Synthesis and Anticonvulsant Activities of (*R*)-*N*-(4'-Substituted)benzyl 2-Acetamido-3-methoxypropionamides

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The structure—activity relationship (SAR) for the *N*-benzyl group in the clinical antiepileptic agent (*R*)-lacosamide [(*R*)-*N*-benzyl 2-acetamido-3-methoxypropionamide, (*R*)-3] has been explored. Forty-three compounds were prepared and then evaluated at the National Institute of Neurological Disorders and Stroke Anticonvulsant Screening Program for seizure protection in the maximal electroshock (MES) and subcutaneous Metrazol models. Comparing activities for two series of substituted aryl regioisomers (2', 3', 4') showed that 4'-modified derivatives had the highest activity. Significantly, structural latitude existed at the 4'-site. The SAR indicated that nonbulky 4'-substituted (*R*)-3 derivatives exhibited superb activity, independent of their electronic properties. Activities in the MES test of several compounds were comparable with or exceeded that of (*R*)-3 and surpassed the activities observed for the traditional antiepileptic agents phenytoin, phenobarbital, and valproate.

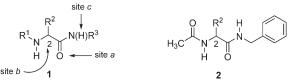
Epilepsy, a major neurological disorder that affects all populations,¹ describes the types of recurrent seizures produced by paroxysmal, excessive, synchronous neuronal discharges in the brain.^{2,3} In the United States alone, more than 2 million people suffer from epilepsy and its sequelae; 340000 are children.⁴ For many of these individuals, the disabilities and associated neuropsychological and behavioral factors adversely affect their quality of life. The lifestyle restrictions and the large expense for treatment, lost productivity, and rehabilitation result in a huge cost to society.⁴

The treatment mainstay for patients with epileptic disorders has been the long-term and consistent administration of anticonvulsant drugs.^{5,6} Unfortunately, current medications are ineffective for approximately one-third of these patients.⁷ Many continue to have seizures, while others experience disturbing side effects (e.g., drowsiness, dizziness, nausea, and liver damage).⁸ Thus, there is a need for more efficacious drugs that function by different pharmacological pathways.

In 1985, we discovered a novel class of anticonvulsant agents, termed functionalized amino acids (FAAs, a 1).⁹ We subsequently synthesized more than 250 FAAs.^{10–18} Each of

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the newly synthesized molecules was evaluated for activity and toxicity in a series of in vivo animal models. Reports from our investigations have led other researchers to further pursue the pharmacological benefits of FAAs.¹⁹ Most sites in $\hat{1}$ (e.g., \mathbb{R}^1 , R^2 , and R^3) have been modified. We learned that acetyl [CH₃C(O)] exhibited the highest anticonvulsant activity in an induced rodent seizure model [maximal electroshock (MES) for R^1 . The MES test is a well-established, commonly used animal model for identifying new drug candidates having potential human efficacy to treat generalized and partial seizures that are secondarily generalized. We also determined that the optimal \mathbb{R}^3 substituent was a benzyl (PhCH₂)-type moiety. Finally, isoelectronic substitution of the amide carbonyl (site a) with a thiocarbonyl group, insertion of an alkyl unit or deletion of the chiral center in 1 (site b), and replacement of the amide hydrogen with an alkyl group (site c) reduced anticonvulsant activity.9-18

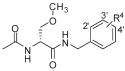


The stringent structural requirements for 1 (\mathbb{R}^1 , \mathbb{R}^3 , sites a-c) led us to focus on molecular template 2. We observed impressive anticonvulsant activities in both mice and rats for smaller \mathbb{R}^2 groups (e.g., 2-furanyl, 2-pyrrolyl, 1-pyrazolyl, 2-oxazolyl, 2-thiazolyl, 2-pyridyl, 2-pyrimidyl, 2-pyrazinyl, *O*-methylhydroxylamino, and *N*,*O*-dimethylhydroxylamino) that contained a substituted heteroatom, that is, one atom removed from the C(2) chiral atom.^{13–16,18} These compounds exhibited activity in the MES-induced seizure test (mice, ip) that were comparable with or exceeded that of the standard

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^{*a*} Abbreviations: FAA, functionalized amino acid; MES, maximal electroshock seizure; SAR, structure–activity relationship; AB, affinity bait; CR, chemical reporter; IBCF, isobutyl chloroformate; NMM, *N*-methylmorpholine; DMTMM, 4-(4,6-dimethoxy-1,3,5-triazin-2-yl)-4-methylmorpholinium chloride; NINDS, National Institute of Neurological Disorders and Stroke; ASP, Anticonvulsant Screening Program; ip, intraperitoneally; po, orally; ED₅₀, effective dose (50%); TD₅₀, neurological impairment (toxicity, 50%); PI, protective index; scMet, subcutaneous Metrazol.

Table 1. Effect of Site of N-Benzyl Substitution on the Anticonvulsant Activities of (R)-N-(4-Substituted) benzyl 2-Acetamido-3-methoxypropionamideDerivatives^a



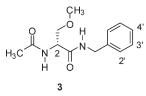
				m	ice $(ip)^b$	rats $(po)^c$			
no.	R^4	aryl site	mp (°C)	MES, ^d ED ₅₀	Tox, ^e TD ₅₀	PI	MES, ^{d} ED ₅₀	Tox, ^g TD ₅₀	PI
(R)-3 ^h	Н		143-144	4.5 [0.5] (3.7-5.5)	27 [0.25] (26-28)	6.0	3.9 [2] (2.6-6.2)	> 500 [0.5]	>130
(<i>R</i>)-4	F	2'	173-175	>10, < 30 [0.5]	>100, < 300 [0.5]		11 [0.25] (9.5-13)	> 30 [0.5]	> 2.7
(R)-5 ^h	F	3'	150-151	6.9 [0.25] (6.1-8.0)	46 [0.25] (40-55)	6.7	6.9 [0.5] (4.3-9.9)	>400	> 58
(R)-6 ^h	F	4′	144-145	4.2 [0.5] (3.5-5.1)	28 [0.25] (22-34)	6.7	2.6 [2] (1.9-3.6)	>125, <250	>48
(<i>R</i>)-7	OCF_3	2'	130-131	> 30, < 100 [0.25]	>100, < 300 [0.5]		23 [0.25] (16-35)	> 500	> 22
(<i>R</i>)-8	OCF ₃	3'	147-148	>10, <30 [0.5]	> 30, < 100 [0.5]				
(<i>R</i>)-9	OCF ₃	4′	134-135	3.6 [0.25] (3.0-4.3)	13 [0.25] (9.2-19)	3.6	1.7 [0.5] (1.4-2.2)	63 [0.5] (47-76)	37
phenytoin ⁱ				9.5 [2] (8.1-10)	66 [2] (53-72)	6.9	30 [4] (22-39)	j	>100
phenobarbital ⁱ				22 [1] (15-23)	69 [0.5] (63-73)	3.2	9.1 [5] (7.6-12)	61 [0.5] (44-96)	6.7
valproate ⁱ				270 [0.25] (250-340)	430 [0.25] (370-450)	1.6	490 [0.5] (350-730)	280 [0.5] (190-350)	0.6

^{*a*} The compounds were tested through the auspices of the NINDS ASP. ^{*b*} The compounds were administered intraperitoneally. ED_{50} and TD_{50} values are in milligrams per kilogram. ^{*c*} The compounds were administered orally. ED_{50} and TD_{50} values are in milligrams per kilogram. ^{*d*} MES, maximal electroshock seizure test. ^{*e*} TD₅₀ value determined from the rotorod test. ^{*f*} PI, protective index (TD_{50}/ED_{50}). ^{*g*} Tox, behavioral toxicity. ^{*h*} From ref 18. ^{*i*} From ref 34. ^{*j*} No ataxia observed up to 3000 mg/kg.

antiepileptic agent phenytoin (MES $ED_{50} = 9.5 \text{ mg/kg}$) in the MES-induced seizure test.²⁰

A single 1 structure–activity relationship (SAR) feature dominated all others. We demonstrated that the principal anticonvulsant activity of the test candidate resided in the D-amino acid configuration.^{11–13,18} The potency ratio of the more active to the less active isomer²¹ ranged from 10 to > 22. These differences are among the highest, if not the highest, reported for MES-selective anticonvulsants.

(R)-Lacosamide [(R)-3, (R)-N-benzyl 2-acetamido-3-methoxypropionamide¹⁸] emerged as the lead compound, 1, and has been successfully marketed in the United States and Europe for the adjunctive treatment of partial-onset seizures in adults.²² Whole animal pharmacology studies have revealed a distinctive profile for (*R*)-3 and other 2s.^{11–18,23} Accordingly, we have used agents containing "affinity bait" (AB) and "chemical reporter" (CR) groups to initiate a chemical biology-based study to search the brain proteome for (R)-3 binding targets.²⁴ The AB moiety is designed to irreversibly react with the target. and the CR group permits protein detection and capture. In an effort to facilitate these studies, we have determined the SAR for the C(2) side chain oxygen substituent in (R)- 3^{25} that identifies the structural parameters for the AB and CR moieties at this site. We report herein that substitution at the N-benzyl 4'-position in (R)-3 provided compounds that exhibit superb anticonvulsant activities and safety profiles. This finding was surprising since preliminary studies with other 2s suggested that substitutions made at this specific site were not very promising candidates.15,26,27



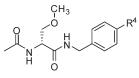
Results and Discussion

Choice of Compounds. Earlier studies of **2** indicated that substituting an *N*-benzyl group led to compounds with

diminished anticonvulsant profiles.^{15,26,27} When the 4'-substituted **2** compounds were compared with the 3'-substituted isomers, the 4'-substituted derivatives provided significantly greater seizure protection as defined in the rodent MES seizure model.^{18,26} To confirm this finding, we prepared two different series of compounds in which we placed the *N*-benzyl amide substituent at either the 4'- or 3'-site (Table 1). In addition, we prepared the 2'-regioisomer. The fluoro [(*R*)-**4**–(*R*)-**6**] and the trifluoromethoxy [(*R*)-**7**–(*R*)-**9**] substituents were selected for this study. In both series, the order of favorable anticonvulsant activity in the MES test (mice, ip) was as follows: 4' > 3' > 2' (see Pharmacological Activity). Accordingly, we focused our SAR study on the 4'-position in (*R*)-**3**.

Table 2 lists the prepared N-(4'-substituted)benzyl (R)-3 derivatives [(R)-6 and (R)-9-(R)-39]. The first set of compounds contained a hydrocarbon group attached at the 4'benzyl site. We determined the effect of the structural size of the N-benzyl 4'-substituent on (R)-3 anticonvulsant activity by preparing alkyl derivatives (R)-10–(R)-14. Next, the effect of a two-carbon hydrocarbon substituent at the 4'-site shape was evaluated by systematically changing it from tetrahedral (sp^3) [(R)-11] to planar (sp^2) [(R)-21] to linear (sp) $[(R)-23^{24}]$. Then, to gauge the importance of size, electronic effects, hydrophobic interactions, and hydrogen bonding interactions on anticonvulsant activity, we synthesized 4'-substituted hydrocarbon derivatives (R)-15-(R)-20, (R)-22, and (R)-24–(R)-27 in which additional groups were appended to the hydrocarbon moiety. A second set of compounds prepared were N-(4'-substituted)benzyl (R)-3 analogues, (R)-6, (R)-9, and (R)-28–(R)-39, that contained a substituent directly attached to the N-benzyl moiety that either could withdraw or could donate electrons to the aromatic ring. Here, we synthesized the cyano [(R)-28], aldehyde [(R)-29], carboxylic acid [(R)-30], methyl ester [(R)-31], nitrogen-substituted [(R)-32-(R)-34], oxygen-containing [(R)-9 and (R)-35], halogen-substituted [(R)-6 and (R)-36-(R)-38], and sulfamide [(R)-39] (R)-3 analogues.

Table 2. Selected Physical and Pharmacological Data for (R)-N-(4-Substituted) benzyl 2-Acetamido-3-methoxypropionamide Derivatives^a



			mice $(ip)^b$			rats $(po)^c$		
no.	\mathbb{R}^4	mp (°C)	MES, ^{d} ED ₅₀	Tox, ^e TD ₅₀	\mathbf{PI}^{f}	MES, ^{d} ED ₅₀	Tox, ^g TD ₅₀	\mathbf{PI}^{f}
(R)-3 ^h	Н	143-144	4.5 [0.5] (3.7-5.5)	27 [0.25] (26-28)	6.0	3.9 [2] (2.6-6.2)	> 500 [0.5]	>130
(<i>R</i>)-10	CH ₃	128-129	11 [0.25] (7.3-15)	31 [0.25] (22-38)	3	8.1 [0.25] (5.6-10)	> 500	> 62
(<i>R</i>)-11	CH ₂ CH ₃	132-133	>10, <30 [0.5]	> 30, < 100 [0.5]		18 [0.25] (13-22)	> 250	>14
(<i>R</i>)-12	$(CH_2)_2CH_3$	126-127	8.5 [0.25] (6.4-10)	13 [0.5] (12-15)	1.5	< 30 [0.25-0.5]	> 30 [0.25-4.0]	
(<i>R</i>)-13	$CH(CH_3)_2$	95-97	>10, <30 [0.5]	>100, < 300 [0.5]		> 30 [0.25-4.0]	> 30 [0.25-4.0]	
(<i>R</i>)-14	$C(CH_3)_3$	125-126	>100, <300 [0.5]	>100, < 300 [0.5]		> 30 [0.25-4.0]	> 30 [0.25-4.0]	
(<i>R</i>)-15	CH ₂ NH ₂ ·HCl	> 210	> 300 [0.5]	> 300 [0.5]				
(<i>R</i>)-16	CH ₂ NH-t-Boc	153-154	> 300 [0.5]	> 300 [0.5]				
(<i>R</i>)-17	CH ₂ OCH ₃	119-120	73 [0.25] (62-88)	180 [0.25] (160-210)	2.3	45 [0.5] (29-76)	> 500 [0.25-4.0]	>11
(<i>R</i>)-18	CF ₃	160-161	>10, <30 [0.5]	>100, < 300 [0.5]		4.9 [1] (2.7-7.6)	> 280	> 57
(<i>R</i>)-19	(CH ₂) ₃ OH	118	> 300 [0.5]	> 300 [0.5]				
(R)-20	(CH ₂) ₃ OCH ₃	105-107	20 [0.25] (18-23)	62 [0.25] (57-74)	3.1	16 [0.5] (8.8-25)	> 500 [0.5-4.0]	> 32
(R)-21	CH=CH ₂		3.5 [0.25] (2.8-4.6)	16 [0.25] (11-19)	4.6	7.6 [0.5] (2.9–12)	> 150, < 225	> 20
(R)-22	C ₆ H ₅		8.0 [0.5] (5.3-12)	11 [0.5]		2.0[0.5](0.8-3.4)	49 [0.5] (34-77)	>25
$(R)-23^{i}$	C≡CH		> 3, < 10 [0.5]	> 10, < 30 [0.5]		3.4 [0.5] (2.0-6.1)	> 250	>74
(R)-24	C≡C−CH ₃		>10, <30[0.5]	> 30, < 100 [0.5]				
(R)-25	$C \equiv C - C(CH_3)_3$	120-121	· · ·	> 30, < 100 [0.5]				
(R)-26	$C \equiv C - Si(CH_3)_3$	126-127	> 3 [0.5]	> 3, < 10 [0.5]				
(R)-27			10 [0.25] (7.7-12)	15 [0.25] (13-17)	1.5	18 [1] (8.6-33)	100 [0.5] (86-120)	5.5
(R)-28	CN		150 [1.0] (140-170)	> 500		> 30	> 30	
(R)-29	C(H)O	132-133		> 300				
(<i>R</i>)-30	CO ₂ H		> 300 [0.5]	> 300 [0.5]				
(<i>R</i>)-31	CO ₂ CH ₃		> 100, < 300	> 300 [0.5]				
(<i>R</i>)-32	NH ₂		> 300 [0.5]	> 300 [0.5]				
(<i>R</i>)-33	N(H)C(O)CF ₃		> 300 [0.5]	>100, < 300 [0.5]		> 30	> 30	
(<i>R</i>)-34	N ₃		8.4 [0.25] (5.7-12)	46	5.5	3.9 [0.5] (2.5-6.2)	> 250	>64
(R)-35	OCH ₃		> 30, < 100 [0.5]	>100, < 300 [0.5]		28 [0.5] (21-35)	> 500 [0.25-4.0]	>18
(<i>R</i>)-9	OCF ₃		3.6 [0.25] (3.0-4.3)	13 [0.25] (9.2–19)	3.6	1.7[0.5](1.4-2.2)	63 [0.5] (48-76)	37
(R)-6 ^h	F		4.2 [0.25] (3.5-5.1)	28 [0.25] (22-34)		2.6 [2] (1.9-3.6)	> 125, < 250	>48
(<i>R</i>)-36	Cl	155	5.0 [0.25] (4.4-5.6)	28 [0.25] (22-33)		1.0[0.5](0.4-1.8)	> 200	> 200
(R)- 37	Br		8.7 [0.25] (7.2–10)	30 [0.25] (24-36)		4.9 [0.5] (3.0-7.2)	300 [0.25] (220-350)	61
(R)- 38	I		16[0.25](14-18)	41 [0.25] (28-58)		12 [0.25] (7.0-19)	> 500 [0.25-4.0]	> 43
(R)- 39	SO ₂ NH ₂		> 300 [0.5]	> 300 [0.5]		L		
phenytoin ^j	2 2		9.5 [2] (8.1-10)	66 [2] (53-72)	6.9	30 [4] (22-39)	k	>100
phenobarbital ^j			22 [1] (15-23)	69 [0.5] (63-73)		9.1 [5] (7.6–12)	61 [0.5] (44-96)	6.7
valproate ^j				430 [0.25] (370-450)		490 [0.5] (350-730)		0.6

^{*a*} The compounds were tested through the auspices of the NINDS ASP. ^{*b*} The compounds were administered intraperitoneally. ED_{50} and TD_{50} values are in milligrams per kilogram. ^{*c*} The compounds were administered orally. ED_{50} and TD_{50} values are in milligrams per kilogram. ^{*d*} MES, maximal electroshock seizure test. ^{*e*} TD₅₀ value determined from the rotorod test. ^{*f*} PI, protective index (TD₅₀/ED₅₀). ^{*g*} Tox, behavioral toxicity. ^{*h*} From ref 18. ^{*i*} From ref 24. ^{*f*} From ref 34. ^{*k*} No ataxia observed up to 3000 mg/kg.

Finally, for eight N-(4'-substituted)benzyl (R)-3 derivatives, we prepared the corresponding (S)-stereoisomer (Table 3). Structural characterization of the (S)-derivatives [(S)-11, (S)-21, (S)-23, (S)-26, (S)-28, (S)-29, (S)-34, and (S)-38] confirmed that the syntheses routinely gave stereospecific products. Determining their pharmacological evaluation permitted us to verify that the principal activity for the N-(4'-substituted)benzyl 2-acetamido-3-methoxypropionamides resided in the (R)-stereoisomer (D-configuration).

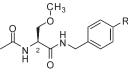
Chemistry. Synthesis of (*R*)-4–(*R*)-39 followed a standard protocol (Scheme 1). Beginning with either *N*-t-Boc (40)- or *N*-Cbz (41)-protected D-serine, the acid was coupled with the *N*-(4'-substituted)benzylamine 42, using either the mixed anhydride [isobutyl chloroformate (IBCF) and *N*-methylmorpholine (NMM)]^{28a} or the 4-(4,6-dimethoxy-1,3,5-triazin-2-yl)-4-methylmorpholinium chloride (DMTMM)^{28b}

procedure to give amide **43** or **44**, respectively. The 4'substituted benzyl amine was either commercially available or synthesized using previously reported methods (see the Supporting Information). We observed that amide coupling proceeded with no racemization of the C(2) chiral center. After purification, methylation of the serine hydroxy group with CH₃I and Ag₂O provided the optically pure ethers **45** and **46**. Removing the N-protecting group (i.e., acid, H₂/Pd-C) followed by acetylation (acetyl chloride, Et₃N) gave the desired *N*-(4'-substituted)benzyl (*R*)-**3** derivative **47**, in most cases.

