

# A Polymer-Bound Monodentate-P-Ligated Palladium Complex as a Recyclable Catalyst for the Suzuki–Miyaura Coupling Reaction of Aryl Chlorides

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**Abstract:** A three-fold cross-linked polymer-bound phosphine (POL-Ph<sub>3</sub>P) with high phosphorus content has been prepared. The phosphorus-containing polymer forms a monodentate-P-ligated palladium complex, which shows excellent activity in Suzuki–Miyaura cross-coupling reactions of aryl chlorides. Importantly, the catalyst Pd/POL-Ph<sub>3</sub>P is highly

stable and can be reused for at least 10 times without losing reactivity.

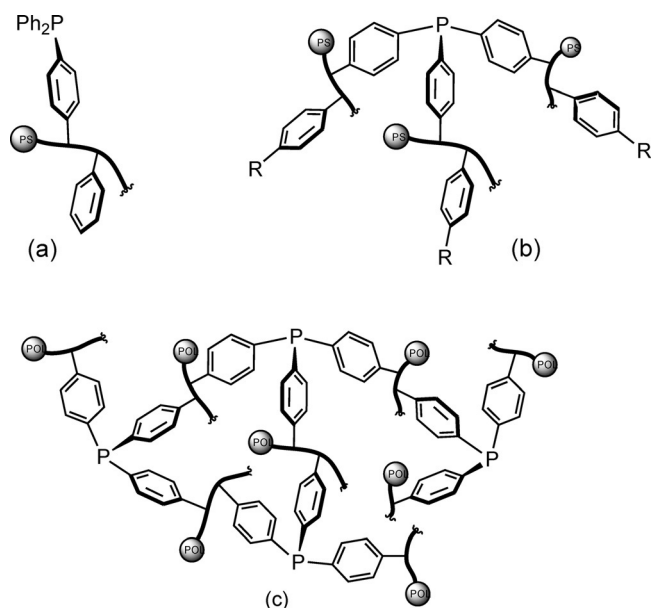
**Keywords:** heterogeneous catalysts; metal binding ability; monodentate-P-ligated palladium complex; phosphines; Suzuki–Miyaura cross-coupling reaction

## Introduction

Palladium-catalyzed cross-coupling reactions, such as Suzuki–Miyaura, Sonogashira–Hagihara and Heck reactions, have played a crucial role in the construction of carbon-carbon bonds.<sup>[1]</sup> Great efforts have been devoted to develop homogeneous palladium catalysts in the presence of phosphine ligands.<sup>[2]</sup> However, application of these homogeneous catalysts in industrial settings is still limited because of their high cost and the difficulty in recycling them from the products. Transition metal catalysts can be bound to ligand-containing polymers to form metal-polymer complexes.<sup>[3,4]</sup> These complexes are used as heterogeneous catalysts to overcome some of the drawbacks of homogeneous catalysts. In this regard, polystyrene-supported phosphines (PS-Ph<sub>3</sub>P) have been used as ligands for heterogeneous catalysts.<sup>[4]</sup> For example, PS-Ph<sub>3</sub>P in complex with palladium is employed for the cross-coupling reactions of aryl iodides or bromides and arylboronic acids.<sup>[5]</sup> From an industrial point of view, the use of aryl chlorides is attractive because they are relatively cheap and readily available. However, it is dif-

ficult to activate the less reactive aryl chlorides using catalysts derived from palladium and single-pointed PS-Ph<sub>3</sub>P (Figure 1a) or two-fold cross-linked PS-Ph<sub>3</sub>P,<sup>[6]</sup> probably because of the multidentate-P-ligating behavior of the polymeric ligand and the steric effects of the flexible PS backbone. Over the last few years, monoligation of many phosphine ligands in homogeneous catalysis system has been achieved through different strategies and the resulting complexes have successfully induced cross-coupling reactions of aryl chlorides.<sup>[7,8]</sup> Recently, Sawamura's group reported a three-fold cross-linked PS-Ph<sub>3</sub>P covalently bound hybrid (Figure 1b, PS-L<sub>3</sub>) which merely formed monodentate-P-ligated transition metal complexes as a heterogeneous catalyst and showed high catalytic activity in Suzuki–Miyaura cross-coupling reactions of aryl chlorides.<sup>[9]</sup> However, the catalytic activity was reduced dramatically after being recycled for four times. Therefore, the development of heterogeneous catalysts with high reactivity and stability remains a big challenge.

