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A three-component derivatization protocol for determining the enantiopurity of sulfinamides by ¹H and ¹⁹F NMR spectroscopy

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Supporting Information Placeholder



ABSTRACT: A practically simple three-component chiral derivatization protocol has been developed to determine the enantiopurity of eight *S*-chiral sulfinamides by ¹H and ¹⁹F NMR spectroscopic analysis, based on their treatment with a 2formylphenylboronic acid template and enantiopure pinanediol to afford a mixture of diastereomeric sulfiniminoboronate esters whose diastereomeric ratio is an accurate reflection of the enantiopurity of the parent sulfinamide.

Enantiopure *N*-sulfinyl imines (sulfinimines) are widely used for asymmetric synthesis,¹ with Ellman's and Davis' sulfinamides (**1a** and **1b**) widely used to prepare these chiral sulfinimine intermediates for the stereoselective functionalization of ketones and aldehydes.² These chiral auxiliaries have been employed for the asymmetric synthesis of chiral amines, alcohols, diamines, amino-alcohols, α -organometallic amines and α - and β -amino acid derivatives in high enantiomeric excess (*ee*).³ They have also found applications as chiral organocatalysts, as additives/ligands in enantioselective catalytic systems,⁴ and as peptidic/transition state isosteres for medicinal chemistry applications.⁵ Sulfinamides are also produced naturally by the action of nitroxyl (HNO) on peptidic cysteine residues in cells.⁶

4Several approaches have been developed to synthesise en-
antiopure sulfinamides (Scheme 1). Treatment of symmet-
ric disulfides with chiral catalysts and stoichiometric oxi-
dants (e.g. H_2O_2) is used to afford chiral thiosulfinate inter-
mediates, which are then reacted with nucleophilic ammo-
nia sources (with clean S_N2 inversion), affording chiral sul-
finamides in high *ee* (Scheme 1a).⁷ Chiral auxiliaries are also
used to prepare sulfinate esters with high levels of diastere-
ocontrol, which can then be reacted with amines to afford
enantiopure sulfinamides (Scheme 1b).^{2a} Classical resolu-
tion processes have also been used to separate the enantio-
mers of (*rac*)-thiosulfinate precursors,⁸ subtilisin has been
used for enzymatic kinetic resolution of (*rac*)-*N*-acyl-aryl-
sulfinamides,⁹ whilst direct separation of their enantiomers
can be achieved by preparative chiral HPLC.¹⁰ To date, two

chiral solvation methods for determining the *ee*'s of sulfinamides have been reported in the literature, using either Pirkle's alcohol,^{11a} or bifunctional macrocycles.^{11b} Unfortunately, these methods lack simplicity and substrate scope, and so the *ee*'s of *S*-chiral sulfinamides are normally determined through chiral HPLC analysis.^{7b} This approach, however, requires access to expensive HPLC equipment/chiral columns and often requires significant development time to identify a suitable system to resolve the enantiomers of a target sulfinamide.

Scheme 1: Stereoselective syntheses of Ellman's sulfinamide 1a and Davis' sulfinamide 1b



Therefore, a practically simple, rapid, and inexpensive chiral derivatization protocol that would enable the rapid determination of the *ee's* of a wide range of chiral sulfinamides by NMR spectroscopic analysis would be of use to the wider synthetic community. We have previously reported the

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development of three-component chiral derivatization protocols for determining the ee's of chiral primary amines, diamines, amino alcohols, hydroxylamines and diols by ¹H NMR spectroscopic analysis. These protocols involve treatment of a scalemic chiral analyte with 2-formylbenzeneboronic acid 2 (2-FPBA) and an enantiopure chiral selector (amine or diol) to afford pairs of diastereomeric iminoboronate esters. The diastereomeric ratio (dr) of these iminoboronate esters can then be measured by comparing the relative intensities of the integrals of their well-resolved imine proton singlets in their ¹H NMR spectra (see Scheme 2 for how this method is used to determine the *ee* of α methylbenzylamine).¹² Given its proven utility, we decided to investigate whether this type of three-component ¹H NMR derivatization protocol, often referred to as the Bull-James assembly,¹³ could be applied to determine the *ee* of scalemic samples of S-chiral sulfinamides.

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Scheme 2: Three-component chiral derivatization protocol for determining the enantiopurity of α -methylbenzylamine^{12a}



Treatment of a mixture of scalemic Ellman's sulfinamide (S)-1a (50% ee) with 2-FPBA 2 and (R)-BINOL 3a in CDCl₃ for 1 h led to incomplete formation of a mixture of diastereomeric sulfiniminoboronate ester complexes 4a and 5a (85% conversion from 2-FPBA 2), whose imine proton resonances were only partially resolved in their ¹H NMR spectrum (Table 1, entry 1). The poor yield of this reaction is presumably due to the decreased nucleophilicity of the sulfinamide nitrogen lone pair. This is consistent with previous reports that drying agents, Lewis-acid catalysts and forcing conditions are often required for this type of imine condensation reaction to proceed to completion.¹⁴ Nevertheless, the approximate 3:1 ratio of the partially resolved imine proton signals of the diastereomeric sulfiniminoboronate ester complexes 4a/5a in the ¹H NMR spectrum was consistent with the 50% ee of the parent sulfinamide 1a, indicating that no kinetic resolution had occurred.

40 This prompted us to react Ellman's sulfinamide 1a (50% ee) 41 with 2-FPBA 2 and a range of commercially available chiral 42 diols **3b-h** to identify pairs of diastereomeric sulfinimino-43 boronate esters 4/5 whose imine protons would be base-44 line-resolved in their ¹H NMR spectra. This screening study 45 revealed that (S)-2-phenylethanediol **3f**, (R)-1-phenylpro-46 pane-1,3-diol **3g** and (1*R*,2*R*,3S,5*R*)-pinanediol **3h** gave 47 pairs of diastereomeric sulfiniminoboronate esters whose 48 imine proton resonances were fully resolved (Table 1, en-49 tries 6-8). Derivatization with chiral pinanediol 3h gave di-50 astereomeric sulfiniminoboronate esters 4h/5h that exhib-51 ited sharp imine peaks with the greatest chemical shift dif-52 ference ($\Delta \delta_{\rm H}$ =-0.085 ppm), and it was therefore chosen as the chiral diol for all subsequent sulfinamide derivatization 53 reactions. 54

