



Pergamon

# Stereoselective synthesis of the C<sub>7</sub>–C<sub>21</sub> segment of epothilone A via asymmetric alkoxyallyl- and crotylboration<sup>☆</sup>

P. Veeraraghavan Ramachandran,\* Bodhuri Prabhudas, Debarshi Pratihar, J. Subash Chandra and M. Venkat Ram Reddy

Herbert C. Brown Center for Borane Research, Department of Chemistry, 560 Oval Drive, Purdue University, West Lafayette, IN 47907-2084, USA

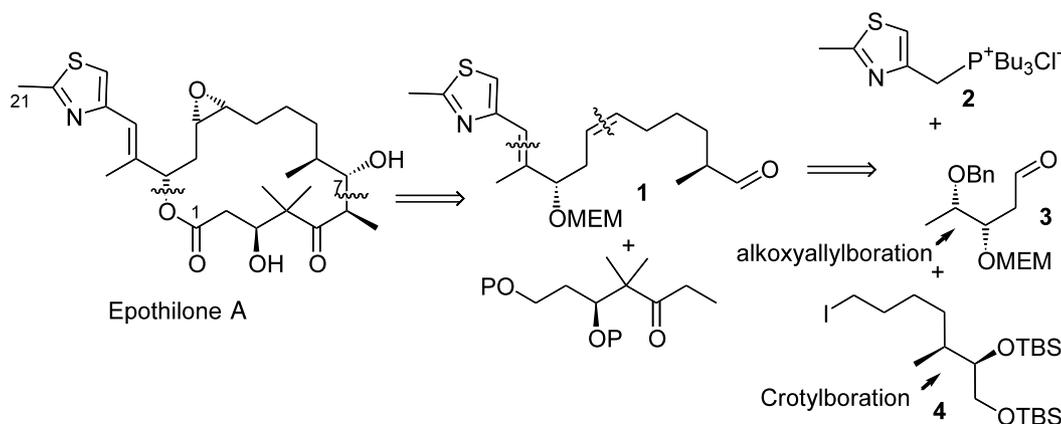
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**Abstract**—The synthesis of the C<sub>7</sub>–C<sub>21</sub> fragment of epothilone A involving asymmetric alkoxyallyl- and crotylboration using  $\alpha$ -pinene-derived reagents is described. © 2003 Elsevier Science Ltd. All rights reserved.

As part of our program on the applications of pinane-based versatile reagents<sup>1</sup> for organic syntheses, we have recently described the synthesis of several biologically active molecules via asymmetric allylboration–ring-closing metathesis pathway.<sup>2</sup> Herein we describe our approach towards the C<sub>7</sub>–C<sub>21</sub> synthon (**1**) of potent anti-cancer agent epothilone A<sup>3,4</sup> via  $\alpha$ -pinene-derived asymmetric alkoxyallyl- and crotylboration. Our retrosynthetic analysis of **1** is shown in Scheme 1.

We envisaged the synthesis of **1** by the convergence of **2**, **3**, and **4**. 4-Chloromethyl-2-methylthiazole was pre-

pared from 1,3-dichloroacetone and thioacetamide using a literature procedure<sup>5</sup> and converted to the Wittig salt **2**. We chose to prepare **3** starting with an alkoxyallylboration of acetaldehyde using *B*-(*Z*)- $\gamma$ -(2-methoxyethoxy)-methoxyallyldiisopinocampheylborane.<sup>6</sup> Protection of **5** with benzyl bromide, followed by a hydroboration–oxidation provided the corresponding alcohol, which was oxidized using Dess–Martin periodinane (DMP)<sup>7</sup> to the required aldehyde **3** (Scheme 2). Although one of the chiral centers derived from alkoxyallylboration will be converted to the ketone **13**, the protocol does not necessitate any additional steps to create this chiral center.

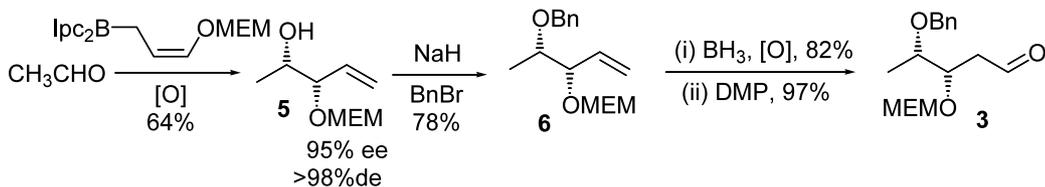


Scheme 1.

