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Carbohydrate Research 338 (2003) 2825–2833

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Utilization of nosylepimines of 1,6-anhydro- β -D-hexopyranoses for the preparation of halogenated aminosaccharides

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Received 12 March 2003; accepted 10 July 2003

Abstract

The aziridine ring cleavage of *N*-nosylepimines **3** and **7** having *D-allo* and *D-manno* configurations with halides led regioselectively to *N*-*o*-nitrobenzenesulfonylated 2-halo-3-amino- and 3-halo-2-amino-2,3-dideoxy derivatives of 1,6-anhydro- β -D-glucopyranose **8–14** in 59–81% yields. Removal of *o*-nitrobenzenesulfonyl protecting group with benzenethiol afforded aminosaccharides, which were converted into more stable hydrochlorides **15–18**.

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Keywords: Ring opening reactions; Stereospecific synthesis; NMR data; Aziridines; Nitrobenzenesulfonamides

1. Introduction

Halogenated carbohydrates are known as reactive intermediates involved in the syntheses of complex saccharides (as in reductive dehalogenations,^{1–3} glycosidations^{4–6}) and as key components of bioactive molecules, in which halogen atoms modify their biochemical and pharmacological properties (as in antibiotics,^{1,7–9} enzyme^{10–13} or virus^{14–16} inhibitors, anticancer therapeutics^{17–19}). Fluoro carbohydrates^{20,21} (such as 2-deoxy-2-fluoro-D-glucose²²) are their most important representatives, but other halogens have also been incorporated^{23–25} into the sugar molecule. The introduction of a halogen atom into carbohydrate molecule can be accomplished by various methods: nucleophilic displacement^{1,23–26} and the cleavage of an oxirane^{27–30} and an aziridine^{31,32} ring are the most common. We have recently³³ found that *N*-tosylepimines of 1,6-anhydro- β -D-hexopyranoses react with halides by *trans*-diaxial cleavage and have elabo-

rated experimental conditions for aziridine ring cleavage with chloride, bromide, and iodide anions, resulting in regioselective formation of a single isomer of the corresponding sulfonamide. A crucial step in preparing of halogenated amino sugars is the *N*-deprotection of such amides. As the *N*-tosyl group is difficult to cleave,^{34,35} we switched to the *o*-nitrobenzenesulfonyl activating group, exploiting its capability for smooth deprotection.^{36–40} Here we present aziridine ring cleavage of *N*-*o*-nitrobenzenesulfonylated epimino derivatives (nosylepimines) of 1,6-anhydro- β -D-hexopyranoses with halide (F, Cl, Br, I) anions and subsequent *N*-deprotection of the resultant sulfonamides with benzenethiol.

2. Results and discussion

The nosylepimines **3** and **7** were prepared by sodium borohydride reduction of vicinal azidotosylates **1** and **4** and subsequent sulfonylation using *o*-nitrobenzenesulfonyl chloride in a triethylamine–tetrahydrofuran mixture at -30 °C. The low temperature was necessary to achieve high yields of *N*-*o*-nitrobenzenesulfonylated epimines (cf. Refs. 37,40). The reduction of azidotosylates with NaBH₄ gave a better yield of aziridine **2** than

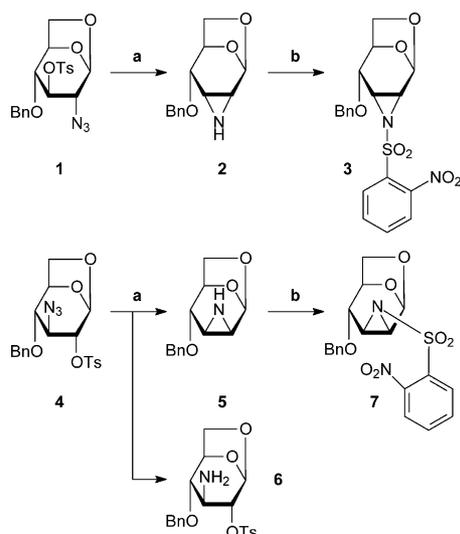
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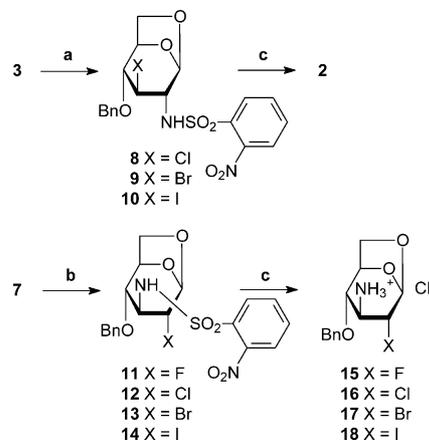
the LiAlH_4 reduction used previously⁴¹ (73 vs 59%). In the preparation of epimine **5**, the NaBH_4 reduction gave 56% of the *D-manno*-epimine **5** together with 13% of aminotosylate **6** (Scheme 1).

Epimino derivatives **3** and **7** were treated with halides under four reaction conditions (Scheme 2) according to the reactivity of their aziridine rings towards the particular halide.

