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New non- C_2 -symmetric phosphine-phosphonites as ligands in asymmetric metal catalysis

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Abstract

Starting from 1,2-dibromobenzene, the synthesis of N,N,N',N'-tetraethyl-[2-(diphenylphosphino)phenyl]phosphonous acid tetraamide is possible in two simple steps. This key compound reacts with a variety of chiral diols such as (*R*)- and (*S*)-binaphthol, 1,2:5,6-diisopropylidene-D-mannitol or (1*R*,2*R*)-1,2-diphenyl-1,2-ethane diol to form the corresponding non- C_2 -symmetric phosphine-phosphonite compounds. These ligands react with Rh(COD)₂BF₄ to form bidentate Rh-complexes which serve as catalysts in the asymmetric hydrogenation of dimethyl itaconate with *ee* values of up to 88%. © 1999 Elsevier Science Ltd. All rights reserved.

1. Introduction

Interest in chiral non- C_2 -symmetric bidentate organophosphorus compounds as ligands in asymmetric transition metal catalyzed reactions is increasing,¹ phosphine-phosphite² and phosphine-phosphinite³ compounds being prominent examples. Less is known concerning chiral phosphine-phosphonite ligands.³ Recently, we reported the highly enantioselective Rh-catalyzed hydrogenation of olefins using a chiral diphosphonite based on (*R*)- and (*S*)-binaphthol, the backbone being ferrocene.⁴ This development arose from previous work relating to the synthesis of chiral phosphine-phosphonites derived from chiral diols.⁵ A recent communication by Knight⁶ described the synthesis of one of these ligands, namely compound **6**, and prompts us to report our data at this time. Specifically, we describe the synthesis of the chiral non- C_2 -symmetric ligands **6**, **8** and **10**, as well as their use in transition metal catalyzed asymmetric hydrogenation.

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2. Results and discussion

We envisioned N,N,N',N'-tetraethyl-[2-(diphenylphosphino)phenyl]phosphonous acid diamide **3** or [2-(diphenylphosphino)phenyl]phosphonous acid dichloride **4** as the key intermediates in the synthesis of ligands **6**, **8** and **10**. Accordingly, the known (2-bromophenyl)diphenylphosphine⁷ **2** was first prepared by lithiation/phosphorylation of 1,2-dibromobenzene **1** (Scheme 1). Lithiation of **2** with *n*-butyllithium followed by in situ reaction with ClP(NEt₂)₂ (accessible in excellent yield from PCl₃/HNEt₂)⁸ afforded the desired new compound **3** in 88% yield following isolation by high-vacuum distillation. This demonstrates that the use of two equivalents of *tert*-butyllithium, as recently described,⁶ is not necessary, one equivalent of the cheaper *n*-butyllithium being perfectly suitable. Reaction of **3** with dry HCl in ether provided the dichloride **4** in almost quantitative yield.⁵



Scheme 1.

Upon treating **3** with the equivalent amount of (*R*)-binaphthol **5** in refluxing toluene, the desired ligand **6** was formed in excellent yield (Scheme 2). Removal of the solvent and Et₂NH, trituration with pentane and filtration afforded a white-beige analytically pure solid (88–90%) which was characterized by ¹H, ¹³C and ³¹P NMR spectroscopy, mass spectrometry (MS) and elemental analysis.⁵ The analogous result was obtained using (*S*)-binaphthol.



Scheme 2.

The analogous exchange reactions using 1,2:5,6-diisopropylidene-D-mannitol **7** or (1R,2R)-1,2-diphenyl-1,2-ethane diol (**9**) turned out to be slower (Scheme 3). Removal of Et₂NH during the synthesis led to excellent up to almost quantitative yields of **8** and **10**. Ligands **6**, **8** and **10** were also accessible by reaction of the dichloride **4** with the corresponding diols in the presence of a base, although this appeared to be less direct.⁵

Although compound **6** was prepared by Knight et al. from **4** and (*R*)-binaphthol **5**, no catalytic data were reported.⁶ In principle, a wide variety of transition metal complexes can be prepared on the basis of ligands **6**, **8** and **10**. We began by attempting to synthesize a Rh-complex. However, upon injecting a CH₂Cl₂ solution of bis[η^2 , η^2 -(*Z*,*Z*)-1,5-cyclooctadiene]rhodium(I) tetrafluoroborate [Rh(COD)₂BF₄] **11** into a solution of ligand **6** at room temperature, a mixture of phosphorus-containing compounds was formed as judged by the ³¹P NMR spectrum of the crude product (Scheme 4).⁵ In contrast, a clean reaction took place by using an inverse reaction mode at low temperatures,⁵ i.e. by adding a solution of the ligand **6** to a solution of Rh(COD)₂BF₄ in CH₂Cl₂ at -78° C. Complex **12** was formed in essentially



Scheme 3.

quantitative yield as judged by the ³¹P NMR spectrum of the crude product. Following workup, the complex was isolated in analytically pure form in 95% yield and fully characterized by ¹H, ¹³C and ³¹P NMR spectroscopy, and elemental analysis. The ³¹P NMR spectrum revealed two doublets of doublets at δ =182.4 and 58.9, in line with the structure shown (cf. **12**).