Recently, we reported a porous organic ligand (POL-Ph<sub>3</sub>P, Figure 1c) supported rhodium species

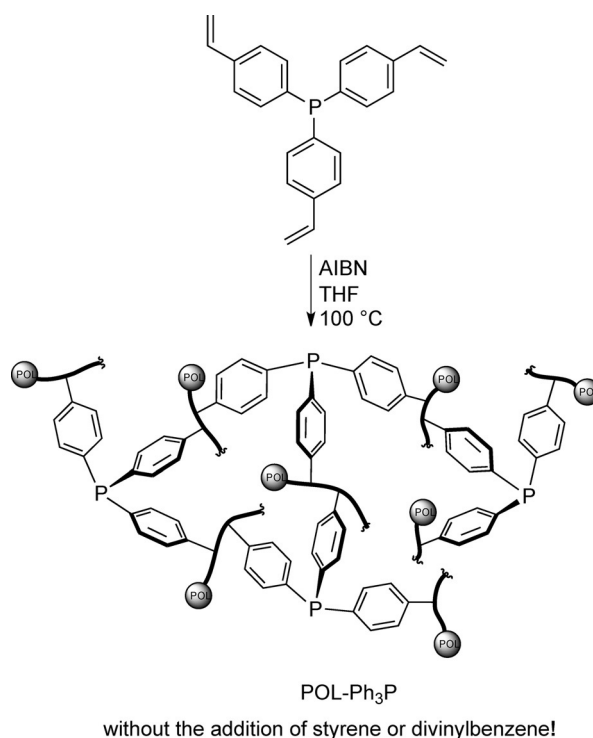


**Figure 1.** (a) The single-pointed  $\text{PS-L}_1$ . (b) The three-fold cross-linked  $\text{PS-L}_2$  ( $\text{R}=\text{H}$ );  $\text{PS-L}_3$  ( $\text{R}=t\text{-Bu}$ ). (c) The three-fold cross-linked  $\text{POL-Ph}_3\text{P}$  synthesized by us.

which exhibits high activity in the hydroformylation of 1-octene.<sup>[10]</sup> We now hope to employ this polymer as a supporting ligand for palladium-catalyzed Suzuki–Miyaura cross-coupling reactions.  $\text{POL-Ph}_3\text{P}$  is a new type of three-fold cross-linked polymer-bound phosphine<sup>[11]</sup> and can be prepared through solvothermal polymerization of tris(*p*-vinylphenyl)phosphine in the absence of styrene and divinylbenzene (see Scheme 1). Compared with polystyrene-supported phosphine, this novel phosphine possesses a much higher P content and enhances metal binding ability. The  $\text{POL-Ph}_3\text{P}$ -metal complex maintains high catalytic activities over many cycles. Furthermore, the three-fold cross-linking results in an increased density of the polymer chain around the P atom, limiting multi-dentate P-coordination to the palladium. In addition, the monodentate-P-ligated palladium complex ( $\text{Pd}/\text{POL-Ph}_3\text{P}$ ) can be accessed easily by the substrates because of the spacer effect of the three aromatic rings. Herein, we report the catalytic behavior of the  $\text{Pd}/\text{POL-Ph}_3\text{P}$  complex in Suzuki–Miyaura cross-coupling reactions employing aryl chlorides as substrates.