Table 1: Chemical shift differences ($\Delta \delta_{\rm H}$) in the 500 MHz ¹H NMR spectra of diastereomeric iminoboronate complexes of Ellman's sulfinamide 1a (50% *ee*), 2-FPBA 2 and a range of enantiopure diols 3a-h

| HO O | B OH O | -0/s+ | o.s. |
|---|--|---|-----------|
| (S)-1a + (50% ee) OH OH Diols 3a-b | 2 $H1 h, rtCDCl_3$ | (⁰ , ^B , ^H , ^H , ^C , ^C , ^A | 5a-h |
| Entry | Diol | $\Delta \delta_{\rm H}$ (ppm) ^a | <i>,b</i> |
| 1 | он | +0.011 | |
| 2 | (<i>R</i>)- 3а Он (<i>S</i>)- 3b | +0.006 | |
| 3 | (P,P) - 3c | +0.027 | |
| 4 | он (S)-3d | +0.010 | |
| 5 | <u>t-Bu</u> OH | +0.014 | |
| 6 ^{<i>c</i>} | он Рh ОН (S)-3f | +0.037 | |
| 7 ^c | он он Рh (R)- 3g | +0.047 | |
| 8 ^c | (1 <i>R</i> ,2 <i>R</i> ,3 <i>S</i> ,5 <i>R</i>)- | -0.085 3h | |

 $^{a}\Delta\delta_{H}$ is the chemical shift difference between the imine protons of diastereomeric iminoboronate ester complexes 4/5. b A negative value indicates that the homochiral complex was most deshielded. c Full baseline resolution observed for the imine resonances of 4/5.

A series of experiments were then carried out to try and identify conditions that would result in the three-component reaction of scalemic Ellman's sulfinamide 1a (33% ee), 2-FPBA 2 and pinanediol 3h being driven to completion. Reaction of these three components in CDCl₃ for 1 h gave a 70:30 mixture of the two-component formyl boronate ester 6 and the three-component sulfiniminoboronate esters **4h/5h** (Table 2, entry 1). Addition of MgSO₄ as a drying agent only marginally increased the amount of 4h/5h formed to 40% (Table 2, entry 2). Two-component reaction of 2-FPBA 2 with pinanediol 3h was found to give boronate ester 6 in 100% conversion after 10 minutes (Table 2, entry 3). However, no reaction was observed when sulfinamide 1a was added to a solution of preformed boronate ester 6 in CDCl₃, indicating that boronate ester **6** is stable towards imine bond formation under these conditions (Table 2, entry 4). Two-component reaction of Ellman's sulfinamide 1a and 2-FPBA 2 proceeded more slowly, affording sulfiniminoboronic acid 7 in 89% yield after 1 h, increasing to 94% in the presence of MgSO₄ (Table 2, entries 5 and 6). Finally, premixing sulfinamide 1a, 2-FPBA 2 and MgSO₄ in CDCl₃ for 1 h, followed by addition of pinanediol **3h** gave 93% 1

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conversion to afford the desired three-component sulfiniminoboronate esters **4h/5h** and the two-component boronate ester **6** in 7% yield (Table 2, entry 7). Therefore, these results suggest that irreversible formation of boronate ester **6** is faster than reversible formation of imine **7**, with only imine **7** competent to react further to afford the desired sulfiniminoboronate esters **4h/5h** in the three-component derivatization reaction.¹⁵

Table 2: Optimization study of the three-component assembly reaction of Ellman's sulfinamide 1a with 2-FPBA 2 and pinanediol 3h



^{*a*} Determined by ¹H NMR spectroscopic analysis. ^{*b*} **2** and **3h** premixed for 10 minutes. ^{*c*} Remaining mass balance comprised of unreacted 2-PFBA **2**. ^{*d*} **1a** and **2** premixed for 1 h.

These results prompted us to develop a new 'stepwise' three-component derivatization procedure, involving reaction of (rac)-Ellman's sulfinamide 1a, 1.2 equiv. of 2-FPBA 2 and MgSO₄ in CDCl₃ at rt for 1 h to maximize the amount of reactive imine 7 formed. This was followed by addition of 1.3 equivalents of (1R,2R,3S,5R)-pinanediol **3h** which gave a 50:50 mixture of diastereomeric sulfiniminoboronate esters 4h/5h in 99% conversion (Table 3, entry 1). This onepot stepwise protocol was then applied to the derivatization of seven additional racemic aryl, heteroaryl, cyclic and acyclic sulfinamides 1b-h,16 affording mixtures of their corresponding diastereomeric sulfiniminoboronate esters 8bh/9b-h in 55-99% conversions (Table 3, entries 2-8). Analysis of the ¹H NMR spectra of these mixtures revealed that the imine signals of all pairs of diastereomeric sulfiniminoboronate esters were all baseline-resolved, with their 49:51 to 51:49 dr values indicating that no kinetic resolution had occurred in each derivatization reaction.

Table 3: Chemical shift differences ($\Delta \delta_H$) of the imine proton resonances of pairs of diastereomeric sulfiniminoboronate esters in the ¹H NMR spectra from reaction of sulfinamides 1a-h with 2-FPBA 2 and diol 3h

| 0- H₂N ^{∕ Š⁺} R <i>rac-1a-h</i> | i. 2-FPBA 2 (1.2 equiv.) MgSO ₄ , CDCl ₃ , 1 h, rt | O'-S* ^R N O'-S* | н] ⁺ | |
|--|--|----------------------------------|---------------------|---|
| | (1 <i>R,2R,3S,5R)-3h (1.3 equiv.) 10 min, rt</i> | 4h/8b-h | 50 : 50 | 5h/9b-h |
| Entry (1 | rac)-Sulfinamide | Conv. (%) ^a | dr^a | $\Delta \delta_{\rm H} (\rm ppm)^{\it b}$ |
| 1 | $\begin{array}{c} 1a Q^- \\ H_2 N \xrightarrow{S^+} \end{array}$ | 99 | 50:50 | 0.085 |
| 2 | $\begin{array}{c} \mathbf{1b} 0^{-} \\ \mathbf{H}_{2} \mathbf{N}^{-} \overset{5^{+}}{\overbrace{}} \end{array}$ | 62 | 49:51 | 0.069 |
| 3 | $\begin{array}{c} \mathbf{1c} 0^{-} \\ \mathbf{H}_{2} \mathbf{N}^{-} \overset{5^{+}}{\underbrace{}} \end{array}$ | 98 | 50:50 | 0.061 |
| 4 | $\begin{array}{c} \mathbf{1d} \bigcirc \\ H_2 N^{-\overset{\bullet}{\mathbf{S}^+}} \end{array}$ | 97 | 51:49 | 0.077 |
| 5 | $1e Q^{-}$ $H_2 N^{-S^{+}}$ | 63 | 50:50 | 0.057 |
| 6 | 1f o H ₂ N ^{-S+} OMe | 69 | 50:50 | 0.070 |
| 7 | $\begin{array}{c} 1g Q^{-} \\ H_2N^{-S^{+}} \end{array} $ | 80 | 50:50 | 0.062 |
| 8 | $\begin{array}{c} \mathbf{1h} 0^{-} \\ \mathbf{H}_{2}\mathbf{N}^{-\overset{\bullet}{\mathbf{S}^{*}}} \\ \end{array} $ | 55 | 50:50 | 0.061 |

^{*a*} Conversion and *dr* determined by ¹H NMR spectroscopic analysis. ^{*b*} $\Delta\delta_{\rm H}$ is the chemical shift difference between the imine protons of diastereomeric iminoboronate ester complexes **4h/5h** and **8/9**.