Scheme 4.

As far as catalysis is concerned, either preformed complex 12 or an in situ reaction mode can be used. In the case of ligands 8 and 10, only the in situ method was applied. Most of the initial efforts⁵ concentrated on the Rh-catalyzed hydrogenation of dimethyl itaconate (13-14) (Scheme 5). In the literature, this reaction was most often carried out in methanol.¹ In the present case, methanol could not be used due to instability of the ligands in this medium.



Scheme 5.

The results summarized in Table 1 show that of the three ligands compound **6** is the most effective, delivering an *ee* value of 88% in favor of the (*R*)-configured product **14** in the optimal case of an in situ reaction mode. This competes favorably with some of the ligands previously reported in the literature, but others are clearly more effective (*ee* >95%).^{1,4} It is interesting to note that BINAP,^{1a} when used in CH₂Cl₂, leads to an *ee* value of only 76%,⁸ whereas in methanol enantioselectivity is much higher (*ee* >95%).^{1a} These and other observations^{1,8} show that solvent effects are extremely important in asymmetric hydrogenation.

3. Summary

The synthesis of the non- C_2 -symmetric ligands 6, 8 and 10 is possible in three simple steps starting from 1,2-dibromobenzene allowing for a simple variation of the ligands chirality and steric nature. This

Entry	Catalyst	S/C	Reaction	Conversion	% ee
			time (h)	(%)	(configuration of 14)
1	6/Rh(COD) ₂ BF ₄ ^a	1000	2.5	100	88 (R)
2	6/Rh(COD) ₂ BF ₄ ^a	2000	3.2	93	87 (<i>R</i>)
3	12 ^b	1000	1.5	100	82 (<i>R</i>)
4	8/Rh(COD) ₂ BF ₄ ^a	1000	2.5	100	52 (<i>S</i>)
5	8/Rh(COD) ₂ BF ₄ ^a	2000	2.8	90	60 (<i>S</i>)
6	$10/Rh(COD)_2BF_4^a$	1000	1.5	100	77 (<i>S</i>)
7	10/Rh(COD) ₂ BF ₄ ^a	2000	1.5	100	79 (<i>S</i>)

Table 1 Asymmetric hydrogenation of dimethyl itaconate $(13 \rightarrow 14)$ in CH₂Cl₂ (Lig/Rh=1.0, 22°C, 1.3 bar H₂)

^a In situ reaction mode.

^b Preformed catalyst.

synthetic scheme makes phosphine-phosphonites with an *ortho*-phenylene backbone easily accessible in an analytically pure form. Initial studies directed towards their use as chiral ligands in the asymmetric Rh-catalyzed hydrogenation of dimethyl itaconate reveal appreciable degrees of enantioselectivity (up to 88% *ee*). It remains to be seen if further ligand tuning can improve the efficiency of these types of ligands. Studies are also under way to test them in C–C bond forming reactions.

4. Experimental

4.1. General

All manipulations were carried out under strict exclusion of air and humidity using standard Schlenktype techniques. NMR spectra were recorded at room temperature on Bruker AC 200, AM 200 and AMX 300 spectrometers. Chemical shifts are given in ppm relative to TMS or 85% H_3PO_4 as external standards, and coupling constants are given in hertz. Electron ionization (70 eV) mass spectra were recorded on a Finnigan MAT 8200 instrument using fractional evaporation. High resolution electron ionization (70 eV) mass spectra were recorded on a Finnigan MAT 95 instrument. Fourier transform IR spectra were recorded on a Nicolet Magna-IR 750 spectrometer. Elemental analyses were carried out by Mikroanalytisches Labor H. Kolbe, Mülheim an der Ruhr. GC analyses were carried out on Carlo Erba 5300 and Hewlett–Packard 5890 instruments (conditions given below). The assignment of absolute configuration of product **14** was done by comparison with a commercial sample of (*R*)-(+)-2-methyl dimethyl succinate (Aldrich).

