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Authors: Jia-Liang Yang, Lan-Fang Hu, Xiao-Han Cao, Ying Wang, and Xing-Hong Zhang*

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An Investigation on the Production of Random Copolymer with Monothiocarbonate and Trithiocarbonate Units over Cyclic Thiocarbonate via Metal-free Catalysis

Jia-Liang Yang, a Lan-Fang Hu, a Xiao-Han Cao, a Ying Wang, a and Xing-Hong Zhang *,a

MOE Key Laboratory of Macromolecular Synthesis and Functionalization, Department of Polymer Science and Engineering, Zhejiang University, Hangzhou 310027, China

Summary of main observation and conclusion Synthesis of poly(thiocarbonate)s from the copolymerization of epoxides and carbon disulfide (CS₂) remains a tough challenge, due to inevitable oxygen-sulfur atom scrambling process. In this work, we utilized the oxygen-sulfur exchange reaction (O-S EK) to synthesize a random copolymer with monothiocarbonate and trithiocarbonate units from CS₂ and phenyl glycidyl ether (PGE) via metal-free Lewis pairs. The copolymers contained monothiocarbonate and trithiocarbonate units of which the molar fraction could be tuned by varying either the types of Lewis pairs or the reaction temperature. Keeping track on the intermediate provided an insight in the process of O-S ER and thus gave a hint to control the product structure. Production and consumption of phenyl thioglycidyl ether was the key process to regulate the chain structure. Remarkably, the oxygen adoms of PGE could be excluded out of the chain, resulting in the nearly complete production of poly(trithiocarbonate)s. Correspondingly, the refractive index of this kind of copolymer could be regulated in a wide range of 1.73-1.79 (at 590 nm).

Background and Originality Content

(Main Text Paragraphs. **Note**: Poly(thiocarbonate)s with tunable structure and high refractive index (RI) were successfully synthesized from CS_2 and phenyl glycidyl ether. This work provided a new method to harness O-S ER in the copolymerization c CS_2 with epoxides that are low-cost commercially available chemicals)

Copolymerization of carbon dioxide has got a rapid velopment in the past decades¹⁻⁵, while the coupling of its sulfur containing analogue CS₂ hasn't been treated equally. The ilization of CS₂ as a C1 monomer could potentially relieve the pressure of petroleum resources crisis and introduce sulfur atoms into the polymers by a "green" route simultaneously⁶. In 2007, Nozaki and co-workers conducted the copolymerization of ene sulfide and CS₂ to yield poly(propylene trithiocarbonate) with high refractive index (RI) of 1.78¹. During 2008-2009, various ructures produced by Oxygen-Sulfur Exchange Reaction (O-S ER) both the polymer and cyclic byproducts were confirmed by Zhang⁸ and Darensbourg⁹ respectively. This process can generate O2, carbonyl sulfide (COS) and episulfide that mixing in the eaction system and mutually copolymerize with CS₂ and epoxide, resulting in the copolymers with randomly distributed iocarbonates [-SC(=O)O-, -OC(=S)O-, -SC(=S)S-], carbonate OC(=O)O-] or even (thio)ether units. As an important scrambling intermediate, carbonyl sulfide (COS), was firstly identified by C-MS in Zhang's work when investigating the copolymerization of CS₂ with propylene oxide (PO). Since then, utilization of COS as a C1 monomer in copolymerization has got widely concerned and a de rapid progress in a short time $^{10-18}$, while investigations on ¹⁸, while investigations on CS₂ copolymerization is standstill. The greatest challenge for studying CS₂ copolymerization lies in the O-S ER process which will interrupt the coupling reaction, as a result, complicated linkages will be generated in the polymer chain.

To figure out the mechanism of O-S ER, we have investigated the pathways for O-S ER process by using oxetane, a symmetric monomer, to copolymerize with CS_2 in the catalyzing of (salen)CrCl/(onium salts) binary system¹⁹. As a result, five different

polymer linkages and two cyclic products were revealed by ¹H and ¹³C NMR spectroscopy, and a plausible mechanism on a tetrahedral intermediate was presented based on the result of in situ infrared spectroscopic monitoring of the polymerization process. After that, Werner and his coworkers used metal alkoxide as catalyst to mediate the reaction of CS_2 with different epoxides²⁰⁻²¹, similar mechanism was proposed for O-S ER process. In particular, catalyst loading was found to have decisive effect in the product constitute for this catalyst system. Lower concentration of metal alkoxide (0.125-0.5%) leaded to highly regioregular and alternating polythiocarbonates composed of five different linkages, while at higher loadings the reaction pathway switched in favor to the formation of cyclic dithiocarbonates. Of all these works, the formation of copolymers was always accompanied by the O-S ER process, therefore, the copolymerization always results in complicated chain structures.