We,¹⁷ and others,¹⁸ have previously reported the use of fluoro-2-FPBA as an alternative template for the Bull-James three-component protocol, which enables the *dr's* of their derived iminoboronate esters to be accurately determined using both ¹H and ¹⁹F NMR spectroscopic analysis. Consequently, we decided to repeat our stepwise three-component reaction using Ellman's sulfinamide **1a** and pinanediol 3h with 3-fluoro-2-FPBA 10a, 4-fluoro-2-FPBA 10b, 3fluoro-2-FPBA 10c and 3-fluoro-2-FPBA 10d (Table 4) 19 These derivatization reactions gave mixtures of diastereomeric sulfiniminoboronate esters whose imine proton resonances were all well-resolved in their ¹H NMR spectra, as were the fluorine resonances in their ¹⁹F NMR spectra. 3fluoro-2-FPBA 10a gave the best difference for the fluorine resonances ($\Delta \delta_F$ =-2.328 ppm), and so it was chosen as the template to derivatize three further (rac)-sulfinamides 1bd, all of which gave a pair of diastereomeric sulfiniminoboronate esters whose ¹H NMR (imine protons) and ¹⁹F NMR resonances were well resolved.

Table 4: Chemical shift differences ($\Delta \delta_{H/F}$) in the ¹H/¹⁹F NMR spectra of diastereomeric sulfiniminoboronate esters formed from reaction of sulfinamides 1a-d with fluorinated FPBA derivatives 10a-d and pinanediol 3h

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^{*a*} Reactions proceeded with 37-99% conversions to afford mixtures of sulfiniminoboronate esters whose *dr*'s ranged from 65:35 to 69:31 (entries 1-4) and from 49:51 to 51:49 (entries 5-7), indicating that no kinetic resolution had occurred. ^{*b*} Δδ_H is the chemical shift difference between the imine protons of the diastereomeric sulfiniminoboronate esters in their ¹H NMR spectra. ^{*c*} Δδ_F is the chemical shift difference between the fluorine resonances of the diastereomeric sulfiniminoboronate esters. ^{*d*} Quantitative ¹⁹F^{{1}H} NMR experiments carried out using a *T1* relaxation time of 30 s. ^{*e*} A negative value indicates that the homochiral complex was most deshielded.

The detection limits of this new derivatization method using 3-fluoro-2-FPBA **10a** and pinanediol **3h** were then determined using scalemic samples of Ellman's sulfinamide **1a** of 75%, 90% and 96% *ee* respectively, prepared from enantiopure samples of the sulfinamide (Figures 1a & 1b). Analysis of the resultant mixtures of sulfiniminoboronate esters revealed diastereomeric excesses (*de*) of 75%, 91% and 95% (¹H NMR) and 73%, 89% and 95% (¹⁹F NMR), respectively, all of which were within the accepted 5% error limit when using chiral derivatizing agents to determine *ee's* values by NMR spectroscopy. Having established its applicability, our new stepwise three-component chiral derivatization protocol was then used to assess the enantiomeric excess of a commercial sample of enantiopure (*R*)-Davis' sulfinamide **1b** (purchased from Sigma-Aldrich, Figure 1c). Both ¹H and ¹⁹F NMR analysis revealed that this 'enantiopure' reagent was in fact scalemic, with both NMR analyses returning a 90% *ee* value for this sample, as confirmed subsequently by chiral HPLC analysis (see Supporting Information).



Figure 1: a) Expanded ¹H NMR spectra of xcomplexes formed from reaction of **10a**, (1*R*,2*R*,3*S*,5*R*)-**3h** and (*R*)-**1a** (75%, 90% and 96% *ee*). (b) Expanded ¹⁹F NMR spectra of diastereomeric complexes formed from reaction of **10a**, (1*R*,2*R*,3*S*,5*R*)-**3h** and (*R*)-**1a** (75%, 90% and 96% *ee*). c) Expanded ¹H and ¹⁹F{¹H} NMR spectra of diastereomeric complexes formed from reaction of **10a**, (1*R*,2*R*,3*S*,5*R*)-**3h** and a commercial 'enantiopure' sample of (*R*)-Davis' sulfinamide **1b**, revealing its 'true' enantiopurity as 90% *ee*.

In conclusion, this report describes the first chiral derivatization protocol for determining the enantiopurity of a range of *S*-chiral sulfinamides using both ¹H and ¹⁹F NMR spectroscopic analysis, including Ellman's and Davis' chiral sulfinamides that are widely used as chiral auxiliaries for asymmetric synthesis.

EXPERIMENTAL SECTION

Unless preparative details are given, reagents and solvents were obtained from commercial suppliers. All reactions were performed without air exclusion, at room temperature and with magnetic stirring unless otherwise stated. Anhydrous MgSO₄ was used as a drying agent for organic solutions. Thin layer chromatography (TLC) was carried out on Macherey-Nagel aluminium-backed plates that were precoated with silica. Compounds were visualised by either quenching of UV fluorescence at 254 nm or by staining with potassium permanganate dip followed by gentle heating. Purification by flash column chromatography was performed using high-purity grade silica gel (60Å pore size, 40-75 µm particle size). Capillary melting points are reported uncorrected to the nearest °C, and were determined using a Stuart digital SMP10 melting point apparatus. Optical rotations were measured using an Optical Activity Ltd AA-10 Series Automatic Polarimeter, with a path length of 1 dm, and with concentration (c) quoted in g/100 mL. Nuclear Magnetic Resonance (NMR) spectroscopy experiments were performed in deuterated solvent at 298 K (unless stated otherwise) on either a Brüker Avance, 300, 400 or 500 MHz spectrometer or an Agilent ProPulse 500 MHz

