# Analogues of 2-Phenylmorpholines [1]

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A series of bicyclo analogues of several 2-phenylmorpholines were synthesized and tested for anti-tetrabenazine activity in mice. Most of the target compounds were prepared by reaction of 2-bromopropiophenone (22) with the appropriate amino alcohol to form 2-phenylmorpholinols. Reduction of the 2-phenylmorpholinols with sodium borohydride gave amino diols, which were cyclized to morpholines with acid. Alternatively, oxazines 17 and 18 were synthesized by alkylation of phenyl-(2-pyrrolo)carbinol (32a) and phenyl-(2-piperidyl)carbinol (32b) with 2-bromoethanol, followed by cyclization of the resulting amino diols with acid. Only the spirocyclic compounds 8 and 9 had i.p. anti-tetrabenazine activity comparable to the non-cyclic compounds 2a-3b, but 8 and 9 were less active by the oral route of administration.

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#### Introduction.

Agents of diverse structure and mechanism have been used in the treatment of clinical depression [2]. Bupropion, an aminoketone, is a clinically efficacious, antidepressant drug whose main human metabolite is a 2-phenylmorpholinol [3-11]. Structure-activity relationship studies with 2-phenylmorpholines and 2-phenylmorpholinols led to the discovery of 2-(3,5-difluorophenyl)morpholinol 1 (1555U88), a potent, selective norepinephrine uptake inhibitor, which is active in animal behavioral models that respond to clinically effective antidepressant drugs [12]. During the development of 1, the di- and trimethyl-2-phenylmorpholines 2a-3b were found to exhibit good activity in preventing tetrabenazine-induced sedation in mice and rats [13]. To gain further insight into the structure activity relationship of these 2-phenylmorpholines, we prepared several analogues of 2a-3b that have the methyl substituents encompassed into a third ring. These analogues consist of (1) 5,5spiroalkanes 8-10, (2) C-5 to N-4 linked morpholines 12-16, (3) C-3 to N-4 linked morpholines 17 and 18, and (4) C-6 to N-4 linked bicyclononanes 19 and 20. The synthesis, stereochemical assignments, and anti-tetrabenazine activity of these heterocycles are reported herein.

Figure 1

## Chemistry.

The compounds in Table I were synthesized by the routes presented in Schemes I-V. Compounds 2-12 and 17-20 are racemic, and the depicted structures represent the relative stereochemistry of each compound. Morpholines 13 and 14 are single enantiomers with the absolute stereochemistry depicted in Scheme III. Isomers 15 and 16 are single enantiomers with the opposite absolute stereochemistry depicted in the scheme.

# 5-Ethylmorpholine.

The 5-ethylmorpholine 4 was synthesized in three steps from racemic 2-aminobutanol (21) and 2-bromopropiophenone (22) (Scheme I). Reaction of 21 with 22 by a modified literature procedure [14] provided 2-phenylmorpholinol 23. The latter was reduced with sodium borohydride to give the amino diol 24, which was of the erythro configuration. The *threo* and *erythro* diastereomers are identified by the chemical shift of the benzylic methine and its coupling constant with the adjacent methine in the nmr spectrum. The methine doublet of the *erythro* isomer is downfield of the

[a] (a) CH<sub>3</sub>CN; (b) NaBH<sub>4</sub>, EtOH/H<sub>2</sub>O; (c) H<sub>2</sub>SO<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>; (d) HCHO/HCO<sub>2</sub>H

doublet for the threo isomer and has a smaller J value [15, 16]. Diol 24 was cyclized with sulfuric acid in dichloromethane [17] to form morpholine 4. The N-methyl derivative 5 was prepared from 4 using the Escheweiler-Clark reaction [18].

# 5, 5-Spiroalkanes.

Compounds 8-10 were synthesized from the aminocycloalkylmethanols 25a and 25b as outlined in Scheme II. Reaction of 25a and 25b with 22 by a modified literature procedure [14] provided 2-phenylmorpholinols 7a and 7b, which were reduced to the corresponding amino diols 26a and 26b with sodium borohydride in ethanol/water. The amino diols 26a and 26b were cyclized with sulfuric acid in dichloromethane [17] to give morpholines 8 and 9. The N-methyl derivative 10 was prepared from 9 by reductive formylation [18].

Scheme II [a]

[a] (a) CH<sub>3</sub>CN, PhC(0)CHBrCH<sub>3</sub> (22); (b) NaBH<sub>4</sub>, EtOH/H<sub>2</sub>O; (c) H<sub>2</sub>SO<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>; (d) HCHO/HCO<sub>2</sub>H

## C-5 to N-4 Linked Morpholines.

Compound 12 was synthesized in three steps from 2-piperidinemethanol (27a). Morpholines 13 and 14 were synthesized from (R)-(-)-prolinol (27b), and 15 and 16 were synthesized from (S)-(+)-prolinol (27b). In each case the synthetic sequence consisted of reaction of the appropriate amino alcohol with 22, reduction of the resulting morpholinols 11a and 11b with sodium borohydride, and cyclization of the amino diols 28a and 28b with sulfuric acid in dichloromethane (Scheme III). Cyclization of 28a yielded a single product, the trans fused morpholine 12, as expected for acid-catalyzed cyclization [19]. This relative stereochemistry is assigned by the coupling constant of J<sub>Ha</sub>J<sub>Hb</sub> which is typically 9-11 Hz for an axial-axial arrangement of the geminal protons in a conformationally locked 6-membered ring [20]. Acid catalyzed cyclization of 28b yielded both trans-13 and 15 and cis-14 and 16 isomers in a ratio of 9:1.

The cis compounds 14 and 16 had  $J_{Ha}J_{Hb}$  values of 2.8 Hz and 2.2 Hz respectively, whereas the trans compounds

13 and 15 had  $J_{Ha}J_{Hb}$  values of 8.9 Hz and 8.8 Hz. The conformation of the cis-fused compounds was determined to be non-equilibrating with the methyl group locked into an axial position and the phenyl in an equatorial position. Comparison of the C-13 nmr of the cis and trans compounds showed marked upfield shift of the methyl group of the cis compound 14 ( $\delta = 4.1$  ppm) versus the trans compound 13 ( $\delta = 15.6$  ppm). This upfield shift is due to the steric compression of the methyl group held in a 1,3-diaxial relationship with the axial methines of the morpholine ring. The nOe spectra resulting from irradiation of the methyl group corroborated the spatial assignment.