4.2. Materials

Ether, THF, pentane, benzene and toluene were all distilled from sodium tetraethylalanate. Dichloromethane and trichloromethane were distilled from calcium hydride. Ethanol was dried with magnesium or sodium ethanolate and diethyl phthalate and distilled. Solvents were stored under argon until use. *n*-Butyllithium was obtained from Chemetall GmbH as a 1.6 M solution in hexane. Chlorodiphenylphosphine was obtained from Aldrich and distilled prior to use. 1,2:5,6-Diisopropylidene-D-mannitol was obtained from Fluka; (*R*)- and (*S*)-binaphthol (*R*: 98% *ee*, *S*: 99% *ee*) and 1,2-dibromobenzene were purchased from Aldrich and used without further purification. Bis(diethylamino)chlorophosphine,^{9 a} (1*R*,2*R*)-1,2-diphenyl-1,2-ethane diol **9**^{9b} and bis[η^2 , η^2 -(*Z*,*Z*)-1,5cyclooctadiene]rhodium(I) tetrafluoroborate^{9 c} **11** were all prepared according to literature procedures. The density of bis(diethylamino)-chlorophosphine was determined to be 0.978 kg l⁻¹. Dimethyl itaconate was obtained from Fluka and distilled under reduced pressure prior to use.

4.3. Improved synthesis of (2-bromophenyl)diphenylphosphine 2

The synthesis follows a protocol published by Ravindar et al.^{7b} A 1 l three-necked round-bottom flask equipped with a 500 ml dropping funnel and an overhead stirring device was charged with 125 ml of a 1.6 M solution of *n*-butyllithium in hexane (200 mmol) and 500 ml THF. This mixture was cooled down to -130° C (pentane/liq. N₂) and a solution of 24.0 ml (199 mmol) of 1,2-dibromobenzene in 200 ml THF was slowly added within 2 h under vigorous stirring. After completely adding the 1,2-dibromobenzene, the reaction mixture was stirred for a further 20 min at -130° C before a solution of 36.8 ml (200 mmol) of chlorodiphenylphosphine in 200 ml THF was added. The resulting mixture was then allowed to slowly warm to room temperature affording a slightly yellow solution from which any insoluble residues were filtered off. It was necessary to carefully avoid too intensive cooling, i.e. by adding too much liquid nitrogen to the cooling bath.

The solvent was then removed in vacuo yielding a yellow-green, oily residue. Methanol (100 ml) was immediately added to this and the suspension was stirred overnight. The yellow solution was filtered off and the solid residue was washed twice with 100 ml of methanol. The crude product was then recrystallized from ethanol to afford a crystalline, slightly greenish solid which was dried in vacuo (46.84 g, 69%). ¹H NMR (300 MHz, C₆D₆): δ 7.15–7.05 (*m*, 5H), 6.83–6.76 (*m*, 6H), 6.63 (*m*, 1H), 6.51 (*m*, 1H), 6.43 (*m*, 1H). ³¹P{¹H} NMR (121 MHz, C₆D₆): δ –4.1 (*s*). ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 133.8 (*d*, ¹*J*_{CP}=11.4 Hz, CPAr₂), 131.7 (*d*, ¹*J*_{CP}=10.7 Hz, CPC₆H₄-*o*-Br), 129.3 (*s*), 128.9 (*d*, ²*J*_{CP}=20.2 Hz, C₆H₅-*o*-PAr), 127.8 (*d*, ²*J*_{CP}=2.4 Hz, C₆H₅-*m*-PAr), 125.0 (*s*), 124.8 (*d*, ²*J*_{CP}=31.1 Hz, CBr), 123.9 (*s*, C₆H₅-*p*-PAr), 123.5 (*d*, ³*J*_{CP}=7.2 Hz, C₆H₅-*m*-PAr), 122.3 (*s*). MS (EI, 70 eV, pos. ions): *m*/*z*=340 (85%, M⁺), 339 (87%, [M–H]⁺), 260 (17%, [M–Br]⁺), 183 (82%, [9-phosphafluorenyl]⁺).

4.4. Synthesis of N,N,N',N'-tetraethyl-[2-(diphenylphosphino)phenyl]phosphonous acid diamide 3

A 250 ml three-necked round-bottom flask equipped with a 50 ml dropping funnel was charged with 10.55 g (30.92 mmol) of (2-bromophenyl)diphenylphosphine **2** and 150 ml THF. The solution was cooled down to -78° C and 21.5 ml of a 1.6 M solution of *n*-butyllithium in hexane (34.4 mmol) was added within 10 min via a syringe. The resulting orange solution was then stirred for another 30 min at this temperature.

