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Scalable, stereoselective syntheses of α , β -difluoro- γ -amino acids

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ABSTRACT

Backbone-fluorinated gamma-amino acids are novel shape-controlled building blocks that have potential utility in a variety of biological contexts. However, their synthesis poses challenges in terms of chemo-, regio- and stereoselectivity, and this has proven to be the major bottleneck in the ongoing development of their various biological applications. To address this problem, several new synthetic strategies were investigated in this work. This has led to the identification of new methods that are superior in terms of yield and stereocontrol.

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1. Introduction

Selective fluorination is a well recognised tool for modulating the chemical, physical and biological properties of organic molecules.^{1–10} One of the impacts of incorporating fluorine is that the molecular conformation can be affected in predictable ways, for example, due to the fluorine *gauche* effect.¹⁰ Thus, it is possible to rationally 'program' molecules to adopt desired shapes through selective fluorination chemistry, allowing the function of the molecule (e.g., binding to a biological target) to be optimised.^{11–26}

For several years we have been exploring this idea in the context of amino acids (e.g., **1** and **2**, Fig. 1).^{11,13,27,28} We have examined the preferred conformations of **1** and **2**, revealing that the *syn*-isomer (**1**) adopts an extended zigzag shape, while the *anti*-isomer (**2**) adopts a bent backbone shape.²⁸ In both cases this can be rationalised in terms of the *gauche* effect mentioned above. We have shown that the conformational differences between **1** and **2** can be



Fig. 1. α,β-Difluoro-γ-amino acids.

exploited in a variety of applications. For example, **1** and **2** were shown to have different selectivity patterns in GABA receptor binding assays.¹¹ Alternatively, **1** and **2** can be incorporated within larger molecular architectures via peptide coupling reactions, where they can dramatically affect the overall conformations of linear and even cyclic peptides.¹³

The ongoing development of such applications relies on an efficient and scalable method for the synthesis of **1** and **2**. Unfortunately however, the current synthetic method (Scheme 1)²⁸ suffers from several limitations. First, the dihydroxylation of alkene **3** proceeds in variable yield, possibly due to the instability of this (expensive) starting material. Second, in the synthesis of the *syn*-difluoro target (**1**), the fluorination of **5** is low yielding (10–21%) because the phenyl ring undergoes competing neighbouring group participation and migration to give an undesired geminal difluoro side product (**7**), rendering the purification of **6** cumbersome. Third, in the case of the *anti*-difluoro target (**2**), the fluorohydrin **8** is obtained with modest diastereoselectivity which again necessitates a laborious purification process. Overall then, there is a clear need to develop a more reliable and scalable synthesis of **1** and **2**. Our efforts to do so are detailed herein.

2. Results and discussion

2.1. Alternative starting material

To avoid the instability (and expense) of the starting material cinnamyl bromide (**3**), the cheap and readily available cinnamyl





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Scheme 1. ²⁸ Previous route to α,β-difluoro-γ-amino acids. (a) AD-mix-β, CH₃SO₂NH₂, *t*-BuOH, H₂O, 0 °C; (b) potassium phthalimide, phthalimide, DMF, 80 °C; (c) SOCl₂, pyridine, CH₂Cl₂, 0 °C then NalO₄, RuCl₃, H₂O, CH₂Cl₂, CH₃CN, 0 °C; (d) TBAF, THF, CH₃CN, 0 °C then H₂SO₄, H₂O, THF, rt; (e) DeoxoFluor[®] (neat), 70 °C; (f) NalO₄, RuCl₃, H₂O, CH₂Cl₂, CH₃CN, 0 °C then H₂SO₄, H₂O, THF, rt; (e) DeoxoFluor[®] (neat), 70 °C; (f) NalO₄, RuCl₃, H₂O, CH₂Cl₂, CH₃CN, rt; (g) H₂NNH₂·H₂O, EtOH, reflux; (h) (CF₃SO₂)₂O, 1,4-diazabicyclo[2.2.2]octane (DABCO), CH₂Cl₂, -78 °C to rt; (i) Et₃N·3HF, 120 °C.

alcohol (**10**) was utilized instead (Scheme 2). Asymmetric dihydroxylation of **10** was straightforward and delivered the triol **11** in high yield.²⁹ Selective tosylation of the primary alcohol of triol **11** was achieved using 1.3 equiv of *p*-toluenesulfonyl chloride, furnishing the tosylate **12** in good yield.²⁹ Finally, the Gabriel reaction of **12** successfully provided the desired phthalimide derivative **4** (Scheme 2), which can be utilized for the synthesis of **1** and **2** according to the methods described above (Scheme 1). Although the route to **4** from cinnamyl alcohol (**10**) involved an extra step, the reproducible yields and the much lower cost of the starting material constituted a genuine improvement over the previous route from cinnamyl bromide (**3**, Scheme 1).

2.2. Sharpless epoxidation approach

Another route commencing from cinnamyl alcohol (**10**) was also investigated (Scheme 3). Asymmetric epoxidation of **10** was carried out to obtain epoxy alcohol **13** in good yield and with excellent

enantioselectivity.³⁰ The epoxy alcohol **13** was then subjected to tosylation and a Gabriel reaction to deliver the epoxide **15**. Ringopening of the epoxide 15 was then attempted using Et₃N·3HF, but unfortunately this gave the fluorohydrin 5 in only 3:2 diastereoisomeric ratio as measured by ¹⁹F NMR analysis of the crude reaction mixture. The purification of 5 was laborious and hence this approach was abandoned. Alternatively, it was previously established³¹ that the precursor epoxide **14** could be ring-opened with $BF_3 \cdot OEt_2$ in a highly diastereoselective manner, furnishing the pure fluorohydrin 16 in reasonable yield. In the current work, fluorohydrin 16 then underwent a Gabriel reaction to deliver compound 8 in 50% yield, thereby intercepting the previous synthesis of 2 via 9 (Scheme 1). Interestingly, it was subsequently discovered that the yield of 9 could be further increased if the order of the fluorination and Gabriel reactions was reversed. Fluorination of 16 gave the vicinal difluoride 17 in very good yield (Scheme 3), alongside a small quantity of a geminal difluoro side product (18; see ESI). The tosylate 17 was then subjected to a Gabriel reaction to



Scheme 2. Alternative synthesis of diol 4. (a) (DHQD)₂PHAL, OsO₄, CH₃SO₂NH₂, K₃Fe(CN)₆, NaHCO₃, *t*-BuOH, H₂O, 0 °C; (b) Bu₂SnO, TsCl, Et₃N, CH₂Cl₂; (c) potassium phthalimide, phthalimide, DMF, 80 °C.



Scheme 3. Sharpless epoxidation route. (a) D-(-)-DET, t-BuOOH, Ti(Oi-Pr)₄, CH₂Cl₂, -20 °C; (b) Et₃N, DMAP, TsCl, 0 °C; (c) phthalimide, potassium phtalimide, DMF, 50 °C; (d) Et₃N·3HF, 120 °C; (e) BF₃·OEt₂, CH₂Cl₂, -20 °C; (f) DeoxoFluor[®] (neat), 70 °C; (g) phthalimide, potassium phtalimide, DMF, 90 °C.

efficiently afford compound **9**. Overall, this route (Scheme 3) offers substantial improvements over the literature synthesis of target **2** in terms of yield, diastereoselectivity and ease of purifications.

2.3. Chiral pool approach³²

The next strategy to be investigated for the synthesis of target **1** was a chiral pool approach (Scheme 4). The commercially available compound (1*S*,*2S*)-2-amino-1-phenylpropane-1,3-diol was identified as a potential starting point for the synthesis of vicinal difluoride **20** (Scheme 4) en route to the enantiomer of target **1**. The formation of **20** would require the intermediacy of an aziridinium species arising through neighbouring group participation of the appropriately protected amino group. However, this outcome was not guaranteed because a competing direct substitution of the primary alcohol could occur to give primary alkyl fluoride products, and also substitution of the benzylic alcohol could conceivably proceed via an S_N1 mechanism to give a mixture of stereoisomers at the benzylic position.

Initially the fluorination reaction was attempted with the diallyl protected substrate **19a** (Scheme 4), using DeoxoFluor[®] (1–3 equiv.) at various temperatures ranging from –78 °C to 25 °C. In every case, the crude product mixture contained recovered starting material along with monofluorinated and difluorinated products (**22**, **23**); however no vicinal difluorinated products (**20**, **21**) were observed. Next, the benzyl protected substrate **19b** was investigated (Scheme 4). Fluorination with DeoxoFluor[®] delivered

a mixture of all four products (**20–23**) in a ratio of 0.24: 0.23: 0.67: 1.00. In an attempt to reduce the amount of product **21** arising through substitution with retention, the fluorination reaction was re-attempted using the morpholine-DeoxoFluor[®] adduct (Scheme 4), since this reagent is known to disfavour unimolecular ionisation processes.³³ As expected, the diastereomeric ratio of **20:21** improved from ~1:1 to ~5:1. Unfortunately however, it proved extremely difficult to isolate these fluorinated compounds from the reaction mixture. Hence, this chiral pool approach was abandoned.

2.4. *N*-Halosuccinimide approach²²

The next approach to be investigated was a racemic synthesis (Scheme 5). It was recognised that the targets **1** and **2** could still be valuable for some applications in racemic form: for example, they could conceivably be incorporated into (diastereoisomeric) peptides and separated thereafter. Several methods are known for the synthesis of racemic vicinal difluoro motifs.³⁴ For example, olefins can be converted via halonium intermediates into bromofluoro or iodofluoro compounds, which can subsequently be converted into difluoro compounds through nucleophilic substitution.^{22,35} This was anticipated to allow a rapid and diastereoselective route to the targets **1** and **2**.

The initial substrates were olefins **24** and **30** (Scheme 5). Reaction of **24** with *N*-iodosuccinimide and Olah's reagent gave three fluoroiodo products (**25**–**27**), which were difficult to separate by



Scheme 4. Chiral pool approach. (a) DeoxoFluor[®], CH₂Cl₂, rt; (b) DeoxoFluor[®], TMS-morpholine, CH₂Cl₂, rt.

column chromatography. Various reaction solvents were screened (see Supplementary data), and it was discovered that acetonitrile gave the best diastereoselectivity with the β -fluoro compound **25** obtained as the major product. The stereochemistry of **25** was confirmed by X-ray crystallographic analysis (Fig. 2). Subsequently, various nucleophilic fluorination conditions were screened (including AgF, Scheme 5) in an attempt to convert the mixture of **25–27** into vicinal difluoro products. However, only elimination products (**28** and **29**) were observed. A similar reaction sequence

was attempted using substrate **30** (Scheme 5). Iodofluorination of **30** delivered all four possible isomers of the product (**31–34**) as an inseparable mixture, but once again with quite good selectivity for the desired *anti*-isomers (**31**, **32**). However, addition of AgF to the reaction mixture unfortunately gave a complex mixture of products (Scheme 5), with ¹⁹F NMR analysis of the crude reaction mixture suggesting that rearrangement products were present (characterised by distinctive triplet signals around –230 ppm, corresponding to primary alkyl fluorides). The reaction sequences



Scheme 5. Attempted racemic synthesis commencing with substrates 24 or 30. (a) N-lodosuccinimide, HF · pyridine, MeCN, rt; (b) AgF, MeCN, 80 °C.