Scheme III [a]

HO

$$(CH_2)_n$$
 $(CH_2)_n$ 
 $(CH_2)_n$ 

[a] (a) CH<sub>3</sub>CN, PhC(O)CHBrCH<sub>3</sub> (22); (b) NaBH<sub>4</sub>, EtOH/H<sub>2</sub>O; (c) H<sub>2</sub>SO<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>

# C-3 to N-4 Linked Morpholines.

The oxazines 17 and 18 were prepared by alkylation of phenyl-2-pyrrolylmethanol (32a) [21] and phenyl-2-piperidylmethanol (32b) [22] with 2-bromoethanol to give amino diols 33a and 33b. The latter were cyclized with sulfuric acid in dichloromethane to give 17 and 18 (Scheme IV).

Scheme IV [a]

HO 
$$C_6H_5$$

HO  $C_6H_5$ 
 $C(CH_2)_n$ 
 $C$ 

[a] (a) BrCH<sub>2</sub>CH<sub>2</sub>OH, CH<sub>3</sub>CN, Et<sub>3</sub>N (b) H<sub>2</sub>SO<sub>4</sub>, CH<sub>2</sub>Cl<sub>2</sub>

# C-6 to N-4 Linked Bicyclononanes.

Compounds 19 and 20 were synthesized in three steps from 3-hydroxypiperidine (34) (Scheme V). Reaction of 34 with 22 yielded the non-cyclic hydroxyketone 35,

which was reduced with sodium borohydride to the amino diol 36. Diol 36 was resistant to sulfuric acid catalyzed cyclization and also the effects of p-toluene-sulphonic acid at  $140^{\circ}$  [24]. However, low yields of 19 and 20 were obtained by heating the neat amino diol with p-toluenesulphonic acid at  $180^{\circ}$  for 72 hours.

The relative stereochemistry and conformation of 19 and 20 were determined by 2-D NOESY nmr and coupling constant analysis. The structure of 19 was assigned as (rac)- $(2R^*,3R^*,5R^*)$ -2-methyl-3-phenyl-4-oxa-1-azabicyclo-[3.3.1] nonane with a cis-fused chair-chair conformation. In the 2D NOESY experiment a correlation between H<sub>3</sub>  $(\delta 4.8 \text{ ppm})$  and H<sub>7</sub>  $(\delta 2.2 \text{ ppm})$  is observed, which assigns the relative stereochemistry. An additional correlation is observed between the methyl ( $\delta$  0.75 ppm) and H<sub>8</sub> ( $\delta$  3.2 ppm). This correlation supports the conformation as chair-chair. Analysis of the coupling constants shows two large couplings for the axial H<sub>8</sub> of 12.8 Hz and 14.3 Hz. One of the couplings is the geminal, and the other is the coupling to one of the H<sub>7</sub>'s, which can only arise from an axial-axial interaction. This observation, in turn, supports a dominant chair conformation for the ring containing these protons because a significant boat conformer population would depress the H<sub>7</sub>-H<sub>8</sub> vicinal coupling.

The structure of 20 was assigned as  $(rac)-(2R^*,3R^*,5S^*)-2$ -methyl-3-phenyl-4-oxa-1-azabicyclo[3.3.1]nonane with a *cis*-fused boat-chair conformation. The relative stereochemistry and boat conformation were confirmed by the presence of a strong nOe between H<sub>3</sub> ( $\delta$  4.19 ppm) and the equatorial H<sub>9</sub>

Scheme V [a]

OCC  $C_6H_5$ HO C  $C_6H_5$ HO C  $C_6H_5$ HO C  $C_6H_5$ A HO C  $C_6H_5$ Scheme V [a]

HO C  $C_6H_5$ HO C  $C_6H_5$ The proof of the proof of

( $\delta$  3.3 ppm). The boat-chair conformation of **20** is due to the steric repulsion of the phenyl ring: it would be in a 1,3-diaxial relationship with the second ring if the chair-chair conformation were adopted. The chair conformation of the second ring is supported by a correlation from the axial  $H_9$  ( $\delta$  2.46 ppm) to the axial  $H_9$  ( $\delta$  1.54 ppm). Analysis of the coupling constants for the axial  $H_9$  and the axial  $H_9$  ( $\delta$  2.8 ppm) shows that both have 2 large coupling constants of approximately 13 Hz each, one for the geminal and one for the axial-axial coupling with axial  $H_9$ . If the boat conformer population were significant, the coupling constant would be depressed.

Biological Results and Discussion.

The compounds in Table I were evaluated in the antitetrabenazine test, an animal model that has been predictive for agents with antidepressant activity in humans [26]. Phenylmorpholinol 1 (1555U88) prevented tetrabenazine-induced sedation in mice and rats with oral ED<sub>50</sub>'s of 6.2 and 1.4 mg/kg, respectively [12]. The 2-phenylmorpholines 2a-3b also exhibited good activity with oral and i.p. ED<sub>50</sub>'s in mice ranging from 7 to 13 mg/kg and 3 to 6 mg/kg, respectively. If the 5-methyl of 2a was extended to the 5-ethyl of 4, the compound was 4-fold less active i.p., and the N-methyl derivative 5 was even less active with an ED<sub>50</sub> >25 mg/kg.

The 5,5-spiroalkanes 8 and 9 retained good i.p. activity in the anti-tetrabenazine test but were 2- to 3-fold less active than 2a-3b by the oral route of administration. The N-methyl derivative of 9, morpholine 10, was more than

Table I

Anti-tetrabenazine Activity in Mice of 2-Phenylmorpholines[a]

<b>a</b> .	ED <sub>50</sub> ,	mg/kg [b]
Compound	i. <b>p.</b>	p.o.
1 [c]	5.2 ±0.7	6.2 ±0.3
2a [d]	3.9 ±0.8	12.5 ±0.2
<b>2b</b> [d]	5.6 ±0.8	9.1 ±0.6
3a [d]	5	6.4 ±0.9
<b>3b</b> [d]	3	8.9 ±0.5
4	15 ± 1	
5	>25	
8	7.6 ±0.8	22.8 ±0.6
9	5.4 ±0.9	$20.3 \pm 0.5$
10	>25	
12	>25	
13	>25	
14	>25	
15	>25	
16	>25	
17	>25	
18	>25	
19	>25	
20	11.6 ±0.6	>25

[a] The compounds were tested as described in reference 26. [b] Compounds were tested by introperitoneal (i.p.) or oral (p.o.) administration as solutions or fine suspensions in water or 5% methylcellulose.  $ED_{50} > 25$  means no significant activity at 25 mg/kg. [c] Reference 11. [d] Reference 12.

a (a) CH3CN, PhC(O)CHBrCH3 (22); (b) NaBH4, EtOH/H2O; (c) p-TsOH, 180 °C

4-fold less active than 9. The deleterious effect of an N-methyl substituent on the activity of 4 and 9 is in contrast with the innocuous effect of an N-methyl group with compounds 2a-3b. Compounds like 2b and 3b were found to be N-demethylated when administered to rats or mice [23] and may not be active in the absence of metabolic demethylation. Compounds 5 and 10 may be less susceptible to metabolic demethylation.

