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Combining Isocyanides with Carbon dioxide in Palladium-Catalyzed Heterocycle Synthesis: N3-Substituted Quinazoline-2,4(1H,3H)-diones via a Three-Component Reaction.

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ABSTRACT: We report a Pd-catalyzed three-component reaction of 2-bromoanilines, carbon dioxide and isocyanides. The combination of these two readily available C_1 -reactants, featuring a huge difference in kinetic and thermodynamic stability, is hitherto unprecedented in transition metal catalysis. With this one-pot three-component reaction *N*3-substituted quinazoline-2,4(1*H*,3*H*)-diones are obtained in moderate to high yields in a completely regio- and chemoselective manner. Our approach easily allows variation of the arene and *N*3-substitution pattern of the desired heterocycle. The formal synthesis of different APIs illustrates its practical applicability. In addition, the methodology also allows for a convenient and selective ¹³C-labelling through the use of ¹³CO₂. This is illustrated for [2-¹³C]-2,4-dichloro-6,7-dimethoxyquinazoline synthesis, a key intermediate for several APIs.

*Keywords: carbon dioxide; isocyanide; C*₁*-reactants; Pd-catalysis;* ¹³*C-labelling*

INTRODUCTION

The use of abundant, non-toxic and renewable CO₂ in organic synthesis is of actual interest and continues to attract attention of the scientific community.¹ Despite the significant advancements made in this area, especially by transition metal-catalyzed reactions, the incorporation of carbon dioxide into heterocycles such as benzo-annulated heteroarenes has been less explored.² Other readily available C₁-building blocks, like isocyanides (RNC)³ and CO,⁴ have been well explored for this purpose. Obviously, the thermodynamic stability and chemical inertness of CO₂ is one reason for this striking difference. The combination of CO₂ and RNC in a multicomponent reaction would be an attractive additional way to efficiently synthesize heterocycles, as in such an approach a carbonyl and imine moiety can be introduced simultaneously. However, the combination of both in transition-metal catalyzed reactions is still unprecedented.⁵ This is presumably due to the difference in kinetic and thermodynamic stability of both C₁-reactants. Moreover, CO₂ is a gas with a limited solubility in organic solvents, which decreases with increasing temperature, while RNC are liquids or solids which fully solubilize, further reinforcing the challenge to combine both reactants in a multicomponent synthesis.



For our method development studies, we selected the coupling of 2-haloanilines (1) with isocyanides (2) and carbon dioxide as a suitable model system (Scheme 1). While the reaction of 2-haloanilines with RNC via double insertion is known to construct 3-iminoindol-2-amines (6, Scheme 1, route A),^{7a} the three-component coupling with CO₂ to construct benzo-annulated heterocycles has not yet been reported.^{6,7} Even when an effective catalytic system which sufficiently activates CO₂ and tunes the RNC insertion reactivity can be identified still two reaction products can be obtained, namely 2-amino-4*H*-benzo[*d*][1,3]oxazin-4-one (5)⁸ and



2,4(1H,3H)-diones.

Scheme 2. Examples of biologically active N3-substituted quinazolin-4(3H)-ones and N1,N3-subsituted quinazoline-

4-imino-1,4-dihydro-2H-benzo[d][1,3]oxazin-2-one (4) (Scheme 1, route B and C). Therefore, both regio- and chemoselectivity in the reaction of 1 with the two C1reactants has to be controlled. As no examples of heterocycles of type **4** could be found in the literature,⁹ a spontaneous rearrangement into N3-substituted quinazoline-2,4(1H,3H)diones **3** via deprotonation by base was anticipated. This is interesting as heterocycles 3 are an important class of compounds, which are key intermediates for the synthesis of biologically active N3-substituted quinazolin-4(3H)-ones and N1,N3-disubstituted quinazoline-2,4(1H,3H)-diones (Scheme 2).¹⁰ Classical synthesis of N3-substituted quinazoline-2,4(1H,3H)- diones^{11,12} are typically based on more toxic reactants [e.g. CO, phosgene, phosgene derivatives (isocyanates, chloroformates, Boc₂O), azides]¹³ and often involve substrates, requiring multistep synthesis resulting in a low overall efficiency and a difficult variation of the substitution pattern of the arene ring. Moreover, N-alkylation of quinazoline-2,4(1H,3H)-diones results in a mixture of N-mono- and dialkylated reaction products.¹⁴ Only by transformation into the corresponding 2,4-bis(trimethylsilyloxy)quinazoline selective *N*-alkylation can be achieved.^{14b, 15} However, this occurs at the N1 rather than the N3-position. In view of the above, the envisioned synthesis of 3 via a three-component reaction of two C_1 -reactants (CO₂, RNC), featuring a low toxicity,¹⁶ and readily available 2-haloanilines 1 is interesting from both a fundamental and synthetic point of view.

