## Application of Efficient Glycosylation of 2,6-Anhydro-2-thio Sugar to The Total Synthesis of Erythromycin A

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**Abstract:** The total synthesis of erythromycin A (1) from (9S)-9-dihydroerythronolide A (2) was achieved efficiently by the highly stereoselective and powerful glycosylation of 2,6-anhydro-2-thio sugar 9 as a key step.

A most typical and clinically important macrolide antibiotic, erythromycin A (1) has been studied for a long time and still undoubtedly one of the most challenging molecules for many organic chemists. Although a number of synthetic studies of erythromycins including some elegant total syntheses of erythronolides have been reported<sup>1</sup>), complete total synthesis of erythromycin A possessing two sugars, L-cladinose and D-desosamine, was only announced by R. B. Woodward and his co-workers in 1981<sup>2</sup>). One of the highest barriers in front of us after the aglycone synthesis seems to be the introduction of the acid sensitive 2,6-dideoxy sugar, L-cladinose to the extremely low reactive C-3-hydroxyl function of aglycone<sup>2</sup>). Recently, we introduced the highly stereoselective and powerful glycosylation of 2,6-anhydro-2-thio sugar for the synthesis of 2,6-dideoxy- $\alpha$ -glycosides<sup>3</sup>) and the highly stereocontrolled synthesis of 2,6-dideoxy-C-3-branched carbohydrates by use of 2,6-anhydro-2-thio sugar<sup>4</sup>). So, we have applied these novel methodologies to the total synthesis of erythromycin A in this communication, we wish to describe the efficient total synthesis of erythromycin A from (9S)-9-dihydroerythronolide A (2) by successful application of the glycosylation of 2,6-anhydro-2-thio sugar 9.

Our synthesis began with the conversion of (9S)-9-dihydroerythronolide A (2), which was first synthesized by Kinoshita *et al.*<sup>5)</sup> and easily prepared from natural erythromycin A<sup>6)</sup>, to 3<sup>7)</sup> in 87% yield by the selective protection (5.0 equiv. p-anisaldehyde dimethylacetal, 0.2 equiv. CSA, CH<sub>2</sub>Cl<sub>2</sub>, -30°C, 72h) of C-3 and 5 hydroxyl functions with the p-methoxybenzylidene group. Selective isopropylidenation (6.0 equiv. 2methoxypropene, 1.0 equiv. PPTS, CH<sub>2</sub>Cl<sub>2</sub>, 25°C, 1.5h) of 3 followed by reductive deprotection (H<sub>2</sub>, cat. Pd(OH)<sub>2</sub>, 25°C, 2h) of p-methoxybenzylidene group of 4<sup>7)</sup> gave the first key intermediate 5<sup>7)</sup> in 95% overall yield. Glycosylation of 5 with 6<sup>2)</sup> by the modified Woodward procedure (5.2 equiv. 6, 6.4 equiv. AgOTf, MS 4A, CH<sub>2</sub>Cl<sub>2</sub>-toluene, Ar, 0°→25°C, 4h) was proceeded regio- and stereo-selectively to afford the desired glycosylated product 7<sup>7)</sup> in 63% yield. Next oxidation (2.0 equiv. mCPBA, CHCl<sub>3</sub>, 25°C, 20min) of the N-Me<sub>2</sub> group in 7 gave the second key intermediate 8<sup>7)</sup> in 99 % yield. The second glycosylation to the C-3hydroxy group of 8, predictively, posed an extremely hard problem, which was due to the low reactivity by the sterically crowded nature of C-3-hydroxy group and the formation of hydrogen bond between its hydroxy group and C-1 carbonyl group. On this stage, our glycosylation protocol showed sharp contrast with the vast number of other methods and worked efficiently. The glycosylation of 8 with activated 2,6-anhydro-2-thio sugar 97), which was easily synthesized (5.0 equiv. Me<sub>3</sub>SiSPh, 1.2 equiv. TMSOTf, CH<sub>2</sub>Cl<sub>2</sub>, -10°C, 10min,<sup>3a,8)</sup> 96%) from 10<sup>4</sup>), in the presence of 1.1 equiv. of NIS, 0.7 equiv. of TfOH<sup>9</sup>) and MS 4A in degassed CH<sub>2</sub>Cl<sub>2</sub> under Ar at -35°C for 10min proceeded smoothly to give the desired  $\alpha$ -glycoside 15<sup>7</sup>) in 90% yield with high stereocontrol as an only isolated product. In contrast to this fact, glycosylations of 8 with 117), 127), 137) or 142.7) by some appropriate conditions<sup>10</sup>) were not effective and the corresponding glycosylated products were not isolated at all or isolated in miserable yields. Further, as the glycosidic bond of 2,6-anhydro-2-thio sugar was more stable than that of the corresponding 2,6-dideoxy sugar in acidic conditions, deisopropylidenation of 15 in 50% AcOH-H<sub>2</sub>O at 40°C for 24h afforded 16<sup>7</sup>) in 66% yield with minimal cleavage of the glycosidic bond of cladinose moiety in 15. Treatment of 16 with H<sub>2</sub> in the presence of catalytic amounts of Raney-Ni (W4) in EtOH caused the desulfurization of 2,6-anhydro-2-thio sugar, reduction of N-oxide and removal of benzyl and carbomethoxy groups at the same time to give (95)-9dihydroerythromycin A (17)<sup>7,11</sup> in 54% yield. To selectively oxidize the C-9 hydroxyl function of 17, N-Me2 group of 17 was again oxidized by 2.0 equiv. of mCPBA in CHCl<sub>3</sub> at 25°C for 10min to give 187) in 99% yield. The selective oxidation was effected by the treatment of 18 with 1.3 equiv. of (n-Bu3Sn)<sub>2</sub>O and 1.3 equiv. of Br2<sup>12</sup>) in CH2Cl2 at 25°C for 24h to afford the desired 9-keto compound 197,13) in 58% yield. Finally, N-oxide of 19 was reduced by hydrogenolysis (H<sub>2</sub>, Raney-Ni (W4), EtOH, 25°C, 1h) to give 1 in 84% yield. 1 was identical with an authentic sample of natural erythromycin A<sup>14</sup>) by <sup>1</sup>H-NMR,  $[\alpha]_D$  and TLC behaviors in several solvent systems.

In conclusion, this work showed not only the total synthesis of erythromycin A from (9S)-9dihydroerythronolide A but also the promising potentiality of our glycosylation method in the synthesis of large and complex natural products.

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