The three types of carbon to nitrogen linked analogues 12-20 were evaluated in the anti-tetrabenazine test but only 20 exhibited significant activity with an i.p.  $ED_{50}$  of 12 mg/kg.

# Conclusion.

Several bicyclo analogues of the methyl-2-phenylmorpholines **2a-3b** were synthesized and tested for anti-tetrabenazine activity. Only the 5,5-spiroalkanes **8** and **9** retained good i.p. activity that was comparable to the di- and trimethyl-2-phenylmorpholines **2a-3b**, but **8** and **9** were 2-to 3-fold less active by the oral route of administration.

#### **EXPERIMENTAL**

Melting points were taken in capillary tubes with a Thomas Hoover melting point apparatus and are uncorrected. The nmr spectra were recorded on Varian XL-200, Varian XL-300, and Unity 400 instruments and recorded in  $\delta$  values with deuteriochloroform or dimethyl sulfoxide-d6 as the solvent. The NOESY experiments for compounds 19 and 20 were acquired on a Varian Unity 400 MHz NMR; dimethyl sulfoxide-d<sub>6</sub> was used as a solvent. The experimental parameters used for the acquisition of the NOESY are relaxation delay = 1.7 sec, mixing time = 0.66 sec, pulse width =  $11.4 \mu$ sec and number of repetitions = 64. The data for compound 19, acquired with 2048x(150x2) hypercomplex files, were zero-filled and processed with a Guassian weighting function. The data for compound 20, acquired with 2112x(200x2) hypercomplex files, were also zero-filled and processed with a Gaussian weighting function. The uv absorbtion spectra were measured on a Cary 118 UV-vis spectophotometer. Optical rotations were recorded on a Perkin-Elmer 141 Polarimeter. High performance low pressure chromatography (Michael-Miller system) or preparative flash chromatography was performed on silica gel 60 (40-63 µM, E. Merck No. 9385). Elemental analyses were performed by Atlantic Microlab, Inc.

#### Method A.

Preparation of Morpholinols. (rac)-cis-7-Methyl-8-phenyl-9-oxa-6-azaspiro[4.5]decan-8-ol Hydrochloride (7b).

A mixture of 2-bromopropiophenone (22) (4.62 g, 0.022 mole) and 1-amino-1-cyclopentanemethanol (25b) (5.0 g, 0.043 mole) was heated to reflux in acetonitrile (100 ml) for 16 hours. The mixture was concentrated under reduced pressure and partitioned between ethyl acetate and water. The organic phase was extracted three times with 1 N hydrochloric acid. The acidic extracts were combined, chilled with an ice bath, treated with 40% aqueous sodium hydroxide solution to adjust the pH to 12, and extracted three times with dichloromethane. The combined dichloromethane extracts were dried (sodium sulfate) and

concentrated under reduced pressure to give 5.4 g (100%) of the crude free base of 7b as a tan solid.

Treatment of 900 mg of the free base with ethereal hydrogen chloride followed by recrystallization with ethanol/ether mixtures yielded 680 mg of the hydrochloride salt 7b as a white solid, mp 202-203° dec;  $^{1}$ H-nmr (dimethyl sulfoxide- $^{4}$ 6, 200 MHz):  $\delta$  9.90 (broad d, 1H, HCl), 9.00 (broad t, 1H, NH), 7.60-7.38 (m, 6H, Ar-H's and OH), 4.05 (d, 1H, J = 12.2,  $^{1}$ 0-H), 3.50 (d, 1H, J = 12.0,  $^{1}$ 0-H); 3.31 (broad m, 1H,  $^{1}$ 0-H); 2.41-1.45 (m, 8H, spiro methylenes); 0.98 (d, 3H, CH<sub>3</sub>).

Anal. Calcd. for C<sub>15</sub>H<sub>22</sub>ClNO<sub>2</sub>: C, 63.48; H, 7.81; N, 4.94. Found: C, 63.53; H, 7.84; N, 4.93.

#### Method B.

Reduction of Morpholinols to Amino Diols. (rac)-(2RS) -2- $[(1R^*, 2S^*)-(2-hydroxy-1-methyl-2-phenylethyl)amino]butanol Hydrochloride (24).$ 

To a solution of 2-bromopropiophenone (22) (85.2 g, 0.4 mole) in acetonitrile (400 ml) was added dropwise a solution of 2-amino-1-butanol (21) (37.5 g, 0.42 mole) and 2,6-lutidine (56 ml, 0.48 mole) in acetonitrile (250 ml), and the mixture was stirred at room temperature under a nitrogen atmosphere for 72 hours. The resulting precipitate was filtered, washed with acetonitrile, and vacuum dried to yield 41.5 g (34%) of crude morpholinol 23 as the hydrobromide salt. This was used without further purification for the reduction to the amino diol 24.

The hydrobromide salt of compound 23 (36.3 g, 0.12 mole) was dissolved in a 50:50 mixture of ethanol/water (300 ml) and chilled to 0° while stirring under a nitrogen atmosphere. A solution of sodium borohydride (18.2 g, 0.48 mole) in water (200 ml) was added dropwise. After addition the solution was allowed to warm to room temperature while stirring overnight. The solution was rechilled to 0° and concentrated hydrogen chloride (175 ml) was carefully added dropwise. The mixture was concentrated under reduced pressure to remove ethanol, then rediluted with water to bring the total volume to 600 ml. This solution was chilled with an ice bath, made basic by treating with 40% aqueous sodium hydroxide solution and extracted three times with dichloromethane. The combined dichloromethane extracts were dried (sodium sulfate) and concentrated under reduced pressure to give 26.3 g (98%) of the crude free base of 24 as a white solid.