To this mixture was added, over a period of 30 min, a solution of 7.3 ml (34 mmol) of bis(diethylamino)chlorophosphine in 45 ml THF. The reaction mixture was then allowed to slowly warm up to room temperature. Removal of the solvent in vacuo afforded a viscous brown residue to which 150 ml of pentane was added. The resulting suspension was filtered over Celite and the solvent evaporated in vacuo. Fractional distillation of the brown and very viscous raw product under high vacuum afforded two fractions (43° C and 130° C/ $<10^{-6}$ mbar) containing side products and a bright yellow, very viscous oil

(bp 170–180°C/<10⁻⁶ mbar) as the pure product (11.66 g, 89%). ¹H NMR (300 MHz, CDCl₃): δ 7.65 (*m*, 1H), 7.31 (*m*, 1H), 7.27–7.22 (*m*, 10H), 7.15 (*m*, 1H), 7.05 (*m*, 1H), 3.07–2.82 (*m*, 8H, NCH₂), 0.97 (*t*, ³*J*_{HH}=18.3 Hz, 12H, CH₃). ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 149.0 (*dd*, ¹*J*_{CP}=42 Hz, ²*J*_{CP}=13 Hz, *C*₆H₄PN₂), 139.9 (*dd*, ²*J*_{CP}=29.6 Hz, ¹*J*_{CP}=14.8 Hz, *C*₆H₄PAr₂), 138.1 (*dd*, ¹*J*_{CP}=14 Hz, ⁴*J*_{CP}=4.4 Hz, *C*₆H₅PAr₂), 135.1 (*dd*, ²*J*_{CP}=4.4 Hz, ³*J*_{CP}=1.5 Hz, *C*₆H₄-*m*-PN₂-*o*-PAr₂), 133.4 (*d*, ²*J*_{CP}=19.6 Hz, *C*₆H₅-*o*-PAr₂), 129.9 (*dd*, ²*J*_{CP}=8 Hz, ³*J*_{CP}=4 Hz, *C*₆H₄-*o*-PN₂-*m*-PAr₂), 128–127.7 (*m*), 127.4 (*s*), 43.1 (*d*, ²*J*_{CP}=18.3 Hz, *C*H₂), 43.06 (*d*, ²*J*_{CP}=18.3 Hz, *C*H₂), 14.4 (*d*, ³*J*_{CP}=3.4 Hz, *C*H₃). ³¹P{¹H} NMR (121 MHz, CDCl₃): δ 93.5 (*d*, ³*J*_{PP}=135 Hz, *P*N₂), -14.5 (*d*, *P*Ph₂). MS (EI, 70 eV, pos. ions): *m*/*z*=436.(18%, M⁺), 364 (100%, [M–C₄H₁₀N]⁺), 293 (40%, [M–C₈H₁₉N₂]⁺), 183 (11%, [9-phosphafluorenyl]⁺). HRMS (EI, 70 eV, pos. ions): *m*/*z*=436.2192 (5) (436.2197 calcd). IR (capillary): $\tilde{\nu}=\nu(=C-H)$ 3069, 3050 (*s*), $\nu(C=C)$ 1434 (*s*, br.), $\nu(C-N)$ 1185 (*s*, br.), $\nu(P-N)$ 919 (*s*-*m*, br.) cm⁻¹.

4.5. Synthesis of [2-(diphenylphosphino)phenyl]phosphonous acid dichloride 4

A round-bottom flask was charged with 817 mg (2.25 mmol) of N,N,N',N'-tetraethyl-[2-(diphenylphosphino)phenyl]phosphonous acid diamide **3** and 50 ml of diethyl ether. To this solution was added 10 ml of a 5.8 M solution of hydrogen chloride in diethyl ether at room temperature, affording a colorless suspension. The colorless precipitate was filtered off and the solvent evaporated from the clear filtrate under reduced pressure, yielding a greenish solid which was dried in vacuo (910 mg, 98%). ¹H NMR (300 MHz, CDCl₃): δ 8.13 (*m*, 1H), 7.59 (*m*, 1H), 7.45 (*m*, 1H), 7.33 (*m*, 1H), 7.27–7.16 (*m*, 10H). ¹³C{¹H} NMR (50 MHz, CDCl₃): δ 146.0 (*dd*, ¹*J*_{CP}=55 Hz, ²*J*_{CP}=29 Hz, *C*₆H₄PCl₂), 140.8 (*dd*, ¹*J*_{CP}=9.51 Hz, ²*J*_{CP}=33.2 Hz, *C*₆H₄PAr₂), 134.9 (*dd*, ¹*J*_{CP}=9 Hz, ³*J*_{CP}=8 Hz, ³*J*_{CP}=4 Hz), 130.1 (*s*), 128.8 (*s*), 128.4 (*d*, ³*J*_{CP}=6.1 Hz). ³¹P{¹H} NMR (81 MHz, CDCl₃): δ 157.1 (*d*, ³*J*_{PP}=336 Hz, PCl₂), -19.6 (*d*, PPh₂). MS (EI, 70 eV, pos. ions): *m*/z=362 (48%, M⁺), 327 (100%, [M–Cl]⁺), 183 (73%, [9-phosphafluorenyl]⁺). IR (KBr): $\tilde{\nu}=\nu(=C-H)$ 3067, 3051 (*s*), $\nu(C=C)$ 1583, 1478, 1434 (*s*), $\nu(P-Cl)$ 481 cm⁻¹. Anal. calcd for C₁₈H₁₄Cl₂P₂: C, 59.53; H, 3.88; Cl, 19.52; P, 17.06. Found: C, 58.20; H, 4.36; Cl, 19.42; P, 17.18.