The *D-allo*-epimino derivative **3** was more reactive and yielded 3-halo-2-amino-2,3-dideoxy derivatives **8–10** under the action of concentrated hydrochloric, hydrobromic and hydroiodic acids in methanol at 50 °C (method A). Yields were good (66–74%) after recrystallization. The corresponding fluoro derivative was not obtained because of complete decomposition of the epimine **3** under all conditions used (see later). The *D-manno* epimine **7** was more resistant and prolonged heating with HX acids caused only decomposition, and no cleavage products were formed. For successful cleavage, harsher conditions previously reported³³ had to be applied (methods B, C). Thereafter, the chloro, bromo, and iodo derivatives **12**, **13**, and **14** were formed in 81, 77, and 78% yields, respectively. The introduction of fluorine was still more difficult. The reaction of epimino derivative **7** with neat tetrabutylammonium hydrogen difluoride⁴² at 100 °C (method D) was found to be the best method, but the fluoro derivative **11** was formed in only modest 59% yield. The yield of **11** depended markedly on the reaction temperature—18% at 80 °C, 59% at 100 °C, and 21% at 200 °C, probably because of competitive decomposition of nosylepimine **7** (cf. Ref. 43). Other reagents examined led either to the recovery of starting material (diethylaminosulfur trifluoride, Olah reagent—pyridinium polyhydrogenfluoride—in wide range of reaction temperatures, from –20 °C up to 80 °C), or to complete



Scheme 1. (a) 1. NaBH_4 –THF, rt; 2. MeOH, reflux; (b) *o*- NO_2 - C_6H_4 - SO_2Cl – Et_3N –THF, –30 °C.



Scheme 2. (a) Method A: HX–MeOH– H_2O , 50 °C; (b) Method B: $\text{LiCl}+\text{NH}_4\text{Cl}$ – Me_2SO , 110 °C; Method C: $\text{Bu}_4\text{NX}+\text{NH}_4\text{X}$ –toluene, reflux; Method D: neat Bu_4NHf_2 , 100 °C; (c) 1. $\text{PhSH}+\text{K}_2\text{CO}_3$ –acetone– H_2O , rt; 2. HCl – Et_2O .

decomposition (anhydrous Bu_4NF in acetonitrile, KHF_2 under PTC conditions with dicyclohexano-18-crown-6 in toluene) or yielded only small amount of fluoro derivative **11** (reaction with molten KHF_2 at 240 °C, 33–38%). Tetrabutylammonium hydrogen difluoride has already been reported^{44,45} to be an efficient fluorinating reagent, but not until now for the aziridine-ring opening. All cleavage products prepared had the *D-gluco* configuration as predicted by the Fürst–Plattner rule⁴⁶ (*trans*-diaxial aziridine-ring opening). No diequatorial isomers were detected in the reaction mixtures.

Halogenosylamides **8–14** were treated with benzenethiol under alkaline (potassium carbonate) conditions to cleave the *N-o*-nitrobenzenesulfonyl group. Derivatives **8–10**, after *N*-deprotection in situ, cyclized to yield only the free *D-allo*-epimine **2**. On the other hand, derivatives **11–14** readily afforded the corresponding haloamino-saccharides, which were isolated as their hydrochlorides **15–18**. Yields were remarkably high, 87–97.5%. This distinctive behavior is due to the rather slow formation of the epimine having the 2,3-*endo*-oriented aziridine ring (cf. Ref. 33) and corresponds with the reactivity of 2-, 3-, and 4-*O*-tosyl derivatives of 1,6-anhydro- β -*D*-glucopyranose towards alkali-mediated formation of oxirane rings.⁴⁷

The structure of epimino derivatives **3** and **7**, halogenosylamides **8–14**, and haloamino hydrochlorides **15–18** was determined by ^1H and ^{13}C NMR spectroscopy (for NMR data see Tables 1–3). Assignment of protons and carbon atoms was achieved using correlated homonuclear 2D-COSY and heteronuclear ^1H , ^{13}C -2D-HMQC spectra. The presence of the aziridine ring in compounds **3** and **7** is manifested by the upfield shift of their carbon atoms in positions 2 and 3 ($\delta \approx 36$ –45 ppm) and characteristic vicinal interproton coupling $J_{2,3} \approx 6.5$ –7.0 Hz. The long-range $J_{\text{H,H}}$ couplings, typical for compounds having the *D-gluco* configuration

Table 1
Proton chemical shifts (ppm) of compounds **3**, **7–14** (CDCl₃) and **15–18** (CD₃SOCD₃)

