

Main-Chain Ionic Chiral Polymers: Synthesis of Optically Active Quaternary Ammonium Sulfonate Polymers and Their Application in Asymmetric Catalysis

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Recently, polymer-immobilized asymmetric catalysts have attracted considerable attention. Although substantial research pertaining to the use of side-chain-functionalized polymers has been carried out, only a limited number of investigations to elucidate the use of main-chain-functionalized polymers have been performed. Some examples of main-chain-functionalized polymers include polymeric chiral salen ligand,¹ poly(amino acid),² poly(tartrate),³ polybinaphthols,⁴ and helical polymers.⁵ These main-chain chiral polymers have been successfully used as chiral catalysts in various kinds of asymmetric reactions. The rigid and sterically regular polymer catalysts may have a better defined microenvironment at the catalytic sites and have allowed systematic modification of their catalytic properties.

In asymmetric synthesis, chiral organocatalysts have received considerable attention in recent years, as asymmetric reactions with chiral organocatalysts satisfy green chemistry requirements.⁶ One class of important chiral organocatalysts is optically active quaternary ammonium salts, which can be used in various kinds of asymmetric transformations. Polymer-immobilized versions of chiral organocatalysts have also been reported.⁷ These chiral organocatalysts are all side-chain-modified polymer-immobilized ammonium salts, and the chiral quaternary ammonium salt is attached randomly as a pendant group of the polymer support.

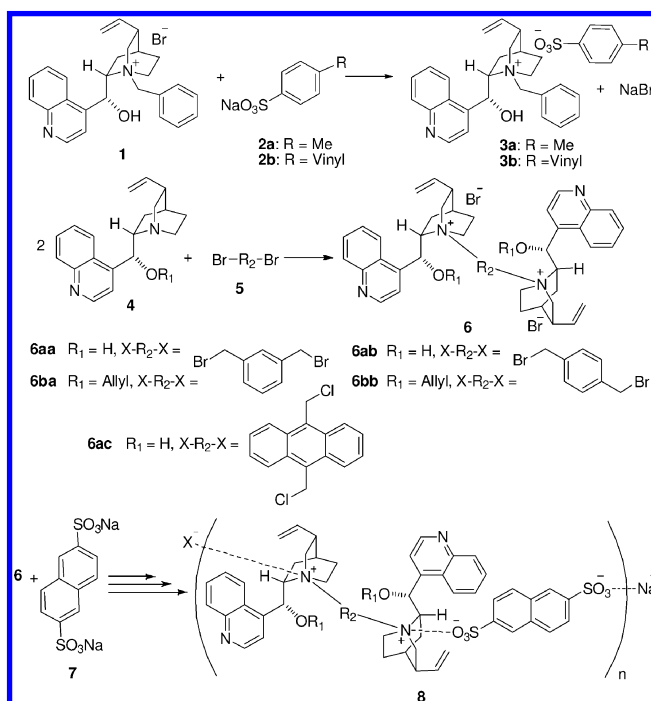
We have found that quaternary ammonium sulfonates, such as **3**, can be prepared easily and are extremely stable in both aqueous and organic media.^{8,9} We have recently reported polymer-immobilized chiral ammonium sulfonate obtained by radical polymerization of the chiral vinyl monomer **3b**. The obtained chiral polymer was successfully used as an asymmetric catalyst for an alkylation reaction.¹⁰ This approach involved the attachment of the chiral catalyst moiety to an achiral and sterically irregular polymer backbone.

Because of the exceptional stability of quaternary ammonium sulfonates and their excellent catalytic activity, we used the quaternary ammonium sulfonate formation reaction for chiral polymer synthesis and employed the resulting chiral polymers as novel asymmetric catalysts. The reaction between chiral bis(quaternary ammonium salt) **6** and disulfonate **7** results in the formation of **8**, a main-chain chiral polymer of quaternary ammonium sulfonate that contains an ionic bond in the main chain. To the best of our knowledge, this is the first instance of the synthesis of chiral polymers that involve main-chain quaternary ammonium sulfonate bonding. In this study, we focused on the synthesis of the chiral quaternary ammonium sulfonate polymers and their use in the asymmetric benzoylation of *N*-diphenylmethylidene glycine *tert*-butyl ester (**9**).