4.6. Synthesis of phosphine-phosphonites

4.6.1. General procedure for the synthesis of phosphine-phosphonites

A 100 ml round-bottom flask equipped with a reflux condenser was charged with a weighed amount of the appropriate diol. Added to this was an equimolar amount of N, N, N', N'-tetraethyl-[2-(diphenylphosphino)phenyl]phosphonous acid diamide **3** as a solution in toluene (usually about 45–145 mmol l⁻¹) and the mixture was heated to reflux. The reaction can be followed by ³¹P NMR and was usually complete within 24 to 48 h (mmolar scale). After cooling to room temperature, the solvent was removed under reduced pressure and the oily residue was stirred in 20–50 ml of pentane overnight. The liquid phase was then filtered off and the solid residue washed again with pentane. Finally, the powdery solid was dried in vacuo. ³¹P NMR did not indicate the formation of side products and isolated yields typically ranged from 80 to 95%.

 $4.6.2. \ Synthesis \ of (R)-2-[2-(diphenylphosphino)phenyl]-1,3,2-dinaphtho[d^{1,2},f^{1,2}] dioxaphosphepine \ {\bf 6} \ f^{1,2}(d) \$

(*R*)-Binaphthol (378 mg, 1.32 mmol) and 9.10 ml of a 0.145 M solution of N, N, N', N'-tetraethyl-2-(diphenylphosphino)phenylphosphonous acid diamide (**3**) (1.32 mmol) were reacted as outlined above, affording a white-beige powder (606 mg, 80%). ¹H NMR (300 MHz, CDCl₃): δ 7.91 (*m*, 1H), 7.83 (*m*,

1H), 7.72 (*m*, 1H), 7.5–7.4 (*m*, 4H), 7.4–7.32 (*m*, 4H), 7.32–7.0 (*m*, 13H), 6.96 (*m*, 1H), 6.07 (*d*, J_{HP} =8.8 Hz, 1H). ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 135.1 (*s*), 134.8 (*s*), 133.8 (*d*, J_{CP} =4 Hz), 133.5 (*s*), 133.2 (*s*), 131.4 (*s*), 130.5 (*s*), 129.3 (*s*), 129.1 (*s*), 128.8 (*s*), 128.7 (*s*), 128.6 (*s*), 128.5 (*s*), 128.4 (*s*), 128.2 (*s*), 126.9 (*s*), 126.1 (*s*), 125.9 (*s*), 124.8 (*s*), 124.6 (*s*), 121.9 (*s*), 121.7 (*s*); (75 MHz, D₅C₆CD₃): δ 152.3 (*s*), 149.5 (*d*, J_{CP} =1.9 Hz), 148.2 (*d*, J_{CP} =7.1 Hz), ca. 143 (*m*). ³¹P{¹H} NMR (81 MHz, CDCl₃): δ 174.6 (*d*, ³ J_{PP} =212 Hz, PO₂), -19.2 (*d*, ³ J_{PP} =212 Hz, PPh₂). MS (EI, 70 eV, pos. ions): *m*/*z*=576 (100%, M⁺), 575 (92%, [M–H]⁺), 499 (98%, [M–C₆H₅]⁺), 449 (64%, [M–C₁₀H₇]⁺), 435 (30%, [M–C₁₀H₅O]⁺), 252 (8%, [C₂₀H₁₂]⁺), 183 (41%, [9-phosphafluorenyl]⁺). IR (KBr): $\tilde{\nu}$ =v(aryl–O) 1230 (*s*), v(P–O) 951 (*s*) cm⁻¹. Anal. calcd for C₃₈H₂₆O₂P₂: C, 79.16; H, 4.54; P, 10.74. Found: C, 78.98; H, 4.64; P, 10.65.