Treatment of 4.0 g of the free base with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures yielded 4.06 g of the hydrochloride salt 24 as a white solid, mp 148-150°;  $^1\mathrm{H}$ -nmr (dimethyl sulfoxide-d<sub>6</sub>, 200 MHz):  $\delta$  8.50 (broad d, 2H, NH, HCl), 7.38-7.27 (m, 5H, Ar-H's), 6.08 (d, 1H, OH), 5.38 (t, 1H, OH), 5.14 (broad s, 1H, C<sub>2</sub>-H), 3.80-3.10 (m, 4H), 1.75 (m, 2H, CH<sub>2</sub>), 1.05 (m, 6H, CH<sub>3</sub>). This nmr pattern is consistent with the amino on C<sub>1</sub> and the alcohol on C<sub>2</sub> having an erythro relationship [15].

*Anal.* Calcd. for C<sub>13</sub>H<sub>22</sub>ClNO<sub>2</sub>: C, 60.10; H, 8.54; N, 5.39. Found: C, 60.19; H, 8.58; N, 5.34.

#### Method C.

Cyclizaton of Amino Diols. (rac)- $(2R^*, 3R^*, 5S^*)$ -5-Ethyl-3-methyl-2-phenylmorpholine Hydrochloride (4).

A solution of 24 (22.3 g, 0.1 mole) in dichloromethane (200 ml) was added dropwise to concentrated sulfuric acid (100 ml) at 0° and warmed to room temperature while stirring overnight. The mixture was poured into ice water (1000 ml) and the resulting

layers were separated. The aqueous layer was chilled with an ice bath, made basic with 40% aqueous sodium hydroxide solution, and extracted three times with dichloromethane. The dichloromethane extracts were dried (potassium carbonate) and concentrated under reduced pressure to give 19.9 g (97%) of the crude free base of 4 as a clear oil.

Treatment of 9.6 g of the free base with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures yielded 10.41 g of the hydrochloride salt 4 as a white solid, mp 208-210°;  $^{1}$ H-nmr (dimethyl sulfoxide- $^{1}$ d<sub>6</sub>, 200 MHz):  $\delta$  9.60 (broad d, 2H, NH, HCl), 7.37(s, 5H, Ar-H's), 4.41 (d, 1H, J = 10.0, C<sub>2</sub>-H), 4.12 (dd, 1H, J = 12.3, J = 3.5, C<sub>6</sub>-H<sub>eq</sub>), 3.64 (t, 1H, J = 11.1, C<sub>6</sub>-H<sub>ax</sub>), 3.35 (broad m, 2H, C<sub>3</sub>-H, C<sub>5</sub>-H), 1.80-1.50 (m, 2H, CH<sub>2</sub>), 0.97 (m, 6H, CH<sub>3</sub>).

Anal. Calcd. for C<sub>13</sub>H<sub>20</sub>ClNO: C, 64.58; H, 8.32; N, 5.79. Found: C, 64.65; H, 8.39; N, 5.74.

(rac)- $(2R^*, 3R^*, 5S^*)$ -5-Ethyl-3,4-dimethyl-2-phenylmorpholine p-Toluenesulphonate (5).

A mixture of compound 4 (10.3 g, 0.05 mole), 97% formic acid (5.7 ml, 0.156 mole) and 37% aq. formaldehyde (5.2 ml, 0.066 mole) was heated to reflux on a steam bath for 16 hours. The resulting mixture was dissolved in 1 N hydrochloric acid (100 ml) and concentrated under reduced pressure. The residue was dissolved in water and washed with ether. The aqueous phase was made basic with 40% aqueous sodium hydroxide solution and extracted with ether. The ether extract was washed with brine, dried (potassium carbonate) and concentrated under reduced pressure to yield 9.85 g (90%) of the crude free base as a clear oil. To a stirred solution of the crude free base in acetone (60 ml) was added p-toluenesulphonic acid monohydrate (8.1 g, 0.043 mole). The solution was then diluted with ethyl acetate (350 ml) and stirred overnight at room temperature. The resulting crystals were filtered and dried to give 14.3 g of the p-toluenesulphonic acid salt of 5 as a white solid, mp 137-139°; <sup>1</sup>H-nmr (dimethyl sulfoxide-d<sub>6</sub>, 200 MHz): δ 9.40 (broad, 1H, SO<sub>3</sub>H), 7.48-7.39 (m, 7H, Ar-H's), 7.09 (d, 2H, Ar-H's) 4.38 (d, 1H, J =10.2,  $C_2$ -H), 4.12 (dd, 1H, J = 12.3, J = 3.5,  $C_6$ -H<sub>eq</sub>), 4.00-3.45 (m, 3H,  $C_3$ -H,  $C_5$ -H,  $C_6$ -H<sub>ax</sub>), 2.90 (s, 3H, NCH<sub>3</sub>), 2.05 (m, 1H, CH<sub>2</sub>), 1.50 (m, 1H, CH<sub>2</sub>), 0.88 (m, 6H, CH<sub>3</sub>).

Anal. Calcd. for C<sub>21</sub>H<sub>29</sub>NO<sub>4</sub>S: C, 64.42; H, 7.47; N, 3.58. Found: C, 64.48; H, 7.51; N, 3.52.

(rac)-Trans-5-Methyl-6-phenyl-7-oxa-4-azaspiro[2.5]octane (8).

