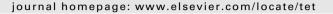
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Tetrahedron



Chiral aziridine-2-carboxylates: versatile precursors for functionalized tetrahydroisoquinoline (THIQ) containing heterocycles

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ABSTRACT

Preparation of functionalized 3,4-dihydroisoquinolines **17a**–**j** from (*S*)-*N*-methoxy-*N*-methyl-1-[(*R*)-1-phenylethyl]aziridine-2-carboxamide **4** is an effective route for the synthesis of 3-(hydroxymethyl)-1,2,3,4-tetrahydroisoquinolin-4-ols. Stereoselective reduction of the cyclic imines **17a**–**j** resulted in (1*S*,3*S*,4*R*)-4-(*tert*-butyldimethylsilyl-oxy)-3-[(*tert*-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-1,2-disubstituted-1,2,3,4-tetrahydroisoquinolines and the desilylation of the TBS groups afforded (1*S*,3*S*,4*R*)-3-(hydroxymethyl)-6,7-dimethoxy-1,2-disubstituted-1,2,3,4-tetrahydroisoquinolin-4-ols **19a**–**i** in good yields. Also, an asymmetric synthesis of novel tetracyclic 3-(hydroxymethyl)-1,2,3,4-tetrahydroisoquinolin-4-ols **23** and **25** was successfully achieved via Pd-catalyzed N-arylation and C–C coupling reaction.

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1. Introduction

Many tetrahydroisoquinoline (THIQ) derivatives, including several alkaloids, show pharmacologically important properties.¹ Also, some natural products containing THIQ moiety have been used as antitumor antibiotics,² antimalarial,³ and ionotropic glutamate receptor antagonist⁴ for central nervous system (CNS). Recently, (+)-tetrabenazine⁵ (TBZ) **1** and (+)-dihydrotetrabenazine⁶ (DTBZ) **2** were reported as therapeutic agents for imagining VMAT-2 in brain. Therefore, the synthesis of tetrahydroguinoline (THIO) containing molecules has attracted much attention due to the importance of the compounds as pharmacophore.⁷ The syntheses of functionalized tetrahydroisoquinolines, which have substituents at C-1, C-3, C-4 positions have been reported previously and the asymmetric synthesis of 1-substituted tetrahydroisoquinolines takes most of the cases.⁸ Moreover, the introduction of substituents at 1-position provides variously substituted (aryl and aliphatic group) tetrahydroisoquinolines.⁹ Though substitution at C-3, C-1, 3,^{8f,10} as well as C-1 has been reported, there has not been many examples for the preparation of chiral 1,3,4-trisubstituted tetrahydroisoquinolines. Therefore, the synthesis of 1-substituted-3-hydroxymethyl-4-hydroxy-1,2,3,4-tetrahydroisoquinolines is a rare case except for some examples.¹¹ Koga et al. reported the asymmetric synthesis of 2-azapo-dophyllotoxins **3**¹² containing 3-(hydroxymethyl)-1substituted-1,2,3,4-tetrahydroisoquinolin-4-ol structure, as a potent anticancer agent (Fig. 1). Therefore, we were interested in the synthesis of enantiomerically pure substituted 1,2,3,4tetrahydroisoquinolines starting from chiral aziridines and we report herein an efficient synthesis of enantiopure 3-(hydroxylmethyl)-1-substituted-1,2,3,4-tetrahydroisoquinolin-4-ols and also THIQ containing heterocycles from the readily available chiral aziridine-2-carboxamide **4**.

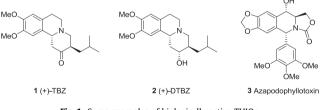


Fig. 1. Some examples of biologically active THIQs.

Chiral aziridines have been used as important chiral building blocks for the synthesis of various natural and unnatural amino acid derivatives,¹³ and also biologically active heterocycles in asymmetric manners. Starting from chiral aziridines, we recently reported the synthesis of enantiomerically pure functionalized oxazolidinones,¹⁴ imidazolidinones,¹⁵ piperidines,¹⁶ bicyclic triazoles,¹⁷ and also phytosphingosine derivatives.¹⁸ Furthermore, the synthesis of enantiomerically pure benzofused bicyclic heterocycles, such as 2-hydroxymethyl-1,2,3,4-tetrahydroquinolines, 3,4-dihydro-2*H*-

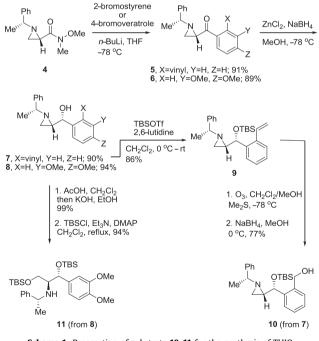


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benzo[*b*][1,4]-oxazine, and 1,2,3,4-tetrahydroquinoxalines from chiral aziridine-2-methanol was reported.¹⁹ The above results show that a variety of nitrogen containing heterocycles can be prepared from chiral aziridines stereoselectively using functional group elaboration and simple organic transformations.

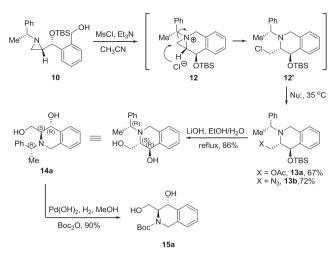
2. Results and discussion

The chiral aziridine-2-carboxamide can be converted to various acylaziridines via organometallic additions. (S)-N-Methoxv-Nmethyl-1-[(*R*)-1-phenylethyl]aziridine-2-carboxamide **4** was reacted with *ortho*-lithiated styrene to provide the corresponding acvlaziridine 5 in 91% yield. The reduction of the ketone by chelationcontrolled reaction provided benzyl alcohol 7 in 90% yield (dr >99/1). The secondary benzylic alcohol of **7** was protected using TBSOTf and 2,6-lutidine at 0 °C to give 86% yield of the silyl ether 9. Ozonolysis²⁰ of the styrene **9** in $CH_2Cl_2/MeOH(1/1)$ at -78 °C provided the corresponding aldehyde and in situ reduction of the aldehyde with NaBH₄ at -78 °C provided the benzylic alcohol **10** in 77% yield (two steps). The aziridine-2-carboxamide 4, obtained from the corresponding carboxylate and Weinreb's amine, and the lithiated 4-bromoveratrole were reacted to provide the corresponding ketone 6 in 89%. Tetrahydroisoquinolines have been prepared from phenylethanamine derivatives using the Bischler-Napieralski cyclization.²¹ Therefore, we prepared the phenylethanamine derivative 11 via stereoselective reduction of the ketone, regioselective aziridine ring-opening followed by alcohol protection with TBS group for further ring cyclization reactions (Scheme 1).



Scheme 1. Preparation of substrate 10, 11 for the synthesis of THIQ.

The reaction of the primary benzyl alcohol **10** with MsCl forms the corresponding mesylate and the nucleophilic aziridine nitrogen initiates the intramolecular cyclization reaction to form the aziridinium ion intermediate **12**.²² Regioselective aziridine ringopening reaction by the chloride liberated from the MsCl provided the corresponding chloride **12**′, which was isolated and confirmed using HRMS and ¹H NMR. Therefore, the reaction mixture was directly treated with an additional nucleophile, acetate or azide, to provide the acetate **13a** (when the nucleophile was acetate) and the azidomethyl compound **13b** (when the nucleophile was azide) in reasonable yields (Scheme 2). The TBS group of **13a** was deprotected

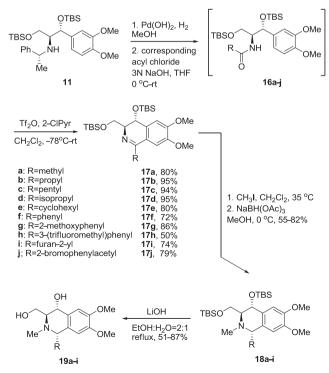


Scheme 2. Synthesis of 3-(hydroxymethyl)-3,4-dihydroisoquinolin-4-ol 15a via formation and regioselective ring-opening of the aziridinium salt 12.

and the acetate was hydrolyzed with LiOH·H₂O in aqueous EtOH (EtOH/H₂O=2/1, v/v) under refluxing for 8 h to provide the diol **14a** in 86% yield. The nitrogen protecting group of **14a** was also removed by successive catalytic hydrogenation with atmospheric pressure of H₂ in MeOH in the presence of Boc₂O to provide the *N*-Boc protected 3-(hydroxymethyl)-1,2,3,4-tetrahydroisoquinolin-4-ol **15a** in 90% yield, which is a novel method for the synthesis of enantiomerically pure 3-(hydroxymethyl)-1,2,3,4-tetrahydroisoquinolin-4-ol.²³

The 1- α -methylbenzyl group of the chiral phenylethanamine **11** was removed by catalytic hydrogenation with Pd(OH)₂ to give the free amine and the following reaction with various acyl chlorides provided *N*-acylated products **16a**–**j** under basic aqueous THF in 72–99% yields.

Each of the *N*-acylated product **16a**–**j** underwent dehydrative cyclization²⁴ using a modified Bischler–Napieralski cyclization with Tf₂O and 2-ClPyr in CH₂Cl₂ to provide (3S,4*R*)-1-substituted-3,4-dihydroisoquinolines **17a**–**j** in 50–95% yields (Scheme 3).



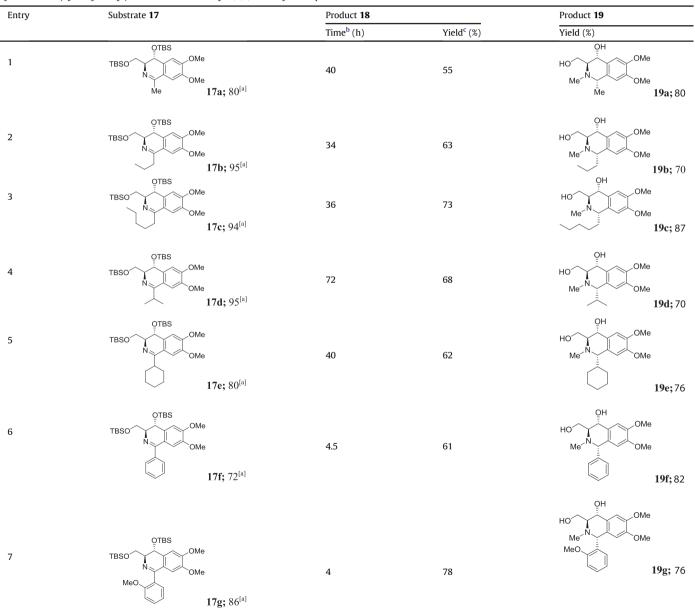
Scheme 3. The preparation of 1,2,3,4-substituted THIQs 19a-i by a modified Bischler-Napieralski cyclization and the following reduction.

N-Methyl-1-substituted-3,4-dihydroisoquinolinium iodide intermediates were formed from the reaction of **17** and CH₃I in CH₂Cl₂ at 35 °C. The reduction of the iminium salt using NaBH(OAc)₃ in MeOH at 0 °C provided 1-substituted-*N*-methyl-1,2,3,4-tetrahydroisoquinolines **18a**–**i** in 55–82% yields (Table 1). While 1-aryl substituted-3,4dihydroisoquinolines **17f**–**i** formed 3,4-dihydroisoquinolinium intermediate rapidly, 1-alkyl substituted-3,4-dihydroisoquinolines **17a**–**e** were not as reactive as 1-aryl substituted-3,4-dihydroiso quinolinium iodide, the alcohol protecting groups of **18a**–**i** were cleaved by LiOH in aqueous EtOH (EtOH/H₂O=2/1, v/v) under reflux to give the corresponding diols **19a**–**i** in 51–87% yields (Table 1). The absolute configurations of C-1 of the corresponding desilylated products **19** were determined by ${}^{1}H-{}^{1}H$ NOE experiments, suggesting that (1*R*)-1-substituted 2-methyl-1,2,3,4-tetrahydroisoquinoline was the major product (Fig. 2).