Scheme 1 O-S ER products of CS_2 with cyclic ethers from different catalysts, Cat. 1: Zinc-Cobalt(III) double-metal cyanide complexes (DMCC), Cat. 2: (salen)CrCl/oniumsalts), Cat. 3: Lithium t-butoxide.





*E-mail: xhzhang@zju.edu.cn

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Varying the tendency of O-S ER²² might be used as an effective method to tune the sulfur content in the polymer chain. Meanwhile introduction of sulfur atom in the polymer chain is benefit for increasing refractive index (RI) of the resulted copolymer²¹⁻²³. The thusly formed high RI polymer is an important class of materials that has been widely developed in recent years for optical components due to their lightweight, high impact resistance, low cost and easy processing²⁶⁻²⁹. Remarkably, polymerization with elemental sulfur (S_8) is the universal way to provide sulfur-rich polymers with high RI, and these polymers p formed well in Li-S batteries, metal ion detection, IR imaging chnology and self-healing materials³⁰. Here we propose that O-S ER could be utilized as an atom redistribution process, by which we could synthesize poly(thiocarbonate)s from CS₂ with precise structure and easily tunable sulfur content, thus to produce sulfur containing polymers with high RI.

Catalyst design is usually the core of meditating a polymerization process³¹⁻³³. Confined by the difficulty in intricate design and multiple synthesis steps of metal catalyst, modifying of the polymer by varying catalyst structure faces great troubles. worse still, metal residue of the catalyst imposed much restrictions on the application of the resulted polymer materials¹³. . . cently, development in organic Lewis pairs (LP)s catalysts provided an alternative route³³⁻³⁵. Organic LPs were proved to be a petive in catalyzing the copolymerization of CO_2/COS with different epoxides^{13,36}, providing various polycarbonates and poly(monothiocarbonate)s without metal residues. It is to avenient to tune the synergy between Lewis acid (LA) and Lewis base (LB) for particular polymerization situation since their simple structures and easily accessible characters. Another notable factor in that phenyl glycidyl ether (PGE) showed lower activity when copolymerize with COS by LPs¹³, comparing with the same

copolymerization catalyzed by metal catalyst¹⁷. Since COS is a confirmed intermediate of O-S ER, so we considered that, using LPs as catalysts for the copolymerization of CS₂ and PGE could result in much simpler mainchain structure for the bluntness of PGE to COS^{27} . Except for this, introduction of aromatic rings is also benefit for increasing RI of a polymer material. We supposed that, organic Lewis pairs could be utilized to catalyze the copolymerization of CS₂ and PGE, providing poly(thiocarbonate)s with precise chain structure, tunable sulfur content, high RI and free of metal residue.

 $\mbox{Scheme 2}$ Copolymerization of \mbox{CS}_2 with PGE catalyzed by organic Lewis pairs.



Fesults and Discussion

Copolymerization of Carbon Disulfide and Phenyl Glycidyl Ether (PGE)

 Table 1
 Copolymerization of CS2 with PGE catalyzed by different Lewis pairs composed of TEB and Lewis bases^a



Entry	LB	ТОҒ (h⁻¹) [₺]	Copolymer Selectivity (%) ^c	<i>M</i> n (kg/mol) ^d	Ð (M _w /M _n) ^d	L1:L2 (%) [°]	C1:C2:C3 (%) ^c
1	TEA	63	35	7.4	1.5	68:32	88:8:4
2	DBU	63	40	5.8	1.4	69:31	83:17:0
3	PPNCI	63	41	11.1	1.5	76:24	88:12:0
4	PPh ₄ Cl	63	40	12.6	1.7	75:25	86:10:4
5	PPh₄Br	46	41	9.7	1.6	83:17	93:0:7
6	DTMeAB	30	35	11.6	1.4	82:18	95:0:5
7	TBD	60	0	-	-	-	96:4:0
8	ΟΜΔΡ	0	_	_	_	_	_