Fig. 2. X-ray crystal structures of compounds 25, 36, 37 and 39 (CCDC numbers: 1418490, 1418489, 1418488 and 1418491).

commencing from both **24** and **30** were reattempted using *N*-bromosuccinimide instead of *N*-iodosuccinimide; however, only the starting materials were recovered in both cases.

In order to improve the regioselectivity of the halofluorination reactions (Scheme 5), a phenyl group was incorporated into a new substrate (**35**, Scheme 6). When olefin **35** was treated with *N*-bromosuccinimide and Olah's reagent, the expected α -fluorinated compound **36** was formed as the major product, along with a small quantity of the diastereomer **37**. The bromofluoro intermediates **36** and **37** were separable by column chromatography. However, when the bromofluorination reaction mixture was treated with AgF (Scheme 6), the undesired rearrangement product **7** was obtained in 53% yield. This result was analogous to the rearrangement problem encountered in the first-generation synthesis of **1** (Scheme 1).³⁶ In order to prevent this rearrangement process, a *p*-nitro substituent was included in the modified substrate **38** (Scheme 6). The bromofluorination reaction of substrate **38**

proceeded with excellent diastereoselectivity, delivering the desired bromofluoro compound **39** in high yield. However, subsequent attempts to convert **39** into a vicinal difluoro product resulted in an undesired elimination reaction, giving fluoroalkenes **40** and **41** (Scheme 6). Overall, because of the difficulties in converting the fluorohalo intermediates into difluoro species (Schemes **5** and **6**) it was concluded that the racemic approach to vicinal difluorinated amino acids was not viable.

The stereochemical assignments of the fluorohalo intermediates **25**, **36**, **37** and **39** were secured using X-ray crystallographic analysis (Fig. 2).

2.5. Exploiting the p-nitro group as a tool for selectivity

Although the racemic approach (Scheme 6) was ultimately unsuccessful, the high stereoselectivity observed with substrate **38** prompted us to investigate the *p*-nitro substituent in a new context.



Scheme 6. Attempted racemic synthesis commencing with substrates 35 or 38. (a) N-Bromosuccinimide, HF pyridine, DCM, rt; (b) AgF.

The design of the new strategy (Scheme 7) was also informed by our recent work towards α, β, γ -trifluoro- δ -amino acids,³⁷ in which the *p*-nitro substituent was again shown to improve the regio- and stereoselectivity in fluorination reactions. Accordingly, the new starting material **42** (itself available in two steps from commercial materials) underwent asymmetric epoxidation followed by tosylation to give compound **44** in good yield (Scheme 7). Compound **44** then underwent a Gabriel reaction to give **45**, and subsequent epoxide ring-opening using Et₃N·3HF gave a mixture of fluorohydrin **46** and the corresponding diol **47** in 1:1 ratio with **46** in 44% yield. The enantiopurity of fluorohydrin 46 was confirmed by its derivatisation into a Mosher ester (see Supplementary data). In an attempt to improve the moderate yield of 46, the order of the fluorination and Gabriel reactions was reversed (Scheme 7). However, this resulted mainly in formation of the undesired primary alkyl fluorides **52** and **53** rather than the desired tosylate **51**, despite the screening of several fluorinating reagents and mild reaction conditions (see Supplementary data). Nevertheless, the modestyielding synthesis of 46 via 45 was still considered to be practical and scalable, since the diastereoselectivity was excellent. The fluorohydrin **46** was then subjected to deoxyfluorination (Scheme 7). Gratifyingly, this reaction furnished the desired difluoro compound 48 with excellent diastereoselectivity and with no evidence of rearrangement. The *p*-nitrophenyl group was then converted to the corresponding acetanilide (49), which was obtained in good yield alongside a small quantity of an unexpected imide product (see Supplementary data). Finally, oxidation of the aryl moiety of 49 delivered the known carboxylic acid 50. Overall, the inclusion of the *p*-nitro group (Scheme 7) delivered significant benefits in the synthesis of target **1**, by greatly improving the chemo- and diastereoselectivity.

The diol **47**, which was produced as a side product in the ringopening reaction of epoxide **45** (Scheme 7), was exploited in an alternative synthesis of the *anti*-difluoro target **2** (Scheme 8). Diol **47** was converted into the corresponding cyclic sulfate **54**,³⁸ then reacted with TBAF to deliver the fluorohydrin **55** along with a minor quantity of the ketone **56** which presumably arose through a competing elimination process. Next, deoxyfluorination of **55** proceeded in moderate yield, and the *anti*-difluoro compound **57** was subsequently carried through a standard sequence of transformations to deliver the target **2** (Scheme 8). The absolute stereochemistry of diol **47** was validated by an X-ray crystal structure of a chlorohydrin side product (**60**), which arose during the cyclic sulfate formation/ ring-opening sequence (see Supplementary data). Overall, this route (Scheme 8) constitutes another viable synthesis of the target **2**, while also preventing wastage of the diol **47**.

3. Conclusion

Several new synthetic approaches to the backbone-fluorinated amino acids **1** and **2** were investigated, in order to address the limitations of the previous syntheses. Target **2** is now available through a robust, scalable, seven-step sequence (Scheme 3), which offers dramatic improvements in terms of diastereoselectivity and consequent ease of purifications. Target **1** remains the greater synthetic challenge; a new 10-step sequence was developed in this



Scheme 7. Exploiting the *p*-nitro group for improved selectivity. (a) $b_{-}(-)$ -DET, ^tBuOOH, Ti(OⁱPr)₄, CH₂Cl₂, $-20 \degree$ C; (b) Et₃N, DMAP, TsCl, $0\degree$ C; (c) phthalimide, potassium phthalimide, DMF, 90 °C; (d) Et₃N.3HF, 120 °C; (e) DeoxoFluor[®] (neat), 70 °C; (f) H₂, Pd/C, Ac₂O, 25 °C; (g) NaOl₄, RuCl₃, MeCN, DCM, H₂O, 25 °C; (h) Et₃N.3HF, 100 °C.



Scheme 8. Conversion of diol 47 into target 2. (a) SOCl₂, pyridine, CH₂Cl₂, 0 °C; then NaIO₄, RuCl₃, H₂O, CH₂Cl₂, CH₃CN, 0 °C; (b) TBAF, THF, CH₃CN, 0 °C then H₂SO₄, H₂O, THF, 25 °C; (c) DeoxoFluor[®] (neat), 80 °C; (d) H₂, Pd/C, Ac₂O; (e) NaOl₄, RuCl₃, MeCN, DCM, H₂O.

work (Scheme 7), and although this requires more steps than the previous synthesis, it does overcome the greatest difficulty which was to achieve good chemoselectivity and reproducibility in the second fluorination step. Overall, this work has addressed the major bottleneck in the ongoing development of biological applications of 1 and 2, and the synthetic methods developed in this work may contribute to the wider deployment of selective fluorination chemistry as a tool for optimising the properties of bioactive molecules more generally.

4. Experimental section

4.1. Reagents and instrumentation

All reactions were performed in oven-dried glassware unless stated otherwise, under a nitrogen atmosphere with magnetic stirring. All anhydrous solvents were obtained by passage through columns of activated alumina. Triethylamine was stored over potassium hydroxide pellets. All other commercial reagents and solvents were of synthetic grade and used as received. Reactions were monitored by thin layer chromatography using Merck aluminiumbacked silica gel 60 F254 (0.2 mm) TLC plates. TLC plates were visualised under short-wave UV light (254 nm) and then by staining with ceric ammonium molybdate or potassium permanganate. Flash chromatography was performed using Davisil 40-63 mesh silica gel; eluting solvents are stated as volume/volume mixtures. Nuclear magnetic resonance (NMR) spectra were obtained using a BBFO PROBE 300, TBI PROBE 400 or CRYO PROBE 600 MHzBruker Avance III spectrometer, at 300 K; chemical shifts are reported in parts per million downshift from tetramethylsilane. ${}^{1}H$ and ${}^{13}C$ NMR spectra were calibrated using the residual chloroform peak (δ 7.26 ppm and δ 77.16 ppm, respectively) as the internal standard. All resonances were assigned by inspection of the coupling constants and chemical shift. The multiplicities of NMR signals are denoted as follows: s=singlet, d=doublet, t=triplet, m=multiplet, br s=broad singlet. Melting points were determined using a Stanford Research Systems OptiMelt automated melting point apparatus. Optical rotations were measured with a Perkin–Elmer Model 341 polarimeter at 589 nm with a path length of 1 dm; solution concentrations are reported in grams per 100 mL and specific rotations are reported in units of degrees dm⁻¹ cm³ g⁻¹. Infrared (IR) spectra were obtained using a Bruker Alpha-E FTIR 41 spectrometer. Mass spectra were recorded by the Mass Spectrometry Unit at The University of New South Wales, using a Bruker Daltonics fourier transform ion cyclotron resonance mass spectrometer (high resolution electrospray ionisation) operating in the positive ion mode; signal intensities are quoted as a percentage of the base peak. Diastereoisomeric ratios were determined by NMR. An enantiomeric or diastereomeric excess quoted as >99% indicates that no amount of the minor isomer was observed by the respective methods used.

4.1.1. 2-((2R,3R)-2,3-Dihydroxy-3-phenylpropyl)isoindoline-1,3dione (**4**).²⁸ A mixture of tosylate **12** (0.336 g, 1.04 mmol), potassium phthalimide (0.193 g, 1.04 mmol), phthalimide (0.153 g, 1.04 mmol) and DMF (9.0 mL) was stirred at 90 °C overnight. The mixture was then cooled and concentrated to a volume of ~ 10 mL. Water (100 mL) was added and the mixture was extracted with DCM (4×20 mL). The combined organic layers were dried (Na₂SO₄) and concentrated onto silica. The crude product was subjected to flash chromatography eluting with 8:1→4:1 DCM/EtOAc to yield *the title compound* as a white solid (169 mg, 69%); *R*_f 0.22 (8:1 DCM/ EtOAc); [α]_D +20 (*c* 0.05, EtOH) [lit.²⁸ for enantiomer: [α]_D -17 (*c* 0.69, EtOH)]; ¹H NMR (300 MHz, CDCl₃) δ 7.85–7.68 (m, 4H, phthalimide), 7.41–7.28 (m, 5H, Ph), 4.61 (d, *J*=5.1 Hz, 1H, Ph–CH), 4.06 (m, 1H, CH–CH₂), 3.94–3.88 (m, 2H, CH₂); spectral data in accordance with literature values.²⁸

4.1.2. (\pm) -(R)-2-(3,3-Difluoro-2-phenylpropyl)isoindoline-1,3-dione (**7**).²⁸ N-Bromosuccinimide (10.0 mg, 0.052 mmol) was added to a mixture of **35** (10.0 mg, 0.038 mmol), HF/pyridine (0.04 mL) and

DCM (0.04 mL), and the resulting mixture was stirred for 3 h at 25 °C. Silver(I) fluoride (6.5 mg, 0.052 mmol) was added, and the mixture was stirred for 16 h in the dark. Water (1 mL) was added, and the mixture was partitioned between EtOAc (5 mL) and H₂O (5 mL). The organic layer was washed with saturated aqueous NaHCO₃ (5 mL) and brine (5 mL), dried (MgSO₄) and concentrated in vacuo to afford a mixture of **7**, **36** and **37** in 53:27:16 ratio.