We also synthesized tetracyclic structures **23** and **25** containing 3-hydroxymethyl-4-hydroxy tetrahydroisoquinoline moiety using Pd-catalyzed intramolecular C–N and C–C bond formation. Indolo [2,1-*a*]isoquinolines²⁶ have been known for their biological activities²⁷ and the synthesis was accomplished by an intramolecular coupling of the aryl bromide with an amine nitrogen of 1-(2-bromobenzyl)-1,2,3,4-tetrahydroisoquinoline **20**, which was prepared by the stereoselective reduction of the imine obtained from

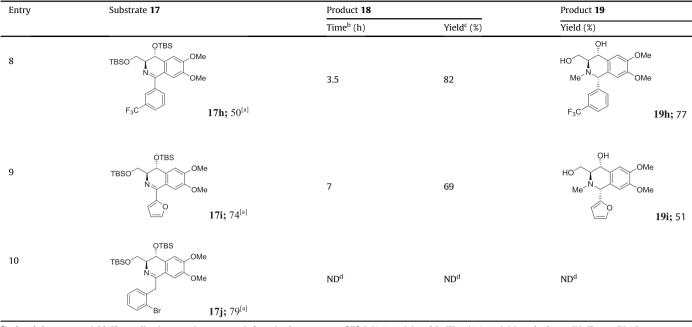
Table 1

Synthesis of 3-(hydroxymethyl)-1-substituted-2-methyl-1,2,3,4-tetrahydroisoquinolin-4-ols 19a-i



(continued on next page)





^alsolated three steps yield. The cyclization reaction was carried out in the presence of Tf₂O (1.1 equiv) and 2-ClPyr (1.1 equiv) in anhydrous CH₂Cl₂ at -78 °C to rt. ^b Reaction time of *N*-methylation step.

^c Isolated yield. The stereoselective reduction was carried out in the presence of NaBH(OAc)₃ (2.0 equiv) in MeOH at 0 °C via *N*-methyl-tetrahydroisoquinolinium iodide intermediate.

^d The reactions of the corresponding substrate were not carried out. No Data.

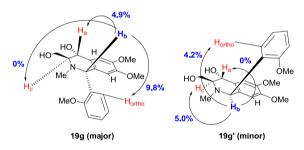
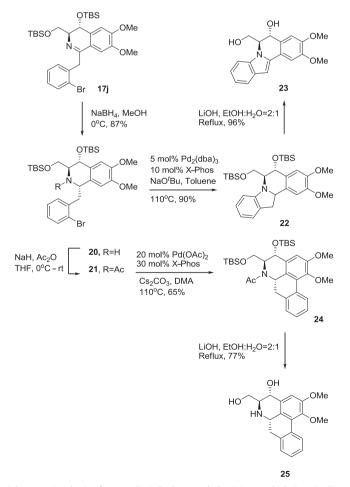


Fig. 2. NOE experiment for the determination of the absolute stereochemistry at C-1 position of **19g, 19g**^{, 25}

the intramolecular dehydrative cyclization product 17j with NaBH₄ in MeOH at 0 °C in 87% yield (dr >9/1). The major diastereomer of the reduction product 20 was easily separated by flash column chromatography in high purity and Pd-catalyzed N-arylation²⁸ of **20** with 5 mol % Pd₂(dba)₃, 10 mol % X-Phos ligand, and NaO^tBu in toluene at 110 °C was completed within 1.5 h to give the tetracyclic 5,6-dihydroindoloisoquinolinol 22 in 90% yield. During the desilylation of the TBS group, the oxidation of the C(12)-C(12a) bond was also proceeded to provide 6-(hydroxymethyl)-5,6dihydroindoloisoquinolin-5-ol 23 in 96% yield (Scheme 4). The synthesis and application of nuciferine alkaloid²⁹ containing tetrahydroisoquinoline (THIQ) motif are well known. Especially, direct C-H arylation³⁰ of unactivated substrates is an important key protocol for the synthesis of tetrahydro-4H-dibenzo[de,g]-quinoline. Following the recently reported method, substrate 21 protected by N-acetyl group was reacted with 20 mol% Pd(OAc)₂, 30 mol % X-Phos ligand, and Cs₂CO₃ in refluxing DMA to yield the cyclized product 24 in 65% yield (two steps).³¹ The TBS groups of the cyclized product 24 were removed by LiOH in aqueous EtOH (EtOH/ $H_2O=2/1$, v/v) to yield 5-(hydroxymethyl)-5,6,6a,7-tetrahydro-4Hdibenzo-[de,g]-quinolin-4-ol 25 in 77% yield (Scheme 4) (Fig. 3).



Scheme 4. Synthesis of tetracyclic 3-(hydroxymethyl)-1,2,3,4-tetrahydroisoquinolin-4-ols 23 and 25.

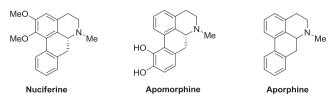


Fig. 3. Some examples of nuciferine alkaloids.

3. Conclusion

In conclusion, enantiomerically pure functionalized tetrahydroisoquinolines (THIQs) were efficiently prepared starting from chiral aziridines using simple organic transformations. Enantiopure 3-(hydroxymethyl)-1-functionalized-1,2,3,4-tetrahydroisoquinolin-4-ols were synthesized from chiral phenylethanamine **11** derived from chiral aziridine-2-carboxaimde **4** via modified Bischler– Napieralski cyclization and stereoselective reduction of the corresponding cyclized imines in moderate yields. Also, asymmetric synthesis of novel tetracyclic 3-(hydroxymethyl)-1,2,3,4-tetrahydroisoquinolin-4-ols was successfully achieved via Pd-catalyzed *N*-arylation and also C–C coupling reaction.

4. Experimental section

4.1. Remarks

All reactions were carried out under an atmosphere of nitrogen in oven-dried glasswares with magnetic stirring. Air sensitive reagents and solutions were transferred via syringe and were introduced to the apparatus through rubber septa. Tetrahydrofuran (THF) and diethyl ether (Et₂O) were distilled from sodium/benzophenone ketyl. Dichloro-methane (CH₂Cl₂) was distilled from calcium hydride. Reactions were monitored by thin layer chromatography (TLC) with 0.25 mm E. Merck pre-coated silica gel plates (60 F₂₅₄). Visualization was accomplished with either UV light, or by immersion in solutions of ninhydrin, p-anisaldehyde, or phosphomolybdic acid (PMA) followed by heating on a hot plate for about 10 s. Purification of reaction products was carried out by flash chromatography using Kieselgel 60 Art 9385 (230-400 mesh). ¹H NMR and ¹³C NMR spectra were obtained using a Varian Gemini-300 (300 MHz for ¹H, and 75 MHz for ¹³C), or a Varian 400 (400 MHz for ¹H, and 100 MHz for ¹³C), or a Varian Inova-500 (500 MHz for ¹H, and 125 MHz for ¹³C) spectrometers. Chemical shifts are reported relative to chloroform (δ =7.26) for ¹H NMR and chloroform (δ =77.2) for ¹³C NMR. Data are reported as (br=broad, s=singlet, d=doublet, t=triplet, q=quartet, m=multiplet). Coupling constants are given in hertz. Ambiguous assignments were resolved on the basis of standard one dimensional proton decoupling experiments. Optical rotations were obtained using a Rudolph Autopol III digital polarimeter and optical rotation data were reported as follows: $[\alpha]_D^{24}$ (concentration c=g/100 mL, solvent). Elemental analyses were performed by the Organic Chemistry Research Center at Sogang University using a Carlo Erba EA 1180 elemental analyzer. High resolution mass spectra were recorded on a 4.7 T IonSpec ESI-FTMS or a Micromass LCT ESI-TOF mass spectrometer. IR spectra were recorded neat on Nicolet Avatar 330 FT-IR. Melting points were recorded on an Electrothermal-9100 and are uncorrected. All commercially available compounds were used as received unless stated otherwise.

4.1.1. ((*S*)-1-((*R*)-1-phenylethyl)aziridin-2-yl)(2-vinylphenyl)methanone (**5**). To a 0.30 M solution of 2-bromostyrene (2.31 mL, 17.93 mmol) in anhydrous THF(42.70 mL) was added *n*-BuLi (8.32 mL, 2.00 M in hexane) in dropwise at -78 °C under nitrogen atmosphere. The reaction mixture was stirred for 1 h at -78 °C and (*S*)-*N*-methoxy-*N*-methyl-1-[(*R*)-1-phenylethyl]-aziridine-2-carboxamide **4** (3.00 g, 12.81 mmol) in anhydrous THF was slowly added to the resulting solution at -78 °C. The reaction mixture was continuously stirred for 30 min, and allowed to warm to room temperature. The reaction mixture was diluted with EtOAc and treated with aqueous NH₄Cl solution. The aqueous layer was extracted with CH₂Cl₂. The combined extracts were dried over anhydrous MgSO₄ and filtered then the solvent was removed in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (15/85) to give 3.23 g of product **5** as a colorless oil (91%); [α]_D²⁴ –55.3 (*c* 0.70, CH₃OH); ¹H NMR (300 MHz, CDCl₃) δ 7.50–7.13 (m, 9H), 6.79 (dd, 1H, *J*=10.8, 17.4 Hz), 5.56 (d, 1H, *J*=17.4 Hz), 5.10 (d, 1H, *J*=10.8 Hz), 2.70–2.67 (m, 1H), 2.67 (q, 1H, *J*=6.6 Hz) 2.53–2.51 (m, 1H), 1.92 (d, 1H, *J*=4.8 Hz), 1.50 (d, 3H, *J*=6.6 Hz); ¹³C NMR (125 MHz, CDCl₃) δ 201.2, 144.3, 137.7, 137.0, 134.8, 131.3, 128.7, 128.3, 127.5, 127.4, 127.0, 126.7, 117.2, 70.7, 43.3, 38.2, 23.7; HRMS *m*/*z* calcd for C₁₉H₁₉NO [M+Na]⁺ 300.1365, found 300.1362.

4.1.2. (3,4-Dimethoxyphenyl)[(S)-1-(R)-1-phenylethylaziridin-2-yl] methanone (**6**). Colorless oil (89%); $[\alpha]_D^{24}$ -0.7 (*c* 1.14, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 7.42-7.38 (m, 3H), 7.32-7.20 (m, 4H), 6.71 (d, 1H, *J*=8.4 Hz), 3.90 (s, 3H), 3.82 (s, 3H), 2.87 (q, 1H, *J*=3.0 Hz), 2.72 (q, 1H, *J*=6.3 Hz), 2.56 (dd, 1H, *J*=1.5, 3.0 Hz), 1.92 (dd, 1H, *J*=1.5, 6.3 Hz), 1.52 (d, 3H, *J*=6.3 Hz); ¹³C NMR (125 MHz, CDCl₃) δ 194.7, 153.5, 149.1, 144.3, 130.3, 128.7, 127.3, 126.8, 123.2, 110.5, 110.0, 70.9, 56.2, 56.1, 40.2, 36.9, 23.8; HRMS *m*/*z* calcd for C₁₉H₂₁NO₃ [M+Na]⁺ 334.1419, found 334.1419.