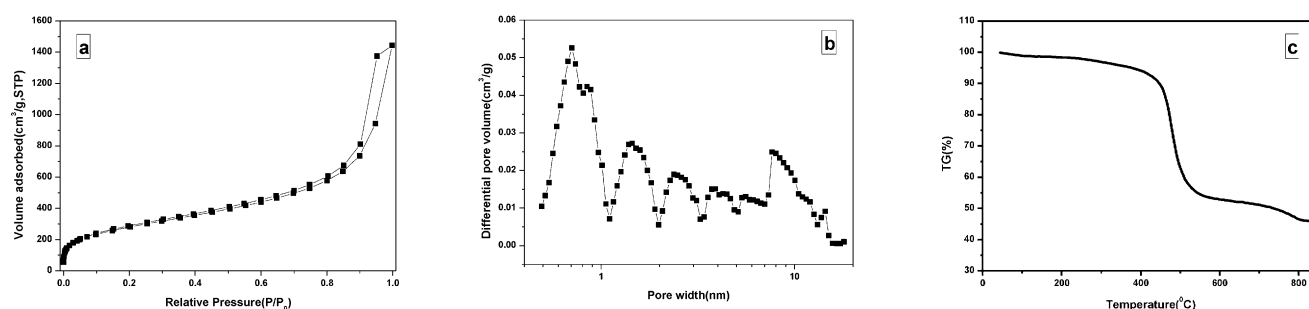
## Results and Discussion

$\text{PS-L}_1$  (Figure 1a) and  $\text{PS-L}_2$  (Figure 1b) were synthesized in accordance with the reported procedure.<sup>[9]</sup> The catalyst  $\text{Pd}/\text{POL-Ph}_3\text{P}$  was prepared by impregnation of  $\text{POL-Ph}_3\text{P}$  with  $\text{PdCl}_2(\text{PhCN})_2$  in THF for 4 h. The palladium loading was measured to be  $0.23 \text{ mmol g}^{-1}$  by inductively coupled plasma atomic emission spectrometry (ICP-AES). The resulting  $\text{Pd}/$



**Scheme 1.** Preparation of  $\text{POL-Ph}_3\text{P}$ .

$\text{POL-Ph}_3\text{P}$  was characterized by solid NMR, thermogravimetry (TG), nitrogen adsorption-desorption analysis, X-ray diffraction (XRD) and X-ray photoelectron spectroscopy analysis (XPS). The  $^{31}\text{P}$  MAS NMR spectrum of fresh  $\text{POL-Ph}_3\text{P}$  exhibits an additional small peak at 27 ppm corresponding to an oxidation state of phosphorus ( $\text{P}=\text{O}$ ), which indicates oxidation of P atom took place during the polymerization (see the Supporting Information, Figure S3). Remarkably, the  $^{31}\text{P}$  MAS NMR spectrum of fresh  $\text{Pd}/\text{POL-Ph}_3\text{P}$  shows that the peak at 27 ppm is assigned to both the P atom in complex with palladium and oxidation state of phosphorus ( $\text{P}=\text{O}$ ) (see the Supporting Information, Figure S6). The  $^{31}\text{P}$  MAS NMR spectrum of used  $\text{Pd}/\text{POL-Ph}_3\text{P}$  shows the peak at 27 ppm with a relatively large peak area, compared with that of fresh  $\text{Pd}/\text{POL-Ph}_3\text{P}$ , which can be attributed to oxidation of the P atom during the recycling as well (see the Supporting Information, Figure S7). TG shows that the  $\text{Pd}/\text{POL-Ph}_3\text{P}$  complex remains intact at temperatures up to  $430^\circ\text{C}$ , demonstrating its superior thermal stability (Figure 2c). Nitrogen adsorption-desorption analysis shows that  $\text{Pd}/\text{POL-Ph}_3\text{P}$  possesses a high surface area and large pore volume, which are desirable for effective catalyst-substrate interactions (Figure 2a and Figure 2b). XPS shows that the binding energies of  $\text{Pd } 3d_{3/2}$  and  $\text{Pd } 3d_{5/2}$  in the fresh  $\text{Pd}/\text{POL-Ph}_3\text{P}$  decrease to 342.7 eV and 337.4 eV from 343.5 eV and 338.2 eV of  $\text{PdCl}_2(\text{PhCN})_2$ , respectively, as a result of coordination of  $\text{PdCl}_2(\text{PhCN})_2$



**Figure 2.** (a)  $N_2$  sorption isotherms of Pd/POL- $Ph_3P$ . (b) Pore size distribution of Pd/POL- $Ph_3P$ . (c) TG curve of Pd/POL- $Ph_3P$ .

with POL- $Ph_3P$  (see the Supporting Information, Figure S12a and Figure S12b). Interestingly, the XPS spectra of P 2d show that the fresh and used Pd/POL- $Ph_3P$  give the same binding energy of 132.2 eV (see the Supporting Information, Figure S12e and Figure S12f). Additionally, the used Pd/POL- $Ph_3P$  gives a relatively high binding energy, compared with that of POL- $Ph_3P$  (131.9 eV), demonstrating coordination of Pd nanoparticles with POL- $Ph_3P$  (see the Supporting Information, Figure S12d).

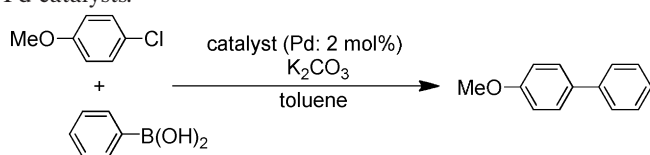
To compare the reactivity of different catalysts, we selected as a model reaction the cross-coupling of 4-chloroanisole and phenylboronic acid (Table 1). The

reactions were conducted in toluene at 100 °C using  $K_2CO_3$  as a base. Remarkably, Pd/POL- $Ph_3P$  exhibited a high catalytic activity and afforded the cross-coupling product in 97% yield (Table 1, entry 1). In contrast, Pd/PS- $L_1$  provided the desired product in only 5% yield (Table 1, entry 2). Low activity was also observed for Pd/PS- $L_2$  under the same reaction conditions (Table 1, entry 3). It should be pointed out that no conversion of 4-chloroanisole was observed by using the homogeneous catalyst derived from  $PdCl_2(PhCN)_2$  and tris(4-vinylphenyl)phosphane (Table 1, entry 7). No conversion of 4-chloroanisole was also obtained on using a commercial Pd/C (5 wt% palladium) (Table 1, entry 4). Traditional homogeneous catalysts such as  $PdCl_2(PPh_3)_2$  and  $Pd(PPh_3)_4$  also failed (Table 1, entries 5 and 6).

The catalytic efficiency of Pd/POL- $Ph_3P$  was investigated by employing various substituted aryl chlorides for the cross-coupling reaction (Table 2). The activated aryl chlorides were converted smoothly to the desired products in excellent yields (Table 2, entries 1–5). Deactivated aryl chlorides are usually difficult substrates for palladium-catalyzed cross-coupling reactions.<sup>[12]</sup> However, under the standard conditions, these substrates also reacted efficiently with phenylboronic acids (Table 2, entries 6–11). Note that the catalyst Pd/POL- $Ph_3P$  promoted the cross-coupling reaction of 4-chloroaniline and 2-chloro-6-methylpyridine with phenylboronic acids (Table 2, entries 10 and 11), which is difficult to achieve under other conditions.<sup>[13]</sup>

Next, we examined the scope of the arylboronic acids (Table 3). A substrate bearing a fused ring such as naphthylboronic acid was successfully coupled with aryl chloride (Table 3, entry 1). Arylboronic acids containing electron-withdrawing groups (Table 3, entries 2 and 3) or electron-donation groups (Table 3, entries 4 and 5) were converted to the desired biphenyls in high yield. In addition, our Pd/POL- $Ph_3P$  catalyst exhibited outstanding catalytic activity for the coupling of *n*-butylboronic acid with 4-chloroacetophenone (Table 3, entry 6). To the best of our knowledge, there are currently no reports on the cross-cou-

**Table 1.** Suzuki–Miyaura coupling reactions using different Pd catalysts.<sup>[a]</sup>



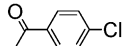
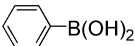
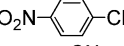
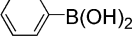

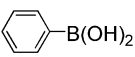
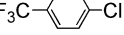
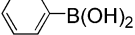
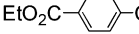
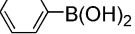
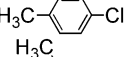
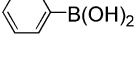
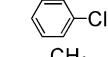
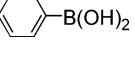

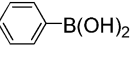
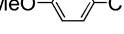
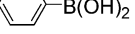
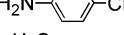
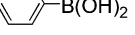
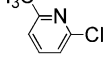
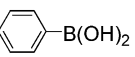
Entry	Catalyst	Yield [%] <sup>[b]</sup>
1	Pd/POL- $Ph_3P$	97
2	Pd/PS- $L_1$	5
3	Pd/PS- $L_2$	61
4	Pd/C	NR
5	$PdCl_2(PPh_3)_2$	4
6	$Pd(PPh_3)_4$	4
7 <sup>[c]</sup>	$PdCl_2(PhCN)_2$ /tris(4-vinylphenyl)phosphane	NR

<sup>[a]</sup> Reaction conditions: 4-chloroanisole (0.50 mmol), phenylboronic acid (0.75 mmol), Pd/POL- $Ph_3P$  (0.01 mmol Pd),  $K_2CO_3$  (1.00 mmol), toluene (3 mL), 100 °C, 10 h.

<sup>[b]</sup> Yield determined by  $^1H$  NMR analysis based on 4-chloroanisole.

<sup>[c]</sup> Tris(4-vinylphenyl)phosphane (0.02 mmol) was added.

**Table 2.** Suzuki cross-coupling reactions of aryl chlorides with phenylboronic acids.<sup>[a]</sup>

Entry	Aryl chloride	Phenylboronic acid	Time [h]	Yield [%] <sup>[b]</sup>
1			2	96 (98)
2			3	90
3			2	99
4			3	99
5			3	98
6			24	89 (92)
7			24	94
8			24	90
9			3	93 (97)
10			15	80
11			5	92

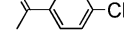
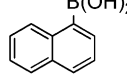
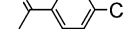
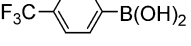
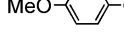
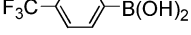
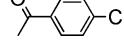
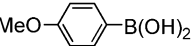
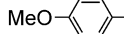
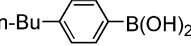
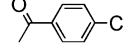
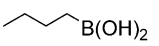
<sup>[a]</sup> Reaction conditions: aryl chloride (1.00 mmol), phenylboronic acid (1.50 mmol), Pd/POL-Ph<sub>3</sub>P (0.02 mmol Pd), K<sub>2</sub>CO<sub>3</sub> (2.00 mmol), toluene (6 mL), 100 °C.

<sup>[b]</sup> Yield of isolated product (<sup>1</sup>H NMR yield in parenthesis).

pling reaction of alkylboronic acids with aryl chlorides using a heterogeneous catalyst.

The reaction of 4-chloroacetophenone with phenylboronic acid was selected to evaluate the reusability of Pd/POL-Ph<sub>3</sub>P (Table 4). After each run, the catalyst was recovered by filtration and washed with H<sub>2</sub>O, THF, and toluene. The catalyst could be effectively used for at least 10 cycles without losing efficiency. During the recycling, the Pd species in the filtrate are undetectable (<10 ppb), suggesting there is almost no Pd leaching, which is desirable in the synthesis of fine chemicals and pharmaceutical intermediates.<sup>[14]</sup> The morphology of the catalyst after each run was studied by transmission electron microscopy. There were no Pd nanoparticles on the fresh catalyst, as evidenced by TEM image (Figure 3a) and XRD (see the Sup-

**Table 3.** Suzuki coupling reactions of aryl chlorides with various arylboronic acids.<sup>[a]</sup>

Entry	Aryl chloride	Boronic acid	Time [h]	Yield [%] <sup>[b]</sup>
1			2	96 (98)
2			3	98
3			20	80
4			3	99
5			15	88
6			3	94

<sup>[a]</sup> Reaction conditions: aryl chloride (1.00 mmol), boronic acid (1.50 mmol), Pd/POL-Ph<sub>3</sub>P (0.02 mmol Pd), K<sub>2</sub>CO<sub>3</sub> (2.00 mmol), toluene (6 mL), 100 °C.

<sup>[b]</sup> Yield of isolated product (<sup>1</sup>H NMR yield in parenthesis).

porting Information, Figure S11). However, the TEM images showed that the Pd nanoparticles with a mean diameter of about 5 nm were formed after the third run (Figure 3b and Figure 3c). Interestingly, no obvious aggregation of these nanoparticles occurred up to the 10<sup>th</sup> run (Figure 3d). With a high ratio of P/Pd (12:1), Pd/POL-Ph<sub>3</sub>P could maintain high catalytic activities, although oxidation of a small number of P atoms took place during the recycling.

## Conclusions

In conclusion, we have prepared a three-fold cross-linked polymer-bound phosphine with a high content of P. This phosphorus ligand-containing polymer forms a monodentate-P-ligated palladium complex, which displays excellent reactivity in Suzuki–Miyaura cross-coupling reactions of aryl chlorides. Importantly, the catalyst complex is highly stable as demonstrated by the negligible metal leaching and excellent reusability. These desirable properties of Pd/POL-Ph<sub>3</sub>P can be attributed to its high P content, which prevents aggregation and agglomeration of Pd nanoparticles. Studies on the application of POL-Ph<sub>3</sub>P to other metal-catalyzed reactions are underway in our laboratory.

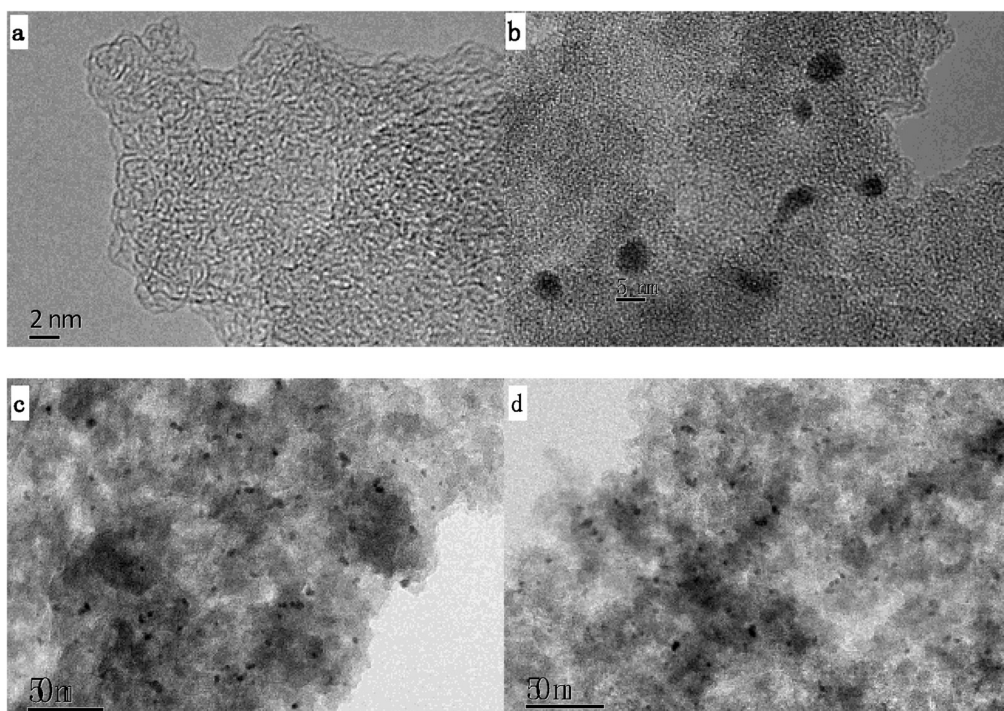


**Table 4.** Recycling studies of Pd/POL-PPh<sub>3</sub>.<sup>[a]</sup>

<chem>CC(=O)c1ccc(Cl)cc1</chem> + <chem>c1ccc(B(O)O)cc1</chem> $\xrightarrow[\text{toluene}]{\text{Pd/POL-Ph}_3\text{P (Pd: 2 mol\%)}, \text{K}_2\text{CO}_3}$ <chem>CC(=O)c1ccc(cc1)-c2ccccc2</chem>										
Run	1	2	3	4	5	6	7	8	9	10
Yield [%] <sup>[b]</sup>	98	99	98	98	96	97	98	99	97	99

<sup>[a]</sup> Reaction conditions: 4-chloroacetophenone (1.00 mmol), phenylboronic acid (1.50 mmol), Pd/POL-Ph<sub>3</sub>P (0.02 mmol Pd), K<sub>2</sub>CO<sub>3</sub> (2.00 mmol), toluene (6 mL), 100 °C, 3 h.

