{C},\text{P}) = 8.1 \text{ Hz}), 119.70 \ (d, J(\text{C},\text{P}) = 8.1 \text{ Hz})$ 87.3 Hz), 118.64 (d, J(C,P) = 11.0 Hz), 47.74 (d, J(C,P) = 5.9 Hz), 23.09 (d, J(C,P) = 69.0 Hz), 15.71 (d, J(C,P) = 63.9 Hz), 14.24 ppm; these data are consistent with those in the literature;^[11] $R_{\rm f} = 0.2$ (1:1 petroleum ether/acetone); HPLC separation (Lux-Cellulose-2, hexane/ isopropanol 50:50, 1 mLmin⁻¹, UV 254 nm; $t_{\rm R}$ ($R_{\rm P}$) = 6.67 min, $t_{\rm R}$ ($S_{\rm P}$) = 9.42 min), e.r. = 99.5:0.5.

 $(S_{\rm P})$ -tert-Butyl(2-hydroxyethyl)(phenyl)phosphine oxide [$(S_{\rm P})$ -3 c] was obtained according to procedure B as a white solid (440 mg, 66%); $[\alpha]_D^{20} = +61.7$ (c=0.50, CHCl₃) e.r.=99.5:0.5. Single crystal growth for X-ray molecular structure determination was carried out into Et₂O/*n*-hexane at -20 °C. The absolute configuration of the crystal-lized molecule is $S_{\rm P}$

 $(R_{\rm P})$ -tert-Butyl($(R_{\rm C})$ -2-hydroxypropyl)(phenyl)phosphine oxide [$(R_{\rm P}R_{\rm C})$ -3e] was obtained according to procedure B as a white solid with a 61% overall yield (400 mg). M.p. 135–137.4 °C. $[\alpha]_{D}^{20} = -58.0$ (c = 1.03, CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta =$ 7.78–7.66 (m, 2 H), 7.61– 7.44 (m, 3 H), 4.95 (s, 1 H), 4.09-3.88 (m, 1 H), 2.18 (dt, J=14.8, 10.4 Hz, 1 H), 2.09 (ddd, J=14.8, 5.0, 1.7 Hz, 1 H), 1.24 (dd, J=6.1, 1.4 Hz, 3 H), 1.12 ppm (d, J = 15.0 Hz, 9 H); ³¹P NMR (162 MHz, CDCl₃): $\delta = 52.93 \text{ ppm}$; ¹³C NMR (101 MHz, CDCl₃): $\delta = 131.84$, 131.83 (d, J(C,P)=7.8 Hz), 129.33 (d, J(C,P)=86.5 Hz), 128.45 (d, J(C,P) = 10.7 Hz), 63.25 (d, J(C,P) = 5.4 Hz), 32.69 (d, J(C,P) = 68.4 Hz), 31.14 (d, J(C,P) = 63.6 Hz), 24.87 (d, J(C,P) = 14.2 Hz), 23.90 ppm; HRMS (ESI) calcd for $[M-H]^+$: 241.1352; found: 241.1353; $R_f = 0.2$ (2:1 petroleum ether/acetone); these data are consistent to those in the literature;^[11] HPLC separation (Lux-Amylose 2, heptane/ethanol 90:10, 1 mLmin⁻¹, UV 254 nm; $t_R(S_PS) = 10.34$ min, $t_R(R_PR) =$ 11.58 min), e.r. > 99.5:0.5.

(*R*_p)-*tert*-Butyl((*S*_c)-2-hydroxypropyl)(phenyl)phosphine oxide [(*R*_pS_c)-**3**e] was obtained according to procedure B as a white solid with a 64% overall yield (415 mg). M.p. 123.9-126 °C. [*α*]_D²⁰ = +3.6 (*c* = 1.055, CHCl₃); ¹H NMR (400 MHz, CDCl₃): *δ* = 7.74–7.62 (m, 2H), 7.57–7.41 (m, 3H), 4.51–4.30 (m, 2H *OH*+*CHMe*), 2.40 (ddd, *J* = 15.0, 8.7, 2.9 Hz, 1H), 2.16 (dt, *J* = 15.0, 8.6 Hz, 1H), 1.26 (d, *J* = 6.2 Hz, 3H), 1.13 ppm (d, *J* = 14.7 Hz, 9H); ³¹P NMR (162 MHz, CDCl₃): *δ* = 49.32; ¹³C NMR (101 MHz, CDCl₃): *δ* = 131.62 (d, *J*(C,P) = 2.7 Hz), 131.57 (d, *J*(C,P) = 87.6 Hz), 131.30 (d, *J*(C,P) = 8.2 Hz), 128.24 (d, *J*(C,P) = 10.8 Hz), 64.80 (d, *J*(C,P) = 5.5 Hz), 33.21 (d, *J*(C,P) = 68.1 Hz), 32.46 (d, *J*(C,P) = 62.9 Hz), 24.88 (d, *J*(C,P) = 10.8 Hz), calcd for [*M*−H]⁺: 241.1352; found: 241.1353; *R*_f=0.2 (2:1 petroleum ether/acetone); HPLC separation (Lux-Amylose 2, heptane/ethanol 90:10, 1 mL min⁻¹, UV 254 nm *t*_B (*S*_p*R*) = 8.91 min, *t*_B (*R*_p*S*) = 9.86 min), e.*r*. > 99.5:0.5.

 $(R_{\rm P})$ -tert-Butyl($(R_{\rm C})$ -2-hydroxy-2-phenylethyl)(phenyl)phosphine oxide $[(R_{p}R_{c})-3g]$ was obtained according to procedure B as a white solid with a 54% overall yield (297 mg). M.p. 93.5-96.1 °C; $[\alpha]^{20}_{
m D}\!=\!-83.0$ (c=0.73, CHCl_3); ¹H NMR (400 MHz, CDCl_3): $\delta\!=\!7.65-$ 7.58 (m, 2H), 7.54-7.46 (m, 1H), 7.46-7.40 (m, 2H), 7.40-7.34 (m, 2 H), 7.29 (dd, J=8.1, 6.8 Hz, 2 H), 7.22 (ddd, J=8.5, 2.6, 1.3 Hz, 1 H), 5.42 (tt, J=9.8, 2.6 Hz, 1 H), 5.03 (d, J=3.0 Hz, 1 H), 2.62 (ddd, J= 15.1, 7.5, 2.5 Hz, 1 H), 2.43 (ddd, J=15.1, 10.0, 8.7 Hz, 1 H), 1.19 ppm (d, J = 14.8 Hz, 9 H); ³¹P NMR (162 MHz, CDCl₃): $\delta = 49.32$; ¹³C NMR (101 MHz, CDCl₃): $\delta = 144.01$ (d, J(C,P) = 10.9 Hz), 131.56 (d, J(C,P) = 2.7 Hz), 131.34 (d, J(C,P) = 88.5 Hz), 131.22 (d, J(C,P) = 8.3 Hz), 128.44, 128.13 (d, J(C,P) = 11.0 Hz), 127.54, 125.43, 70.61 (d, J(C,P) = 5.3 Hz), 34.00 (d, J(C,P) = 41.1 Hz), 33.37 (d, J(C,P) = 48.8 Hz), 24.24 ppm; IR (ATR): $\tilde{\nu} = 445, 473, 494, 517, 538, 602, 642, 698, 746,$ 818, 1053, 1107, 1149, 1437, 2869, 2904, 2962, 3035, 3061, 3281 cm⁻¹; HRMS (ESI) calcd for [*M*-Na]⁺:325.1328; found: 325.1325; $R_f = 0.15$ (3:1 petroleum ether/acetone); HPLC separation (Chiralpak IC, heptane/ethanol 80:20, 1 mLmin⁻¹, UV 254 nm; $t_{\rm R}$ (S_PS) = 6.47 min, $t_{\rm R}$ (R_PR) = 10.42 min), e.r. > 99.5:0.5.

Chem. Eur. J. 2015, 21, 15607 - 15621



(S_p)-tert-Butyl(2-hydroxy-2,2-diphenylethyl)(phenyl)phosphine oxide $[(S_p)-3h]$ was obtained according to procedure B as a white solid with a 20% yield (111 mg). M.p. 199.2–205.7 °C; $[\alpha]_{\rm D}^{20} = +6.2$ (c = 1.02, CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.52–7.43 (m, 2 H), 7.43– 7.12 (m, 10 H), 6.95 (br s, 1 H, -OH), 6.87–6.73 (m, 3 H), 3.13 (dd, J= 14.6, 5.8 Hz, 1 H), 3.04 (dd, J=14.6, 10.3 Hz, 1 H), 1.12 ppm (d, J= 14.9 Hz, 9 H); ³¹P NMR (162 MHz, CDCI₃): $\delta = 50.26$; ¹³C NMR (101 MHz, CDCl₃): $\delta = 148.05$ (d, J(C,P) = 10.6 Hz), 144.66 (d, J(C,P) =2.3 Hz), 131.11 (d, J(C,P) = 8.3 Hz), 130.98 (d, J(C,P) = 2.8 Hz), 130.03 (d, J(C,P) = 88.7 Hz), 128.22, 127.80 (d, J(C,P) = 11.2 Hz), 127.26, 127.01, 126.36, 126.28, 125.35, 77.46 (d, J(C,P)=5.4 Hz), 34.14 (d, J(C,P) = 61.2 Hz), 33.38 (d, J(C,P) = 68.9 Hz), 23.80 ppm; IR (ATR): $\tilde{\nu} =$ 476, 512, 595, 614, 653, 691, 719, 745, 780, 818, 915, 979, 1101, 1136, 1436, 2855, 2924, 2962, 3058, 3228 cm⁻¹; HRMS (ESI) calcd for [*M*-H]⁺: 379.1821; found: 379.1820; *R*_f=0.25 (100% EtOAc); HPLC separation (Chiralpak AZ-H, heptane/ethanol 80:20, 1 mLmin⁻¹, UV 254 nm; t_R (S_P) = 9.70 min, t_R (R_P) = 12.16 min), e.r. = 99:1.

tert-Butyl(1-methoxymethyl)(phenyl)phosphine oxide (6): To a suspension of NaH (60%, 40 mg) in THF (10 mL) was slowly added the solution of (+/-)-**3 a** (100 mg) in THF (10 mL, 10 mg mL⁻¹) at -10° C. The reaction mixture was allowed to warm to 0° C and stirred for a further 1 h and the resulting mixture was quenched with excess Mel while maintaining the temperature at 0°C. The solvent was removed under reduced pressure to give the solids which were dissolved in water (20 mL). The product was extracted with CH_2CI_2 (3×20 mL), and the combined organic layers were dried over MgSO₄. After solvent removal, the product was chromatographed through a silica gel column. Yield (82 mg, 77%). ¹H NMR (400 MHz, CDCl₃): δ = 7.86 (m, 2H), 7.51 (m, 1H), 7.45 (m, 2H), 4.12 (m, 1 H), 4.08 (m, 1 H), 3.47 (d, 3 H, J=0.8 Hz), 1.17 ppm (d, 9 H, J= 9.2 Hz); $^{31}\mathrm{P}\;\mathrm{NMR}$ (162 MHz, CDCl_3): $\delta\!=\!41.88$ (s); HRMS (ESI) calcd for $[M+H]^+$ 227.1195; found 227.1194; these data are consistent to those in the literature.^[11]

Procedure C: Phase-transfer catalyzed addition of SPO to alkylhalides for the preparation of 9 and 10

Under argon, a 25 mL round bottom flask was charged with a solution of phosphine oxide (1 equiv, 0.2 M) in technical grade toluene. Then, the same volume of 30% aqueous KOH solution was added at room temperature, followed by tetrabutylammonium bromide (TBAB, 10 mol%) and the electrophile (1 equiv). After the required amount of time, the reaction mixture was dissolved in water, the organic layer is separated and the pH of the aqueous layer was adjusted around 7–8 using aqueous saturated NH₄Cl, and extracted with CH_2Cl_2 . The organic layers were combined and dried over Na_2SO_4 . The solvent was removed under reduced pressure. The crude product was purified by column chromatography on silica gel using a combination of petroleum ether and acetone.

(*R*_p)-*tert*-Butyl(3-methylbut-2-en-1-yl)(phenyl)phosphine oxide [(*R*_p)-**9**] was obtained according to procedure C as a white solid with a 81% overall yield (166 mg). M.p. 96.6–98.1 °C; $[\alpha]_D^{20} = -34.9$ (*c* = 0.99, CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.80–7.65 (m, 2H), 7.53– 7.43 (m, 3H), 5.19 (qd, *J* = 6.2, 1.3 Hz, 1H), 3.10–2.70 (m, 2H), 1.65 (m, 6H), 1.14 (d, *J* = 14.4 Hz, 9H); ³¹P NMR (162 MHz, CDCl₃): δ = 48.00; ¹³C NMR (101 MHz, CDCl₃): δ = 136.37 (d, *J*(C,P) = 10.9 Hz), 131.93 (d, *J*(C,P) = 7.8 Hz), 131.28 (d, *J*(C,P) = 2.6 Hz), 130.51 (d, *J*(C,P) = 86.5 Hz), 128.03 (d, *J*(C,P) = 10.6 Hz), 112.89 (d, *J*(C,P) = 8.2 Hz), 33.04 (d, *J*(C,P) = 67.4 Hz), 25.84 (d, *J*(C,P) = 2.2 Hz), 24.65, 24.18 (d, *J*(C,P) = 63.3 Hz), 18.32 ppm(d, *J*(C,P) = 1.8 Hz); IR (ATR): $\tilde{\nu}$ = 434, 474, 511, 540, 627, 698, 744, 766, 818, 1107, 1165, 1437, 1475, 1634, 1662, 2862, 2904, 2970, 3059 cm⁻¹; HRMS (ESI) calcd for [*M*−H]⁺: 251.1559; found: 251.1558; *R*_f=0.3 (3:1 petroleum ether/acetone); HPLC separation (Lux-Amylose 2, heptane/ethanol 90:10, 1 mLmin⁻¹, UV 254 nm; t_R (S_P) = 7.23 min, t_R (R_P) = 8.75 min, e.r. = 99.5:0.5.