Synthesis of quaternary ammonium sulfonate is usually very simple and quantitative (Scheme 1). The ion-exchange reaction between quaternary ammonium halide and sodium sulfonate occurs

readily to afford the corresponding quaternary ammonium sulfonate in quantitative conversion. For example, reaction of **1** and **2** occurred immediately to afford chiral sulfonates **3**, which could be easily extracted using an organic solvent.

Scheme 1

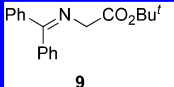

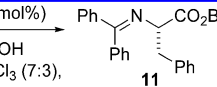


We then applied the quaternary ammonium sulfonate formation reaction to the polymer synthesis. First, we prepared chiral bis(quaternary ammonium salt) **6** containing the cinchonidine unit. Reaction of 2 equiv of cinchonidine derivative **4** with dihalide **5** afforded **6**, as shown in Scheme 1. The other monomer for this polymerization is a sodium disulfonate. We chose disodium 2,6-naphthalenedisulfonate (**7**) as the disulfonate monomer.

Disulfonate **7** is soluble only in water. Bis(quaternary ammonium halide) **6** is soluble in organic solvents, such as methanol, *N,N*-dimethylformamide (DMF), and dimethyl sulfoxide (DMSO). Our first polymerization attempt involved the reaction of an aqueous solution of **7** with a DMSO solution of **6**. In this homogeneous system, surprisingly, no reaction occurred after 3 h. The product solution contained a mixture of **7** and **6**. With the addition of chloroform to the reaction mixture, **7** completely precipitated out. Even when solid disulfonate **7** was added to the DMSO solution of **6**, no reaction occurred. Interestingly, when an aqueous solution of **7** was treated with powdered **6** without any organic solvent, we found a white precipitate of **8**. The precipitated product was

thoroughly washed with dichloromethane and water to remove unreacted **6** and **7**, respectively. The obtained solid **8** was insoluble both in water and some organic solvents, such as toluene, chloroform, and ethanol, but was soluble in DMSO and DMF. The ^1H NMR spectrum of product **8** contained both the cinchonidine and naphthalene moieties. The inherent viscosity ($[\eta] = 0.1\text{--}0.2$) showed that product **8** is a polymeric material.

Table 1. Asymmetric Benzylation of *N*-Diphenylmethylidene Glycine *tert*-Butyl Ester^a

		+ PhCH ₂ Br					
9		10		11			
<p>Catalyst (10 mol%) 50 wt% aq KOH Toluene:CHCl₃ (7:3), temp</p>							
11							
entry	catalyst	temp. (°C)	time (h)	yield (%)	ee (%) ^b	config.	
1 ^c	1	0	0.5	78	69	S	
2 ^c	3a	0	0.5	88	68	S	
3 ^c	6aa	rt	15	72	57	S	
4 ^d	6ba	0	2	91	90	S	
5 ^d	6ba	−20	5	94	95	S	
6	6ab	0	12	91	80	S	
7 ^d	6bb	0	4	92	80	S	
8 ^d	6bb	−20	6	92	86	S	
9 ^e	6ac	0	6	88	86	S	
10 ^e	6ac	−20	12	75	86	S	
11 ^c	8aa	rt	12	75	60	S	
12	8ba	0	15	86	92	S	
13	8ba	−20	20	85	94	S	
14	8ab	0	15	92	82	S	
15	8bb	0	20	90	91	S	
16	8bb	−20	20	93	94	S	
17	8bb^f	−20	20	91	93	S	
18	8bb^g	−20	20	90	93	S	
19	8ac	0	48	83	87	S	
20	8ac	−20	48	90	93	S	