4.6.3. Synthesis of (4R,5R)-4,5-bis[(4R)-2,2-dimethyl-1,3-dioxolan-4-yl]-2-[2-(diphenylphosphino)-phenyl]-1,3,2-dioxaphospholane 8

1,2:5,6-Diisopropylidene-D-mannitol (236 mg, 900 µmol) and 20.0 ml of a 45.0 M solution of N, N, N', N'-tetraethyl-[2-(diphenylphosphino)phenyl]phosphonous acid diamide 3 (900 µmol) were reacted as outlined above affording a white-beige powder (434 mg, 87%). In some cases it was necessary to remove the solvent completely after 48 h reflux and redissolve the residue in fresh toluene to afford complete conversion upon further heating. In one case this procedure had to be carried out twice (96 h reaction time in this case). ¹H NMR (300 MHz, CDCl₃): δ 7.53 (*m*, 1H), 7.37–7.23 (*m*, 7H), 7.23–7.06 (*m*, 6H), 4.31 (*dd*, J_{HH}=5.8 Hz, J_{HH}=6 Hz, 1H, *anti-H*COPO), 4.14 (*ddd*, ³J_{HH}=6 Hz, ³J_{HH}=5 Hz, ³J_{HH}=5 Hz, 1H, OCH₂CHO), 3.95 (*dd*, ³*J*_{HH}=5 Hz, ²*J*_{HH}=6.3 Hz, 2H, OCH₂CHO), 3.68 (*ddd*, ³*J*_{HH}=9 Hz, ³*J*_{HP}=8.9 Hz, ³*J*_{HH}=5.8 Hz, 1H, *anti-H*COPO), 3.31 (*dd*, ³*J*_{HH}=4 Hz, ²*J*_{HH}=8.9 Hz, 1H, OCH₂CHO), 3.21 (*ddd*, ³*J*_{HH}=9 Hz, ³*J*_{HH}=4 Hz, ³*J*_{HH}=6 Hz, 1H, OCH₂CHO), 2.94 (*dd*, ²*J*_{HH}=8.9 Hz, ³*J*_{HH}=6 Hz, 1H, OCH₂CHO), 1.37 (s, 3H), 1.28 (s, 3H), 1.21 (s, 3H), 1.03 (s, 3H). ¹³C{¹H} NMR (75 MHz, CDCl₃): δ 150.5 (*dd*, ¹*J*_{CP}=55.9 Hz, ²*J*_{CP}=30.4 Hz, *C*₆H₄PO₂), 138.6 (*dd*, ¹*J*_{CP}=11.2 Hz, ²*J*_{CP}=22.2 Hz, $C_6H_4PAr_2-o-PO_2$), 136.5 (dd, ${}^{1}J_{CP}=9.1$ Hz, ${}^{4}J_{CP}=5$ Hz, $C_6H_5PAr_2$), 134.4 (dd, ${}^{1}J_{CP}=8$ Hz, ${}^{4}J_{CP}=2$ Hz, $C_6H_5PAr_2$), 134.3 (s), 133.1 (d, ${}^{2}J_{CP}=19.6$ Hz, C_6H_5-o -PAr₂), 132.0 (d, ${}^{2}J_{CP}=18$ Hz, C_6H_5-o -PAr₂), 129.1 (s), 128.3 (s), 128.1 (s), 127.6 (d, ${}^{3}J_{CP}$ =7.6 Hz, C₆H₅-m-PAr₂), 127.3 (d, ${}^{3}J_{CP}$ =6.2 Hz, C₆H₅-m-PAr₂), 127.3 (s), 126.5 (dd, ²J_{CP}=13.3 Hz, ³J_{CP}=7.5 Hz, C₆H₄-o-PO₂-m-PAr₂), 108.7 (s, O₂C(CH₃)₂), 108.5 (s, O₂C(CH₃)₂), 80.1 (d, ³J_{CP}=9.4 Hz, POCH), 79.5 (d, ³J_{CP}=9.8 Hz, POCHR₂), 75.3 (d, ⁴J_{CP}=3.2 Hz, OCHCH₂O), 74.9 (s, OCHCH₂O), 65.8 (s, OCHCH₂O), 64.4 (s, OCHCH₂O), 25.7 (s, CH₃), 25.4 (s, CH₃), 24.3 (s, CH₃), 24.1 (s, CH₃). ${}^{31}P{}^{1}H{}$ NMR (81 MHz, CDCl₃): δ 171.1 (d, ${}^{3}J_{PP}$ =132 Hz, PO₂), -20.8 (d, PPh₂). MS (EI, 70 eV, pos. ions): m/z=552 (100%, M⁺), 537 (24%, [M-CH₃]⁺), 325 (83%, $[M-C_{12}H_{19}O_4]^+$, 228 (1%, $[C_{12}H_{20}O_4]^+$), 183 (12%, $[9-phosphafluorenvl]^+$), 43 (21%, $[CH_3CO]^+$). IR (KBr): $\tilde{\nu} = \nu (=C-H)$ 3056 (s), $\delta_s(CH_3)$ 1368 (s), $\nu (O-C-O)$ 1146, 1086, 1056 (s, br.) cm⁻¹. Anal. calcd for C₃₀H₃₄O₆P₂: C, 65.21; H, 6.20; P, 11.21. Found: C, 65.36; H, 6.19; P, 11.31.

