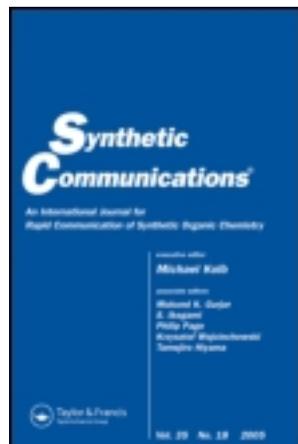


This article was downloaded by: [Anadolu University]

On: 13 May 2014, At: 02:16

Publisher: Taylor & Francis

Informa Ltd Registered in England and Wales Registered Number: 1072954 Registered office: Mortimer House, 37-41 Mortimer Street, London W1T 3JH, UK



Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry

Publication details, including instructions for authors and subscription information:

<http://www.tandfonline.com/loi/lcyc20>

Environmentally Friendly and Highly Efficient Co(OAc)₂-Catalyzed Aerobic Oxidation to Access 2,6-Di-Electron-Donating Group Substituted 4-Hydroxybenzaldehydes

Jian-An Jiang^a, Jia-Lei Du^a, Zhong-Nan Zhang^a, Jiao-Jiao Zhai^a & Ya-Fei Ji^a

^a School of Pharmacy, East China University of Science and Technology, Shanghai, China

Accepted author version posted online: 18 Mar 2014. Published online: 29 Apr 2014.

To cite this article: Jian-An Jiang, Jia-Lei Du, Zhong-Nan Zhang, Jiao-Jiao Zhai & Ya-Fei Ji (2014) Environmentally Friendly and Highly Efficient Co(OAc)₂-Catalyzed Aerobic Oxidation to Access 2,6-Di-Electron-Donating Group Substituted 4-Hydroxybenzaldehydes, *Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry*, 44:10, 1430-1440, DOI: [10.1080/00397911.2013.813052](https://doi.org/10.1080/00397911.2013.813052)

To link to this article: <http://dx.doi.org/10.1080/00397911.2013.813052>

PLEASE SCROLL DOWN FOR ARTICLE

Taylor & Francis makes every effort to ensure the accuracy of all the information (the "Content") contained in the publications on our platform. However, Taylor & Francis, our agents, and our licensors make no representations or warranties whatsoever as to the accuracy, completeness, or suitability for any purpose of the Content. Any opinions and views expressed in this publication are the opinions and views of the authors, and are not the views of or endorsed by Taylor & Francis. The accuracy of the Content should not be relied upon and should be independently verified with primary sources of information. Taylor and Francis shall not be liable for any losses, actions, claims, proceedings, demands, costs, expenses, damages, and other liabilities whatsoever or howsoever caused arising directly or indirectly in connection with, in relation to or arising out of the use of the Content.

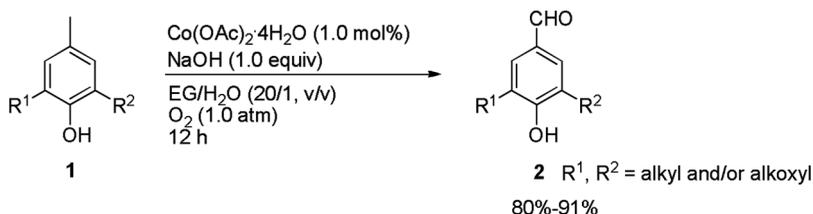
This article may be used for research, teaching, and private study purposes. Any substantial or systematic reproduction, redistribution, reselling, loan, sub-licensing, systematic supply, or distribution in any form to anyone is expressly forbidden. Terms & Conditions of access and use can be found at <http://www.tandfonline.com/page/terms-and-conditions>

ENVIRONMENTALLY FRIENDLY AND HIGHLY EFFICIENT $\text{Co}(\text{OAc})_2$ -CATALYZED AEROBIC OXIDATION TO ACCESS 2,6-DI-ELECTRON-DONATING GROUP SUBSTITUTED 4-HYDROXYBENZALDEHYDES

Jian-An Jiang, Jia-Lei Du, Zhong-Nan Zhang, Jiao-Jiao Zhai, and Ya-Fei Ji

School of Pharmacy, East China University of Science and Technology, Shanghai, China

GRAPHICAL ABSTRACT



Abstract A highly efficient and green aerobic oxidation has been developed for selectively preparing a series of valuable 2,6-dialkyl-, dialkoxy-, and alkoxyalkyl-substituted 4-hydroxybenzaldehydes from corresponding 4-cresols in good to excellent yields, using a catalytic system of $\text{Co}(\text{OAc})_2 \cdot 4\text{H}_2\text{O}$ (1.0 mol%)– NaOH (1.0 equiv)– O_2 (1.0 atm) in aqueous ethylene glycol ($\text{EG}/\text{H}_2\text{O} = 20/1$, v/v) at 50 °C. Furthermore, a plausible mechanism was proposed for the direct oxyfunctionalization of the aromatic methyl group into the aldehyde group.