**Keywords:** epothilone; alkoxyallylboration; crotylboration;  $\alpha$ -pinene; Wittig reaction.

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\* Corresponding author. E-mail: [chandran@purdue.edu](mailto:chandran@purdue.edu)



Scheme 2.

The preparation of **1** was initially attempted as shown in Scheme 3. TBS-protection of commercially available methyl (*R*)-3-hydroxy-2-methylpropionate **8**, followed by reduction of the methyl ester and iodination provided **9**. Nucleophilic substitution of the iodide with allyl magnesium bromide in the presence of catalytic amounts of lithium tetrachlorocuprate<sup>8</sup> or stoichiometric cuprous iodide afforded variable yields (22–50%) of **10**, which when subjected to hydroboration–oxidation, followed by iodination furnished the 1°-iodide **11**. Wittig coupling of aldehyde **3** with **11** gave 58% of the olefin **12**. Debenzylation under Birch reduction conditions, followed by DMP-oxidation provided the ketone **13**. The coupling<sup>9</sup> of Wittig salt **2** and **13** yielded **14**. Silyl deprotection, followed by a DMP-oxidation furnished the required synthon **1** for epothilone A (Scheme 3).

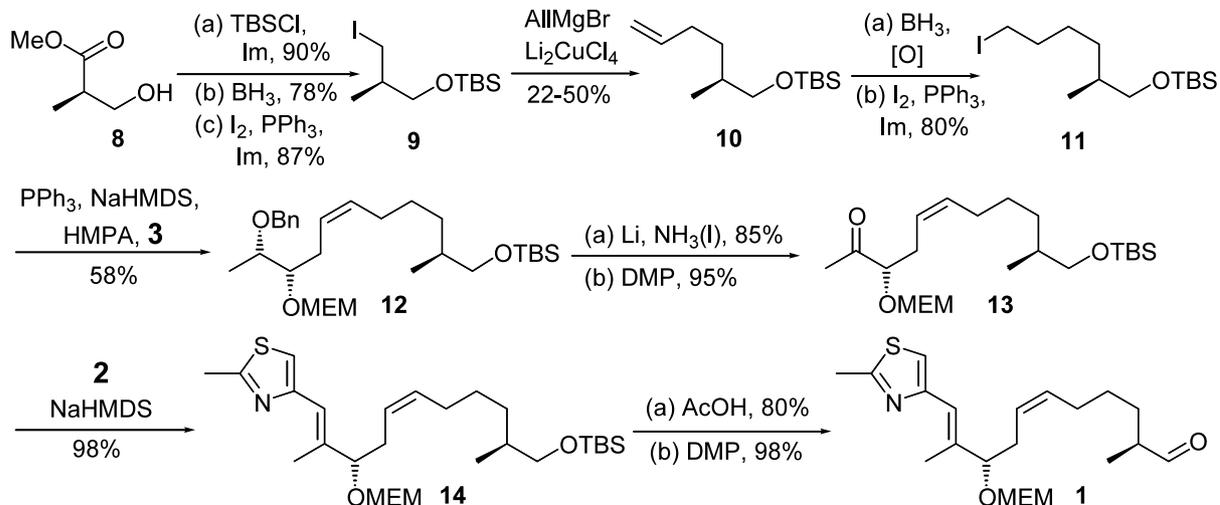
The unreliable yields during the allyl-substitution of the 1°-iodide **9** compelled us to modify the synthetic scheme. We designed a protocol utilizing pinane-based crotylboration.<sup>10</sup> A bonus from this procedure is the replacement of the relatively expensive chiral ester **8**.