For the (*R*)-stereoisomers of 12, 15, 19, 20, 23–27, 29, 30, and 32-34, additional steps were required to generate the sought-after compound. 4'-Iodo derivative (*R*)-38 served as a precursor to (*R*)-12 and (*R*)-23–(*R*)-27 (Scheme 2). Using Sonogashira coupling conditions [CuI, PdCl₂(PPh₃)₂, and

 Table 3. Effect of C(2) (S)-Stereochemistry on the Anticonvulsant Activities of (4-Substituted)
 Stereochemistry
 Participation

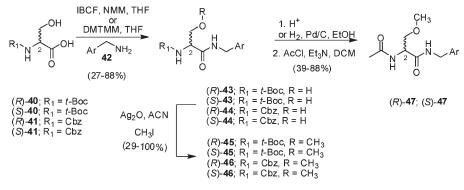
 3-methoxypropionamide Derivatives^a
 N-Benzyl
 N-



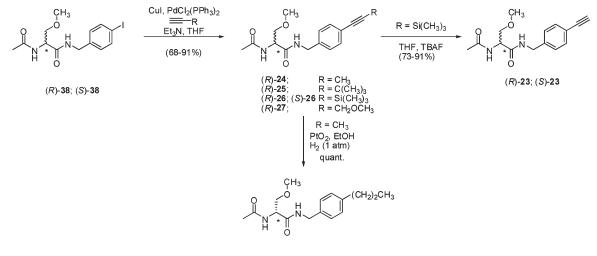
			mice $(ip)^b$			rats $(po)^c$		
no.	\mathbb{R}^4	mp (°C)	MES , ^d ED_{50}	Tox, ^e TD ₅₀		MES , ^d ED_{50}	Tox, ^g TD ₅₀	\mathbf{PI}^{f}
(S)-3 ^h	Н	143-144	>100, < 300	> 300		> 30	> 30	
(S)-11	CH ₂ CH ₃	132-133	>100, < 300 [0.5]	>100, < 300 [0.5]		> 30 [0.25-4]	> 30 [0.25-4]	
(S)- 21	CH=CH ₂	140-142	>100, < 300 [0.5]	> 300				
$(S)-23^{i}$	C≡CH	159-160	> 300	> 300				
(S)- 26	$C \equiv C - Si(CH_3)_3$	126-127	> 30, < 100 [0.5]	>100, < 300 [0.5]		> 30	> 30	
(S)- 28	CN	168-169	>100, < 300 [0.5]	> 300 [0.5]		> 30	> 30	
(S)- 29	C(H)O	132-133	> 300	> 300				
(S)- 34	N ₃	149-150	>100, < 300	> 300		> 30	> 30	
(S)- 38	Ι	159-160	>100, < 300 [0.5]	> 300		> 30	> 30	
phenytoin ^j			9.5 [2] (8.1-10)	66 [2] (53-72)	6.9	30 [4] (22-39)	k	>100
phenobarbital			22 [1] (15-23)	69 [0.5] (63-73)	3.2	9.1 [5] (7.6-12)	61 [0.5] (44-96)	6.7
valproate ^j			270 [0.25] (250-340)	430 [0.25] (370-450)	1.6	490 [0.5] (350-730)	280 [0.5] (190-350)	0.6

^{*a*} The compounds were tested through the auspices of the NINDS ASP. ^{*b*} The compounds were administered intraperitoneally. ED_{50} and TD_{50} values are in milligrams per kilogram. ^{*c*} The compounds were administered orally. ED_{50} and TD_{50} values are in milligrams per kilogram. ^{*d*} MES, maximal electroshock seizure test. ^{*e*} TD₅₀ value determined from the rotorod test. ^{*f*} PI, protective index (TD₅₀/ED₅₀). ^{*g*} Tox, behavioral toxicity. ^{*h*} From ref 18. ^{*i*} From ref 24. ^{*j*} From ref 34. ^{*k*} No ataxia observed up to 3000 mg/kg.

Scheme 1. General Procedure for the Preparation of (R)- and (S)-N-(4'-Substituted)benzyl 2-Acetamido-3-methoxypropionamide Derivatives



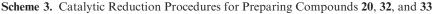
Scheme 2. Sonogashira Coupling of Compound 38 To Give Derivatives 12 and 23–27

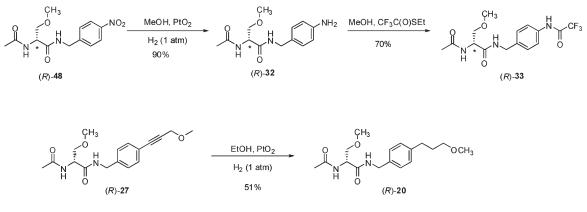


(R)-12

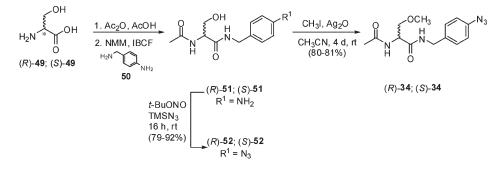
alkyne],²⁹ (R)-**38** was treated with 1-propyne, 3,3-dimethylbut-1-yne, trimethylsilylacetylene, and 3-methoxyprop-1-yne

to give alkynes (R)-24–(R)-27, respectively. In most cases, the Pd-based impurities were removed from the coupled

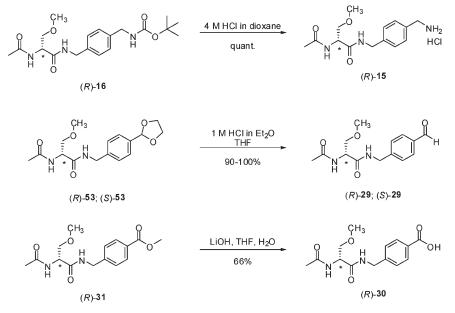




Scheme 4. Preparation of Compounds (R)-34 and (S)-34



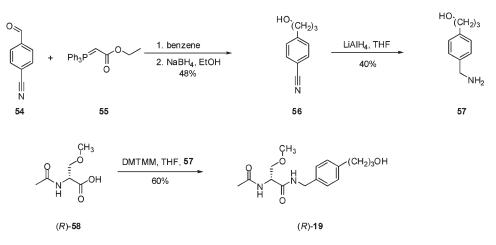
Scheme 5. Deprotection Procedures Used To Prepare Compounds 15, 29, and 30



products with a scavenger resin (PhosPhonics, catalog no. SPM32). Treating (*R*)-**26** with TBAF gave the parent acetylene (*R*)-**23**, while hydrogenation (PtO₂) of (*R*)-**24** gave (*R*)-**12**. Catalytic reduction (PtO₂, H₂) of (*R*)-**27** provided (*R*)-**20** (Scheme 3). Similarly, the 4'-nitro derivative (*R*)-**48**²⁶ served as a precursor to the aniline derivative (*R*)-**32**, and trifluoroacetamide (*R*)-**33**. Catalytic reduction (PtO₂, H₂) of (*R*)-**48** gave (*R*)-**32**, which was then treated with ethyl trifluorothioacetate³⁰ to yield (*R*)-**33**. Synthesis of azide (*R*)-**34** began with (*R*)-serine [(*R*)-**49**] (Scheme 4). Acetylation

followed by mixed anhydride coupling^{28a} with 4-aminobenzylamine (**50**) gave (*R*)-**51**. The aniline derivative (*R*)-**51** was directly converted to the azide (*R*)-**52** by sequential addition of *tert*-butyl nitrite and trimethylsilyl azide,³¹ which was then treated with CH₃I and Ag₂O to give (*R*)-**34**. We used different deprotection methods to prepare (*R*)-**15**, (*R*)-**29**, and (*R*)-**30** (Scheme 5). Compound (*R*)-**15** was prepared from (*R*)-**16** upon treatment with HCl in dioxane. Similarly, deprotection (HCl in a THF/H₂O mixture) of acetal (*R*)-**53** gave (*R*)-**29**. Finally, methyl ester (*R*)-**31** was converted to

Scheme 6. Preparation of Compound (R)-19



acid (*R*)-**30** with LiOH, followed by workup without racemization. We employed a different method to prepare (*R*)-**19** (Scheme 6). For this compound, we prepared optically pure (*R*)-**58**²⁵ and then coupled (DMTMM^{28b}) it with benzylamine **57**.

The (S)-3 analogues listed in Table 3 were prepared using the same methods employed for the corresponding (R)-stereoisomers.

Three criteria were used to assess the enantiopurity of (R)-4–(R)-39 and (S)-11, (S)-21, (S)-23, (S)-26, (S)-28, (S)-29, (S)-34, and (S)-38. These were melting point, optical rotation, and the detection of only a single acetyl methyl and *O*-methyl signal in the ¹H NMR spectrum for each compound when a saturated solution of (R)-(-)-mandelic acid was added.³²

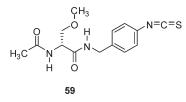
We report in the Experimental Section the details (synthetic procedure and characterization) for the final step for all compounds evaluated in the seizure models. In the Supporting Information, we provide a synthetic scheme for each compound tested, and for all the synthetic compounds prepared in this study the experimental procedures that were utilized and their physical and spectroscopic properties.

Pharmacological Activity. Compounds (R)-4–(R)-39. (S)-11, (S)-21, (S)-23, (S)-26, (S)-28, (S)-29, (S)-34, and (S)-38 were tested for anticonvulsant activity at the National Institute of Neurological Disorders and Stroke's (NINDS) Anticonvulsant Screening Program (ASP) using the procedures described by Stables and Kupferberg.³³ The pharmacological data from the MES test are summarized in Tables 1-3, along with similar results obtained for (R)-3 and the clinical antiepileptic agents phenytoin, ³⁴ valproate, ³⁴ and phenobarbital.³⁴ All compounds were administered intraperitoneally (ip) to mice and orally (po) to rats. The tables list the values that were determined to be protective in blocking hind limb extension induced in the MES seizure model from the rodent identification studies. For compounds that exhibited significant activity, we report the effective dose (50%) (ED₅₀) values obtained in quantitative screening evaluations. Also provided are the median doses for neurological impairment (50%) (TD₅₀) in mice, using the rotorod test,³⁵ and the behavioral toxicity effects observed in rats. TD₅₀ values were determined for those compounds exhibiting significant activity in the MES test. The protective index (PI = TD_{50}/ED_{50}) values for these analogues are also listed. Although all of the compounds were evaluated in the subcutaneous Metrazol (scMet) seizure model, none

provided any protection at the doses (typically 300 mg/kg) and times (0.5 and 4 h) tested (data not shown). The absence of seizure protection in this assay is a hallmark of FAA activity and this class of compounds.^{9–18}

Table 1 provides the comparative anticonvulsant activities for N-benzyl 2-acetamido-3-methoxypropionamide derivatives in which we systematically placed either a fluoro or a trifluoromethoxy group at the 2'-, 3'-, and 4'-positions of the N-benzylamide moiety. We prepared only the (R)stereoisomer for these studies since previous investigations showed that the principal anticonvulsant activity resided in this stereoisomer.^{11-13,18} In Table 3, we present additional data consistent with this finding. In the two series of compounds listed in Table 1, the 4'-isomers [(R)-6 and (R)-9] were more active than the corresponding 3'-regioisomers [(R)-5 and (R)-8)], a result in agreement with earlier FAA studies.^{18,26} Previously, our laboratory had not prepared any N-(2'-substituted)benzylamide 2s. Thus, it was important for us to determine the effect on anticonvulsant activity of substitution at this site. Using the trifluoromethoxy series as an example, the ED_{50} values for the 2'-isomer [(R)-7], 3'-isomer [(R)-8], and 4'-isomer [(R)-9] in mice were 30-100, 10-30, and 3.6 mg/kg, respectively. A similar trend was observed for the 4'-fluoro regioisomers (R)-4-(R)-6. These findings led us to focus our SAR studies on N-(4'-substituted)benzyl (R)-3 derivatives.

Table 2 reports the observed anticonvulsant activities for 32 N-(4'-substituted)benzyl (R)-3 analogues. Listed first are the 4'-modified alkyl (R)-3 analogues, (R)-10-(R)-14, in which the size of the 4'-alkyl group progressively increases. The MES seizure protection values in mice for the 4'-substituted methyl [(R)-10, 11 mg/kg], ethyl [(R)-11, 10-30 mg/kg, and propyl [(R)-12, 8.5 mg/kg] derivatives were only slightly lower than that of the parent compound (*R*)-3 (4.5 mg/kg).¹⁸ A similar finding was observed in the model but using the Sprague-Dawley rat. This finding was surprising since earlier results suggested that substituents placed at the 4'-position of the N-benzyl amide moiety in (*R*)-3 resulted in a significant loss of MES seizure protection upon administration to mice.^{15,26,27} For example, we reported previously that the MES ED₅₀ values for the 4'-NO₂ [(R)-48] and 4'-NCS [(R)-59] analogues were 100-300 and 24 mg/kg, respectively.²⁶ However, when the *n*-propyl moiety in (R)-12 was changed to the isopropyl group to give (*R*)-13 (for mice, MES $ED_{50} = 10-30 \text{ mg/kg}$; for rats, MES $ED_{50} > 30 \text{ mg/kg}$) and then to a *tert*-butyl moiety to provide (*R*)-14 (for mice, MES $ED_{50} = 100-300 \text{ mg/kg}$; for rats, MES $ED_{50} > 30 \text{ mg/kg}$), we saw a progressive loss of anticonvulsant activity. These findings indicated that inclusion of bulky groups at the 4'-position interfered with drug function. Conversely, nonbulky hydrophobic groups retained excellent activity in both species.



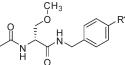
Next, we evaluated six modified 4'-alkyl (R)-3 derivatives, (R)-15–(R)-20, that contained a functional group(s) attached to the 4'-substituted alkyl side chain. Incorporating an amino [(R)-15], a carbamate [(R)-16], or an alcohol [(R)-19] moiety into the alkyl side chain resulted in compounds with no anticonvulsant activity in mice at 300 mg/kg. Inclusion of a methoxy group to give (*R*)-17 (for mice, MES $ED_{50} = 73 \text{ mg/kg}$; for rats, MES $ED_{50} = 45 \text{ mg/kg}$ and (*R*)-20 (for mice, MES $ED_{50} = 20 \text{ mg/kg}$; for rats, MES $ED_{50} = 16 \text{ mg/kg}$) gave compounds that provided significant seizure protection. Nonethe less, the activity of (R)-17 was noticeably lower than that of its isosteric propyl analogue (R)-12 (for mice, MES $ED_{50} = 8.5$ mg/kg; for rats, MES $ED_{50} = \langle 30 \text{ mg/kg} \rangle$. Finally, the 4'trifluoromethyl derivative (R)-18 exhibited significant activity in mice (MES $ED_{50} = 10 - 30 \text{ mg/kg}$) and exceptional anticonvulsant activity in rats (MES $ED_{50} = 4.9 \text{ mg/kg}$). The activity of (R)-18 in the rat closely matched that found for (R)-3 (MES $ED_{50} = 3.9 \text{ mg/kg}$, was slightly better than that of the 4'-methyl derivative (*R*)-10 (MES $ED_{50} = 8.1 \text{ mg/kg}$), and exceeded the values reported for the established anticonvulsants phenytoin,²¹ phenobarbital,³⁴ and valproate.²⁰ Taken together, these findings show that additional attachment of specific functional groups (i. e., alcohol, amino, or carbamate) to the 4'-alkyl substituent led to compounds with reduced anticonvulsant activities.

The next set of compounds listed in Table 2 were the 4'ethenyl [(R)-21], 4'-phenyl [(R)-22], and 4'-alkynyl [(R)-23-(R)-27] (R)-3 derivatives. In this series, the spatial disposition of the 4'-group was changed from the tetrahedral (sp³) arrangement found in (R)-10-(R)-14 to either a trigonal (sp²) or a linear (sp) arrangement. Superb activities in the primary models were observed for the nonbulky derivatives (R)-21-(R)-24 and (R)-27. The MES ED₅₀ values in mice ranged from 3 to 10 mg/kg. Similarly, (*R*)-21 (MES $ED_{50} =$ 7.6 mg/kg) and (R)-23 (ED₅₀ = 3.4 mg/kg) exhibited excellent seizure protection in the rat. Comparing the anticonvulsant activities for the 4'-substituted ethyl [(R)-11], ethenyl [(R)-21], and ethynyl [(R)-23] derivatives, we observed a modest improvement in anticonvulsant activities in both mice and rats as we progressively decreased the spatial size of the 4'-group. This finding is consistent with the pattern observed for the alkyl derivatives (R)-10–(R)-14. The effect of the steric size of the 4'-group on anticonvulsant activity was further reinforced by the activities of (R)-25 and (R)-27. Attachment of a tert-butyl to the terminal end of the 4'-ethynyl group in (R)-23 to give (R)-25 led to a precipitous drop in anticonvulsant activity in mice (MES $ED_{50} > 300 \text{ mg/kg}$, while adding the straight chain methoxymethylene unit to (R)-23 to give (R)-27 did not appreciably affect anticonvulsant activity [for (R)-23 in mice MES $ED_{50} = 3-10 \text{ mg/kg}$ and in rats MES $ED_{50} = 3.4 \text{ mg/kg}$; for (R)-27 in mice MES $ED_{50} = 10 \text{ mg/kg}$ and in rats MES $ED_{50} = 18 \text{ mg/kg}$]. When the trimethylsilylacetylenic derivative (R)-26 was evaluated in the MES seizure model, significant toxicity was observed at a 3 mg/kg dose, thereby preventing us from assessing the trimethylsilyl group's impact on anticonvulsant activity. The pronounced anticonvulsant activity of the 4'-phenyl analogue (R)-22 (for mice, MES $ED_{50} = 3 - 10 \text{ mg/kg}$; for rats, MES $ED_{50} = 2.0 \text{ mg/kg}$) was surprising given that the lowest-energy conformer for biphenyl in the gaseous state is twisted, and the dihedral angle between the two phenyl rings is close to 44°.³⁶ The progressive loss of activity observed as we proceeded from (R)-12 to (R)-14 suggested that increases in the three-dimensional steric size of the 4'-site would result in a loss in activity, and thus, the attachment of the 4'-phenyl group to give (*R*)-22 would lead to a reduction in anticonvulsant activity. The excellent seizure protection of (R)-22 can be rationalized by the low barrier for rotation around the central biphenyl bond (estimated to be 1.4 kcal/mol).³⁷ Accordingly, the energy penalty for a near-planar arrangement could be compensated by beneficial drug-receptor interactions (e.g., hydrophobic, aromatic interactions).