Comp.	H-1	H-2	H-3	H-4	H-5	H-6endo	H-6exo	OCH ₂	-C ₆ H ₅	NH	NBs ^a
3	5.81 um	3.35 dd	3.57 m	3.54 dd	4.48 m	3.68 dd	3.92 dd	4.90 d 4.72 d	7.30–7.40 m	–	8.32 m (H-6'), 7.69–7.81 m (H-3',4',5')
7	5.76 d	3.63 dd	3.35 dd	3.73 bs	4.52 m	3.59 dd	3.64 dd	4.86 d 4.74 d	7.30–7.42 m	–	8.24 m (H-6'), 7.76–7.84 m (H-3',4',5')
8	5.36 t	3.92 dm	3.88 p	3.53 m	4.57 m	4.25 dd	3.73 dd	4.60 d 4.49 d	7.27–7.38 m	6.22 d	8.16 m (H-6'), 7.72–7.81 m (H-3',4',5')
9	5.38 t	4.03 dm	3.88 p	3.65 m	4.56 m	4.34 dd	3.75 dd	4.60 d 4.45 d	7.27–7.37 m	6.23 d	8.16 m (H-6'), 7.72–7.82 m (H-3',4',5')
10	5.42 t	4.07 um	3.97 p	3.74 m	4.55 m	4.44 dd	3.78 dd	4.58 d 4.41 d	7.25–7.37 m	6.27 bd	8.17 m (H-6'), 7.73–7.82 m (H-3',4',5')
11	5.53 m	4.09 dm	3.89 m	3.49 m	4.58 dt	4.00 dd	3.72 ddd	4.76 d 4.67 d	7.32–7.41 m	5.91 bd	8.07 dd (H-3') 7.88 dd (H-6') 7.75 dt (H-5') 7.72 dt (H-4')
12	5.49 q	3.52 dd	4.03 dm	3.52 m	4.59 m	4.06 dd	3.75 dd	4.81 d 4.66 d	7.32–7.43 m	6.11 d	8.08 m (H-6'), 7.75–7.89 m (H-3',4',5')
13	5.55 q	3.54 dd	4.15 dm	3.54 m	4.60 m	4.09 dd	3.75 dd	4.83 d 4.65 d	7.44 m 7.38 m 7.33 m	6.15 bd	8.10 m (H-6'), 7.75–7.89 m (H-3',4',5')
14	5.60 um	3.64 m	4.19 dm	3.58 m	4.59 m	4.14 dd	3.72 dd	4.86 d 4.64 d	7.46 m 7.39 m 7.33 m	6.25 d	8.10 m (H-6'), 7.77–7.90 m (H-3',4',5')
15	5.59 d	4.59 bdd	3.23 dt	3.69 dd	4.83 bd	3.89 dd	3.61 dd	4.71 d 4.61 d	7.44 m 7.37 m 7.31 m	8.79 bs (NH ₃ ⁺)	–
16	5.58 d	4.14 dd	3.31 bt	3.75 dd	4.82 m	4.02 dd	3.64 dd	4.67 d 4.64 d	7.43 m 7.37 m 7.31 m	8.80 bs (NH ₃ ⁺)	–
17	5.68 d	4.17 dd	3.47 um	3.75 dd	4.81 bd	4.07 dd	3.63 dd	4.69 d 4.65 d	7.43 m 7.37 m 7.31 m	8.76 bs (NH ₃ ⁺)	–
18	5.73 d	4.14 dm	3.59 um	3.77 m	4.77 bd	4.14 dd	3.60 dd	4.67 s (2H)	7.44 m 7.37 m 7.30 m	8.64 bs (NH ₃ ⁺)	–

^a – NBs denotes *o*-nitrobenzenesulfonyl.

Table 2
Proton coupling constants (Hz) of compounds **3**, **7–14** (CDCl₃) and **15–18** (CD₃SOCD₃)

Comp. ^a	$J_{1,2}$	$J_{2,3}$	$J_{3,4}$	$J_{4,5}$	$J_{5,6\text{en}}$	$J_{5,6\text{ex}}$	$J_{6\text{en},6\text{ex}}$	J_{gem} (OBn)	$J_{\text{NH},2}$ or $J_{\text{NH},3}$	$J_{1,3}$	$J_{2,4}$	$J_{3,5}$
3 ^{a,b}	1.2	6.6	5.6	0.9	2.2	6.8	8.2	12.0	–	0.65	~0	1.2
7 ^{a,b}	3.9	7.0	~0	0.9	2.0	6.7	7.5	12.0	–	~0	~0	1.7
8 ^{a,f}	2.0	1.8	1.4	1.9	0.9	5.6	7.9	12.1	10.2	1.4	1.3	1.5
9 ^{a,g}	2.1	1.7	1.5	1.7	0.8	5.5	8.0	12.0	10.1	1.5	1.3	1.5
10 ^{a,h}	2.3	1.7	1.5	1.6	0.8	5.4	8.0	12.0	*	1.4	1.2	1.5
11 ⁱ	2.0	2.2	1.85	1.6	0.7	5.1	8.1	12.5	8.4	1.1	1.0	1.4
12 ^{a,c}	1.2	1.85	1.85	2.2	0.7	5.2	8.2	12.4	8.8	1.15	*	1.5
13 ^{a,d}	1.3	1.7	1.6	2.4	0.7	5.2	8.1	12.4	8.9	1.1	*	1.5
14 ^{a,e}	1.8	1.3	1.5	1.9	0.7	5.2	8.1	12.4	8.8	1.0	1.3	1.5
15 ^j	0.6	5.2	5.6	0.7	1.0	5.4	8.2	11.3	–	~0	~0	~0
16	1.0	5.1	4.7	1.0	0.9	5.4	8.3	11.4	–	~0	~0	~0
17	1.1	4.4	4.0	1.1	0.9	5.3	8.4	11.4	–	~0	~0	~0
18	1.2	3.0	3.0	1.0	0.7	5.2	8.6	*	–	~0	0.9	~0

Additional coupling constants (Hz):

^a $J_{1,5} \leq 0.3$; $J_{1,6\text{en}} \sim J_{1,6\text{ex}} \leq 0.2$;

^b $J_{1,4} \leq 0.3$;

^c $J_{1,4} = 1.1$;

^d $J_{1,4} = 1.0$;

^e $J_{1,4} = 0.8$; $J_{2,5} = 0.6$;

^f $J_{1,4} = 0.7$;

^g $J_{1,4} = 0.6$;

^h $J_{1,4} = 0.7$;

ⁱ $J_{1,4} = 0.7$, $J_{1,\text{F}} = 1.6$, $J_{2,\text{F}} = 46.1$, $J_{3,\text{F}} = 18.0$, $J_{4,\text{F}} = 0.8$, $J_{6\text{ex},\text{F}} = 1.2$;

^j $J_{1,\text{F}} = 9.0$, $J_{2,\text{F}} = 48.7$, $J_{3,\text{F}} = 24.0$;

* Value of parameter could not be determined.

(mainly for H-1) were identified by selective homodecoupling experiments with compounds **8–14**. These compounds also showed small vicinal couplings $J_{1,2}$, $J_{2,3}$, $J_{3,4}$ and $J_{4,5}$ in the range (1.3–2.4 Hz) typical for 1,6-anhydro- β -D-glucopyranoses adopting the ¹C₄ form. The character of the halogen atom has practically no effect on vicinal $J_{\text{H,H}}$ values in the series of halonosylamides **8–10** (having a halogen atom in position 3) and a very small effect in the series of halonosylamides **11–14** having the halogen atom in position 2. On the other hand, the series of haloamino hydrochlorides **15–18** show generally higher values of $J_{2,3}$ and $J_{3,4}$, indicating a significant population of the boat form ($B_{\text{O},3}$) of the tetrahydropyran ring in a conformational equilibrium (Scheme 3).

When using the reference values $J_{2,3} \approx J_{3,4} = 1.7$ Hz for the ¹C₄-form and $J_{2,3} \approx J_{3,4} = 8.8$ Hz for the $B_{\text{O},3}$ (calculated for 3-amino-1,6-anhydro-3-deoxy- β -D-glucopyranose by Grindley et al.⁴⁸), we can observe a decreasing population of the $B_{\text{O},3}$ boat form with decreasing electronegativity (together with increasing van der Waals radius and soft character, cf. Ref. 48) of the corresponding halogen atom: $\approx 55\%$ (for the fluoro derivative **15**), $\approx 42\%$ for the chloro derivative **16**, $\approx 32\%$ for the bromo derivative **17**, and $\approx 18\%$ for the

iodo derivative **18**. The observed $J_{3,4}$ values in **15–18** were used for the calculation since the $J_{2,3}$ values are influenced also by the character of the halogen atom. Switching the halogen substituent from fluorine to iodine, the corresponding boat $B_{\text{O},3}$ conformation becomes less polar and unfavorable in such polar solvents as dimethyl sulfoxide (cf. Ref. 48). This corresponds with 3-amino-1,6-anhydro-3-deoxy- β -D-hexopyranose hydrochloride, which was found to exist mainly in the $B_{\text{O},3}$ conformation (90% in dimethyl sulfoxide solution⁴⁹). The significant population of the boat conformation in other derivatives of 3-amino-1,6-anhydro-3-deoxy- β -D-hexopyranose has been reported earlier.⁵⁰

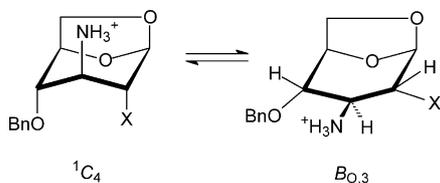
3. Conclusion

Methods for effective aziridine ring-opening of *o*-nitrobenzenesulfonylepimines of 1,6-anhydro- β -D-hexopyranoses with halogen-derived nucleophiles are reported. The smooth *N*-deprotection of the cleavage products using benzenethiol is also demonstrated.

Table 3
 ^{13}C NMR data of compounds **3**, **7–14** (CDCl_3) and **15–18** (CD_3SOCD_3)

Comp.	C-1	C-2	C-3	C-4	C-5	C-6	Other carbons
3	96.30	40.61	36.34	70.38	75.57	65.72	OBn: 70.09 (OCH_2), 137.14 (C-1'), 127.98 (C-2',6'), 128.50 (C-3',5'), 127.97 (C-4'); Nbs: 132.27 (C-1'), 148.32 (C-2'), 124.61 (C-3'), 132.74 (C-4'), 134.58 (C-5'), 131.87 (C-6')
7	95.86	44.85	36.61	72.49	72.72	65.63	OBn: 71.92 (OCH_2), 137.08 (C-1'), 127.92 (C-2',6'), 128.59 (C-3',5'), 128.10 (C-4'); Nbs: 132.16 (C-1'), 148.27 (C-2'), 124.90 (C-3'), 132.63 (C-4'), 134.58 (C-5'), 131.12 (C-6')
8	100.70	56.24	52.69	76.76	74.05	65.55	OBn: 71.59 (OCH_2), 136.46 (C-1'), 127.97 (C-2',6'), 128.64 (C-3',5'), 128.30 (C-4'); Nbs: 134.70 (C-1'), 147.61 (C-2'), 125.49 (C-3'), 133.13 (C-4'), 133.82 (C-5'), 130.19 (C-6')
9	100.85	56.65	40.61	76.90	74.46	65.86	OBn: 71.59 (OCH_2), 136.46 (C-1'), 128.01 (C-2',6'), 128.66 (C-3',5'), 128.32 (C-4'); Nbs: 134.69 (C-1'), 147.62 (C-2'), 125.49 (C-3'), 133.14 (C-4'), 133.83 (C-5'), 130.24 (C-6')
10	101.11	58.09	12.85	77.92	75.01	66.42	OBn: 71.442 (OCH_2), 136.51 (C-1'), 128.03 (C-2',6'), 128.66 (C-3',5'), 128.31 (C-4'); Nbs: 134.73 (C-1'), 147.61 (C-2'), 125.49 (C-3'), 133.18 (C-4'), 133.82 (C-5'), 130.22 (C-6')
11^a	98.72 d (26.9)	86.45 d (190.4)	52.75 d (27.4)	75.39	76.06	65.74	OBn: 71.41 (OCH_2), 137.26 (C-1'), 128.02 (C-2',6'), 128.59 (C-3',5'), 128.08 (C-4'); Nbs: 133.50 (C-1'), 147.81 (C-2'), 125.59 (C-3'), 133.16 (C-4'), 134.02 (C-5'), 130.90 (C-6')
12	101.32	54.25	55.03	76.42	75.55	66.00	OBn: 71.28 (OCH_2), 137.21 (C-1'), 128.05 (C-2',4',6'), 128.57 (C-3',5'); Nbs: 133.58 (C-1'), 147.81 (C-2'), 125.58 (C-3'), 133.18 (C-4'), 134.10 (C-5'), 130.77 (C-6')
13	101.48	43.57	54.88	76.55	75.55	66.06	OBn: 71.17 (OCH_2), 137.18 (C-1'), 128.08 (C-2',6'), 128.56 (C-3',5'), 128.04 (C-4'); Nbs: 133.55 (C-1'), 147.82 (C-2'), 125.60 (C-3'), 133.22 (C-4'), 134.14 (C-5'), 130.79 (C-6')
14	102.79	19.41	55.53	76.81	75.47	66.21	OBn: 70.96 (OCH_2), 137.14 (C-1'), 128.13 (C-2',6'), 128.55 (C-3',5'), 128.03 (C-4'); Nbs: 133.54 (C-1'), 147.82 (C-2'), 125.62 (C-3'), 133.30 (C-4'), 134.17 (C-5'), 130.77 (C-6')
15^a	98.93 d (32.2)	89.06 d (180.7)	51.76 d (27.3)	76.05 d (7.8)	74.26	66.46	OBn: 70.84 (OCH_2), 137.85 (C-1'), 128.25 (C-2',6'), 128.42 (C-3',5'), 127.92 (C-4')
16	101.46	55.64	53.76	74.31	76.46	66.35	OBn: 70.86 (OCH_2), 137.93 (C-1'), 128.14 (C-2',6'), 128.41 (C-3',5'), 127.86 (C-4')
17	101.50	45.58	53.58	74.19	76.40	66.28	OBn: 70.82 (OCH_2), 137.97 (C-1'), 128.06 (C-2',6'), 128.40 (C-3',5'), 127.82 (C-4')
18	102.64	20.98	53.94	73.90	75.91	66.16	OBn: 70.76 (OCH_2), 138.04 (C-1'), 127.87 (C-2',6'), 128.40 (C-3',5'), 127.76 (C-4')

^a $J_{\text{C,F}}$ /Hz shown in parentheses.



Scheme 3.

4. Experimental

4.1. General methods

Melting points were determined on a Boëtius melting-point microapparatus and are uncorrected. The optical rotations were measured on an Autopol III (Rudolph Research, Flanders, NJ) polarimeter at 23 °C. The ^1H and ^{13}C NMR spectra were measured on a Varian Unity-500 (^1H at 500 MHz and ^{13}C at 125.7 MHz) instrument in CDCl_3 (ref.: Me_4Si for ^1H and the chloroform signal at δ 77.0 ppm for ^{13}C) at 25 °C. The ^1H – ^1H -COSY and ^1H – ^{13}C -HMQC techniques were used for the structural assignments. TLC was carried out on Merck DC Alufolien with Kieselgel F₂₅₄ with the following solvent systems: S₁, 3:2 hexane–EtOAc; S₂, 1:1 hexane–EtOAc; S₃, 3:1 hexane–EtOAc. TLC plates were visualized by UV detection at 254 nm and by anisaldehyde solution in H_2SO_4 . Column chromatography was performed on silica gel 60 Merck (70–230 mesh ASTM) with hexane–EtOAc gradient elution. The solvents were evaporated on a vacuum rotary evaporator at 40 °C (unless stated otherwise). Light petroleum (PE) refers to the 40–60 °C fraction. *o*-Nitrobenzenesulfonyl chloride (purity 97%) was purchased from Fluka. Bu_4NHf_2 was prepared according to Ref. 42. Reactions were carried out under Ar atmosphere. The ^1H NMR spectral parameters are given in Tables 1 and 2, and those of ^{13}C NMR spectra in Table 3.

4.2. Preparation of epimines 3 and 7

4.2.1. General procedure. To a solution of an azidosylate (~6 mmol) in anhyd THF (30 mL) was added NaBH_4 (2 equiv) and the suspension was stirred at rt. After consumption of the starting azidosylate (TLC in S₁), MeOH (5 mL) was carefully added dropwise under cooling with an ice-water bath. The mixture was refluxed for the given time, cooled to rt and evaporated under diminished pressure to give a solid residue. The residue was extracted with CH_2Cl_2 (3 × 10 mL), the combined extracts were stirred with anhyd Na_2SO_4 and charcoal, filtered, and evaporated. The resulting oil was chromatographed on silica gel (50 g) with EtOAc to give pure compounds (free epimines **2**, **5** and aminosylate **6**). In the next step, a solution of *o*-nitrobenzenesulfonyl

chloride (1.5 equiv) in THF (10 mL) was gradually added to the solution of free epimine (**2**, **5**, ~4 mmol) and Et_3N (1.5 equiv) in THF (15 mL) under cooling to –30 °C in a solid CO_2 –EtOH bath. The stirring was continued for an additional hour, allowing the temperature rise to –10 °C. The mixture was poured onto crushed ice (200 g) and extracted with CH_2Cl_2 (3 × 30 mL). The organic layers were washed with 5% HCl, 10% NaHCO_3 and water. After drying over anhyd Na_2SO_4 and evaporation of the solvent, the residue was crystallized (EtOAc–Et₂O–PE) to afford nosylepimines **3** and **7**.

4.2.2. 1,6-Anhydro-4-*O*-benzyl-2,3-dideoxy-2,3-(*N*-*o*-nitrobenzenesulfonylepimino)- β -D-allopyranose (3**).** Prepared from 1,6-anhydro-2-azido-4-*O*-benzyl-2-deoxy-3-*O*-tosyl- β -D-glucopyranose (**1**,⁴¹ 2.55 g, 5.9 mmol) according to the general procedure (6 h reflux). Yield 1.19 g (66%); mp 59–62 °C; $[\alpha]_{\text{D}} -21.5^\circ$ (*c* 0.21, CHCl_3). Anal. Calcd for $\text{C}_{19}\text{H}_{18}\text{N}_2\text{O}_7\text{S}$: C, 54.54; H, 4.34; N, 6.70; S, 7.66. Found: C, 54.25; H, 4.49; N, 6.46; S, 7.66.

4.2.3. 1,6-Anhydro-4-*O*-benzyl-2,3-dideoxy-2,3-(*N*-*o*-nitrobenzenesulfonylepimino)- β -D-mannopyranose (7**).** Prepared from 1,6-anhydro-3-azido-4-*O*-benzyl-3-deoxy-2-*O*-tosyl- β -D-glucopyranose (**4**,⁵¹ 2.55 g, 5.9 mmol) according to the general procedure (32 h reflux). Yield 1 g (72%); mp 148–149 °C; $[\alpha]_{\text{D}} -75^\circ$ (*c* 0.30, CHCl_3). Anal. Calcd for $\text{C}_{19}\text{H}_{18}\text{N}_2\text{O}_7\text{S}$: C, 54.54; H, 4.34; N, 6.70; S, 7.66. Found: C, 54.35; H, 4.42; N, 6.52; S, 7.54. In addition, 3-amino-1,6-anhydro-4-*O*-benzyl-3-deoxy-2-*O*-tosyl- β -D-glucopyranose (**6**) was isolated. Yield 309 mg (13%); mp 71–72 °C, lit.⁵¹ 70–72 °C; $[\alpha]_{\text{D}} -35^\circ$ (*c* 0.44, CHCl_3), lit.⁵¹ –32 °C.

4.3. Reaction of epimine 3 with HCl, HBr and HI

4.3.1. General procedure. Epimine **3** (100 mg, 0.24 mmol) was dissolved in MeOH (5 mL) and HCl (1.05 mL, 35% wt. solution in water, 12 mmol), HBr (1.4 mL, 46% wt. solution in water, 12 mmol) or HI (0.7 mL, 57% wt. solution in water, 5 mmol) was added. The resulting solution was heated at 50 °C until TLC (S₁) showed no starting material (32 h). After cooling to rt the mixture was poured onto crushed ice (50 g) and the precipitated halo derivative (**8**–**10**) was collected and air-dried. The recrystallization (Et₂O–PE) afforded pure compound.

4.3.2. 1,6-Anhydro-4-*O*-benzyl-3-chloro-2,3-dideoxy-2-(*N*-*o*-nitrobenzenesulfonylamino)- β -D-glucopyranose (8**).** Yield 71 mg (66%); mp 117–118 °C; $[\alpha]_{\text{D}} -40^\circ$ (*c* 0.18, CHCl_3). Anal. Calcd for $\text{C}_{19}\text{H}_{19}\text{ClN}_2\text{O}_7\text{S}$: C, 50.17; H, 4.21; Cl, 7.79; N, 6.16; S, 7.05. Found: C, 50.16; H, 4.28; Cl, 7.88; N, 6.03; S, 7.07.

4.3.3. 1,6-Anhydro-4-*O*-benzyl-3-bromo-2,3-dideoxy-2-(*N*-*o*-nitrobenzenesulfonylamino)- β -D-glucopyranose (9). Yield 79 mg (66%); mp 141–142 °C; $[\alpha]_{\text{D}} -47^{\circ}$ (*c* 0.31, CHCl₃). Anal. Calcd for C₁₉H₁₉BrN₂O₇S: C, 45.70; H, 3.84; Br, 16.00; N, 5.61; S, 6.42. Found: C, 45.56; H, 3.87; Br, 16.08; N, 5.42; S, 6.42.

4.3.4. 1,6-Anhydro-4-*O*-benzyl-2,3-dideoxy-3-iodo-2-(*N*-*o*-nitrobenzenesulfonylamino)- β -D-glucopyranose (10). Yield 96 mg (74%); mp 147–148 °C; $[\alpha]_{\text{D}} -56^{\circ}$ (*c* 0.36, CHCl₃). Anal. Calcd for C₁₉H₁₉IN₂O₇S: C, 41.77; H, 3.51; I, 23.23; N, 5.13; S, 5.87. Found: C, 41.65; H, 3.52; I, 23.36; N, 4.93; S, 5.97.

4.4. Reaction of epimine 7 with chloride

4.4.1. Preparation of 1,6-anhydro-4-*O*-benzyl-2-chloro-2,3-dideoxy-3-(*N*-*o*-nitrobenzenesulfonylamino)- β -D-glucopyranose (12). Epimine 7 (314 mg, 0.75 mmol), anhyd LiCl (318 mg, 7.5 mmol), anhyd NH₄Cl (401 mg, 7.5 mmol) and Me₂SO (5 mL) were mixed and heated at 110 °C. The reaction was monitored by TLC (S₁) and stopped after 1 h. The mixture was cooled to rt and poured onto crushed ice. Extraction by CH₂Cl₂ (3 × 20 mL) afforded a solution that was passed through a short column of silica gel (2 g) to remove polar impurities. The effluent was further concentrated to dryness and the residue crystallized (MeOH–Et₂O–PE). Yield 275 mg (81%); mp 124–125 °C; $[\alpha]_{\text{D}} -34^{\circ}$ (*c* 0.31, CHCl₃). Anal. Calcd for C₁₉H₁₉ClN₂O₇S: C, 50.17; H, 4.21; Cl, 7.79; N, 6.16; S, 7.05. Found: C, 50.04; H, 4.26; Cl, 7.82; N, 5.97; S, 6.93.

4.5. Reaction of epimine 7 with bromide and iodide

4.5.1. General procedure. A mixture of epimine 7 (314 mg, 0.75 mmol), thoroughly pulverized Bu₄NBr (484 mg, 1.5 mmol), and NH₄Br (294 mg, 3 mmol) or Bu₄NI (554 mg, 1.5 mmol) and NH₄I (435 mg, 3 mmol) in toluene (15 mL) was heated under reflux (the temperature of a silicone oil bath was maintained at 160 °C) with exclusion of water. The reaction was monitored by TLC (S₁) and stopped if no progress was detected (50 and 35 min, respectively). The brown-colored suspension was evaporated to dryness and the solid residue was partitioned between water (30 mL) and CH₂Cl₂ (30 mL). The aqueous layer was extracted twice with CH₂Cl₂ (total 30 mL) and the combined organic layer was washed with water and dried with Na₂SO₄. The CH₂Cl₂ solution was evaporated and the residue chromatographed on silica gel (40–50 g, S₂ solvent) to purify the bromo or iodo derivatives. The halo derivatives obtained were further recrystallized (EtOAc–Et₂O–PE) to afford pure compounds 13–14.

4.5.2. 1,6-Anhydro-4-*O*-benzyl-2-bromo-2,3-dideoxy-3-

(*N*-*o*-nitrobenzenesulfonylamino)- β -D-glucopyranose (13). Yield 291 mg (77%); mp 103–104 °C; $[\alpha]_{\text{D}} -21^{\circ}$ (*c* 0.25, CHCl₃). Anal. Calcd for C₁₉H₁₉BrN₂O₇S: C, 45.70; H, 3.84; Br, 16.00; N, 5.61; S, 6.42. Found: C, 45.49; H, 3.83; Br, 15.91; N, 5.40; S, 6.49.

4.5.3. 1,6-Anhydro-4-*O*-benzyl-2,3-dideoxy-2-iodo-3-(*N*-*o*-nitrobenzenesulfonylamino)- β -D-glucopyranose (14). Yield 322 mg (78%); mp 145–146 °C; $[\alpha]_{\text{D}} -2^{\circ}$ (*c* 0.36, CHCl₃). Anal. Calcd for C₁₉H₁₉IN₂O₇S: C, 41.77; H, 3.51; I, 23.23; N, 5.13; S, 5.87. Found: C, 41.69; H, 3.55; I, 23.27; N, 5.07; S, 5.97.

4.6. Reaction of epimine 7 with fluoride

4.6.1. Preparation of 1,6-anhydro-4-*O*-benzyl-2,3-dideoxy-2-fluoro-3-(*N*-*o*-nitrobenzenesulfonylamino)- β -D-glucopyranose (11).

4.6.1.1. Reaction with KHF₂. Epimine 7 (56 mg, 0.13 mmol) and potassium hydrogen difluoride (630 mg) were mixed and thoroughly pulverized. The mixture was placed in a Pyrex test-tube (10 mL volume) and another portion of pulverized KHF₂ (380 mg) was added without mixing. The test-tube was quickly heated to 240 °C in a silicone oil bath, where the mixture melted and the temperature was maintained for 15 min. The dark brown mixture was further cooled to rt and triturated with CH₂Cl₂ (40 mL). After filtration and evaporation of CH₂Cl₂, the residue was chromatographed on silica gel (12 g, S₂) to afford the pure fluoro derivative 11. Yield 22 mg (38%, EtOAc–Et₂O–PE); mp 181–182 °C; $[\alpha]_{\text{D}} -80^{\circ}$ (*c* 0.2, CHCl₃). Anal. Calcd for C₁₉H₁₉FN₂O₇S: C, 52.05; H, 4.37; F, 4.33; N, 6.39; S, 7.31. Found: C, 51.96; H, 4.60; F, 4.34; N, 6.17; S, 7.41.

4.6.1.2. Reaction with Bu₄NHF₂ at various temperatures. Epimine 7 (42 mg, 0.1 mmol) and tetrabutylammonium hydrogendifluoride (280 mg, 1 mmol) were mixed and being heated with stirring at given temperature until the epimine disappeared (monitored by TLC in S₁). After cooling to rt, the mixture was diluted with EtOAc (1 mL) and the solution chromatographed on silica gel (20 g, S₂) to afford pure fluoro derivative 11. For 80 °C (4 h heating)—yield 8 mg (18%), for 100 °C (30 min heating)—26 mg (59%), and for 200 °C (2.5 min heating)—9.1 mg (21%). The prepared samples were identical with compound 11 described already.

4.7. Deprotection with benzenethiol

4.7.1. General procedure. The halo derivative (11–14), anhyd K₂CO₃, anhydrous acetone (5 mL), benzenethiol, and water (0.5 mL) were mixed and stirred at rt until the starting halo derivative disappeared (30–40 min). The

yellow suspension was filtered through a pad of celite, celite washed with EtOH (40 mL), and the combined filtrates were concentrated to a yellow oil. The oil was chromatographed on silica gel (20 g, EtOAc–EtOH, gradient elution) to afford the free amine. The amine was dissolved in EtOH (1 mL) and a 1.4 M HCl solution in Et₂O (1 mL) was added to precipitate the corresponding hydrochloride (**15–18**). The solid was filtered off and dried in a vacuum desiccator over P₂O₅. Analytical samples were further recrystallized (EtOH–Et₂O).

4.7.2. 3-Amino-1,6-anhydro-4-O-benzyl-2,3-dideoxy-2-fluoro-β-D-glucopyranose hydrochloride (15). Prepared from **11** (126 mg, 0.287 mmol), K₂CO₃ (396 mg, 2.86 mmol) and benzenethiol (90 μL, 0.88 mmol). Yield 81 mg (97.5%); mp 210–213 °C (dec); [α]_D –63° (c 0.14, water). Anal. Calcd for C₁₃H₁₇ClFNO₃: C, 53.89; H, 5.91; Cl, 12.24; F, 6.56; N, 4.83. Found: C, 53.67; H, 5.92; F, 6.78; Cl, 12.51; N, 4.66.

4.7.3. 3-Amino-1,6-anhydro-4-O-benzyl-2-chloro-2,3-dideoxy-β-D-glucopyranose hydrochloride (16). Prepared from **12** (222 mg, 0.49 mmol), K₂CO₃ (670 mg, 4.8 mmol) and benzenethiol (150 μL, 1.5 mmol). Yield 137 mg (92%); mp 200–203 °C (dec); [α]_D –26.5° (c 0.3, water). Anal. Calcd for C₁₃H₁₇Cl₂NO₃: C, 51.00; H, 5.60; Cl, 23.16; N, 4.57. Found: C, 49.64; H, 5.91; Cl, 22.88; N, 4.29.

4.7.4. 3-Amino-1,6-anhydro-4-O-benzyl-2-bromo-2,3-dideoxy-β-D-glucopyranose hydrochloride (17). Prepared from **13** (195 mg, 0.39 mmol), K₂CO₃ (540 mg, 3.9 mmol) and benzenethiol (120 μL, 1.17 mmol). Yield 132 mg (96%); mp 195–197 °C (dec); [α]_D –10° (c 0.25, water). Anal. Calcd for C₁₃H₁₇BrClNO₃: C, 44.53; H, 4.89; Br, 22.79; Cl, 10.11; N, 3.99. Found: C, 44.71; H, 5.23; Br, 22.76; Cl, 10.14; N, 4.00.

4.7.5. 3-Amino-1,6-anhydro-4-O-benzyl-2,3-dideoxy-2-iodo-β-D-glucopyranose hydrochloride (18). Prepared from **14** (250 mg, 0.46 mmol), K₂CO₃ (630 mg, 4.6 mmol) and benzenethiol (140 μL, 1.4 mmol). Yield 159 mg (87%); mp 173–174.5 °C (dec); [α]_D +17.5° (c 0.33, water). Anal. Calcd for C₁₃H₁₇ClINO₃: C, 39.27; H, 4.31; Cl, 8.92; I, 31.91; N, 3.52. Found: C, 39.05; H, 4.61; Cl, 9.16; I, 31.82; N, 3.66.

Acknowledgements

The authors are grateful for the financial support of the Grant Agency of the Czech Republic (grant No. 203/01/0862) and the Ministry of Education, Youth and Sports of the Czech Republic (MSM 113100001).

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