Data for **7**: ¹⁹F NMR (282 MHz, CDCl₃) δ –119.9 (ddd, *J*=283.4, 55.7, 13.7 Hz, 1F), –125.5 (ddd, *J*=283.4, 55.7, 16.5 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –119.9 (d, *J*=283.4 Hz, 1F), –125.5 (d, *J*=283.4 Hz, 1F); spectral data in accordance with literature values.²⁸

4.1.3. 2-((2S,3S)-3-Fluoro-2-hydroxy-3-phenylpropyl)isoindoline-1,3-dione (8).²⁸ A mixture of compound 16 (5.70 g, 17.5 mmol), phthalimide (3.10 g, 20.9 mmol), potassium phthalimide (3.90 g, 20.9 mmol) and DMF (100 mL) was stirred at 90 °C overnight. The mixture was concentrated, and the residue was partitioned between water (100 mL) and EtOAc (80 mL). The aqueous layer was extracted with EtOAc (5×50 mL) and the combined organic layers were dried over MgSO₄, filtered, and concentrated to give the title compound as an off-white solid (3.98 g, 76%); ¹H NMR (300 MHz, $\text{CDCl}_3)$ δ 7.83 (m, 2H, tosyl ArH), 7.71 (m, 2H, tosyl ArH), 7.43–7.31 (m, 5H, ArH), 5.47 (dd, J=46.6, 4.7 Hz, 1H, CHF-CH), 4.34 (m, 1H, CH-OH), 3.91 (dd, J=14.1, 8.6 Hz, 1H, CH₂-NPht), 3.79 (dd, J=14.1, 4.1 Hz, 1H, CH₂-NPht), 2.63 (d, J=5.7 Hz, 1H, OH); ¹⁹F NMR $(282 \text{ MHz}, \text{CDCl}_3) \delta - 188.9 \text{ (dd, } I = 46.6, 18.3 \text{ Hz}, 1\text{F}); {}^{19}\text{F}{}^{1}\text{H} \text{NMR}$ (282 MHz, CDCl₃) δ –188.9 (s, 1F); spectral data in accordance with literature values.²⁸

4.1.4. 2-((2R,3S)-2,3-Difluoro-3-phenylpropyl)isoindoline-1,3-dione (9).²⁸ A mixture of compounds **17** and **18** (5.0 g, 15.5 mmol), phthalimide (2.50 g, 17.0 mmol), potassium phthalimide (3.20 g, 17.0 mmol) and DMF (100 mL) was stirred at 90 °C overnight. The mixture was concentrated, and the residue was partitioned between water (100 mL) and EtOAc (80 mL). The aqueous layer was extracted with EtOAc (5×50 mL) and the combined organic layers were dried (MgSO₄), filtered, and concentrated under reduced pressure. The residue was purified by flash chromatography eluting with 9:1 hexane/EtOAc to give the title compound as a white solid (2.70 g, 65%); [a]_D +40.8 (*c* 0.98, CHCl₃); mp 110–113 °C; ¹H NMR (300 MHz, CDCl₃) δ 7.84 (m, 2H, ArH), 7.72 (m, 2H, ArH), 7.44–7.35 (m, 5H, ArH), 5.72 (ddd, J=46.4, 12.9, 4.4 Hz, 1H, CHF-CHF-CH₂), 5.14 (ddddd, J=47.6, 16.5, 8.7, 4.4, 3.6 Hz, 1H, CHF-CHF-CH₂), 4.20 (dddd, J=14.5, 12.4, 8.7, 0.7 Hz, 1H, CHF-CH₂), 3.92 (dddd, J=29.5, 14.5, 3.6, 0.7 Hz, 1H, CHF–CH₂); 19 F NMR (282 MHz, CDCl₃) δ –193.3 (ddd, J=46.4, 16.5, 16.3 Hz, 1F, CHF-CHF-CH₂), -195.2 (ddddd, *J*=47.6, 29.5, 16.3, 12.9, 12.4 Hz, 1F, CHF–CH*F*–CH₂); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –193.3 (d, J=16.3 Hz, 1F, CHF–CHF–CH₂), -195.2 (d, J=16.3 Hz, 1F, CHF-CHF-CH₂); spectral data in accordance with literature values.²⁸

4.1.5. (1R,2R)-1-Phenylpropane-1,2,3-triol $(11)^{29}$. A mixture of potassium ferricyanide (22.1 g, 67.1 mmol), potassium carbonate (9.27 g, 67.1 mmol), sodium hydrogen carbonate (5.63 g, 67.1 mmol) and (DHQD)₂PHAL (0.17 g, 0.22 mmol) in *tert*-butanol (110 mL) and water (110 mL) was stirred at 25 °C for 10 min, then cooled to 0 °C. Osmium tetroxide (2% solution in water, 1.14 mL, 0.067 mmol) was then added followed by methanesulfonamide (0.500 g, 5.26 mmol) to form a red solution. The mixture was stirred at 0 °C for 30 min prior to the addition of compound **10** (3.00 g, 22.4 mmol), and the mixture was then stirred for 48 h at 0 °C. Sodium sulfite (3.00 g) was added, and stirring continued for 1 h before extraction with EtOAc (7×75 mL) and a wash with brine. The combined organic layers were dried (NaSO₄) and concentrated onto silica. The crude product was purified using flash chromatography eluting with 3:7 hexane/EtOAc to yield *the title compound* as a viscous pale brown oil (3.18 g, 85%); *R*_f 0.20 (3:7 hexane/EtOAc); [α]_D -26 (*c* 3.52, CHCl₃) [lit.²⁹ for enantiomer: [α]_D +21 (*c* 3.68, CHCl₃)]; ¹H NMR (300 MHz, CDCl₃) δ 7.28 (m, 5H, Ar*H*), 4.58 (d, *J*=7.1 Hz, 1H, Ph–CH), 4.56 (br s, 1H, OH), 4.49 (br s, 1H, OH), 3.83–3.73 (m, 2H, 2×CH–OH), 3.41 (m, 2H, CH₂); spectral data in accordance with literature values.²⁹

4.1.6. (2R,3R)-2,3-Dihydroxy-3-phenylpropyl-4methylbenzenesulfonate (12).²⁹ Dibutyltin oxide (0.44 g, 2 mol%) was added to a solution of triol 11 (15.0 g, 89.2 mmol) in anhydrous DCM (200 mL) and stirred for 20 min until fully dissolved. DIPEA (0.318 mL, 1.96 mmol) and p-toluenesulfonyl chloride (18.7 g, 98.1 mmol) were added and the mixture was stirred overnight at 0 °C then guenched with water. The mixture was extracted with DCM $(3 \times 100 \text{ mL})$, dried (Na_2SO_4) and concentrated. The crude product was purified by flash chromatography eluting with 9:1 DCM/ethyl acetate to yield the title compound as a pale yellow oil (17.5 g, 61%); *R*_f 0.35 (9:1 DCM/EtOAc); [α]_D – 18 (*c* 2.3, CHCl₃) [lit.²⁹ for enantiomer: $[\alpha]_D$ +15 (*c* 1.2, CHCl₃)]; ¹H NMR (300 MHz, CDCl₃) δ 7.78 (d, J=8.3 Hz, 2H, ArH), 7.34-7.27 (m, 7H, ArH), 4.68 (d, J=6.1 Hz, 1H, Ph-CH), 4.10-4.04 (m, 2H, CH₂), 3.94-3.88 (m, 1H, CH-CH₂), 2.45 (s, 3H, CH₃); spectral data in accordance with literature values.²⁹

4.1.7. ((2S,3S)-3-Phenyloxiran-2-yl)methanol (13).³⁰ Titanium isopropoxide (3.81 g, 13.4 mmol), followed by 5.5 M tert-butyl hydroperoxide (TBHP) (17.2 mL, 179 mmol), were added to a stirred solution of molecular sieves and L-(+)-DET (4.20 g, 20.1 mmol) in dichloromethane (770 mL) at -20 °C. The mixture was allowed to stir at -20 °C for 1 h. A solution of compound **10** (12.0 g, 89.4 mmol) in dichloromethane (17 mL) was then added dropwise over 30 min. The reaction was allowed to stir overnight and then quenched at -20 °C with 10% aqueous NaOH solution saturated with NaCl (7.2 mL). Diethyl ether (100 mL) was added and the reaction mixture was warmed to 0 °C. The stirring was maintained for 15 min at 0 °C while MgSO₄ and Celite were added. The mixture was allowed to settle and the solution was filtered through a pad of Celite and washed with diethyl ether. Purification by flash chromatography (3:2 hexane/EtOAc) provided the title compound as a yellow oil (10.9 g, 81%); *R*_f 0.42 (7:3 hexane/EtOAc); ¹H NMR (300 MHz, CDCl₃) δ 7.33–7.28 (m, 5H, ArH), 4.06 (m, 1H, CH–H–OH), 3.95 (d, J=2.2 Hz, 1H, Ph–CHO), 3.80 (dd, J=12.7, 4.7 Hz, 1H, CH–H–OH), 3.28–3.25 (m, 1H, OCH–CH₂), 2.86 (br s, 1H, OH); spectral data in accordance with literature values.³⁰

4.1.8. ((2S,3S)-3-Phenyloxiran-2-yl)methyl-4methylbenzenesulfonate (14). To a solution of compound 13 (8.30 g, 55.0 mmol) in DCM (350 mL) was added triethylamine (15.3 mL, 110 mmol), DMAP (0.672 g, 5.5 mmol) and *p*-toluenesulfonyl chloride (15.7 g, 83.0 mmol). The mixture was stirred for 3 h and water was subsequently added. The mixture was extracted with DCM (2×150 mL) and the combined organic layers were dried over MgSO₄, filtered and concentrated under reduced pressure. Purification by flash column chromatography $(9:1 \rightarrow 3:2 \text{ hexane/EtOAc})$ provided the title compound as a colourless solid (11.0 g, 50%); R_f 0.62 (7:3 hexane/EtOAc); mp 44–48 °C; $[\alpha]_D$ –41.7 (*c* 1.27, CHCl₃); IR (neat) ν_{max} (cm⁻¹) 2987, 1730, 1594, 1439, 1352, 1271, 1170; ¹H NMR (300 MHz, CDCl₃) δ 7.84 (m, 2H, tosyl ArH), 7.38–7.31 (m, 5H, ArH), 7.17 (m, 2H, tosyl ArH), 4.36 (dd, J=11.5, 3.6 Hz, 1H, CH-H-OTs), 4.14 (dd, J=11.5, 5.7 Hz, 1H, CH-H-OTs), 3.77 (d, J=2.0 Hz, 1H, Ar-CHO), 3.25 (ddd, J=5.7, 3.6, 2.0 Hz, 1H, CHO-CH2-OTs), 2.46 (s, 3H, tosyl CH3); ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 145.3 (ArC), 135.6 (ArC), 132.7 (ArC), 130.0 (ArC), 128.7 (ArC), 128.6 (ArC), 128.0 (ArC), 125.8 (ArC), 69.5 (CH2-OTs), 58.6

(CHO–CH₂–OTs), 58.4 (Ar–CHO), 21.7 (tosyl CH₃); HRMS (ESI, +ve) C₁₆H₁₆O₄SNa⁺ [M+Na]⁺ requires *m/z* 327.0769, found 327.0772.

4.1.9. 2-(((2S,3S)-3-Phenyloxiran-2-yl)methyl)isoindoline-1,3-dione (15). A mixture of compound 14 (1.50 g, 4.93 mmol), potassium phthalimide (0.91 g, 4.9 mmol), phthalimide (0.73 g, 4.9 mmol) and DMF (50 mL) was stirred at 50 °C for 16 h. The solvent was evaporated and the residue was purified by column chromatography (6:1 hexane/EtOAc) to give the title compound as a white solid (0.86 g, 63%); R_f 0.46 (7:3 hexane/EtOAc); mp 74–80 °C; $[\alpha]_D$ +22.9 (c 1.2, CHCl₃); IR (neat) v_{max} (cm⁻¹) 2928, 1771, 1706, 1611, 1389, 1172, 1070; ¹H NMR (300 MHz, CDCl₃) δ 7.89–7.73 (m, 4H, phthalimide), 7.36–7.25 (m, 5H, Ph), 4.16 (dd, J=14.4, 4.6 Hz, 1H, CH-H-NPht), 3.88 (d, J=1.9 Hz, 1H, Ar-CHO), 3.86 (dd, J=14.4, 5.7 Hz, 1H, CH-H-NPht), 3.25 (ddd, J=5.7, 4.6, 1.9 Hz, 1H, CHO-CH₂-NPht); ${}^{13}C{}^{1}H$ NMR (75 MHz, CDCl₃) δ 168.2 (C=O phthalimide), 134.4 (ArC),134.3 (ArC), 132.4, 128.6 (ArC), 128.5 (ArC), 125.7 (ArC), 123.6 (ArC), 59.0 (Ph-CHO), 58.1 (CHO-CH₂), 39.5 (CH₂-NPht); HRMS (ESI, +ve) C₁₇H₁₃NO₃Na⁺ [M+Na]⁺ requires *m/z* 302.0793, found 302.0798.

4.1.10. (2S,3S)-3-Fluoro-2-hydroxy-3-phenylpropyl-4methylbenzenesulfonate (16).³¹ BF₃·OEt₂ (16.1 µL, 0.13 mmol) was added to a stirred 0.25 M solution of compound 14 (119 mg, 0.39 mmol) in dichloromethane at $-20 \degree$ C over 5 min. A saturated aqueous solution of NaHCO₃ (5 mL) was then added, and the mixture was stirred until the two layers became clear. The aqueous laver was extracted with DCM $(3 \times 10 \text{ mL})$ and the combined organic lavers were dried (MgSO₄) and concentrated under reduced pressure. The residue was purified by flash chromatography eluting with 4:1 hexane/EtOAc to give the title compound as a yellow oil (78.3 mg, 63%); $[\alpha]_D$ +0.27 (*c* 0.19, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 7.78 (m, 2H, ArH), 7.37–7.26 (m, 7H, ArH), 5.54 (dd, *J*=46.5, 5.3 Hz, 1H, CHF-CH), 4.16-4.05 (m, 2H, CHH-OTs and CH-OH), 3.95-3.88 (m, 1H, CHH-OTs), 2.65 (br s, 1H, OH), 2.46 (s, 3H, tosyl CH₃); ¹⁹F NMR (282 MHz, CDCl₃) δ –192.2 (dd, *J*=46.5, 19.1 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –192.2 (s, 1F); spectral data in accordance with literature values.³¹

4.1.11. (2R, 3S) - 2, 3 - Di fluoro - 3 - phenylpropyl - 4methylbenzenesulfonate (**17**); (*R*)-3,3-difluoro-2-phenylpropyl-4methylbenzenesulfonate (**18**). DeoxoFluor[®] (15.0 mL, 81.0 mmol) was added to compound **16** (6.90 g, 21.3 mmol) in a plastic reaction vessel. The mixture was stirred at 70 °C for 16 h. The mixture was cooled, diluted with DCM (25 mL), and saturated ice-cooled aqueous NaHCO₃ (20 mL) was added dropwise. After the bubbling ceased, the organic layer was separated, dried over MgSO₄, filtered, and concentrated under reduced pressure. The residue was purified by flash chromatography (85:15 hexane/EtOAc) to give a 6:1 mixture of compound **17** and the rearrangement product **18** (combined yield 5.07 g, 73%) (see ESI).

Data for **17**: R_f 0.47 (7:3 hexane/EtOAc); ¹H NMR (300 MHz, CDCl₃) δ 7.78–7.76 (m, 2H, tosyl ArH), 7.42–7.26 (m, 7H, tosyl ArH and Ph), 5.59 (ddd, *J*=45.8, 10.9, 5.3 Hz, 1H, CHF–CHF–CH₂), 4.85 (ddddd, *J*=46.8, 16.6, 8.8, 5.3, 3.6 Hz, 1H, CHF–CHF–CH₂), 4.34 (m, 1H, CH₂–OTs), 4.26 (m, 1H, CH₂–OTs), 2.47 (s, 3H, CH₃); ¹⁹F NMR (282 MHz, CDCl₃) δ –192.1 (ddd, *J*=46.4, 16.6, 16.6 Hz, 1F), –195.9 (m, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –192.1 (d, *J*=16.6 Hz, 1F), –195.9 (d, *J*=16.6 Hz, 1F).

Data for **18**: R_f 0.47 (7:3 hexane/EtOAc); ¹⁹F NMR (282 MHz, CDCl₃) δ – 121.5 (ddd, *J*=283.3, 56.6, 16.9 Hz, 1F), –123.6 (d, *J*=283.3, 56.6, 16.9 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –121.5 (d, *J*=283.3 Hz, 1F), –123.6 (d, *J*=283.3 Hz, 1F).

4.1.12. (±)-Methyl-(2S,3R)-4-(1,3-dioxoisoindolin-2-yl)-3-fluoro-2iodobutanoate (**25**); (±)-methyl-(2R,3S)-4-(1,3-dioxoisoindolin-2yl)-2-fluoro-3-iodobutanoate (**26**); (\pm) -methyl-(2S,3S)-4-(1,3dioxoisoindolin-2-yl)-3-fluoro-2-iodobutanoate (**27**). To a mixture of methyl-(*E*)-4-(1,3-dioxoisoindolin-2-yl)but-2-enoate (100 mg, 0.41 mmol), HF/pyridine (0.4 mL) and MeCN (0.4 mL) at 25 °C was added *N*-iodosuccinimide (13.0 mg, 0.056 mmol), and the resulting mixture was stirred for 16 h. Water (5 mL) was added, and the mixture was partitioned between EtOAc (10 mL) and H₂O (10 mL). The organic layer was washed with saturated aqueous NaHCO₃ (10 mL) and brine (10 mL), dried (MgSO₄) and concentrated in vacuo. The residue was purified via flash chromatography eluting with 80:20 hexane/EtOAc to give colourless oil comprising a mixture of **25**, **26** and **27** in 78:21:1 ratio, as calculated from ¹⁹F NMR analysis (combined yield 150 mg, 94%). A small quantity of **25** was subsequently isolated for characterisation purposes.

Data for **25**: R_f 0.23 (80:20 hexane/EtOAc); IR (neat) ν_{max} (cm⁻¹) 2900, 1747, 1740, 1640, 1310, 1280, 1240, 1110, 500; ¹H NMR (400 MHz, CDCl₃) δ 7.88 (m, 2H, ArH), 7.75 (m, 2H, ArH), 5.12 (dddd, *J*=47.3, 8.8, 8.2, 3.2 Hz, 1H, CHF), 4.50 (dd, *J*=7.9, 8.8 Hz, 1H, CHI), 4.35 (ddd, *J*=28.0, 14.6, 3.2 Hz, 1H, CH₂), 4.14 (ddd, *J*=14.8, 14.6, 8.2 Hz, 1H, CH₂), 3.79 (s, 3H, CH₃); ¹³C{¹H} NMR (100 MHz, CDCl₃) δ 168.9 (d, *J*=4.4 Hz, CO₂Me), 168.0 (C=O phthalimide), 134.4 (ArC), 132.0 (ArC), 123.7 (ArC), 89.6 (d, *J*=183.1 Hz, CHF), 53.5 (CH₃), 40.5 (d, *J*=20.8 Hz, CHI), 17.0 (d, *J*=24.1 Hz, CH₂); ¹⁹F NMR (377 MHz, CDCl₃) δ -175.1 (dddd, *J*=47.3, 28.0, 14.8, 7.9 Hz, 1F, CHF–CH₂); ¹⁹F {¹H} NMR (377 MHz, CDCl₃) δ -175.1 (s, 1F, CHF–CH₂); HRMS (ESI, +ve) C₁₃H₁₁FINO₄Na⁺ [M+Na]⁺ requires *m/z* 413.9609, found 413.9604.

Data for **26**: R_f 0.23 (80:20 hexane/EtOAc); ¹⁹F NMR (282 MHz, CDCl₃) δ –186.1 (dd, *J*=46.9, 21.6 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –186.1 (s, 1F).

Data for **27**: R_f 0.23 (80:20 hexane/EtOAc); ¹⁹F NMR (282 MHz, CDCl₃) δ –202.7 (m, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –202.7 (s, 1F).

4.1.13. (\pm) -2-((2S,3R)-2-Bromo-3-fluoro-3-phenylpropyl)isoindoline-1,3-dione (**36**); (\pm) -2-((2S,3S)-2-bromo-3-fluoro-3phenylpropyl)isoindoline-1,3-dione (**37**). N-Bromosuccinimide (0.300 g, 1.547 mmol) was added to a mixture of **35** (0.300 g, 1.139 mmol), HF/pyridine (1.14 mL) and DCM (1.14 mL) at 25 °C. The mixture was stirred for 16 h. Water (10 mL) was added, and the mixture was partitioned between EtOAc (15 mL) and H₂O (5 mL). The organic layer was washed with saturated aqueous NaHCO₃ (15 mL) and brine (15 mL), dried (MgSO₄) and concentrated in vacuo. The residue was purified by flash chromatography eluting with 85:15 hexane/EtOAc to give compound **36** as a colourless oil (0.371 g, 90%) and compound **37** as a colourless oil (20.6 mg, 5%).

Data for **36**: R_f 0.29 (85:15 hexane/EtOAc); IR (neat) ν_{max} (cm⁻¹) 2930, 1717, 1752, 1631, 1350, 1289, 1227, 1118, 510; ¹H NMR (300 MHz, CDCl₃) δ 7.84 (m, 2H, phthalimide), 7.72 (m, 2H, phthalimide), 7.44–7.28 (m, 5H, Ph), 5.72 (dd, *J*=46.1, 6.2 Hz, 1H, *CHF*), 4.85 (dddd, *J*=15.3, 8.9, 6.2, 5.5 Hz, 1H, *CHB*r), 4.24 (dd, *J*=14.4, 8.9 Hz, 1H, *CH*₂), 4.17 (dd, *J*=14.4, 5.5 Hz, 1H, *CH*₂); ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 167.9 (C=O phthalimide), 136.3 (d, *J*=20.2 Hz, Ph quaternary C), 134.3 (phthalimide), 131.9 (phthalimide), 129.3 (d, *J*=1.9 Hz, Ph *m*–C), 128.7 (Ph *p*–C), 126.3 (d, *J*=7.1 Hz, Ph *o*–C), 123.6 (phthalimide), 94.9 (d, *J*=178.4 Hz, CHF), 50.4 (d, *J*=25.4 Hz, CHBr), 40.6 (d, *J*=5.2 Hz, CH₂); ¹⁹F NMR (282 MHz, CDCl₃) δ –176.4 (dd, *J*=46.3, 15.4 Hz, 1F, Ph–CHF); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –176.4 (s, 1F, Ph–CHF); HRMS (ESI, +ve) C₁₇H₁₃FBrNO₂Na⁺ [M+Na]⁺ requires *m/z* 384.0006, found 384.0001.

Data for **37**: R_f 0.23 (85:15 hexane/EtOAc); IR (neat) ν_{max} (cm⁻¹) 2939, 1726, 1759, 1622, 1363, 1281, 1241, 1118, 515; ¹H NMR (300 MHz, CDCl₃) δ 7.85 (m, 2H, phthalimide), 7.73 (m, 2H, phthalimide), 7.41–7.27 (m, 5H, Ph), 5.59 (dd, *J*=45.9, 4.9 Hz, 1H, *CHF*), 4.79 (m, 1H, *CHB*r), 4.22 (dd, *J*=14.3, 9.1 Hz, 1H, *CH*₂), 4.01 (dd, *J*=14.3, 5.6 Hz, 1H, *CH*₂); ¹³C NMR (75 MHz, CDCl₃) δ 167.9 (C=O

phthalimide), 136.4 (d, *J*=20.3 Hz, Ph quaternary C), 134.4 (phthalimide), 131.8 (phthalimide), 129.3 (d, *J*=1.3 Hz, Ph *m*–C), 128.7 (Ph *p*–C), 126.1 (d, *J*=7.1 Hz, Ph *o*–C), 123.7 (phthalimide), 92.9 (d, *J*=182.1 Hz, CHF), 52.3 (d, *J*=23.7 Hz, CHBr), 41.6 (d, *J*=3.8 Hz, CH₂); ¹⁹F NMR (282 MHz, CDCl₃) δ –178.6 (dd, *J*=45.9, 20.3 Hz, 1F, Ph–CHF); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –178.6 (s, 1F, Ph–CHF); HRMS (ESI, +ve) C₁₇H₁₃FBrNO₂Na⁺ [M+Na]⁺ requires *m*/*z* 384.0006, found 384.0003.

4.1.14. (\pm) -2-((2S,3R)-2-Bromo-3-fluoro-3-(4-nitrophenyl)propyl) (39). N-Bromosuccinimide isoindoline-1,3-dione (8.6)mg. 0.044 mmol) was added to a mixture of **38** (10.0 mg, 0.032 mmol), HF/pyridine (0.04 mL) and DCM (0.04 mL), and the resulting mixture was stirred at 25 °C for 16 h. Water (1 mL) was added, and the mixture was partitioned between EtOAc (5 mL) and $H_2O(5 mL)$. The organic layer was washed with saturated aqueous NaHCO₃ (5 mL) and brine (5 mL), dried (MgSO₄) and concentrated in vacuo. The residue was purified by flash chromatography eluting with 80:20 hexane/EtOAc to give the title compound as a colourless oil (12.7 mg, 96%); R_f 0.39 (80:20 hexane/EtOAc); IR (neat) ν_{max} (cm⁻¹) 2939, 1711, 1759, 1639, 1367, 1256, 1223, 1154, 525; ¹H NMR (600 MHz, CDCl₃) δ 8.21 (br d, *J*=8.9 Hz, 2H, O₂NC₆H₄), 7.84 (dd, *J*=5.6, 3.0 Hz, 2H, phthalimide), 7.73 (dd, J=5.6, 3.0 Hz, 2H, phthalimide), 7.61 (br d, J=8.9 Hz, 2H, O₂NC₆H₄), 5.80 (dd, J=46.0, 6.2 Hz, 1H, CHF), 4.81 (m,1H, CHBr), 4.21 (br d, *J*=7.3 Hz, 2H, CH₂); ¹³C{¹H} NMR (150 MHz, CDCl₃) δ 167.8 (C=O phthalimide), 148.4 (O₂N-C), 142.9 (d, *I*=20.0 Hz, ArC–CHF), 134.5 (phthalimide), 131.7 (phthalimide), 127.4 (d, J=8 Hz, O₂N-Ph o-C), 123.9 (Ph m-C), 123.8 (phthalimide), 93.6 (d, J=183.6 Hz, CHF), 49.1 (d, J=25.1 Hz, CHBr), 40.5 (d, I=5.1 Hz, CH₂); ¹⁹F NMR (282 MHz, CDCl₃) δ -178.2 (dd, I=46.0, 15.5 Hz, 1F); 19 F{ 1 H} NMR (282 MHz, CDCl₃) δ –178.2 (s, 1F); HRMS (ESI, +ve) $C_{17}H_{12}FBrN_2O_4Na^+$ [M+Na]⁺ requires *m/z* 428.9857, found 428.9852.

4.1.15. (E)-2-(3-Fluoro-3-(4-nitrophenyl)allyl)isoindoline-1,3-dione (**40**); (Z)-2-(3-fluoro-3-(4-nitrophenyl)allyl)isoindoline-1,3-dione (**41**). *N*-Bromosuccinimide (8.6 mg, 0.044 mmol) was added to a mixture of **38** (10.0 mg, 0.032 mmol), HF/pyridine (0.04 mL) and DMF (0.04 mL), and the resulting mixture was stirred for 3 h at 25 °C. Silver(I) fluoride (5.6 mg, 0.044 mmol) was added, and the mixture was stirred for 16 h at 80 °C in the dark. Water (1 mL) was added, and the mixture was partitioned between EtOAc (5 mL) and H₂O (5 mL). The organic layer was washed with saturated aqueous NaHCO₃ (5 mL) and brine (5 mL), dried (MgSO₄) and concentrated in vacuo to afford a mixture of **40**, **41** and **38** in 18:1:1 ratio.

Data for **40**: ¹⁹F NMR (282 MHz, CDCl₃) δ –96.3 (d, *J*=19.9 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –96.3 (s, 1F).

Data for **41**: ¹⁹F NMR (282 MHz, CDCl₃) δ –115.8 (d, *J*=35.2 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –115.8 (s, 1F).

4.1.16. ((2R,3R)-3-(4-Nitrophenyl)oxiran-2-yl)methanol (**43**).³⁹ An oven dried 500 mL three neck round bottom flask was charged with 3 Å activated molecular sieves (1.0 g) and dry DCM (100 mL). The mixture was cooled to -20 °C and then (-)-DET (258 mg, 1.25 mmol), Ti(O-i-Pr)₄ (236 mg, 0.83 mmol) and 5.5 M TBHP (6.1 mL, 33 mmol) were added. After 30 min, a solution of compound 42 (2.99 g, 16.7 mmol) in dry DCM (50 mL) was added slowly via cannula and the mixture was stirred for 2 h at -20 °C. The mixture was quenched at -20 °C by the addition of a 10% aqueous NaOH solution saturated with NaCl (1.5 mL). Diethyl ether (10% v/v) was added, and the mixture was warmed to 10 °C. The mixture was then stirred for an additional 10 min at $10 \,^{\circ}$ C and then MgSO₄ (1.5 g) and Celite (200 mg) were added, and stirred for another 15 min. The mixture was allowed to settle, and the clear solution was filtered through a pad of Celite and washed with diethyl ether (40 mL). The volatiles were removed under reduced pressure to afford a crude residue which was recrystallised from hexane/EtOAc to give *the title compound* as yellow needles (3.12 g, 96%); mp 114–115 °C; $[\alpha]_D$ –6.49 (*c* 0.133, MeCN); ¹H NMR (400 MHz, CDCl₃) δ 8.21 (d, *J*=8.8 Hz, 2H, ArH), 7.45 (d, *J*=8.8 Hz, 2H, ArH), 4.08 (dd, *J*=12.9, 2.3 Hz, 1H, CH₂OH), 4.05 (d, *J*=2.1 Hz, 1H, Ar–CHO), 3.86 (dd, *J*=12.9, 3.3 Hz, 1H, CH₂OH), 3.19 (dt, *J*=3.3, 2.2 Hz, 1H, CHO–CH₂), 1.82 (br s, 1H, CH₂OH); spectral data in accordance with literature values.³⁹

4.1.17. ((2R,3R)-3-(4-Nitrophenyl)oxiran-2-yl)methyl-4methylbenzenesulfonate (44). Triethylamine (1.6 mL, 12 mmol) and DMAP (74.5 mg, 0.61 mmol) were added to a solution of compound **43** (1.20 g, 6.10 mmol) in DCM (30 mL) at 0 °C. *p*-Toluenesulfonyl chloride (1.70 g, 9.15 mmol) was then added in portions and the mixture was stirred for 1 h. The reaction mixture was partitioned between water (50 mL) and EtOAc (50 mL). The organic layer was washed with water (25 mL) and brine (25 mL), and dried over MgSO₄. The volatiles were removed under reduced pressure and the residue was purified by flash chromatography eluting with $85:15 \rightarrow 60:40$ hexane/EtOAc to afford the title compound as a brown solid (1.4 g, 67%); R_f 0.4 (70:30 hexane/EtOAc); $[\alpha]_D$ – 12.3 (*c* 0.071, MeCN); mp 105–106 °C; IR (neat) ν_{max} (cm⁻¹) 1512, 1344, 963, 835; ¹H NMR (300 MHz, CDCl₃) δ 8.21 (d, J=8.8 Hz, 2H, C₆H₄NO₂), 7.82 (d, J=8.3 Hz, 2H, C₆H₄NO₂), 7.42-7.35 (m, 4H, C₆H₄CH₃), 4.32 (dd, *J*=11.7, 3.9 Hz, 1H, CH₂), 4.22 (dd, *J*=11.7, 5.4 Hz, 1H, CH₂), 3.91 (d, J=1.9, 1H, O₂NC₆H₄-CHO), 3.23 (ddd, J=5.4, 3.9, 1.9 Hz, 1H, CHO-CH₂), 2.46 (s, 3H, C₆H₄CH₃); ¹³C{¹H} NMR (300 MHz, CDCl₃) δ 148.3 (C-NO₂), 145.5 (C-S), 143.2 (C-CHO), 132.7 (C-CH₃), 130.2 (ArC), 128.2 (ArC), 126.6 (ArC), 124.0 (ArC), 68.6 (CH₂), 59.3 (CHO-CH₂), 55.6 (O₂NC₆H₄-CHO), 21.8 (CH₃); HRMS (ESI, +ve) $C_{16}H_{15}NO_6Na^+$ [M+Na]⁺ requires *m/z* 372.0512, found 372.0511.

4.1.18. 2-(((2R,3R)-3-(4-Nitrophenyl)oxiran-2-yl)methyl)isoindoline-1,3-dione (45). A solution of tosylate 44 (8.64 g, 24.7 mmol) and potassium phthalimide (5.50 g, 4.02 mmol) in DMF (100 mL) was stirred overnight at 55 °C. The mixture was cooled and concentrated to dryness. The residue was dissolved in ethyl acetate (400 mL) and the solution was washed with water $(3 \times 400 \text{ mL})$ and brine (1×200 mL). The organic layer was dried (MgSO₄) and concentrated under reduced pressure to yield the title compound as a yellow solid (7.75 g, 97%); $R_f 0.3$ (70:30 hexane/EtOAc); $[\alpha]_D + 25.9$ (*c* 0.039, MeCN); mp 176–178 °C; IR (neat) ν_{max} (cm⁻¹) 1699, 1509, 1338, 936; ¹H NMR (300 MHz, CDCl₃) δ 8.18 (d, J=8.8 Hz, 2H, C₆H₄NO₂), 7.89 (m, 2H, phthalimide), 7.75 (m, 2H, phthalimide), 7.43 (d, J=8.8 Hz, 2H, C₆H₄NO₂), 4.21 (dd, J=14.5, 4.3 Hz, 1H, CH₂), 3.99 (d, J=1.9 Hz, 1H, O₂NC₆H₄-CHO), 3.86 (dd, J=14.5, 5.9 Hz, 1H, CH₂), 3.21 (ddd, J=5.9, 4.3, 1.9 Hz, 1H, CHO-CH₂); ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 168.1 (C=O), 147.9 (O₂N-C), 144.0 (C-CHO), 134.5 (ArC), 132.0 (ArC), 126.5 (ArC), 123.9 (ArC), 123.8 (ArC), 59.6 (CHO-CH₂), 57.2 (O₂NC₆H₄-CHO), 39.2 (CH₂); HRMS (ESI, +ve) $C_{17}H_{12}N_2O_5Na^+$ [M+Na]⁺ requires *m*/*z* 347.0638, found 347.0633.

4.1.19. 2-((2R,3S)-3-Fluoro-2-hydroxy-3-(4-nitrophenyl)propyl)isoindoline-1,3-dione (**46**); 2-((2R,3S)-2,3-dihydroxy-3-(4-nitrophenyl) propyl)isoindoline-1,3-dione (**47**). In an oven dried pressure flask, a mixture of compound **45** (54.9 mg, 0.17 mmol) and Et₃N·3HF (1.0 mL) was stirred overnight at 120 °C. The mixture was diluted with DCM (50 mL) and washed with saturated aqueous NaHCO₃ (3×30 mL). The organic layer was dried over MgSO₄ and purified by column chromatography eluting with 80:20 hexane/EtOAc to afford compound **46** as an off-white powder (25.5 mg, 44%) and compound **47** as a yellow powder (26.4 mg, 45%).

 3.0 Hz, 2H, phthalimide), 7.61 (d, *J*=8.9 Hz, 2H, C₆*H*₄NO₂), 5.54 (dd, *J*=46.6, 6.1 Hz, 1H, CHF), 4.23 (m, 1H, CHF–CHOH), 3.99–3.96 (m, 2H, CHOH–CH₂), 3.08 (d, *J*=6.6 Hz, 1H, CHOH); ¹³C{¹H} NMR (150 MHz, CDCl₃) δ 169.0 (C=O), 148.3 (O₂N–C), 143.3 (d, *J*=20.0 Hz, ArC–CHF), 134.6 (ArC), 134.6 (ArC), 131.9 (ArC), 127.2 (d, *J*=8.3 Hz, *m*-NO₂C₆H₄), 123.8 (d, *J*=11.5 Hz, o-NO₂C₆H₄), 93.2 (d, *J*=179.1 Hz, CHF), 72.5 (d, *J*=25.2 Hz, CHOH), 40.3 (d, *J*=5.0 Hz, CH₂); ¹⁹F NMR (282 MHz, CDCl₃) δ –191.9 (dd, *J*=46.4, 13.8 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –191.9 (s, 1F); HRMS (ESI, +ve) C₁₇H₁₃FN₂O₅Na⁺ [M+Na]⁺ requires *m*/*z* 367.0701, found 367.0696.

Data for **47**: R_f 0.1 (95:5 DCM/EtOAc); $[\alpha]_D$ – 3.1 (*c* 0.285, MeCN); mp 92–93 °C; IR (neat) ν_{max} (cm⁻¹) 3470, 1770, 1703, 1518, 1397; ¹H NMR (600 MHz, CD₃Cl₃) δ 8.20 (d, *J*=8.9 Hz, 2H, O₂NC₆H₄), 7.86 (dd, *J*=5.5, 3.1 Hz, 2H, phthalimide), 7.56 (dd, *J*=5.4, 3.0 Hz, 2H, phthalimide), 7.61 (d, *J*=8.7 Hz, 2H, O₂NC₆H₄), 4.74 (dd, *J*=6.2, 4.5 Hz, 1H, O₂NC₆H₄CHOH), 4.09 (ddd, *J*=9.3, 5.5, 3.5 Hz, 1H, CHOHCH₂), 4.01 (dd, *J*=14.8, 5.7 Hz, 1H, CH₂), 3.91 (dd, *J*=14.8, 3.4 Hz, 1H, CH₂), 3.51 (d, *J*=4.3 Hz, 1H, ArCHOH), 2.81 (d, *J*=4.8 Hz, 1H, CHOHCH₂); ¹³C{¹H} NMR (150 MHz, CD₃Cl₃) δ 169.5 (C=O), 147.7 (O₂N–C), 147.6 (ArC–CHOH), 134.6 (ArC), 131.8 (ArC), 127.5 (ArC), 123.8 (ArC), 123.7 (ArC), 74.2 (CHOH–CH₂), 73.9 (ArC–CHOH), 40.0 (CH₂); HRMS (ESI, +ve) C₁₇H₁₄N₂O₆Na⁺ [M+Na]⁺ requires *m*/z 365.0744, found 365.0727.

4.1.20. 2-((2S,3S)-2,3-Difluoro-3-(4-nitrophenyl)propyl)isoindoline-1,3-dione (**48**). A mixture of fluorohydrin **46** (0.75 g, 2.2 mmol) and DeoxoFluor[®] (4.1 mL, 22 mmol) was heated at 70 °C for 16 h. The mixture was cooled to 0 °C and diluted with DCM (10 mL) before washing with saturated aqueous NaHCO₃ (10 mL). The organic layer was dried (MgSO₄) and concentrated under reduced pressure. The residue was purified by flash chromatography eluting with 30:70 DCM/hexane to afford *the title compound* as a yellow solid (277 mg, 37%), plus recovered starting material (289 mg, 38%).

Data for **48**: R_f 0.2 (70:30 hexane/EtOAc); $[\alpha]_D$ –9.6 (*c* 0.094, MeCN); mp 202–203 °C; IR (neat) ν_{max} (cm⁻¹) 1706, 1513, 1004; ¹H NMR (400 MHz, CD₃CN) δ 8.25 (d, J=8.4 Hz, 2H, C₆H₄NO₂), 7.86 (m, 2H, phthalimide), 7.80 (m, 2H, phthalimide), 7.68 (d, J=8.7 Hz, 2H, C₆H₄NO₂), 5.90 (ddd, J=45.4, 23.7, 2.8 Hz, 1H, C₆H₄-CHF), 5.09 (ddddd, J=46.6, 23.7, 8.0, 4.5, 2.8 Hz, 1H, CHF-CHF-CH₂), 4.13 (ddd, J=14.4, 13.1, 8.0, 0.6 Hz, 1H, CH₂), 3.96 (ddd, J=26.5, 14.4, 4.5 Hz, 1H, CH₂); ¹³C{¹H} NMR (150 MHz, CD₃CN) δ 168.9 (C=O), 149.3 (O2N-C), 143.3 (dd, J=21.0, 4.0 Hz, ArC-CHF), 135.4 (ArC), 133.0 (ArC), 128.4 (d, J=8.1 Hz, o-NO₂C₆H₄), 124.6 (ArC), 124.1 (ArC), 91.8 (dd, J=179.4, 18.7 Hz, Ar-CHF), 91.4 (dd, J=183.3, 20.6 Hz, CHF–CH₂), 38.7 (dd, J=25.7, 6.9 Hz, CH₂); ¹⁹F NMR (376 MHz, CD₃CN) δ –199.0 (dddd, J=45.4, 23.7, 10.0, 0.6 Hz, 1F, Ph–CHF), –203.4 (ddddd, *J*=46.6, 26.5, 23.7, 13.1, 10.0 Hz, 1F, CHF–CH₂); ¹⁹F {¹H} NMR (376 MHz, CD₃CN) δ –199.0 (d, *J*=10.0 Hz, 1F, Ph–CHF), -203.4 (dd, J=10.0 Hz, 1F, CHF-CHF); HRMS (ESI, +ve) $C_{17}H_{12}F_2N_2O_4Na^+[M+Na]^+$ requires *m/z* 369.0657, found 369.0673.

4.1.21. N-(4-((15,25)-3-(1,3-Dioxoisoindolin-2-yl)-1,2difluoropropyl)phenyl)acetamide (**49**). To a solution of compound **48** (326 mg, 0.94 mmol) in freshly distilled acetic anhydride (15 mL) was added Pd/C (5%, 250 mg), and the mixture was stirred under a H₂ balloon for 5 h. The mixture was filtered through a small pad of Celite, washed with methanol and concentrated under reduced pressure. The residue was purified by column chromatography eluting with 97:3 \rightarrow 80:20 DCM/EtOAc to afford *the title compound* as a white solid (218 mg, 65%); *R*_f 0.43 (5:95 EtOAc/DCM); [α]_D -7.15 (*c* 0.118, MeCN); mp 138–140 °C; IR (neat) ν_{max} (cm⁻¹) 1796, 1715, 1388; ¹H NMR (400 MHz, CD₃CN) δ 7.84–7.77 (m, 4H, C₆H₄NO₂), 7.54–7.49 (m, 4H, phthalimide), 5.74 (ddd, *J*=45.7, 21.6, 3.9 Hz, 1H, Ar-CHF), 5.06 (ddddd, *J*=47.4, 21.6, 8.3, 3.9, 3.9 Hz, 1H, CHF-CH₂), 4.07 (ddd, *J*=14.4, 13.5, 8.3 Hz, 1H, CH₂), 3.82 (ddd, *J*=27.4, 14.4, 3.9 Hz, 1H, *CH*₂), 2.21 (s, 3H, COCH₃); ${}^{13}C{}^{1}H{}$ NMR (150 MHz, CD₃CN) δ 168.9 (C=O phthalimide), 168.9 (COCH₃), 141.2 (d, *J*=2.0 Hz, ArC), 135.4 (ArC), 135.4 (ArC), 133.0 (ArC), 128.3 (ArC), 124.1 (ArC), 124.1 (ArC), 92.5 (dd, *J*=177.0, 19.0 Hz, CHF), 91.7 (dd, *J*=183.4, 21.4 Hz, CHF), 38.9 (dd, *J*=24.6, 6.3 Hz, CH₂), 18.6 (COCH₃); ¹⁹F NMR (376 MHz, CD₃CN) δ – 192.5 (br s, 1F, Ar–CH*F*), –201.7 (br s, 1F, CHF–CH₂); ¹⁹F{¹H} NMR (376 MHz, CD₃CN) δ – 192.5 (br s, 1F, Ar–CH*F*), –201.7 (br s, 1F, CHF–CH₂); HRMS (ESI, +ve) C₁₉H₁₇F₂N₂O₃[±] [M+H]⁺ requires *m/z* 359.1202, found 359.1181.

4.1.22. (2S,3S)-4-(1,3-Dioxoisoindolin-2-yl)-2,3-difluorobutanoic acid (**50**).²⁸ To a stirred mixture of compound **49** (10.8 mg, 30.1 µmol), acetonitrile (0.9 mL), DCM (0.9 mL) and H₂O (1.1 mL) was added NaIO₄ (184 mg, 0.86 mmol) followed by RuCl₃ (8 mg, 30 µmol), and the resulting mixture was stirred for 5 d. The mixture was filtered through Celite and washed with EtOAc. The filtrate was concentrated under reduced pressure, and the residue was purified by flash chromatography eluting with 97:3 DCM/EtOAc followed by 100:10:0.5 DCM/MeOH/CH₃COOH to afford *the title compound* as a white solid (3.8 mg, 74%), plus recovered starting material (2.7 mg, 25%).

Data for **50**: R_f 0.1 (5:95:0.1 EtOAc/DCM/CH₃COOH); ¹H NMR (400 MHz, CD₃CN) δ 7.84–7.80 (m, 4H, phthalimide), 5.29–5.10 (m, 2H, CHF–CHF), 4.10–4.01 (m, 2H, CH₂); ¹⁹F NMR (376 MHz, CD₃CN) δ –202.2 (m, 1F, Ph–CHF), –210.5 (m, 1F, CHF–CH₂); ¹⁹F{¹H} NMR (376 MHz, CD₃CN) δ –202.2 (br s, 1F, Ph–CHF), –210.5 (br s, 1F, CHF–CHF); spectral data in accordance with literature values.²⁸

4.1.23. (2S,3R)-3-Fluoro-2-hydroxy-3-(4-nitrophenyl)propyl-4methylbenzenesulfonate (**51**); (2R,3S)-2-(fluoromethyl)-3-(4nitrophenyl)oxirane (**52**); (1R,2S)-1,3-difluoro-1-(4-nitrophenyl) propan-2-ol (**53**). In an oven dried pressure flask, a mixture of epoxide **44** (60.0 mg, 0.17 mmol) and Et₃N·3HF (2.8 mL) was stirred for 16 h at 100 °C. The reaction mixture was cooled to room temperature, diluted with DCM (50 mL) and quenched with saturated aqueous NaHCO₃ at 0 °C. The organic layer was washed with water (3×30 mL), dried over Na₂SO₄ and concentrated in vacuo. The residue was purified by flash chromatography eluting with 80:20 hexane/EtOAc to afford compound **51** as a white solid (2.0 mg, 3%), plus compound **52** as a white solid (3.5 mg, 5%), plus compound **53** as a white solid (5.4 mg, 15%).

Data for **51**: R_f 0.33 (EtOAc/hexane 80:20); IR (solution in DCM) ν_{max} (cm⁻¹) 3520, 2954, 1600, 1523, 1348, 1175, 1096, 990, 815; ¹H NMR (600 MHz, CD₃CN) δ 8.19 (d, *J*=8.5 Hz, 2H, C₆H₄NO₂), 7.77 (d, *J*=8.1 Hz, 2H, C₆H₄CH₃), 7.54 (d, *J*=8.5 Hz, 2H, C₆H₄NO₂), 7.43 (d, *J*=8.1 Hz, 2H, C₆H₄CH₃), 5.48 (dd, *J*=46.0, 5.8 Hz, 1H, CHF), 4.09 (m, 2H, CHOH–CH₂), 4.06 (m, 1H, CHOH–CH₂), 3.73 (d, *J*=5.8 Hz, 1H, CHOH), 2.45 (s, 3H, C₆H₄CH₃); ¹³C{¹H} NMR (150 MHz, CDCl₃) δ 149.2 (O₂N–C), 146.7 (C–S), 144.6 (d, *J*=19.3 Hz, ArC–CHF), 133.3 (ArC–CH₃), 131.1 (o–CH₃C₆H₄), 128.9 (m–CH₃C₆H₄), 128.8 (d, *J*=7.4 Hz, m–NO₂C₆H₄), 124.3 (o–NO₂C₆H₄), 92.7 (d, *J*=175.3 Hz, CHF), 71.5 (dd, *J*=26.7 Hz, CHOH), 71.1 (d, *J*=4.2 Hz, CHO–CH₂–OTs), 21.8 (CH₃); ¹⁹F NMR (564 MHz, CDCl₃) δ – 188.8 (dd, *J*=46.0, 11.0 Hz, 1F, Ph–CHF), ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ – 188.8 (s, 1F, Ph–CHF); HRMS (ESI, +ve) C₁₆H₁₆FNO₆SNa⁺ [M+Na⁺] requires *m*/z 392.0575, found 392.0570.

Data for **52**: R_f 0.40 (80:20 EtOAc/hexane); IR (solution in DCM) ν_{max} (cm⁻¹) 3495, 3114, 2963, 1741, 1603, 1518, 1459, 1350, 1250, 1109, 984, 858, 763; ¹H NMR (300 MHz, CDCl₃) δ 8.23 (d, *J*=8.7 Hz, 2H, C₆H₄NO₂), 7.47 (d, *J*=8.7 Hz, 2H, C₆H₄NO₂), 4.75 (ddd, *J*=47.6, 11.0, 2.6 Hz, 1H, CHH), 4.57 (ddd, *J*=47.6, 11.0, 4.7 Hz, 1H, CHH), 3.99 (br s, 1H, O₂NC₆H₄-CHO), 3.30 (dddd, *J*=14.1, 4.7, 2.6, 2.1 Hz, 1H, CHO-CH₂); ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 148.2 (C-NO₂), 143.7 (C-CHO), 126.6 (ArC), 124.1 (ArC), 81.6 (d, *J*=173.1 Hz, CH₂-F), 60.4 (d, *J*=23.3 Hz, CHO-CH₂), 54.5 (d, *J*=8.3 Hz, O₂NC₆H₄-CHO); ¹⁹F NMR (282 MHz, CDCl₃) δ -229.5 (dt, *J*=47.3, 14.3 Hz, 1F); ¹⁹F{¹H}

NMR (282 MHz, CDCl₃) δ –229.5 (s, 1F); HRMS (ESI, +ve) C₉H₈FNO₃Na⁺ [M+Na⁺] requires *m/z* 220.0380, found 220.0381.

Data for **53**: R_f 0.43 (80:20 EtOAc/hexane); IR (solution in DCM) ν_{max} (cm⁻¹) 3361, 2958, 1605, 1519, 1344, 1290, 1203, 1106, 1011, 734; ¹H NMR (300 MHz, CDCl₃) δ 8.28 (d, *J*=8.9 Hz, 2H, C₆H₄NO₂), 7.59 (d, *J*=8.9 Hz, 2H, C₆H₄NO₂), 5.55 (dd, *J*=45.8, 6.9 Hz, 1H, CHF), 4.70 (dddd, *J*=25.0, 14.9, 5.0, 2.1 Hz, 1H, CHH), 4.54 (dddd, *J*=24.8, 14.9, 5.0, 2.1 Hz, 1H, CHH), 4.13 (m, 1H, CHOH–CH₂), 2.26 (d, *J*=6.1 Hz, 1H, CHOH); ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 148.4 (O₂N–C), 143.3 (d, *J*=19.2 Hz, ArC–CHF), 127.4 (d, *J*=7.5 Hz, *m*–NO₂C₆H₄), 123.9 (d, *J*=8.9 Hz, 0–NO₂C₆H₄), 91.3 (dd, *J*=177.5, 6.6 Hz, CHF), 82.9 (dd, *J*=170.1, 4.5 Hz, CH₂), 72.3 (dd, *J*=26.8, 19.3 Hz, CHOH); ¹⁹F NMR (282 MHz, CDCl₃) δ –189.7 (dd, *J*=46.0, 9.9 Hz, 1F, CHF), –236.2 (dt, *J*=46.7, 19.9 Hz, 1F, CH₂F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –189.7 (s, 1F, CHF), –236.2 (s, 1F, CH₂F); HRMS (ESI, +ve) C₉H₉F₂NO₃Na⁺ [M+Na⁺] requires *m*/*z* 240.0443, found 240.0439.

4.1.24. 2-(((4R,5S)-5-(4-Nitrophenyl)-2,2-dioxido-1,3,2dioxathiolan-4-yl)methyl) isoindoline-1,3-dione (54). Diol 47 (500 mg, 1.46 mmol) was dissolved in DCM (15 mL) and the solution was cooled to 0 °C. Pyridine (0.35 mL, 4.4 mmol) and thionyl chloride (0.21 mL, 2.9 mmol) were then added dropwise, and the resulting mixture stirred for 30 min. Saturated aqueous CuSO₄ (20 mL) was added and stirring continued for a further 15 min prior to extraction with DCM (3×15 mL). The combined organic layers were dried and concentrated under reduced pressure to vield a pale vellow film. The residue was redissolved in acetonitrile (10 mL) and DCM (10 mL) and cooled to 4 °C to produce a deep red solution. A solution of RuCl₃ (5 mg, 20 µmol) dissolved in water (10 mL) was added, followed by sodium metaperiodate (624 mg, 2.92 mmol). The mixture was stirred for 5 min at 0 °C before addition of diethyl ether (80 mL) and washing with water (80 mL), saturated NaHCO₃ (2×80 mL) and brine (2×80 mL). The organic layer was dried (NaSO₄) and concentrated to yield the title compound as a white foam (446 mg, 76%), which was carried onto the next step without purification or characterization.

4.1.25. 2-((2R,3R)-3-Fluoro-2-hydroxy-3-(4-nitrophenyl)propyl)isoindoline-1,3-dione (55); 2-(3-(4-Nitrophenyl)-3-oxopropyl)isoindoline-1,3-dione (56). A mixture of compound 54 (446 mg, 1.06 mmol), TBAF (1 M solution in THF, 2.59 mL, 2.59 mmol) and anhydrous acetonitrile (23 mL) was stirred at 0 °C for 1 h. The mixture was concentrated to yield a brown oil. This residue was redissolved in a mixture of concentrated sulfuric acid (0.44 mL). water (80 $\mu L)$ and THF (80 mL) and the resultant solution was stirred at room temperature overnight. The reaction was quenched with brine (50 mL) and water (50 mL), and then extracted with DCM (100 mL, 50 mL). The combined organic layers were dried $(MgSO_4)$ and concentrated onto silica. The crude product was subjected to flash chromatography eluting with 4:1 hexane/EtOAc to give compound 55 as a white solid (167 mg, 41%), compound 56 as a white solid (66 mg, 16%) and a mixture of compounds 60a and 60b as transparent needles (9.8 mg, 3%).

Data for **55**: R_f 0.31 (4:1 hexane/EtOAc); $[\alpha]_D$ -11 (*c* 0.14, CH₃CN); mp 158–160 °C; IR (neat) ν_{max} (cm⁻¹) 3471, 1767, 1699, 1519, 1342, 794; ¹H NMR (300 MHz, CDCl₃) δ 8.30–8.20 (m, 2H, Ph), 7.90–7.70 (m, 4H, phthalimide), 7.60–7.50 (m, 2H, Ph), 5.63 (dd, *J*=46.2, 3.4 Hz, 1H, CHF), 4.35–4.21 (m, 1H, CHOH), 3.97–3.95 (m, 2H, CH₂); ¹³C{¹H} NMR (150 MHz, CDCl₃) δ 168.0 (C=O), 147.6 (C–NO₂), 143.7 (d, *J*=20.8 Hz, PhC–CF), 133.8 (ArC), 131.7 (ArC), 126.9 (d, *J*=8.0 Hz, ArC), 123.1 (ArC), 122.9 (ArC), 92.7 (d, *J*=179.5 Hz, C–F), 70.5 (d, *J*=21.2 Hz, C–OH), 40.2 (d, *J*=5.0 Hz, CH₂); ¹⁹F NMR (282 MHz, CDCl₃) δ –196.1 (dd, *J*=45.7, 20.6 Hz, 1F); ¹⁹F{¹H} NMR (282 MHz, CDCl₃) δ –196.1 (s, 1F); HRMS (ESI, +ve) C₁₇H₁₄FN₂O⁺₅ [M+H⁺] requires *m/z* 345.0881, found 345.0833.

Data for **56**: R_f 0.44 (4:1 hexane/EtOAc); mp 166–168 °C; IR (neat) ν_{max} (cm⁻¹) 2942, 1767, 1702, 1517, 1344, 988, 853, 761; ¹H NMR (300 MHz, CDCl₃) δ 8.09–7.87 (m, 4H, phthalimide), 7.86–7.72 (m, 4H, Ph), 4.19–4.14 (m, 2H, COCH₂), 3.50–3.45 (m, 2H, CH₂); ¹³C {¹H} NMR (75 MHz, CDCl₃) δ 196.1 (Ph–C=O), 168.5 (N–C=O), 150.9 (C–NO₂), 141.0 (PhC–CO), 134.5 (ArC), 134.5 (ArC), 129.4 (ArC), 124.3 (ArC), 123.7 (ArC), 37.7 (CO–CH₂), 33.6 (CH₂–Pht); HRMS (ESI, +ve) C₁₇H₁₂N₂O₅Na⁺ [M+Na⁺] requires *m/z* 347.0638, found 347.0635.

4.1.26. 2-((2S,3R)-2,3-Difluoro-3-(4-nitrophenyl)propyl)isoindoline-1,3-dione (**57**); (Z)-2-(3-fluoro-3-(4-nitrophenyl)allyl)isoindoline-1,3-dione (**41**). Neat DeoxoFluor[®] (0.107 mL, 0.581 mmol) was added to fluorohydrin **55** (20 mg, 0.058 mmol) and the mixture was stirred at 80 °C in a sealed plastic reaction vessel overnight. The mixture was cooled to 0 °C, diluted with DCM (3.5 mL) and quenched with saturated aqueous NaHCO₃ (5 mL). The aqueous layer was extracted with DCM (2×10 mL). The combined organic layers were dried (MgSO₄) and concentrated, and the residue was subjected to flash chromatography eluting with 4:1 hexane/EtOAc to yield compound **57** as a yellow oil (9.0 mg, 45%) plus compound **41** as a white solid (3.8 mg, 20%).

Data for **57**: R_f 0.21 (4:1 hexane/EtOAc); $[\alpha]_D$ +0.26 (*c* 0.16, CH₃CN); IR (neat) ν_{max} (cm⁻¹) 1774, 1715, 1524, 1391, 1347; ¹H NMR (300 MHz, CDCl₃) δ 8.27–8.24 (m, 2H, Ph), 7.86–7.72 (m, 4H, phthalimide), 7.64–7.61 (m, 2H, Ph), 5.71 (ddd, *J*=45.9, 12.6, 4.6 Hz, 1H, α –CHF), 5.12 (ddddd, *J*=47.0, 15.3, 8.0, 4.6, 4.4 Hz, 1H, β –CHF), 4.15 (dddd, *J*=14.6, 13.0, 8.0, 1.0 Hz, 1H, CHH), 3.93 (dddd, *J*=25.9, 14.6, 4.4, 0.8 Hz, 1H, CHH); ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 167.9 (N–C=O), 148.5 (C–NO₂), 141.4 (dd, *J*=20.0, 4.0 Hz, PhC–CF), 134.5 (ArC), 131.8 (ArC), 127.2 (d, *J*=8.0 Hz, ArC), 124.0 (ArC), 123.7 (ArC), 91.2 (dd, *J*=181.7, 24.0 Hz, Ph–CF), 89.7 (dd, *J*=183.1, 26.4 Hz, CF–CH₂), 38.0 (dd, *J*=25.1, 6.0 Hz, CH₂); ¹⁹F NMR (282 MHz, CDCl₃) δ –194.1 (ddd, *J*=45.9, 16.2, 16.2 Hz, 1F), -195.3 (m, 1F); ¹⁹F{¹H} NMR (282 MHZ, CDCl₃) δ –194.1 (d, *J*=16.2 Hz, 1F), -195.3 (d, *J*=16.2 Hz, 1F); HRMS (ESI, +ve) C₁₇H₁₂F₂N₂O₄ [M+H⁺] requires *m*/z 347.0838, found 347.0836.

Data for **41**: R_f 0.31 (4:1 hexane/EtOAc); mp 98–100 °C; IR (neat) ν_{max} (cm⁻¹) 1708, 1511, 1397, 1325; ¹H NMR (300 MHz, CDCl₃) δ 8.36–8.18 (m, 2H, Ph), 7.92–7.71 (m, 4H, phthalimide), 7.71–7.58 (m, 2H, Ph), 5.79 (ddd, *J*=35.2, 7.3, 7.1 Hz, 1H, CFCH), 4.62 (dd, *J*=7.1, 1.8 Hz, 2H, CH₂); ¹³C{¹H} NMR (75 MHz, CDCl₃) δ 168.1 (C=O), 148.5 (C–NO₂), 137.8 (ArC), 134.5 (ArC), 132.4 (ArC), 125.6 (ArC), 124.3 (ArC), 123.9 (ArC), 104.5 (d, *J*=15.1 Hz, CF=C), 32.5 (d, *J*=7.5 Hz, CH₂); ¹⁹F NMR (282 MHz, CDCl₃) δ –115.8 (d, *J*=35.2 Hz, 1F); ¹⁹F{¹H} NMR (282 MHZ, CDCl₃) δ 115.8 (s, 1F); HRMS (ESI, +ve) C₁₇H₁₁FN₂O₄Na⁺ [M+Na⁺] requires *m/z* 349.0595, found 349.0597.

4.1.27. N-(4-((1R,2S)-3-(1,3-Dioxoisoindolin-2-yl)-1,2difluoropropyl)phenyl) acetamide (58). Palladium on charcoal (10%, ~ 10 mg) was added to a solution of compound 57 (14.2 mg, 0.041 mmol) in freshly distilled acetic anhydride (4 mL). The mixture was stirred at room temperature under a balloon of H₂ gas for 6 h. The reaction mixture was filtered through a pad of Celite (EtOAc wash) and concentrated under reduced pressure. The residue was subjected to flash chromatography eluting with 95:5 DCM/EtOAc to yield the title compound as an off white solid (5.1 mg, 35%); R_f 0.20 (95:5 DCM/EtOAc); ¹H NMR (600 MHz, CDCl₃) δ 7.90–7.55 (m, 4H, phthalimide), 7.54–7.53 (m, 4H, Ph), 5.58 (ddd, J=45.9, 12.2, 4.6 Hz, 1H, Ph-CHF), 5.11 (ddddd, J=47.8, 13.8, 8.0, 4.6, 3.7 Hz, 1H, CHF-CH₂), 4.20 (dddd, J=14.8, 13.0, 8.0, 1.5 Hz, 1H, CHH), 3.92 (dddd, *J*=28.7, 14.8, 3.7, 0.8 Hz, 1H, CHH), 2.25 (s, CH₃); ¹³C{¹H} NMR (150 MHz, CDCl₃) δ 168.0 (C=0), 140.1 (C-NHCOCH₃), 134.4 (ArC), 134.2 (ArC), 132.3 (ArC), 131.9 (ArC), 123.7 (ArC), 123.5 (ArC), 91.7 (dd, J=179.2, 21.8 Hz, Ph-CF), 90.1 (dd, J=182.3, 27.3 Hz, CF-CH₂), 37.9-37.6 (m, 1C, CH₂), 21.7 (CH₃); ¹⁹F NMR (376 MHz, CDCl₃) δ -191.2 (m, 1F), -195.6 (m, 1F); ¹⁹F{¹H} NMR (376 MHz, CDCl₃) δ -191.2 (br s, 1F), -195.6 (d, J=16.3 Hz, 1F); HRMS (ESI, +ve) $C_{21}H_{19}F_2N_2O_5^+$ [M+AcOH+H⁺] requires *m/z* 417.1262, found 417.1251.

4.1.28. (2R.3S)-4-(1.3-Dioxoisoindolin-2-vl)-2.3-difluorobutanoic acid (59).²⁸ Sodium metaperiodate (34 mg, 0.161 mmol) and ruthenium chloride hydrate (1 mg, 3.8 umol) were added to a stirred mixture of 58 (3 mg, 0.008 mmol), DCM (0.2 mL), acetonitrile (0.2 mL) and water (0.4 mL). The resulting mixture was stirred at room temperature for 5 d. The mixture was filtered through a pad of Celite (EtOAc wash) and the filtrate was concentrated under reduced pressure. The residue was subjected to flash chromatography eluting with 90:9.5:0.5 DCM/MeOH/CH₃COOH to give the title *compound* as a pale brown oil (1 mg, 90%); *R*_f 0.1 (95:4.5:0.5 DCM/ EtOAc/CH₃COOH); ¹H NMR (400 MHz, CD₃CN) δ 7.85–7.78 (m, 4H, phthalimide), 5.45–5.08 (m, 2H, CHF×2), 4.22–4.08 (m, 1H, CHH), 3.98–3.80 (m, 1H, CHH); ¹³C{¹H} NMR (150 MHz, CD₃CN) δ 168.8 (C=O), 135.3 (phthalimide), 132.9 (phthalimide), 124.1 (phthalimide), 90.6 (dd, J=181.5, 21.3 Hz, HOOC-CHF), 88.9 (dd, J=188.6, 23.1 Hz, HFC-CH₂), 37.8 (dd, J=24.9, 9.1 Hz, CH₂), (1×C=O signal obscured); ¹⁹F NMR (376 MHz, CD₃CN) δ –196.8 (m, 1F), –201.6 (m, 1F); ${}^{19}F{}^{1}H{}$ NMR (376 MHz, CD₃CN) δ –196.8 (d, *J*=14.1 Hz, 1F), -201.6 (m, 1F); spectral data in accordance with literature values.²⁸

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Supplementary data

Reproductions of the NMR spectra of all new compounds, and further details of selected fluorination reaction trials, are provided as Supplementary data. This material is available free of charge via the Internet at http://dx.doi.org/10.1016/j.tet.2016.04.070.

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