spectrometer, with proton decoupling used for all ¹³C NMR 1 spectra. ¹H, ¹³C, ¹¹B and ¹⁹F NMR chemical shifts (δ) are 2 quoted in parts per million (ppm) and are referenced to ei-3 ther the residual solvent peak or tetramethylsilane (TMS) when possible. Coupling constants (1) are quoted in Hz. 4 Where ¹³C signals could not be observed by 1D NMR due to 5 low solubility, adjacent quadrupolar nuclei or lack of adja-6 cent ¹H nuclei, their chemical shift was deduced from 2D 7 HMBC experiments, where possible. This approach was val-8 idated by variable temperature (VT) 1D NMR of boronate 9 ester 6. Infrared (IR) spectra were recorded using a Perki-10 nElmer Spectrum 100 FTIR spectrometer fitted with a Uni-11 versal ATR FTIR accessory, with samples run neat and the 12 most relevant, characteristic absorbances quoted as vin cm⁻ 13 ¹. High resolution mass spectrometry (HRMS) results were 14 acquired on an externally calibrated Bruker Daltonics 15 maXis HD[™] UHR-TOF mass spectrometer coupled to an 16 electrospray source (ESI-TOF). Molecular ions were de-17 tected either in positive mode as their protonated, sodiated, or ammonium adduct forms, or in negative mode as depro-18 tonated species. Aryl boronic acids were detected as their 19 deprotonated methyl hydrogen boronate ions [M+13], as 20 reported by Wang et al.20 Bruker Daltonics software DataA-21 nalysis[™] 4.3 was used to process NMR data. 22

General procedure 1 for the synthesis of (rac)-sulfina-23 mides 1c-h from thiols by the method of Di et al.¹⁶ N-24 bromo succinimide (2.0 equiv.) was added to a stirred solu-25 tion of the thiol (1.0 equiv.) in CH₂Cl₂/MeOH (1:1, 0.1 M) at 26 0 °C. The reaction was allowed to warm to room tempera-27 ture and reaction progress was monitored by TLC. Upon 28 completion (15 min - 1 h) the reaction mixture was 29 quenched and diluted by half through the addition of satu-30 rated Na₂CO₃. The layers were separated, and the aqueous 31 phase extracted twice with CH₂Cl₂. The combined organics 32 were then washed with brine, dried (MgSO₄) and concen-33 trated to dryness in vacuo to afford a methylsulfinate product as a clear oil. 34

35 The methylsulfinate (1.0 equiv.) was dissolved in anhy-36 drous THF (0.33 M) and cooled to -78 °C. LiHMDS 37 (1.5 equiv., 1M in THF) was then added dropwise over 5 minutes and the reaction left to stir at -78 °C for 1.5 h. After 38 this time the reaction was quenched with saturated NH₄Cl, 39 allowed to warm to room temperature and left to stir. After 40 30 min, the reaction was diluted with EtOAc, the aqueous 41 phase extracted twice with EtOAc, and the combined organ-42 ics were washed with brine, dried (MgSO₄) and concen-43 trated in vacuo. The crude product was purified by either 44 recrystallization or column chromatography to afford the 45 desired sulfinamide 1c-h.

46 (rac)-Cyclopentanesulfinamide 1c. General procedure 1 47 was followed using cyclopentanethiol (334 µL, 3.12 mmol). 48 Recrystallisation from 1:10 EtOAc/n-hexane afforded the ti-49 tle compound **1c** (299 mg, 2.24 mmol) as a white solid in 50 72% yield. All characterisation data were consistent with 51 previous literature reports.¹⁶ m.p.: 86-88 °C (lit.¹⁶ 82-83 °C); 52 IR (neat): 3189, 3089, 2957, 2868, 1450, 1166, 1001, 908, 697 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ_H 3.91 (bs, 2H, -NH₂), 53 3.05 (p, 1H, J = 7.5, SCH), 2.04 (dt, 2H, J = 13.9, 6.9, CH₂), 54 1.98-1.88 (m, 2H, CH2), 1.83-1.59 (m, 4H, CH2); 13C{1H} NMR 55 (126 MHz, CDCl₃) δ_c 65.2, 27.7, 26.1, 25.9, 25.6. 56

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(*rac*)-Naphthalene-2-sulfinamide 1d. General procedure 1 was followed using naphthalene-2-thiol (500 mg, 3.12 mmol). Recrystallisation from 2:1 EtOAc/*n*-hexane afforded the title compound 1d (408 mg, 2.13 mmol) as a white solid in 63% yield. m.p.: 134-138 °C (decomposed); IR (neat): 3292, 3155, 3063, 1589, 1560, 1500, 1344, 1014, 822, 739 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ_H 8.34 (s, 1H,A*rH*), 7.99-7.89 (m, 3H, A*rH*), 7.71 (dd, 1H, A*rH*), 7.65-7.55 (m, 2H, A*rH*); 4.34 (bs, 2H, -N*H*₂); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_C 143.6, 134.6, 132.8, 129.2, 129.0, 128.1, 128.1, 127.3, 125.8, 121.9; HRMS (ESI+): Calculated for [M+Na]⁺ C₁₀H₉NOSNa: 214.0297; Found: 214.0288.

(*rac*)-4-Fluorobenzenesulfinamide 1e. General procedure 1 was followed using 4-fluorothiophenol (332 μL, 3.12 mmol). Recrystallization from 1:1 EtOAc/*n*-hexane afforded the title compound 1e (268 mg, 1.68 mmol) as a white solid in 54% yield. All characterisation data were consistent with previous literature reports.^{21,22} m.p.: 134-139 °C (lit. 128,²¹ 144.8-146.8²² °C); IR (neat): 3269, 3154, 3065, 1587, 1481, 1229, 1211, 1156, 1087, 1005, 887, 834, 667 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ_H 7.79-7.71 (m, 2H, Ar*H*), 7.24-7.15 (m, 2H, Ar*H*), 4.32 (bs, 2H,N*H*₂); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_C 164.6 (d, ¹*J_{F-C}* = 251.7), 142.2, 128.0 (d, ³*J_{F-C}* = 9.0), 116.2 (d, ²*J_{F-C}* = 22.4); ¹⁹F NMR (471 MHz, CDCl₃) δ_F -109.0 (tt, *J* = 8.4, 5.1).

(*rac*)-4-Methoxybenzenesulfinamide 1f. General procedure 1 was followed using 4-fluorothiophenol (383 µL, 3.12 mmol). Recrystallization from 1:2 EtOAc/*n*-hexane afforded the title compound 1f (262 mg, 1.53 mmol) as a white solid in 49% yield. All characterisation data were consistent with previous literature reports.⁹ m.p.: 127-131 °C (lit.⁹ 129-131 °C); IR (neat): 3261, 3067, 2840, 1591, 1490, 1450, 1245, 1025, 1001, 823, 794 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ_H 7.68 (d, 2H, *J* = 8.8, Ar*H*), 7.02 (d, 2H, *J* = 8.8, Ar*H*), 4.24 (bs, 2H, NH₂), 3.87 (s, 3H, OCH₃); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_c 162.1, 138.0, 127.2, 114.4, 55.7.

(*rac*)-Hexane-1-sulfinamide 1g. General procedure 1 was followed using 1-hexanethiol (1.421 mL, 10.0 mmol). Recrystallization from *n*-hexane afforded the title compound 1g (356 mg, 2.38 mmol) as an off-white solid in 24% yield. m.p.: 41-42 °C; IR (neat): 3282, 3200, 2954, 2924, 2849, 1553, 1464, 1417, 1066, 1035, 1001, 890 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ_H 3.99 (bs, 2H, NH₂), 2.73 (2 x ddd, 2H, *J* = 13.0, 8.5, 6.7, SCH₂), 1.79-1.63 (m, 2H, SCH₂CH₂), 1.50-1.37 (m, 2H, SCH₂CH₂CH₂), 1.36-1.29 (m, 4H,MeCH₂CH₂), 0.91-0.87 (m, 3H, CH₃); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_c 57.9, 31.5, 28.4, 22.9, 22. 5, 14.1; HRMS (ESI+): Calculated for [M+NH₄]⁺ C₆H₁₉N₂OSNa: 167.1213; Found: 167.1215.

(*rac*)-Pyridine-2-sulfinamide 1h. General procedure 1 was followed using 2-mercapto pyridine (1.998 g, 18.0 mmol). Recrystallization from CH₂Cl₂ afforded the title compound 1h (128 mg, 0.972 mmol) as a white solid in 5% yield. All characterisation data were consistent with previous literature reports.²³ m.p.: 102-104 °C (lit.²³ 98-100 °C); ¹H NMR (500 MHz, CDCl₃) δ_H 8.71 (ddd, 1H, *J* = 4.7, 4.7, 1.5, Ar*H*), 7.99-7.89 (m, 2H, Ar*H*), 7.44 (ddd, 1H, *J* = 7.4, 4.7, 1.4, Ar*H*), 4.66 (bs, 2H, N*H*₂); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_C 164.5, 150.0, 138.1, 125.6, 120.6.

General procedure 2 for the synthesis of 1-bromo-2-(dimethoxymethyl)-fluorobenzenes 11a-d by the method of Kowalska *et al.*¹⁹ H₂SO₄ (0.093 equiv., 0.47 mmol, 25 μL) and trimethyl orthoformate (1.3 equiv., 6.50 mmol, 711 μ L) were added to a stirred solution of a 2-bromo-fluorobenzaldehyde (1.0 equiv., 5.00 mmol, 1.02 g) in MeOH (2.0 mL). The reaction was heated at reflux for 1.5 h, before cooling to room temperature and quenching with triethylamine (1.00 mL, 7.17 mmol). The volatiles were removed *in vacuo*, and the resulting mixture dissolved in water (30 mL) and extracted with Et₂O (30 mL). The organics were washed with water (3 x 30 mL) and brine (30 mL), dried (MgSO₄) and concentrated *in vacuo* to afford the desired dimethyl acetals **11a-d** as clear oils.

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1-Bromo-2-(dimethoxymethyl)-3-fluorobenzene 11a. General procedure 2 was followed using 2-bromo-6-fluorobenzaldehyde (5.00 mmol, 1.02 g), affording the title compound **11a** (1.09 g, 4.41 mmol) as a colourless oil in 88% yield. IR (neat): 2930, 2830, 1602, 1572, 1455, 1376, 1249, 1201, 1102, 1062, 168, 893, 781, 730 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ_H 7.73 (dt, 1H, *J* = 8.0, 1.1, Ar*H*), 7.17 (td, 1H, *J* = 8.2, 5.6, ArH), 7.05 (dd, 1H, *J* = 10.4, 8.3, 1.2, ArH), 5.71 (d, 1H, *J* = 1.2, MeOC*H*), 3.49 (s, 6H, 2xOC*H*₃); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_C 161.5 (d, ^{*1*}*J*_{*F*-C} = 256.3), 131.0 (d, *J*_{*F*-C} = 5.3), 116.2 (d, *J*_{*F*-C} = 23.0), 104.9, 55.7; ¹⁹F NMR (470 MHz, CDCl₃) δ_F -111.1 (dd, *J* = 10.6, 5.6); HRMS (ESI+): Calculated for [M+Na]⁺ C₉H₁₀O₂BrFNa: 270.9740; Found: 270.9749.

1-Bromo-2-(dimethoxymethyl)-4-fluorobenzene 11b. 25 General procedure 2 was followed using 2-bromo-5-fluoro-26 benzaldehyde (5.00 mmol, 1.02 g), affording the title com-27 pound **11b** (1.16 g, 4.65 mmol) as a colourless oil in 95% 28 yield. IR (neat): 2935, 2832, 1581, 1464, 1365, 1264, 1154, 29 1095, 1055, 972, 880 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ_H 7.51 30 (dd, 1H, J = 8.8, 5.1, ArH), 7.35 (dd, 1H, J = 9.4, 3.1, ArH), 6.93, 31 ddd, J = 8.8, 7.7, 3.1, ArH), 5.50 (d, 1H, J = 1.2, MeCOCH), 3.38 32 (s, 6H, 2x OCH₃); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_c 162.1 (d, 33 ${}^{1}I_{F-C} = 247.2$, 139.3 (d, $I_{F-C} = 7.0$), 134.2(d, $I_{F-C} = 7.7$), 117.4 34 (d, $J_{F-C} = 22.7$), 116.9 (d, $J_{F-C} = 3.2$), 115.9 (d, $J_{F-C} = 24.3$), 35 102.4, 54.0; ¹⁹F NMR (470 MHz, CDCl₃) δ_F -114.3; HRMS 36 (ESI+): Calculated for [M+Na]⁺ C₉H₁₀O₂BrFNa: 270.9740; 37 Found: 270.9748.

38 1-Bromo-2-(dimethoxymethyl)-5-fluorobenzene 11c. 39 General procedure 2 was followed using 2-bromo-4-fluorobenzaldehyde (5.00 mmol, 1.02 g), affording the title com-40 pound **11c** (1.16 g, 4.65 mmol) as a colourless oil in 93% 41 vield. IR (neat): 2937, 2826, 1599, 1484, 1361, 1226, 1193, 42 1103, 1054, 982, 857, 812 cm⁻¹ 2826,1735, 1694, 1585, 43 1475, 1253, 1221, 1111, 1033, 880, 864; ¹H NMR (500 MHz, 44 CDCl₃) δ_H 7.60 (dd, 1H, J = 8.7, 6.2, ArH), 7.31 (dd, 1H, J = 8.2, 45 2.6, ArH), 7.05(td, 8.3, 2.6, ArH), 5.52 (s, 1H, MeOCH), 3.37 46 (s, 6H, 2 x OCH₃); ${}^{13}C{}^{1}H$ NMR (126 MHz, CDCl₃) δ_c 162.5 (d, 47 $J_{F-C} = 251.8$, 133.2 (d, $J_{F-C} = 3.6$), 129.7 (d, $J_{F-C} = 8.5$), 123.2 48 (d, $J_{F-C} = 9.4$), 120.2 (d, $J_{F-C} = 24.8$), 114.5 (d, $J_{F-C} = 20.9$), 49 102.6, 54.0; ¹⁹F NMR (470 MHz, CDCl₃) δ_F -111.4; HRMS 50 (ESI+): Calculated for [M+Na]⁺ C₉H₁₀O₂BrFNa: 270.9740; 51 Found: 270.9747.

1-Bromo-2-(dimethoxymethyl)-6-fluorobenzene 11d.
General procedure 2 was followed using 2-bromo-3-fluorobenzaldehyde (5.00 mmol, 1.02 g), affording the title compound 11d (1.18 g, 4.75 mmol) as a colourless oil in 95%
yield. IR (neat): 2959, 2835, 1577, 1464, 1436, 1357, 1261,
1115, 1035, 1004, 825, 776 cm⁻¹; ¹H NMR (500 MHz, CDCl₃)

 $δ_H 7.43-7.39$ (m, 1H, Ar*H*), 7.34-7.28 (m, 1H, Ar*H*), 7.14-7.09 (m, 1H, Ar*H*), 5.57 (s, 1H, MeOC*H*), 3.39 (s, 6H, 2 x OC*H*₃); ¹³C{¹H} NMR (126 MHz, CDCl₃) $δ_C$ 159.2 (d, ¹*J_{F-C}* = 246.5), 139.4, 128.3 (d, *J_{F-C}* = 7.9), 123.7 (d, *J_{F-C}* = 3.3), 116.5 (d, *J_{F-C}* = 22.6), 110.2 (d, *J_{F-C}* = 21.3), 102.6 (d, *J_{F-C}* = 3.6), 54.1; ¹⁹F NMR (470 MHz, CDCl₃) δ_F -105.5 (dd, *J* = 8.3, 5.1); HRMS (ESI+): Calculated for [M+Na]⁺ C₉H₁₀O₂BrFNa: 270.9740; Found: 270.9741.

General procedure 3 for the synthesis of fluoro-2formylphenyl boronic acids 10a-d by the method of Kowalska et al.¹⁹ n-Butyllithium (2.5 M in THF, 1.15 equiv.) was added dropwise (15 min) to a stirred solution of a fluoro-1-bromo-2-(dimethoxymethyl)-fluorobenzene 11a**d** (1.0 equiv.) in anhydrous Et₂O/THF (5:1 mixture, 0.33 M) under an inert N₂ atmosphere. The resultant solution was then cooled to -78 °C, and stirred for 1 h, before addition of trimethyl borate (1.15 equiv.). The reaction was warmed to room temperature and allowed to stir for 15 min, before acidifying to pH 3 using HCl (3M, aq.). The reaction was diluted with Et₂O, and the aqueous phase extracted 3 times. The combined organics were washed with brine, dried over MgSO₄, and concentrated to dryness, with the resultant crude product recrystallised from EtOAc/hexane to afford the desired formyl boronic acid 10a-d (observed by NMR in tautomeric equilibrium with the related benzoxaborole minor product, see Supporting Information).

(3-Fluoro-2-formylphenyl)boronic acid 10a. General procedure 3 was followed using 1-bromo-2-(dimethoxymethyl)-3-fluorobenzene 11a (1.09 g, 4.41 mmol), affording the title compound 10a (444 mg, 2.64 mmol) as a white solid in 60% yield. All characterisation data were consistent with previous literature reports.²⁴ m.p.: 125-128 °C (lit.²⁴ 127-129 °C); IR (neat): 3309, 3071, 2943, 1675, 1561, 1427, 1294, 1235, 1184, 1083, 908, 825, 793, 732 cm⁻¹; ¹H NMR (500 MHz, acetone– d_6) δ_H 10.38 (s, 1H, OCH, major), 8.42 (bs, 1H, BOH, minor), 7.77-7.61 (m, 1H, ArH, major), 7.54-7.41 (m, 2H major + 1H minor, ArH), 7.32 (bs, 2H, BOH, major), 7.26 (ddd, 1H, J = 11.2, 8.3, 1.1, ArH, major), 7.21 (ddd, 1H, J = 9.8, 7.9, 1.1, ArH, minor), 6.45 (s, 1H, HCO, minor), 6.13 (bs, 1H, COH, minor); ¹¹B NMR (375.5 MHz, acetone d_6) δ_B 31.2 (minor), 29.5 (major); ¹⁹F NMR (470 MHz, acetone- d_6) δ_F -120.8 (dd, J = 9.9, 4.2, minor), -122.4 (dd, J = 121.1, 5.3, major). HRMS (ESI-): Calculated for [M-H₂O+OMe]⁻ C₈H₇FBO₃: 181.0478; Found: 181.0475. ¹³C NMR spectrum is not reported, as the signal intensity was too weak due to the combined effect of tautomerization, ¹⁹F splitting and the adjacent ¹¹B.

(4-Fluoro-2-formylphenyl)boronic acid 10b. General procedure 3 was followed using 1-bromo-2-(dimethoxymethyl)-4-fluorobenzene **11b** (1.18 g, 4.75 mmol), affording the title compound **10b** (410 mg, 2.44 mmol) as a white solid in 55% yield. All characterisation data were consistent with previous literature reports.¹⁷ m.p.: 123-126 °C (lit.¹⁷ 123-125 °C); IR (neat): 3217, 1670, 1601, 1578, 1428, 1366, 1339, 1273, 1221, 1156, 1088, 1039, 886, 829, 768, 727 cm⁻¹; ¹H NMR (500 MHz, acetone-*d*₆) δ_H 10.33 (s, 1H, OCH, major), 8.28 (bs, 1H, BOH, minor), 7.93 (dd, 1H, *J* = 8.3, 5.9, ArH, major), 7.74 (bs, 2H, BOH, major), 7.74 (dd, 1H, *J* = 8.0, 5.7, ArH, minor), 7.66 (dd, 1H, *J* = 9.6, 7.2, ArH, major), 7.44 (td, *J* = 8.4, 2.7, ArH, major), 7.21-7.13 (m, 2H, ArH, minor); ¹¹B NMR (375.5 MHz, acetone-*d*₆) δ_B 31.3 (minor),

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28.9 (major); ¹⁹F NMR (470 MHz, acetone– d_6) δ_F -111.2 (minor), -111.7 (major); HRMS (ESI-): Calculated for [M-H₂O+OMe]⁻ C₈H₇FBO₃: 181.0478; Found: 181.0471. ¹³C NMR spectrum is not reported, as the signal intensity was too weak due to the combined effect of tautomerization, 19F splitting and the adjacent ¹¹B.