We began our synthesis with the *Z*-crotylboration of *tert*-butyldimethylsilyloxyacetaldehyde **15** to provide the homoallylic alcohol **16**. Silyl protection of the hydroxyl group, followed by oxidative cleavage of the

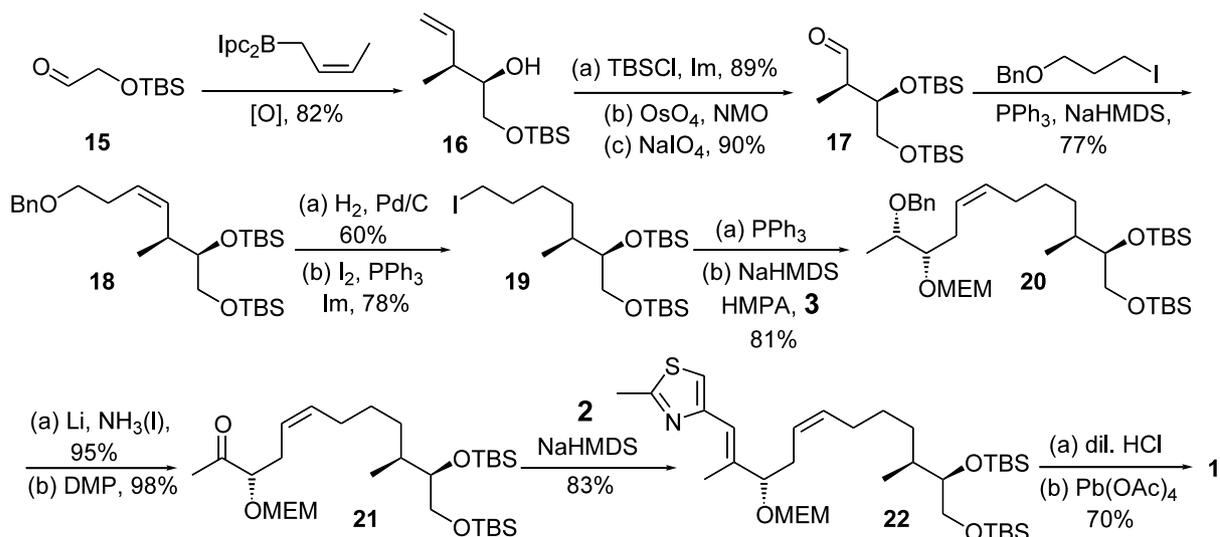
olefin furnished the aldehyde **17**. Wittig coupling with 3-benzyloxypropyl iodide provided the olefin **18**. A simultaneous debenzylation and reduction of the double bond was achieved by Pd-catalyzed hydrogenation. The alcohol was converted to the corresponding iodide **19**, which was utilized for a Wittig reaction with the aldehyde **3** to provide **20**. It is noteworthy that the *Z*-olefin was formed selectively and in high yields from the substrate that is prone to  $\beta$ -elimination. Debenzylation using lithium in liquid ammonia achieved the formation of the 2°-alcohol without affecting the double bond. The alcohol was oxidized using DMP to the ketone **21**, which was coupled<sup>9</sup> with **2** to provide **22** in good yields. Selective deprotection of the two silyl groups using dilute HCl, followed by Pb(OAc)<sub>4</sub> cleavage provided the target synthon **1** (Scheme 4).

The structures of all of the intermediates were confirmed by <sup>13</sup>C and <sup>1</sup>H NMR spectroscopy and mass spectrometry.

Thus, we have achieved a large-scale preparation of the C<sub>7</sub>–C<sub>21</sub> synthon **1**<sup>11</sup> of epothilone A using Wittig reaction and pinane-based alkoxyallyl- and crotylboration as key steps. Studies towards completing the preparation of epothilone A and the synthesis of other epothilones, particularly certain fluorinated analogs are under way.



Scheme 3.



Scheme 4.