<sup>[b]</sup> Yield determined by <sup>1</sup>H NMR analysis based on 4-chloroacetophenone.



**Figure 3.** (a) TEM image of Pd/POL-Ph<sub>3</sub>P before use. (b) and (c) TEM images of Pd/POL-Ph<sub>3</sub>P recovered after third run. (d) TEM image of Pd/POL-Ph<sub>3</sub>P recovered after tenth run.

## Experimental Section

### General Methods and Materials

The liquid-state NMR spectra were recorded on a 400 MHz spectrometer. Chemical shifts were reported in ppm. <sup>1</sup>H NMR spectra were referenced to CDCl<sub>3</sub> (7.28 ppm), and <sup>13</sup>C NMR spectra were referenced to CDCl<sub>3</sub> (77.0 ppm). All <sup>13</sup>C NMR spectra were measured with complete proton decoupling. Peak multiplicities were designated by the following abbreviations: s, singlet; d, doublet; t, triplet; m, multiplet; brs, broad singlet and *J*, coupling constant in Hz. The solid-state NMR was recorded on a Bruker AVANCE III 400 WB spectrometer equipped with a 4 mm standard bore CP/MAS probehead whose channel was tuned to 400.18 MHz. The samples were packed in the ZrO<sub>2</sub> rotor

closed with Kel-F cap which was spun at 12 kHz. <sup>1</sup>H CP/MAS and <sup>13</sup>C CP/MAS spectra were referenced to adamantane (C<sub>10</sub>H<sub>16</sub>) as standard (1.63 ppm). <sup>31</sup>P CP/MAS were referenced to adenosine diphosphate (ADP) (0.0 ppm). Nitrogen sorption isotherms at the temperature of liquid nitrogen were performed on a Quantachrome Autosorb-1. ICP-AES analyses of solid samples were performed on a Perkin-Elmer ICP-OES 7300DV while ICP-AES analyses of liquid samples were performed on a Perkin-Elmer ICP-MS 300D. Thermogravimetry analyses were performed on a Netzsch TG-DSC. Transmission electron microscope (TEM) images were performed using a JEM-2100 with an accelerating voltage of 200 kV. The XRD was performed on a XRD XpertPro. The XPS were conducted using a Thermo Scientific and the spectrometer binding energy was calibrated through the reference C 1s (284.6 eV).

### Preparation of POL-Ph<sub>3</sub>P

Under nitrogen, tris(4-vinylphenyl)phosphane (10.0 g) was dissolved in THF (100 mL), followed by the addition of AIBN (1.0 g) at room temperature. Next, the mixture was transferred into an autoclave at 100 °C for 24 h. After evaporation of THF under vacuum, a white solid was obtained; yield: 9.6 g (96%).

### Preparation of Pd/POL-Ph<sub>3</sub>P

Under nitrogen, PdCl<sub>2</sub>(PhCN)<sub>2</sub> (104 mg) was dissolved in THF (40 mL), followed by the addition of POL-Ph<sub>3</sub>P (1.0 g). Next, the mixture was stirred 4 h at room temperature. After filtration and evaporation under vacuum, a yellow solid was obtained; yield: 1.1 g (99%).

### General Procedure for Suzuki–Miyaura Cross-Coupling Reactions

Typically, aryl chloride (1.0 mmol), arylboronic acid (1.5 mmol), K<sub>2</sub>CO<sub>3</sub> (2.0 mmol) and palladium catalyst (2 mol%) were added to toluene (6 mL) under an N<sub>2</sub> atmosphere, and the reaction mixture was stirred at 100 °C for the desired number of hours. When the reaction was completed, the solution was filtered and washed with toluene and ether. The filtered solution was subsequently dried over Na<sub>2</sub>SO<sub>4</sub> and evaporated under vacuum. The crude was purified directly by silica gel column chromatography eluting with petroleum ether and ethyl acetate to afford the corresponding product.

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