The final set of 4'-modified (R)-3 analogues was the largest and comprised 14 derivatives, each of which contained a functional group directly attached to the N-benzyl moiety [(*R*)-6, (*R*)-9, and (*R*)-28–(*R*)-39]. This group of compounds together with the alkyl [(R)-10-(R)-12], trifluoromethyl [(R)-18], ethenyl [(R)-21], alkynyl [(R)-23, (R)-24, and (R)-27], and aryl [(R)-22] derivatives documented that attachment of functional groups at the 4'-site can provide strong seizure protection. Testing results demonstrated a highly significant anticonvulsant effect for the 4'-azido [(R)-34], 4'-trifluoromethoxy [(R)-9], 4'-F [(R)-6], and 4'-Cl [(R)-36] derivatives in mice (MES $ED_{50} = 3.6 - 8.4 \text{ mg/kg}$) as well as in the rat (MES $ED_{50} = 1.0-3.9 \text{ mg/kg}$). These values were either comparable with or exceeded that of (R)-3 (for mice, MES $ED_{50} = 4.5 \text{ mg/kg}$; for rats, MES $ED_{50} = 3.9$ mg/kg).¹⁸ As a group, all the 4'-halogen-substituted (R)-3 derivatives [(R)-6 and (R)-36-(R)-38] exhibited pronounced activity. In addition, the smaller halogens (F and Cl) exhibited slightly better seizure protection than the larger halogen derivatives (Br and I). We noticed a significant loss of seizure protection in mice when proceeding from 4'-ethynyl derivative (R)-23 (MES $ED_{50} = 3-10 \text{ mg/kg}$) to the 4'-cyano analogue (*R*)-28 (MES $ED_{50} = 150 \text{ mg/kg}$). This finding was surprising given their similar size. Finally, attaching a 4'-substituent that could either ionize at physiological pH values or donate a hydrogen bond {i.e., 4'-CO₂H [(R)-30], 4'-NH₂ [(R)-32], 4'-NHC(O)CF₃ [(R)-33], and 4'-SO₂NH₂ [(*R*)-**39**] provided compounds that were inactive in the MES test (mice) at the highest doses utilized (300 mg/kg).

The anticonvulsant activity observed for 4'-chloro derivative (*R*)-**36** in rats (MES $ED_{50} = 1 \text{ mg/kg}$) made this compound the most potent **2** prepared to date; it was nearly 4 times more active than (*R*)-**3**. Using the methodology advanced by Topliss,³⁸ we explored whether the improved activity of (*R*)-**36** over (*R*)-**3** was due to an electronic effect provided by the 4'-chloro substituent. Accordingly, we prepared the 3',4'-dichloro derivative (*R*)-**60**. When (*R*)-**60** was evaluated in mice, protection in the MES-induced seizure test was between 30 and 100 mg/kg, demonstrating that this derivative was considerably less active than (*R*)-**36**.

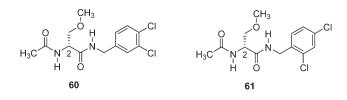
Table 4. Evaluation of Selected (*R*)-*N*-(4-Substituted)benzyl 2-Acetamido-3-methoxypropionamide Derivatives in the Rat Hippocampal Kindled Seizure Model Assay^a



		pre	eliminary hipp				
		seizure	score	after-discharge	e duration (s)	hippocampal kindled rat (0.25 h) (i	
no.	\mathbb{R}^4	predrug	drug	predrug	drug	ED ₅₀ (mg/kg) (interval)	
(<i>R</i>)-17	CH ₂ OCH ₃	5	0	40-69	12	87 (58-130)	
(R)-20	(CH ₂) ₃ OCH ₃	4-5	2	21-40	21	ND^d	
(<i>R</i>)-21	CH=CH ₂	4-5	0	27-43	0-11	ND^d	
(R)- 34	N_3	4	0	29-65	0	6 (3-9)	
(R)- 36	Cl	4-5	0	25-160	2	ND^d	
(R)- 38	Ι	5	0	17-36	0-4	12 (7.5-18)	
(R)-3 ^{<i>b,c</i>}	Н	5	0	33-53	0	14 (9.1–18)	
phenytoin ^c		4-5	3	42-72	51	34 (21-45)	
phenobarbital ^e						20 (14-28)	
valproate ^c						210 (150-280)	

^a The compounds were tested through the auspices of the NINDS ASP. ^b From ref 23. ^c NINDS ASP internal control data. ^d Not determined.

Following the Topliss methodology, we compared the activity of (*R*)-**36** (MES ED₅₀ = 5 mg/kg) with those of 4'-CF₃ [(*R*)-**18**; MES ED₅₀ = 10-30 mg/kg], 4'-Br [(*R*)-**37**; MES ED₅₀ = 8.7 mg/kg], 4'-I [(*R*)-**38**; MES ED₅₀ = 16 mg/kg], 2', 4'-dichloro [(*R*)-**61**; MES ED₅₀ = 30-100 mg/kg], and 4'-NO₂ [(*R*)-**48**; MES ED₅₀ = 100-300 mg/kg²⁶] (*R*)-**3** derivatives in mice and found that (*R*)-**36** was the most potent. Collectively, these findings suggest that the improved activity observed for (*R*)-**36** over (*R*)-**3** is not due to electronic effects provided by the 4'-chloro substituent.³⁸



Finally, we evaluated eight (S)-N-(4'-substituted)benzyl 2acetamido-3-methoxypropionamide derivatives (Table 3). Included in this set were 4'-substituents [i.e., I, CH₂CH₃, C(H)CH₂, CCH, and N₃] that exhibited superb anticonvulsant activities when incorporated in the (R)-enantiomer. Most (S)-stereoisomers exhibited very little seizure protection in the MES test in mice with activities either between 100 and 300 mg/kg or greater than 300 mg/kg. Only (S)-26 displayed protection, but it was modest (MES ED_{50} = 30-100 mg/kg). Our inability to determine the anticonvulsant activity for (R)-26 prevented us from further exploring the pharmacological basis for this finding. The minimal anticonvulsant activities observed for these (S)-stereoisomers when compared with those of their N-(4'-substituted)benzyl (R)-3 counterparts were in agreement with previous findings for chiral $\hat{\mathbf{2}}$ s.^{11–13,18}

Several of the more active N-(4'-substituted)benzyl (R)-3 derivatives were also evaluated in the rapid hippocampal kindled rat model³⁹ (Table 4). This assay is considered a model of partial complex seizures, which are the most common type of seizures in humans. They also represent the subgroup of patients with the highest proportion of drug resistance.⁴⁰ Administration of (R)-17, (R)-20, (R)-21,

(*R*)-34, (*R*)-36, and (*R*)-38 led to a significant decrease in seizures (Racine score proceeding from 5 to 0-2) and a marked corresponding reduction in the after-discharge duration. The ED₅₀ values for (*R*)-34 and (*R*)-38 in the hippocampal kindled test (rat, ip) were calculated to be 6 and 12 mg/kg, respectively, surpassing the ED₅₀ value for (*R*)-3 (14 mg/kg) and those of the standard antiepileptic drugs phenytoin, phenobarbital, and valproate.^{23,41}

Conclusions

The SAR for the *N*-benzyl group in the clinically available antiepileptic agent (R)-3 has been explored. We prepared and characterized 43 compounds, which were evaluated at the NINDS ASP for seizure protection in MES and scMet rodent models. Significant anticonvulsant protection against MESinduced seizures was observed for many of these compounds. Comparison of the protective actions for two series of substituted aryl regioisomers (2', 3', 4') demonstrated that the 4'-modified derivatives exhibited the highest level of seizure protection. It was determined that some degree of structural latitude existed at this site. The SAR indicated that nonbulky 4'-substituted (R)-3 derivatives exhibited superb activity independent of their electronic properties. The anticonvulsant activities of (R)-6, (R)-9, (R)-21-(R)-23, (R)-34, (R)-36, and (R)-37 were either comparable with or exceeded that of (R)- 3^{18} in rodent MES tests, and they surpassed the activities observed for the traditional antiepileptic agents phenytoin,³⁴ phenobarbital,³⁴ and valproate.³

This study complements an earlier report that explored the effect of structural replacement of the C(2)-methoxy group in (R)-3 on anticonvulsant activity.²⁵ In this investigation, we similarly observed that small, nonbulky 3-alkoxy groups provided the greatest seizure protection. Taken together, the SAR results provide clues concerning the topography and binding properties of the receptor binding site(s) that elicit (R)-3 function. Furthermore, the finding that structural modifications can be made at the C(2) methoxy side chain and at the 4'-benzyl amide site in (R)-3 without a loss of significant anticonvulsant activity sets the stage for the construction of AB&CR agents²⁴ designed to interrogate the brain proteome for drug binding sites. Identification of the (R)-3 receptor sites will advance future antiepileptic drug discovery efforts.

Experimental Section

General Methods. Melting points were determined in open capillary tubes using a Thomas-Hoover melting point apparatus and are uncorrected. Infrared spectra (IR) were recorded on an ATI Mattson Genesis FT-IR spectrometer. Absorption values are expressed in wavenumbers (cm⁻¹). Optical rotations were obtained on a Jasco P-1030 polarimeter at the sodium D line (589 nm) using a 1 dm path length cell. NMR spectra were recorded at 300 or 400 MHz (¹H) and 75 or 100 MHz (¹³C) using TMS as an internal standard. Chemical shifts (δ) are reported in parts per million from tetramethylsilane. Low-resolution mass spectra were recorded with a BioToF-II-Bruker Daltonics spectrometer by M. Crowe and S. Habibi at the University of North Carolina Department of Chemistry. The high-resolution mass spectra were recorded on a Bruker Apex-Q 12 Telsa FTICR spectrometer by M. Crowe and S. Habibi. Microanalyses were performed by Atlantic Microlab, Inc. (Norcross, GA). Reactions were monitored by analytical thin-layer chromatography (TLC) plates (Aldrich, catalog no. Z12272-6, or Dynamic Adsorbents Inc., catalog no. 84111) and analyzed with 254 nm light. The reaction mixtures were purified by MPLC (CombiFlash Rf) with self-packed columns (silica gel from Dynamic Adsorbents Inc., catalog no. 02826-25) or by flash column chromatography using silica gel (Dynamic Adsorbents Inc., catalog no. 02826-25). All chemicals and solvents were reagent grade and used as obtained from commercial sources without further purification. THF was distilled from blue sodium benzophenone ketyl. Yields reported are for purified products and were not optimized. All compounds were checked by TLC, ¹H and ¹³C NMR, MS, and elemental analyses. The analytical results are within 0.40% of the theoretical value. The TLC, NMR, and analytical data confirmed the purity of the products was $\geq 95\%$.

General Procedure for the Mixed Anhydride Coupling Reaction (Method A). To a cooled THF solution $(-78 \, ^{\circ}\text{C}, \, \text{dry ice}/$ acetone bath) of acid (R)/(S)-43 or 44 ([C] ~ 0.1 M) were added NMM (1.0–1.2 equiv), followed by stirring for 2 min, IBCF (1.0–1.2 equiv), followed by stirring for 5 min, and then the desired benzylamine (1.0–1.2 equiv). Upon addition, the reaction mixture was allowed to warm to room temperature and further stirred (2–3 h). The salts were filtered and rinsed with THF, and the filtrate was concentrated in vacuo. The residue obtained was purified by flash chromatography and/or by recrystallization from EtOAc when necessary.

General Procedure for the Preparation of 3-Methoxy-2-amidopropionamide Derivatives (Method B). To a CH₃CN solution of alcohol ([C] $\sim 0.05-0.5$ M) were successively added Ag₂O (5 equiv) and MeI (10 equiv) at room temperature. The reaction mixture was maintained at room temperature (2–4 days) and filtered through Celite, and the solvent was evaporated in vacuo. The residue was purified by column chromatography on SiO₂.

General Procedure for the Preparation of Cbz Deprotection (Method C). An EtOH or MeOH solution ([C] ~ 0.01–0.2 M) of (*R*)- or (*S*)-46 was treated with H₂ (1 atm) in the presence of 10% Pd/C [10–20% (w/w)] at room temperature (16 h). The mixture was carefully filtered through a bed of Celite. The pad was washed with MeOH and CH₂Cl₂, and the washings were collected and evaporated in vacuo. The compounds were used without further purification.

General Procedure for N-Acetylation (Method D). The 2aminopropionamide residue was dissolved in CH_2Cl_2 (0.05–0.3 M); triethylamine (1.2–6 equiv) and acetyl chloride (1.2–3 equiv) were carefully added at 0 °C, and the resulting solution was stirred at room temperature (2–4 h). An aqueous 10% citric acid solution was added, and the reaction mixture was extracted with CH_2Cl_2 . The organic layers were combined, washed with a saturated NaHCO₃ solution, dried (Na₂SO₄), and concentrated in vacuo. The residue was recrystallized with EtOAc and/or purified by column chromatography on SiO₂.

Preparation of (*R*)-*N*-(2'-Fluoro)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-4]. TFA (10 mL) was added to a CH₂Cl₂ solution (200 mL) of (*R*)-*N*-(2'-fluoro)benzyl 2-*N*-(*tert*-butoxycarbonyl)amino-3-methoxypropionamide (2.90 g, 8.9 mmol), and the solution was stirred at room temperature (1 h). A saturated aqueous NaHCO₃ solution was added until the pH reached ~9. The layers were separated, and the aqueous layer was washed with CH₂Cl₂ (2 × 100 mL). The organic layers were combined, dried (MgSO₄), and concentrated in vacuo.

Using method D, triethylamine (3.7 mL, 26.7 mmol) and acetyl chloride (1.3 mL, 17.8 mmol) gave 1.12 g (88%) of (R)-4 as a white solid after purification by flash column chromatography on silica gel with an EtOAc/MeOH mixture (10/0 to 9/1) as the eluant: $R_f = 0.52$ (EtOAc); mp 173–175 °C; $[\alpha]^{25.2}$ D –23.0° (*c* 1.0, CHCl₃); IR (nujol) 3289, 2925, 2858, 1638, 1550, 1457, 1376, 1237, 1135, 977, 842, 754, 610 cm⁻¹; ¹H NMR (CDCl₃) δ 2.00 [s, $CH_3C(O)$], 3.35 (s, OCH₃), 3.43 (dd, J = 7.2, 9.0 Hz, CHH'O), $3.76 \text{ (dd, } J = 4.5, 9.0 \text{ Hz}, \text{ CHH'O}\text{)}, 4.46-4.63 \text{ (m, CH}_2\text{NH},$ CH), 4.84-4.91 (br s, NHCH₂), 6.64 [d, J = 7.2 Hz, NHC-(O)CH₃], 7.00-7.13 (m, 2 ArH), 7.23-7.32 (m, 2 ArH); addition of an excess of (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-4 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ${}^{13}C$ NMR (CDCl₃) δ 23.0 $[CH_{3}C(O)], 37.4 (d, J = 4.0 Hz, NHCH_{2}), 52.4 (CHCH_{2}),$ 58.9 (OCH₃), 71.8 (CH₂OCH₃), 115.1 (d, J = 21.0 Hz, C₃), 124.2 (d, J = 3.4 Hz, C₅), 124.8 (d, J = 14.5 Hz, C₄ or C₆), 129.1 $(d, J = 8.2 \text{ Hz}, C_6 \text{ or } C_4), 129.6-129.7 (br d, C_1), 160.8 (d, J =$ 244.7 Hz, CF), 170.1, 170.4 [2 C(O)]; HRMS (M + Cs⁺) (ESI⁺) 401.0278 [M + Cs⁺] (calcd for $C_{13}H_{17}FN_2O_3Cs^+$ 401.0274). Anal. (C13H17FN2O3): C, H, F, N.

Preparation of (*R*)-*N*-(2'-Trifluoromethoxy)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-7]. An EtOH solution (200 mL) of (*R*)-*N*-(2'-trifluoromethoxy)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (3.40 g, 8.0 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (340 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite. The pad was washed with MeOH and CH₂Cl₂, and the washings were collected and evaporated in vacuo.

Using method D, triethylamine (3.3 mL, 24.0 mmol) and acetyl chloride (1.2 mL, 16.0 mmol) gave 3.50 g (88%) of (R)-7 as a white solid after purification by flash column chromatography on silica gel with an EtOAc/MeOH mixture (10/0 to 9/1) as the eluant: $R_f = 0.36$ (EtOAc); mp 130–131 °C; $[\alpha]^{24.8}$ D –15.1° (c 1.0, CHCl₃); IR (nujol) 2919, 2858, 1640, 1547, 1458, 1272, 1203, 1164, 767, 712, 606 cm⁻¹; ¹H NMR (CDCl₃) δ 1.98 [s, $CH_3C(O)$], 3.35 (s, OCH₃), 3.45 (br dd, J = 7.2, 9.3 Hz, CHH'O), 3.76 (dd, J = 4.2, 9.3 Hz, CHH'O), 4.46–4.63 (m, CH_2NH, CH), 6.71 [br d, J = 6.3 Hz, $NHC(O)CH_3$], 7.22–7.40 (m, CH₂NH, 4 ArH); addition of excess (R)-(-)-mandelic acid to a $CDCl_3$ solution of (*R*)-7 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 22.9 [CH₃C(O)], 38.1 (CH₂NH), 52.4 (CHCH₂), 58.9 (OCH₃), 71.7 (CH₂OCH₃), 120.4 (1 ArC), 120.5 (q, J=256.1 Hz, OCF₃), 127.0, 128.8, 129.7, 130.3, 147.1 (5 ArC), 170.2, 170.4 [2 C(O); HRMS (M + Na⁺) (ESI⁺) 357.1038 [M + Na⁺] (calcd for C₁₄H₁₇F₃N₂O₄Na⁺ 357.1038). Anal. (C₁₄H₁₇F₃N₂O₄): C, H, F, N.

Preparation of (*R*)-*N*-(3'-Trifluoromethoxy)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-8]. An EtOH solution (200 mL) of (*R*)-*N*-(3'-trifluoromethoxy)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.80 g, 4.2 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (180 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a yellow oil.

Using method D, triethylamine (0.7 mL, 5.0 mmol) and acetyl chloride (0.35 mL, 5.0 mmol) gave 750 mg (54%) of (*R*)-**8** as a white solid after recrystallization with EtOAc: $R_f = 0.33$

(EtOAc); mp 147–148 °C; $[\alpha]^{25.0}_{D}$ –12.1° (*c* 1.0, CHCl₃); IR (nujol) 3287, 3041, 2859, 2355, 1637, 1552, 1456, 1377, 1272, 1214, 1150, 715, 610 cm⁻¹; ¹H NMR (CDCl₃) δ 2.04 [s, CH₃C-(O)], 3.39 (s, OCH₃), 3.44 (dd, *J* = 7.6, 9.0 Hz, CHH'O), 3.83 (dd, *J* = 4.2, 9.0 Hz, CHH'O), 4.43–4.60 (m, CH₂NH, CH), 6.38–6.46 [br d, NHC(O)CH₃], 6.82–6.91 (br t, CH₂NH), 7.11–7.15 (m, 2 ArH), 7.19 (d, *J* = 7.8 Hz, 1 ArH), 7.36 (dt, *J* = 1.9, 7.8 Hz, 1 ArH); addition of excess (*R*)-(–)-mandelic acid to a CDCl₃ solution of (*R*)-**8** gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 42.8 (CH₂NH), 52.5 (CHCH₂), 59.0 (OCH₃), 71.6 (CH₂OCH₃), 120.4 (q, *J* = 255.6 Hz, OCF₃), 119.7, 119.8, 125.6, 130.0, 140.4 (5 ArC), 149.5 (COCF₃), 170.2, 170.4 [2 C(O)]; LRMS (M + Na⁺) (ESI⁺) 357.1 [M + Na⁺] (calcd for C₁₄H₁₇F₃N₂O₄ Na⁺ 357.1). Anal. (C₁₄H₁₇F₃N₂O₄): C, H, F, N.

Preparation of (*R*)-*N*-(4'-Trifluoromethoxy)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-9]. An EtOH solution (400 mL) of (*R*)-*N*-(4'-trifluoromethoxy)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (3.90 g, 9.2 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (390 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a brown oil: ¹H NMR (CDCl₃) δ 1.44–1.95 (br s, NH₂), 3.38 (s, OCH₃), 3.50–3.67 (br m, CH₂, CH), 4.46 (d, *J* = 5.7 Hz, NCH₂), 7.17 (d, *J* = 8.0 Hz, 2 ArH), 7.31 (d, *J* = 8.0 Hz, 2 ArH), 7.80–8.00 [br s, NHC(O)].