^{*a*} (The reactions were performed in bulk ([TEB]:[LB]: [PGE]: [CS₂] = 1:1:500:750, molar ratio) in a 10 ml autoclave at 40 °C for 8 h. TEB: Triethyl borane, TEA: Triethyl amine, DBU: 1,8-Diazabicyclo[5.4.0]undec-7-ene, [PPN]Cl: Bis(triphenylphosphine)iminium chloride, PPh₄Cl: Tetraphenyl phosphonium bromide, DTMeAB: Dodecyltrimethylammonium bromide, TBD: 1,5,7-Triazabicyclododecene, DMAP: 4-dimethylaminopyridine.) ^{*b*} ((Mol epoxide consumed)/(mol TEB h), determined by using ¹H NMR spectroscopy of crude product.) ^{*c*} (Determined by using ¹H NMR spectroscopy of crude product.) ^{*d*} (Determined by using gel permeation chromatography (GPC) in THF, calibrated with polystyrene standards.)

As summarized in Table 1, copolymerization of CS₂ and PGE was successfully catalyzed by organic Lewis pairs composed of TEB as LA and various LBs at 40 °C. In most cases, conversion of PGE accomplished in 8 h resulting in TOF values around 63 h⁻¹. Rather than a couple of complicated linkages as previously reported in metal catalyst systems^{8-9,21-22} (Scheme 1), all of the resulted copolymers had only two kinds of alternating linkages, monothiocarbonate [-O(C=S)O-] (L1) and trithiocarbonate linkages [-S(C=S)S-] (L2), confirmed by ¹H NMR and ¹H-¹³C HSQC spectra (Figure 1, Figures S1-S7). As expected, COS was still an termediate in this copolymerization, confirmed by GC-MS Figure S8). Bluntness of PGE to COS in forming copolymer might be the major reason for the absence of other linkages, and the resulted copolymers with only two kinds of linkages is very convenient for further structure optimizing. Molecule weights of e produced copolymers ranged from 5.8-12.6 kg/mol with cyclic niocarbonates produced in a proportion of around 60 %. There was no dithiocarbonate linkages [-S(C=S)O-] in the backbone, indicating that the copolymer was totally formed by O-S ER ccess. The ratio of L1/L2 linkages was decided by the tendency of O-S ER and finally reflected sulfur content in the copolymer. Since L2 is "sulfur-rich" compared with L1, high concentration of R in the backbone is in favor of increasing sulfur content and high R of the copolymer.



Figure 1 (a) ¹H NMR spectrum of purified product (entry 6, Table1); (b) ¹I - ¹³C HSQC spectrum of purified product showing ¹J correlation peaks of hydrogen atom and carbon atom in the same methyne and methylene (entry 6, Table1).

^b Department, Institution, Address 2 E-mail:

Nature of the Lewis base has a strong impact on the activity, selectivity and molecule weight. When the feeding ratio of [TEB]: [LB]: [PGE]: [CS₂] was 1: 1: 500: 750 (molar ratio), other than DMAP, most of the LBs could catalyze the copolymerization of CS₂ and PGE resulted in a copolymer chain composed of L1 and L2 at 40°C (entries 1-6, Table 1). Based on activity, these LBs could be divided into three groups. TEA and DBU showed relatively high activity when coupled with TEB at 40 °C, TOF value of 63 h⁻¹ was observed, and L2 content were over 30 % (entry 1, 32 %, entry 2, 31 %, Table1). Chlorine anion of PPNCl and PPh₄Cl led to a lower L2 content of 24-25 % (entries 3-4, Table1), with similar TOF values. While PPh₄Br and DTMeAB with bromine anion showed relatively low activity, not all the monomers accomplished conversion in 8 h, and the TOF were 46 h^{-1} and 30 h^{-1} respectively. Meanwhile, the corresponding polymer chains had low L2 content (entry 5, 17%, entry 6, 18 %, Table 1). Variation in the content of product is revealed in Figure 2. The special case was when TBD served as LB, no polymer was produced and the selectivity of C1 was very high (96 %, entry 7, Table1). However, changes in molecule weight of the resulted copolymer was irregular, because the molecule weight was determined by a series factors including initiator efficiency, conversion and copolymer selectivity¹³. With similar TOF value and copolymer selectivity, molecule weights of poly(thiocarbonate)s obtained from chlorine anion (11.4, 12.6kg/mol, entries 3, 4, Table 1) were larger than that of TEA and DBU (7.4 and 5.8 kg/mol entries 1, 2, Table 1), which means the initiator efficiency of quaternary ammonium salts was lower than that of organic LB. And the initiator efficiency of bromine anion was even lower (entries 5, 6, Table 1), for the size of bromine is larger which hindered its combination with TEB in the chain initiation stage¹³.