(5-Fluoro-2-formylphenyl)boronic acid 10c. General procedure 3 was followed using 1-bromo-2-(dimethoxymethyl)-5-fluorobenzene **11c** (1.16 g, 4.65 mmol), affording the title compound **10c** (388 mg, 2.31 mmol) as a white solid in 50% yield. m.p.: 126-131 °C; IR (neat): 3309, 3069, 10 1669, 1596, 1571, 1419, 1344, 1226, 1167, 1103, 1044, 905, 11 797, 737, 692 cm⁻¹; ¹H NMR (500 MHz, acetone-*d*₆) δ_H 10.17 12 (s, 1H, OCH, major), 8.06 (m, 1H major + 1H minor, ArH), 13 7.84 (s, 2H, BOH, major), 7.56 (dd, 1H, J = 9.5, 2.7, ArH, ma-14 jor), 7.50 (dd, 1H, J = 8.3, 4.7, ArH, minor), 7.37 (td, 1H, 15 *J* = 8.4, 2.7, Ar*H*, major), 7.31-7.22 (m, 1H, Ar*H*, minor), 6.27 16 (bs, 1H, OCH, minor) (some signals not observed due to low 17 concentration of minor tautomer)¹⁹; ¹¹B NMR (375.5 MHz, 18 acetone– d_6) δ_B 28.9 (major), 20.2 (minor); ¹⁹F NMR 19 (470 MHz, acetone- d_6) δ_F -106.7 (dd, J = 8.1, 8.1, major), -116.1 (minor); HRMS (ESI-): Calculated for 20 [M-H₂O+OMe]⁻ C₈H₇FBO₃: 181.0478; Found: 181.0473. ¹³C 21 NMR spectrum is not reported, as the signal intensity was 22 too weak due to the combined effect of tautomerization, 19F 23 splitting and the adjacent ¹¹B. 24

(6-Fluoro-2-formylphenyl)boronic acid 10d. General 25 procedure 3 was followed using 1-bromo-2-(dimethoxyme-26 thyl)-6-fluorobenzene 11d (1.18 g, 4.75 mmol), affording 27 the title compound 10d (223 mg, 1.33 mmol) as a white 28 solid in 28% yield. m.p.: 153-156 °C; IR (neat): 3255, 2848, 29 1674, 1601, 1567, 1451, 1324, 1301, 1231, 1213, 1160, 30 1040, 786, 730, 681 cm⁻¹; ¹H NMR (500 MHz, acetone- d_6) δ_H 31 10.04 (d, 1H, J = 2.3, OCH, major), 7.75 (d, 1H, J = 7.4, ArH, 32 major), 7.64-7.54 (m, 1H major + 1H minor, ArH), 7.38-7.24 33 (m, 1H major + 1H minor, ArH), 7.06 (t, 1H, J = 8.1, ArH, ma-34 jor), 6.26 (bs, 1H, OCH, minor) (some signals not observed 35 due to low concentration of minor tautomer¹⁹); ¹¹B NMR 36 $(375.5 \text{ MHz}, \text{ acetone}-d_6) \delta_B 29.3 \text{ (major)}, 20.2 \text{ (minor)}; {}^{19}\text{F}$ 37 NMR (470 MHz, acetone- d_6) δ_F -105.6 (minor), -106.1 (t, J = 6.7, major); HRMS (ESI-): Calculated for [M-H₂O+OMe]⁻ 38 C₈H₇FBO₃: 181.0478; Found: 181.0473. ¹³C NMR spectrum 39 is not reported, as the signal intensity was too weak due to 40 the combined effect of tautomerization, ¹⁹F splitting and the 41 adjacent ¹¹B. 42

General procedure 4 for the synthesis of 2-formyl boronate esters 6 and 3-F-6. (1S,2S,3R,5S)-pinanediol 3h (1.0 equiv) was added to a stirred suspension of a 2formylbenzene boronic acid 2 (1.1 equiv) in CHCl₃ (0.10 M). After 15 min, the reaction was diluted with an equivalent amount of CH₂Cl₂ and passed through a silica plug. The plug was washed with CH₂Cl₂ until no more product eluted and the solvent removed in vacuo to afford the desired boronate ester as a clear oil.

51 2-((3aS,4S,6S,7aR)-3a,5,5-Trimethylhexahydro-4,6-52 methanobenzo[d][1,3,2]dioxaborol-2-yl)benzaldehyde 53 6. General procedure 4 was followed using 2-FPBA 2 54 (83 mg, 0.55 mmol) and (1S, 2S, 3R, 5S)-pinanediol 3h 55 (85 mg, 0.5 mmol), affording the title compound (3a*S*,4*S*,6*S*,7a*R*)-6 (110 mg, 0.39 mmol) as a clear oil in 70% 56 57 yield. $[\alpha]_{D^{23}}$ = +18 (c 1.0, CHCl₃); IR (neat): 2921, 2870, 1693, 58

1593, 1488, 1370, 1337, 1236, 1076, 754, 666 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 10.55 (s, 1H, OCH), 7.98-7.95 (m, 1H, ArH), 7.90-7.86 (m, 1H,ArH), 7.62-7.53 (m, 2H, ArH), 4.52 (dd, 1H, / = 8.8, 1.9 H-7a), 2.48-2.39 (m, 1H, H-7), 2.32-2.23 (m, 1H, H-8), 2.16 (dd, 1H, J = 6.0, 4.9, H-4), 2.04-1.94 (m, 2H, H-6 + H-7), 1.53 (s, 3H, H-9), 1.33 (d, 1H, *J* = 10.8, H-8), 1.32 (s, 3H, H-10/11), 0.90 (s, 3H, H-10/11); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_c 194.7, 141.4, 135.7, 133.1, 131.9 (deduced from HMBC, confirmed by -15 °C VT NMR), 130.8, 128.0, 86.9, 78.6, 51.5, 39.7, 38.4, 35.5, 28.7, 27.2, 26.6, 24.2; ¹¹B NMR (375.5 MHz, CDCl₃) δ_B 30.7; HRMS (ESI+): Calculated for [M+Na]⁺ C₁₇H₂₁BO₃Na: 307.1479; Found: 307.1493.

