



An optimized method for the synthesis of 2,6-diaminoanthracene

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ABSTRACT

The reduction of 2,6-diaminoanthraquinone to 2,6-diaminoanthracene was examined under a variety of conditions. Direct reduction using zinc powder gave a mixture of the target product and 9,10-dihydro-2,6-diaminoanthracene under all the conditions examined. Protection of the starting amine, followed by borohydride reduction and deprotection, gave the target product in 14–50% yield. Finally, tin powder was used to reduce the anthraquinone to 2,6-diaminoanthrone in quantitative yield. This compound was further reduced to the target 2,6-diaminoanthracene in 55–65% yield.

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Anthracenes and larger acenes continue to be the subject of extensive research in the field of organic semiconductors.^{1–3} In the course of our research in this field, we recently identified 2,6-diaminoanthracene (**2**) as a key intermediate for the production of several acene platforms. Surprisingly, even though the corresponding 2,6-diaminoanthraquinone (**1**) is inexpensive and readily available, there are very few reports describing the preparation of **2**.

Although Criswell reported the reduction of a number of substituted anthraquinones using sodium borohydride, the amino-substituted quinones were not examined.⁴ Another study suggested that compound **2** had been prepared from either borohydride or zinc in aqueous ammonia, but did not provide spectral evidence for its formation.⁵ Yanagimoto et al. reported that reduction using zinc in aqueous ammonia gave 2,6-diamino-9,10-dihydroanthracene (**3**),^{6,7} while Rabjohns reported that compound **2** could be prepared using powdered zinc in aqueous hydroxide.⁸ Because of the potential importance of compound **2**, and because of our need for larger quantities of this material, we wished to optimize the reduction of anthraquinone **1** to anthracene **2** (Scheme 1).

In our initial efforts, we found compound **1** to be unreactive toward sodium borohydride in isopropanol at reflux temperatures. We, therefore, turned to the reduction of compound **1** using powdered zinc as a reducing agent. We found the zinc reduction in aqueous ammonia to be very sluggish, typically yielding 0–10% conversion to a mixture of **2** and **3** after 24 h at reflux temperatures. We examined the reduction under a number of other solvent conditions, including water, aq acetic acid (5–50%), aq ammonium

chloride (1 M), and aq ammonium sulfate. We examined both classical heating and microwave methods. None of these yielded significant amounts of the product.

We then turned to the procedure of Rabjohns et al., who reported the synthesis of **2** in 40% yield by heating compound **1** to reflux in 2.5 M aq sodium hydroxide with 9 equiv of zinc for 24 h, followed by filtration and separation from the residual zinc using Soxhlet extraction.⁸ While we found this procedure to be significantly improved over other methods, in our hands these conditions gave a mixture of compounds **2** and **3** in a ratio of 40:60 with 40% combined yield. It is postulated that differences in the activity of zinc may account for the discrepancies between our results and the literature reports.

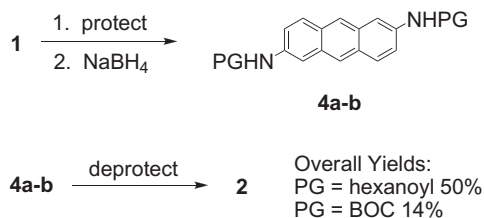
In order to optimize this synthesis, we examined the effects of reagent ratio, solvent, and temperature on the ratio of compounds **2** and **3** formed. We found a minimum of 4 equiv of zinc was necessary to drive the reaction to completion,[‡] and that the formation of side product **3** was observed under all ratios examined (Table 1, entries 1–4). Although we had postulated that the over-reduction to compound **3** might be favored at higher temperatures, we found that reducing the temperature did not improve the ratio of **2**:**3** (Table 1, entries 4–5). Finally, we examined the role of solvent composition on the rate. While we did not find a strong correlation between the solvent components and the product ratio, we did note that (a) the reaction goes to completion much more quickly in 50% ethanol than in 10% ethanol and (b) the reaction did not go to completion when ethanol was raised to 80% (Table 1, entries 4, 6 and 7).

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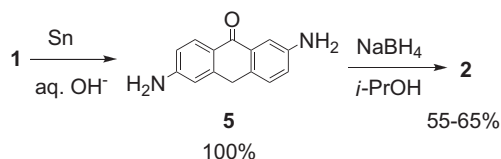
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[‡] Qualitatively, the completion of this reaction is evidenced by a color change from deep red to bright yellow.

†† *Optimized procedure for the synthesis of 2,6-diaminoanthracene (2):* Compound **5** (2.0 g, 8.9 mmol), NaBH₄ (2.7 g, 71 mmol), ethanol (40 mL) and aq NaOH (2.5 M, 40 mL) were combined and heated to reflux for 6 h. The hot reaction mixture was poured into water (200 mL) and stirred vigorously for 15 min. The resulting solid was filtered and dried to give compound **5** (1.05 g, 57%) as a yellow solid. ¹H, ¹³C NMR, MS consistent with previously reported spectra.⁸



Scheme 2. Preparation of compound **2** through protection–reduction–deprotection sequences.



Scheme 3. Preparation of target compound **2** via a two-step Sn/NaBH₄ reduction sequence.

In conclusion, the literature presents several conflicting reports on the reduction products of 2,6-diaminoanthraquinone (**1**). In our laboratory, we found that this compound was resistant to reduction using sodium borohydride. While zinc effectively reduces the compound in basic aqueous solutions, we obtained a mixture of the target compound **2** and dihydro analog **3**. We found the over-reduction to the dihydro to be competitive with the reduction to anthracene under all conditions examined. On the other hand, reduction using powdered tin stops cleanly at anthrone **5**.

We found that target compound **2** could be most efficiently prepared through a two-step reduction involving tin, followed by sodium borohydride. While this method suffers from several drawbacks, including the toxicity of tin metal and the need for two reducing agents, we have found it to be the most reliable and high-yielding method for the preparation of this compound.

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Supplementary data

Supplementary data associated with this article can be found, in the online version, at [doi:10.1016/j.tetlet.2011.07.106](https://doi.org/10.1016/j.tetlet.2011.07.106).

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