6.0 5.9 5.8 5.7 5.6 5.5 5.4 5.3 5.2 5.1 5.0 4.9 4.8 4.7 4.6 2.6 2.5 2.4 2.3 2.2 2.1 Chemical Shift (ppm)

^c Department, Institution, Address 3 E-mail:

^a Department, Institution, Address 1 E-mail:



Figure 2 Effect of Lewis base on the result of CS_2/PGE copolymerization, responding content of linkages in the polymer chain (red color) and composition of cyclic products (blue color) are marked respectively. (1) or ry 1 in Table 1, TEA served as LB, (2) entry 2 in Table 1, DBU served as LB, (3) entry 3 in Table 1, PPNCI served as LB, (4) entry 4 in Table 1, PPh₄CI served as LB, (5) entry 5 in Table 1, PPh₄Br served as LB, (6) entry 6 in Table 1, DTMeAB served as LB.

Other than linear copolymer, cyclic product was another pivotal factor that worth noticing. Ratio of cyclic product to the

ning the O-S ER process by the influencing factors

copolymer and constituent of cyclic product indicated the distribution of oxygen and sulfur element between linear and cyclic products. If the cyclic product is sulfur-rich, then the copolymer should be oxygen-rich, vice-versa. And this distribution was totally determined by the tendency of O-S ER. What is important is that, other than two common five member cyclic products 5-(phenoxymethyl)-1,3-oxathiolane-2-thione (C1) and $(C2)^{20}$ 4-(phenoxymethyl)-1,3-dithiolane-2-thione phenyl thioglycidyl ether (C3) was observed in the ¹H NMR spectra of crude product (Figures S3, S5, S6). Usually thiiranes are taken as the byproduct in the coupling of CS₂ with epoxides³⁷, while we think it may serve as an intermediate of O-S ER just like COS, and its participation in the copolymerization process resulted in inequality of L1 and L2²¹. As a whole, the tendency of oxygen/sulfur ratio in cyclic product was ought to be in accordance with the constitution change in copolymers. However, when oxygen-rich content L1 increased from 68 % to 82 % in the backbone (entries 1 and 6, Table 1), decrease of dithiocarbonate in cyclic product was unobvious (Figure 2). Reasonable speculation is that, oxygen-rich intermediate COS and CO_2 were produced and excluded from the polymerization process¹³. Rather than L3, linkages of L1 and L2 were produced by the interaction of CS₂ and PGE through a tetrahedral intermediate^{19,21}, on the other hand, direct copolymerization of CS₂ with C3 would also resulted to the formation of L2.

 Table 2
 Copolymerization of CS₂ with PGE at different temperature by three kinds of LPs.^a

Entry	Temp	LB	TOF	Copolymer	M _n	Đ	L1: L2	C1: C2: C3
	[°C]		[h ⁻] ⁻	selectivity (%)	[kg/mol"	[<i>M</i> _w / <i>M</i> _n] ⁻	%	%
1	25	TEA	45	34	7.5	1.7	82:18	94:0:6
2	30	TEA	53	30	7.8	1.5	75:25	89:4:7
3	60	TEA	63	27	6.2	1.5	38:62	85:15:0
4	80	TEA	63	14	2.9	1.3	0:100	82:18:0
5	25	PPh₄Cl	13	35	3.1	1.5	91:9	100:0:0
6	30	PPh₄Cl	54	42	10.5	1.5	85:15	89:5:6
7	60	PPh₄Cl	63	26	7.4	1.6	38:62	80:20:0
8	80	PPh₄Cl	63	18	5.7	1.7	0:100	78:22:0
9	25	DTMeAB	9	30	2.3	1.4	84:16	100:0:0
10	30	DTMeAB	11	34	2.6	1.4	83:17	100:0:0
11	60	DTMeAB	58	34	12.4	1.5	54:46	83:7:10
12	80	DTMeAB	63	27	4.6	1.7	38:62	81:19:0

(The reactions were performed in bulk ([TEB]:[LB]: [PGE]: $[CS_2] = 1:1:500:750$, molar ratio) in a 10 ml autoclave for 8 h.) ^b ((Mol epoxide consumed)/(mol TEB h), determined by using ¹H NMR spectroscopy of crude product.) ^c (Determined by using ¹H NMR spectroscopy of crude product. Polymer selectivity is the molar ratio of the copolymer to all the cyclic product.) ^d (Determined by using gel permeation chromatography (GPC) in THF, calibrated with colystyrene standards.)