Using method D, triethylamine (1.5 mL, 11.0 mmol) and acetyl chloride (0.78 mL, 11.0 mmol) gave 2.50 g (83%) of (R)-9 as a white solid after recrystallization with EtOAc: $R_f = 0.49$ (EtOAc); mp 134–135 °C; $[\alpha]^{24.9}_{D} - 17.6^{\circ}$ (*c* 0.5, CHCl₃); IR (nujol) 3279, 3088, 2958, 2858, 1638, 1553, 1456, 1377, 1285, 1221, 1148, 988, 918, 841, 725 cm⁻¹; ¹H NMR (CDCl₃) δ 2.04 $[s, CH_3C(O)], 3.39 (s, OCH_3), 3.44 (dd, J=7.5, 9.0 Hz, CHH'O),$ $3.82 \text{ (dd, } J = 4.2, 9.0 \text{ Hz}, \text{CHH'O}, 4.44-4.52 \text{ (m, CH}_2\text{NH}),$ 4.52-4.59 (m, CH), 6.41 [br d, J = 6.6 Hz, NHC(O)CH₃], 6.78-6.89 (br t, CH_2NH), 7.18 (d, J = 8.1 Hz, 2 ArH), 7.29 (d, J = 8.1Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-9 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ^{13}C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 42.7 (CH₂NH), 52.5 (CHCH₂), 59.1 (OCH₃), 71.7 (CH₂OCH₃), 120.4 (q, J = 255.5 Hz, CF₃), 121.2, 128.7, 136.7 (3 ArC), 148.4 (d, J = 1.7 Hz, COCF₃), 170.1, 170.4 $[2 C(O)]; HRMS (M + H^+) (ESI^+) 335.1219 [M + H^+] (calcd)$ for C₁₄H₁₇F₃N₂O₄H⁺ 335.1218). Anal. (C₁₄H₁₇F₃N₂O₄): C, H, F, N.

Preparation of (*R*)-*N*-(4'-Methyl)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-10]. An EtOH solution (250 mL) of (*R*)-*N*-(4'-methyl)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (3.20 g, 9.0 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (320 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a colorless oil: ¹H NMR (CDCl₃) δ 1.60–1.65 (br s, NH₂), 2.33 (s, PhCH₃), 3.37 (s, OCH₃), 3.56–3.67 (m, CH₂, CH), 4.34–4.43 (m, HNCH₂), 7.10–7.79 (m, 4 ArH), 7.70–7.77 [br s, NHC(O)]; ¹³C NMR (CDCl₃) δ 21.0 (PhCH₃), 42.9 (CH₂NH), 54.8 (CH), 58.8 (OCH₃), 74.5 (CH₂), 127.6, 129.3, 135.3, 137.0 (4 ArC), 172.5 [C(O)].

Using method D, triethylamine (1.5 mL, 10.8 mmol) and acetyl chloride (766 μ L, 10.8 mmol) gave 1.70 g (72%) of (*R*)-10 as a white solid after two recrystallizations with EtOAc: $R_f =$ 0.50 (EtOAc); mp 128–129 °C; $[\alpha]^{25}_{\rm D} - 22.4^{\circ}$ (*c* 1.0, CHCl₃); IR (nujol) 3285, 3062, 1637, 1548, 1458, 1375, 1311, 1105, 915, 808, 724 cm⁻¹; ¹H NMR (CDCl₃) δ 1.98 [s, CH₃C(O)], 2.32 (PhCH₃), 3.35 (s, OCH₃), 3.45 (dd, J = 6.9, 9.3 Hz, CHH'O), 3.75 (dd, J =4.2, 9.3 Hz, CHH'O), 4.36–4.43 (m, CH₂NH), 4.57–4.62 (m, CH), 6.71 [br d, J = 6.9 Hz, NHC(O)CH₃], 6.98–7.04 (br t, CH₂NH), 7.09–7.16 (m, 4 ArH); addition of excess (*R*)-(–)mandelic acid to a CDCl₃ solution of (*R*)-10 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 21.0 (PhCH₃), 23.1 [CH₃C(O)], 43.3 (CH₂NH), 52.4 (CHCH₂), 59.0 (OCH₃), 71.7 (CH₂OCH₃), 127.4, 129.3, 134.8, 137.1 (4 ArC), 169.9, 170.3 [2 C(O)]; HRMS (M + H⁺) (ESI⁺) 265.1552 [M + H⁺] (calcd for C₁₄H₂₀N₂O₃H⁺ 265.1552). Anal. (C₁₄H₂₀N₂O₃): C, H, N.

Preparation of (*R*)-*N*-(4'-Ethyl)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-11]. A MeOH solution (250 mL) of (*R*)-*N*-(4'ethyl)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.20 g, 3.0 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (120 mg) at room temperature (3 days). The mixture was carefully filtered through a bed of Celite. The pad was washed with MeOH and CH₂Cl₂, and the washings were collected and evaporated in vacuo to yield a yellow solid.

Using method D, triethylamine (0.5 mL, 3.5 mmol) and acetyl chloride (250 μ L, 3.5 mmol) gave (*R*)-11 as a white solid after recrystallization with EtOAc: mp 132-133 °C; IR (nujol) 3413, 3305, 3057, 2968, 2932, 1693, 1528, 1266, 1116 cm⁻¹; ¹H NMR $(CDCl_3) \delta 1.22 (t, J = 7.5 Hz, CH_3CH_2), 2.02 [s, CH_3C(O)], 2.63$ $(q, J = 7.5 \text{ Hz}, \text{CH}_3\text{CH}_2), 3.37 (s, \text{OCH}_3), 3.43 (dd, J = 7.2, 9.0)$ Hz, CHH'O), 3.79 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.43 (d, J =6.0 Hz, CH₂NH), 4.50–4.58 (m CH), 6.47 [br d, J = 6.9 Hz, NHC(O)CH₃], 6.71-6.82 (br t, CH₂NH), 7.15-7.18 (m, 4 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-11 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 15.5 (CH₂CH₃), 23.1 [CH₃C(O)], 28.5 (CH₂CH₃), 43.3 (CH₂NH), 52.4 (CHCH₂), 59.0 (OCH₃), 71.7 (CH₂OCH₃), 127.5, 128.1, 135.0, 143.5 (4 ArC), 169.8, 170.3 [2 C(O)]; HRMS $(M + H^{+})$ (ESI⁺) 279.1708 [M + H⁺] (calcd for C₁₅H₂₂N₂O₃H⁺ 279.1705). Anal. (C₁₅H₂₂N₂O₃): C, H, N.

Preparation of (*S*)-*N*-(4'-Ethyl)benzyl 2-Acetamido-3-methoxypropionamide [(*S*)-11]. A MeOH solution (250 mL) of (*S*)-*N*-(4'ethyl)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.20 g, 3.0 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (120 mg) at room temperature (3 days). The mixture was carefully filtered through a bed of Celite. The pad was washed with MeOH and CH₂Cl₂, and the washings were collected and evaporated in vacuo to yield a yellow solid.

Using method D, triethylamine (0.5 mL, 3.5 mmol) and acetyl chloride (250 μ L, 3.5 mmol) gave (S)-11 as a white solid after recrystallization with EtOAc: mp 132-133 °C; IR (nujol) 3286, 2932, 2928, 1637, 1554, 1458, 1375, 1311, 1197, 1102, 1051, 909, 821, 724 cm⁻¹; ¹H NMR (CDCl₃) δ 1.22 (t, J = 7.5 Hz, CH₃-CH₂), 2.02 [s, CH₃C(O)], 2.62 (q, J = 7.5 Hz, CH₃CH₂), 3.37 (s, OCH_3), 3.43 (dd, J = 7.2, 9.0 Hz, CHH'O), 3.79 (dd, J = 4.5, 9.0Hz, CHH'O), 4.43 (d, J = 5.7 Hz, CH₂NH), 4.43–4.58 (m, CH), 6.48 [br d, J = 6.3 Hz, NHC(O)CH₃], 6.71-6.82 (br t, CH₂NH), 7.15-7.18 (m, 4 ArH); addition of excess (R)-(-)-mandelic acid to a $CDCl_3$ solution of (S)-11 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) & 15.8 (CH₂CH₃), 23.4 [CH₃C(O)], 28.7 (CH₂CH₃), 43.5 (CH₂NH), 52.6 (CHCH₂), 59.3 (OCH₃), 72.0 (CH₂OCH₃), 127.7, 128.4, 135.2, 143.8 (4 ArC), 170.1, 170.5 [2 C(O)]; HRMS $(M + H^{+})$ (ESI⁺) 279.1708 $[M + H^{+}]$ (calcd for C₁₅H₂₂N₂O₃H⁺ 279.1705). Anal. (C15H22N2O3): C, H, N.

Preparation of (*R*)-*N*-(4'-Propyl)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-12]. PtO₂ (100 mg) was added to an EtOH solution of (*R*)-24 (700 mg, 2.25 mmol), and the mixture was stirred at room temprerature under H₂ (1 atm) for 24 h. The reaction mixture was filtered through a pad of Celite, and the pad was washed successively with EtOH and CH₂Cl₂. The filtrate was concentrated under vacuum, and the residue was purified by flash chromatography on silica gel with an EtOAc/hexane mixture (8/2 to 10/0) as the eluant to yield (*R*)-12 (560 mg, 79%) as a white solid: $R_f = 0.37$ (EtOAc); mp 126–127 °C; [α]^{25.4}_D –27.2° (*c* 0.5, CHCl₃); IR (nujol) 3439, 3374, 3140, 2949, 2859, 1637, 1548, 1457, 1374, 1305, 1137, 1098, 972, 832, 725 cm⁻¹; ¹H NMR (CDCl₃) δ 0.93 (t, *J* = 7.5 Hz, CH₃CH₂), 1.57–1.64 (m, CH₂CH₂CH₃), 2.04 [s, CH₃C(O)], 2.57 (t, *J* = 7.8 Hz, CH₂CH₂CH₃), 3.34–3.45 (m, CHH'O, OCH₃), 3.81 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.44 (d, J = 5.7 Hz, CH₂NH), 4.50–4.57 (m, CH), 6.38–6.46 (br m, CHNH), 6.63–6.73 (br m, CH₂NH), 7.12–7.19 (m, 4 ArH); addition of excess (*R*)-(–)-mandelic acid to a CDCl₃ solution of (*R*)-12 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 13.8 (CH₂CH₃), 23.1 [CH₃-C(O)], 24.5 (CH₂CH₃), 37.6 (CH₂CH₂CH₃), 43.3 (CH₂NH), 52.4 (CHCH₂), 59.0 (OCH₃), 71.8 (CH₂OCH₃), 123.4, 128.7, 135.0, 142.0 (4 ArC), 169.9, 170.3 [2 C(O)]; HRMS (M + H⁺) (ESI⁺) 293.1865 [M + H⁺] (calcd for C₁₆H₂₄N₂O₃H⁺ 293.1865). Anal. (C₁₆H₂₄N₂O₃): C, H, N.

Preparation of (*R*)-*N*-(4'-**Isopropyl)benzyl 2-Acetamido-3-methoxypropionamide** [(*R*)-**13**]. An EtOH solution (250 mL) of (*R*)-*N*-(4'-isopropyl)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.80 g, 4.7 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (180 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a brown oil: ¹H NMR (CDCl₃) δ 1.24 [d, *J* = 6.9 Hz, CH(CH₃)₂], 2.89 [sept, *J* = 6.9 Hz, CH(CH₃)₂], 3.38 (s, OCH₃), 3.59–3.66 (m, CH₂, CH), 4.35–4.49 (m, HNCH₂), 7.16 (m, 4 ArH), 7.69–7.82 [br s, NHC(O)]; ¹³C NMR (CDCl₃) δ 23.9 [CH(CH₃)₂], 33.8 [CH(CH₃)₂], 42.9 (CH₂NH), 54.8 (CHCH₂), 58.8 (OCH₃), 74.5 (CH₂), 126.7, 127.7, 135.6, 148.1 (4 ArC), 172.5 [C(O)].

Using method D, triethylamine (0.79 mL, 5.6 mmol) and acetyl chloride (0.40 mL, 5.6 mmol) gave 2.40 g (62%) of (R)-13 as a white solid after purification by flash column chromatography on silica gel with an EtOAc/hexane mixture (80/20 to 100/0) as the eluant: $R_f = 0.39$ (80/20 EtOAc/hexanes); mp 95–97 °C; $[\alpha]^{27.0}_{D}$ –10.5° (c 0.5, CHCl₃); IR (nujol) 3289, 2921, 2858, 1635, 1550, 1457, 1376, 1312, 1193, 1101, 1048, 913, 811, 723 cm⁻¹; ¹H NMR (CDCl₃) δ 1.24 [d, *J* = 6.9 Hz, $CH(CH_3)_2$], 2.03 [s, $CH_3C(O)$], 2.90 [sept, J = 6.9 Hz, $CH_3C(O)$] $(CH_3)_2$], 3.38 (s, OCH₃), 3.43 (dd, J = 7.8, 9.0 Hz, CHH'O), 3.81 $(dd, J = 4.2, 9.0 \text{ Hz}, CHH'O), 4.44 (d, J = 5.7 \text{ Hz}, CH_2NH),$ 4.50-4.56 (m, CH), 6.44 [br d, J=6.3 Hz, NHC(O)CH₃], 6.65-6.74 (br t, CH₂NH), 7.19 (s, 4 ArH); addition of excess (R)-(-)mandelic acid to a CDCl₃ solution of (R)-13 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.2 [CH₃C(O)], 24.0 [CH(CH₃)₂], 33.8 [CH(CH₃)₂], 43.3 (CH₂NH), 52.4 (CHCH₂), 59.0 (OCH₃), 71.7 (CH₂OCH₃), 126.7, 127.5, 135.1, 148.2 (4 ArC), 169.9. $170.3 [2 C(O)]; LRMS (M + Na^{+}) (ESI^{+}) 315.2 [M + H^{+}] (calcd)$ for C₁₆H₂₂N₂O₃Na⁺ 315.2). Anal. (C₁₆H₂₂N₂O₃): C, H, N.

Preparation of (*R*)-*N*-(4'-*tert*-Butyl)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-14]. An EtOH solution (250 mL) of (*R*)-*N*-(4'-*tert*-butyl)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (4.00 g, 10.0 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (400 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a brown oil: ¹H NMR (CDCl₃) δ 1.31 [s, C(CH₃)₃], 1.58–1.62 (br s, NH₂), 3.38 (s, OCH₃), 3.59–3.66 (m, CH₂, CH), 4.36–4.49 (m, HNCH₂), 7.21 (d, *J* = 8.4 Hz, 2 ArH), 7.36 (d, *J* = 8.4 Hz, 2 ArH), 7.69–7.81 [br s, NHC(O)]; ¹³C NMR (CDCl₃) δ 31.3 [C(CH₃)₃], 34.5 [C(CH₃)₃], 42.8 (CH₂NH), 54.9 (CH), 58.8 (OCH₃), 74.5 (CH₂), 125.5, 127.4, 135.2, 150.3 (4 ArC), 172.5 [C(O)]; HRMS (M + H⁺) (ESI⁺) 265.1916 [M + H⁺] (calcd for C₁₅H₂₄N₂O₂H⁺ 265.1916).

Using method D, triethylamine (1.7 mL, 12.0 mmol) and acetyl chloride (856 μ L, 12.0 mmol) gave 1.70 g (55%) of (*R*)-14 as a white solid after recrystallization with EtOAc: $R_f = 0.73$ (EtOAc); mp 125–126 °C; $[\alpha]^{26.8}_{D} - 26.0^{\circ}$ (*c* 1.0, CHCl₃); IR (nujol) 3280, 2920, 2860, 1636, 1544, 1456, 1374, 1301, 1247, 1197, 1119, 966, 815, 725 cm⁻¹; ¹H NMR (CDCl₃) δ 1.30 [s, C(CH₃)₃], 1.99 [s, CH₃C(O)], 3.37 (s, OCH₃), 3.46 (dd, J = 7.2, 9.0 Hz, CHH'O), 3.77 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.36–4.44 (m, CH₂NH), 4.56–4.62 (m, CH), 6.63 [br d, J = 6.6Hz, NHC(O)CH₃], 6.89–6.98 (br t, CH₂NH), 7.18 (d, J = 8.1Hz, 2 ArH), 7.35 (d, J = 8.1 Hz, 2 ArH); addition of excess (*R*)-(–)-mandelic acid to a CDCl₃ solution of (*R*)-14 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 31.3 [C(CH₃)₃], 34.4 [C(CH₃)₃], 43.2 (CH₂NH), 52.4 (CHCH₂), 59.0 (OCH₃), 71.8 (CH₂OCH₃), 125.5, 127.2, 134.7, 150.4 (4 ArC), 169.9, 170.3 [2 C(O)]; HRMS (M + H⁺) (ESI⁺) 307.2022 [M + H⁺] (calcd for C₁₇H₂₆N₂O₃H⁺ 307.2021). Anal. (C₁₇H₂₆N₂O₃): C, H, N.

Preparation of (R)-N-(4'-Aminomethyl)benzyl 2-Acetamido-3-methoxypropionamide Hydrochloride [(R)-15]. A saturated HCl solution in dioxane (11.25 mL, 45.0 mL) was added to (*R*)-16 (1.70 g, 4.5 mmol) at 0 °C, and the solution was stirred at room temperature (4 h). The reaction solution was concentrated in vacuo and dried (30 min). The residue was triturated with Et₂O, and the white solid was filtered to yield (*R*)-15 (1.20 g, quantitative): $R_f = 0.00$ (EtOAc); mp > 210 °C; $[\alpha]^{26.2}_{D} = 1.6^{\circ} (c \ 1.0, DMSO); IR (nujol) 3124, 2919, 2860, 1635, 1639,$ 1457, 1374, 1281, 1195, 1121, 974, 728 cm⁻¹; ¹H NMR (DMSO- d_6) δ 1.87 [s, CH₃C(O)], 3.25 (s, OCH₃), 3.44-3.56 (m, CH₂OCH₃), 3.97 $(q, J = 5.7 \text{ Hz}, \text{CH}_2\text{NH}_3\text{Cl}), 4.28 (d, J = 6.0 \text{ Hz}, \text{CH}_2\text{NH}),$ 4.36-4.50 (m, CH), 7.26 (d, J = 7.9 Hz, 2 ArH), 7.43 (d, J = 7.9Hz, 2 ArH), 8.15 [br d, J = 7.8 Hz, NHC(O)CH₃], 8.38–8.55 (br m, NH₃Cl), 8.58 (br t, J = 6.0 Hz, CH₂NH); ¹³C NMR (DMSO-d₆) & 22.5 [CH₃C(O)], 41.6, 41.8 (2 CH₂NH), 52.6 (CHCH₂), 58.1 (OCH₃), 72.0 (CH₂OCH₃), 127.0, 128.7, 132.2, 139.6 (4 ArC), 169.3, 169.7 [2 C(O)]; HRMS (M + H⁺) (ESI⁺) 280.1661 $[M\ +\ H^+]$ (calcd for $C_{14}H_{21}N_3O_3H^+$ 280.1661). Anal. (C14H22ClN3O3 · 0.49HCl): C, H, N.

Preparation of (*R*)-*N*-[4'-(*tert*-Butoxycarbonyl)aminomethyl]benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-16]. An EtOH solution (400 mL) of (*R*)-*N*-[4'-(*tert*-butoxycarbonyl)aminomethyl]benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (5.30 g, 11.2 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (530 mg) at room temperature (24 h); then an additional 470 mg of Pd/C was added, and the mixture was allowed to stir at room temperature (12 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a brown oil.