(+/−)-2-(*tert*-Butyl(phenyl)phosphoryl)-1-phenylethanone (**10**) was obtained according to procedure C as a white solid in a 63% yield (188 mg). R_f =0.5 (2:1 petroleum ether/acetone); ¹H NMR (400 MHz, CDCl₃): δ =8.20–7.98 (m, 1H), 7.91–7.69 (m, 2H), 7.55–7.49 (m, 2H), 7.49–7.38 (m, 4H), 4.06 (dd, *J*=15.3, 13.1 Hz, 1H), 3.71 (dd, *J*=13.0, 11.7 Hz, 1H), 1.21 ppm (d, *J*=15.5 Hz, 9H); ³¹P NMR (162 MHz, CDCl₃): δ =44.25 ppm; ¹³C NMR (101 MHz, CDCl₃): δ =193.75 (d, *J*(C,P)=6.0 Hz), 137.07, 133.49, 132.25 (d, *J*(C,P)=8.3 Hz), 131.89 (d, *J*(C,P)=2.7 Hz), 129.59, 128.84 (d, *J*(C,P)=90.4 Hz), 128.42, 128.06 (d, *J*(C,P)=11.2 Hz), 38.25 (d, *J*(C,P)=46.7 Hz), 34.34 (d, *J*(C,P)=70.1 Hz), 24.36 ppm; HRMS (ESI) calcd for [*M*−H]⁺: 301.1352; found: 301.1352; these data are consistent with those in the literature.^[13b]

Procedure D: Synthesis of phosphine oxides 7 and 8

A 10 mL Schlenk tube was charged with paraformaldehyde (1.5 equiv, 0.5 M) in CH₂Cl₂. To the suspension of paraformaldehyde was added the amine (1.5 equiv) and the reaction was stirred for 2 h at room temperature. Then, the solvent was removed from the clear solution under reduced pressure and secondary phosphine oxide were successively added (0.15 M in toluene). The reaction was heated to 110 °C for 15 h. The crude mixture was reduced in volume by solvent removal under reduced pressure and purified by column chromatography on silica gel using a combination of petroleum ether and acetone as eluent.

 $(R_{\rm P})$ -tert-Butyl[(diethylamino)methyl](phenyl)phosphine oxide (7) was obtained according to procedure D as a pale-yellow solid with a 62% overall yield (177 mg). M.p. 67.8–70.2 °C; $[\alpha]_D^{20} = +11.7$ (c = 1.2, CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.81 - 7.66$ (m, 2 H), 7.57-7.37 (m, 3H), 3.27 (dd, J=15.0, 6.1 Hz, 1H), 3.11 (dd, J=15.0, 4.6 Hz, 1 H), 2.79 (dq, J=14.2, 7.1 Hz, 2 H), 2.64 (dq, J=13.8, 7.0 Hz, 2 H), 1.16 (d, J=14.2 Hz, 9 H), 0.97 (t, J=7.1 Hz, 6 H); ³¹P NMR (162 MHz, CDCl_3): $\delta\!=\!44.48~\text{ppm};~^{13}\text{C}~\text{NMR}$ (101 MHz, CDCl_3): $\delta\!=$ 131.92 (d, J(C,P) = 7.4 Hz), 131.23 (d, J(C,P) = 2.6 Hz), 130.77 (d, J(C,P) = 84.9 Hz), 127.93 (d, J(C,P) = 10.4 Hz), 49.11 (d, J(C,P) = 78.8 Hz), 48.44 (d, J(C,P)=7.2 Hz), 33.23 (d, J(C,P)=66.2 Hz), 24.81, 11.23 ppm; IR (ATR): $\tilde{\nu} = 474$, 503, 517, 544, 600, 629, 698, 710, 733, 750, 779, 818, 839, 1068, 1105, 1148, 1167, 1250, 1385, 1391, 1437, 1466, 1475, 2800, 2870, 2968, 3055, 3419 cm⁻¹; HRMS (ESI) calcd for $[M-H]^+$:268.1825; found: 268.1828; $R_f = 0.2$ (3:1 petroleum ether/acetone); HPLC separation (Chiralpak AZ-H, heptane/ethanol 95:5, 1 mL min⁻¹, UV 220 nm; $t_{\rm R}$ (S_P) = 10.31 min, $t_{\rm R}$ ($R_{\rm P}$) = 12.41 min), e.r. = 99:1.

(R_P)-[(Benzylamino)methyl](tert-butyl)(phenyl)phosphine oxide (8) was obtained according to procedure D as a pale yellow viscous oil with a 66% overall yield (109 mg). $[\alpha]_{\rm D}^{\rm 20} = +\,17.5$ (c = 0.99, CHCl₃, > 99.5:0.5 e.r.); ¹H NMR (400 MHz, CDCl₃): δ = 7.72–7.60 (m, 2H), 7.57–7.40 (m, 3H), 7.36–7.17 (m, 5H), 3.85 (s, 2H), 3.31 (dd, J= 13.9, 7.0 Hz, 1 H), 3.19 (dd, J=13.9, 5.3 Hz, 1 H), 1.96 (s, N-H), 1.12 ppm (d, J = 14.5 Hz, 9H); ³¹P NMR (162 MHz, CDCl₃): $\delta =$ 46.50 ppm; ¹³C NMR (101 MHz, CDCl₃): δ = 139.52, 131.79 (d, J(C,P) = 7.9 Hz, 131.69 (d, J(C,P) = 2.7 Hz), 130.01 (d, J(C,P) = 2.7 Hz) 86.8 Hz), 128.48, 128.37, 128.35 (d, J(C,P) = 10.6 Hz), 127.23, 55.43 (d, J(C,P) = 13.1 Hz), 42.96 (d, J(C,P) = 71.1 Hz), 32.79 (d, J(C,P) = 67.1 Hz), 24.80 ppm; IR (ATR): $\tilde{\nu}$ = 480, 519, 544, 596, 613, 634, 744, 818, 1109, 1161, 1437, 1462, 2867, 2928, 2970, 3043, 3080, 3348, 3446 cm⁻¹; HRMS (ESI) calcd for [*M*-H]⁺: 302.1668; found: 302.1668; $R_f = 0.3(2:1 \text{ petroleum ether/acetone})$; HPLC separation (Lux-Cellulose 2, heptane/ethanol 90:10, 1 mLmin⁻¹, UV 254 nm; $t_{\rm R}$ (S_P) = 10.40 min, $t_{\rm R}$ (R_P) = 13.02 min), e.r. = 95.5:4.5.