We further investigated the influential factors of O-S ER and their effect on the distribution of sulfur atoms between poly(thiocarbonate)s and cyclic product. TEA, PPh₄Cl and DTMeAB or fered from each other in activity, were chose to couple with TEB to catalyze the copolymerization of CS₂ and PGE at different temperatures, the results were summarized in Table 2 (Figures S10-21). Caused by the rising of temperature, increasing in activity and sacrifice of copolymer selectivity were observed in all the three LPs, which is conform to the previous reported results of LP catalysts¹³. For all the LPs, sulfur atoms preferred to concentrate in linear polymer when the reaction temperature increased (entries 1-12, Table 2). For TEA and PPh₄Cl, copolymers composed of fully L2 linkages were produced when the reaction temperature was raised to 80°C. While high temperature also resulted in inferior copolymer selectivity, thus molecule weights of the resulted copolymers were low (2.9kg/mol, entry 4, Table 2; 5.7kg/mol, entry 8, Table 2). As for TEB/DTMeAB pair, since its low activity, the highest **L2** content was 62% in 80°C (entry 12, Table 2). On the other hand, low reaction temperature was in favor of forming C1. When TOF value was less than 13h⁻¹, only C1 was produced as cyclic product (entries 5, 9, 10, Table 2). To draw a conclusion, temperature and the activity of LPs are two powerful factors which could be utilized to regulate the sulfur/oxygen distribution between the linear polymer and cyclic product.

What is important in deciding the copolymerization result is the appearance and vanishing of C3. As the polymerization intermediate, C3 was produced in accompany with COS from CS_2 and PGE in the presence of equivalent TEB and TEA, confirmed by ¹H NMR spectrum and GC-MS (Figures S8, S9). However, C3 didn't always appear in all of the copolymerization crude product and it experienced prominent variation with the change of temperature. When TEA was used as LB, C3 was only tracked in reaction temperature below 40°C (entry 1, Table1, entries 1 and 2, Table2), and disappeared when the temperature was above 60°C (entries 3 and 4, Table2). Correspondingly, with the consumption of C3, content of L2 in the polymer chain increased from 18 to 100% (entries 1-4, Table2). Similar trend of cyclic product constitution was observed when using PPh₄Cl and DTMeAB as Lewis base. Appearance of C3 at relative low reaction temperature and disappearing with rising of temperature was observed for these to LBs (Figure 3), while the demarcation point for each LB was ufferent. Appearance and ceiling temperature for the existence of CB increased with the diminishing of LP activity (25-40°C for TEA, $_{30}$ -40°C for PPh₄Cl, 40-60°C for DTMeAB). We supposed that, the activation energy for consummation of C3 is higher than that of oducing it, so this reaction intermediate only exist in a particular emperature range, and the range goes up with the decreasing activity of Lewis base. As a result, high temperature and LP with stronger activity inclined to produce sulfur concentrated by thiocarbonates (L2 linkage in this work).



Based on these observations, we proposed a plausible nechanism for the copolymerization process, and the pathways were shown in Scheme 3. PGE is initially ring-opened by LPs followed with a facile CS₂ insertion. Actually, similar to the copolymerization process involving oxetane and CS₂, this is still anticipated to be the rate determining step here¹⁹. An alternative reaction pathway could involve anion attack at the carbon center of the -O(C=S)S- propagating unit to form a tetrahedral intermediate. Following rearrangement at the carbon center of the tetrahedral intermediate, the anion is regenerated with concomitant formation of the -O(C=S)O- linkages (L1) ended with sulfur anion. Successional insertion of CS₂ leads to a structure of -S(C=S)S- linkages (L2). In this view, the content of L1 and L2

should be equal with each other, however, ether L1 > L2 or L2 > L1 were observed in the above mentioned results. Loss of L2 may be caused by another rearrangement process involving -S(C=S)S- and epoxide monomer. This process converts a L2 linkage to L1 with the production C3 as byproduct, which might be one of the routes to form C3. And this rearrangement of course reduces the content of L2 in the polymer chain. On the other hand, C3 could also serve as a monomer to participate in the alternating insertion competing with PGE. Insertion of C3 will increase the content of L2, apparently increasing temperature and enhancing the activity of LPs were apparently benefit for this reaction. As a result, high concentration (even fully) L2 linkages were observed at above $60^{\circ}C$ when using TEA or PPh₄Cl as Lewis base.