Using method D, triethylamine (1.9 mL, 13.5 mmol) and acetyl chloride (0.96 mL, 13.5 mmol) gave 2.50 g (60%) of (R)-16 as a white solid after recrystallization with EtOAc: $R_f = 0.47$ (EtOAc); mp 153–154 °C; $[\alpha]^{24.9}_{D}$ –15.9° (*c* 1.0, CHCl₃); IR (nujol) 3318, 2919, 2861, 1675, 1639, 1530, 1458, 1374, 1260, 1167, 1127, 1057, 835, 724 cm⁻¹; ¹H NMR (CDCl₃) δ 1.45 [s, $C(CH_3)_3$, 2.01 [s, $CH_3C(O)$], 3.37 (s, OCH_3), 3.44 (dd, J = 7.2, 9.0 Hz, CHH'O), 3.79 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.28 (d, J = 5.7 Hz, CH₂NH), 4.43 (d, J = 5.7 Hz, CH₂NH), 4.51–4.57 (m, CH), 4.86–4.95 (br s, t-BocNH), 6.49–6.57 [br d, NHC-(O)CH₃], 6.83-6.93 (br m, CH₂NH), 7.17-7.26 (m, 4 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-16 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; 13 C NMR (CDCl₃) δ 23.1 [CH₃-C(O)], 28.4 [C(CH₃)₃], 43.2, 44.3 (2 CH₂NH), 52.4 (CHCH₂), 59.0 (OCH₃), 71.7 (CH₂OCH₃), 79.5 [C(CH₃)₃], 127.7, 136.9, 138.3 (3 ArC), 155.9 [NC(O)O], 170.0, 170.4 [2 C(O)]; one signal was not detected and is believed to overlap with nearby peaks; HRMS $(M + H^+)$ (ESI⁺) 380.2186 $[M + H^+]$ (calcd for C₁₉H₂₉- $N_3O_5H^+$ 380.2185). Anal. ($C_{19}H_{29}N_3O_5$): C, H, N.

Preparation of (*R*)-*N*-(4'-Methoxymethyl)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-17]. A MeOH solution (400 mL) of (*R*)-*N*-(4'-methoxymethyl)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (3.50 g, 9.1 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (350 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a colorless oil.

Using method D, triethylamine (1.5 mL, 10.9 mmol) and acetyl chloride (772 μ L, 10.9 mmol) gave 1.50 g (56%) of (*R*)-**17** as a white solid after trituration with EtOAc: $R_f = 0.35$ (EtOAc); mp 119–120 °C; [α]²⁵_D –25.4° (*c* 0.5, CHCl₃); IR (nujol) 3266, 3069, 2935, 2863, 1635, 1550, 1458, 1457, 1382, 1282, 1226, 1194, 1125, 948, 836, 792, 726 cm⁻¹; ¹H NMR (CDCl₃) δ 2.03 [s, CH₃C(O)], 3.37, 3.38 (2 s, 2 OCH₃), 3.43 (dd, J = 7.5, 9.1, CHH'O), 3.80 (dd,

J = 4.2, 9.1 Hz, CHH'O), 4.41-4.49 (m, CH₂OCH₃, CH₂NH), 4.51-4.58 (m, CH), 6.42-6.52 [br d, NHC(O)CH₃], 6.75-6.84 (br t, CH₂NH), 7.24 (d, J = 7.9 Hz, 2 ArH), 7.30 (d, J = 7.9 Hz, 2 ArH); addition of excess (*R*)-(-)-mandelic acid to a CDCl₃ solution of (*R*)-17 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.2 [CH₃C(O)], 43.3 (CH₂NH), 52.5 (CHCH₂), 58.1 (OCH₃), 59.1 (OCH₃), 71.8 (CH₂OCH₃), 74.3 (CH₂OMe), 127.5, 128.1, 137.3, 137.5 (4 ArC), 170.0, 170.3 [2 C(O)]; HRMS (M + H⁺) (ESI⁺) 295.1658 [M + H⁺] (calcd for C₁₅H₂₂N₂O₄H⁺ 295.1658). Anal. (C₁₅H₂₂N₂O₄): C, H, N.

Preparation of (*R*)-*N*-(4'-**Trifluoromethyl)benzyl 2-Acetamido-3-methoxypropionamide** [(*R*)-**18**]. An EtOH solution (250 mL) of (*R*)-*N*-(4'-trifluoromethyl)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.20 g, 3.0 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (120 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite. The pad was washed with MeOH and CH₂Cl₂, and the washings were collected and evaporated in vacuo to yield a yellow solid: ¹H NMR (CDCl₃) δ 1.62–1.67 (br d, NH₂), 3.39 (s, OCH₃), 3.58–3.72 (m, CH₂, CH), 4.52 (d, *J* = 6.0 Hz, HNCH₂), 7.39 (d, *J* = 8.2 Hz, 2 ArH), 7.58 (d, *J* = 8.2 Hz, 2 ArH), 7.88–7.89 [br s, NHC(O)].

Using method D, triethylamine (0.5 mL, 3.5 mmol) and acetyl chloride (250 µL, 3.5 mmol) gave 495 mg (55%) of (R)-18 as a white solid after recrystallization with EtOAc: $R_f = 0.45$ (EtOAc); mp 160–161 °C; $[\alpha]^{26.7}$ 2.6° (c 0.5, DMSO); IR (nujol) 3393, 3278, 3145, 2923, 2834, 2723, 2673, 1638, 1552, 1456, 1374, 1157, 1111, 965, 840, 726 cm⁻¹; ¹H NMR (CDCl₃) δ 2.05 [s, CH₃C(O)], 3.40 (s, OCH₃), 3.45 (dd, J = 7.8, 9.3 Hz, CHH'O), 3.83 (dd, J = 4.2, 9.3 Hz, CHH'O), 4.50-4.61 (m, CH₂NH, CH), 6.37-6.44 [br d, NHC(O)CH₃], 6.85-6.94 (br t, CH₂NH), 7.38 (d, J = 8.2 Hz, 2 ArH), 7.58 (d, J = 8.2 Hz, 2 ArH); addition of excess (R)-(-)mandelic acid to a CDCl₃ solution of (R)-18 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 42.9 (CH₂NH), 52.5 (CHCH₂), 59.1 (OCH₃), 71.6 (CH₂OCH₃), 124.0 (q, J = 270.4Hz, CF₃), 125.6 (q, J = 3.4 Hz, C₃), 127.5 (C₂), 129.7 (q, J = 31.9Hz, C₄), 142.0 (C₁), 170.3, 170.5 [2 C(O)]; HRMS (M + H⁺) (ESI^+) 319.1270 $[M + H^+]$ (calcd for $C_{14}H_{17}F_3N_2O_3H^+$ 307.1269). Anal. (C₁₄H₁₇F₃N₂O₃): C, H, F, N.

Preparation of (R)-N-[4'-(3-Hydroxypropyl)]benzyl 2-Acetamido-3-methoxypropionamide [(R)-19]. 4-(3-Hydroxypropyl)benzylamine (600 mg, 3.6 mmol) was added to a THF (33 mL) solution of the (R)-2-acetamido-3-methoxypropionoic acid $[(R)-58]^{25}$ (532 mg, 3.3 mmol), and the mixture was stirred at room temperature (5 min). DMTMM^{28b} (1.10 g, 4.0 mmol) was added, and the reaction mixture was stirred at room temperature (16 h). The white precipitate was filtered, and the filtrate was concentrated in vacuo. The residue was purified by flash column chromatography on silica gel with EtOAc to an EtOAc/acetone mixture (5/5) as the eluant to yield after recrystallization with EtOAc a white solid (560 mg, 55%): $R_f = 0.26$ (8/2 EtOAc/acetone); mp 118 °C; [α]^{26.9} $_{\rm D}$ – 25.0° (*c* 0.5, CHCl₃); IR (nujol mull) 3339, 3279, 2951, 2862, 1630, 1552, 1456, 1376, 1304, 1195, 1140, 1097, 1038, 909, 820, 724 cm⁻¹; ¹H NMR (CDCl₃) & 1.34-1.45 (br m, OH), 1.83-1.93 (br m, CH₂- CH_2CH_2), 2.03 [s, $CH_3C(O)$], 2.70 (t, J = 7.8 Hz, CH_2Ar), 3.38 (s, OCH₃), 3.43 (dd, J = 7.5, 9.0 Hz, CHH'O), 3.63-3.72 (br m, CH₂OH), 3.80 (dd, J=3.9, 9.0 Hz, CHH'O), 4.44 (d, J=6.0 Hz, CH₂NH), 6.41-6.50 [br d, CH₃C(O)NH], 6.69-6.79 (m, NH), 7.12-7.23 (m, 4 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-19 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.0 [CH₃C(O)], 31.7, 34.2 (2 CH₂), 43.2 (NCH₂), 52.6 (CHCH₂), 59.0 (OCH₃), 61.9 (CH₂OH), 72.1 (CH₂O), 127.5, 128.7, 135.3, 141.2 (4 ArC), 170.1, 170.6 [2 C(O)]; HRMS (M + H⁺) (ESI⁺) 309.1815 [M + H⁺] (calcd for $C_{16}H_{24}N_2O_4H^+$ 319.1814). Anal. (C₁₆H₂₄N₂O₄): C, H, N.

Preparation of (*R*)-*N*-[4'-(3-Methoxypropyl)]benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-20]. An EtOH solution (30

mL) of (R)-27 (1.00 g, 3.1 mmol) was treated with H₂ (1 atm) in the presence of 10% PtO₂ (50 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite. The filtrate was concentrated in vacuo, and the residue was purified by flash chromatography on silica gel with EtOAc as the eluant to yield (*R*)-**20** (510 mg, 51%) as a white solid: $R_f = 0.27$ (EtOAc); mp 105–107 °C; $[\alpha]^{25}{}_{\rm D}$ 3.0° (*c* 0.5, DMSO); IR (nujol) 3283, 3085, 1638, 1550, 1457, 1379, 1299, 1122, 979, 725, 605 cm⁻¹; ¹H NMR (CDCl₃) δ 1.81-1.92 (m, CH₂), 2.03 [s, $CH_{3}C(O)$], 2.67 (t, J = 7.8 Hz, $CH_{2}Ph$), 3.33–3.46 (m, CHH'O, CH_2O , 2 OCH_3), 3.80 (dd, J = 4.0, 9.1 Hz, CHH'O), 4.44 (d, J =5.7 Hz, CH₂NH), 4.50–4.57 (m, CH), 6.45 [br d, J = 6.6 Hz, NHC(O)CH₃], 6.70-6.75 (br t, CH₂NH), 7.15-7.20 (m, 4 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-20 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.2 [CH₃C(O)], 31.2, 31.9 (2 CH₂), 43.3 (CH₂NH), 52.4 (CHCH₂), 58.6, 59.1 (2 OCH₃), 71.7, 71.9 (2 CH₂OMe), 127.5, 128.8, 135.3, 141.4 (4 ArC), 169.9, 170.2 [2 C(O)]; HRMS (M + Na⁺) (ESI⁺) 345.1784 [M + Na^+] (calcd for $C_{17}H_{26}N_2O_4Na^+$ 345.1790). Anal. ($C_{17}H_{26}N_2O_4$): C, H, N.

Preparation of (R)-N-(4'-Vinyl)benzyl 2-Acetamido-3-methoxypropionamide [(R)-21]. pTSA (769 mg, 4.04 mmol) was added to a CH₂Cl₂ (6 mL) solution of (R)-N-(4'-vinyl)benzyl 2-N-(tertbutoxycarbonyl)amino-3-methoxypropionamide (900 mg, 2.7 mmol). The reaction mixture was stirred at room temperature (24 h), and then triethylamine (2.3 mL, 16.2 mmol) followed by acetyl chloride (574 μ L, 8.1 mmol) was added at 0 °C. The solution was stirred at room temperature (30 min). Aqueous 10% citric acid was added, and then the organic layer was separated. The aqueous layer was extracted with CH_2Cl_2 (2 × 30 mL). The organic layers were combined, washed with aqueous saturated NaHCO₃ and H₂O, dried (MgSO₄), and concentrated in vacuo. The residue was purified by column chromatography (SiO₂; EtOAc) to yield 700 mg (77%) of white solid: $R_f = 0.49$ (5/5 EtOAc/acetone); mp 148–149 °C; $[\alpha]_{D}^{26}$ 3.5° (c 1.0, DMSO); IR (nujol) 3281, 3093, 1638, 1552, 1456, 1381, 1298, 1246, 1125, 1043, 986, 917, 825, 722, 604 cm⁻¹; ¹H NMR (CDCl₃) δ 2.03 [s, $CH_{3}C(O)$], 3.38 (s, OCH_{3}), 3.43 (dd, J = 7.2, 9.0 Hz, CHH'O), $3.80 \text{ (dd, } J = 4.2, 9.0 \text{ Hz}, \text{ CHH'O}\text{)}, 4.43-4.52 \text{ (m, CH}_2\text{NH}\text{)},$ 4.53-4.58 (m, CH), 5.24 (d, $J_{cis} = 10.8$ Hz, CH=CHH'), 5.75 (d, $J_{\text{trans}} = 17.7 \text{ Hz}, \text{ CH=CHH'}$, 6.46 [br d, J = 6.6 Hz, NHC(O)-CH₃], 6.70 (dd, $J_{cis} = 10.8$ Hz, $J_{trans} = 17.7$ Hz, CH=CH₂), 6.75–6.82 (br m, CH₂NH), 7.24 (d, J = 8.1 Hz, 2 ArH), 7.35 (d, J = 8.1Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-21 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; $^{13}\mathrm{C}\,\mathrm{NMR}\,(\mathrm{CDCl}_3)\,\delta$ 23.3 [CH₃C(O)], 43.4 (CH₂NH), 52.6 (CHCH₂), 59.2 (OCH₃), 72.0 (CH₂OCH₃), 114.1 (CH=CH₂), 126.7, 127.8, 136.6, 137.0, 137.6 (4 ArC, CH=CH₂), 170.2, 170.6 [2 C(O)]; HRMS $(M + K^{+})$ (ESI⁺) 315.1115 $[M + K^{+}]$ (calcd for C₁₅H₂₀N₂O₃K⁺ 315.1111). Anal. (C15H20N2O3): C, H, N.

Preparation of (S)-N-(4'-Vinyl)benzyl 2-Acetamido-3-methoxypropionamide [(S)-21]. Employing the same procedure utilized for (R)-N-(4'-vinyl)benzyl 2-acetamido-3-methoxypropionamide and using (S)-N-(4'-vinyl)benzyl 2-N-(tert-butoxycarbonyl)amino-3-methoxypropionamide (900 mg, 2.7 mmol), triethylamine (2.3 mL, 16.2 mmol), and acetyl chloride (574 μ L, 8.1 mmol) gave 690 mg (76%) of (S)-21 after silica gel column chromatography: $R_f =$ 0.45 (1/9 MeOH/EtOAc); mp 140–142 °C; $[\alpha]^{26}_{D}$ –3.1° (c 1.0, DMSO); IR (nujol) 3284, 3087, 1640, 1548, 1457, 1378, 1298, 1244, 1198, 1127, 1046, 985, 912, 826, 721 cm⁻¹; ¹H NMR (CDCl₃) δ 2.02 [s, CH₃C(O)], 3.38 (s, OCH₃), 3.44 (dd, J = 7.5, 9.0, Hz, CHH'O), 3.80 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.39–4.48 (m, CH₂NH), 4.53–4.59 (m, CH), 5.24 (d, J_{cis}=11.1 Hz, CH=CHH'), 5.75 (d, $J_{\text{trans}} = 17.4 \text{ Hz}$, CH=CHH'), 6.48 [br d, J = 6.6 Hz, NHC(O)CH₃], 6.70 (dd, $J_{cis} = 11.1$ Hz, $J_{trans} = 17.4$ Hz, CH=CH₂), 6.82–6.85 (br m, CH₂NH), 7.22 (d, J = 8.1 Hz, 2 ArH), 7.34 (d, J = 8.1 Hz, 2 ArH); addition of excess (R)-(-)mandelic acid to a $CDCl_3$ solution of (S)-21 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.4 [CH₃C(O)], 43.5 (CH₂NH), 52.6 (CHCH₂), 59.3 (OCH₃), 71.9 (CH₂OCH₃), 114.2 (CH=CH₂), 126.7, 127.8, 136.5, 137.1, 137.6 (4 ArC, CH=CH₂), 170.2, 170.5 [2 C(O)]; HRMS (M + K⁺) (ESI⁺) [M + K⁺] 315.1114 (calcd for C₁₅H₂₀N₂O₃K⁺ 315.1111). Anal. (C₁₅H₂₀N₂O₃·0.10H₂O): C, H, N.

Preparation of (R)-N-(Biphenyl-4-yl)methyl 2-Acetamido-3-methoxypropionamide [(R)-22]. Using method D, triethylamine (0.79) mL, 5.7 mmol), acetyl chloride (561 µL, 2.8 mmol), and (R)-N-(biphenyl-4-yl)methyl 2-amino-3-methoxypropionamide hydrochloride (600 mg, 1.9 mmol) gave 380 mg (55%) of (R)-N-(biphenyl-4-yl)methyl 2-acetamido-3-methoxypropionamide as a white solid after purification by flash column chromatography on silica gel with an EtOAc/MeOH mixture (100/0 to 80/20) as the eluant and recrystallization with EtOAc: $R_f = 0.20$ (EtOAc); mp 178–180 °C; [α]^{26.9}_D -8.8° (c 0.5, CHCl₃); IR (nujol) 3293, 3087, 2870, 1642, 1547, 1457, 1376, 1298, 1127, 727 cm⁻¹; ¹H NMR (CDCl₃) δ 2.04 [s, $CH_{3}C(O)$], 3.40 (s, OCH_{3}), 3.45 (dd, J = 7.5, 9.2 Hz, CHH'O), 3.83 $(dd, J = 3.9, 9.2 \text{ Hz}, CHH'O), 4.50-4.61 (m, CH_2NH, CH), 6.45$ [br d, J = 5.7 Hz, NHC(O)CH₃], 6.76–6.84 (br t, CH₂NH), 7.31-7.38 (m, 3 ArH), 7.41-7.48 (m, 2 ArH), 7.55-7.60 (m, 4 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-22 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ${}^{13}C$ NMR (CDCl₃) δ 23.2 [CH₃C(O)], 43.2 (CH₂NH), 52.4 (CHCH₂), 59.1 (OCH₃), 71.6 (CH₂OCH₃), 127.0, 127.3, 127.4, 127.8, 128.8, 136.9, 140.5 (7 ArC), 170.0, 170.3 [2 C(O)]; one signal was not detected and is believed to overlap with nearby peaks; HRMS $(M + H^+)$ (ESI⁺) 327.1709 $[M + H^+]$ (calcd for $C_{19}H_{22}N_2O_3H^+$ 327.1708). Anal. ($C_{19}H_{22}$ - $N_2O_3 \cdot 0.1H_2O$): C, H, N.