4.6.4. Synthesis of (4R,5R)-4,5-diphenyl-2-[2-(diphenylphosphino)phenyl]-1,3,2-dioxaphospholane 10

(1*R*,2*R*)-1,2-Diphenyl-1,2-ethane diol (482 mg, 2.2 mmol) and 50.0 ml of a 45 M solution of *N*,*N*,*N'*,*N'*-tetraethyl-[2-(diphenylphosphino)phenyl]phosphonous acid diamide **3** (2.25 mmol) were reacted as outlined above affording a white-beige powder (993 mg, 88%). In some cases it was necessary to remove the solvent completely after 48 h reflux and redissolve the residue in fresh toluene to afford complete conversion upon further heating. This procedure had to be carried out up to two times (96 h reaction time in this case). ¹H NMR (400 MHz, CDCl₃): δ 7.63 (*m*, 1H), 7.36 (*m*, 21H), 6.69 (*dd*, J_{HP} =1 Hz, J_{HH} =7.4 Hz, 2H), 4.76 (*dd*, $^{3}J_{HH}$ =9.3 Hz, $^{3}J_{HP}$ =1.1 Hz, 1H, *anti*-POCH), 4.65 (*d*, $^{3}J_{HH}$ =9.3 Hz, 1H, *syn*-POCH). ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 150.2 (*dd*, ¹ J_{CP} =55 Hz, $^{2}J_{CP}$ =31.1 Hz, *C*₆H₄PO₂), 139.2 (*dd*, ¹ J_{CP} =21 Hz, $^{2}J_{CP}$ =11.6 Hz, *C*₆H₄PAr₂), 136.0 (*dd*, ¹ J_{CP} =8.4 Hz, ⁴ J_{CP} =3.6 Hz, *C*₆H₅PAr₂),

135.0 (*s*, *C*₆H₅CHO), 135.1 (*dd*, ¹*J*_{CP}=13.3 Hz, ⁴*J*_{CP}=3.5 Hz, *C*₆H₅PAr₂), 134.2 (*s*), 132.9 (*d*, ²*J*_{CP}=18.9 Hz, *C*₆H₅-*o*-PAr₂), 132.3 (*d*, ²*J*_{CP}=18.1 Hz, *C*₆H₅-*o*-PAr₂), 129.0 (*s*), 128.1 (*s*), 127.6 (*s*), 127.4 (*s*), 127.3 (*s*), 127.23 (*s*), 127.17 (*s*), 127.0 (*s*), 126.8 (*dd*, ²*J*_{CP}=13.5 Hz, ³*J*_{CP}=8 Hz, *C*₆H₄-*o*-PO₂-*m*-PAr₂), 126.4 (*s*), 126.0 (*s*), 86.1 (*d*, ²*J*_{CP}=8.6 Hz, OCHCHO), 83.2 (*d*, ²*J*_{CP}=7.2 Hz, OCHCHO). ³¹P{¹H} NMR (121 MHz, CDCl₃): δ 173.1 (*d*, ³*J*_{PP}=120 Hz, PO₂), -19.4 (*d*, PPh₂). MS (EI, 70 eV, pos. ions): *m*/*z*=504 (3%, M⁺), 324 (32%, [M-C₁₄H₁₂]⁺), 323 (42%, [M-C₁₄H₁₃]⁺), 183 (22%, [9-phosphafluorenyl]⁺), 180 (100%, [C₁₄H₁₂]⁺). IR (KBr): $\tilde{\nu}$ = ν (C=C) 1433 (m-s), ν (P–O) 985, 963 (*s*) cm⁻¹. Anal. calcd for C₃₂H₂₆O₂P₂: C, 76.18; H, 5.19; P, 12.28. Found: C, 76.07; H, 5.15; P, 12.12.