Keywords Aerobic oxidation; $\text{Co}(\text{OAc})_2$; ethylene glycol; 4-hydroxybenzaldehydes; oxyfunctionalization

INTRODUCTION

Versatile 4-hydroxybenzaldehydes have been incredibly important organic materials for pharmaceutical, perfume, dye, and agrochemical industries, as well as for fundamental research.^[1] For example, 3,5-dimethyl-4-hydroxybenzaldehyde is a significant intermediate for the synthesis of potential cancer chemopreventive agents,^[2] nonnucleoside reverse transcriptase inhibitors,^[3] and other bioactive compounds.^[4] More notably, commercially famous syringaldehyde (3,5-dimethoxy-4-hydroxybenzaldehyde), widely used for the synthesis of the classical antibacterial

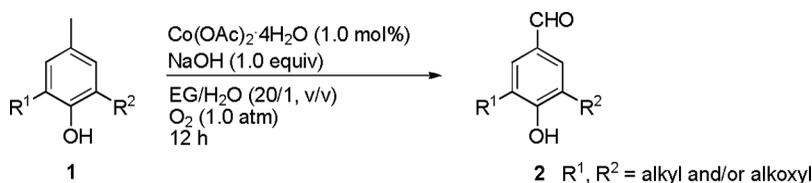
Received April 18, 2013.

Address correspondence to Ya-Fei Ji, School of Pharmacy, East China University of Science and Technology, Campus P. O. Box 363, 130 Meilong Road, Shanghai 200237, China. E-mail: jyf@ecust.edu.cn

agent Trimethoprim,^[5] the antiepileptic drug *N*-isopropyl-3,4,5-trimethoxycinnamide,^[6] and many bioactive molecules,^[7] was produced on a scale of thousands of tons annually to meet worldwide demands.^[8]

Although some strategies, including Reimer–Tiemann reaction,^[9] glyoxylic acid method,^[10] stoichiometric oxidation by oxidants^[11] and electric/electrocatalytic oxidation,^[12] have been massively employed for preparing valuable 4-hydroxybenzaldehydes, tedious separation and serious pollution did hinder their widespread application. In this respect, the straightforward catalytic oxidation of the seemingly inert methyl group of 4-cresols into the fascinating aldehyde group becomes the most appealing synthetic approach.^[13,14] In past decades, notable achievements in transition-metal-catalyzed oxidation of 2,4,6-trimethylphenol have granted this direct transformation the limelight.^[13] As noted, most of the developed catalyst systems for this aerobic oxidation were based on coordination complexes of transition metals, such as cobalt(II)–Schiff base complex,^[13a] copper(II)–amine complex,^[13b–d] and copper(II)–neocuproine sodium methoxide complex.^[13g,h] While effective, needs of ligand/additive and greater oxygen pressure have brought noticeable disadvantages and limitations in view of cost, waste, and safety issues. However, more desired ligand-free catalytic systems have long remained out of reach for the oxidation of 2,4,6-trimethylphenol and its analogs. It was only in 2004 that Li and coworkers reported the first efficient ligand-free, iron-based catalyst, tackling this interesting task with pressured molecular oxygen.^[13e,f] Another ligand-free stoichiometric copper-mediated oxidation by hydrogen peroxide was reported in 2008.^[13i] Not surprisingly, the development of more green catalytic oxidation has proven to be imperative for sustainable production of the significant 4-hydroxybenzaldehydes.

Herein, we report a highly efficient Co(OAc)₂·4H₂O (1.0 mol%)–NaOH (1.0 equiv)–O₂ (1.0 atm) catalytic system that effects aerobic oxidation of 2,6-di-electron-donating group substituted 4-cresols in aqueous ethylene glycol (EG, EG/H₂O = 20/1, v/v, Scheme 1). The reactions proceeded in good yields at atmospheric pressure without any ligand/additive and achieved highly chemoselective and regioselective C(sp³)-H oxyfunctionalization, giving valuable 4-hydroxybenzaldehydes without overoxidation to carboxylic acids^[14c–e] or quinines.^[15] Beyond doubt, it is one of the most important goals in oxidation chemistry to utilize molecular oxygen in an atom-economic and environmentally friendly transformation with water as the only by-product.^[16] In addition, general high-boiling-point nonflammable EG can reliably avoid safety issue associated with low-boiling-point organic solvents.^[17]

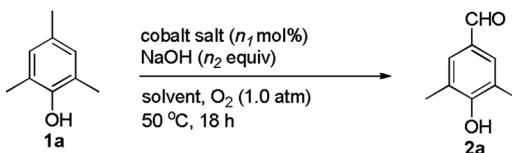


Scheme 1. Co(OAc)₂-catalyzed selectively aerobic oxidation of 2,6-disubstituted 4-cresols into valuable 4-hydroxybenzaldehydes.

RESULTS AND DISCUSSION

To identify an efficient catalyst system that meets the criteria of green chemistry, we initially investigated various easily available and less toxic cobalt sources with sodium hydroxide (1.0 equiv) and molecular oxygen (1.0 atm). At first, the influence of different cobalt catalysts on the model oxidation of 2,4,6-trimethylphenol (**1a**) was evaluated in methanol at a mild reaction temperature of 50 °C. We discovered that halogenated cobalt salts CoCl₂, CoBr₂, and CoF₂ showed some activity toward the oxidation, giving desired product 3,5-dimethyl-4-hydroxybenzaldehyde (**2a**) in poor yields (Table 1, entries 1–3). Then, the slightly improved result was observed by

Table 1. Optimization of the reaction conditions for the aerobic oxidation of **1a** into **2a**^a



Entry	Co source (n_1 mol%)	NaOH (n_2 equiv)	Solvent	Yield (%) ^b
1	CoCl ₂ (5.0)	1.0	MeOH	26
2	CoBr ₂ (5.0)	1.0	MeOH	31
3	CoF ₂ (5.0)	1.0	MeOH	24
4	Cobalt(II)acetylacetonate (5.0)	1.0	MeOH	45
5	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	MeOH	71
6	Co ₃ O ₄ (5.0)	1.0	MeOH	Trace
7	nano-Co ₃ O ₄ (5.0)	1.0	MeOH	Trace
8	CoTMPP (5.0)	1.0	MeOH	13
9 ^c	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	MeOH	54
10	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	EtOH	69
11	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	<i>n</i> -PrOH	65
12	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	<i>i</i> -PrOH	63
13	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	EG	85
14	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	THF	0
15	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	CH ₃ CN	0
16	Co(OAc) ₂ · 4H ₂ O (5.0)	1.0	CH ₂ Cl ₂	0
17	Co(OAc) ₂ · 4H ₂ O (1.0)	1.0	EG	85
18 ^d	Co(OAc) ₂ · 4H ₂ O (0.5)	1.0	EG	74
19	Co(OAc) ₂ · 4H ₂ O (1.0)	0.8	EG	68
20	Co(OAc) ₂ · 4H ₂ O (1.0)	0.5	EG	45
21	Co(OAc) ₂ · 4H ₂ O (1.0)	1.5	EG	85
22 ^e	Co(OAc) ₂ · 4H ₂ O (1.0)	1.0	EG/H ₂ O	86
23^f	Co(OAc)₂ · 4H₂O (1.0)	1.0	EG/H₂O	88
24 ^g	Co(OAc) ₂ · 4H ₂ O (1.0)	1.0	EG/H ₂ O	55

^aReaction conditions: substrate **1a** (5.0 mmol), cobalt source (n_1 mol%), sodium hydroxide (n_2 equiv), and solvent (5.0 mL), O₂ (1.0 atm), 50 °C for 18 h.

^bIsolated yield.

^cReaction performed at 40 °C.

^dReaction time of 24 h.

^eReaction time of 16 h, EG/H₂O = 5.0 mL/0.1 mL.

^fReaction time of 12 h, EG/H₂O = 5.0 mL/0.25 mL.

^gReaction time of 6 h, EG/H₂O = 5.0 mL/0.75 mL.

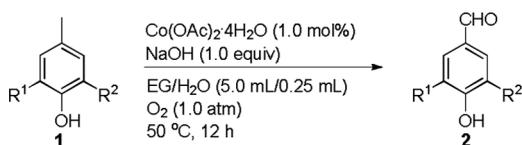
applying cobalt(II) acetylacetonate (entry 4). To our delight, the oxidation could give **2a** with a promising yield of 71% in the presence of Co(OAc)₂·4H₂O (entry 5). However, further screening showed that Co₃O₄, nano-Co₃O₄, and CoTMPP [5,10,15,20-*tetra*(4-methoxyphenyl)-21*H*,23*H*-porphine cobalt(II)] almost were inactive for the transformation (entries 6–8). While lowering the reaction temperature to 40 °C, the reaction provided **2a** in unsatisfactory 54% yield (entry 9). Hence, with effective Co(OAc)₂·4H₂O, other reaction parameters would be further optimized at 50 °C.

While examining solvents, alcohols were found to be generally effective (entries 10–13), and more polar EG is the best choice to provide the dramatically increased yield of 85% (entry 13). On the other hand, the reactions failed to oxidize **1a** into **2a** in aprotic solvents, clearly proving the indispensable mediation of alcohols to the oxidation (entries 14–16). More pleasingly, variation of catalyst loading indicated that 1.0 mol% Co(OAc)₂·4H₂O also efficiently catalyzed the oxidation (entry 17), whereas applying 0.5 mol% Co(OAc)₂·4H₂O brought about **2a** in visibly lowered yield, albeit prolonging reaction time to 24 h (entry 18). As surveyed, a decreased amount of sodium hydroxide led to sharply lowered yields (entries 19 and 20), but more sodium hydroxide did not give better outcome (entry 21). Evidently, 1.0 equiv sodium hydroxide was a requisite to efficiently achieving the oxidation with 1.0 mol% Co(OAc)₂·4H₂O.

Given that water is the only by-product in the oxidation, the influence of water content in EG was also investigated. The results revealed that a small amount of water could facilitate the oxidation, giving greater yields along with reduced reaction time (entries 22 and 23), and the best yield of 88% was achieved for **2a** in aqueous EG (EG/H₂O = 5.0 mL/0.25 mL, entry 23). However, more water badly impaired the selectivity of this oxidation to result in sharply reduced yield of 55%, though **1a** could be more quickly consumed within 6 h (entry 24). Conclusively, a highly efficient green catalytic system of Co(OAc)₂·4H₂O (1.0 mol%)–NaOH (1.0 equiv)–O₂(1.0 atm) in aqueous EG (EG/H₂O = 20/1, v/v) at 50 °C has been established as the optimal reaction conditions to fulfil the selectively aerobic oxidation.

With the optimized conditions in hand, a range of 2,6-dialkyl-, dialkoxy-, and alkoxyalkyl-substituted 4-cresols **1a–n** were used to explore the generality of the oxidation. As shown in Table 2, 2,6-dialkyl-4-cresols **1a–c** could be oxidized into the corresponding aldehydes **2a–c** in good yields of 81–88% (Table 2, entries 1–3). Likewise, for 2,6-dialkoxy-4-cresols **1d–j**, these reactions consistently provided the desired products **2d–j** in good to excellent yields of 80%–91% (entries 4–10). As anticipated, the oxidation also enabled 2-alkoxy-6-alkyl-4-cresols **1k–n** to smoothly transform into the aldehydes **2k–n** in good yields of 80–83% (entries 11–14). All results undoubtedly demonstrated that this simple Co(OAc)₂-catalyzed oxidation could be successfully applied in the efficient conversion of a range of 2,6-di-electron-donating group substituted 4-cresols into the corresponding 4-hydroxybenzaldehydes. It was noteworthy that there was no any formation of salicylaldehydes (with regard to substrates **1a**, **1c**, and **1k–n**), benzoic acids, or quinones in our reaction system, which exhibited excellent chemoselectivity and regioselectivity.

Further investigations were undertaken to probe the mechanism of the Co(OAc)₂-catalyzed oxidation (Scheme 2). The model reactions showed that the feed-stock **1** gradually generated the desired **2** via the corresponding ethereal intermediates

Table 2. Generality of **1** for the oxidation^a

Entry	Substrate	Product	Yield (%) ^b
1			88
2			81
3			83
4			91
5			83
6			82
7			91
8			81
9			84
10			81
11			83
12			81

(Continued)

Table 2. Continued

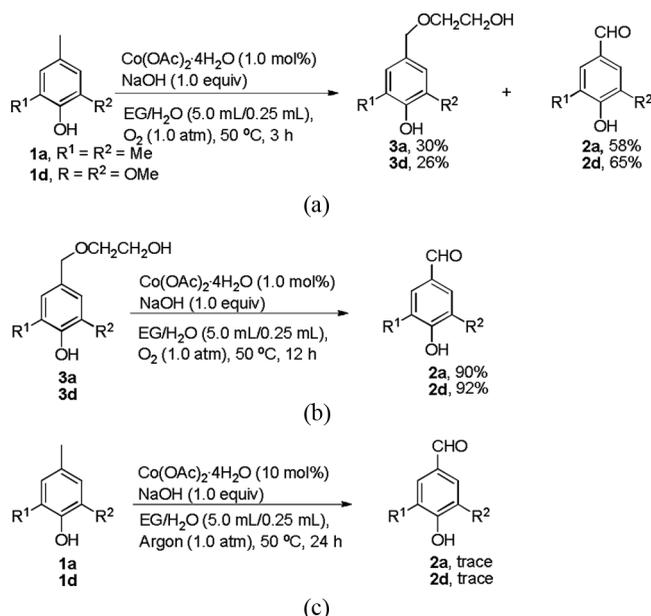
Entry	Substrate	Product	Yield (%) ^b
13			81
14			80

^aReaction conditions: substrate **1** (5.0 mmol), Co(OAc)₂·4H₂O (0.05 mmol, 12 mg), sodium hydroxide (5.0 mmol), EG/H₂O (5.0 mL/0.25 mL), O₂ (1.0 atm), 50 °C for 12 h.

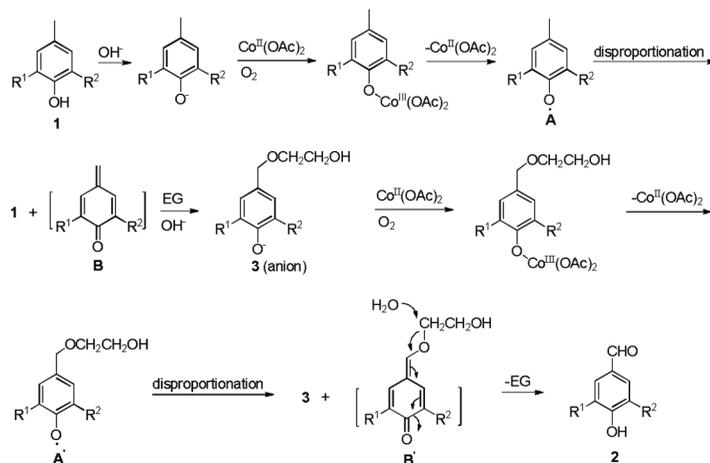
^bIsolated yield.

3 (Scheme 2a). Indeed, the isolated ethers **3** efficiently underwent the second oxidation into **2** (Scheme 2b). Unlike in previous reports,^[13g–i] the acetal intermediates were not detected over our whole scenario. Additionally, under argon atmosphere, the oxidation only gave a trace of the desired products even with 10 mol% Co(OAc)₂·4H₂O (Scheme 2c), explicitly instructing molecular oxygen as a terminal oxidant (the experiments see Supplementary Material, available online).

On the basis of these findings, a plausible oxidation mechanism is suggested in Scheme 3. The reaction is initiated by single-electron transfer from phenolic anion of **1** to direct oxidant Co(III) species derived from Co(OAc)₂ to generate phenoxy radicals **A**. The radicals **A** are rapidly disproportionated to original **1** and transiently



Scheme 2. Mechanistic investigations.



Scheme 3. Plausible mechanism.

highly reactive *p*-benzoquinone methides **B**,^[13g-i,14a,7a,18] to which the nucleophilic additions of EG inevitably lead to ethereal intermediates **3**. In the same fashion, the intermediate anions are converted into transitory **B'**, which give the desired **2** upon fast hydrolysis driven by spontaneous aromatization. In the course of the reaction, molecular oxygen can powerfully activate $\text{Co}(\text{OAc})_2$ to regenerate the direct oxidant $\text{Co}(\text{III})$ species.

CONCLUSIONS

In summary, we have developed a highly efficient aerobic oxidation of 2,6-dialkyl-, dialkoxyl-, and alkoxyalkyl-substituted 4-cresols into commercially and academically valuable 4-hydroxybenzaldehydes, using simple $\text{Co}(\text{OAc})_2 \cdot 4\text{H}_2\text{O}$ (1.0 mol%)– NaOH (1.0 equiv)– O_2 (1.0 atm) catalytic system in aqueous EG (EG/ H_2O = 20/1, v/v) at 50 °C. This straightforward oxidation protocol has excellent chemoselectivity and regioselectivity but also features green chemistry: atom economy, step economy, inexpensive oxidant, only 1.0 mol% catalyst $\text{Co}(\text{OAc})_2 \cdot 4\text{H}_2\text{O}$, and safe solvent ethylene glycol.

EXPERIMENTAL

All reactions were carried out in oven-dried glassware and monitored by thin layer chromatography (TLC, precoated silica-gel plates containing HF_{254}). Reaction products were purified by silica-gel chromatography (200–300 mesh). Melting points were determined using open capillaries and are uncorrected. NMR spectra were determined on Bruker AV400 in CDCl_3 with Tetramethylsilane (TMS) as internal standard for ^1H NMR (400 MHz) and ^{13}C NMR (100 MHz), respectively. High-resolution mass spectrometry (HRMS) was carried out on a QSTAR Pulsar I LC/TOF MS mass spectrometer.

Typical Procedure for the Co(OAc)₂-Catalyzed Aerobic Oxidation of **1**

A mixture of substrate **1** (5.0 mmol), Co(OAc)₂ · 4H₂O (0.05 mmol, 12 mg), and NaOH (5.0 mmol, 0.2 g) in EG/H₂O (5.0 mL / 0.25 mL) was stirred with O₂ (1.0 atm) and bubbled at 50 °C for 12 h. Hydrochloric acid (10.0 mL, 2%) and chloroform (10.0 mL) were successively added to the reaction mixture. The chloroform phase was separated, and the aqueous phase was further extracted with chloroform (10.0 mL × 2). The combined organic layer was dried over anhydrous sodium sulfate and concentrated to give a residue, which was purified by column chromatography on silica gel (eluent: petroleum ether/ethyl acetate, 5/1) to provide the desired products **2**.

3,5-Dimethyl-4-hydroxybenzaldehyde (**2a**)^[11b,14a]

White solid, 0.66 g (88% yield), mp 112–114 °C (lit.^[11b] mp 113–114 °C); ¹H NMR (400 MHz, CDCl₃, ppm): δ 9.81 (br s, 1H), 7.54 (s, 2H), 5.46 (br s, 1H), 2.31 (s, 6H); ¹³C NMR (100 MHz, CDCl₃, ppm): δ 191.5, 158.1 (2C), 131.0, 129.3, 123.7 (2C), 15.8 (2C). HRMS (ESI): *m/z* [M + H⁺] calcd. for C₉H₁₁O₂ 151.0759; found 151.0750.

FUNDING

We gratefully acknowledge the National Natural Science Foundation of China (Project No. 21176074) for financial support.

SUPPLEMENTAL MATERIAL

Complete experimental details and ¹H NMR, ¹³C NMR, and HRMS spectra of all products are available online in the Supplemental Material. Supplemental data for this article can be accessed on the publisher's website.

REFERENCES

- (a) Esposito, L.; Formanek, K.; Kientz, G.; Mauger, F.; Maureaux, V.; Robert, G.; Truchet, F. *Kirk-Othmer Encyclopedia of Chemical Technology*, 4th ed.; J. I. Kroschwitz and M. Howe-Grant (Eds.); Wiley: New York, 1997; vol. 24, p. 812 (b) Rao, S. R.; Ravishankar, G. A. Vanilla flavour: Production by conventional and biotechnological routes. *J. Sci. Food Agric.* **2000**, *80*, 289–304; (c) Lottner, C.; Bart, K.-C.; Bernhardt, G.; Brunner, H. Soluble tetraarylporphyrin platinum conjugates as cytotoxic and phototoxic antitumor agents. *J. Med. Chem.* **2002**, *45*, 2079–2089; (d) Raic-Malic, S.; Tomaskovic, L.; Mrvos-Sermek, D.; Biserka, P.; Mario, C.; Mira, G.; Kresimir, P.; Albrecht, M.; Jan, B.; Erik, D.; Mladen, M. Spirobipyridopyrans, spirobinaphthopyrans, indolinospiropyridopyrans, indolinospironaphthopyrans and indolinospironaphtho-1,4-oxazines: Synthesis, study of x-ray crystal structure, antitumoral, and antiviral evaluation. *Bioorg. Med. Chem.* **2004**, *12*, 1037–1045; (e) Harini, S. T.; Kumar, H. V.; Rangaswamy, J.; Naik, N. Synthesis, antioxidant, and antimicrobial activity of novel vanillin derived piperidin-4-one oxime esters: Preponderant role of the phenyl ester substituents on the piperidin-4-one oxime core. *Bioorg. Med. Chem. Lett.* **2012**, *22*, 7588–7592.

2. Youssef, K. M.; El-Sherbeny, M. A.; El-Shafie, F. S.; Farag, H. A.; Awadalla, S. A. A. Synthesis of curcumin analogues as potential antioxidant, cancer chemopreventive agents. *Arch. Pharm.* **2004**, *337*, 42–54.
3. (a) Mordant, C.; Schmitt, B.; Pasquier, E.; Demestre, C.; Queguiner, L.; Masungi, C.; Peeters, A.; Smeulders, L.; Bettens, E.; Hertogs, K.; Heeres, J.; Lewi, P.; Guillemont, J. Synthesis of novel diarylpyrimidine analogues of TMC278 and their antiviral activity against HIV-1 wild-type and mutant strains. *Eur. J. Med. Chem.* **2007**, *42*, 567–579; (b) Sun, L.-Q.; Zhu, L.; Qian, K.; Qin, B.; Huang, L.; Chen, C. H.; Lee, K.-H.; Xie, L. Design, synthesis, and preclinical evaluations of novel 4-substituted 1,5-diarylanilines as potent HIV-1 nonnucleoside reverse transcriptase inhibitor (NNRTI) drug candidates. *J. Med. Chem.* **2012**, *55*, 7219–7229.
4. (a) Turnbull, K. D. Chemospecific and regiospecific labeling of nucleic acid molecules through phosphodiester alkylation by quinone methides. U.S. Patent 6,657,052 B1, 2003 (b) Narayana, B. L.; Rao, A. R. R.; Rao, P. S. Synthesis of new 2-substituted pyrido [2,3-d]pyrimidin-4(1*H*)-ones and their antibacterial activity. *Eur. J. Med. Chem.* **2009**, *44*, 1369–1376.
5. (a) Manchand, P. S.; Rosen, P.; Belica, P. S.; Oliva, G. V.; Perrotta, A. V.; Wong, H. S. Syntheses of antibacterial 2,4-diamino-5-benzylpyrimidines: Ormetoprim and trimethoprim. *J. Org. Chem.* **1992**, *57*, 3531–3535; (b) Ji, Y.-F.; Zong, Z.-M.; Wei, X.-Y. Efficient and convenient synthesis of 3,4,5-trimethoxybenzaldehyde from *p*-cresol. *Synth. Commun.* **2002**, *32*, 2809–2814; (c) Ji, Y.-F.; Jiang, J.-A.; Liu, H.-W.; Liao, D.-H.; Wei, X.-Y. Practical preparation of trimethoprim: A classical antibacterial agent. *Synth. Commun.* **2013**, *43*, 1517–1522.
6. Hofmann, C. M. 3,4,5-Tri(lower)alkoxycinnamamides. U.S. Patent 3275688, 1966.
7. (a) Ibrahim, M. N. M.; Sriprasanthi, R. B.; Shamsudeen, S.; Adam, F.; Bhawani, S. A. A concise review of the natural existence, synthesis, properties, and applications of syringaldehyde. *Bioresources* **2012**, *7*, 1–23; (b) Singh, P.; Kaur, M.; Sachdeva, S. Mechanism inspired development of rationally designed dihydrofolate reductase inhibitors as anticancer agents. *J. Med. Chem.* **2012**, *55*, 6381–6390; (c) Blanch, N. M.; Chabot, G. G.; Quentin, L.; Scherman, D.; Bourg, S.; Dauzonne, D. In vitro and in vivo biological evaluation of new 4,5-disubstituted 1,2,3-triazoles as *cis*-constrained analogs of combretastatin A4. *Eur. J. Med. Chem.* **2012**, *54*, 22–32.
8. Syringaldehyde importantly acts as commercial feedstock to synthesize the pharmaceutical intermediate 3,4,5-trimethoxybenzaldehyde. For the main manufacturers of syringaldehyde and 3,4,5-trimethoxybenzaldehyde, see (a) http://www.shouguangpharm.com/cgi/search-en.cgi?f=product_en_1+company_en_1&id=1456&t=product_en_1; (b) http://www.xinhuashouguang.com/cgi/search-en.cgi?f=product_en_1+company_en_1&id=59463&t=product_en_1; (c) http://www.rongyuanpharm.com/cgi/search-en.cgi?f=product_en1+product_en_1+company_en_1&id=28651&t=product_en_1.
9. Komiya, M.; Hirai, H. Selective syntheses using cyclodextrin as catalyst, 1: Control of orientation in the attack of dichlorocarbene at phenolates. *J. Am. Chem. Soc.* **1983**, *105*, 2018–2021.
10. (a) Kamlet, J.; Conn, E. Manufacture of vanillin and its homologues. U.S. Patent 2640083, 1953; (b) Zou, B.; Du, D.; Zhou, Y.; He, G.; Mao, H. Treatment method for wastewater generated from process of vanillin synthesis from glyoxylic acid. CN Patent 101580319A, 2009.
11. (a) Coppinger, G. M.; Campbell, T. W. Reaction between 2,6-di-*t*-butyl-*p*-cresol and bromine. *J. Am. Chem. Soc.* **1953**, *75*, 734–736; (b) Goldstein, S. L.; Menelis, E. Migrations in oxidations of mesidine. *J. Org. Chem.* **1984**, *49*, 1613–1620; (c) Omura, K. Oxidation of phenols with iodine in alkaline methanol. *J. Org. Chem.* **1984**, *49*, 3046–3050.
12. Ohmori, H.; Ueda, C.; Tokuno, Y.; Maeda, H.; Masui, M. Electrochemical oxidation of 2,6-di-*tert*-4-methylphenol in basic methanol. *Chem. Pharm. Bull.* **1985**, *33*, 4007–4011.

13. For oxidation of 2,4,6-trimethylphenol, see (a) Ganeshpure, P. A.; Satish, S. Oxygenation of (*E*)-4-stilbenols catalysed by cobalt(II) Schiff base chelates. *Tetrahedron Lett.* **1988**, *29*, 6629–6632; (b) Takehira, K.; Shimizu, M.; Watanabe, Y.; Orita, H.; Hayakawa, T. A novel oxygenation of 2,4,6-trimethylphenol to 3,5-dimethyl-4-hydroxybenzaldehyde by dioxxygen with copper(II)-amine complex catalyst. *Tetrahedron Lett.* **1990**, *31*, 2607–2608; (c) Shimizu, M.; Watanabe, Y.; Orita, H.; Hayakawa, T.; Takehira, K. A facile synthesis of 4-alkoxymethylphenols by a copper(II)-acetoxime catalyst/O₂ system. *Tetrahedron Lett.* **1991**, *32*, 2053–2056; (d) Shimizu, M.; Watanabe, Y.; Orita, H.; Hayakawa, T.; Takehira, K. The oxidation of 2,4,6-trimethylphenol with molecular oxygen catalysed by a copper(II)-oxime or copper(II)-amine system. *Bull. Chem. Soc. Jpn.* **1993**, *66*, 251–257; (e) Li, K.-T.; Liu, P.-Y. Oxidation of 2,4,6-trimethylphenol using iron-based catalysts. *Appl. Catal. A: Gen.* **2004**, *272*, 167–174; (f) Li, K.-T.; Liu, P.-Y. 2,4,6-Trimethylphenol oxidation with ferrous chloride catalyst: Effect of acetoxime addition. *J. Mol. Catal. A: Chem.* **2005**, *241*, 72–78; (g) Boldron, C.; Gamez, P.; Tooke, D. M.; Spek, A. L.; Reedijk, J. Copper-mediated selective oxidation of a C–H bond. *Angew. Chem. Int. Ed.* **2005**, *44*, 3585–3587; (h) Boldron, C.; Özalp-Yaman, S.; Gamez, P.; Tooke, D. M.; Spek, A. L.; Reedijk, J. Selective copper(II)-mediated oxidative coupling of a nucleophilic reagent to the *para*-methyl group of 2,4,6-trimethylphenol. *Dalton Trans.* **2005**, 3535–3541; (i) Sun, X.; Judeh, Z. M. A.; Ali, B. F.; Alshahateet, S. F. A facile synthesis of 3,5-dimethyl-4-hydroxybenzaldehyde via copper-mediated selective oxidation of 2,4,6-trimethylphenol. *Catal. Today* **2008**, *131*, 423–426.
14. For oxidation of 2,6-dimethoxy-4-cresol and other 4-cresols, see (a) Baik, W.; Lee, H. J.; Jang, J. M.; Koo, S.; Kim, B. H. NBS-promoted reactions of symmetrically hindered methylphenols via *p*-benzoquinone methide. *J. Org. Chem.* **2000**, *65*, 108–115 (b) Yoshikuni, T. Cerium complexes with acetato acylbis(pyrazolinone) ligands as an efficient catalyst for the oxidation of cresols by molecular oxygen. *J. Mol. Catal. A: Chem.* **2002**, *187*, 143–147; (c) Wang, F.; Yang, G.; Zhang, W.; Wu, W.; Xu, J. Oxidation of *p*-cresol to *p*-hydroxybenzaldehyde with molecular oxygen in the presence of CuMn-oxide heterogeneous catalyst. *Adv. Synth. Catal.* **2004**, *346*, 633–638; (d) Rode, C. V.; Sonar, M. V.; Nadgeri, J. M.; Chaudhari, R. V. Selective synthesis of *p*-hydroxybenzaldehyde by liquid-phase catalytic oxidation of *p*-cresol. *Org. Process Res. Dev.* **2004**, *8*, 873–878; (e) Barton, B.; Logie, C. G.; Schoonees, B. M.; Zeelie, B. Practical process for the air oxidation of cresols, part A: mechanistic investigations. *Org. Process Res. Dev.* **2005**, *9*, 62–69; (f) Tripathi, A. K.; Sama, J. K.; Taneja, S. C. An expeditious synthesis of syringaldehyde from *para*-cresol. *Indian J. Chem. B* **2010**, *49*, 379–381; (g) Hu, J.; Hu, Y.; Mao, J.; Yao, J.; Chen, Z.; Li, H. A cobalt Schiff base with ionic substituents on the ligand as an efficient catalyst for the oxidation of 4-methyl guaiacol to vanillin. *Green Chem.* **2012**, *14*, 2894–2898.
15. Bozell, J. J.; Hames, B. R. Cobalt–Schiff base complex catalyzed oxidation of *para*-substituted phenolics: Preparation of benzoquinones. *J. Org. Chem.* **1995**, *60*, 2398–2404.
16. For selected reviews on molecular oxygen as sole oxidant, see (a) Wu, W.; Jiang, H. Palladium-catalyzed oxidation of unsaturated hydrocarbons using molecular oxygen. *Acc. Chem. Res.* **2012**, *45*, 1736–1748; (b) Punniyamurthy, T.; Velusamy, S.; Iqbal, J. Recent advances in transition metal-catalyzed oxidation of organic substrates with molecular oxygen. *Chem. Rev.* **2005**, *105*, 2329–2363; (c) Enache, D. I.; Edwards, J. K.; Landon, P.; Solsona Espriu, B.; Carley, A. F.; Herzog, A. A.; Watanabe, M.; Kiely, C. J.; Knight, D. W.; Hutchings, G. J. Solvent-free oxidation of primary alcohols to aldehydes using Au-Pd/TiO₂ catalysts. *Science* **2006**, *311*, 362–365; (d) Piera, J.; Backvall, J. E. Catalytic oxidation of organic substrates by molecular oxygen and hydrogen peroxide by multistep electron transfer—A biomimetic approach. *Angew. Chem., Int. Ed.* **2008**, *47*, 3506–3523.
17. (a) Caron, S.; Dugger, R. W.; Ruggeri, S. G.; Ragan, J. A.; Ripin, D. H. B. Large-scale oxidations in the pharmaceutical industry. *Chem. Rev.* **2006**, *106*, 2943–2989;

- (b) Constable, D. J. C.; Dunn, P. J.; Hayler, J. D.; Humphrey, G. R.; Leazer, J. L.; Linderman, R. J.; Lorenz, K.; Manley, J.; Pearlman, B. A.; Wells, A.; Zaks, A.; Zhang, T. Y. Key green chemistry research areas—A perspective from pharmaceutical manufacturers. *Green Chem.* **2007**, *9*, 411–420.
18. (a) Neureiter, N. P. New reaction of a quinone methide. *J. Org. Chem.* **1963**, *28*, 3486–3490; (b) Omura, K. The reaction of the 2,6-di-*tert*-butyl-4-methylphenoxy radical with phenols. *J. Org. Chem.* **1991**, *56*, 921–927.