Preparation of (R)-N-(4'-Ethynyl)benzyl 2-Acetamido-3-methoxypropionamide [(R)-23]. A 1 M THF solution of TBAF (8.7 mL, 8.66 mmol) was added to a THF (60 mL) solution of (R)-26 (1.50 g, 4.33 mmol), and then the solution was stirred at room temperature (4 h). CH₂Cl₂ and an aqueous 10% citric acid solution were added, and the organic layer was separated. The aqueous layer was extracted with CH_2Cl_2 (2 × 30 mL). The organic layers were combined, dried (MgSO₄), and concentrated in vacuo. The residue was purified by flash chromatography on silica gel with EtOAc as the eluant to yield (R)-23 (0.81 g, 68%) as a white solid: $R_f = 0.41$ (EtOAc); mp 161–162 °C; $[\alpha]^{24}_{D} 4.2^{\circ}$ (c 0.5, DMSO); IR (nujol) 3290, 1634, 1544, 1458, 1375, 1311, 1240, 1197, 1104, 1041, 714 cm⁻¹; ¹H NMR (CDCl₃) δ 2.02 [s, CH₃C(O)], 3.07 (s, C=CH), 3.37 (s, OCH₃), 3.45 (dd, *J* = 7.2, 9.3 Hz, CHH'O), 3.77 $(dd, J = 4.5, 9.3 Hz, CHH'O), 4.36-4.49 (m, CH_2NH), 4.56-4.63$ (m, CH), 6.60 [br d, J = 6.9 Hz, NHC(O)CH₃], 7.01-7.10 (br t, CH_2NH), 7.20 (d, J = 8.2 Hz, 2 ArH), 7.44 (d, J = 8.2 Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-23 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 43.1 (CH₂NH), 52.5 (CHCH₂), 59.0 (OCH₃), 71.7 (CH₂OCH₃), 77.3 (C=C), 82.2 (C=C), 121.2, 127.3, 132.4, 138.7 (4 ArC), 170.1, 170.4 [2 C(O)]; HRMS (M + Na⁺) (ESI⁺) 297.1210 $[M + Na^+]$ (calcd for $C_{15}H_{18}N_2O_3Na^+$ 297.1215). Anal. ($C_{15}H_{18}$ -N₂O₃): C, H, N.

Preparation of (S)-*N*-(4'-Ethynyl)benzyl 2-Acetamido-3-methoxypropionamide [(S)-23]. Employing the preceding procedure and using (S)-26 (50 mg, 0.145 mmol) and TBAF (290 μL, 0.290 mmol) gave 753 mg (91%) of (S)-23 as a white solid: $R_f = 0.41$ (EtOAc); mp 159–160 °C; [α]²⁴_D -4.4° (*c* 0.5, DMSO); IR (nujol) 3289, 2728, 1635, 1544, 1458, 1375, 1304, 1234, 975, 724 cm⁻¹; ¹H NMR (CDCl₃) δ 2.03 [s, CH₃C(O)], 3.07 (s, C≡CH), 3.38 (s, OCH₃), 3.44 (dd, *J* = 7.5, 9.0 Hz, CHH'O), 3.80 (dd, *J* = 4.2, 9.0 Hz, CHH'O), 4.41–4.51 (m, CH₂NH), 4.52–4.57 (m, CH), 6.46 [br d, *J* = 5.4 Hz, NHC(O)CH₃], 6.80–6.92 (br t, CH₂NH), 7.21 (d, *J* = 8.4 Hz, 2 ArH), 7.45 (d, *J* = 8.4 Hz, 2 ArH); ¹H NMR (DMSO-*d*₆) δ 1.87 [s, CH₃C(O)], 3.25 (s, OCH₃), 3.44–3.55 (m, CHH', CHH'), 4.14 (s, C≡CH), 4.29 (d, *J* = 6.0 Hz, CH₂NH), 4.43–4.48 (m, CH), 7.25 (d, *J* = 8.4 Hz, 2 ArH), 7.42 (d, J = 8.4 Hz, 2 ArH), 8.11 [br d, J = 7.8 Hz, NHC(O)CH₃], 8.52 (br t, J = 6.0 Hz, CH₂NH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (S)-23 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.2 [CH₃C(O)], 43.2 (CH₂NH), 52.5 (CHCH₂), 59.1 (OCH₃), 71.7 (CH₂OCH₃), 77.3 (C≡C), 83.3 (C≡C), 121.2, 127.3, 132.4, 138.8 (4 ArC), 170.1, 170.4 [2 C(O)]; the HMQC experiment showed a correlation between the δ 3.07 signal in the ¹H NMR spectrum and the δ 77.3 peak in the ¹³C NMR spectrum; ¹³C NMR (DMSO- d_6) δ 22.3 [CH₃C(O)], 41.6 (CH₂NH), 52.4 (CHCH₂), 58.0 (OCH₃), 71.8 (CH_2OCH_3), 80.2 (C=C), 83.2 (C=C), 119.8, 126.9, 131.3, 140.2 (4 ArC), 169.2, 169.6 [2 C(O)]; the HMQC experiment showed a correlation between the δ 4.14 signal in the ¹H NMR spectrum and the δ 80.2 peak in the ¹³C NMR spectrum; HRMS $(M + Na^{+})$ (ESI⁺) 297.1212 $[M + Na^{+}]$ (calcd for C₁₅H₁₈N₂- O_3Na^+ 297.1215). Anal. ($C_{15}H_{18}N_2O_3 \cdot 0.25H_2O$): C, H, N.

Preparation of (R)-N-[4'-(Prop-1-ynyl)]benzyl 2-Acetamido-3-methoxypropionamide [(R)-24]. To an anhydrous triethylamine solution (0.1 M, 2.66 mL) of (R)-38 (100 mg, 0.266 mmol) were sequentially added dichlorobis(triphenylphosphine)palladium(II) (19 mg, 0.026 mmol) and CuI (2.5 mg, 0.013 mmol) in a flame-dried Schlenk tube under Ar. The mixture was cooled to -78 °C, and then the reaction vessel was evacuated and propyne bubbled into the triethylamine solution until the solution reached ~1 atm. The mixture was stirred at room temperature (16 h). The mixture was cooled to -78 °C and reevacuated. A balloon of propyne was bubbled into the mixture, and the reaction mixture was stirred at room temperature (24 h). The reaction mixture was concentrated in vacuo, and the residue was purified by flash chromatography on silica gel with an EtOAc/hexane mixture (5/5 to 10/0) as the eluant to yield (R)-24 (70 mg, 92%) as a white solid. The desired product (60 mg) was purified with 340 mg of resin scavenger (PhosPhonics, catalog no. SPM32) to remove the traces of palladium to yield 50 mg (66%) of (R)-N-[4'-(prop-1ynyl)]benzyl 2-acetamido-3-methoxypropionamide: $R_f = 0.37$ (Et-OAc); mp 178–180 °C; $[\alpha]^{24.3}$ D –18.0° (*c* 0.5, CHCl₃); IR (nujol) 3474, 3273, 2960, 2856, 1683, 1550, 1457, 1375, 1299, 1125, 978, 811, 724 cm⁻¹; ¹H NMR (CDCl₃) δ 2.04 [s, CH₃C(O)], 2.05 (s, CH₃), 3.38-3.45 (m, CHH'O, OCH₃), 3.81 (dd, J = 4.2, 9.3 Hz, CHH'O), 4.39-4.50 (m, CH₂NH), 4.51-4.57 (m, CH), 6.39-6.45 [br d, NHC(O)CH₃], 6.71–6.79 (br t, CH₂NH), 7.17 (d, J = 8.1 Hz, 2 ArH), 7.35 (d, J = 8.1 Hz, 2 ArH); addition of excess (R)-(-)mandelic acid to a CDCl₃ solution of (R)-24 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) & 4.33 (CH₃), 23.2 [CH₃C(O)], 43.3 (CH₂NH), 52.4 (CHCH₂), 59.1 (OCH₃), 71.7 (CH₂OCH₃), 79.4 (C≡C), 86.1 (C≡C), 123.2, 127.3, 131.8, 137.3 (4 ArC), 170.0, 170.3 [2 C(O)]; HRMS $(M + H^+)$ (ESI⁺) 311.1372 $[M + H^+]$ (calcd for $C_{16}H_{20}N_2O_3H^+$ 311.1372). Anal. ($C_{16}H_{20}N_2O_3 \cdot 0.2H_2O$): C, H, N.

Preparation of (R)-N-[4'-(3,3-Dimethylbut-1-ynyl)]benzyl 2-Acetamido-3-methoxypropionamide [(R)-25]. To an anhydrous THF (10 mL) solution of (R)-38 (376 mg, 1.0 mmol) were sequentially added triethylamine (280 μ L, 2.0 mmol), 3,3-dimethylbut-1-yne (182 μ L, 1.5 mmol), dichlorobis(triphenylphosphine)palladium(II) (35 mg, 0.05 mmol), and CuI (19 mg, 0.1 mmol) under Ar. The mixture was stirred at room temperature (4 h), and then Et₂O (10 mL) was added and the precipitate filtered through a Celite pad. The filtrate was concentrated in vacuo, and the residue was purified by flash chromatography on silica gel with an EtOAc/MeOH mixture (9/1) as the eluant to yield (R)-25 (220 mg, 66%) as a brown solid: R_f = 0.22 (EtOAc); mp 120–121 °C; $[\alpha]_{D}^{25}$ 4.8° (*c* 1.0, DMSO); IR (nujol) 3287, 2727, 2364, 1641, 1547, 1458, 1375, 1297, 1132, 972, 816, 724 cm⁻¹; ¹H NMR (CDCl₃) δ 1.31 [s, (CH₃)₃C], 2.00 [s, $CH_{3}C(O)$], 3.35 (s, OCH_{3}), 3.42 (dd, J = 7.5, 9.0 Hz, CHH'O), 3.76 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.33-4.50 (m, CH₂NH), 4.50-4.61 $(m, CH), 6.60 [d, J = 6.3 Hz, NHC(O)CH_3], 6.91-6.99 (br t, CH_2-$ NH), 7.14 (d, J = 8.1 Hz, 2 ArH), 7.33 (d, J = 8.1 Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-25 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.2

 $[CH_3C(O)], 27.9 [C(CH_3)_3], 31.0 [C(CH_3)_3], 43.3 (CH_2NH), 52.5$ $(CHCH_2), 59.1 (OCH_3), 71.8 (CH_2OCH_3), 78.6 (C=C), 98.8$ (C=C), 123.3, 127.2, 131.8, 137.1 (4 ArC), 170.2, 170.6 [2 C(O)];HRMS (M + H⁺) (ESI⁺) 331.2019 [M + H⁺] (calcd for C₁₉-H₂₆N₂O₃+ 331.2029). Anal. (C₁₉H₂₆N₂O₃ · 0.2H₂O): C, H, N.

Preparation of (R)-N-[4'-(Trimethylsilyl)ethynyl]benzyl 2-Acetamido-3-methoxypropionamide [(R)-26]. To an anhydrous THF (70 mL) solution of (R)-38 (2.40 g, 6.38 mmol) were sequentially added triethylamine (1.8 mL, 12.76 mmol), trimethylsilylacetylene (1.35 mL, 9.57 mmol), dichlorobis(triphenylphosphine)palladium-(II) (224 mg, 0.319 mmol), and CuI (121 mg, 0.638 mmol) under Ar. The mixture was stirred at room temperature (4 h), and then Et₂O was added and the precipitate filtered through a Celite pad. The filtrate was concentrated in vacuo, and the residue was purified by flash chromatography on silica gel with an EtOAc/MeOH mixture (9/1) as the eluant to yield (R)-26 (1.50 g, 68%). The desired product (1.50 g) was purified with 7.50 g of resin scavenger (PhosPhonics, catalog no. SPM32) to remove the traces of palladium to yield 1.20 g (55%) of (R)-26 as a brown solid: $R_f = 0.41$ (EtOAc); mp 126–127 °C; $[\alpha]_{D}^{24}$ 6.1° (*c* 1.0, DMSO); IR (nujol) 3285, 2157, 1641, 1546, 1457, 1375, 1302, 1248, 1130, 975, 862, 723 cm⁻¹; ¹H NMR (CDCl₃) δ 0.24 [s, (CH₃)₃Si], 1.99 [s, CH₃C(O)], 3.35 (s, OCH₃), 3.45 (dd, J=7.2, 9.0 Hz, CHH'O), 3.75 (dd, J=4.2, 9.0 Hz, CHH'O), 4.33-4.47 (m, CH₂NH), 4.57-4.62 (m, CH), 6.66 [br d, J = 6.9 Hz, NHC(O)CH₃], 7.07-7.13 (br t, CH₂NH), 7.17 (d, J = 7.9 Hz, 2 ArH), 7.40 (d, J = 7.9 Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-26 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ -0.1 [(CH₃)₃Si], 23.2 [CH₃C(O)], 43.2 (CH₂NH), 52.4 (CHCH₂), 59.1 (OCH₃), 71.6 (CH₂OCH₃), 94.4 (C≡C), 104.7 (C≡C), 122.4, 127.2, 132.3, 138.3 $(4 \text{ ArC}), 170.0, 170.3 [2 \text{ C}(\text{O})]; \text{HRMS} (\text{M} + \text{Na}^+) (\text{ESI}^+)$ $369.1605 [M + Na^+]$ (calcd for $C_{18}H_{26}N_2O_3SiNa^+$ 369.1610). Anal. (C₁₈H₂₆N₂O₃Si): C, H, N.

Preparation of (S)-N-[4'-(Trimethylsilyl)ethynyl]benzyl 2-Acetamido-3-methoxypropionamide [(S)-26]. Employing the preceding procedure and using (S)-38 (2.40 g, 6.38 mmol), triethylamine (1.8 mL, 12.76 mmol), CuI (121 mg, 0.638 mmol), dichlorobis(triphenylphosphine)palladium(II) (224 mg, 0.319 mmol), and trimethylsilylacetylene (1.35 mL, 9.57 mmol) gave 1.97 g (91%) of (S)-26 as a brown solid: $R_f = 0.41$ (EtOAc); mp 126–127 °C; $[\alpha]_{D}^{24}$ -6.2° (c 1.0, DMSO); IR (nujol) 3285, 2727, 2157, 1641, 1546, 1457, 1374, 1304, 1250, 1137, 862, 725 cm⁻¹; ¹H NMR (DMSO-d₆) δ 0.22 [s, (CH₃)₃Si], 1.87 [s, CH₃C(O)], 3.25 (s, OCH₃), 3.44-3.55 (m, CHH'O, CHH'O), 4.29 (d, J = 5.7 Hz, CH₂NH), 4.43–4.51 (m, CH), 7.24 (d, J = 8.2 Hz, 2 ArH), 7.40 (d, J = 8.2 Hz, 2 ArH), 8.10 [br d, J = 8.1 Hz, NHC(O)CH₃], 8.53 (br t, J = 6.0 Hz, CH₂NH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (S)-26 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ${}^{13}C$ NMR (DMSO- d_6) $\delta - 0.2$ [(CH₃)₃Si], 22.4 [CH₃C(O)], 41.7 (CH₂NH), 52.6 (CHCH₂), 58.1 (OCH_3) , 71.9 (CH_2OCH_3) , 93.6 (C=C), 105.1 (C=C), 120.0, 127.1, 131.4, 140.4 (4 ArC), 169.3, 169.8 [2 C(O)]; HRMS $(M + Na^+)$ (ESI⁺) 369.1603 [M + Na⁺] (calcd for $C_{18}H_{26}N_2O_3SiNa^+$ 369.0161). Anal. (C₁₈H₂₆N₂O₃Si): C, H, N.

Preparation of (*R***)-***N*-**[4'-(3-Methoxyprop-1-ynyl)]benzyl 2-Acetamido-3-methoxypropionamide** [(*R***)-27**]. To an anhydrous THF (10 mL) solution of (*R*)-**38** (376 mg, 1.0 mmol) were sequentially added triethylamine (280 μL, 2.0 mmol), 3-methoxyprop-1-yne (125 μL, 1.5 mmol), dichlorobis(triphenylphosphine)palladium(II) (70 mg, 0.1 mmol), and CuI (38 mg, 0.2 mmol) under Ar. The mixture was stirred at room temperature (4 h), and then Et₂O (10 mL) was added and the precipitate filtered through a Celite pad. The filtrate was concentrated in vacuo, and the residue was purified by flash chromatography on silica gel with an EtOAc/MeOH mixture (9/1) as the eluant to yield (*R*)-**27** (260 mg, 82%) as a beige solid: *R*_f = 0.27 (EtOAc); mp 141–142 °C; [α]²⁷_D 4.4° (*c* 1.0, DMSO); IR (nujol) 3278, 3096, 1640, 1554, 1458, 1370, 1304, 1257, 1192, 1099, 966, 903, 810, 732 cm⁻¹; ¹H NMR (CDCl₃) δ 2.02 [s, CH₃C(O)], 3.37 (s, OCH₃), 3.45–3.47 (m, CHH'O, OCH₃), 3.78 (dd, *J* = 4.2,

9.0 Hz, CHH'O), 4.32 (s, C=CH₂OCH₃), 4.38–4.52 (m, CH₂-NH), 4.54–4.61 (m, CH), 6.52 [d, J = 6.6 Hz, NHC(O)CH₃], 6.91–6.99 (br t, CH₂NH), 7.19 (d, J=7.9 Hz, 2 ArH), 7.41 (d, J=7.9 Hz, 2 ArH); addition of excess (*R*)-(–)-mandelic acid to a CDCl₃ solution of (*R*)-**27** gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.2 [CH₃C(O)], 43.2 (CH₂NH), 52.5 (CHCH₂), 57.7 (C=CCH₂OCH₃), 59.1 (OCH₃), 60.4 (C=CCH₂OCH₃), 71.7 (CH₂OCH₃), 85.2 (C=C), 86.0 (C=C), 121.8, 127.3, 132.1, 138.4 (4 ArC), 170.4 [br, 2 C(O)]; HRMS (M + H⁺) (ESI⁺) 319.1652 [M + H⁺] (calcd for C₁₇H₂₂N₂O₄H⁺ 319.1658). Anal. (C₁₇H₂₂N₂O₄·0.33H₂O): C, H, N.

Preparation of (*R*)-*N*-(4'-Cyano)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-28]. A MeOH solution (150 mL) of (*R*)-*N*-(4'-cyano)benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.80 g, 4.8 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (250 mg) at room temperature (36 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a colorless oil.

Using method D, triethylamine (810 µL, 5.8 mmol) and acetyl chloride (410 µL, 5.8 mmol) gave 320 mg (42%) of (R)-28 as a white solid after trituration with EtOAc: $R_f = 0.54 (9/1 \text{ EtOAc})$ MeOH); mp 168–169 °C; $[\alpha]^{24}$ 4.9° (c 1.0, DMSO); IR (nujol) 3273, 2725, 2226, 1635, 1547, 1458, 1374, 1309, 1191, 1093, 907, 727 cm⁻¹; ¹H NMR (DMSO- d_6) δ 1.87 [s, CH₃C(O)], 3.26 $(s, OCH_3), 3.45-3.57 (m, CH_2OCH_3), 4.36 (d, J = 6.0 Hz, CH_2-$ NH), 4.43-4.49 (m, CH), 7.34 (d, J = 8.6 Hz, 2 ArH), 7.42 (d, J =8.6 Hz, 2 ArH), 8.14 [d, J = 7.8 Hz, NHC(O)CH₃], 8.61 (t, J =6.0 Hz, CH₂NH); addition of excess (R)-(-)-mandelic acid to a $CDCl_3$ solution of (R)-28 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (DMSO-d₆) δ 22.4 [CH₃C(O)], 41.7 (CH₂NH), 52.6 (CHCH₂), 58.1 (OCH₃), 71.9 (CH₂OMe), 109.3 (CCN), 118.8 (CN), 127.6, 132.1, 145.3 (3 ArC), 169.4, 170.0 [2 C(O)]; HRMS (M + Na⁺) (ESI^+) 298.1163 [M + Na⁺] (calcd for C₁₄H₁₇N₃O₃Na⁺ 298.1168). Anal. (C₁₄H₁₇N₃O₃·0.25H₂O): C, H, N.