Chem. Eur. J. 2015, 21, 15607 - 15621



(R_P)-N-{[tert-Butyl(phenyl)phosphoryl]methyl}benzamide (11): A 10 mL Schlenk tube was charged with enantiopure tert-butyl phenyl secondary phosphine oxide (120 mg) and the tube was subjected to several vaccum/argon cycles to give an inert atmosphere. Then, anhydrous THF (3.5 mL) was added and the reaction mixture was cooled to -78 °C. At this temperature, MeLi solution $(370 \ \mu L, 1.6 \ M$ in Et₂O, 0.9 equiv) was added slowly, and the reaction mixture was stirred 30 min at -78 °C. Then, a solution of benzamidomethyl acetate (0.5 g mL⁻¹, 300 µL, 1.2 equiv; see the Supporting Information) at -40 °C was added and the mixture was allowed to warm to room temperature overnight. Then, the reaction was quenched with saturated NaHCO3 solution and water, and the water layer was extracted with EtOAc (2×25 mL). The organic layers were combined, dried over Na2SO4, and filtered. The solvent was removed under reduced pressure. The crude product was purified by column chromatography on silica gel using a gradient of 3:1 to 1:1 petroleum ether/acetone to give a white solid with a 58% overall yield (120 mg). M.p. 192.1–200.6 °C; $[\alpha]_{\rm D}^{\rm 20}\!=\!-6.6$ (c = 0.98, CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.76 (dd, J = 9.4, 7.8 Hz, 2H), 7.69 (d, J=7.3 Hz, 2H), 7.57-7.41 (m, 4H), 7.36 (t, J=7.6 Hz, 2H), 6.96 (N-H,brs, 1H), 4.47-4.35 (m, 1H), 4.25-4.12 (m, 1H), 1.19 ppm (d, J=15.0 Hz, 9H); 31 P NMR (162 MHz, CDCl₃): $\delta =$ 47.69 ppm; ¹³C NMR (101 MHz, CDCl₃): $\delta = 167.60$ (d, J = 4.8 Hz), 133.77, 132.13 (d, J=2.6 Hz), 131.73 (d, J=4.2 Hz), 131.69 (d, J= 4.1 Hz), 128.53, 128.43 (d, J=11.0 Hz), 128.22 (d, J=89.2 Hz), 127.06, 34.20 (d, J=67.4 Hz), 32.87 (d, J=67.6 Hz), 24.26 ppm; IR (ATR): $\tilde{\nu} = 472$, 206, 633, 697, 748, 817, 1109, 1163, 1313, 1437, 1490, 1540, 1651, 2870, 2904, 2966, 3059, 3237 cm⁻¹; HRMS (ESI) calcd for [M-H]⁺: 316.1461; found: 316.1461; HPLC separation (Lux-Amylose 2, heptane/ethanol 90:10, 1 mLmin⁻¹, UV 254 nm; $t_{\rm R}$ ($S_{\rm P}$) = 13.59 min, $t_{\rm R}$ ($R_{\rm P}$) = 11.86 min), e.r. = 79:21.

General procedure E for the borane-mediated reduction

A 10 mL Schlenk tube equipped with magnetic stirring bar was charged with phosphine oxide (1 equiv), and the tube was subjected to several vaccum/argon cycles to give an inert atmosphere. Then, an adjusted volume of anhydrous THF (concentration in phosphine oxide = 0.16 M) was added if necessary and the reaction mixture was cooled to 0°C. At this temperature, a solution of BH₃·THF (1 μ in THF) was added dropwise, and the clear mixture was stirred for 5 min at 0 °C. It was then allowed to warm to given temperature, and stirred for the given time. Then, the reaction mixture was cooled to 0 °C and quenched with distilled water. A saturated NaHCO₃ aqueous solution was then added, and the aqueous layer was extracted with CH_2CI_2 (3×5 mL) The combined organic layers were dried over Na2SO4, filtered, and concentrated under reduced pressure. The crude product was purified by column chromatography on silica gel (using a combination of petroleum ether/ ethyl acetate) to yield the desired product.

(*R*_p)-*tert*-Butyl(hydroxymethyl)(phenyl)phosphine–borane [(*R*_p)-**4a**] was obtained according to general procedure E (2 h at 20 °C) as a white solid with a 91% overall yield (90 mg). $[a]_D^{20} = +8.4$ (*c* = 0.51, CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.70 (m, *J*(H,H) = 8.0 Hz, *J*(H,P) = 8.4 Hz, 2 H, Ph), 7.51 (m *J*(H,H) = 7.2 Hz, *J*(H,P) = 1.2 Hz, 1 H, Ph), 7.44 (m, *J*(H,H) = 8.0 Hz, *J*(H,P) = 2.0 Hz, 2 H, Ph), 4.54 (d, *J*(H,H) = 13.6 Hz, 1 H, > CH₂, -CH₂OH), 4.27 (dd, *J*(H,H) = 13.6 Hz, J(H,P) = 2.4 Hz, 1 H, > CH₂, -CH₂OH), n.d. (-OH), 1.15 (d, *J*(H,P) = 13.6 Hz; 9 H, *t*Bu), 0.69 ppm (q, *J*(H,B) = 93.6 Hz, 3 H, BH₃); ³¹P NMR (162 MHz, CDCl₃): δ = 133.69 (d, *J*(C,P) = 7.6 Hz, 2C, =CH-, Ph), 131.79 (d, *J*(C,P) = 1.9 Hz, 1C, =CH-, Ph), 128.70 (d, *J*(C,P) = 9.2 Hz, 2C, =CH-, Ph), 125.10 (d, *J*(C,P) = 49.5 Hz, 1C, > C =, Ph), 56.13 (d, *J*(C,P) = 38.8 Hz, 1C, > CH₂OH), 29.42 (d, *J*(C,P) = 30.1 Hz, 1C, > C <, *t*Bu), 26.07 ppm (brd, 3C, *J*(C,P) = 1.1 Hz, -CH₃, *t*Bu); ¹¹B NMR

(128 MHz, CDCl): $\delta = -43.68$ ppm (d, J(B,P) = 58.4 Hz); $R_f = 0.2$ (5:1 petroleum ether/EtOAc); HRMS (El⁺) calcd. for $C_{11}H_{20}BOP$ [M+Na]⁺ 233.1239; found 247.1233; HPLC separation (Lux-Cellulose-2, Hexane/isopropanol 70:30, 1 mL min⁻¹, UV 254 nm; $t_R (R_P) = 3.79$ min, $t_R (S_P) = 4.25$ min), e.r. = 98:2.

 $(S_{\rm P})$ -tert-Butyl(hydroxymethyl)(phenyl)phosphine–borane $[(S_{\rm P})$ -**4**a]: e.r.=95:5. $[a]_{\rm D}^{20} = -7.1$ (c=0.51, CHCl₃.). Single crystal growth for X-ray molecular structure determination was carried out into Et₂O/*n*-hexane at -20 °C. The absolute configuration of the crystallized molecule is $S_{\rm P}$

(*S*_p)-(Hydroxymethyl)(methyl)(phenyl)phosphine–borane (**4b**) was obtained according to general procedure E (2 h at 20 °C) as a white solid with a 87% overall yield (55 mg). ¹H NMR (400 MHz, CDCl₃): δ = 7.89–7.67 (m, 2 H), 7.51 (m, 3 H), 4.08 (s, 2 H), 2.12 (O-H, brs, 1 H), 1.65 (d, *J*=10.5 Hz, 3 H), 1.28–0.18 ppm (m, BH₃, 3 H); ³¹P NMR (162 MHz, CDCl₃): δ = 10.94 ppm (m); *R*_f=0.2 (5:1 petroleum ether/EtOAc) These data are consistent with the literature.^[12] HPLC separation (Chiralpak AD-H, heptane/ethanol 70:30 1 mLmin⁻¹ UV 254 nm; *t*_R (*S*_p)=5.08 min, *t*_R (*R*_p)=6.95 min), e.r.= 96.5:3.5.

 (R_{P}) -tert-Butyl(2-hydroxyethyl)(phenyl)phosphine-borane $[(R_{\rm P})-4\,c]$ was obtained according to general procedure E (72 h at 50 °C) as a white solid with a 56% yield (80 mg, $R_{\rm F}$ = 0.2; 3:1 EP/EtOAc). $[\alpha]_{D}^{20} = +22.7$ (c = 0.99, CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.70$ (m, 2H), 7.50 (m, 1H), 7.45 (m, 2H), 3.91-3.75 (m, 2H), 2.47 (m, 1H,), 2.24 (brs, 1H, -OH), 2.16 (m, 1H), 1.09 (d, J=14.0 Hz, 9H), 0.74 ppm (m, 3 H, BH₃); ³¹P NMR (162 MHz, CDCl₃): δ = 26.64 ppm (m); ¹³C NMR (101 MHz, CDCl₃): $\delta = 133.53$ (d, J(C,P) = 8.1 Hz), 131.62 (d, J(C,P) = 2.9 Hz), 128.66 (d, J(C,P) = 9.6 Hz), 125.99 (d, J(C,P) = 49.2 Hz), 58.1 (d, J(C,P) = 1.4 Hz), 29.30 (d, J(C,P) = 33.7 Hz), 25.5 (d, J(C,P) = 2.2 Hz), 22.68 ppm (d, J(C,P) = 32.3 Hz); ¹¹B NMR (128 MHz, CDCl₃): $\delta = -41.75$ ppm (d, J(B,P) = 59.2 Hz); HRMS (El⁺) calcd for C₁₂H₂₂BOP [M+Na]⁺ 247.1396; found 247.1395; HPLC separation (Lux-Cellulose 2, heptane/ethanol 90:10, 1 mLmin⁻¹, UV 254 nm; $t_R (R_P) = 9.94$ min, $t_R (S_P) = 11.25$ min), e.r. = 99:1.

 (S_p) -*tert*-Butyl(2-hydroxyethyl)(phenyl)phosphine–borane $[(S_p)$ -**4 c**]: 59% yield (89 mg). $[a]_D^{20} = -22.7$ (c = 1.0, CHCl₃); e.r. = 99:1. Single crystal growth for X-ray molecular structure determination was carried out into Et₂O/*n*-hexane at -20 °C. The absolute configuration of the crystallized molecule is S_p

 (S_p) -tert-Butyl((S_c) -1-hydroxyethyl)(phenyl)phosphine-borane (**4 d**) was obtained according to general procedure E (2 h at 20 °C) as a white solid with a 73 % yield.

Major diastereoisomer: ¹H NMR (400 MHz, CDCl₃): δ = 7.92 (m, 2 H), 7.50 (m, 1 H), 7.43 (m, 2 H), (q, *J* = 6.4 Hz, 1 H), 1.85 (br s, 1 H, -OH), 1.52 (dd, *J* = 6.8 Hz, *J* = 14.0 Hz, 3 H), 1.20 (d, *J* = 13.6 Hz, 9 H), 0.60 ppm (m, 3 H, BH₃); ³¹P NMR (162 MHz, CDCl₃): δ = 38.85 ppm (m); ¹³C NMR (101 MHz, CDCl₃): δ = 134.91 (d, *J*(C,P) = 7.3 Hz), 131.57 (d, *J*(C,P) = 1.8 Hz), 128.43 (d, *J*(C,P) = 9.2 Hz), 125.07 (d, *J*(C,P) = 48.1 Hz), 65.20 (d, *J*(C,P) = 4.8 Hz); ¹¹B NMR (128 MHz, CDCl₃): δ = −43.06 ppm (d, *J*(B,P) = 58.0 Hz); $[a]_D^{2D}$ = −28.6 (*c* = 0.99, CHCl₃); HPLC separation [(*S*,*S*)-Whelk-O1 heptane/isopropanol 95:5 1 mLmin⁻¹ UV 254 nm; t_R (*S*_P*S*) = 8.06 min, t_R (*R*_P*R*) = 10.86 min], e.r.=99:1. The major diastereoisomer was isolated by crystallization into Et₂O/*n*-hexane at −20 °C. The absolute configuration of the crystallized molecule is (*S*_P*S*).

Minor diastereoisomer: ¹H NMR (400 MHz, CDCl₃): δ = 7.63 (m, 2H), 7.52–7.48 (m, 1 H), 7.45–7.39 (m, 2 H), 4.84 (m, 1 H), 2.15 (br d, *J* = 11.2 Hz, 1 H, -OH), 1.29 (dd, *J*=6.8 Hz, *J*=13.2 Hz, 3 H), 1.18 (d, *J*=13.6 Hz, 9 H), 0.62 ppm (m, 3 H, BH₃); ³¹P NMR (162 MHz, CDCl₃): δ = 36.70 ppm (m); ¹³C NMR (101 MHz, CDCl₃): δ = 133.81 (d, *J*(C,P) =

Chem. Eur. J. 2015, 21, 15607 - 15621



7.3 Hz,), 131.65 (d, J(C,P) = 2.2 Hz), 128.66 (d, J(C,P) = 9.6 Hz), 126.51 (d, J(C,P) = 47.0 Hz), 62.90 (d, J(C,P) = 39.6 Hz), 30.08 (d, J(C,P) = 30.1 Hz), 26.51 (d, J(C,P) = 2.2 Hz), 20.23 ppm (d, J(C,P) = 6.0 Hz); ¹¹B NMR (128 MHz, CDCl₃): $\delta = -45.61$ ppm (d, J(B,P) = 58.4 Hz); these data are consistent with those in the literature.^[11]

$(R_{\rm P})\mbox{-}tert\mbox{-}Butyl[(R_{\rm C})\mbox{-}hydroxy(\mbox{-}phenyl)\mbox{-}methyl](\mbox{-}phenyl)\mbox{-}phosphine-$

borane (**4 f**) was obtained according to general procedure E (2 h at 20° C) as a white solid with a 63% (2.6:1 d.r.) overall yield (186 mg).

Major diastereoisomer: ¹H NMR (400 MHz, CDCl₃): δ = 7.99 (m, 2 H), 7.50 (m, 1 H), 7.42 (m, 2 H), 7.37–7.32 (m, 2 H), 7.26–7.20 (m, 3 H), 5.60 (d, *J* = 4.8 Hz, 1 H), 2.59 (br s, 1 H, -OH), 1.11 (d, *J* = 13.6 Hz, 9 H), 0.59 ppm (m, 3 H, BH₃); ³¹P NMR (162 MHz, CDCl₃): δ = 39.81 ppm (m); ¹³C NMR (101 MHz, CDCl₃): δ = 138.45 (d, *J*(C,P) = 2.2 Hz), 135.16 (d, *J*(C,P) = 7.3 Hz), 131.76 (d, *J*(C,P) = 2.9 Hz), 128.96 (d, *J*(C,P) = 2.2 Hz), 128.55 (d, *J*(C,P) = 3.6 Hz), 128.39 (d, *J*(C,P) = 7.5 Hz), 128.35 (d, *J*(C,P) = 2.9 Hz), 124.87 (d, *J*(C,P) = 46.2 Hz), 71.92 (d, *J*(C,P) = 1.5 Hz); ¹¹B NMR (128 MHz, CDCl₃): δ = -43.07 ppm (d, *J*(B,P) = 56.1 Hz);

Minor diastereoisomer: ¹H NMR (400 MHz, CDCl₃): δ = 7.57 (t, *J* = 8.0 Hz, *J* = 8.4 Hz, 2 H), 7.35–7.29 (m, 4H), 7.3–7.20 (m, 2H), 7.13–7.08 (m, 2H), 5.62 (1H), 3.04 (t, *J* = 9.2 Hz, *J* = 9.2 Hz, 1H, -OH), 1.26 (d, *J* = 13.6 Hz, 9 H), 0.59 ppm (m, 3H, BH₃); ³¹P NMR (162 MHz, CDCl₃): δ = 39.35 ppm (m); ¹³C NMR (101 MHz, CDCl₃): δ = 138.08 (d, *J*(C,P) = 3.7 Hz), 134.39 (d, *J*(C,P) = 7.3 Hz), 131.54 (d, *J*(C,P) = 2.2 Hz), 128.36 (d, *J*(C,P) = 4.3 Hz), 128.24, 128.15, 125.47 (d, *J*(C,P) = 48.5 Hz), 70.02 (d, *J*(C,P) = 36.1 Hz), 31.16 (d, *J*(C,P) = 28.8 Hz), 26.81 ppm (d, *J*(C,P) = 57.4 Hz); these data are consistent with those in the literature;⁽¹¹¹ *R*_f = 0.28 (9:1 *n*-hexane/EtOAc).

 $[\alpha]_D^{20}$ = nd (d.r. = 2.6:1); HPLC separation (Lux-Amylose 2, heptane/ ethanol 80:20, 1 mL min⁻¹, UV 254 nm; major diastereoisomer: t_R (S_PS) = 4.90 min, t_R (R_PR) = 5.49 min), e.r. = 98.5:1.5; minor diastereoisomer: t_R (R_PS) = 4.30 min, t_R (S_PR) = 5.95 min), e.r. = 87:13.

(*R*_p)-*tert*-Butyl((*R*_C)-2-hydroxypropyl)(phenyl)phosphine–borane

 $[(R_{\rm p}R_{\rm c})-4\,{\rm e}]$ was obtained according to general procedure E (72 h at 50 °C) as a white solid with a 51% overall yield (101 mg). M.p. 79.1–81.3 °C; $[\alpha]_{D}^{20} = -22$ (c=1.02, CHCl₃); ¹H NMR (400 MHz, $CDCI_3$): $\delta = 7.81-7.69$ (m, 2H), 7.57–7.40 (m, 3H), 4.47–4.21 (m, 1H), 2.35 (ddd, J = 14.7, 12.7, 9.1 Hz, 1 H), 2.27 (br s, OH), 2.09 (ddd, J =14.8, 8.6, 2.7 Hz, 1 H), 1.32 (dd, J=6.2, 1.6 Hz, 3 H), 1.09 (d, J= 13.9 Hz, 9H), 1.09–0.27 ppm (m, BH₃); ³¹P NMR (162 MHz, CDCl₃): $\delta\!=\!25.26~\text{ppm}$ (m); ^{13}C NMR (101 MHz, CDCl_3): $\delta\!=\!133.34$ (d, J(C,P) = 8.0 Hz), 131.26 (d, J(C,P) = 2.5 Hz), 128.27 (d, J(C,P) = 9.5 Hz), 126.95 (d, J(C,P) = 50.0 Hz), 64.46, 29.36 (d, J(C,P) = 20.4 Hz), 29.03 (d, J(C,P) = 19.2 Hz), 25.36 (d, J(C,P) = 2.3 Hz), 25.04 ppm (d, J(C,P) =10.7 Hz); ¹¹B NMR (128 MHz, CDCl₃): $\delta = -41.96$ ppm (d, J(B,P) = 56.8 Hz); HRMS (ESI) calcd for [*M*-Na]⁺: 261.1553; found: 261.1553; $R_f = 0.2$ (5:1 petroleum ether/EtOAc); HPLC separation (Lux-Cellulose 3, heptane/ethanol 95:5, 1 mLmin⁻¹, UV 254 nm; $t_{\rm R}(S_{\rm R}S) = 9.93 \text{ min}, t_{\rm R}(R_{\rm R}R) = 8.90 \text{ min}), \text{ e.r.} = 99.5:0.5.$

(*R*_P)-*tert*-Butyl[(*S*_C)-2-hydroxypropyl](phenyl)phosphine–borane

[(*R*_P*S_C*)-**4***e*] was obtained according to general procedure E (72 h at 50 °C) as a colorless viscous oil with a 54% overall yield (107 mg). [*α*]_D²⁰ = +31.3 (*c* = 1.01, CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.79– 7.61 (m, 2 H), 7.59–7.40 (m, 3 H), 4.04–3.80 (m, 1 H), 3.20 (s, 1 H, OH), 2.38 (t, *J* = 15.1 Hz, 1 H), 2.03 (ddd, *J* = 14.8, 9.1, 3.8 Hz, 1 H), 1.25 (d, *J* = 6.0 Hz, 3 H), 1.10 (d, *J* = 14.1 Hz, 9 H), 1.11–0.18 ppm (m, BH₃); ³¹P NMR (162 MHz, CDCl₃): δ = 26.29 ppm (m); ¹³C NMR (101 MHz, CDCl₃): δ = 133.33 (d, *J*(C,P) = 7.9 Hz), 131.48 (d, *J*(C,P) = 2.5 Hz), 128.55 (d, *J*(C,P) = 9.4 Hz), 125.67 (d, *J*(C,P) = 49.8 Hz), 63.33, 29.09 (d, *J*(C,P) = 33.7 Hz), 28.69 (d, *J*(C,P) = 32.3 Hz), 25.29 (d, *J*(C,P) = 2.3 Hz), 24.95 ppm (d, J(C,P) = 11.5 Hz); ¹¹B NMR (128 MHz, CDCl₃): $\delta = -41.62$ ppm (d, J(B,P) = 56.2 Hz); HRMS (ESI) calcd for $[M-Na]^+$: 261.1553; found: 261.1553; $R_f = 0.2$ (10:1 petroleum ether/EtOAc; HPLC separation (Lux-Cellulose 3, heptane/ethanol 95:5, 1 mLmin⁻¹, UV 254 nm; t_R (minor) = 18.43 min, t_R (major) = 13.21 min), e.r. = 99.5:0.5.

(*R*_P)-*tert*-Butyl[(*R*_C)-2-hydroxy-2-phenylethyl](phenyl)phosphine–

borane $[(R_P R_C)-4g]$ was obtained according to general procedure E (72 h at 50 $^\circ\text{C})$ as a white solid with a 57 % overall yield (68 mg). M.p. 113.1–115.2 °C; $[\alpha]_{D}^{20} = +12.7$ (c = 1.02, CHCl₃); ¹H NMR (400 MHz, CDCl₃): $\delta = 7.80-7.67$ (m, 2 H), 7.60–7.45 (m, 3 H), 7.35– 7.24 (m, 5 H), 4.79 (td, J=9.7, 1.7 Hz, 1 H), 3.58 (br s, 1H-OH), 2.60 (t, J=14.6 Hz, 1 H), 2.33 (ddd, J=14.9, 9.6, 3.2 Hz, 1 H), 1.11 (d, J= 14.2 Hz, 9H), 1.11–0.33 ppm (m, BH₃); ³¹P NMR (162 MHz, CDCl₃): $\delta =$ 27.14 ppm (m); ¹³C NMR (101 MHz, CDCl₃): $\delta =$ 144.17 (d, J(C,P) = 11.0 Hz, 133.49 (d, J(C,P) = 7.9 Hz), 131.60 (d, J(C,P) =2.4 Hz), 128.62, 128.62 (d, J(C,P) = 9.5 Hz), 127.75, 125.39, 125.27 (d, J(C,P) = 49.7 Hz), 69.24, 30.49 (d, J(C,P) = 30.2 Hz), 29.26 (d, J(C,P) = 33.3 Hz), 25.32 ppm (d, J(C,P) = 2.4 Hz); ¹¹B NMR (128 MHz, CDCl₃): $\delta = -41.40 \text{ ppm}$ (d, J(B,P) = 51.2 Hz); IR (ATR): $\tilde{\nu} = 424$, 440, 486, 530, 565, 617, 629, 696, 743, 750, 814, 976, 1018, 1047, 1067, 1107, 1367, 1437, 2380, 2872, 2906, 2960, 2974, 3028, 3063, 3502 cm⁻¹; HRMS (ESI) calcd for $[M-Na]^+$: 323.1710; found: 323.1714; $R_f = 0.2$ (10:1 petroleum ether/EtOAc); HPLC separation (Chiralpak IC, heptane/ethanol 90:10, 1 mLmin⁻¹, UV 254 nm; $t_{\rm R}$ (S_PS) = 6.90 min, $t_{\rm R}(R_{\rm P}R) = 8.33$ min), e.r. > 99.5:0.5.

(S_P)-tert-Butyl(2-hydroxy-2,2-diphenylethyl)(phenyl)phosphine-

borane (4h) was obtained according to general procedure E (72 h at 50 $^\circ\text{C})$ as a white solid with a 41 % overall yield (33 mg). M.p. 147.1–149.5 °C; $[\alpha]_D^{20} = -28.3$ (c = 0.72, CHCl₃); ¹H NMR (400 MHz, CDCl₃): δ = 7.60 (dd, J = 9.3, 7.9 Hz, 2 H), 7.47 (d, J = 7.5 Hz, 2 H), 7.45-7.38 (m, 1H), 7.31 (t, J=7.6 Hz, 4H), 7.23 (t, J=7.3 Hz, 1H), 7.14 (dd, J=7.6, 1.9 Hz, 2 H), 6.95-6.85 (m, 3 H), 4.68 (s, 1H-OH), 3.44 (t, J=14.3 Hz, 1 H), 2.86 (dd, J=14.9, 6.5 Hz, 1 H), 1.14 (d, J= 14.0 Hz, 5 H), 1.14–0.24 ppm (m, BH₃); ³¹P NMR (162 MHz, CDCl₃): $\delta\!=\!21.62~\text{ppm}$ (m); ^{13}C NMR (101 MHz, CDCl_3): $\delta\!=\!148.01$ (d, J(C,P) = 8.9 Hz), 144.42 (d, J(C,P) = 2.1 Hz), 133.34 (d, J(C,P) = 8.0 Hz), 131.02 (d, J(C,P) = 2.5 Hz), 128.27, 128.09 (d, J(C,P) = 9.7 Hz), 127.43, 127.14, 126.70, 126.51 (d, J(C,P) = 50.7 Hz), 126.37, 125.47, 77.67, 33.41 (d, J(C,P) = 28.4 Hz), 30.27 (d, J(C,P) = 34.5 Hz), 25.46 ppm (d, J(C,P) = 2.1 Hz; ¹¹B NMR (128 MHz, CDCl₃): $\delta = -41.20 \text{ ppm}$ (d, J(B,P) = 47.8 Hz; IR (ATR): $\tilde{\nu} = 428$, 491, 564, 591, 635, 693, 739, 793, 989, 1061, 1105, 1168, 1364, 1448, 1491, 2324, 2397, 2869, 2927, 2958, 2977, 3057, 3476 cm⁻¹; HRMS (ESI) calcd for [*M*-Na]⁺: 399.2024; found: 399.2031; *R*_f=0.5 (5:1 petroleum ether/EtOAc); HPLC separation (Chiralpak AZ-H, heptane/ethanol 80:20, 1 mLmin⁻¹, UV 254 nm; $t_{\rm R}$ ($R_{\rm P}$) = 4.72 min, $t_{\rm R}$ ($S_{\rm P}$) = 5.38 min), e.r. = 98.5:1.5.

 $\begin{array}{l} (R_{\rm P})\mbox{-}[({\rm Benzylamino})\mbox{methyl}](tert\mbox{-}bulk)(phenyl)\mbox{phine}\mbox{-}borane (12) was obtained according to general procedure E (24 h at 20 °C) as a white solid with a 84% overall yield (75 mg). M.p. 103.9-106 °C; <math display="inline">[\alpha]_{\rm D}^{20}\mbox{-}23.4$ (*c*=1.00, CHCl_3); ¹H NMR (400 MHz, CDCl_3): $\delta\mbox{=}7.72\mbox{-}7.60$ (m, 2H), 7.57–7.47 (m, 1H), 7.48–7.39 (m, 2H), 7.36–7.23 (m, 5H), 3.84 (s, 2H), 3.41–3.20 (m, 2H), 1.10 (d, $J\mbox{=}13.6$ Hz, 9H), 1.09–0.23 ppm (m, BH_3 , 3H); ³¹P NMR (162 MHz, CDCl_3): $\delta\mbox{=}29.46$ ppm (m); ¹³C NMR (101 MHz, CDCl_3): $\delta\mbox{=}139.33$, 133.36 (d, $J(C,P)\mbox{=}7.7 \mbox{Hz}$), 128.32 (d, $J(C,P)\mbox{=}2.4 \mbox{Hz}$), 128.32 (d, $J(C,P)\mbox{=}1.0 \mbox{Hz}$), 128.32 (d, $J(C,P)\mbox{=}1.0 \mbox{Hz}$), 128.32 (d, $J(C,P)\mbox{=}1.0 \mbox{Hz}$), 25.82 ppm (d, $J(C,P)\mbox{=}1.9 \mbox{Hz}$); ¹¹B NMR (128 MHz, CDCl_3): $\delta\mbox{=}-42.81 \mbox{ ppm}$ (d, $J(B,P)\mbox{=}52.3 \mbox{Hz}$); IR (ATR): $\tilde{\nu}\mbox{=}430$, 460, 488, 490, 563, 590, 617, 629, 694, 739, 785, 816, 1001, 1018, 1026, 1067, 1108, 1134, 1184, 1365, 1394, 1437, 1454, 1462, 1475, 2260, 2341, \end{tabular}

Chem. Eur. J. 2015, 21, 15607 - 15621



2375, 2804, 2868, 2943, 2972, 3028, 3061, 3333 cm⁻¹; HRMS (ESI) calcd for $[M-Ag]^+$: 406.1023; found: 406.1019; R_f =0.2 (10:1 petro-leum ether/EtOAc); HPLC separation (Chiralcel OD-3, heptane/ethanol 90:10, 1 mLmin⁻¹, UV 254 nm; t_R (S_P)=4.93 min, t_R (R_P)= 4.59 min), e.r.=93:7.

(+/-)-*N*-{[*tert*-Butyl(phenyl)phosphine–borane]methyl}benzamide

(15) was obtained according to general procedure E (24 h at 20 °C) as a white solid with a 10% yield (5 mg). M.p. 144.7–152.6 °C; ¹H NMR (400 MHz, CDCl₃): δ =7.76 (t, *J*=8.3 Hz, 2H), 7.68 (d, *J*=7.2 Hz, 2H), 7.54–7.43 (m, 4H), 7.39 (t, *J*=7.5 Hz, 2H), 6.64 (br s, 1H, -NH), 4.49 (ddd, *J*=15.0, 8.4, 6.9 Hz, 1H), 4.18–4.07 (m, 1H), 1.18 (d, *J*=14.1 Hz, 9H), 1.10–0.60 ppm (m, 3H, -BH₃); ³¹P NMR (162 MHz, CDCl₃): δ =32.92 ppm (m); ¹³C NMR (101 MHz, CDCl₃): δ =167.28 (d, *J*(C,P)=4.4 Hz), 133.62, 133.43 (d, *J*(C,P)=8.1 Hz), 131.85, 128.68, 128.58, 126.92, 124.04 (d, *J*(C,P)=50.5 Hz), 30.92 (d, *J*(C,P)=40.7 Hz), 29.38 (d, *J*(C,P)=30.6 Hz), 25.56 ppm (d, *J*(C,P)=2.1 Hz); *R*_f=0.4 (5:1 petroleum ether/EtOAc); IR (ATR): $\tilde{\nu}$ =487, 703, 742, 921, 1067, 1263, 1309, 1436, 1487, 1520, 1654, 2343, 2374, 2869, 2928, 2961, 3060, 3335, 3421 cm⁻¹; HRMS (ESI) calcd for [*M*–Na]⁺: 336.1659; found: 336.1657.

(*S*_p)-{(Benzo[*d*][1,3,2]dioxaborol-2-yloxy)methyl}(*tert*-butyl)(phenyl)

phosphine oxide (17): To a solution of (S_p) -**3** a (207 mg) in CH₂Cl₂ (3 mL) was added dropwise a solution of catecholborane in THF (1.0 m, 1.03 mL, 1.05 equiv) at 0 °C. The resulting mixture was allowed to warm slowly to room temperature and the solution was further stirred for 2 h at room temperature. The reaction mixture was then evaporated under reduced pressure to give the residual solid which was washed with Et₂O (4×3 mL) and then dried under vacuum. Yield (219 mg, 68%); ¹H NMR (400 MHz, CD₂Cl₂): δ =7.61 (m, 2H, Ph), 7.58 (m, 1H, Ph), 7.46 (m, 2H, Ph), 6.62 (brd, 4H, BO₂C₆H₄), 4.66 (dd, *J*=14.0 Hz, 1H), 4.48 (dd, *J*=14.0 Hz, 1H), 1.17 ppm (d, *J*=16.4 Hz, 9H); ³¹P NMR (162 MHz, CD₂Cl₂): δ =67.98 ppm (br s); ¹³C NMR (101 MHz, CD₂Cl₂): δ =133.91, 132.04 (d, *J*(C,P)=8.8 Hz), 129.36 (d, *J*(C,P)=60.1 Hz), 32.49 (d, *J*(C,P)=61.6 Hz), 23.92 ppm; ¹¹B NMR (128 MHz, CD₂Cl₂): δ =13.20 ppm (s).

Crystal data

(*S*_P)-**3 a**, C₁₁H₁₇O₂P, Mw = 212.22 from CH₂Cl₂/hexane at -20 °C; orthorhombic; space group *P*2₁2₁2₁; *a*=6.1924(1), *b*=9.7370(2), *c*=19.0102(4); $\alpha = \beta = \gamma = 90^{\circ}$; *V*=1146.23(4) Å³; *Z*=4; $\rho_{calc} = 1.230 \text{ g cm}^{-3}$; λ (Mo_{Ka1})=0.71073 Å; *F*(000)=456.0; μ =0.214 mm⁻¹; *T*=293 K.

 $(S_{\rm P})$ -**3 c**, $C_{12}H_{19}O_2P$, Mw = 226.24 from CH₂Cl₂/hexane at -20 °C; orthorhombic; space group $P2_12_12_1$; a = 6.1383(1), b = 10.4646(2), c = 19.3716(4); $a = \beta = \gamma = 90^{\circ}$; V = 1244.33(4) Å³; Z = 4; $\rho_{\rm calc} = 1.208 \text{ g cm}^{-3}$; λ (Mo_{Ka1}) = 0.71073 Å; F(000) = 488.0; $\mu = 0.201 \text{ mm}^{-1}$; T = 293 K.

 $(S_{\rm P}S)$ -**3 d**, $C_{12}H_{19}O_2P$, Mw = 226.24 from CH_2CI_2 /hexane at -20 °C; orthorhombic; space group $P2_12_12_1$; a = 6.5659(1), b = 10.2859(2), c = 18.3189(5); $a = \beta = \gamma = 90^{\circ}$; V = 1237.19(5) Å³; Z = 4; $\rho_{calc} = 1.215 \text{ g cm}^{-3}$; λ ($Mo_{K\alpha 1}$) = 0.71073 Å; F(000) = 488.0; $\mu = 0.202 \text{ mm}^{-1}$; T = 293 K.

 $(S_{\rm P})$ -**4 a**, $C_{11}H_{20}$ BOP, Mw = 210.05 from diethyl ether at 4 °C; orthorhombic; space group $P2_12_12_1$; a=9.3013(2), b=21.2793(3), c= 27.0260(5); $\alpha = \beta = \gamma = 90^{\circ}$; V=5349.13(17) Å³; Z=16; $\rho_{calc} =$ 1.043 g cm⁻³; λ (Mo_{Ka1})=0.71073 Å; F(000)=1824.0; μ = 0.176 mm⁻¹; T=293 K.

(*S*_P)-**4 c**, *C*₁₂H₂₂BOP, Mw = 224.08 from diethyl ether at 4 °C; orthorhombic; space group *P*2₁2₁2₁; *a*=7.4049(1), *b*=15.1152(2), *c*=25.7220(5); $\alpha = \beta = \gamma = 90^{\circ}$; *V*=2878.98(8) Å³; *Z*=8; $\rho_{calc} = 1.034 \text{ g cm}^{-3}$; λ (Mo_{Ka1})=0.71073 Å; *F*(000)=976.0; μ =0.167 mm⁻¹; *T*=293 K.

 $(S_{\rm P}S)$ -**4 d**, $C_{12}H_{22}BOP$, Mw = 224.08 from diethyl ether at 4 °C; orthorhombic; space group $P_{2_1}2_12_1$; a = 7.2910(1), b = 12.9893(2), c = 14.6934(3); $a = \beta = \gamma = 90^{\circ}$; V = 1391.54(4) Å³; Z = 4; $\rho_{\rm calc} = 1.070 \text{ g cm}^{-3}$; λ ($Mo_{K\alpha_1}$) = 0.71073 Å; F(000) = 488.0; $\mu = 0.173 \text{ mm}^{-1}$; T = 293 K.

CCDC 1053124, 1053119, 1053122, 1053123, 1053121 and 1053120 contain the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre.

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15620

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