RESULTS AND DISCUSSION

Initially, the synthesis of 3-tert-butylquinazoline-2,4(1*H*,3*H*)dione (**3a**) from *o*-bromoaniline (**1a**), ^tBuNC (**2a**) and CO₂ was investigated in the presence of several palladium phosphine complexes (Table 1). In toluene BuPAd₂ proved to be a suitable ligand for Pd(OAc)₂ (10 mol%) affording 3a in moderate yields (entries 1-3). As expected, without catalyst no **3a** was obtained (entry 4). The use of Cs₂CO₃ was crucial as other bases (e.g. K₂CO₃ and NEt₃) or no base did not yield the desired heterocycle 3a (entries 5-7). Besides the base, also the reaction temperature turned out to be important.

Table 1. Model Reaction and Selected Optimization Data^a

Br NH	+ N⊕ + I₂ C⊖	Pd(liç Cs solven	OAc) ₂ (10 gand (20 m ₂ CO ₃ (2 e t, tempera	mol%) ol%) quiv.) ture, time			★ → ★
1a	2a			3a		6a	
Entry	Ligand	Base	T (°C)	Solvent	CO₂ (bar)	Time (h)	Yield 3a (%) ^b
1	$BuPAd_2$	Cs_2CO_3	80	Toluene	10	4	37 ^c
2	Xphos	Cs_2CO_3	80	Toluene	10	4	44
3	Dppe	Cs_2CO_3	80	Toluene	10	4	0
4	/	Cs_2CO_3	80	Toluene	10	4	0 ^{<i>d</i>}
5	$BuPAd_2$	K_2CO_3	80	Toluene	10	4	0
6	$BuPAd_2$	K_3PO_4	80	Toluene	10	4	0
7	$BuPAd_2$	NEt_3	80	Toluene	10	4	0
8	$BuPAd_2$	Cs_2CO_3	60	Toluene	10	4	9 ^e
9	$BuPAd_2$	Cs_2CO_3	100	Toluene	10	4	5^{f}
10	$BuPAd_2$	Cs_2CO_3	80	THF	10	4	65
11	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	10	4	79
12	$BuPAd_2$	Cs_2CO_3	80	CH₃CN	10	4	8
13	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	20	4	75
14	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	5	4	61
15	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	1	4	42
16	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	10	7	48
17	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	10	7	91 (94) ^g
18	$BuPAd_2$	Cs ₂ CO ₃	80	1,4-dioxane	0	7	0 ^{<i>h</i>}
19	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	10	7	57 ^{i,j}
20	$BuPAd_2$	Cs_2CO_3	80	1,4-dioxane	1	24	60 ^{i,k}
21	$BuPAd_2$	DBU	80	1,4-dioxane	1	20	65 ^{g,I}

^a Reaction conditions: 1a (0.5 mmol, 1.0 equiv.), 2a (1.2 equiv.), Pd(OAc)₂ (10 mol%), ligand (20 mol%), Cs₂CO₃ (2.0 equiv.), solvent (1.0 mL), CO₂ (x bar), 80 °C, time. BuPAd₂ = diadamantylbutylphosphine, XPhos = 2-dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl, Dppe 1,2bis(diphenylphosphino)ethane. ^b ¹H NMR yield using 1,3,5trimethoxybenzene as internal standard. Number in parenthesis is isolated yield. ^c 55% conversion **1a**. ^d Pd(OAc)₂ and ligand were omitted. ^e 40% conversion 1a. ^f 99% conversion 1a. 60% of undesired **6a** was obtained. ^g Pd(OAc)₂ (3 mol%), BuPAd₂ (6 mol%) were used. ^h Ar atmosphere (10 bar). 65% of undesired **6a** was formed. ¹ Pd(OAc)₂ (1 mol%), BuPAd₂ (2 mol%) were used. ¹ 80% conversion **1a**. ^{*k*} 89% conversion of **1a**. ^{*l*} 92% conversion of **1a**.