### Acknowledgements

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- Characterization of 1:**  $^1\text{H NMR}$ :  $\delta$  (ppm) ( $\text{CDCl}_3$ ): 9.58 (d,  $J=1.95$  Hz, 1H), 6.94 (s, 1H), 6.47 (s, 1H), 5.39–5.43 (m, 2H), 4.71 (d,  $J=6.84$  Hz, 1H), 4.63 (d,  $J=6.87$  Hz, 1H), 4.12 (t,  $J=6.75$  Hz, 1H), 3.78–3.85 (m, 1H), 3.51–3.63 (m, 3H), 3.37 (s, 3H), 2.69 (s, 3H), 2.27–2.42 (m, 3H), 1.97–2.07 (m, 5H), 1.33–1.41 (m, 4H), 1.06 (d,  $J=6.99$  Hz, 3H);  $^{13}\text{C NMR}$   $\delta$  (ppm) ( $\text{CDCl}_3$ ): 205.14, 164.58, 152.76, 138.28, 131.11, 125.98, 121.54, 115.98, 92.78, 81.56, 71.82, 67.06, 59.06, 46.24, 31.97, 30.08, 27.38, 26.88, 19.27, 13.84, 13.34; EI-MS:  $m/z$  256, 89 [( $\text{CH}_3\text{OCH}_2\text{CH}_2\text{OCH}_2$ ) $^+$ , 100%]; CI-MS:  $m/z$  396 ( $\text{M}^+$ ), 290 [( $\text{M}^+$ )-(HOCH $_2$ OCH $_2$ CH $_2$ OCH $_3$ ), 100%], 256, 168, 89; HRMS-CI: ( $\text{M}^+$ ) 396.2205 (observed), 396.2209 (calcd).
- Characterization of 20:**  $^1\text{H NMR}$   $\delta$  (ppm) ( $\text{CDCl}_3$ ): 7.22–7.43 (m, 5H), 5.36–5.51 (m, 2H), 4.79 (s, 2H), 4.62 (d,

$J=11.88$  Hz, 1H), 4.51 (d,  $J=11.82$  Hz, 1H), 3.55–3.73 (m, 5H), 3.46–3.53 (m, 4H), 3.38 (s, 3H), 2.24–2.45 (m, 2H), 1.97–2.08 (m, 2H), 1.61–1.64 (m, 1H), 1.26–1.42 (m, 3H), 1.19 (d,  $J=5.49$  Hz, 3H), 0.90 (s, 9H), 0.89 (s, 9H), 0.82 (d,  $J=6.57$  Hz, 3H), 0.05 (m, 12H);  $^{13}\text{C}$  NMR  $\delta$  (ppm) ( $\text{CDCl}_3$ ): 138.85, 131.95, 128.30, 127.65, 127.45, 125.69, 95.48, 79.88, 75.87, 71.78, 71.29, 67.04, 65.36, 59.03, 35.31, 33.46, 28.13, 27.73, 26.04, 25.97, 18.39, 18.23, 15.32, 13.37,  $-3.93$ ,  $-4.77$ ,  $-5.24$ ,  $-5.33$ ; ESI:  $m/z$  675 (Na adduct); HRMS-ESI: 675.4460 (actual), 675.4452 (calcd).

Characterization of **22**:  $^1\text{H}$  NMR  $\delta$  (ppm) ( $\text{CDCl}_3$ ): 6.92

(s, 1H), 6.48 (s, 1H), 5.32–5.48 (m, 2H), 4.71 (d,  $J=6.87$  Hz, 1H), 4.63 (d,  $J=6.87$  Hz, 1H), 4.12 (t,  $J=6.86$  Hz, 1H), 3.79–3.86 (m, 1H), 3.44–3.63 (m, 6H), 3.37 (s, 3H), 2.69 (s, 3H), 2.31–2.45 (m, 2H), 1.99–2.10 (m, 5H), 1.59–1.64 (m, 1H), 1.07–1.44 (m, 4H), 0.87 (s, 9H), 0.86 (s, 9H), 0.79 (d,  $J=6.87$  Hz, 3H), 0.02 (m, 12H);  $^{13}\text{C}$  NMR  $\delta$  (ppm) ( $\text{CDCl}_3$ ): 164.48, 152.83, 138.41, 131.95, 125.23, 121.48, 115.88, 92.75, 81.67, 75.85, 71.83, 67.00, 65.34, 59.02, 35.24, 33.45, 31.91, 27.76, 27.69, 26.02, 25.95, 19.24, 18.36, 18.21, 13.79, 13.35,  $-3.95$ ,  $-4.79$ ,  $-5.26$ ,  $-5.35$ ; ESI:  $m/z$  656, 678 (Na adduct); HRMS-ESI: 656.4202 (actual), 656.4200 (calcd).