Preparation of (S)-N-(4'-Cyano)benzyl 2-Acetamido-3-methoxypropionamide [(S)-28]. Employing the preceding procedure and using (S)-N-(4'-cyano)benzyl 2-N-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.20 g, 3.2 mmol), 10% Pd/C (250 mg), triethylamine (540 μ L, 3.8 mmol), and acetyl chloride (273 µL, 3.8 mmol) gave 620 mg (70%) of (S)-28 as a white solid after trituration with EtOAc: $R_f = 0.54$ (9/1 EtOAc/MeOH); mp 168–169 °C; $[\alpha]^{25}_{D}$ –4.9° (*c* 1.0, DMSO); IR (nujol) 3271, 2726, 2228, 1630, 1552, 1458, 1374, 1312, 1194, 1095, 908, 729 cm^{-1} ; ¹H NMR (CDCl₃) δ 2.04 [s, CH₃C(O)], 3.40 (s, OCH₃), 3.45 (dd, J = 7.2, 9.6 Hz, CHH'O), 3.81 (dd, J = 3.9, 9.6 Hz, CHH'O), 4.49-4.61 (m, CH₂NH, CH), 6.48 [br d, J = 5.7 Hz, NHC(O)CH₃], 7.06–7.08 (br m, CH₂NH), 7.34 (d, J=8.4 Hz, 2 ArH), 7.36 (d, J = 8.4 Hz, 2 ArH); addition of excess (R)-(-)mandelic acid to a $CDCl_3$ solution of (S)-28 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 43.0 (CH₂NH), 52.5 (CHCH₂), 59.1 (OCH₃), 71.5 (CH₂OCH₃), 111.2 (CCN), 118.6 (CN), 127.8, 132.4, 143.5 (3 ArC), 170.3, 170.4 [2 C(O)]; HRMS $(M + Na^{+})$ (ESI⁺) 298.1163 $[M + Na^{+}]$ (calcd for C₁₄H₁₇-N₃O₃Na⁺ 298.1168). Anal. (C₁₄H₁₇N₃O₃): C, H, N.

Preparation of (*R***)-***N*-(4'-Formyl)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-29]. (*R*)-*N*-[4'-(1,3-Dioxolan-2-yl)]benzyl 2-acetamido-3-methoxypropionamide (1.62 g, 5.0 mmol) was dissolved in a 2:1 THF/H₂O mixture (30 mL), and 2 M HCl (10 drops) was added. The reaction mixture was stirred at room temperature overnight and diluted with H₂O (20 mL). The solution was neutralized with the dropwise addition of a saturated aqueous NaHCO₃ solution at 0 °C. The THF was removed in vacuo, and the remaining aqueous layer was extracted with CHCl₃ (5 × 25 mL). The organic layers were combined, dried (Na₂SO₄), and concentrated in vacuo, and the residue was recrystallized from EtOAc to give 930 mg (66%) of (*R*)-29 as a white solid. The mother liquor was concentrated and purified by flash chromatography (5/95 MeOH/CHCl₃) to yield 336 mg of product (24%) [total yield, 1.27 g (90%)]: $R_f = 0.40$ (5/95 MeOH/CHCl₃); mp 132–133 °C; $[\alpha]^{25}$ D 10.4° (*c* 1.0, CHCl₃); IR (nujol) 3288, 1687, 1642, 1549, 1458, 1375 cm⁻¹; ¹H NMR $(CDCl_3) \delta 1.96 [s, CH_3C(O)], 3.36 (s, OCH_3), 3.53 (dd, J =$ 6.0, 9.3 Hz, CHH'O), 3.75 (dd J = 4.8, 9.3 Hz, CHH'O), 4.38-4.58 (m, NHCH₂), 4.71 (app dt, J = 5.4, 6.0 Hz, CH), 7.03 (d, J=7.8 Hz, NHCH₂), 7.38 (d, J=8.4 Hz, 2 ArH), 7.68 [t, J=5.4 Hz, NHC(O)CH₃], 7.77 (d, *J* = 8.4 Hz, 2 ArH), 9.93 [s, C(O)H]; addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-29 gave only one signal for the methoxy protons and the acetyl peak protons, and addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (S)-29 and (R)-29 (1/2 ratio) gave two signals for the acetyl methyl protons [δ 2.037 (S) and 2.023 (R) ($\Delta ppm = 0.014$)] and two signals for the methoxy protons $[\delta 3.346 (S) \text{ and } 3.377 (R) (\Delta ppm = 0.031)];$ ¹³C NMR (CDCl₃) δ 23.0 [CH₃C(O)], 43.1 (NHCH₂), 52.8 (CHCH₂), 59.1 (OCH₃), 72.0 (CH₂OCH₃), 127.7, 130.0, 135.5, 145.3 (4 ArC), 170.5, 170.7 [2 C(O)], 192.0 [C(O)H]; HRMS $[M + Na^+]$ (ESI⁺) $301.1158 [M + Na^+]$ (calcd for $C_{14}H_{18}N_2O_4Na^+$ 301.1164). Anal. (C₁₄H₁₈N₂O₄): C, H, N.

Preparation of (S)-N-(4'-Formyl)benzyl 2-Acetamido-3-methoxypropionamide [(S)-29]. Using the preceding procedure, (S)-N-[4'-(1,3-dioxolan-2-yl)]benzyl 2-acetamido-3-methoxypropionamide (1.65 g, 5.1 mmol) gave 900 mg (63%) of (S)-29 after recrystallization from EtOAc and another 268 mg (19%) after flash chromatography [total yield, 1.17 g (82%)]: $R_f = 0.40$ (5/95 MeOH/CHCl₃); mp 132–133 °C; $[\alpha]_{D}^{25}$ –10.4° (c 1.0, CHCl₃); IR (nujol) 3288, 3073, 1687, 1637, 1551, 1458, 1375 cm^{-1} ; ¹H NMR (CDCl₃) δ 2.04 [s, CH₃C(O)], 3.40 (s, OCH₃), 3.46 (dd, J = 7.5, 9.6 Hz, CHH'O), 3.83 (dd J = 4.2, 9.6 Hz, CHH'O), 4.48-4.64 (m, NHCH₂, CH), 6.45 [d, J = 6.6 Hz, NHC(O)CH₃], 6.99–7.15 (m, NHCH₂), 7.42 (d, J = 8.1 Hz, 2 ArH), 7.85 (d, J = 8.1 Hz, 2 ArH), 9.99 [s, C(O)H]; addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (S)-29 gave only one signal for the acetyl peak protons and the methoxy protons, and addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (S)-29 and (R)-29 (1/2 ratio) gave two signals for the acetyl methyl protons [δ 2.037 (S) and 2.023 (R) $(\Delta ppm = 0.014)$] and two signals for the methoxy protons [δ 3.317 (S) and 3.351 (R) ($\Delta ppm = 0.034$)]; ¹³C NMR (CDCl₃) δ 23.4 [CH₃C(O)], 43.4 (NHCH₂), 52.7 (CH), 59.4 (OCH₃), 71.7 (CH₂OCH₃), 128.0, 130.3, 135.9, 145.2 (4 ArC), 170.5, 170.6 [2 C(O)], 192.0 [C(O)H]; HRMS [$M + Na^+$] (ESI^+) 301.1161 [M + Na^+] (calcd for $C_{14}H_{18}N_2O_4Na^+$ 301.1164). Anal. ($C_{14}H_{18}$ -N₂O₄): C, H, N.

Preparation of (R)-N-(4'-Carboxy)benzyl 2-Acetamido-3methoxypropionamide [(R)-30]. To a solution of (R)-31 (0.75 g, 2.6 mmol) in a THF/H₂O mixture (1/1, 50 mL) at 0 °C was added $LiOH \cdot H_2O$ (66 mg, 2.8 mmol). The resulting solution was stirred (36 h). The solvent was removed in vacuo, washed with $Et_2O(4 \times 100 \text{ mL})$, acidified to a pH of $\sim 2(1 \text{ N HCl})$, extracted with EtOAc (8 \times 50 mL), dried (MgSO₄), filtered, and concentrated in vacuo to yield 472 mg of a white powder (66%): $R_f =$ 0.51 (9/1 CHCl₃/MeOH); mp 197–198 °C; $[\alpha]^{25}_{D}$ 6.0° (c 0.8, MeOH); IR (nujol) 3163, 2923, 2856, 1692, 1637, 1533, 1457, 1376, 1291, 1122, 939 cm⁻¹; ¹H NMR (CD₃OD) δ 2.03 [s, CH₃-C(O)], 3.37 (s, OCH₃), 3.60 (dd, J = 5.1, 9.7 Hz, CHH'O), 3.72 (dd, J=5.1, 9.7 Hz, CHH'O), 4.48 (d, J=6.0 Hz, CH₂NH), 4.53 (t, J = 9.7 Hz, CH), 7.39 (d, J = 8.3 Hz, 2 ArH), 7.97 (d, J = 8.3 Hz)Hz, 2 ArH), 8.57-8.66 (br t, NHCH₂); one amide proton and the carboxylic acid proton were not observed; ¹³C NMR (75 MHz, CD₃OD) δ 21.4 [CH₃C(O)], 42.7 (CH₂NH), 54.2 (CH), 58.2 (CH₃O), 72.0 (CH₂OCH₃), 127.1, 129.6, 129.8, 144.3 (4 ArC), 168.8 [HOC(O)], 171.6, 172.6 [2 C(O)]; LRMS (ESI) 295.1 $[M + H^+]$ (calcd for $C_{14}H_{18}N_2O_5H^+$ 295.1). Anal. $(C_{14}H_{18}N_2O_5)$: C, H, N.

Preparation of (R)-N-[4'-(Methyloxycarbonyl)]benzyl 2-Acetamido-3-methoxypropionamide [(R)-31]. Pd/C (10%, 400 mg) was added to a solution of (R)-N-[4'-(methyloxycarbonyl)]benzyl 2-*N*-(benzyloxycarbonyl)amino-3-methoxypropionamide (1.28 g, 3.2 mmol) in anhydrous MeOH (35 mL). The mixture was hydrogenated (45 psi, 24 h) and then filtered through Celite. The filtrate was evaporated in vacuo, leaving a mixture (0.80 g) of a white solid and an oil of the desired amine (TLC analysis using ninhydrin indicated the presence of a primary amine).

Using method D, triethylamine (1.25 mL, 9 mmol) and acetyl chloride (0.32 mL, 4.5 mmol) gave 0.43 g of a white solid (47%) after recrystallization with EtOAc: $R_f = 0.62 (9/1 \text{ CHCl}_3)$ MeOH); mp 167–168 °C; $[\alpha]^{25}$ _D –11.4° (*c* 2.2, CHCl₃); IR (nujol) 3279, 2927, 1712, 1639, 1550, 1457 cm⁻¹; ¹H NMR $(CDCl_3) \delta 2.04 [s, CH_3C(O)], 3.39 (s, CH_3O), 3.45 (dd, J =$ 7.5, 9.0 Hz, CHH'O), 3.82 (dd, J = 4.2, 9.0 Hz, CHH'O), 3.91 [s, -2.5, 9.0 Hz, CHH'O) $CH_3OC(O)$], 4.51–4.55 (m, CH, CH₂NH), 6.45 [d, J = 6.6 Hz, $NHC(O)CH_3$], 6.85–6.95 (br m, $NHCH_2$), 7.32 (d, J = 8.4 Hz, 2 ArH), 8.00 (d, J = 8.4 Hz, 2 ArH); addition of excess (R)-(-)mandelic acid to a CDCl₃ solution of (R)-31 gave only one signal for the acetyl methyl protons and one signal for the ether methyl protons; ¹³C NMR (75 MHz, CDCl₃) δ 23.3 [CH₃C(O)], 43.3 (CH₂NH), 52.3 [CH₃OC(O)], 52.7 (CH), 59.2 (CH₃OCH₂), 72.0 (CH₂OCH₃), 127.3, 129.4, 130.1, 143.4 (4 ArC), 167.0 [OC(O)], 170.4, 170.6 [2 C(O)]; HRMS (ESI) 309.1451 [M + H⁺] (calcd for C₁₅H₂₀N₂O₅H⁺ 309.1450). Anal. (C₁₅H₂₀N₂O₅): C, H, N.

Preparation of (R)-N-(4'-Amino)benzyl 2-Acetamido-3-methoxypropionamide $[(\vec{R})-32]$.⁷ A MeOH solution (150 mL) of (R)-N-(4'-nitro)benzyl 2-acetamido-3-methoxypropionamide (2.00 g, 6.8 mmol) was treated with H_2 (1 atm) in the presence of PtO₂ (160 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a colorless oil that was triturated with EtOAc to give 1.67 g of (*R*)-32 as a white solid (90%): $R_f = 0.39$ (9/1 CHCl₃/MeOH); mp 151–152 °C (lit.⁷ mp 183–184 °C); ¹H NMR (CDCl₃) δ 2.02 [s, CH₃C(O)], 3.36 (s, OCH₃), 3.42 (dd, J=7.8, 9.3 Hz, CHH'O), 3.78 (dd, J=4.5, 9.3 Hz, CHH'O), 4.34 $(d, J = 5.4 \text{ Hz}, CH_2 \text{NH}), 4.48 - 4.55 \text{ (m, CH)}, 6.48 \text{ [br d, } J = 6.0 \text{ (m, CH)}, 6.48 \text{ (m, CH$ Hz, NHC(O)CH₃], 6.60–6.67 (m, CH₂NH, 2 ArH), 7.05 (d, J = 8.1 Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a $CDCl_3$ solution of (R)-32 gave only one signal for the acetyl methyl and one signal for the ether methyl protons.

Preparation of (R)-N-[4'-(2,2,2-Trifluoroacetamido)]benzyl 2-Acetamido-3-methoxypropionamide [(R)-33]. (S)-Ethyl trifluoroacetate (2.99 g, 18.9 mmol) was added to a MeOH (10 mL) solution of (R)-32 (1.00 g, 3.8 mmol) at room temperature, and then the reaction mixture was maintained at this temperature (3 h). Addition of EtOAc (10 mL) led to the precipitation of (R)-33 as a white solid (600 mg) after filtration. The filtrate was concentrated in vacuum and the residue purified by flash chromatography on silica gel with EtOAc as the eluant to yield an additional 350 mg of (R)-33 as a white solid. The solids were combined to produce 950 mg (70%) of (R)-33: R_f 0.24 (EtOAc); mp 202–204 °C; $[\alpha]^{26}_{D}$ –1.2° (*c* 0.5, DMSO); IR (nujol) 3389, 3282, 1721, 1653, 1536, 1459, 1375, 1294, 1249, 1206, 1150, 1066, 974, 896, 838, 727, 653 cm⁻¹; ¹H NMR (DMSO- d_6) δ 1.87 [s, CH₃C(O)], 3.25 (s, OCH₃), 3.45-3.55 (m, CHH'O), 4.27 (d, J = 5.8 Hz, CH₂NH), 4.44–4.50 (m, CH), 7.27 (d, J = 8.7 Hz, 2 ArH), 7.58 (d, J = 8.7 Hz, 2 ArH), 8.11 [d, J = 7.8 Hz, CH₃C-(O)NH], 8.51 (t, J = 5.8 Hz, CH₂NH), 11.23 [s, CF₃C(O)NH]; ¹³C NMR (DMSO- d_6) δ 22.4 [CH₃C(O)], 41.5 (CH₂NH), 52.6 (CH), 58.1 (OCH₃), 71.9 (CH₂OCH₃), 115.7 (q, J = 284.6 Hz, CF₃), 120.1, 127.4, 134.7, 136.7 (4 ArC), 154.3 [q, J = 37.5 Hz, HNC(O)CF₃], $169.3, 169.7 [2 C(O)]; HRMS (M + H^+) (ESI^+) 362.1321 [M + H^+]$ (calcd for $C_{15}H_{18}F_3N_3O_4H^+$ 362.1328). Anal. ($C_{15}H_{18}F_3N_3O_4$): C, H, F, N.

Preparation of (*R*)-*N*-(4'-Azido)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-34]. Ag₂O (4.85 g, 20.9 mmol) was added to a CH₃CN solution (100 mL) of (*R*)-*N*-(4'-azido)benzyl 2acetamido-3-hydroxypropionamide (1.16 g, 4.2 mmol) and CH₃I (2.61 mL, 41.9 mmol) at room temperature under Ar. The reaction mixture was stirred at room temperature in the dark (5 days) and filtered, and the filtrate was concentrated in vacuo. The solid was purified by flash column chromatography on silica gel (1/9 MeOH/CHCl₃) to yield 0.98 g (80%) of (R)-34 as a white solid: $R_f = 0.50 (1/9 \text{ MeOH/CHCl}_3)$; mp 149–150 °C; $[\alpha]^{26}_{D} - 15.2^{\circ}$ (c 1.0, MeOH); IR (nujol) 3285, 2931, 2113, 1635, 1560, 1456 cm⁻¹; ¹H NMR (CDCl₃) δ 2.03 [s, CH₃C(O)], 3.38 (s, OCH₃), 3.44 (dd, *J* = 7.5, 9.3 Hz, CHH'O), 3.80 (dd, *J* = 4.2, 9.3 Hz, CHH'O), 4.40 ($1/2AB_{a}$, J = 6.2, 15.0 Hz, CHH'Ar), 4.46 $(1/2AB_q, J = 6.2, 15.0 \text{ Hz}, C\dot{H}H'Ar), 4.52-4.58 \text{ (m, CH)}, 6.48$ $[br d, J = 6.3 Hz, NHC(O)CH_3], 6.82-6.85 (br m, CH_2NH),$ 6.96-7.01 (m, 2 ArH), 7.23-7.28 (m, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-34 gave only a single signal for the acetyl methyl protons and the ether methyl protons, and addition of excess (R)-(-)-mandelic acid to a $CDCl_3$ solution of (R)-34 and (S)-34 (1/2 ratio) gave two signals for the acetyl methyl protons [δ 1.995 (*R*) and 2.010 (*S*) $(\Delta ppm = 0.015)$ and two signals for the ether methyl protons [δ 3.302 (S) and 3.342 (R) ($\Delta ppm = 0.040$)]; ¹³C NMR (CDCl₃) δ 23.4 [CH₃C(O)], 43.1 (CH₂NH), 52.7 (CH), 59.3 (OCH₃), 71.8 (CH₂OCH₃), 119.5, 129.1, 134.9, 139.5 (4 ArC), 170.2, 170.5 $[2 C(O)]; HRMS (M + H^+) (ESI^+) 292.1406 [M + H^+] (calcd for$ C₁₃H₁₇N₅O₃H⁺ 292.1410). Anal. (C₁₃H₁₇N₅O₃): C, H, N.

Preparation of (S)-N-(4'-Azido)benzyl 2-Acetamido-3-methoxypropionamide [(S)-34]. Utilizing the preceding procedure, (S)-N-(4'-azido)benzyl 2-acetamido-3-hydroxypropionamide (2.40 g, 8.7 mmol), Ag₂O (10.04 g, 43.3 mmol), and MeI (5.40 mL, 86.6 mmol) gave crude (S)-N-(4'-azido)benzyl 2-acetamido-3-methoxypropionamide after 4 days. The product was purified by column chromatography (SiO₂; 1/9 MeOH/CHCl₃) to yield 2.05 g (81%) of (S)-34 as a white solid: $R_f = 0.50 (1/9)$ MeOH/CHCl₃); mp 149–150 °C; $[\alpha]^{26}_{D}$ 15.4° (*c* 1.0, MeOH); IR (nujol) 3285, 2927, 2112, 1635, 1565, 1457 cm⁻¹; ¹H NMR $(CDCl_3) \delta 2.03 \text{ [s, CH}_3C(O)\text{]}, 3.38 \text{ (s, OCH}_3), 3.43 \text{ (dd, } J =$ 7.5, 9.0 Hz, CHH'O), 3.81 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.40 $(1/2AB_{q}, J = 6.0, 15.0 \text{ Hz}, \text{CHH'Ar}), 4.46 (1/2AB_{q}, J = 6.0, 15.0 \text{ Hz})$ 15.0 Hz, CHH'Ar), 4.51-4.57 (m, CH), 6.43 [br d, J = 6.3 Hz, NHC(O)CH₃], 6.78–6.83 (br m, NHCH₂), 6.96–7.01 (m, 2 ArH), 7.23-7.27 (m, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (S)-34 gave only a single signal for the acetyl methyl protons and the ether methyl protons, and addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-34 and (S)-34 (1/2 ratio) gave two signals for the acetyl methyl protons [δ 1.995 (*R*) and 2.010 (*S*) (Δ ppm = 0.015)] and the ether methyl protons [δ 3.302 (S) and 3.342 (R) (Δ ppm = 0.040)]; ¹³C NMR (CDCl₃) δ 23.3 [CH₃C(O)], 43.1 (CH₂NH), 52.7 (CH), 59.2 (OCH₃), 72.0 (CH₂OCH₃), 119.4, 129.1, 135.0, 139.4 (4 ArC), 170.3, 170.6 [2 C(O)]; HRMS (M + H⁺) (ESI⁺) 292.1405 $[M + H^+]$ (calcd for C₁₃H₁₇N₅O₃H⁺ 292.1410). Anal. (C₁₃H₁₇N₅O₃): C, H, N.