A mixture of 2-bromopropiophenone (22) (6.4 g, 0.03 mole), 1amino-cyclopropylmethanol hydrochloride (25a) [25] (3.7 g, 0.03 mole) and triethylamine (6.1 g, 0.06 mole) was reacted together according to Method A to yield 5.2 g of 7a as the crude free base. Treatment of the free base with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixture yielded 1.1 g of the hydrochloride salt of 7a which was reduced according to Method B. The resulting amino diol, 26a was heated to 140° with p-toluenesulphonic acid monohydrate (1.9 g, 0.01 mole) for 16 hours. The mixture was dissolved in water, made basic with 40% aqueous sodium hydroxide solution, and extracted with ether. The ether extract was washed with brine, dried (potassium carbonate) and concentrated under reduced pressure to yield 800 mg of the crude free base as a brown oil. The crude free base was chromatographed over silica gel eluting with ethyl acetate (0.1% triethylamine) to yield 630 mg (4.9% calculated from 2-bromopropiophenone) of the purified free base. Treatment of the free base with ethereal hydrogen

chloride, followed by tritruation with acetonitrile yielded 300 mg of the hydrochloride salt 8 as an off-white solid, mp 187-189° dec;  $^{1}$ H-nmr (dimethyl sulfoxide-d<sub>6</sub>, 200 MHz):  $\delta$  10.0 (broad d, 2H, NH, HCl), 7.39 (s, 5H, Ar-H's), 4.45 (d, 1H, J = 9.8, C<sub>6</sub>-H), 4.24 (d, 1H, J = 12.4, C<sub>8</sub>-H), 3.45 (broad m, 1H, C<sub>5</sub>-H), 3.41 (d, 1H, J = 12.5, C<sub>8</sub>-H), 1.35-0.88 (m, 4H, spiro methylenes), 0.96 (d, 3H, CH<sub>3</sub>).

*Anal.* Calcd. for C<sub>13</sub>H<sub>18</sub>ClNO: C, 65.13; H, 7.57; N, 5.84. Found: C, 65.01; H, 7.62; N, 5.82.

(rac)-trans-7-Methyl-8-phenyl-9-oxa-6-azaspiro[4.5]decane Hydrochloride (9).

Compound 7b (4.5 g of free base, 0.018 mole) was reduced according to Method B to yield 3.8 g of the crude amino diol 26b as a yellow oil. This was cyclized according to Method C to yield 2.9 g (69% from 7b) of the crude free base of 9. Treatment of 1.1 g of the free base with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures yielded 900 mg of the hydrochloride salt 9 as a white solid, mp 205-206°;  $^{1}$ H-nmr (dimethyl sulfoxide-d<sub>6</sub>, 200 MHz):  $\delta$  9.70 (broad m, 2H, NH, HCl), 7.38 (s, 5H, Ar-H's), 4.35 (d, 1H, J = 10.0, C<sub>8</sub>-H), 3.72 (s, 2H,C<sub>10</sub>-H's), 3.40 (broad m, 1H, C<sub>7</sub>-H), 1.50-1.30 (m, 8H, spiro methylenes), 0.98 (m, 6H, CH<sub>3</sub>).

*Anal.* Calcd. for C<sub>15</sub>H<sub>22</sub>ClNO: C, 67.27; H, 8.28; N, 5.23. Found: C, 67.28; H, 8.34; N, 5.18.

(rac) -trans-6, 7-Dimethyl-8-phenyl-9-oxa-6-azaspiro[4.5]decane p-Toluenesulphonate (10).

A mixture of 9 (1.8 g, 7.8 mmoles), 97% formic acid (0.8 ml, 21 mmoles) and 37% aqueous formaldehyde (0.7 ml, 8.6 mmoles) was heated to reflux on a steam bath for 16 hours. The resulting mixture was dissolved in 1 N hydrochloric acid (30 ml) and concentrated under reduced pressure. The residue was dissolved in water, made basic with 40% aqueous sodium hydroxide solution and extracted with ether. The ether extract was washed with brine, dried (potassium carbonate) and concentrated under reduced pressure to yield 1.6 g (84%) of the crude free base as an orange oil which crystallized upon standing. To a stirred solution of the crude free base (1.3 g, 5.3 mmoles) in ethyl acetate (80 ml) was added p-toluenesulphonic acid monohydrate (0.96 g, 5.0 mmoles). The solution was stirred overnight at room temperature and the resulting crystals were filtered and dried to give 1.48 g of the p-toluenesulphonic acid salt of 10 as a white solid: mp 142-144°. The nmr of the p-toluenesulphonate salt is complex due to broading and multiplicities arising from slow conformational inversion so a sample was converted back to the free base for the nmr; <sup>1</sup>H-nmr (deuteriochloroform, 200 MHz):  $\delta$  7.35-7.25 (m, 5H, Ar-H's), 4.13 (d, 1H, J = 9.4, C<sub>8</sub>-H), 3.57 (3, 2H, C<sub>10</sub>-H's), 2.52 (m, 1H, C<sub>7</sub>-H) 3.28 (m, 1H, C<sub>6</sub>-H), 2.1-1.18 (m, 8H, spiro methylenes), 0.82 (d, 3H, CH<sub>3</sub>).

Anal. Calcd. for  $C_{23}H_{31}NO_4S$ : C, 66.15; H, 7.48; N, 3.35. Found: C, 66.20; H, 7.55; N, 3.32.

(rac)- $(3R^*, 4R^*, 9AS^*)$ -Octahydro-4-methyl-3-phenylpyrido-[2,1-c][1,4]oxazin-3-ol (11a).

This compound was obtained in 99% yield as the crude free base from 2-bromopropiophenone (22) (21.3 g, 0.10 mole) and 2-piperidinemethanol (27a) (25 g, 0.20 mole) according to Method A. Treatment of 4.5 g of the free base with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures yielded 3.15 g of the hydrochloride salt 11a as a white solid, mp 204-205° dec;  $^{1}$ H-nmr (dimethyl sulfoxide-d<sub>6</sub>, 200 MHz):  $\delta$  9.75 (broad, 1H, HCl), 7.61-7.35 (m, 6H, Ar-H's and OH), 4.04 (t, 1H, J = 12.3,

 $C_1$ - $H_{ax}$ ), 3.81 (dd, 1H, J = 12.6, J = 3.51,  $C_1$ - $H_{eq}$ ), 3.60-3.40 (broad m, 3H,  $C_4$ -H,  $C_{9a}$ -H,  $C_6$ - $H_{ax}$ ), 2.83 (m, 1H,  $C_6$ - $H_{eq}$ ), 1.90-1.35 (m, 6H,  $CH_2$ ), 0.99 (d, 3H,  $CH_3$ ).

Anal. Calcd. for C<sub>15</sub>H<sub>22</sub>ClNO<sub>2</sub>: C, 63.48; H, 7.81; N, 4.94. Found: C, 63.55; H, 7.84; N, 4.92.

(rac)-(3R\*, 4R\*, 9AS\*)-Octahydro-4-methyl-3-phenylpyrido-[2,1-c][1,4]oxazine (12).

Compound 11a (20.0 g of free base, 0.081 mole) was reduced according to Method B to yield 21.3 g of the crude amino diol, 28a as a yellow oil, 9.7 g of which was cyclized according to Method C to yield 7.4 g (82% from 11a) of the crude free base. Treatment with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures and a second recrystallization in acetonitrile yielded 3.38 g of the hydrochloride salt 12 as a white solid, mp 249-252°;  $^{1}$ H-nmr (dimethyl sulfoxide-d<sub>6</sub>, 200 MHz):  $\delta$  7.38 (s, 5H, Ar-H's), 4.65 (d, 1H, J = 9.9, C<sub>3</sub>-H), 3.96 (dd, 1H, J = 12.6, J = 4.1, C<sub>1</sub>-H<sub>eq</sub>), 3.86 (t, 1H, J = 10.1, C<sub>1</sub>-H<sub>ax</sub>), 3.70 (m, 1H), 3.45 (m, 1H), 2.80 (m, 1H), 1.90-1.40 (m, 6H, C<sub>7</sub>-H's, C<sub>8</sub>-H's, C<sub>9</sub>-H's), 1.12 (d, 3H, CH<sub>3</sub>).

Anal. Calcd. for C<sub>15</sub>H<sub>22</sub>ClNO: C, 67.27; H, 8.28; N, 5.23. Found; C, 67.28; H, 8.30; N, 5.22.

(+)-(3S, 4S, 8aR)-Hexahydro-4-methyl-3-phenyl-1H-pyrrolo[2,1-c][1,4]oxazine 4-toluenesulphonate (13) and (+)-(3S, 4R, 8aR)-Hexahydro-4-methyl-3-phenyl-1H-pyrrolo[2,1-c][1,4]oxazine 4-toluenesulphonate (14).

A mixture of 2-bromopropiophenone (22) (21.2 g, 0.10 mole) and R-(-)-2-pyrrolidinemethanol (20.0 g, 0.20 mole) was allowed to react in acetonitrile (500 ml) according to Method A to yield 21.8 g of the crude morpholinol, 11b. Compound 11b (18.3 g) was reduced, without further purification according to Method B to yield 16.5 g of the crude amino diol 28b, which was cyclized according to Method C to yield 13.1 g of 13 and 14 as a mixture. The mixture was chromatographed over silica gel eluting with ethyl acetate, to yield, in order of elution, 9.7 g of 13 (64% from 2-bromopropiophenone) and 1.3 g of 14 (8.5% from 2-bromopropiophenone).

Anal. Calcd. for C<sub>21</sub>H<sub>27</sub>NO<sub>4</sub>S: C, 64.75; H, 6.99; N, 3.60. Found: C, 64.85; H, 7.02: N, 3.58.

To a stirred solution of compound 14 in ethyl acetate (40 ml) was added p-toluenesulphonic acid monohydrate (1.08 g, 5.7 mmole). The solution was stirred overnight at room temperature and the resulting crystals were filtered and dried to give 1.12 g of the p-toluenesulphonic acid salt of 14 as a white solid, mp 136-137°. The nmr of the p-toluenesulphonate salt is complex due to broading and multiplicities arising from slow conformational

inversion so a sample was converted back to the free base for the nmr.  $^1H$ -nmr (deuteriochloroform, 200 MHz):  $\delta$  7.36-7.21 (m, 5H, Ar-H's), 4.78 (d, 1H, J = 2.8, C<sub>3</sub>-H), 4.13 (dd, 1H, J = 10.7, J = 3.5, C<sub>1</sub>-H<sub>eq</sub>), 3.42 (t, 1H, J = 10.5, C<sub>1</sub>-H<sub>ax</sub>) 3.34 (qd, 1H, J = 6.6, J = 2.9, C<sub>4</sub>-H), 2.95 (m, 1H, C<sub>6</sub>-H), 2.80 (m, 1H, C<sub>8</sub>-H), 2.65 (q, 1H, J = 8.2, C<sub>6</sub>-H), 2.05-1.70 (m, 3H, C<sub>7</sub>-H's, C<sub>8</sub>-H), 1.30 (m, 1H, C<sub>8</sub>-H), 0.70 (d, 3H, CH<sub>3</sub>);  $[\alpha]_D^{20}$  = +26.2 °C (c = 0.727, 95% ethanol).

Anal. Calcd. for C<sub>21</sub>H<sub>27</sub>NO<sub>4</sub>S: C, 64.75; H, 6.99; N, 3.60. Found: C, 64.48; H, 7.04: N, 3.54.

(-)-(3R, 4R, 8aS)-Hexahydro-4-methyl-3-phenyl-1H-pyrrolo-[2,1-c][1,4]oxazine 4-Toluenesulphonate (15) and 4(-)-(3R, 4S, 8aS)-Hexahydro-4-methyl-3-phenyl-1H-pyrrolo[2,1-c][1,4]oxazine 4-Toluenesulphonate (16).

A mixture of 2-bromopropiophenone (22) (22.5 g, 0.105 mole) and S(+)-2-pyrrolidinemethanol (21.4 g, 0.21 mole) was allowed to react in acetonitrile (650 ml) according to Method A to yield 20.7 g of the crude morpholinol, 11b which was reduced without further purification according to Method B to yield 20.2 g of the crude amino diol 28b. Compound 28b (15.2 g) was cyclized according to Method C to yield 10.5 g of 15 and 16 as a mixture. The mixture was chromatographed on silica gel, eluting with ethyl acetate, to yield, in order of elution, 11.5 g of 15 (82%), and 1.35 g of 16 (9.6%).

To a stirred solution of compound 15 in ethyl acetate/acetone (200 ml/25 ml) was added p-toluenesulphonic acid monohydrate (9.5 g, 0.40 mole). The solution was stirred overnight at room temperature and the resulting crystals were filtered and dried to give 17.77 g of the p-toluenesulphonic acid salt of 15 as a white solid, mp 159-161°. The nmr of the p-toluenesulphonate salt is complex due to broading and multiplicities arising from slow conformational inversion so a sample was converted back to the free base for the nmr; <sup>1</sup>H-nmr (deuteriochloroform, 200 MHz):  $\delta$  7.33 (s, 5H, Ar-H's), 4.12 (dd, 1H, J = 10.8, J = 2.93, C<sub>1</sub>-H<sub>eq</sub>), 4.05 (d, 1H, J = 8.8, C<sub>3</sub>-H), 3.51 (t, 1H, J = 10.4, C<sub>1</sub>-H<sub>ax</sub>) 3.28 (m, 1H, C<sub>6</sub>-H), 2.40 (m, 2H, C<sub>4</sub>-H, C<sub>8a</sub>-H), 2.12 (q, 1H, J = 8.6, C<sub>6</sub>-H), 1.90-1.70 (m, 3H, C<sub>7</sub>-H's, C<sub>8</sub>-H), 1.45 (m, 1H, C<sub>8</sub>-H), 0.88 (d, 3H, CH<sub>3</sub>);  $[\alpha]_{20}^{20} = -20.4$ ° (c = 0.714, 95% ethanol).

Anal. Calcd. for  $C_{21}H_{27}NO_4S$ : C, 64.75; H, 6.99; N, 3.60. Found: C, 64.48; H, 7.08: N, 3.51.

To a stirred solution of compound 16 in ethyl acetate (40 ml) was added p-toluenesulphonic acid monohydrate (1.1 g, 5.7 mmole). The solution was stirred overnight at room temperature and the resulting crystals were filtered and dried to give 1.16 g of the p-toluenesulphonic acid salt of 16 as a white solid, mp 135°. The nmr of the p-toluenesulphonate salt is complex due to broading and multiplicities arising from slow conformational inversion so a sample was converted back to the free base for the nmr; <sup>1</sup>H-nmr (deuteriochloroform, 200 MHz):  $\delta$  7.34-7.21 (m, 5H, Ar-H's), 4.77 (d, 1H, J = 2.2, C<sub>3</sub>-H), 4.13 (dd, 1H, J = 10.7, J = 3.5, C<sub>1</sub>-H<sub>eq</sub>), 3.40 (t, 1H, J = 10.4, C<sub>1</sub>-H<sub>ax</sub>) 3.34 (qd, 1H, J = 6.6, J = 2.9, C<sub>4</sub>-H), 2.99 (m, 1H, C<sub>6</sub>-H), 2.80 (m, 1H, C<sub>8a</sub>-H), 2.65 (q, 1H, J = 8.2, C<sub>6</sub>-H), 2.05-1.70 (m, 3H, C<sub>7</sub>-H's, C<sub>8</sub>-H), 1.26 (m, 1H, C<sub>8</sub>-H), 0.70 (d, 3H, CH<sub>3</sub>);  $[\alpha]_D^{20}$  = -25.9° (c = 0.724, 95% ethanol).

Anal. Calcd. for C<sub>21</sub>H<sub>27</sub>NO<sub>4</sub>S: C, 64.75; H, 6.99; N, 3.60. Found: C, 64.51; H, 7.07: N, 3.53.

(rac)- $(1R^*, 8aR^*)$ -Hexahydro-1-phenyl-1H-pyrrolo[1,2-b][1,4]-oxazine (17).

To a mixture of phenyl-2-pyrrolylmethyl 32a [21] (6.23 g, 35 mmole) and triethylamine (3.88 g, 38.5 mmole) in acetonitrile (70

ml) was added 2-bromoethanol (4.84 g, 38.5 mmole) in acetonitrile (35 ml) at ambient temperature. The mixture was then heated to reflux for 16 hours. The mixture was concentrated under reduced pressure and partitioned between ether and water. The aqueous phase was made basic with 40% aqueous sodium hydroxide solution and extracted with ether. All ether extracts were combined and washed with brine, dried (potassium carbonate) and concentrated under reduced pressure to give 7.7 g of the crude product as a yellow oil. The crude free base was chromatographed on silica gel eluting with ethyl acetate:methanol/9:1(0.5% triethylamine) to yield 4.5 g (58%) of 33a.

Compound 33a (4.0 g, 18 mmoles) was cyclized according to Method C to give 2.3 g of the crude product as a yellow oil which was chromatographed on silica gel eluting with ethyl acetate: hexanes/1:1(0.25% triethylamine) to yield 1.12 g (31%) of 17 as a clear light red oil;  $^1\text{H-nmr}$  (deuteriochloroform , 200 MHz):  $\delta$  7.40-7.20 (m, 5H, Ar-H's), 4.25 (d,1H, J = 9.5, C<sub>1</sub>-H), 4.06 (dd, 1H, J = 11.4, J = 2.87, C<sub>3</sub>-H<sub>eq</sub>), 4.14 (td, 1H, J = 10.5, J = 2.9, C<sub>3</sub>-H<sub>ax</sub>), 3.21 (td, 1H, J = 8.5, J = 1.9, C<sub>6</sub>-H<sub>a</sub>), 3.05 (d, 1H, J = 9.5, C<sub>4</sub>-H<sub>eq</sub>), 2.49 (td, 1H, J = 11.4, J = 3.8, C<sub>4</sub>-H<sub>ax</sub>), 2.67 (q, 1H, J = 9.6, C<sub>6</sub>-H<sub>b</sub>), 2.08 (q, 1H, J = 7.6, C<sub>8a</sub>-H), 1.95-1.50 (m, 4H, CH<sub>2</sub>).

*Anal.* Calcd. for C<sub>13</sub>H<sub>17</sub>NO: C, 76.81; H, 8.43; N, 6.89. Found: C, 76.79; H, 8.45; N, 6.89.

(rac)- $(1R^*, 9aR^*)$ -Octahydro-1-phenylpyrido[2, 1-c][1,4]oxazine (18).

To a mixture of phenyl-2-piperidylmethyl 32b [18] (13.4 g, 0.07 mole) and triethylamine (9.6 g, 0.07 mole) in acetonitrile (300 ml) was added 2-bromoethanol (7.8 g, 0.07 mole) in acetonitrile (100 ml) at ambient temperature. Work up was the same as for 17 to give 15.8 g of the crude amino diol 33b as a viscous yellow oil, which crystallized upon standing. Amino diol 33b was recrystallized from hexane to yield 10.5 g as a white solid, 8.0 g of which was cyclized according to Method C to yield 5.8 g of crude 18 as a yellow oil which was chromatographed on silica gel eluting with ethyl acetate:hexanes/1:1(0.25\% triethylamine) to yield 4.2 g (36% from 32b) of 18 as a clear yellow oil. Treatment with ethereal hydrogen chloride, followed by recrystallization with ether gave 4.3 g of the hydrochloride salt of 18 as a white solid, mp 177-179°; <sup>1</sup>H-nmr (dimethyl sulfoxide- $d_6$ , 200 MHz):  $\delta$ 11.38 (broad, 1H, HCl), 7.38 (s, 5H, Ar-H's), 4.55 (d, 1H, J = 9.6, C<sub>1</sub>-H), 4.07 (s, 2H, C<sub>3</sub>-H's), 3.50-3.05 (broad m, 5H, C<sub>4</sub>-H's, C<sub>6</sub>-H's, C<sub>9a</sub>-H), 1.89-1.05 (m, 6H, C<sub>7</sub>-H's, C<sub>8</sub>-H's, C<sub>9</sub>-H's).

Anal. Calcd. for  $C_{14}H_{20}CINO$ : C, 66.26; H, 7.94; N, 5.52. Found: C, 66.23; H, 7.95; N, 5.47.

(rac)  $-(2R^*,3R^*,5R^*)-2$ -Methyl-3-phenyl-4-oxa-1-azabicyclo-[3.3.1]nonane Hydrochloride (19) and (rac)  $-(2R^*,3R^*,5S^*)-2$ -Methyl-3-phenyl-4-oxa-1-azabicyclo-[3.3.1]nonane Hydrochloride (20).

Compound 35 (38.2 g of the free base, 0.164 mole) was reduced according to Method B to yield 39.0 g of the crude amino diol 36, 14.8 g of which was heated to  $180^{\circ}$  with p-toluenesulphonic acid monohydrate (26.6 g, 0.14 mole) for 72 hours. The mixture was dissolved in water, made basic with 40% aqueous sodium hydroxide solution, and extracted with ether. The ether extract was washed with brine, dried (sodium sulfate) and concentrated under reduced pressure to yield 7.3 g of a mixture of 19 and 20 as a dark brown oil. This was chromatographed over silica gel eluting with ethyl acetate (0.1% triethylamine) to yield 1.2 g of 19 (8.8%) and 1.7 g of 20 (12%).

Treatment of the free base of 19 with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures yielded 700 mg of the hydrochloride salt 19 as a white solid, mp 213-214°. A sample was converted back to the free base for the nmr;  $^1H$ -nmr (dimethyl sulfoxide-d<sub>6</sub>, 400 MHz):  $\delta$  7.2-7.4 (m, 5H, Ar-H's), 4.83 (d, 1H, J = 10.4, C<sub>3</sub>-H), 3.58 (m, 1H, J = 2.8, C<sub>5</sub>-H), 3.15-3.25 (br m, 2H, C<sub>8</sub>-H and C<sub>9</sub>-H), 2.98 (d, 1H, J = 13.9 Hz, C<sub>9</sub>-H), 2.9-3.0 (m, 2H, C<sub>2</sub>-H and C<sub>8</sub>-H), 2.0-2.1 (m, 2H, C<sub>6</sub>-H and C<sub>7</sub>-H), 1.88 (m, 1H, C<sub>6</sub>-H), 1.49 (m, 1H, J = 6.4 Hz, J = 13.9 Hz, C<sub>7</sub>-H), 0.84 (d, 1H, J = 6.9 Hz, CH<sub>3</sub>).

Anal. Calcd. for C<sub>14</sub>H<sub>20</sub>ClNO: C, 66.26; H, 7.94; N, 5.52. Found: C, 66.20; H, 7.95; H, 5.50.

Treatment of the free base of **20** with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures yielded 1.13 g of the hydrochloride salt **20** as a white solid, mp 244-245°. A sample was converted back to the free base for the nmr;  $^1\text{H}$ -nmr (dimethyl sulfoxide-d<sub>6</sub>, 400 MHz):  $\delta$  7.2-7.45 (m, 5H, Ar-H's), 4.19 (d, 1H, J = 10.0, C<sub>3</sub>-H), 3.92 (br m, 1H, J = 1.0 Hz, J = 4.0 Hz, C<sub>5</sub>-H), 3.3 (1H, C<sub>9eq</sub>-H), 2.89 (d of q, 1H, J = 6.2 Hz, J = 10.0 Hz, C<sub>2</sub>-H), 2.7-2.85 (m, 2H, C<sub>8</sub>-H's), 2.46, (d, 1H, J = 14.9 Hz, C<sub>9</sub>-H), 2.3 (m, 1H, C<sub>7</sub>-H), 1.86 (br m, 1H, C<sub>6</sub>-H), 1.54 (m, 1H, J = 1.4 Hz, J = 4.9 Hz, J = 13.2 Hz, C<sub>6</sub>-H), 1.22 (br m, 1H, C<sub>7</sub>-H), 0.75 (d, 3H, J = 6.5 Hz, CH<sub>3</sub>).

*Anal.* Calcd. for C<sub>14</sub>H<sub>20</sub>ClNO: C, 66.26; H, 7.94; N, 5.52. Found: C, 66.17; H, 7.97; H, 5.49.

2-(3-Hydroxypiperidino)propiophenone (35).

This compound was obtained in 74% yield as the crude free base from 2-bromopropiophenone (52.5 g, 0.246 mole) and 3-hydroxypiperidine (50.0 g, 0.492 mole) reacted in acetonitrile (900 ml) according to Method A. Treatment of 4.2 g of the free base with ethereal hydrogen chloride, followed by recrystallization with ethanol/ether mixtures yielded 2.93 g of the hydrochloride salt 35 as a white solid, mp 194-196° dec; ir (nujol mull): 1684 cm<sup>-1</sup>(ketone carbonyl): uv (absolute ethanol):  $\lambda$  max 241.0 nm (ketone carbonyl). A sample was converted to the free base for nmr; <sup>1</sup>H-nmr (deuteriochloroform, 200 MHz):  $\delta$  8.00 (d, 2H, Ar-H's), 7.61-7.42 (m, 3H, Ar-H's), 4.32 (m, 1H, CH), 3.78 (m, 1H, CH), 2.80 (m, 5H, CH<sub>2</sub>, OH), 1.9 (m, 1H, CH<sub>2</sub>), 1.58 (m, 3H, CH<sub>3</sub>), 1.31 (d, 3H, CH<sub>3</sub>).

Anal. Calcd. for C<sub>14</sub>H<sub>20</sub>ClNO<sub>2</sub>: C, 62.33; H, 7.47; N, 5.19. Found: C, 62.15; H, 7.52; N, 5.08.

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