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The indium-mediated allylation and alkylation reactions of the Oppolzer camphorsultam derivative of glyoxylic oxime ether proceeded with excellent diastereoselectivity in aqueous media, providing a variety of enantiomerically pure α -amino acids.

The indium-mediated allylation reactions of carbonyl compounds in aqueous media have been of great importance from both economical and environmental points of view.¹ In contrast, the corresponding reaction of imine derivatives has not been widely studied; therefore, the development of the indiummediated reaction of imines in aqueous media has been a subject of current interest. Chan's group reported the first studies on the indium-mediated allylation of N-sulfonylimines in aqueous media through an allylindium(1) intermediate.² As a part of our program directed toward the development of reactions of imines in aqueous media,3 we recently reported the indium-mediated alkylation reactions of imine derivatives by using indium as a single-electron transfer radical initiator.⁴ We now report an asymmetric synthesis of *a*-amino acids based on indiummediated allylation and alkylation reactions of glyoxylic oxime ether.

We examined the reaction of Oppolzer's camphorsultam derivative of glyoxylic oxime ether 1, which would allow access to a variety of enantiomerically pure α -amino acids (Scheme 1). In our previous work on triethylborane-induced radical reactions in organic solvents,⁵ oxime ether **1** has shown excellent reactivity; thus, we expected that the direct comparison of indium-mediated reactions with triethylborane-induced reactions would lead to informative and instructive suggestions regarding the reactivity and stereochemical course of indiummediated reactions. The reaction of 1 with allyl bromide (2.5 equiv.) in the presence of indium (2.5 equiv.) in H₂O-MeOH (2:1, v/v) proceeded smoothly at 20 $^\circ \! C$ to give 98% of the desired product 2a with 88% de (Table 1, entry 1). The enantiomerically pure product 2a could be obtained after recrystallisation. The replacement of H₂O-MeOH (2:1, v/v) with H_2O -THF (1:1, v/v) led to similar chemical yield and selectivity, which are comparable to or better than those obtained by zinc-mediated reaction reported by Hanessian's group (entry 2).⁶ An excellent selectivity was observed in the reaction of 1 with allyl bromide in H₂O–THF at 0 °C (entry 3). The biphasic reaction using allyl iodide in $H_2O-CH_2Cl_2$ (4:1, v/ v) proceeded slowly to give 2a in 93% yield with 90% de after

Scheme 1 Reagents and conditions: i, CH₂=CHCH₂X (2.5 equiv.), In (2.5 equiv.).

† Electronic supplementary information (ESI) available: typical procedures for allylation reaction and isopropyl radical addition reaction. See http:// www.rsc.org/suppdata/cc/b2/b203493j/

Table 1 In-mediated	allylation of 1	1 in aqueous med	ia
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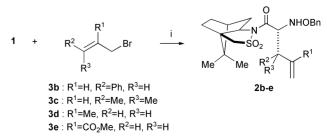
Entry	Solvent	<i>Т</i> (°С)	Time (h)	Yield (%) ^a	de (%) ^b
1 ^c	H ₂ O-MeOH (2:1)	20	2	98	88 (>98)
2^c	$H_2O-THF(1:1)$	20	2	98	88
3 ^c	$H_2O-THF(1:1)$	0	2	97	91
4^d	$H_2O-CH_2Cl_2$ (4:1)	20	23	93	90

^{*a*} Isolated yields. ^{*b*} Diastereoselectivities were determined by ¹H NMR analysis. Diastereoselectivity in parentheses is for selectivity after recrystallisation. ^{*c*} Reactions were carried out with allyl bromide. ^{*d*} Reaction was carried out with allyl iodide.

being stirred at 20 °C for 23 h (entry 4). The absolute configuration at the newly formed chiral center of the major product, which can be converted into allylglycine, was assigned to be *R* by comparing with authentic spectral data.⁶

Other substituted allyl bromides worked well under similar reaction conditions and the reactions took place at the γ -position of allyl bromides *via* the chelated six-membered ring transition state (Scheme 2). The stereoselectivity was shown to be dependent on the position of the substituent in allyl bromides (Table 2). The reaction of **1** with the γ -substituted allyl bromides such as cinnamyl bromide **3b** and 4-bromo-2-methyl-2-butene **3c** gave the single diastereomers **2b** and **2c** in 91 and 90% yields, respectively (entries 1 and 2). In contrast, the reaction with the β -substituted allyl bromides **3d** and **3e** gave products **2d** and **2e** with a moderate diastereoselectivities even at 0 °C (entries 3–6). A similar trend has been reported by Hanessian's group in zinc-mediated allylation reaction in aqueous ammonium chloride.⁶

We recently reported the indium-mediated alkyl radical addition to electron-deficient C=N and C=C bonds in aqueous media.⁴ Based on these studies, we next investigated the alkylation method for the synthesis of aliphatic α -amino acids by using indium as a single-electron transfer radical initiator (Scheme 3). The treatment of **1** with isopropyl iodide (5 × 2 equiv.) and indium (7 equiv.) in H₂O–MeOH (2:1, v/v) gave the desired product **2f** in 18% yield with 84% de, accompanied with 68% of the starting compound **1** after being stirred at 20 °C for 1 h (Table 3, entry 1). After being stirred at 20 °C for 72 h, 43% of the desired product **2f** was obtained in 84% de (entry 2). The biphasic reaction of **1** in H₂O–CH₂Cl₂ (4:1, v/v) proceeded slowly to give 44% yield of **2f** with 81% de after being stirred



Scheme 2 Reagents and conditions: i, 3b-e (2.5 equiv.), In (2.5 equiv.), H₂O-THF (1:1), 20 °C, 2 h.