Preparation of (*R*)-*N*-(4'-Methoxy)benzyl 2-Acetamido-3methoxypropionamide [(*R*)-35]. A MeOH solution (300 mL) of (*R*)-*N*-(4'-methoxy)benzyl 2-*N*-(benzyloxycarbonyl)amino-3methoxypropionamide (2.40 g, 6.4 mmol) was treated with H₂ (1 atm) in the presence of 10% Pd/C (480 mg) at room temperature (16 h). The mixture was carefully filtered through a bed of Celite, and the filtrate was evaporated in vacuo to yield a colorless oil.

Using method D, triethylamine (1.1 mL, 7.74 mmol) and acetyl chloride (550 μ L, 7.74 mmol) gave 900 mg (70%) of (*R*)-**35** as a white solid after trituration in EtOAc: $R_f = 0.82$ (EtOAc); mp 146–147 °C; [α]²⁵_D –26.0° (*c* 0.5, CHCl₃); IR (nujol) 3283, 2861, 1642, 1520, 1458, 1377, 1299, 1255, 1176, 1127, 1031, 978, 719 cm⁻¹; ¹H NMR (CDCl₃) δ 2.02 [s, CH₃C(O)], 3.37 (s, OCH₃), 3.43 (dd, J = 7.8, 9.3 Hz, CHH'O), 3.76–3.81 (m, CH₃OC₆H₄, CHH'O), 4.39 (d, J = 6.0 Hz, CH₂NH), 4.50– 4.57 (m, CH), 6.49 [br d, J = 6.0 Hz, NHC(O)CH₃], 6.71–6.82 (br t, CH₂NH), 6.86 (d, J = 8.4 Hz, 2 ArH), 7.18 (d, J = 8.4 Hz, 2 ArH); addition of excess (*R*)-(–)-mandelic acid to a CDCl₃ solution of (*R*)-**35** gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.2 [CH₃C(O)], 43.0 (CH₂NH), 52.4 (CH), 55.3 (C₆H₄-OCH₃), 59.0 (OCH₃), 71.7 (CH₂OCH₃), 114.1, 128.8, 129.9, 159.0 (4 ArC), 169.8, 170.3 [2 C(O)]; HRMS (M + Na⁺) (ESI⁺) 303.1320 [M + Na⁺] (calcd for $C_{14}H_{20}N_2O_4Na^+$ 303.1321). Anal. ($C_{14}H_{20}N_2O_4$): C, H, N.

Preparation of (R)-N-(4'-Chloro)benzyl 2-Acetamido-3-methoxypropionamide [(R)-36]. A saturated HCl solution in dioxane (1 mmol/2 mL, 24.0 mL) was added to (R)-N-(4'-chloro)benzyl 2-N-(*tert*-butoxycarbonyl)amino-3-methoxypropionamide (4.10 g, 12.0 mmol) at 0 °C, and the solution was stirred at room temperature (2 h). The reaction solution was concentrated in vacuo and dried (30 min).

Using method D, triethylamine (5.0 mL, 36.0 mmol) and acetyl chloride (1.3 mL, 18.0 mmol) gave 3.10 g (80%) of (R)-36 as a white solid after recrystallization with EtOAc: $R_f = 0.42$ (EtOAc); mp 155 °C; $[\alpha]^{27.0}_{\rm D} - 20.5^{\circ}$ (*c* 1.0, CHCl₃); IR (nujol) 3288, 3277, 3162, 2900, 1634, 1556, 1457, 1375, 1306, 1259, 1193, 1137, 1098, 1045, 964, 909, 801, 732 cm⁻¹; ¹H NMR (CDCl₃) δ 2.01 [s, CH₃C(O)], 3.37 (s, OCH₃), 3.43 (dd, J = 7.8, 9.2 Hz, CHH'O), 3.78 (dd, J = 4.2, 9.2 Hz, CHH'O), 4.34–4.49 (m, CH₂NH), 4.54–4.61 (m, CH), 6.54 [br d, J = 6.6 Hz, NHC-(O)CH₃], 6.94-7.03 (br t, CH₂NH), 7.19 (d, J = 8.8 Hz, 2 ArH), 7.29 (d, J = 8.8 Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-36 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 42.8 (CH₂NH), 52.5 (CHCH₂), 59.1 (OCH₃), 71.7 (CH₂OCH₃), 128.7, 133.2, 136.4 (3 ArC), 170.1, 170.4 [2 C(O)]; one signal was not detected and is believed to overlap with nearby peaks; HRMS $(M + H^+)$ (ESI⁺) 285.1006 [M + H⁺] (calcd for $C_{13}H_{17}ClN_2O_3H^+$ 285.1006). Anal. (C₁₃H₁₇ClN₂O₃): C, H, Cl, N.

Preparation of (R)-N-(4'-Bromo)benzyl 2-Acetamido-3-methoxypropionamide [(R)-37]. Using method D, (R)-N-(4'-bromo)benzyl 2-amino-3-methoxypropionamide hydrochloride (1.00 g, 3.1 mmol), triethylamine (1.3 mL, 9.3 mmol), and acetyl chloride (0.3 mL, 3.7 mmol) gave 690 mg (68%) of (R)-37 as a white solid after recrystallization with EtOAc: $R_f = 0.08 (7/3)$ EtOAc/hexanes); mp 159–161 °C; $[\alpha]^{25}_{D}$ –15.9° (*c* 1.0, CHCl₃); IR (nujol mull) 3272, 3093, 2919, 2860, 1634, 1555, 1457, 1375, 1306, 1254, 1197, 1135, 1046, 964, 907, 795, 740, 606, 550, 468 cm⁻¹; ¹H NMR (CDCl₃) δ 2.04 [CH₃C(O)], 3.39 (s, OCH₃), 3.43 (dd, J = 7.5, 9.0 Hz, CHH'O), 3.81 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.37-4.48 (m, CH₂NH), 4.51-4.57 (m, CH), 6.40-6.42 [br d, NHC(O)CH₃], 6.76-6.84 (br t, CH₂NH), 7.14 (d, J =8.6 Hz, 2 ArH), 7.45 (d, J = 8.6 Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-37 gave only one signal for the acetyl methyl protons and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 42.8 (CH₂NH), 52.4 (CH), 59.1 (OCH₃), 71.6 (CH₂OCH₃), 121.3, 129.1, 131.7, 137.0 (4 ArC), 170.1, 170.4 [2 C(O)]; LRMS (ESI^+) 351.0 $[M + Na]^+$ (100%), 353.0 $[M + 2 + Na]^+$ (100%) (calcd for $C_{13}H_{17}BrN_2O_3Na^+$ 351.0 [M + Na]⁺). Anal. $(C_{13}H_{17}BrN_2O_3)$: C, H, Br, N.

Preparation of (R**)-**N-(4'-Iodo)benzyl 2-Acetamido-3-methoxypropionamide [(R)-38]. A saturated HCl solution in dioxane (1 mmol/2 mL, 25.0 mL) was added to (R)-N-(4'-iodo)benzyl 2-N-(tert-butoxycarbonyl)amino-3-methoxypropionamide (5.50 g, 12.7 mmol) at 0 °C, and the solution was stirred at room temperature (2 h). The reaction solution was concentrated in vacuo and dried (30 min).

Using method D, triethylamine (10.7 mL, 76.0 mmol) and acetyl chloride (2.7 mL, 38.0 mmol) gave 3.40 g (71%) of (*R*)-**38** as a white solid after recrystallization with EtOAc: $R_f = 0.76$ (5/ 5 acetone/EtOAc); mp 159–160 °C; $[\alpha]^{25}_D$ 3.3° (*c* 1.0, DMSO); IR (nujol) 3279, 1636, 1552, 1457, 1375, 1305, 1139, 725 cm⁻¹; ¹H NMR (CDCl₃) δ 2.02 [s, CH₃C(O)], 3.38 (s, OCH₃), 3.44 (dd, J = 7.2, 9.0 Hz, CHH'O), 3.79 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.38–4.41 (m, CH₂NH), 4.52–4.59 (m, CH), 6.46 [br d, J = 6.6Hz, NHC(O)CH₃], 6.85–6.93 (br t, CH₂NH), 7.00 (d, J = 8.4Hz, 2 ArH), 7.64 (d, J = 8.4 Hz, 2 ArH); addition of excess (*R*)-(–)-mandelic acid to a CDCl₃ solution of (*R*)-**38** gave only one signal for the acetyl methyl and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 42.9 (CH₂NH), 52.4 (CH), 59.1 (OCH₃), 71.6 (CH₂OCH₃), 92.7 (CI), 129.3, 137.7, 139.1 (3 ArC), 170.1, 170.3 [2 C(O)]; HRMS (M + Na⁺) (ESI⁺) 399.0177 [M + Na⁺] (calcd for C₁₃H₁₇IN₂O₃Na⁺ 399.0182). Anal. (C₁₃H₁₇IN₂O₃): C, H, I, N.

Preparation of (S)-N-(4'-Iodo)benzyl 2-Acetamido-3-methoxypropionamide [(S)-38]. Employing the preceding procedure and using (S)-2-N-(4'-iodo)benzyl 2-N-(tert-butoxycarbonyl)amino-3-methoxypropionamide (3.70 g, 8.5 mmol), a saturated dioxane solution of HCl (1 mmol/2 mL, 17.0 mL), triethylamine (3.6 mL, 25.6 mmol), and acetyl chloride (906 μ L, 12.3 mmol) gave 2.43 g (76%) of (S)-38 as a white solid after recrystallization with EtOAc: $R_f = 0.76$ (5/5 acetone/EtOAc); mp 159–160 °C; [α]²⁴_D -3.2° (*c* 1.0, DMSO); IR (nujol) 3278, 1636, 1552, 1458, 1375, 1305, 1138, 725 cm⁻¹; ¹H NMR (CDCl₃) δ 2.02 [s, CH₃C(O)], 3.38 (s, OCH₃), 3.43 (dd, J=7.2, 9.0 Hz, CHH'O), 3.79 (dd, J = 4.2, 9.0 Hz, CHH'O), 4.38-4.42 (m, CH₂NH), 4.53-4.59 (m, CH), 6.47 [br d, J = 6.0 Hz, NHC(O)CH₃], 6.85-6.93 (br t, CH₂-NH), 7.00 (d, J = 8.4 Hz, 2 ArH), 7.64 (d, J = 8.4 Hz, 2 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (S)-38 gave only one signal for the acetyl methyl and one signal for the ether methyl protons; 13 C NMR (DMSO- d_6) δ 22.4 [CH₃-C(O)], 41.4 (CH₂NH), 52.5 (CH), 58.1 (OCH₃), 71.9 (CH₂OCH₃), 92.2 (CI), 129.3, 136.8, 139.1 (3 ArC), 169.3, 169.7 [2 C(O)]; HRMS $(M + Na^+)$ (ESI⁺) 399.0177 $[M + Na^+]$ (calcd for C₁₃-H₁₇IN₂O₃Na⁺ 399.0182). Anal. (C₁₃H₁₇IN₂O₃): C, H, I, N.

Preparation of (R)-N-(4'-Sulfamoyl)benzyl 2-Acetamido-3-methoxypropionamide [(R)-39]. Using method A, (R)-2-acetamido-3methoxypropionoic acid²⁵ (1.00 g, 6.2 mmol), NMM (1.5 mL, 13.7 mmol), IBCF (1.0 mL, 7.9 mmol), and methyl 4-(aminomethyl) benzenesulfonamide hydrochloride (2.07 g, 9.3 mmol) gave 1.25 g (61%) of (R)-39 as a white solid after purification by column chromatography (1/7 MeOH/CHCl₃) and recrystallization (MeOH/ CHCl₃): $R_f = 0.35 (1/7 \text{ MeOH/CHCl}_3)$; mp 177–179 °C; $[\alpha]^2$ 10.7° (*c* 1.0, MeOH); IR (nujol) 3293, 2935, 1623, 1557, 1459 cm⁻¹; ¹H NMR (DMSO d) \$1.07L CM (2005, 1623, 1557, 1459 cm⁻¹; ¹H NMR (DMSO-*d*₆) δ 1.87 [s, CH₃(O)], 3.26 (s, OCH₃), 3.46–3.56 $(m, CH_2OCH_3), 4.34 (d, J = 6.1 Hz, CH_2NH), 4.43 - 4.50 (m, CH),$ 7.31 (s, NH₂), 7.41 (d, J = 8.6 Hz, 2 ArH), 7.75 (d, J = 8.6 Hz, 2 ArH), 8.13 [d, J = 7.8 Hz, NHC(O)CH₃], 8.59 (t, J = 6.1 Hz, NHCH₂); ¹³C NMR (DMSO-d₆) δ 22.5 [CH₃(O)], 41.7 (CH₂NH), 52.7 (CH), 58.2 (OCH₃), 72.0 (CH₂OCH₃), 125.5, 127.2, 142.5, 143.5 (4 ArC), 169.5, 169.9 [2 C(O)]; HRMS (M + H^+) (ESI⁺) 330.1117 [M + H⁺] (calcd for C₁₃H₁₉N₃O₅SH⁺ 330.1124). Anal. (C13H19N3O5S): C, H, N, S.

Preparation of (R)-N-(3',4'-Dichloro)benzyl 2-Acetamido-3-methoxypropionamide [(R)-60]. Using method D, (R)-N-(3',4'-dichloro)benzyl 2-amino-3-methoxypropionamide hydrochloride (3.50 g, 11.2 mmol), triethylamine (4.6 mL, 33.5 mmol), and acetyl chloride (0.95 mL, 13.4 mmol) gave 1.60 g (45%) of (R)-60 as a white solid after recrystallization with EtOAc: $R_f = 0.16$ (7/3 EtOAc/hexanes); mp 165 °C; [α]^{24.9}_D -10.5° (c 1.0, CHCl₃); IR (nujol) 3292, 3096, 2927, 2859, 1636, 1555, 1459, 1379, 1256, 1135, 1034, 815, 724, 604, 491 cm⁻¹; ¹H NMR (CDCl₃) δ 2.05 [CH₃C(O)], 3.41 (s, OCH₃), 3.45 (dd, J = 7.5, 9.3 Hz, CHH'O), 3.82 (dd, J = 4.1, 9.3 Hz, CHH'O), 4.39-4.49 (m, CH₂NH), 4.52-4.59 (m, CH), 6.39-6.41 $[br d, NHC(O)CH_3], 6.80-6.90 (br t, CH_2NH), 7.10 (dd, J = 2.1,)$ 8.1 Hz, 1 ArH), 7.36 (d, J = 2.1 Hz, 1 ArH), 7.40 (d, J = 8.1 Hz, 1 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-60 gave only one signal for the acetyl methyl protons and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 42.2 (CH₂NH), 52.6 (CH), 59.1 (OCH₃), 71.7 (CH₂OCH₃), 126.6, 129.1, 130.5, 131.3, 132.6, 138.3 (6 ArC), 170.2, 170.4 [2 C(O)]; LRMS (ESI⁺) 341.05 [M + Na⁺] (100%), 343.05 $[M + 2 + Na^{+}]$ (64%), 345.05 $[M + 4 + Na^{+}]$ (11%) (calcd for C₁₃H₁₆Cl₂N₂O₃Na⁺ 341.04). Anal. (C₁₃H₁₆Cl₂N₂O₃): C, H, Cl, N.

Preparation of (*R*)-*N*-(2',4'-Dichloro)benzyl 2-Acetamido-3-methoxypropionamide [(*R*)-61]. Using method D, (*R*)-*N*-(2',4'-dichloro)benzyl 2-amino-3-methoxypropionamide hydrochloride (2.70 g, 7.2 mmol), triethylamine (3.0 mL, 21.5 mmol), and acetyl chloride (0.6 mL, 8.6 mmol) gave 1.45 g (63%) of (*R*)-61 as a white solid after recrystallization with EtOAc: $R_f = 0.26$ (EtOAc); mp 149 °C; ¹_D -11.0° (c 1.0, CHCl₃); IR (nujol) 3477, 3399, 3276, 2919, $[\alpha]^{23}$ 2854, 2725, 2363, 1637, 1552, 1458, 1376, 1304, 1251, 1135, 1102, 1050, 974, 821, 724, 606, 505 cm $^{-1}$; $^{1}\mathrm{H}$ NMR (CDCl₃) δ 2.04 $[CH_3C(O)], 3.37-3.43 \text{ (m, OCH}_3, CHH'O), 3.80 \text{ (dd, } J = 4.1,$ 9.2 Hz, CHH'O), 4.43-4.57 (m, CH₂NH, CH), 6.36-6.40 [br d, NHC(O)CH₃], 6.90–7.02 (br t, CH₂NH), 7.22 (dd, J = 2.1, 8.3 Hz, 1 ArH), 7.30 (d, J = 8.3 Hz, 1 ArH), 7.39 (d, J = 2.1 Hz, 1 ArH); addition of excess (R)-(-)-mandelic acid to a CDCl₃ solution of (R)-61 gave only one signal for the acetyl methyl protons and one signal for the ether methyl protons; ¹³C NMR (CDCl₃) δ 23.1 [CH₃C(O)], 40.9 (CH₂NH), 52.4 (CH), 59.0 (OCH₃), 71.7 (CH₂OCH₃), 127.2, 129.2, 130.3, 133.8, 133.9 (5 ArC), 170.2, 170.4 [2 C(O)]; one signal was not detected and is believed to overlap with nearby peaks; LRMS (ESI⁺) 341.08 [M + Na⁺] $(100\%), 343.08 [M + 2 + Na^+] (66\%), 345.07 [M + 4 + Na^+]$ (13%) (calcd for $C_{13}H_{16}Cl_2N_2O_3Na^+$ 341.04). Anal. ($C_{13}H_{16}Cl_2$ -N₂O₃): C, H, Cl, N.

Pharmacology. Compounds were screened under the auspices of the National Institutes of Health's Anticonvulsant Screening Program (ASP). Experiments were performed in male rodents [albino Carworth Farms No. 1 mice (intraperitoneal route, ip) or albino Spague-Dawley rats (oral route, po)]. Housing, handling, and feeding were in full accordance with recommendations contained in the Guide for the Care and Use of Laboratory Animals. Anticonvulsant activity was established using the MES test,^{33,42} the scMet test,³³ and the rapid hippocampal kindled rat model³⁹ using previously reported methods.²⁶

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Supporting Information Available: Synthetic procedures for the intermediates leading to the preparation of (*R*)-4, (*R*)-7–31, (*R*)-33–39, (*R*)-60, and (*R*)-61 and (*S*)-11, (*S*)-21, (*S*)-23, (*S*)-26, (*S*)-28, (*S*)-29, (*S*)-34, and (*S*)-38, elemental analyses, and ¹H and ¹³C NMR spectra of compounds evaluated in this study. This material is available free of charge via the Internet at http:// pubs.acs.org.

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