2-fluoro-6-((3aS,4S,6S,7aR)-3a,5,5-Trimethylhexahydro-4,6-methanobenzo[d][1,3,2]dioxaborol-2-yl)ben-

zaldehyde 3-F-6. General procedure 4 was followed using 3-fluoro-2-FPBA 10a (47 mg, 0.28 mmol) and (1S,2S,3R,5S)pinanediol **3h** (96 mg, 0.25 mmol), affording the title compound (3aS,4S,6S,7aR)-3-F-6 (73 mg, 0.39 mmol) as a clear oil in 96% yield. $[\alpha]_{D^{23}}$ +20 (c 1.0, CHCl₃); IR (neat): 2918, 2869, 1695, 1568, 1480, 1439, 1339, 1238, 1029, 794, 666 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 10.43 (d, 1H, J = 1.0, OCHC), 7.58 (ddd, 1H, J = 8.3, 7.2, 5.2, ArH), 7.40 (d, 1H, *J* = 7.2, Ar*H*), 7.17 (ddd, 1H, *J* = 10.6, 8.3, 1.0, Ar*H*), 4.55 (dd, 1H, J = 8.8, 2.0, H-7a), 2.48-2.38 (m, 1H, H-7), 2.37-2.27 (m, 1H, H-8), 2.17-2.11 (m, 1H, H-4), 2.06-1.96 (m, 2H, H-6 and H-7), 1.58 (s, 3H, H-9), 1.55 (d, 1H, J = 10.8, H-8), 1.34 (s, 3H, H-10/11), 0.91 (s, 3H, H-10/11); ¹³C{¹H} NMR (126 MHz, CDCl₃) δ_{C} 189.0 (d, J_{F-C} = 6.2), 164.3 (d, J_{F-C} =259.8), 135.7 (d, $J_{F-C} = 8.7$), 129.1 (d, $J_{F-C} = 3.8$), 127.8 (d, $J_{F-C} = 6.9$), 121.6 (deduced from HMBC), 117.5 (d, JF-C = 20.9), 86.6, 78.8, 51.7, 39.7, 38.5, 35.5, 28.4, 27.3, 26.5, 24.2; ¹¹B NMR (375.5 MHz, CDCl₃) δ_B 30.9; ¹⁹F NMR (470 MHz, CDCl₃) δ_F -121.0 (dd, *J* = 10.5, 5.3); HRMS (ESI+): Calculated for [M+Na]⁺ C₁₇H₂₀BO₃FNa: 325.1385; Found: 325.1381.

General procedure 5 for the synthesis of tert-butyl sulfiniminoboronates 4h and 5h. tert-Butyl sulfinamide 1a (61 mg, 0.50mmol, 1.0 equiv.) was added to a stirred suspension of 2-formylbenzene boronic acid 2 (90 mg, 0.60 mmol, 1.2 equiv.) and MgSO₄ (1.00 g) in CHCl₃ and the reaction stirred for 2 h, before (1R,2R,3S,5R)-pinanediol 3h (111 mg, 0.65 mmol, 1.3 equiv.) was added. After 10 min, the reaction was filtered and concentrated to dryness in *vacuo* and the residue purified by chromatography (0.5% MeOH in 1:1 DCM/n-hexane) afforded the desired sulfiniminoboronate ester as a clear oil. The low stability of these complexes to the purification conditions employed meant that small amounts of 2-formyl boronate ester 6 remained.

(R)-2-methyl-N-((E)-2-((3aR,4R,6R,7aS)-3a,5,5-trimethylhexahydro-4,6-methanobenzo[d][1,3,2]dioxaborol-2-yl)benzylidene)propane-2-sulfinamide 4h. General procedure 5 was followed using (R)-Ellman's sulfinamide **1a** (61 mg, 0.50 mmol), affording the title compound (*R*_s,3a*R*,4*R*,6*R*,7a*S*)-4h (24 mg, 0.062 mmol) as a clear oil in 12% yield, as a 89:11 mixture with the related formyl boronate ester (3a*R*,4*R*,6*R*,7a*S*)-6. ¹H NMR (500 MHz, CDCl₃) δ_H 9.36 (s, 1H, NCH), 8.13-8.06 (m, 1H, ArH), 7.94-7.88 (m, 1H, Ar*H*), 7.54-7.46 (m, 2H, Ar*H*), 4.51 (dd, 1H, *J* = 8.8, 2.0, H-7a), 2.48-2.37 (m, 1H, H-7), 2.29-2.21 (m, 1H, H-8), 2.18 (dd, 1H, J = 6.1, 5.1, H-4), 2.02 (ddd, 1H, J = 14.7, 3.4, 2.0, H-7), 1.97-1.97 (m, 1H, H-6), 1.51 (s, 3H,H-9), 1.30 (s, 3H, H-10/11), 1.26 (s, 9H, *tert*-butyl), 1.23 (d, 1H, J = 10.9, H-8), 0.88 (s, 3H, H-10/11); ¹¹B NMR (375.5 MHz, CDCl₃) δ_B 30.5; HRMS (ESI+): Calculated for [M+H]⁺ C₂₁H₃₁BNO₃S: 388.2116, Found 388.2118; Calculated for [M+Na]⁺ C₂₁H₃₀BNO₃SNa: 410.1936; Found: 410.1940. IR and specific rotation data were not acquired due to the presence of significant residual (3*aR*,4*R*,6*R*,7*aS*)-6. ¹³C NMR spectra are not reported, as this impurity and the adjacent ¹¹B nucleus led to unassignable spectra.

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derivatization of sulfinamides. A 2-Formylbenzene bo-30 ronic acid (0.12 mmol, 1.2 equiv.) and anhydrous MgSO₄ 31 (200 mg) were added to a stirred solution of sulfinamide 32 **1a-h** (0.1 mmol, 1.0 equiv.) in CDCl₃ (1.0 mL, TMS internal 33 standard). The reaction was stirred at room temperature 34 for 1 h, before addition of (1R, 2R, 3S, 5R)-pinanediol 3h 35 $(1.0 \text{ M in CDCl}_3, 130 \mu\text{L}, 1.3 \text{ equiv.})$. The reaction was then stirred for a further 10 minutes, before the reaction was fil-36 tered and the 500 MHz ¹H NMR spectrum and/or 470 MHz 37 ¹⁹F spectrum of the resultant iminoboronate esters ac-38 quired. The acquired ¹H and ¹⁹F{¹H} NMR spectra can be 39 found in the associated Supporting Information. 40

Scalemic and racemic samples of Ellman's sulfinamide 1a were prepared from commercially available enantiopure samples of (*R*)- and (*S*)-tert-butyl sulfinamide 1a. 0.1 M solutions of enantiopure 1a in CDCl₃ were prepared, and then combined to produce scalemic samples of 1a, the *ee* of which was determined by the ratio of enantiopure stock solutions.

ASSOCIATED CONTENT

Supporting Information

All data supporting this study are provided as supplementary information accompanying this paper. The Supporting Information is available free of charge on the ACS Publications website.

¹H, ¹³C, ¹⁹F and ¹¹B NMR spectra of all compounds and spectra of three-component mixtures. (PDF)

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