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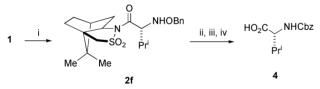
Table 2 In-mediated reaction of 1 in aqueous media

Entry	Reagent	Product	Yield $(\%)^a$	de (%) ^b
1	3b	2b	91 ^c	>98
2	3c	2c	90	>98
3	3d	2d	93	63
4^d	3d	2d	95	64
5	3e	2e	96	58
6^d	3e	2e	96	59

 a Isolated yields. b Diastereoselectivities were determined by $^1{\rm H}$ NMR analysis. c The *threo*-isomer was selectively obtained. d Reactions were carried out at 0 °C for 2 h.

for 72 h (entry 3). These selectivities are slightly better than that obtained by triethylborane-induced radical reaction in organic solvent at 20 °C reported by our group.⁵ As the best result, the treatment with isopropyl iodide (10 equiv.) and indium (10 equiv.) in H_2O gave the desired product 2f in 53% yield with 84% de, accompanied with 21% of the starting compound 1 after being stirred at 20 °C for 48 h (Table 3, entry 5). These reactions would proceed via a tin-free radical process including the single-electron transfer (SET) reaction from indium as shown in our previous report.⁴ The product 2f could be converted into (R)-N-Cbz-valine 4. Thus, the absolute stereochemical course of the radical addition to 1 was found to be the same as that for the allylation of 1 and triethylboraneinduced radical reaction of 1.⁵ Although the indium-mediated alkylation reaction of 1 was slower than the indium-mediated allylation reaction of **1**, it is important to note that aliphatic α amino acids would not be readily synthesized by applying the known reactions of organometallic reagents.7 Thus, the synthesis of aliphatic α -amino acids using the radical addition to glyoxylic imines complements the synthesis of allylic and aromatic α -amino acids using the nucleophilic addition of organometallic reagents to glyoxylic imines.

Modest chemical yield and good diastereoselectivity were obtained in reaction of 1 with a cyclopentyl radical in H_2O after being stirred at 20 °C for 48 h, (Scheme 4). Particularly, the

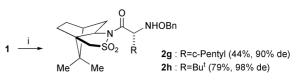


Scheme 3 Reagents and conditions: i, PriI, In, 20 °C, ii, H₂, Pd(OH)₂, MeOH, 20 °C (77%); iii, CbzCl, Na₂CO₃, acetone–H₂O, 0 °C (92%); iv, 1 N LiOH, THF, 20 °C (73%).

Table 3 In-mediated isopropyl radical addition to 1 in aqueous media

Entry	Solvent	Lewis acid	Time (h)	Yield (%) ^a	de (%) ^b
1^c	H ₂ O–MeOH (2:1)	None	1	18 (68)	84
2^d	H ₂ O-MeOH (2:1)	None	72	43 (12)	84
3^d	$H_2O-CH_2Cl_2$ (4:1)	None	72	44 (7)	81
4^e	H ₂ O	None	24	48 (21)	82
5f	H ₂ O	None	48	53 (21)	84
6 ^g	H ₂ O	InCl ₃	24	50 (25)	81

^{*a*} Isolated yields. Yields in parentheses are for the recovered starting material **1**. ^{*b*} Diastereoselectivities were determined by ¹H NMR analysis. ^{*c*} Reaction was carried out with PrⁱI (5 × 2 equiv.) and In (7 equiv.) at 20 °C. ^{*d*} Reactions were carried out with PrⁱI (10 × 3 equiv.) and In (20 equiv.) at 20 °C. ^{*c*} Reaction was carried out with PrⁱI (10 × 2 equiv.) and In (10 equiv.) at 20 °C. ^{*f*} Reaction was carried out with PrⁱI (10 equiv.) at 10 °C. ^{*f*} Reaction was carried out with PrⁱI (10 equiv.) and In (10 equiv.) at 20 °C. ^{*s*} Reaction was carried out with PrⁱI (10 equiv.) and In (10 equiv.) at 20 °C. ^{*s*} Reaction was carried out with PrⁱI (10 equiv.) In (10 equiv.), and InCl₃ (1 equiv.) at 20 °C.



Scheme 4 Reagents and conditions: i, c-Pentyl I (40 equiv.) or Bu'I (10 equiv.), In (10 equiv.), H_2O , 20 °C, 48 h.

nucleophilic *tert*-butyl radical worked well to give 79% yield of the desired product **2h** with 98% de. In our previous studies, the triethylborane-induced alkyl radical addition to imine derivatives is frequently plagued by the formation of an ethylated by-product as a result of competitive addition of an ethyl radical generated from triethylborane.^{5,8} It should be noted that the indium-mediated radical reaction gave selectively the desired alkylated products.

In addition to the previously reported asymmetric synthesis of α -amino acids *via* triethylborane-induced alkyl radical addition to glyoxylic oxime ether in organic solvent,⁵ the indium-mediated allylation and alkylation method in aqueous media disclosed a broader aspect of the utility of glyoxylic oxime ether for the synthesis of various types of α -amino acid derivatives.

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