Interestingly, at 100 °C N-tert-butyl-3-(tert-butylimino)-3H-indol-2-amine (6a) was the major compound (60%), while at 80 °C only 3a was selectively formed (entries 1, 9). However, at 60°C only a low conversion of 1a and yield of 3a was observed (entry 8). Solvent screening revealed that 1,4dioxane is the optimal solvent for this transformation (entries 1, 10-12). A lower yield of 3a was obtained when the reaction time was prolonged from 4 to 7 hours (entries 11, 16). On the other hand, additional reduction of the Pd(OAc)₂ and BuPAd₂ loading to 3 and 6 mol%, respectively, delivered the desired

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Table 2. 2-Bromoaniline (1) scope.^a



^{*a*} Reaction conditions: **1** (0.5 mmol, 1.0 equiv.), **2a** (1.2 equiv.), Pd(OAc)₂ (3 mol%), BuPAd₂ (6 mol%), Cs₂CO₃ (2.0 equiv.), 1,4dioxane (1.0 mL), CO₂ (10 bar), 80 °C. Isolated yield. ^{*b*} 7 h. ^{*c*} 16 h. ^{*d*} 5 mmol scale. ^{*e*} Pd(OAc)₂ (10 mol%), BuPAd₂ (20 mol%), CO₂ (2 bar), N₂ (1 bar), 16 h.

3a in 94% isolated yield in 7 hours (entry 17). Further reduction of catalyst loading gave incomplete reaction (entry 19). Interestingly, **3a** could also be obtained at 1 bar of CO_2 , but a slower conversion of **1a** was then observed (entry 20). This experiment shows that the chemoselectivity obtained is not pressure related. When Ar was used as reaction atmosphere instead of CO_2 , **6a** was obtained as the only product in 65% (entry 18). The full details of the optimization process can be found in the SI.

With the optimized reaction conditions in hand [1a (1.0 equiv.), 2a (1.2 equiv.), Pd(OAc)₂ (3 mol%), BuPAd₂ (6 mol%), Cs_2CO_3 (2.0 equiv.), 1,4-dioxane (1.0 mL), CO_2 (10 bar), 80 °C], we evaluated the scope of the reaction (Table 2). First, 2a was coupled with a variety of 2-bromoanilines (1). Substrates bearing electron-donating (1a-h) substituents were well tolerated, irrespective of the position, and the corresponding

Table 3. Isocyanide (2) scope.^a

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^{*a*} Reaction conditions: **1a** (0.5 mmol, 1.0 equiv.), **2** (1.2 equiv), Pd(OAc)₂ (3 mol%), BuPAd₂ (6 mol%), Cs₂CO₃ (2.0 equiv.), 1,4-dioxane (1.0 mL), CO₂ (10 bar), 80 °C, 16 h. Isolated yield.



Figure 1. Molecular structure of **7c** in the crystal. Only one molecule of the asymmetric unit is depicted. Displacement ellipsoids are drawn at the 50% probability level. Hydrogen atoms (except H_1) are omitted for clarity.

3-*tert*-butylquinazoline-2,4-(1*H*,3*H*)-diones (**3a-h**) were obtained in moderate to high yield. Even very electron-rich 2-bromoanilines such as **1g** could be employed. Similarly, moderate, such as halogens (**1i-m**), and strong electron-withdrawing substituents, as exemplified by a trifluoromethyl (**1o-p**) and an acyl moiety (**1n**), gave the corresponding 3-*tert*-butylquinazoline-2,4-(1*H*,3*H*)diones (**3i-p**) in a good yield. Notably, the reaction of **1a** and **2a** with CO₂ could readily be performed on 5 mmol scale.

Next, the scope of the reaction with respect to the RNC reagent (2) was investigated with **1a** as the coupling partner (Table 3). Besides ^tBuNC (2a), other tertiary isocyanides (2b-c) were well tolerated, even the very bulky 1-adamantyl isocyanide (2b). Reactions of isocyanides involving transition-metal catalysis are often limited to tertiary RNC as primary and secondary RNC have a more electrophilic isocyanide C- atom, which increases their reactivity for insertion.^{3, 17} Therefore, we were pleased to observe that this novel three-component reaction could be extended towards secondary (2d-f) and



Scheme 3. Synthesis of **9** via *N*1-benzylation of **3a** and *N*3-^tBu cleavage of **8**.



Scheme 4. Synthesis of alkaloid 10 via methylation of 7i.

even primary RNC (**2g-i**) yielding the target compounds **7d-i** selectively in moderate to high yield, without the formation of **6**. The structures of all 3-substituted quinazoline-2,4-(1*H*,3*H*)diones (**3**,**7**) were confirmed by ¹H NMR, ¹³C NMR and HRMS. Moreover, structures of **7b** and **7c** were unambiguously established by single-crystal X-ray measurements (see Figure 1 and SI).

Many important active ingredients (AI) containing the quinazoline-2,4(1*H*,3*H*)-dione scaffold have unsymmetrical substitution patterns across the two nitrogen atoms (Scheme 2), which generally cannot be obtained selectively by a direct alkylation reaction with RX on the parent *N*-unsubstituted quinazolinedione core (*vide supra*). For such cases, our three-component reaction provides an efficient solution as it direct-ly delivers *N3*-subsituted quinazolin-2,4(1*H*,3*H*)-diones. A subsequent alkylation at *N*1 can be easily performed under standard alkylation conditions, as exemplified for the synthesis of **8** from **3a** (Scheme 3) and for alkaloid **10**¹⁸ from **7i** (Scheme 4).

Considering that easily accessible **2a** is a convertible RNC, the ^tBu moiety in the N3-position of the reaction product can also serve as a protecting group allowing initial selective N1-functionalization, followed by N3-^tBu cleavage with HCl yield-ing N1-substituted quinazoline-2,4(1*H*,3*H*)-diones. This is exemplified for the transformation of **3a** into **9** (Scheme 3).

Selective preparation of isotopically labelled APIs is an important part for modern drug discovery processes (e.g. for metabolic studies, internal standards). Readily available, stable and safe C_1 isotopically labelled reactants are ideal for this purpose. In the past decade ¹³COgen and Sila¹³COgen, both synthesized from ¹³CO₂, have been developed by Skrydstrup and co-workers as safe ¹³CO sources for labelling through carbonylation.¹⁹ As ¹³CO₂ is a non-toxic, non-flammable and cheap carbonylating reactant (Scheme 5), direct use without pre-transformation into ¹³CO releasing reactants is interesting, whenever possible, and we therefore examined its potential in our three-component protocol.²⁰ 2,4-Dichloro-6,7-dimethoxyquinazoline (**11**) was selected for this purpose as it is an important precursor for well-known APIs like Prazosin, Afluzosin and Doxazosin (Scheme 6).²¹ To





Scheme 6. Classical and three-component approach for 2,4-dichloro-6,7-dimethoxyquinazoline (11) synthesis.

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Scheme 7. Proposed mechanism for the synthesis of 3-substituted quinazoline-2,4(1*H*,3*H*)diones (3) from 2-bromoanilines (1), R^2NC (2) and CO_2 .

[2-¹³C]-3-tert-butyl-5,6-dimethoxyquinazolineobtain 2,4(1H,3H)dione ([2- 13 C]-3g) a minimum amount of 13 CO₂ preferentially needs to be used. Moreover, challenging substrate 1g is one of the least reactive under the standard conditions of our protocol (Table 2, entry 7). Based on these considerations, a higher catalyst loading and lower pressure was selected for labelling. Flushing of the reactor was done with N₂ rather than ¹³CO₂ to avoid spilling. Then, 2 bar of ¹³CO₂ were introduced which gave 72% of [2-¹³C]-3g after 16 hours with 10% catalyst loading. Two bar ¹³CO₂ corresponds to only 4 equivalents and represents just 13% of the price of all the components used in this reaction.²² Reaction of [2-¹³C]-3g with POCl₃ finally yields [2-¹³C]-2,4-dichloro-6,7dimethoxyquinazoline ([2-13C]-11) in 86% yield. Interestingly, the classical routes reported for 11 also start from veratrole and require more steps than our approach (Scheme 6).^{21,24-25} Moreover, ¹³C carbonylating agent NH₂¹³CONH₂ (route A) is much more expensive and NaO¹³CN (route B) is not commercially available.

A plausible mechanism for the formation of **3** from **1** is presented in Scheme **7**. Oxidative addition of 2bromoanilines(**1**) to $Pd^{0}L$ yields complex **A**. $R^{2}NC$ (**2**) insertion into Ar-Pd^{II} gives **B**.²³ This complex is in equilibrium with dimer **B**₂. A similar dimerization might take place in case of complex **A** (not shown). Subsequent reaction with CO₂ forms palladacycle **D**. Reductive elimination delivers **4**, which spontaneously rearranges into reaction product **3** under the basic reaction conditions, and regenerates the active $Pd^{0}L$ complex. Notably, chemoselectivity is determined in complex **B** where a second isocyanide insertion is in competition with reaction with CO₂. Under Ar atmosphere only **C** can be formed finally yielding **6**. However, in the presence of CO₂, the Lewis acidic Pd^{II} centre in complex **B** activates CO₂ for nucleophilic attack by nitrogen favouring formation of **D** and finally yielding *N*3-subsituted quinazoline-2,4(1*H*,3*H*)-dione **3**.

Several control experiments were performed to support the proposed reaction mechanism. Rearrangement of 4 is supported by calculations which confirmed that **3** is thermodynamic more stable (see SI). In addition, we performed an experiment starting from N-benzyl-2-bromoaniline (1q) and tert-butyl isocyanide (2a) under the standard conditions (Scheme 8, A). In this case, 1-benzyl-4-tert-butylimino-1,4dihydro-2H-benzo[d][1,3]oxazin-2-one (4q) should be formed in situ, which cannot rearrange by deprotonation. However, this type of compounds is known to be unstable and susceptible for hydrolysis.⁹ In accordance with this we obtained 68% of N-tert-butyl-N'-benzyl-2-aminobenzamide (12). This product is however not formed by a simple direct reaction of aryl bromide 1q, 2a and water. Carbon dioxide is essential for this transformation, as supported by a similar experiment under Ar atmosphere yielding only N-benzylisatin (13) in 84% (Scheme 8, B). 13 is obtained by hydrolysis of the initially formed di-(tert-butylimino)isatin. Water in both experiments comes from Cs₂CO₃ base. When we dried commercial Cs₂CO₃ and worked in dry dioxane a reduced amount of 12 was observed under CO₂ pressure in accordance with the presence of a lower amount of water (Scheme 8, C). However, still no 4q could be isolated but instead 45% substrate 1q remained. Clearly, water also influences the formation of intermediate 4. The reactions are very sensitive to the N-substituent of the aniline as further exemplified using methvl (2bromophenyl)carbamate (1r) under Argon atmosphere. Ntert-butyl-N'-(methoxycarbonyl)-2-aminobenzamide (14) was obtained in this case and no isatin (Scheme 8, D), while Nbenzyl-2-bromoaniline (1q) only gave benzamide when working under CO₂ atmosphere (Scheme 8, A and B). By performing an experiment with ¹³CO₂ it could be proven that C2 comes from CO₂, and not from hydrolysis of an imine built in



Scheme 8. Control experiments with *N*-benzyl-2-bromoaniline (**1q**) and methyl (2-bromophenyl)carbamate (**1r**). Bn = benzyl.

via an isocyanide reactant (see Scheme 6 and SI). ³¹P NMR on model complexes and the crude reaction mixture point to B_2 as the resting state of the catalyst (see SI).

Concerning the order of the events in the catalytic cycle there are two possible pathways, the one presented in Scheme 7 where oxidative addition is occurring first followed by R^2NC insertion and subsequent reaction with CO_2 , or one which starts with the formation of the cesium carbamate salt of 2-bromoaniline (1a), CO2 and Cs2CO3. To find out whether the latter is a viable reaction pathway, we performed some model experiments to evaluate the stability of the 2bromophenylcarbamate salt (16). As it is easier to work with a fully soluble organic base we decided to execute these experiments with DBU, which was found to also be a suitable base for our reaction protocol (Table 1, entry 21). When 2bromoaniline (1a) and 1 equiv. DBU were mixed in dioxane in the presence of 1 atmosphere CO₂ and stirred for 30 minutes at rt, no DBU salt of 2-bromophenylcarbamic acid (16) was formed (Scheme 9, A). Only 1a was fully recovered and 70% of the $[DBUH^{+}][HCO_{3}^{-}]$ salt (15) was isolated.²⁶ Even when applying 40 bar of CO₂ at 40 °C for 16 h a similar result was obtained (Scheme 9, B). Therefore, we decided to also start from a stable methyl carbamate precursor which upon hydrolysis could give access to 16. When methyl (2bromophenyl)carbamate (1r), 1 equiv. DBU and 1 equiv. water were brought in dioxane and heated at 80 °C, 38% recovered carbamate 1r, 61% 2-bromoaniline (1a) and 53% $[DBUH^{+}][HCO_{3}]$ salt (15) were obtained (Scheme 9, C). These experiments point to а verv unstable 2bromophenylcarbamate salt (16) and therefore it is unlikely to be involved in our catalytic cycle.²⁷



Scheme 9. Control experiments to check the stability of the DBU salt of 2-bromophenylcarbamic acid (**16**).

CONCLUSIONS

In conclusion, we developed a novel three-component reaction between readily available 2-bromoanilines, RNC and CO₂ affording N3-subsituted quinazoline-2,4-(1H,3H)-diones in a single step. Our approach easily allows variation of the arene moiety and the N3-position avoiding the use of more toxic reactants typically involved in the classical routes. Besides tertiary RNC the reaction also tolerates secondary and primary RNC, which are often problematic in transition-metal catalyzed reactions. The obtained N3-subsituted quinazoline-2,4(1H,3H)-diones were easily post-functionalized, illustrating the synthetic potential of our methodology. Also selective labelling can be conveniently performed when using cheap ¹³CO₂. The synthetic method disclosed provides the first example in which a kinetic and thermodynamic unreactive (CO_2) and reactive (RNC) C1-reactant are successfully combined in a transition metal-catalyzed three-component reaction. Even at 1 atm of CO₂ complete regio- and chemoselectivity is observed.

ASSOCIATED CONTENT

Supporting Information. Detailed optimization data, experimental procedures, characterization data and copies of NMR spectra for all compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

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Notes

The authors declare no competing financial interest.

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Regio- and chemoselective reaction with 2 different C₁-reactants

Selective ¹³C-labelling using ¹³CO₂



Scheme 1. Possible reaction products.

159x89mm (300 x 300 DPI)





Scheme 2. Examples of biologically active N3-substituted quinazolin-4(3H)-ones and N1,N3-subsituted quinazoline-2,4(1H,3H)-diones.

161x102mm (300 x 300 DPI)





Figure 1. Molecular structure of 7c in the crystal. Only one molecule of the asymmetric unit is depicted. Displacement ellipsoids are drawn at the 50% probability level. Hydrogen atoms (except H1) are omitted for clarity.

59x37mm (150 x 150 DPI)



Scheme 3. Synthesis of 9 via N1-benzylation of 3a and N3-tBu cleavage of 8.

143x35mm (300 x 300 DPI)





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Scheme 6.Classical and three-component approach for 2,4-dichloro-6,7-dimethoxyquinazoline (**11**) synthesis.

308x138mm (300 x 300 DPI)

ACS Catalysis



Scheme 7. Proposed mechanism for the synthesis of 3-substituted quinazoline-2,4(1*H*,3*H*)diones (**3**) from 2-bromoanilines (**1**), R^2NC (**2**) and CO_2 .

280x130mm (300 x 300 DPI)



Scheme 8. Control experiments with N-benzyl-2-bromoaniline (1q) and methyl (2-bromophenyl)carbamate (1r). Bn = benzyl.

153x166mm (300 x 300 DPI)

ACS Catalysis





Scheme 9. Control experiments to check the stability of the DBU salt of 2-bromophenylcarbamic acid (16).

166x102mm (300 x 300 DPI)