4.1.3. (R)-(S)-1-[(R)-1-Phenylethylaziridin-2-yl](2-vinylphenyl) methanol (7). To a 0.20 M solution of 5 (3.00 g, 10.82 mmol) in MeOH (54.0 mL) was added ZnCl₂ (2.21 g, 16.22 mmol) at -78 °C. After stirring for an additional 30 min, NaBH₄ (0.82 g, 21.63 mmol) was added to the resulting solution at -78 °C. Stirring was continued for 3 h at -78 °C and the reaction mixture was allowed to warm to room temperature. The solvent was concentrated under reduced pressure and the resulting white sticky residue was diluted with CH₂Cl₂, then quenched with H₂O. The aqueous layer was extracted with CH₂Cl₂. The combined extracts were dried over anhydrous MgSO₄, filtered, and then the solvent was removed in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (30/70) to give 2.72 g of product **7** as a colorless oil (90%); $[\alpha]_D^{24}$ +40.5 (*c* 0.96, CH₂Cl₂); ¹H NMR (300 MHz, CDCl₃) δ 7.42-7.22 (m, 9H), 6.83 (dd, 1H, J=10.8, 17.1 Hz), 5.55 (d, 1H, J=17.1 Hz), 5.20 (d, 1H, J=10.8 Hz), 5.00-4.98 (m, 1H), 3.01 (br, 1H), 2.66 (q, 1H, J=6.6 Hz), 2.08-2.07 (m, 1H), 1.88–1.85 (m, 1H), 1.43 (d, 3H, J=6.6 Hz), 1.41–1.39 (m, 1H); ¹³C NMR (125 MHz, CDCl₃) δ 144.4, 138.8, 136.0, 134.2, 128.6, 128.0, 127.6, 127.4, 126.7, 126.0, 125.8, 116.5, 69.2, 66.3, 42.0, 29.8, 23.2; FT-IR: v 3354 cm⁻¹ (br, OH); HRMS m/z calcd for C₁₉H₂₁NO [M+Na]⁺ 302.1521, found 302.1524.

4.1.4. (R)-(3,4-Dimethoxyphenyl)[(S)-1-(R)-1-phenylethylaziridin-2-yl]methanol (**8**). White solid (94%); $[\alpha]_D^{24}$ +41.7 (*c* 0.77, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 7.31–7.25 (m, 5H), 6.81–6.75 (m, 3H), 4.58 (d, 1H, *J*=3.6 Hz), 3.85 (s, 3H), 3.83 (s, 3H), 2.96 (br, 1H), 2.66 (q, 1H, *J*=6.6 Hz), 2.13 (d, 1H, *J*=3.6 Hz), 1.83–1.79 (m, 1H), 1.63 (s, 1H), 1.43 (d, 3H, *J*=6.6 Hz); ¹³C NMR (100 MHz, CDCl₃) δ 148.7, 148.3, 144.2, 134.3, 128.4, 127.1, 126.5, 118.4, 110.7, 109.2, 70.3, 69.1, 55.9, 55.7, 43.1, 29.8, 23.4; FT-IR: *v* 3363 cm⁻¹ (br, OH); mp 131–133 °C; HRMS *m/z* calcd for C₁₉H₂₃NO₃ [M+Na]⁺ 336.1576, found 336.1577.

4.1.5. (*S*)-2-[(*R*)-(tert-Butyldimethylsilyloxy)(2-vinylphenyl)methyl]-1-[(*R*)-1-phenylethyl]aziridine (**9**). To a 0.20 M solution of **7** (0.64 g, 2.29 mmol) in CH₂Cl₂ (11.50 mL) was added 2,6-lutidine (0.53 mL, 4.58 mmol) at 0 °C. To the reaction mixture was added TBSOTF (0.58 mL, 2.52 mmol) at 0 °C. After stirring for additional 15 min, the reaction mixture was allowed to warm to room temperature and diluted with CH₂Cl₂, treated with aqueous NH₄Cl solution. The aqueous layer was extracted with CH₂Cl₂. The combined extracts were dried over anhydrous MgSO₄, filtered, and then the solvent was removed in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (5/95) to give 773 mg of product **9** as a colorless oil (86%); $[\alpha]_D^{24}$ –47.6 (*c* 0.44, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.26–7.23 (m, 2H), 7.12–7.09 (m, 2H), 7.06 (s, 5H), 6.99 (dd, 1H, *J*=11.0, 17.5 Hz), 5.38 (d, 1H, *J*=17.5 Hz), 5.13 (d, 1H, *J*=11.0 Hz), 4.47 (d, 1H, *J*=6.5 Hz), 2.37 (q, 1H, *J*=6.5 Hz), 1.36 (d, 3H, *J*=6.5 Hz), 0.84 (s, 9H), 0.01 (s, 3H), -0.16 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 143.9, 140.5, 135.7, 135.3, 127.9, 127.4, 127.3, 127.2, 126.9, 126.7, 125.9, 115.5, 74.3 70.2, 44.7, 32.8, 25.9, 22.8, 18.3, -4.7, -4.8; HRMS *m/z* calcd for C₂₅H₃₅NOSi [M+Na]⁺ 416.2386, found 416.2383.

4.1.6. (2-((R)-(tert-butyldimethylsilyloxy)((S)-1-((R)-1-phenylethyl) aziridin-2-yl)methyl)phenyl)methanol (10). To a 0.20 M solution of 9 (675 mg, 1.72 mmol) in MeOH/CH₂Cl₂ (1/1) (8.60 mL) was added O₃ (g) at -78 °C using ozone gas generator. Stirring was continued 30 min under O_3 (g) at -78 °C. To the reaction mixture was added Me₂S and stirred for 1 h and then the solvent was removed under reduced pressure. To a 0.20 M solution of the crude product in MeOH (8.60 mL) was added NaBH₄ (130 mg, 3.43 mmol) at 0 °C and the reaction mixture was stirred for 1 h. The mixture was diluted with CH₂Cl₂ and treated with H₂O. The aqueous layer was extracted with CH₂Cl₂ and the combined extracts were dried over anhydrous MgSO₄, filtered, and then the solvent was removed in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (10/90) to give 526 mg of the product **10** as a colorless oil (77%); $[\alpha]_D^{24}$ +6.9 (*c* 0.08, CHCl₃); ¹H NMR (500 MHz. CDCl₃) δ 7.16–7.12 (m, 2H), 7.03 (t, 1H, J=7.5 Hz), 6.99–6.96 (m, 1H), 6.94(t, 1H, J=6.0 Hz), 6.89(t, 2H, J=7.5 Hz), 6.76(d, 2H, J=7.5 Hz), 4.60 (d, 1H, J=12.0 Hz), 4.33 (d, 1H, J=12.0 Hz), 4.28 (d, 1H, J=8.0 Hz), 2.41 (q, 1H, J=6.5 Hz), 2.09 (d, 1H, J=3.5 Hz), 1.88-1.84 (m, 1H), 1.73 (d, 1H, J=6.5 Hz), 1.28 (d, 3H, J=6.5 Hz), 0.82 (s, 9H), -0.03 (s, 3H), -0.17 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 141.9, 141.3, 137.0, 129.9, 128.5, 128.1, 127.5, 127.0, 126.8, 126.1, 73.1, 69.9, 63.3, 44.1, 37.3, 25.8, 22.0, 18.2, -4.6, -4.7; FT-IR: v 3349 cm⁻¹ (br, OH); HRMS *m*/*z* calcd for C₂₄H₃₅NO₂Si [M+Na]⁺ 420.2335, found 420.2333.

4.1.7. (5R,6S)-5-(3,4-Dimethoxyphenyl)-2,2,3,3,9,9,10,10-octamethyl-N-[(R)-1-phenylethyl]-4,8-dioxa-3,9-disilaundcan-6-amine (11). To a 0.20 M solution of 8 (6.26 g, 19.97 mmol) in CH₂Cl₂ (99.80 mL) was added AcOH (6.85 mL, 0.12 mol) at room temperature. After additional stirring for 8 h, the reaction was quenched with aqueous NaHCO₃ solution at 0 °C, and the aqueous layer was extracted with CH₂Cl₂, dried over anhydrous MgSO₄, concentrated under reduced pressure. The crude product was dissolved in EtOH (66.50 mL, 0.30 M) and KOH (3.36 g, 59.91 mmol) was added at room temperature. After additional stirring for 20 min, the solvent was removed under reduced pressure to give the 1,3-diol. The crude product was diluted with CH₂Cl₂, and treated with H₂O. The aqueous layer was extracted with CH₂Cl₂, dried over anhydrous Na₂SO₄, filtered, and concentrated under reduced pressure. The residue was dissolved in CH₂Cl₂ (99.80 mL) and added TBSCl (6.62 g, 43.93 mmol) at 0 °C. To the reaction mixture were added Et₃N (9.74 mL, 69.89 mmol) and DMAP (732 mg, 5.99 mmol) and stirred for 20 h at refluxing temperature. The reaction was quenched with H₂O and the aqueous layer was extracted with CH₂Cl₂. The combined extracts were dried over anhydrous MgSO₄, filtered, and concentrated in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (3/97) to give 10.41 g of **11** as a white solid (93%); [α]D24 – 5.2 (c 1.10, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.15–7.12 (m, 3H), 6.87–6.86 (m, 2H), 6.55 (q, 2H, J=8.0 Hz), 6.64 (s, 1H), 4.48 (d, 1H, J=8.0 Hz), 3.91 (s, 3H), 3.81 (q, 1H, J=7.0 Hz), 3.78 (dd, 1H, J=4.0, 10.0 Hz), 3.71-3.69 (m, 1H), 3.68 (s, 3H), 2.55-2.52 (m, 1H), 1.44 (br, 1H), 1.17 (d, 3H, *J*=7.0 Hz), 0.95 (s, 9H), 0.81 (s, 9H), 0.10 (s, 3H), 0.08 (s, 3H), -0.02 (s, 3H), -0.26 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 148.6, 148.1, 146.0, 135.9, 128.1, 126.9, 126.6, 120.2, 110.2, 110.0, 75.1, 62.2, 61.2, 56.0, 55.8, 55.6, 26.2, 25.9, 25.1, 18.5, 18.3, -4.5, -4.9, -5.1, -5.3; mp 68–69 °C; HRMS *m*/*z* calcd for C₃₁H₅₃NO₄Si₂ [M+Na]⁺ 582.3411, found 582.3410.

4.1.8. *[(3S.4R)-4-(tert-Butvldimethylsilvloxy)-2-(R)-1-phenylethyl-*1,2,3,4-tetrahydroisoquinolin-3-yl]methyl acetate (13a). To a 0.10 M solution of 10 (186 mg, 0.47 mmol) in CH₃CN (4.70 mL) was treated with MsCl (0.043 mL, 0.56 mmol) and Et₃N (0.13 mL, 0.94 mmol) at room temperature. After stirring for 5 min at room temperature, KOAc (92 mg, 0.94 mmol) was added to the reaction mixture. The resulting reaction mixture was stirred for 4 h at 45 °C and cooled to room temperature. The mixture was diluted with CH₂Cl₂ and treated with H₂O. The aqueous layer was extracted with CH₂Cl₂. The combined organic layer was dried over anhydrous MgSO₄, filtered, and concentrated in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (10/90) to give 139 mg of product **13a** as a colorless oil (67%); $[\alpha]_D^{24}$ +9.2 (*c* 0.13, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.66 (d, 2H, J=7.2 Hz), 7.58 (t, 2H, J=7.2 Hz), 7.53-7.44 (m, 4H), 7.30-7.28 (m, 1H), 4.91 (d, 1H, J=2.0 Hz), 4.48 (dd, 1H, J=4.4, 11.2 Hz), 4.29 (d, 1H, J=15.2 Hz), 4.21 (q, 1H, 6.8 Hz), 3.92 (d, 1H, J=15.2 Hz), 3.87 (t, 1H, J=11.2 Hz), 3.59-3.57 (m, 1H), 2.24 (s, 3H), 1.74 (d, 3H, J=6.8 Hz), 1.12 (s, 9H), 0.26 (s, 3H), 0.21 (s, 3H); 13 C NMR (100 MHz, CDCl₃) δ 170.9, 144.8, 136.0, 135.2, 129.4, 128.6, 127.9, 127.7, 127.1, 126.8, 126.7, 69.6, 62.4, 62.0, 59.7, 48.0, 26.1, 22.0, 21.0, 18.4, -4.3, -4.5; HRMS *m*/*z* calcd for C₂₆H₃₇NO₃Si [M+Na]⁺ 462.2441, found 462.2443.

4.1.9. (3S,4R)-3-(Azidomethyl)-4-(tert-butyldimethylsilyloxy)-2-[(R)-1-phenylethyl]-1,2,3,4-tetrahydroisoquinoline (**13b**). Colorless oil (72%); $[\alpha]_D^{24}$ –13.8 (*c* 0.32, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.40–7.32 (m, 4H), 7.31–7.26 (m, 2H), 7.24–7.22 (m, 2H), 7.02–7.00 (m, 1H), 4.66 (d, 1H, *J*=2.8 Hz), 3.96 (d, 1H, *J*=14.8 Hz), 3.84 (q, 1H, *J*=6.4 Hz), 3.63 (d, 1H, *J*=14.8 Hz), 3.28 (dd, 1H, *J*=4.4, 12.0 Hz), 3.23–3.20 (m, 1H), 2.83 (dd, 1H, *J*=8.0, 12.0 Hz), 1.46 (d, 3H, *J*=6.4 Hz), 0.90 (s, 9H), 0.07 (s, 3H), -0.01 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 144.7, 135.8, 135.8, 128.7, 128.4, 127.8, 127.6, 127.3, 126.8, 126.7, 69.5, 62.4, 60.7, 50.7, 48.4, 26.1, 21.3, 18.3, -4.4, -4.4; FT-IR: *v* 2097 cm⁻¹ (N₃); HRMS *m*/*z* calcd for C₂₄H₃₄N₄OSi [M+Na]⁺ 423.2581, found 423.2577.

4.1.10. (3S,4R)-3-(Hydroxymethyl)-2-[(R)-1-phenylethyl]-1,2,3,4tetrahydroisoquinolin-4-ol (14a). Compound 13a (119 mg, 0.27 mmol) was dissolved in EtOH/H₂O (2/1) (2.70 mL, 0.10 M) and lithium hydroxide monohydrate (114 mg, 2.71 mmol) was added at room temperature. The reaction mixture was heated to refluxing temperature and stirred for 8 h. The mixture was cooled to room temperature, and the solvent was removed under reduced pressure to give a crude sticky product. The crude product was diluted with CH₂Cl₂, and treated with H₂O. The aqueous layer was extracted with CH₂Cl₂ and dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The residue was purified by silica gel flash column chromatography using EtOAc/hexane (50/50) to give 66 mg of product 14a as a yellow oil (86%); $[\alpha]_D^{24}$ +26.2 (c 0.25, CHCl₃); ¹H NMR (400 MHz, CDCl₃) § 7.36–7.33 (m, 5H), 7.29–7.27 (m, 1H), 7.25–7.23 (m, 2H), 7.07–7.05 (m, 1H), 4.43 (s, 1H), 4.08 (d, 1H, J=16.0 Hz), 4.07–4.04 (m, 1H), 3.77 (d, 1H, J=16.0 Hz), 3.72–3.70 (m, 1H), 3.40–3.36 (m, 1H), 3.22-3.21 (m, 1H), 1.48 (d, 3H, J=6.4 Hz); ¹³C NMR (100 MHz, CDCl₃) δ 144.7, 135.9, 134.3, 129.7, 128.9, 127.8, 127.6, 127.5, 127.1, 126.6, 67.8, 61.5, 60.8, 58.7, 47.4, 22.1; FT-IR: v 3389 cm⁻¹ (br, OH); HRMS *m*/*z* calcd for C₁₈H₂₁NO₂ [M+Na]⁺ 306.1470, found 306.1472.

4.1.11. (3S,4R)-tert-Butyl-4-hydroxy-3-(hydroxymethyl)-3,4dihydroisoquinoline-2(1H)-carboxylate (**15a**). Compound **14a** (29 mg, 0.10 mmol) was dissolved in MeOH (0.50 mL) and 10 wt% Pd(OH)₂ (2.5 mg) and (Boc)₂O (22 mg, 0.10 mmol) were added. Then, the reaction mixture was stirred for 4 h under atmospheric pressure of H₂ (g). The reaction mixture was filtered to remove Pd catalyst and the solvent was removed under reduced pressure. The residue was purified by silica gel flash column chromatography using EtOAc/hexane (40/60) to give 23 mg of product **15a** as a colorless oil (90%); $[\alpha]_{2}^{D4}$ +0.10 (*c* 0.17, CH₃OH); ¹H NMR (400 MHz, CD₃OD) δ 7.35 (d, 1H, *J*=6.8 Hz), 7.33–7.24 (m, 2H), 7.20–7.18 (m, 1H), 4.85–4.75 (m, 2H), 4.50–4.49 (m, 1H), 4.29 (dd, 1H, *J*=12.0, 16.8 Hz), 3.44–3.39 (m, 1H), 3.26–3.19 (m, 1H), 1.52 (s, 9H); ¹³C NMR (100 MHz, CD₃OD) δ 157.7, 135.0, 134.0, 130.9, 129.4, 128.0, 127.2, 81.4, 68.0, 61.5, 60.2, 59.0, 44.8, 43.8, 28.7; FT-IR: *v* 3378 cm⁻¹ (br, OH); HRMS *m/z* calcd for C₁₅H₂₁NO₄ [M+Na]⁺ 302.1369, found 302.1365.

4.1.12. (3S,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-1-methyl-3,4-dihydroisoquinoline (17a). To a 0.20 M solution of 11 (740 mg, 1.32 mmol) in MeOH (6.60 mL) was added 10 wt % Pd(OH)₂ (74 mg) and the mixture was stirred for 3 h under atmospheric pressure of H₂ (g). The mixture was filtered and the solvent was removed under reduced pressure. The crude product was dissolved in THF (4.40 mL, 0.30 M) and added aqueous 3 N NaOH solution (0.66 mL) at 0 °C. Then, acetic anhydride (0.15 mL, 1.59 mmol) was slowly added to the reaction mixture. The reaction mixture was stirred for 5 min and warmed to room temperature, neutralized with aqueous NaHCO₃ solution. The reaction mixture was diluted with EtOAc and the aqueous layer was extracted with EtOAc and dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The crude product 16a was dissolved in anhydrous CH₂Cl₂ (6.60 mL, 0.20 M) and added 2-ClPyr (0.14 mL, 1.45 mmol) and Tf₂O (0.24 mL, 1.45 mmol) at -78 °C. After 5 min, the reaction mixture was placed in an ice-water bath and warmed to 0 °C. After 5 min, the resulting solution was allowed to room temperature and then aqueous 3 N NaOH solution (0.66 mL) was added to neutralize the trifluoromethanesulfonate salts. The aqueous layer was extracted with CH₂Cl₂ and dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/ hexane (40/60) to give 507 mg of **17a** as a brown oil (80%); $[\alpha]_{D}^{24}$ -52.2 (c 0.34, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 6.98 (s, 1H), 6.87 (s, 1H), 4.82 (d, 1H, J=6.0 Hz), 3.91 (s, 6H), 3.88-3.79 (m, 2H), 3.23 (dd, 1H, J=6.0, 9.9 Hz), 2.38 (s, 3H), 0.89 (s, 9H), 0.85 (s, 9H), 0.15 (s, 3H), 0.08 (s, 3H), 0.03 (s, 3H), -0.01 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) § 162.4, 151.1, 148.4, 131.3, 121.2, 110.6, 108.7, 66.4, 65.7, 62.2, 56.3, 56.1, 26.1, 26.0, 23.4, 18.5, 18.4, -4.1, -4.1, -5.1, -5.1; HRMS m/ *z* calcd for C₂₅H₄₅NO₄Si₂ [M+Na]⁺ 502.2785, found 502.2783.

4.1.13. (35,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)-methyl]-6,7-dimethoxy-1-propyl-3,4-dihydroisoquinoline (**17b**). Yellow solid (95%); $[\alpha]_{24}^{24}$ -58.1 (c 0.52, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 6.99 (s, 1H), 6.85 (s, 1H), 4.79 (d, 1H, *J*=3.0 Hz), 3.98–3.96 (m, 1H), 3.92 (s, 6H), 3.79 (dd, 1H, *J*=3.0, 6.0 Hz), 3.13 (t, 1H, *J*=9.5 Hz), 2.82–2.77 (m, 1H), 2.64–2.58 (m, 1H), 1.71–1.69 (m, 2H), 0.97 (t, 3H, *J*=6.0 Hz), 0.88 (s, 9H), 0.86 (s, 9H), 0.16 (s, 3H), 0.07 (s, 3H), 0.03 (s, 3H), -0.01 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 165.6, 150.9, 148.5, 131.6, 120.7, 111.0, 108.6, 66.6, 65.6, 61.8, 56.3, 56.1, 38.0, 26.1, 26.0, 20.7, 18.5, 18.3, 13.9, -4.1, -4.2, -5.1, -5.2; mp 62–64 °C; HRMS *m/z* calcd for C₂₇H₄₉NO₄Si₂ [M+Na]⁺ 530.3098, found 530.3099.

4.1.14. (3S,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-1-pentyl-3,4-dihydroisoquinoline (**17c**). Yellow oil, (94%); $[\alpha]_D^{24}$ -76.2 (*c* 0.72, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.00 (s, 1H), 6.85 (s, 1H), 4.79 (d, 1H, *J*=4.5 Hz), 3.99–3.96 (m, 1H), 3.93 (s, 3H), 3.92 (s, 3H), 3.80 (dd, 1H, *J*=4.5, 10.0 Hz), 3.13 (t, 1H, *J*=8.5 Hz), 2.82–2.76 (m, 1H), 2.66–2.60 (m,

1H), 1.69–1.64 (m, 2H), 1.36–1.32 (m, 4H), 0.90 (t, 3H, *J*=10.0 Hz), 0.88 (s, 9H), 0.86 (s, 9H), 0.16 (s, 3H), 0.07 (s, 3H), 0.03 (s, 3H), -0.01 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 165.9, 150.9, 148.5, 131.6, 120.6, 110.1, 108.6, 66.5, 65.5, 61.9, 56.3, 56.1, 36.1, 31.6, 27.2, 26.1, 26.0, 22.7, 18.5, 18.3, 14.2, -4.1, -4.2, -5.1, -5.2; HRMS *m*/*z* calcd for C₂₉H₅₃NO₄Si₂ [M+Na]⁺ 558.3411, found 558.3411.

4.1.15. (3S,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy) methyl]-1-isopropyl-6,7-dimethoxy-3,4-dihydroisoquinoline (**17d**). Yellow oil, (95%); $[\alpha]_{D}^{24}$ -94.4 (c 0.75, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.03 (s, 1H), 6.89 (s, 1H), 4.77 (d, 1H, *J*=4.8 Hz), 3.92 (s, 3H), 3.91 (s, 3H), 3.89–3.85 (m, 1H), 3.82 (dd, 1H, *J*=4.8, 10.0 Hz), 3.26–3.22 (m, 1H), 3.20–3.18 (m, 1H), 1.21 (d, 3H, *J*=2.8 Hz), 1.20 (d, 3H, *J*=2.8 Hz), 0.88 (s, 9H), 0.86 (s, 9H), 0.16 (s, 3H), 0.06 (s, 3H), 0.04 (s, 3H), 0.00 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 169.4, 150.6, 148.3, 132.5, 120.6, 110.5, 108.2, 66.5, 65.0, 62.0, 56.3, 56.1, 31.8, 26.0, 26.0, 21.0, 20.9, 18.4, 18.3, -4.1, -4.3, -5.1, -5.2; HRMS *m*/*z* calcd for C₂₇H₄₉NO₄Si₂ [M+Na]⁺ 530.3098, found 530.3094.

4.1.16. (3*S*,4*R*)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-1-cyclohexyl-6,7-dimethoxy-3,4-dihydroisoquinoline (**17e**). Colorless oil, (80%); $[\alpha]_{D}^{24}$ -74.8 (*c* 0.70, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.02 (s, 1H), 6.87 (s, 1H), 4.75 (d, 1H, *J*=5.2 Hz), 3.92 (s, 6H), 3.90–3.87 (m, 1H), 3.80 (dd, 1H, *J*=5.2, 10.0 Hz), 3.19 (dd, 1H, *J*=7.2, 10.0 Hz), 2.84 (t, 1H, *J*=10.0 Hz), 1.89–1.83 (m, 3H), 1.75–1.67 (m, 2H), 1.52–1.14 (m, 4H), 1.28–1.22 (m, 1H), 0.88 (s, 9H), 0.86 (s, 9H), 0.16 (s, 3H), 0.06 (s, 3H), 0.04 (s, 3H), 0.00 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 168.8, 150.6, 148.3, 132.4, 120.6, 110.7, 108.3, 65.2, 62.0, 56.4, 56.1, 42.2, 31.4, 26.8, 26.5, 26.1, 26.0, 25.8, 18.5, 18.3, -4.1, -4.2, -5.1, -5.1; HRMS *m*/*z* calcd for C₃₀H₅₃NO4Si₂ [M+Na]⁺ 570.3411, found 570.3410.

4.1.17. (3S,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethyls i ly lox y) methyl]-6, 7-dimethoxy-1-phenyl-3, 4-dihydroisoquinoline (**17f**). White solid, (72%); $[\alpha]_{2}^{D4}$ -36.8 (c 0.27, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.64–7.62 (m, 2H), 7.44–7.42 (m, 3H), 6.96 (s, 1H), 6.81 (s, 1H), 4.87 (d, 1H, *J*=5.0 Hz), 4.10–4.07 (m, 1H), 3.95 (s, 3H), 3.92 (dd, 1H, *J*=5.0, 10.5 Hz), 3.73 (s, 3H), 3.38 (dd, 1H, *J*=7.0, 10.5 Hz), 0.92 (s, 9H), 0.86 (s, 9H), 0.18 (s, 3H), 0.12 (s, 3H), 0.05 (s, 3H), -0.03 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 165.5, 150.1, 148.0, 139.1, 132.9, 129.3, 128.9, 128.2, 120.5, 111.3, 110.3, 66.7, 66.1, 62.0, 56.2, 56.2, 26.1, 26.0, 18.5, 18.4, -4.0, -4.2, -5.1, -5.1; mp 114–116 °C; HRMS *m/z* calcd for C₃₀H₄₇NO₄Si₂ [M+Na]⁺ 564.2942, found 564.2941.

4.1.18. (3S,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-1-(2-methoxyphenyl)-3,4-dihydroisoquinoline (**17g**). White solid, (86%); $[\alpha]_{24}^{D}$ -54.7 (*c* 0.40, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.38 (t, 1H, *J*=8.0 Hz), 7.32 (d, 1H, *J*=8.0 Hz), 7.03 (t, 1H, *J*=8.0 Hz), 6.95 (d, 1H, *J*=8.0 Hz), 6.87 (br, 1H), 6.52 (s, 1H), 4.93 (d, 1H, *J*=4.0 Hz), 4.23 (br, 1H), 3.93 (s, 3H), 3.91–3.89 (m, 1H), 3.68 (br, 3H), 3.67 (s, 1H), 3.66 (s, 3H), 0.89 (br, 9H), 0.87 (s, 9H), 0.17 (s, 3H), 0.09 (br, 3H), 0.04 (s, 3H), 0.00 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 157.4, 150.9, 150.0, 148.3, 138.8, 130.4, 130.1, 129.1, 124.6, 122.4, 121.5, 121.1, 110.9, 66.6, 66.5, 56.1, 56.1, 55.9, 26.1, 26.0, 25.8, 18.4, 18.3, -4.0, -4.1, -5.1, -5.1; mp 77–78 °C; HRMS *m*/*z* calcd for C₃₁H₄₉NO₅Si₂ [M+Na]⁺ 594.3047, found 594.3047.

4.1.19. (3S,4R)-4-(*tert-Butyldimethylsilyloxy*)-3-[(*tert-butyldimethylsilyloxy*)*methyl*]-6,7-*dimethoxy*-1-(3-(*trifluoromethyl*)*phenyl*)-3,4-*dihydroisoquinoline* (**17h**). Pale yellow oil, (50%); $[\alpha]_{D}^{24}$ -25.8 (c 0.39, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.94 (s, 1H), 7.83 (d, 1H, *J*=8.0 Hz), 7.71 (d, 1H, *J*=8.0 Hz), 7.56 (t, 1H, *J*=8.0 Hz), 6.99 (s, 1H), 6.72 (s, 1H), 4.88 (d, 1H, *J*=6.4 Hz), 4.08-4.03 (m, 1H), 3.96 (s, 3H),

3.94–3.91 (m, 1H), 3.73 (s, 3H), 3.45 (dd, 1H, *J*=6.4, 10.0 Hz), 0.93 (s, 9H), 0.85 (s, 9H), 0.19 (s, 3H), 0.13 (s, 3H), 0.05 (s, 3H), -0.03 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 164.3, 151.3, 148.1, 139.7, 133.4, 132.2, 128.7, 126.1, 126.0, 125.9, 125.9, 119.8, 110.7, 110.3, 66.6, 66.3, 62.0, 56.2, 56.2, 26.1, 26.0, 18.5, 18.4, -4.0, -4.2, -5.1, -5.1; HRMS m/z calcd for $C_{31}H_{46}F_3NO_4Si_2~[M+Na]^+$ 632.2815, found 632.2813.

4.1.20. (3S,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-1-(furan-2-yl)-6,7-dimethoxy-3,4-dihydroisoquinoline (**17i**). Dark brown oil, (74%); $[\alpha]_{24}^{D4}$ -10.5 (c 0.27, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 7.58 (s, 1H),7.34 (s, 1H), 6.96 (s, 1H), 6.91 (d, 1H, *J*=2.1 Hz), 6.53 (q, 1H, *J*=2.1 Hz), 4.86 (d, 1H, *J*=6.3 Hz), 4.06-4.02 (m, 1H), 3.95 (s, 3H), 3.92-3.91 (m, 1H), 3.89 (s, 3H), 3.38 (dd, 1H, *J*=6.3, 10.2 Hz), 0.92 (s, 9H), 0.86 (s, 9H), 0.18 (s, 3H), 0.10 (s, 3H), 0.06 (s, 3H), -0.02 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 155.2, 152.0, 151.2, 148.1, 143.8, 133.1, 119.3, 112.9, 111.4, 110.6, 110.3, 66.3, 65.5, 62.0, 56.3, 56.2, 26.1, 26.1, 18.5, 18.4, -4.1, -4.2, -5.0, -5.1; HRMS *m/z* calcd for C₂₈H₄₅NO₅Si₂ [M+Na]⁺ 554.2734, found 554.2733.

4.1.21. (3S,4R)-1-(2-Bromobenzyl)-4-(tert-butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-3,4dihydroisoquinoline (**17***j*). Brown oil, (79%); [α]_D²⁴ -22.2 (c 0.17, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.55 (d, 1H, *J*=8.0 Hz), 7.27 (d, 1H, *J*=8.0 Hz), 7.09 (t, 1H, *J*=8.0 Hz), 7.02 (t, 1H, *J*=8.0 Hz), 6.87 (s, 1H), 6.76 (s, 1H), 4.83 (d, 1H, *J*=3.5 Hz), 4.45 (d, 1H, *J*=16.0 Hz), 4.22–4.19 (m, 1H), 4.00 (d, 1H, *J*=16.0 Hz), 3.88 (s, 3H), 3.84 (dd, 1H, *J*=3.5, 10.0 Hz), 3.79 (s, 3H), 3.13–3.09 (m, 1H), 0.90 (s, 9H), 0.88 (s, 9H), 0.20 (s, 3H), 0.06 (s, 3H), 0.03 (s, 3H), -0.01 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 164.2, 150.8, 148.6, 137.6, 132.7, 131.1, 130.4, 128.3, 127.8, 124.5, 120.0, 111.1, 109.0, 66.6, 66.2, 61.4, 56.3, 56.1, 42.7, 26.0, 26.0, 18.4, 18.3, -4.1, -4.2, -5.1, -5.2; HRMS *m*/*z* calcd for C₃₁H₄₈BrNo₄Si₂ [M+H]⁺ 634.2384, found 634.2385.

4.1.22. (1S,3S,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-1,2-dimethyl-1,2,3,4tetrahydroisoguinoline (18a). To a 0.50 M solution of 17a (520 mg, 1.08 mmol) in CH_2Cl_2 (2.20 mL) was treated with MeI (0.67 mL, 10.84 mmol) at room temperature and the mixture was stirred for 40 h at 35 °C. The reaction mixture was concentrated under reduced pressure, dissolved in MeOH (5.40 mL, 0.20 M). After the reaction mixture was cooled to 0 °C, NaBH(OAc)₃ (459 mg, 2.17 mmol) was added. After stirring for 30 min at 0 °C, the reaction mixture was warmed to room temperature and concentrated under reduced pressure. The sticky crude product was diluted in CH₂Cl₂ and neutralized with aqueous NaHCO₃ solution. The aqueous layer was extracted with CH₂Cl₂ and the combined extracts were dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (20/80) to give 295 mg of product 18a as a yellow oil, (55%); $[\alpha]_D^{24}$ –9.4 (*c* 0.14, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 6.82 (s, 1H), 6.58 (s, 1H), 4.71 (d, 1H, *J*=4.0 Hz), 3.86 (s, 6H), 3.80-3.76 (m, 2H), 3.51-3.48 (m, 1H), 2.93-2.91 (m, 1H), 2.50 (s, 3H), 1.41 (d, 3H, J=6.5 Hz), 0.91 (s, 9H), 0.89 (s, 9H), 0.11 (s, 3H), 0.10 (s, 3H), 0.04 (s, 3H), 0.03 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 148.2, 147.5, 132.9, 128.4, 111.9, 109.1, 68.3, 66.2, 62.0, 56.2, 56.0, 55.9, 39.8, 26.1, 26.0, 18.6, 18.4, 18.3, -3.5, -3.7, -5.1, -5.2; HRMS *m*/*z* calcd for C₂₆H₄₉NO₄Si₂ [M+Na]⁺ 518.3098, found 518.3099.

4.1.23. (15,35,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-2-methyl-1-propyl-1,2,3,4-tetrahydroisoquinoline (**18b**). Yellow oil. See Table 1, (63%); $[\alpha]_D^{24}$ -4.9 (c 0.31, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 6.78 (s, 1H), 6.58 (s, 1H), 4.69 (d, 1H, *J*=4.8 Hz), 3.86 (s, 6H), 3.74 (q, 1H, *J*=5.4 Hz), 3.55 (t, 1H, *J*=5.4 Hz), 3.40-3.35 (m, 1H), 2.96-2.90 (m, 2H), 2.46 (s, 3H), 1.90-1.69 (m, 3H), 1.45-1.21 (m, 3H), 0.90 (s, 9H), 0.89 (s, 9H),

0.86 (s, 3H), 0.13 (s, 3H), 0.11 (s, 3H), 0.03 (s, 3H), 0.01 (s, 3H); 13 C NMR (100 MHz, CDCl₃) δ 148.0, 147.3, 132.2, 128.7, 111.8, 109.6, 67.7, 66.1, 61.8, 61.2, 56.0, 55.9, 39.4, 35.0, 26.1, 26.0, 19.0, 18.4, 18.2, 14.5, -3.7, -4.0, -5.2, -5.3; HRMS *m*/*z* calcd for C₂₈H₅₃NO₄Si₂ [M+Na]⁺ 546.3411, found 546.3410.

4.1.24. (15,35,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-2-methyl-1-pentyl-1,2,3,4-tetrahydroisoquinoline (**18c**). Yellow oil. See Table 1 (73%); $[\alpha]_D^{24}$ –13.7 (c 0.26, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 6.78 (s, 1H), 6.58 (s, 1H), 4.68 (d, 1H, *J*=5.0 Hz), 3.86 (s, 6H), 3.74 (q, 1H, *J*=5.0 Hz), 3.54 (t, 1H, *J*=5.0 Hz), 3.39–3.36 (m, 1H), 2.95–2.91 (m, 1H), 2.45 (s, 3H), 1.89–1.84 (m, 1H), 1.79–1.74 (m, 1H), 1.42–1.39 (m, 1H), 1.30–1.25 (m, 5H), 0.90 (s, 9H), 0.89 (s, 9H), 0.85 (t, 3H, *J*=6.5 Hz), 0.13 (s, 3H), 0.11 (s, 3H), 0.03 (s, 3H), 0.01 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 148.0, 147.3, 132.0, 128.8, 111.8, 109.5, 67.7, 66.1, 61.7, 61.2, 56.0, 55.9, 39.4, 32.8, 32.4, 26.1, 26.0, 25.3, 22.9, 18.4, 18.2, 14.3, –3.7, –3.9, –5.2, –5.3; HRMS *m*/*z* calcd for C₃₀H₅₇NO₄Si₂ [M+Na]⁺ 574.3724, found 574.3723.

4.1.25. (1S,3S,4R)-4-(*tert-Butyldimethylsilyloxy*)-3-[(*tert-butyldimethylsilyloxy*)*methyl*]-1-*isopropyl*-6,7-*dimethoxy*-2-*methyl*-1,2,3,4-*tetrahydroisoquinoline* (**18d**). Yellow oil. See Table 1 (68%); $[\alpha]_D^{24}$ -27.7 (*c* 0.46, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 6.85 (*s*, 1H), 6.58 (*s*, 1H), 4.70 (*d*, 1H, *J*=7.0 Hz), 3.86 (*s*, 6H), 3.79 (*q*, 1H, *J*=5.5 Hz), 3.53 (*q*, 1H, *J*=5.5 Hz), 3.10 (*d*, 1H, *J*=7.0 Hz), 2.95–2.92 (*m*, 1H), 2.32 (*s*, 3H), 2.13–2.08 (*m*, 1H), 1.09 (*d*, 3H, *J*=6.5 Hz), 0.92 (*s*, 9H), 0.89 (*s*, 9H), 0.86 (*d*, 3H, *J*=6.5 Hz), 0.12 (*s*, 3H), 0.04 (*s*, 3H), 0.03 (*s*, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 147.3, 147.1, 130.6, 129.8, 111.2, 110.9, 68.8, 66.8, 64.5, 61.6, 56.0, 55.9, 39.2, 31.7, 26.1, 26.0, 20.9, 20.7, 18.3, -3.4, -3.8, -5.2, -5.3; HRMS *m*/*z* calcd for C₂₈H₅₃NO4Si₂ [M+Na]⁺ 546.3411, found 546.3410.

4.1.26. (15,35,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-1-cyclohexyl-6,7-dimethoxy-2-methyl-1,2,3,4-tetrahydroisoquinoline (**18e**). Colorless oil. See Table 1 (62%); $[\alpha]_D^{24}$ –9.4 (c 0.16, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 6.84 (s, 1H), 6.54 (s, 1H), 4.70 (d, 1H, *J*=7.0 Hz), 3.86 (s, 3H), 3.85 (s, 3H), 3.79 (dd, 1H, *J*=6.5, 10.5 Hz), 3.58 (dd, 1H, *J*=5.0, 10.5 Hz), 3.10 (d, 1H, *J*=7.0 Hz), 3.01 (q, 1H, *J*=6.5 Hz), 2.33 (s, 3H), 2.14 (d, 1H, *J*=12.5 Hz), 1.84 (d, 1H, *J*=12.5 Hz), 1.77–1.72 (m, 2H), 1.71–1.68 (m, 1H), 1.65–1.63 (m, 1H), 1.25–1.01 (m, 5H), 0.92 (s, 9H), 0.89 (s, 9H), 0.14 (s, 3H), 0.11 (s, 3H), 0.05 (s, 3H), 0.04 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 147.3, 147.1, 130.7, 129.7, 111.4, 105.1, 68.6, 66.7, 63.5, 61.7, 56.1, 55.9, 41.9, 38.8, 31.2, 27.0, 26.9, 26.8, 26.1, 26.1, 18.4, –3.3, –3.7, –5.2, –5.2; HRMS *m*/*z* calcd for C₃₁H₅₇NO₄Si₂ [M+Na]⁺ 586.3724, found 586.3723.

4.1.27. (15,35,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-2-methyl-1-phenyl-1,2,3,4-tetrahydroisoquinoline (**18***f*). Colorless oil. See Table 1 (61%); $[\alpha]_{D}^{24}$ +9.6 (c 0.16, CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 7.38 (d, 2H, *J* = 6.6 Hz), 7.24–7.12 (m, 3H), 6.63 (s, 1H), 6.15 (s, 1H), 4.75 (d, 1H, *J* = 2.1 Hz), 4.40 (s, 1H), 3.86 (dd, 1H, *J* = 3.6, 9.0 Hz), 3.80 (s, 3H), 3.56 (s, 3H), 3.26–3.20 (m, 1H), 3.13 (td, 1H, *J* = 3.6, 9.0 Hz), 2.33 (s, 3H), 0.90 (s, 9H), 0.82 (s, 9H), 0.15 (s, 3H), 0.13 (s, 3H), -0.06 (s, 3H), -0.10 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 148.3, 147.4, 145.6, 131.2, 129.1, 128.2, 127.1, 126.6, 112.5, 110.6, 68.6, 67.0, 65.9, 58.3, 55.9, 55.7, 40.8, 26.1, 26.0, 18.3, 18.3, -3.8, -4.1, -5.2, -5.4; HRMS *m/z* calcd for C₃₁H₅₁NO4Si₂ [M+Na]⁺ 580.3255, found 580.3253.

4.1.28. (1R,3S,4R)-4-(tert-butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-1-(2-methoxyphenyl)-2-methyl-1,2,3,4-tetrahydroisoquinoline (**18g**). Colorless oil. See Table 1 (78%); $[\alpha]_D^{24}$ +108.0 (c 0.96, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.64 (d, 1H, J = 8.0 Hz), 7.16 (t, 1H, J = 8.0 Hz), 6.91–6.85 (m, 2H), 6.65 (s, 1H),

6.45 (s, 1H), 5.17 (s, 1H), 4.81 (d, 1H, J = 2.4 Hz), 3.96–3.95 (m, 1H), 3.93 (s, 3H), 3.84 (s, 3H), 3.65 (s, 3H), 3.30-3.25 (m, 1H), 3.21 (td, 1H, J = 2.4, 8.0 Hz), 2.38 (s, 3H), 0.96 (s, 9H), 0.88 (s, 9H), 0.22 (s, 3H), 0.18 (s, 3H), -0.01 (s, 3H), -0.05 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 157.4, 148.4, 147.2, 134.2, 132.1, 130.5, 127.5, 126.4, 121.5, 112.4, 110.4, 110.0, 68.8, 67.0, 58.4, 56.2, 55.8, 55.7, 55.6, 40.3, 26.1, 26.0, 18.3, 18.3, -3.8, -4.1, -5.2, -5.4; HRMS *m*/*z* calcd for C₃₂H₅₃NO₅Si₂ [M+Na]⁺ 610.3360, found 610.3463.

4.1.29. (15,35,4R)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-2-methyl-1-(3-(trifluoromethyl) phenyl)-1,2,3,4-tetrahydroisoquinoline (**18h**). Yellow oil. See Table 1 (82%); [α]_D² +43.9 (c 0.86, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.71 (s, 1H), 7.65 (d, 1H, *J*=7.6 Hz), 7.47 (d, 1H, *J*=7.6 Hz), 7.37 (t, 1H, *J*=7.6 Hz), 6.67 (s, 1H), 6.17 (s, 1H), 4.80 (d, 1H, *J*=2.8 Hz), 4.53 (s, 1H), 3.90–3.87 (m, 1H), 3.85 (s, 3H), 3.63 (s, 3H), 3.28–3.23 (m, 1H), 3.19 (td, 1H, *J*=2.8, 8.8 Hz), 2.38 (s, 3H), 0.95 (s, 9H), 0.87 (s, 9H), 0.20 (s, 3H), 0.17 (s, 3H), -0.02 (s, 3H), -0.06 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 148.5, 147.7, 147.1, 132.5, 130.1, 128.7, 126.6, 125.6, 124.1, 124.0, 115.4, 112.6, 110.4, 68.6, 67.0, 65.7, 58.4, 55.9, 55.8, 40.7, 26.1, 26.0, 18.3, 18.3, -3.9, -4.2, -5.3, -5.4; HRMS *m*/z calcd for C₃₂H₅₀F₃NO₄Si₂ [M+Na]⁺ 648.3128, found 648.3125.

4.1.30. (1*R*,3*S*,4*R*)-4-(tert-Butyldimethylsilyloxy)-3-[(tert-butyldimethylsilyloxy)methyl]-1-(furan-2-yl)-6,7-dimethoxy-2-methyl-1,2,3,4-tetrahydroisoquinoline (**18i**). Brown oil. See Table 1 (69%); $[\alpha]_D^{24}$ +8.7 (*c* 0.66, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.35 (d, 1H, *J*=3.2 Hz), 6.85 (s, 1H), 6.42 (s, 1H), 6.31 (t, 1H, *J*=3.2 Hz), 6.14 (d, 1H, *J*=5.2 Hz), 4.81 (d, 1H, *J*=5.2 Hz), 4.77 (s, 1H), 3.89 (dd, 1H, *J*=5.2, 10.4 Hz), 3.86 (s, 3H), 3.74 (s, 3H), 3.62 (dd, 1H, *J*=5.2, 10.4 Hz), 3.07–3.03 (m, 1H), 2.49 (s, 3H), 0.93 (s, 9H), 0.86 (s, 9H), 0.15 (s, 3H), 0.07 (s, 3H), 0.02 (s, 3H), 0.01 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 155.8, 148.2, 148.0, 141.9, 128.8, 127.9, 111.8, 110.1, 109.6, 109.0, 68.1, 64.7, 60.5, 60.0, 55.9, 55.9, 40.2, 26.1, 26.0, 18.4, 18.3, -3.2, -3.6, -5.2, -5.3; HRMS *m*/*z* calcd for C₂₉H₄₉NO₅Si₂ [M+Na]⁺ 570.3047, found 570.3045.

4.1.31. (1S,3S,4R)-3-(hydroxymethyl)-6,7-dimethoxy-1,2-dimethyl-1,2,3,4-tetrahydroisoquinolin-4-ol (19a). Substrate 18a (172 mg, 0.35 mmol) was dissolved in EtOH/H₂O (2/1) (3.50 mL, 0.10 M) and lithium hydroxide monohydrate (145 mg, 3.46 mmol) was added at room temperature. The reaction mixture was heated to refluxing temperature and stirred for 5 h. The solution was cooled to room temperature and the solvent was removed under reduced pressure to give a crude sticky product. The crude product was diluted with CH₂Cl₂, and treated with H₂O. The aqueous layer was extracted with CH₂Cl₂ and the combined organic extracts were dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The residue was purified by silica gel flash column chromatography using MeOH/CH₂Cl₂ (10/90) to give 74 mg of product **19a** as a colorless oil, (80%); $[\alpha]_{D}^{24}$ + 10.0 (*c* 0.22, CHCl₃); ¹H NMR (400 MHz, CD₃OD) δ 7.03 (s, 1H), 6.67 (s, 1H), 4.57 (d, 1H, J = 8.0 Hz), 3.89 (dd, 1H, J = 5.2, 11.6 Hz), 3.83 (dd, 1H, J = 5.2, 11.6 Hz), 3.82 (s, 3H), 3.80 (s, 3H), 3.29–3.31 (m, 1H), 2.95–2.91 (m, 1H), 2.51 (s, 3H), 1.38 (d, 3H, J = 6.8 Hz); ¹³C NMR (100 MHz, CD₃OD) δ 149.9, 149.4, 133.3, 129.7, 112.1, 110.6, 66.8, 62.7, 60.1, 59.8, 56.4, 56.4, 38.8, 18.4; FT-IR: v 3378 cm⁻¹ (br, OH); HRMS m/z calcd for $C_{14}H_{21}NO_4$ [M+Na]⁺ 290.1369, found 290.1367.

4.1.32. (15,35,4*R*)-3-(*Hydroxymethyl*)-6,7-*dimethoxy*-2-*methyl*-1propyl-1,2,3,4-*tetrahydroisoquinolin*-4-ol (**19b**). Yellow oil, (70%); $[\alpha]_D^{24}$ +2.0 (*c* 0.20, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 6.97 (s, 1H), 6.57 (s, 1H), 4.50 (d, 1H, *J*=8.0 Hz), 3.88 (s, 3H), 3.87 (s, 3H), 3.83–3.75 (m, 2H), 3.57 (t, 1H, *J*=5.6 Hz), 3.12 (q, 1H, *J*=7.2 Hz), 2.43 (s, 3H), 1.85–1.60 (m, 2H), 1.51–1.33 (m, 2H), 0.93 (t, 3H, *J*=7.2 Hz); ¹³C NMR (100 MHz, CDCl₃) δ 148.8, 148.1, 130.6, 128.7, 110.2, 109.6, 66.1, 62.4, 61.8, 60.0, 56.1, 56.0, 37.5, 36.9, 19.2, 14.2; FT-IR: ν 3383 cm⁻¹ (br, OH); HRMS *m*/*z* calcd for C₁₆H₂₅NO₄ [M+Na]⁺ 318.1682, found 318.1682.

4.1.33. (15,35,4R)-3-(Hydroxymethyl)-6,7-dimethoxy-2-methyl-1pentyl-1,2,3,4-tetrahydroisoquinolin-4-ol (**19c**). Colorless oil, (87%); $[\alpha]_D^{24}$ +15.8 (c 0.54, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 6.95 (s, 1H), 6.56 (s, 1H), 4.47 (d, 1H, *J*=7.6 Hz), 3.86 (s, 6H), 3.77–3.74 (m, 2H), 3.54 (dd, 1H, *J*=5.2, 7.6 Hz), 3.09 (q, 1H, *J*=7.6 Hz), 2.81 (br, 2H), 2.41 (s, 3H), 1.83–1.68 (m, 2H), 1.44–1.37 (m, 1H), 1.33–1.22 (m, 5H), 0.87 (t, 3H, *J*=6.4 Hz); ¹³C NMR (125 MHz, CDCl₃) δ 148.7, 147.9, 130.6, 128.7, 110.2, 109.4, 66.1, 62.4, 61.7, 60.0, 56.0, 55.9, 37.6, 34.5, 31.9, 25.4, 22.7, 14.1; FT-IR: v 3388 cm⁻¹ (br, OH); HRMS *m/z* calcd for C₁₈H₂₉NO₄ [M+Na]⁺ 346.1995, found 346.1994.

4.1.34. (15,35,4R)-3-(Hydroxymethyl)-1-isopropyl-6,7-dimethoxy-2methyl-1,2,3,4-tetrahydroisoquinolin-4-ol (**19d**). Yellow oil, (70%); $[\alpha]_D^{24}$ +35.1 (*c* 0.54, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.02 (s, 1H), 6.58 (s, 1H), 4.45 (d, 1H, *J*=9.2 Hz), 3.94 (q, 1H, *J*=6.4 Hz), 3.88 (s, 3H), 3.86 (s, 3H), 3.72 (t, 1H, *J*=8.8 Hz), 3.21–3.15 (m, 1H), 3.08 (d, 1H, *J*=8.8 Hz), 2.60 (br, 2H), 2.30 (s, 3H), 2.06–1.97 (m, 1H), 1.08 (d, 3H, *J*=6.4 Hz), 1.00 (d, 3H, *J*=6.4 Hz); ¹³C NMR (100 MHz, CDCl₃) δ 148.2, 147.8, 129.3, 129.0, 111.8, 110.1, 70.3, 66.0, 61.0, 60.4, 56.0, 56.0, 36.6, 32.4, 21.1; FT-IR: v 3359 cm⁻¹ (br, OH); HRMS *m/z* calcd for C₁₆H₂₅NO₄ [M+Na]⁺ 318.1682, found 318.1680.

4.1.35. (15,35,4R)-1-Cyclohexyl-3-(hydroxymethyl)-6,7-dimethoxy-2-methyl-1,2,3,4-tetrahydroisoquinolin-4-ol (**19e**). Colorless oil, (76%); $[\alpha]_D^{2h}$ +15.0 (*c* 0.21, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.02 (s, 1H), 6.54 (s, 1H), 4.46 (d, 1H, *J*=6.0 Hz), 4.99 (dd, 1H, *J*=6.0, 10.0 Hz), 3.88 (s, 3H), 3.87 (s, 3H), 3.75 (t, 1H, *J*=10.0 Hz), 3.25–3.19 (m, 1H), 3.15 (d, 1H, *J*=8.4 Hz), 2.80 (br, 2H), 2.30 (s, 3H), 2.10 (d, 1H, *J*=12.4 Hz), 1.78–1.70 (m, 3H), 1.67–1.63 (m, 2H), 1.20–1.12 (m, 3H), 1.12–1.03 (m, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 148.3, 147.8, 129.0, 128.9, 112.1, 110.2, 69.7, 66.1, 61.1, 60.1, 56.1, 56.0, 41.9, 36.4, 31.6, 31.4, 26.6; FT-IR: v 3337 cm⁻¹ (br, OH); HRMS *m/z* calcd for C₁₉H₂₉NO4 [M+H]⁺ 336.2176, found 336.2175.

4.1.36. (15,35,4R)-3-(Hydroxymethyl)-6,7-dimethoxy-2-methyl-1-phenyl-1,2,3,4-tetrahydroisoquinolin-4-ol (**19f**). Colorless oil, (82%); $[\alpha]_D^{24}$ +57.8 (*c* 0.45, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.31–7.23 (m, 3H), 7.21–7.20 (m, 2H), 6.89 (s, 1H), 6.18 (s, 1H), 4.65 (d, 1H, *J*=4.0 Hz), 4.55 (s, 1H), 3.93 (dd, 1H, *J*=5.5, 10.5 Hz), 3.85 (s, 3H), 3.61 (s, 3H), 3.53 (dd, 1H, *J*=7.5, 10.5 Hz), 3.22–3.18 (m, 1H), 2.40 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 148.7, 148.2, 143.0, 129.6, 129.2, 128.5, 127.9, 127.6, 111.5, 110.8, 67.5, 66.3, 65.5, 58.5, 55.9, 55.8, 40.4; FT-IR: v 3349 cm⁻¹ (br, OH); HRMS *m*/*z* calcd for C₁₉H₂₃NO₄ [M+Na]⁺ 352.1525, found 352.1526.

4.1.37. (1R,3S,4R)-3-(Hydroxymethyl)-6,7-dimethoxy-1-(2-methoxyphenyl)-2-methyl-1,2,3,4-tetrahydroisoquinolin-4-ol (**19g**). Pale yellow oil, (76%); $[\alpha]_{2}^{D4}$ +27.4 (*c* 0.17, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.28–7.24 (m, 1H), 7.12 (d, 1H, *J*=7.0 Hz), 6.92–6.89 (m, 2H), 6.88 (s, 1H), 6.23 (s, 1H), 4.95 (s, 1H), 4.64 (d, 1H, *J*=4.0 Hz), 3.97 (dd, 1H, *J*=4.0, 11.0 Hz), 3.88 (s, 3H), 3.71 (s, 3H), 3.63 (s, 3H), 3.55 (dd, 1H, *J*=7.0, 11.0 Hz), 3.30–3.27 (m, 1H), 3.01 (br, 2H), 2.45 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 157.8, 148.7, 147.9, 131.1, 131.0, 129.8, 128.9, 127.6, 120.9, 111.9, 111.3, 110.0, 67.8, 65.8, 61.2, 58.6, 55.9, 55.8, 55.8, 40.4; FT-IR: v 3352 cm⁻¹ (br, OH); HRMS *m*/*z* calcd for C₂₀H₂₅NO₅ [M+H]⁺ 360.1812, found 360.1812.

4.1.38. (15,35,4R)-3-(Hydroxymethyl)-6,7-dimethoxy-1-(2-methoxyphenyl)-2-methyl-1,2,3,4-tetrahydroisoquinolin-4-ol (**19**g'). To a 0.50 M solution of **17g** (388 mg, 0.68 mmol) in CH₂Cl₂ (1.40 mL) was treated with MeI (0.21 mL, 3.40 mmol) at room temperature and stirred for 4 h at 35 °C. The reaction mixture was

concentrated under reduced pressure, dissolved in MeOH (3.40 mL, 0.30 M). After the reaction mixture was cooled to 0 °C, NaBH₄ (51 mg, 1.36 mmol) was added. After stirring for 30 min at 0 °C, the reaction mixture was warmed to room temperature and concentrated under reduced pressure. The sticky crude product was diluted in CH₂Cl₂ and aqueous NaHCO₃ solution. The aqueous layer was extracted with CH₂Cl₂ and the combined extract was dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The mixture of two diastereomers^{\dagger} (dr 2/1) was purified by silica gel flash column chromatography using EtOAc/hexane (5/95) to give 51 mg of the reduced product. The desilylation of the reduced product gave **19g**' as a yellow oil (21%);[‡] $[\alpha]_D^{24}$ –6.2 (*c* 0.12, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.25 (t, 1H, J=10.0 Hz), 7.17 (d, 1H, J=7.6 Hz), 7.05 (s, 1H), 6.95-6.87 (m, 2H), 6.17 (s, 1H), 5.07 (s, 1H), 4.96 (d, 1H, J=7.6 Hz), 3.94–3.90 (m, 2H), 3.86 (s, 6H), 3.59 (s, 3H), 3.05 (br, 2H), 2.58–2.56 (m, 1H), 2.31 (s, 3H); ¹³C NMR (MHz, CDCl₃) δ 157.9, 148.4, 148.0, 132.9, 130.2, 130.1, 129.7, 128.6, 121.4, 111.0, 110.4, 108.5, 67.9, 67.8, 62.2, 60.6, 56.1, 55.9, 55.8, 40.5; FT-IR: v 3358 cm⁻¹ (br, OH); HRMS m/z calcd for C₂₀H₂₅NO₅ [M+H]⁺ 360.1812, found 360.1812.

4.1.39. (15,35,4*R*)-3-(Hydroxymethyl)-6,7-dimethoxy-2-methyl-1-(3-(trifluoromethyl)phenyl)-1,2,3,4-tetrahydroisoquinolin-4-ol (**19h**). Pale yellow oil, (77%); [α]₂^{D4} +37.5 (*c* 0.32, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.56–7.53 (m, 2H), 7.43 (t, 1H, J=7.5 Hz), 7.39 (d, 1H, J=7.5 Hz), 6.92 (s, 1H), 6.14 (s, 1H), 4.66–4.65 (m, 2H), 3.96 (dd, 1H, J=5.5, 10.5 Hz), 3.89 (s, 3H), 3.63 (s, 3H), 3.62–3.58 (m, 1H), 3.24–3.21 (m, 1H), 2.43 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 148.9, 148.5, 144.4, 132.5, 129.2, 128.5, 128.0, 125.9, 125.9, 124.7, 124.7, 111.7, 110.7, 67.5, 66.1, 65.6, 58.8, 56.0, 55.9, 40.5; FT-IR: v 3361 cm⁻¹ (br, OH); HRMS *m/z* calcd for C₂₀H₂₂F₃NO₄ [M+Na]⁺ 420.1399, found 420.1396.

4.1.40. (1R,3S,4R)-1-(Furan-2-yl)-3-(hydroxymethyl)-6,7dimethoxy-2-methyl-1,2,3,4-tetrahydroisoquinolin-4-ol (**19i**). Colorless oil, (51%); $[\alpha]_{24}^{24}$ +30.5 (c 0.21, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.34 (d, 1H, J=0.8 Hz), 6.96 (s, 1H), 6.42 (s, 1H), 6.29 (dd, 1H, J=0.8, 3.2 Hz), 6.10 (d, 1H, J=3.2 Hz), 4.77 (s, 1H), 4.66 (d, 1H, J=6.0 Hz), 3.91 (dd, 1H, J=6.0, 10.8 Hz), 3.87 (s, 3H), 3.74 (s, 3H), 3.69 (dd, 1H, J=6.0, 10.8 Hz), 3.09 (q, 1H, 6.0 Hz), 2.46 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 154.7, 148.8, 148.6, 142.6, 128.7, 126.6, 110.7, 110.1, 109.9, 109.6, 67.3, 63.6, 60.6, 59.9, 56.0, 55.9, 39.3; FT-IR: v 3345 cm⁻¹ (br, OH); HRMS m/z calcd for C₁₇H₂₁NO₅ [M+Na]⁺ 342.1318, found 342.1317.

4.1.41. (1S,3S,4R)-1-(2-Bromobenzyl)-4-(tert-butyldimethylsilyloxy)-3[(tert-butyldimethylsilyloxy)methyl]-6,7-dimethoxy-1,2,3,4tetrahydroisoquinoline (20). To a 0.20 M solution of 17j (1.33 g, 2.10 mmol) in MeOH (10.48 mL) was added NaBH₄ (159 mg, 4.19 mmol) at 0 °C. After stirring for 1 h, the reaction mixture was allowed to warm to room temperature. The reaction solvent was concentrated under reduced pressure and the resulting white sticky residue was diluted with CH₂Cl₂, quenched with H₂O. The aqueous layer was extracted with CH₂Cl₂. The combined extracts were dried over anhydrous MgSO₄, filtered, and then the solvent was removed in vacuo. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (15/85) to give 1.16 g of product **20** as a colorless oil, (87%); $[\alpha]_D^{24}$ +14.9 (c 1.10, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 7.62 (d, 1H, J=7.5 Hz), 7.32 (d, 1H, J=7.5 Hz), 7.27 (t, 1H, J=7.5 Hz), 7.14 (t, 1H, J=7.5 Hz), 6.95 (s, 1H), 6.80 (s, 1H), 4.51 (d, 1H, J=9.0 Hz), 4.26 (dd, 1H, J=3.0, 9.0 Hz),

4.08 (dd, 1H, *J*=3.0, 9.0 Hz), 3.90 (s, 3H), 3.87 (s, 3H), 3.57 (t, 1H, *J*=9.0 Hz), 3.29 (td, 1H, *J*=3.0, 9.0 Hz), 3.24 (dd, 1H, *J*=3.0, 13.5 Hz), 3.15 (dd, 1H, *J*=9.0, 13.5 Hz), 2.31 (br, 1H), 1.03 (s, 9H), 0.93 (s, 9H), 0.27 (s, 3H), 0.18 (s, 3H), 0.11 (s, 3H), 0.10 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 147.9, 147.7, 139.0, 133.1, 132.1, 131.1, 130.5, 128.2, 127.6, 125.1, 109.6, 109.5, 69.9, 65.4, 55.9, 55.9, 55.9, 54.8, 43.1, 26.2, 26.1, 18.6, 18.3, -3.3, -3.6, -5.2, -5.2; HRMS *m*/*z* calcd for C₃₁H₅₀BrNO₄Si₂ [M+Na]⁺ 658.2360, found 658.2362.

4.1.42. (5R,6S)-6-(Hydroxymethyl)-2,3-dimethoxy-5,6-dihydro-indolo[2,1-a]isoquinolin-5-ol (23). To a 0.10 M solution of 20 (552 mg, 0.82 mmol) in anhydrous toluene (8.20 mL) was added NaOBu^t (197 mg, 2.05 mmol) at room temperature under nitrogen atmosphere. The reaction mixture was degassed for 5 min and were added 5 mol % Pd₂(dba)₃ (28 mg) and 10 mol % X-Phos (55 mg). The reaction mixture was refluxed at 110 °C and stirred for 1.5 h under nitrogen atmosphere. After the reaction was completed, the reaction mixture was cooled to room temperature, filtered with a glass filter on a pad of Celite. The residue was concentrated in vacuo to give a crude product. The crude product was purified by silica gel flash column chromatography using EtOAc/hexane (5/95) to give 410 mg of product 22 (90%). The substrate 22 was dissolved in EtOH/H₂O (2/1) (7.40 mL, 0.10 M) and lithium hydroxide monohydrate (306 mg, 7.38 mmol) was added at room temperature. The mixture was heated to refluxing temperature and stirred for 24 h. The solution was cooled to room temperature and the solvent was removed under reduced pressure to give a crude sticky product. The crude product was diluted with CH₂Cl₂ and treated with H₂O. The aqueous layer was extracted with CH₂Cl₂, dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The residue was purified by silica gel flash column chromatography using MeOH/CH₂Cl₂ (5/95) to give 232 mg of product 23 as a yellowish brown solid, (96%); [α]_D²⁴ –40.2 (*c* 0.28, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.60 (d, 1H, J=8.0 Hz), 7.37 (d, 1H, J=8.0 Hz), 7.21 (s, 1H), 7.18 (td, 1H, J=1.2, 7.2 Hz), 7.10 (td, 1H, J=1.2, 7.2 Hz), 6.87 (s, 1H), 6.78 (s, 1H), 4.84 (d, 1H, J=6.0 Hz), 4.76 (td, 1H, J=2.0, 6.0 Hz), 3.97 (s, 3H), 3.89 (s, 3H), 3.56-3.52 (m, 1H), 3.43-3.37 (m, 1H), 2.31 (br, 1H), 1.85 (br, 1H); 13 C NMR (100 MHz, CDCl₃) δ 150.2, 149.4, 137.5, 133.3, 129.2, 124.5, 122.2, 120.8, 120.6, 120.4, 112.6, 109.4, 107.1, 96.6, 68.5, 63.0, 59.8, 56.2, 26.2; FT-IR: v 3382 cm⁻¹ (br, OH); mp 102–104 °C; HRMS *m*/*z* calcd for C₁₉H₁₉NO₄ [M+Na]⁺ 348.1212, found 348.1216.

4.1.43. 1-((4R,5S,6aS)-4-(tert-butyldimethylsilyloxy)-5-((tert-butyldimethylsilyloxy)methyl)-1,2-dimethoxy-6a,7-dihydro-4H-dibenzo [de,g]quinolin-6(5H)-yl)ethanone (24). To a 0.20 M solution of 20 (463 mg, 0.73 mmol) in DMF (3.60 mL) was added NaH (44 mg, 1.82 mmol) at 0 °C. After stirring for an additional 20 min, acetic anhydride (0.10 mL, 1.09 mmol) was slowly added to the reaction mixture at room temperature. Stirring was continued for 1 h and the reaction mixture was diluted with EtOAc and treated with H₂O. The aqueous layer was extracted with EtOAc and the combined extracts were dried over anhydrous MgSO₄, filtered, and concentrated in vacuo. The N-acetyl protected product 21 was dissolved in DMA (14.5 mL, 0.05 M) and 20 mol % Pd(OAc) (33 mg), 30 mol % X-Phos (104 mg), and Cs₂CO₃ (710 mg, 2.18 mmol) were added at room temperature. The reaction mixture was heated to 110 °C for 5 h in preheated oil bath. And the reaction mixture was concentrated in vacuo to give a crude product. The crude product was purified by silica gel flash column chromatography using EtOAc/ hexane (10/90) to give 282 mg of product 24 as a yellow solid, (65%); $[\alpha]_D^{24}$ –6.6 (*c* 0.12, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 8.33 (d, 1H, J=7.6 Hz), 7.34 (d, 1H, J=7.6 Hz), 7.31 (d, 1H, J=7.6 Hz), 7.27-7.23 (m, 1H), 6.69 (s, 1H), 4.77 (d, 1H, J=2.4 Hz), 4.30 (dd, 1H, J=2.4, 12.8 Hz), 4.25–4.22 (m, 1H), 4.13–4.08 (m, 1H), 3.90 (s, 3H), 3.67 (s, 3H), 3.46-3.42 (m, 1H), 3.39-3.36 (m, 1H), 2.47 (t, 1H, J=12.8 Hz), 2.28 (s, 3H), 0.86 (s, 9H), 0.84 (s, 9H), 0.19 (s, 3H), 0.10 (s,

 $^{^\}dagger$ The ratio of each diastereomers was determined by ^1H NMR of the crude reduction product.

[‡] Yield was not optimized.

3H), -0.07 (s, 3H), -0.07 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 152.2, 147.0, 138.8, 131.5, 129.9, 128.6, 128.3, 128.0, 127.5, 126.9, 126.5, 120.6, 111.9, 67.8, 62.7, 60.1, 56.1, 51.7, 34.9, 25.9, 25.8, 24.3, 23.9, 18.2, 18.1, -4.1, -4.3, -5.4, -5.6; mp 117–119 °C; HRMS *m/z* calcd for C₃₃H₅₁NO₅Si₂ [M+Na]⁺ 620.3204, found 620.3202.

4.1.44. (4R,5S,6aS)-5-(Hydroxymethyl)-1,2-dimethoxy-5,6,6a,7tetrahydro-4H-dibenzo[de,g]quinolin-4-ol (25). Substrate 24 (49 mg, 0.082 mmol) was dissolved in EtOH/H₂O (2/1) (0.80 mL, 0.10 M) and lithium hydroxide monohydrate (34 mg, 0.82 mmol) was added at room temperature. The reaction mixture was heated to refluxing temperature and stirred for 1.5 h. The solution was cooled to room temperature and the solvent was removed under reduced pressure to give a crude sticky product. The crude product was diluted with CH₂Cl₂ and treated with H₂O. The aqueous layer was extracted with CH₂Cl₂ and dried over anhydrous Na₂SO₄, filtered, and concentrated in vacuo. The residue was purified by silica gel flash column chromatography using MeOH/CH₂Cl₂ (10/90) to give 21 mg of product **25** as a light brown oil, (77%); $[\alpha]_D^{24}$ +2.4 (*c* 0.14, CHCl₃); ¹H NMR (500 MHz, CDCl₃) δ 8.36 (d, 1H, J=8.0 Hz), 7.30 (t, 1H, J=8.0 Hz), 7.23-7.19 (m, 2H), 6.94 (s, 1H), 4.43 (s, 1H), 3.93 (br, 2H), 3.91 (s, 3H), 3.66 (dd, 1H, *J*=4.5, 10.0 Hz), 3.62 (s, 3H), 3.59-3.57 (m, 1H), 3.56-3.54 (m, 1H), 2.81 (dd, 1H, J=4.5, 13.5 Hz), 2.73 (t, 1H, J=13.5 Hz), 2.04-2.00 (m, 1H); ¹³C NMR (125 MHz, CDCl₃) § 153.2, 147.1, 135.8, 131.9, 129.4, 128.6, 128.1, 127.9, 127.5, 126.8, 126.6, 112.5, 66.3, 60.3, 59.7, 56.1, 47.5, 36.6, 29.8; FT-IR: v 3400 cm⁻¹ (br, OH); HRMS m/z calcd for C₁₉H₂₁NO₄ [M+Na]⁺ 350.1369. found 350.1367.

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