4.6.5. Synthesis of {(R)-2-[2-(diphenylphosphino)phenyl]-1,3,2-dinaphtho[$d^{1,2}$, $f^{1,2}$]dioxaphosphepine}-[η^2 , η^2 -(Z,Z)-1,5-cyclooctadiene]rhodium(I) tetrafluoroborate **12**

A 100 ml Schlenk tube was charged with 16.0 ml of a 29.1 M solution of bis $[\eta^2, \eta^2, (Z,Z)-1, 5$ cyclooctadiene]rhodium(I) tetrafluoroborate 11 (466 μ mol) in dichloromethane. At -78° C a solution of 271 mg (470 μ mol) of (R)-2-[2-(diphenylphosphino)phenyl]-1,3,2-dinaphtho[$d^{1,2}$, $f^{1,2}$]dioxaphosphepine 6 in 20 ml of dichloromethane was added over a period of 70 min via a syringe pump. The orange solution was allowed to warm up to room temperature and the solvent was removed under reduced pressure. The orange, slightly oily residue was then suspended in 25 ml of pentane and stirred overnight at room temperature. Finally the liquid phase was filtered off and the residue was dried in vacuo, affording a bright orange powder (385 mg, 95%). ¹H NMR (300 MHz, CD₂Cl₂): δ 8.26 (*d*, J_{HH}=8.8 Hz, 1H), 8.10 (d, J_{HH}=8.2 Hz, 1H), 8.03 (d, 1H, J_{HH}=9.4 Hz, 1H), 8.00 (d, J_{HH}=9.1 Hz, 1H), 7.95–7.48 (m, 15H), 7.4–7.2 (m, 5H), 7.12–6.90 (m, 2H), 5.77 (m, 1H, CH₂CH=C), 5.46 (m, 1H, CH₂CH=C), 5.21 (m, 1H, CH₂CH=C), 4.98 (*m*, 1H, CH₂CH=C), 2.65–2.00 (*m*, 8H, CH₂CH=C). ¹³C{¹H} NMR (75 MHz, CD₂Cl₂): δ 148.5 (d, J_{CP}=13.7 Hz), 147.8 (d, J_{CP}=7.3 Hz), 144.8 (ddd, J=56.0 Hz, J=39.9 Hz, J=8.4 Hz), ca. 140 (m), 135.7 (d, J=5.8 Hz), 133.7–133.5 (m), 132.9 (m), 132.6–132.5 (m), 132.2–132.0 (m), 132.1 (s), 131.5 (s), 130.7 (s), 130.5 (s), 130.3–130.0 (m), 129.1 (s), 129.0 (s), 127.5 (s), 127.3 (s), 127.3 (s), 127.2 (s), 126.3 (s), 126.0 (s), 122.7 (dd, J=82.7 Hz, J=3.0 Hz), 121.1–120.7 (m), 111.8 (dd, J=27.8 Hz, J=33.4 Hz, CH₂CH=), 111.3 (dd, J=4.9 Hz, J=11.0 Hz, CH₂CH=), 105.2 (m, CH₂CH=), 100.4 $(m, CH_2CH_{=}), 31.6-28.4 (m, CH_2).$ ³¹P{¹H} NMR (121 MHz, CD₂Cl₂): δ 182.4 (dd, ¹J_{PRh}=227.2 Hz, ²J_{PP}=32.8 Hz, PO₂), 58.9 (*dd*, ¹J_{PRh}=153.0 Hz, PPh₂). Anal. calcd for C₄₆H₃₈BF₄O₂P₂Rh: C, 63.18; H, 4.38; P, 7.08; Rh, 11.78. Found: C, 63.08; H, 4.38; P, 7.04; Rh, 11.66.

4.7. General procedure for the hydrogenation of dimethyl itaconate 13

Hydrogenations were carried out in 25 or 50 ml round-bottom flasks which were charged with 1 ml dimethyl itaconate **13** 1 M in dichloromethane and measured volumina of solutions of bis[η^2 , η^2 -(*Z*,*Z*)-1,5-cyclooctadiene]rhodium(I) tetrafluoroborate **11** [Rh(cod)₂BF₄] 1 M in dichloromethane as well as one of the ligands **6**, **8** and **10** 1 M in dichloromethane according to the ligand-to-rhodium ratio (L:Rh) and the substrate-to-catalyst ratio (S:C), i.e. 1 ml [Rh(cod)₂BF₄] (**11**) 1 M in dichloromethane and 1 ml ligand 1 M in dichloromethane for L:Rh=1 and S:C=1000. To the mixture thus obtained, dichloromethane was added to a total volume of 10 ml, the argon atmosphere was replaced by hydrogen (1.3 bar) and the mixture was stirred for a given period of time (1–20 h). An aliquot of the mixture was then filtered over silica and analyzed via capillary GC: 30 m RTX-1 100% dimethylpolysiloxane (0.25 mm), 0.6 bar H₂, 60°C/5°C min⁻¹–300°C/4 min; *t*_R=7.2 min, 2-methyl dimethyl succinate (**14**); 7.9 min, dimethyl itaconate (**13**). 30 m GT-A, trifluoroactyl γ -cyclodextrin (0.25 mm), 0.9 bar H₂, 60°C/0.8°C min⁻¹–87°C/5°C min⁻¹–127°C; *t*_R=24.0 min, (*S*)-**14**; 25.0 min, (*R*)-**14**.

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