High Refractive Index copolymers from CS2 and PGE



Figure 3 Variation of refractive index ((1)entry 7, Table 2; (2)entry 1, Table 1; (3)entry 2, Table 2; (4)entry 1, Table 2;) via the wavelength of 400-800nm, RI is referred to the refractive index at 590nm.

As we can see, regulation of O-S ER process is an effective way to adjust sulfur content of the produced poly(thiocarbonate)s with varying RI. Converting PGE to C3 and consumption of C3 in the copolymerization process would raise the content of sulfur in the polymer chain. When the content of L2 is more than 50% in the polymer chain, ratio of sulfur atom to oxygen atom will exceed 2:1, which is the original ratio of sulfur and oxygen in the monomer (two sulfur atoms in CS₂ and one oxygen atom in PGE). By mediating the tendency of O-S ER, ratio of L2 ranging from 9% (entry 5, Table2) to 100% (entries 4 and 8, Table2) was achieved. We chose poly(thiocarbonate)s of molecule weight around 7.5kg/mol with gradually varied L2 content to test their RI by spectroscopic ellipsometry (Figure 3). As expected, RI of the copolymer went up with the increasing of L2 content. Value of RI at 590nm were 1.73, 1.77, 1.78, 1.79 respectively for copolymers with L2 content of 18%, 25%, 32%, 62%. When the ratio of L2 linkage was 62%, polythiocarbonate with RI of 1.79 was produced, which is even higher than that of fully alternating poly(ethylene trithiocarbonate)s⁷ for the introduction of aromatic rings.

Conclusions

We have described here the synthesis of high refractive index poly(thiocarbonate)s from CS_2 and phenyl glycidyl ether (PGE) employing metal-free Lewis pairs as catalyst. Polythiocarbonates with only two kinds of linkages were produced with tunable content. Phenyl thioglycidyl ether (C3) and COS were monitored as the intermediate of Oxygen-Sulfur Exchange Reaction, and provided an insight of O-S ER. O-S ER process and constituent of the product could be easily tuned by varying the reaction temperature or activity of Lewis base. In virtue of O-S ER, distribution of oxygen and sulfur element in polymer chain and

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cyclic product could be changed in a large range, thus the resulted poly(thiocarbonate)s would be oxygen-rich (RI=1.73) or sulfur-rich (RI=1.79). Our ongoing efforts are to seek more biological monomers to copolymerize with CS_2 to produce high refractive index polymer materials.

Experimental

Copolymerization of CS₂ with PGE catalyzed by Lewis pairs, experimental details

A 10ml autoclave with magnetic stirrer was first dried in an en at 120 °C overnight, then immediately placed into the glove box chamber. After keeping under vacuum for 2-3 hours, the reaction vessel was moved into the glovebox with nitrogen atmosphere. The copolymerization of CS₂ with PGE described low is taken from Entry 1 in Table 1 as an example. Triethyl b mine (TEA, 2.5ul, 0.018 mmol) was firstly added into the reactor and dissolved in 0.8 mL of CS₂. PGE (1.2 mL, 9 mmol) was carefully auded into the vessel after the introduction of an appropriate amount of TEB (18 µL, 0.018 mmol). The reactor was sealed and taken out from the glovebox and put into oil bath. The copolymerization was carried out at 40°C for 8h. The reactor was en cooled in ice-water bath, and an aliquot was then taken from the resulting crude product for the determination of constituent the product by ¹H NMR spectrum. The crude product was quenched with acetic acid in ethyl alcohol (1 mol/L), and it divided into two parts, solid part and liquid part. The solid part was i solved with CH₂Cl₂ and then precipitated by ethyl alcohol, then the copolymer was collected by centrifugation and dried in vacuum at 40 °C overnight. The cyclic product in liquid part was lected by centrifugation.

Apporting Information

The supporting information for this article is available on the WW under https://doi.org/10.1002/cjoc.2018xxxxx.

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^a Department, Institution, Address 1 E-mail:

ccepte

^b Department, Institution, Address 2 E-mail: ^c Department, Institution, Address 3 E-mail: