A temporary stereocentre approach for the asymmetric synthesis of chiral cyclopropane-carboxaldehydes†

Matt Cheeseman, Iwan R. Davies, Phil Axe, Andrew L. Johnson and Steven D. Bull*

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A novel way of combining chiral auxiliaries and substrate directable reactions is described that employs a three-step sequence of aldol/cyclopropanation/retro-aldol reactions for the asymmetric synthesis of enantiopure cyclopropane-carboxaldehydes. In the first step, reaction of the boron enolate of (S)-N-propionyl-5,5-dimethyl-oxazolidin-2-one with a series of α,β -unsaturated aldehydes affords their corresponding syn-aldol products in high de. In the second step, directed cyclopropanation of the alkene functionalities of these syn-aldols occurs under the stereodirecting effect of their 'temporary' β-hydroxyl stereocentres to give a series of cyclopropyl-aldols in high de. Finally, retro-aldol cleavage of the lithium alkoxide of these cyclopropyl-aldols results in destruction of their temporary β -hydroxy stereocentres to afford the parent chiral auxiliary and chiral cyclopropane-carboxaldehydes in >95% ee The potential of this methodology has been demonstrated for the asymmetric synthesis of the cyclopropane containing natural product cascarillic acid in good yield.

Introduction

s.d.bull@bath.ac.uk

Chiral aldehydes containing α-stereocentres are widely employed as versatile chiral building blocks1 for the asymmetric synthesis of complex natural products2 and drug like molecules,3 which has resulted in a wide range of methodology being developed for their asymmetric synthesis. They may be prepared directly via reduction of chiral amides, 4 Weinreb amides, 5 N-acyl-5,5-dimethyl-oxazolidin-2-ones,⁶ N-acyl-thiazolidine-2-thiones,⁷ N-acyl-sultams,8 thioesters,9 and oxazolines,10 although the yield of chiral aldehyde produced may be low due to competing over-reduction to its corresponding alcohol. Enantiopure α-substituted aldehydes may also be prepared via oxidation of their corresponding chiral primary alcohols, 11 although care must be taken to ensure that racemisation of their α -stereocentres does not occur.¹² Alternative oxidative protocols based on the cleavage of chiral diols,13 or ozonolysis of chiral alkenes/hydrazones have also been widely reported.¹⁴ A wide range of asymmetric methodologies have also been developed that do not employ oxidative or reductive steps to generate the aldehyde functionality, including strategies based on the hydroformylation of alkenes,15 rearrangement reactions,16 conjugate addition reactions,17 cycloaddition reactions, 18,19 as well as approaches that rely on the kinetic resolution of racemic substrates.²⁰ There has also recently been great progress in the development of efficient organocatalytic approaches that employ transient iminium/enamine intermediates for the asymmetric synthesis of chiral α -substituted aldehydes. These include protocols that employ asymmetric α -halogenation, α-sulfenylation, epoxidation, cyclopropanation, transfer hydro-

Department of Chemistry, University of Bath, Bath, UK BA2 7AY. E-mail:

genation, aldol, Mannich and conjugate addition reactions for stereocontrol.21

A number of chiral auxiliary based approaches have also been reported that rely on derivatisation of an achiral aldehyde with a chiral auxiliary to reversibly afford chiral oxathiane,22 oxazolidine,23 imidazolidine,24 acetal,25 or α-acetoxy-sulfone equivalents.²⁶ These chiral aldehyde equivalents are then stereoselectively transformed into new chiral intermediates that contain new α-stereogenic centres in high de, with diastereoselectivity being controlled by the presence of the chiral auxiliary fragment. Subsequent cleavage of the chiral auxiliary fragment then affords a chiral aldehyde containing an α-stereogenic centre in high ee. We are interested in developing new ways of combining chiral auxiliaries and substrate directable reactions for asymmetric synthesis, and now report on the development of novel 'temporary stereocentre' methodology that enables chiral cyclopropanecarboxaldehydes to be prepared in high ee. Part of this research has been communicated previously.²⁷

Results and discussion

We were interested in developing new methodology for the asymmetric synthesis of chiral cyclopropane-carboxaldehydes using a novel 'temporary stereocentre' approach for stereocontrol that would employ the stereodirecting ability of a chiral auxiliary fragment to create remote stereocentres in high de (Scheme 1).28 In this 'temporary stereocentre' approach it was envisaged that an N-acyl-oxazolidin-2-one 1 would react as a chiral auxiliary with an α,β -unsaturated aldehyde 2 to afford syn-aldol 3 in high de (Step 1). Secondly, stereoselective cyclopropanation of the alkene functionality of syn-aldol 3 would then occur under the stereodirecting effect²⁹ of its β-hydroxyl functionality to afford cyclopropyl-aldol 4 with good levels of diastereocontrol (Step 2). Finally, retro-aldol fragmentation of cyclopropyl-aldol 4 would occur to afford the desired chiral cyclopropane-carboxaldehyde 5

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Scheme 1 Three-step protocol for the asymmetric synthesis of chiral cyclopropane-carboxaldehydes 5.

and chiral auxiliary 1 that could be recycled as required (Step 3).³⁰ The overall outcome of this three-step protocol would therefore be the stereoselective transformation of achiral α,β -unsaturated aldehyde 2 into enantiopure cyclopropane-carboxaldehyde 5, using reversible formation of the temporary β -hydroxyl stereocentre of *syn*-aldol 3 to control the diastereofacial selectivity of its cyclopropanation reaction (Scheme 1).

There was well established precedent that reaction of (Z)-boron enolates of N-propionyl-oxazolidin-2-ones $\mathbf{1}$ with α , β -unsaturated aldehydes $\mathbf{2}$ should afford β -vinyl-syn-aldols $\mathbf{3}$ in high de. ³¹ Furthermore, it was known that stereoselective cyclopropanation of the alkene functionalities of syn-aldols $\mathbf{3}$ using coordinated zinc carbenoid species should occur under the stereodirecting effect of their β -hydroxyl functionalities to afford cyclopropylaldols $\mathbf{4}$ in high de. ³² Whilst we could find no previous reports of β -hydroxy-N-acyl-oxazolidin-2-ones undergoing retro-aldol reactions, Bartroli and co-workers had previously described that the lithium alkoxide of ketol $\mathbf{6}^{33}$ underwent clean retro-ketol cleavage to afford N-propionyl-oxazolidin-2-one $\mathbf{7}$ and α -chloroketone $\mathbf{8}$ in good yield (Scheme 2).

However, although this precedent appeared promising, we were aware that alkoxides of Evans' derived *N*-acyl-oxazolidin-2-one-*syn*-aldols did not undergo retro-aldol cleavage, instead undergoing alternative rearrangement/elimination reactions to afford trisubstituted (E)- α , β -unsaturated amides in >95% de. ^{34,35} For example, treatment of *syn*-aldol **9** with LHMDS in toluene at 0 °C affords a β -alkoxide that undergoes intramolecular attack at its oxazolidin-2-one carbonyl to afford an unstable oxazinane-

2,4-dione alkoxide 10,³⁶ that equilibrates to a 1,3-oxazinane-2,4-dione enolate 11 which eliminates carbon dioxide *in situ* to afford (E)- α , β -unsaturated amide 12 in 66% de and 92% yield (Scheme 3).³⁷

In order to prevent this unwanted rearrangement/cyclisation pathway from occurring it was decided to employ N-propionyl-5,5-dimethyl-oxazolidinone 1 as a chiral auxiliary for asymmetric synthesis. These 'SuperQuat' 5,5-dimethyl-oxazolidin-2-ones³⁸ were originally developed by Davies and coworkers to address endocyclic cleavage problems that occur when sterically hindered N-acyl-oxazolidin-2-ones are treated with hard nucleophiles,³⁹ with their gem-5,5-dimethyl substituents blocking intermolecular attack of nucleophiles at their oxazolidin-2-one carbonyls.40 We reasoned that the presence of the gem-5,5-dimethyl substituents of SuperQuat derived alkoxide 14 would also block intramolecular attack of its \u03b3-alkoxide at its oxazolidin-2-one carbonyl, which would result in the rearrangement/elimination pathway being disfavoured, thus allowing the desired retro-aldol cleavage reaction to proceed. In order to test this hypothesis, syn-aldol 13 was treated with 1.1 equivalents of LHMDS in toluene at 0 °C, which resulted in formation of a lithium alkoxide 14 that underwent clean retroaldol cleavage to afford the parent auxiliary 1 (59%), decanal (52%) and oxazolidine-2-one 16 (27%). 41 In this reaction, it is likely that lithium alkoxide 14 first undergoes a retro-aldol reaction to afford decanal and lithium enolate 15 which may be protonated on workup to afford N-propionyl-oxazolidin-2-one 1, or decompose via elimination of a ketene equivalent to afford the lithium anion of oxazolidin-2-one 16 (Scheme 4).38a

Scheme 2 Retro-ketol reaction of the lithium alkoxide of ketol 6.

Rearrangement/elimination mechanism of potassium alkoxides of (rac)-aldol 9 to afford (E)- α , β -unsaturated amide 12 in high de.

Scheme 4 Retro-aldol reaction of β -hydroxy-N-acyl-5,5-dimethyl-oxazolidin-2-one 13.

Having established conditions that resulted in lithium alkoxides of aldol 13 undergoing clean retro-aldol cleavage our attention then turned towards using N-propionyl-5,5-dimethyl-oxazolidin-2-one (S)-1 as a chiral auxiliary for the asymmetric synthesis of a series of chiral cyclopropane-carboxaldehydes **5a-i** (see Scheme 1). Therefore, treatment of (S)-1 with 9-BBN-OTf and Pr₂NEt in CH₂Cl₂ at 0 °C, followed by cooling to -78 °C and addition of the appropriate (E)- α , β -unsaturated aldehyde **2a-g**, gave a range of syn-aldol products 3a-g in >95% de and 76-87% isolated yields (Table 1).42 (Z)-syn-Aldol 3h was prepared in an alternative manner because (Z)- α , β -unsaturated aldehydes are more difficult to prepare, and likely to isomerise to their corresponding (E)-isomers under the Lewis acidic conditions used in these aldol reactions.⁴³ Therefore, reaction of the (Z)-boron enolate of N-propionyl-5,5-dimethyl-oxazolidin-2-one (S)-1 with oct-2-yn-al gave an alkyne-aldol 17,44 which was hydrogenated with Lindlar's catalyst to give (Z)-syn-aldol **3h** in >95% de and an overall 60%yield (Scheme 5).45 The syn-configuration of aldols 3a-h were assigned from literature precedent,46 and confirmed from their

small $J_{(2,3)}$ coupling constants of <5.0 Hz, in comparison with the larger $J_{(2,3)}$ coupling constant of >7.0 Hz expected for their corresponding anti-aldol diastereoisomers.47

It was then necessary to identify conditions that would enable the alkene functionalities of syn-aldols 3a-h to be cyclopropanated in high de. It was found that treatment of syn-aldols 3a-h with Et₂Zn and CH₂I₂ in CH₂Cl₂ at a temperature between -10 and 0 °C resulted in highly diastereoselective cyclopropanation reactions occurring to afford cyclopropyl-aldols 4a-h in >95% de and 89-99% yield (Table 2).41 Cyclopropanation of allylic alcohols under modified Furukawa conditions are known to be syn-selective due to minimisation of A_{1,3} strain in the transition state, 48 and as a consequence the configuration of the cyclopropane rings of cyclopropyl-aldols 4a-h were assigned accordingly.⁴⁹ The configuration of nitrophenyl-syn-aldol 4d was subsequently confirmed by X-ray crystallographic analysis, that revealed the all syn-configuration of the stereocentres contained within its N-acyl side-chain (Fig. 1). The stereochemical outcome of these cyclopropanation reactions is therefore consistent with the hydroxyl

Table 1 Asymmetric synthesis of (E)-syn-aldols 3a-g

(i) 9-BBN-OTf,
$$^{\rm i}$$
Pr₂NEt, $^{\rm CH_2CI_2}$, 0 $^{\rm o}$ C; $^{\rm O}$ C; $^{\rm Me}$ Me $^{\rm H}$ R $^{\rm H}$ R $^{\rm H}$ R $^{\rm H}$ $^{\rm H}$

Entry	Aldehydes 2a-g	R	\mathbf{R}_1	de (%) ^a	<i>syn</i> -Aldols 3a-g	Yield (%)
1	2a	Ph	Н	95	3a	80
2	2b	$Me(CH_2)_6$ -	Н	95	3b	81
3	2c	p-MeOC ₆ H ₄ -	Н	95	3c	77
4	2d	o-NO ₂ C ₆ H ₄ -	Н	95	3d	87
5	2e	2-Furyl-	Н	95	3e	85
6	2f	Me	Η	95	3f	76
7	2g	Me	Me	95	3g	76

^a Diastereoisomeric excess of each syn-aldol reaction determined from examination of the ¹H-NMR spectra of their crude reaction products.

Table 2 Asymmetric synthesis of cyclopropyl-aldols 4a-h

Entry	syn-Aldols 3a-h	R	R_1	Cyclopropylaldols 4a-h	dea (%)	Yield (%)
1	3a	Ph	Н	4a	95	95
2	3b	$Me(CH_2)_6$ -	Н	4b	95	89
3	3c	p-MeOC ₆ H ₄ -	H	4c	95	90
4	3d		Н	4d	95	90
5	3e	2-Furyl-	Н	4e	95	92
6	3f	Me	Н	4f	95	99
7	3g	Me	Me	4g	95	95
8	3h	H	$n-C_5H_{11}$	4h	95	96

^a Diastereoisomeric excess determined from examination of the crude 300 MHz ¹H NMR spectra.

groups of syn-aldols 4a-h coordinating to a zinc-carbenoid species which is then delivered to one face of their alkene functionalities in a syn-selective manner that minimizes A_{1,3} allylic strain in the transition state.4

We wished to confirm that the high diastereoselectivities observed in these cyclopropanation reactions of syn-aldols 3a-h was due to the stereodirecting effect of their β-hydroxyl 'temporary stereocentres' and that the oxazolidin-2-one and α-methyl stereocentres were not contributing towards diastereocontrol. Therefore, it was decided to determine what level of diastereocontrol would be observed for cyclopropanation of the alkene functionality of aldol-ester 21 that contains a single β -hydroxyl stereocentre. Ester 21 was prepared in three steps via reaction of the (Z)-boron enolate of α-chloro-propionyl-oxazolidin-2-one 18 with crotonaldehyde to afford syn-aldol 19 in 83% yield that was α-dechlorinated via treatment with zinc and ammonium chloride in methanol to afford syn-aldol 20 in 74% yield,50 which was then cleaved via treatment with sodium methoxide in 71% yield. Subsequent cyclopropanation of aldol-ester 21 afforded cyclopropyl-aldol 22 in >95% de and 95% yield, thus confirming the dominant stereodirecting effect of the β-hydroxyl functionality of aldols 3a-h in controlling the diastereoselectivity of these type of cyclopropanation reactions (Scheme 6).

To complete our new three-step synthesis of chiral cyclopropane-carboxaldehydes it was then necessary to develop conditions that would facilitate retro-aldol cleavage of β-cyclopropyl-syn-aldols 4a-h to afford (S)-1 and their corresponding cyclopropane-carboxaldehydes **5a-h**. ⁵¹ Screening a range of conditions revealed that the success or failure of these retroaldol reactions was highly dependent on the temperature at which the cleavage reaction was performed. For example, deprotonation of syn-aldol 4a with LHMDS in toluene at -20 °C for 4 hours resulted in recovery of large quantities of unreacted syn-aldol 4a with <10% of any retro-aldol cleavage products. Alternatively, carrying out the retro-aldol cleavage reaction at 20 °C resulted in complete consumption of syn-aldol 4a to afford its parent 5,5-dimethyl-oxazolidin-2-one 16, with <10% of the desired cyclopropane-carboxaldehyde 5a being formed. Nevertheless, it was subsequently found that treatment of cyclopropane aldol 4a with LHMDS in the non-coordinating solvent toluene at an optimal temperature range of between 0-10 °C resulted in retro-aldol reaction to afford the desired cyclopropane-carboxaldehyde 5a in >95% de and an acceptable 75% isolated yield. These conditions were then employed to cleave all of the cyclopropyl-syn-aldols 4b-e and 4h, to give a range of cyclopropane-carboxaldehydes (S,S)-**5b-e** and (1S,2R)-**5h** in >95% de and 55–73% isolated yields after purification by chromatography.⁵²

Close examination of the ¹H NMR spectra of the crude reaction products of these retro-aldol reactions revealed that equimolar amounts (55-75% yield) of the cyclopropane-carboxaldehydes **5a-e** and **5h** and *N*-propionyl-oxazolidin-2-one (S)-1 had been formed in each case, as well as varying amounts of the parent 5,5-dimethyl-oxazolidin-2-one 16 (15-30%) (Table 3). Indeed, it was apparent that the yields of cyclopropane-carboxaldehyde 5ae and 5h obtained were inversely proportional to the amount of 5,5-dimethyl-oxazolidin-2-one 16 formed, with any decomposition of enolate 15 being accompanied by a proportional loss in yield of the corresponding cyclopropane-carboxaldehyde 5a-e/5h. Unfortunately, despite repeated efforts, we were unable to isolate/identify any other products formed in these retro-aldol reactions that might explain the loss in yield of

9-BBN-OTf,
$$^{\text{i-}}\text{Pr}_2\text{NEt}$$
, $^{\text{O}}\text{C}_5$, $^{$

Scheme 5 Asymmetric synthesis of (Z)-syn- β -vinyl-aldol **3h**

$$= \bigcirc_{NO_2} \bigcirc_{H} \bigcirc_{NO_2} \bigcirc_{H} \bigcirc_{H} \bigcirc_{NO_2} \bigcirc_{H} \bigcirc_{H}$$

Fig. 1 X-Ray crystal structure of o-nitrophenyl-α-methyl-β-cyclopropyl syn-aldol 4d with selected hydrogen atoms omitted for clarity.

Scheme 6 Highly diastereoselective cyclopropanation reaction of *syn*-aldol 21.

cyclopropane-carboxaldehydes 5a-e/5h. However, examination of the ¹H NMR spectra of the crude reaction products also revealed that no epimerisation of the α -stereocentres of the cyclopropanecarboxaldehydes 5a-e/5h had occurred in these retro-aldol reactions. This included *cis*-cyclopropane-carboxaldehyde (1S,2R)-**5h** that was potentially susceptible to epimerisation to its more thermodynamically stable trans-(R,R)-diastereoisomer under basic conditions.⁵³ Therefore, since simultaneous scrambling of their B-stereocentres was unlikely to have occurred, it was concluded that all of the cyclopropane-carboxaldehydes 5a-e and **5h** had been formed in >95% ee. The absolute configurations and high enantiomeric excesses of cyclopropane-carboxaldehydes (S,S)-5a and (S,S)-5b were subsequently confirmed by comparison of their specific rotations with those previously reported for their corresponding (R,R)-5a and (S,S)-5b enantiomers (see Table 3).54,55

Attempts to prepare cyclopropane-carboxaldehydes **5f** and **5g** using these standard retro-aldol cleavage conditions proved unsuccessful because their inherent volatility meant that they were lost during removal of solvent *in vacuo* as part of the reaction work-up. To solve this isolation problem, an alternative protocol was devised in which a solution of one equivalent of LHMDS in toluene-d₈ was added to a solution of cyclopropyl-aldols **4f** and **4g** in toluene-d₈ at 10 °C. Each reaction was then quenched with

5 drops of ammonium chloride solution, dried over 3 Å molecular sieves, filtered, and the crude reaction mixtures distilled under atmospheric pressure to afford pure cyclopropane-carboxaldehydes (S,S)-5f and (S)-5g as solutions in toluene-d₈ (Scheme 7). The 51% and 61% yields of the respective cyclopropane-carboxaldehydes (S,S)-5f (>95% de) and (S)-5g were then calculated by addition of a known amount of 2,5-dimethylfuran⁵⁷ as an internal standard to each toluene-d₈ distillate, which enabled their concentration to be accurately determined by comparison of the relative intensities of their respective integrals in their ¹H NMR spectra.

The enantiomeric excess of dimethyl cyclopropane-carboxal-dehyde (S)-5g was determined using (S,S)-N,N'-dimethyl-1,2-diphenylethane-1,2-diamine 23 as a chiral derivatisation agent for imidazolidine formation (Scheme 8).⁵⁸ Examination of the crude ¹H-NMR spectrum of this derivatisation reaction revealed a single set of resonances corresponding to the formation of a single imidazolidine diastereoisomer 24, and as a consequence the enantiomeric excess of cyclopropane-carboxaldehyde (S)-5g was assigned as >95% ee.⁵⁹

Asymmetric synthesis of cascarillic acid

Cascarillic acid (1S,2R)-25 is a cyclopropane containing natural product that is a major component of cascarilla essential oil that

Table 3 Retro-aldol reactions to afford enantiopure cyclopropane-carboxaldehydes 5a-e and 5h

Entry	Cyclopropyl-aldols 4a-e and 4h	Cyclopropane–carboxaldehydes 5a-e and 5h	Temp. (°C)	de (%) ^a	Yield (%)	$[\alpha]_{D}^{25}$
1	4a	Ph 5a	0	95	75	$+392 \left(\text{Lit}_{(R,R)} = -324 \right)^{54}$
2	4b	0 H → n-C ₇ H ₁₅ 5b	0	95	73	$+45 \left(\text{Lit}_{(S,S)} = +41 \right)^{55}$
3	4c	H OMe	5	95	63	+228
4	4 d	5c NO ₂	10	95	55	+110
5	4 e	5d	0	95	71	+320
6	4h	5e 0 n-C ₅ H ₁₁ 5h	0	95	61	-10 ⁵⁶

^a Determined by examination of the crude 300 MHz ¹H-NMR spectra.

Scheme 7 Retro-aldol protocol for the formation of volatile cyclopropane-carboxaldehydes 5f and 5g.

has been used for many years in the treatment of colds and bronchitis.⁶⁰ It contains a *trans*-cyclopropane ring in its fatty acid side-chain, whose configuration has been shown to be (3*S*,4*R*) *via* total synthesis from *meso-cis*-1,2-dihydroxymethylcyclopropane in eleven steps.⁶¹ It was proposed that our 'temporary stereocentre'

methodology might prove useful for the efficient preparation of cascarillic acid (1S,2R)-25 in fewer steps, using a synthetic strategy whereby cyclopropane-carboxaldehyde (R,R)-5i would be transformed into the natural product using an oxidative one-carbon homologation reaction (Fig. 2).⁶²

Fig. 2 Retrosynthetic analysis of cascarillic acid (1S,2R)-25.

Scheme 8 Determination of the enantiomeric excess of cyclopropanecarboxaldehyde 5g.

Therefore, N-propionyloxazolidin-2-one auxiliary (R)-1 was reacted with (E)-non-2-enal using our standard boron enolate syn-aldol conditions to afford β-vinyl-syn-aldol 3i in >95% de and 82% isolated yield, followed by treatment with diethylzinc and diiodomethane in CH₂Cl₂ at -10 °C to give cyclopropylaldol 4i in >95% de and 93% isolated yield. Cyclopropyl-aldol 4i was then treated with LHMDS in toluene at 0 °C to afford the key cyclopropane-carboxaldehyde (R,R)-5i in a disappointing 55% yield after chromatographic purification (Scheme 9). Analysis of the ¹H NMR spectra of the crude reaction product of this retro-aldol reaction revealed that oxazolidin-2-one (R)-16 had also been formed in 35% yield that we had shown was always accompanied by a proportional loss in yield of its respective cyclopropane-carboxaldehyde (vide supra). Consequently, it was decided to redesign the structure of the chiral auxiliary used for synthesis, with the aim of obtaining a better yield of cyclopropanecarboxaldehyde (R,R)-5i in the retro-aldol cleavage step. The stability of lithium enolates of N-acyl-oxazolidin-2-ones were known to be highly dependent on the temperature at which they are generated, with elevated temperatures (>0 °C) resulting in rapid rates of decomposition to afford their parent oxazolidin-2one 16.38a,63 Therefore, we proposed that retro-aldol cleavage of the lithium alkoxide of α-isopropyl-cyclopropyl-aldol 28 might proceed at a faster rate than for the lithium alkoxide of α -methylcyclopropyl-aldol 4i, because its more sterically demanding α-isopropyl substituent would result in increased relief of steric strain that should result in its retro-aldol reaction proceeding at lower temperature. This would result in the enolate of N-isovaleroyl-5,5-dimethyl-oxazolidin-2-one 26 being generated at a lower temperature, resulting in less decomposition and a better yield of cyclopropane-carboxaldehyde (R,R)-5i being obtained. Therefore, the boron enolate of N-isovaleroyl-oxazolidin-2-one (R)-26 was reacted with (E)-non-2-enal under our standard synaldol conditions to afford α-isopropyl-cyclopropyl-aldol 27 in >95% de and 81% yield, followed by cyclopropanation under our standard conditions to afford α -isopropyl-aldol 28 in >95% de and 94% yield. Deprotonation of α-isopropyl-cyclopropyl-aldol 28 with a range of different bases (NaHMDS or KHMDS), at different temperatures (-78 to 0 °C), revealed that optimum retroaldol conditions were achieved when α-isopropyl-cyclopropylaldol 28 was treated with 1.1 equivalents of KHMDS in THF at -40 °C. These conditions resulted in formation of cyclopropanecarboxaldehyde (R,R)-5i in a much improved 85% yield, with <5% of the parent oxazolidin-2-one (R)-16 being formed from

Scheme 9 Three-step asymmetric synthesis of cyclopropane-carboxaldehyde 5i.

Scheme 10 Asymmetric synthesis of cascarillic acid (1S,2R)-25.

the competing enolate decomposition pathway (Scheme 9).⁶⁴ This compares with treatment of the corresponding α -methyl-cyclopropyl-aldol **4i** with KHMDS in THF at -40 °C which resulted in <5% retro-aldol cleavage occurring, thus demonstrating that the rate of retro-aldol cleavage of this class of *syn*-aldol is highly dependent on the steric demand of its α -substituent.

With the desired cyclopropane-carboxaldehyde (R,R)-5i in hand, we then carried out a two-step oxidative one-carbon homologation protocol to afford cascarillic acid (1S,2R)-25.60 Therefore, nucleophilic addition of the lithium anion of (1,3dithian-2-yl)trimethylsilane 29 to cyclopropane-carboxaldehyde (R,R)-5i resulted in formation of ketene-1,3-dithioacetal (R,R)-30 in >95% de and 93% yield. Attempts to directly hydrolyse the ketene-1,3-dithioacetal functionality of (R,R)-30 under acidic hydrolysis conditions resulted in formation of a stable thioester 31. However, sequential exposure of ketene-1,3-dithioacetal (R,R)-30 to acidic (p-TsOH in THF/H₂O) and basic (KOH in acetone/H₂O) hydrolytic conditions resulted in formation of cascarillic acid 25 in >95% de and 78% yield (Scheme 10). The magnitude and negative sign obtained for the specific rotation of our synthetic sample of cascarillic acid 25 ($[\alpha]_D^{25} = -11$, c 0.41, CHCl₃) compared well with the previously reported value for the (1S,2R)-enantiomer of the natural product ($[\alpha]_D^{25} = -10.5$, c 0.55, CHCl₃).^{60a}

Conclusion

In conclusion, a novel three-step aldol/cyclopropanation/retroaldol reaction sequence has been developed for the direct asymmetric synthesis of enantiopure cyclopropane-carboxaldehydes under non-oxidative/non-reductive conditions that we have used for the efficient asymmetric synthesis of the cyclopropane containing natural product cascarillic acid. This methodology demonstrates the potential of employing a chiral auxiliary to reversibly generate temporary stereocentres that can act as stereodirecting groups to control the facial selectivity of substrate-directable reactions.⁶⁵ We anticipate that this new strategy will prove applicable to combinations of other types of chiral auxiliary and substrate-directable reactions,⁶⁶ thus enabling its potential for asymmetric synthesis to be realized in other reaction scenarios.

Experimental

All reactions were carried out under nitrogen or argon using standard vacuum line techniques and glassware that was flame dried and cooled under nitrogen. THF and toluene were distilled from sodium/benzophenone ketyl, whilst CH₂Cl₂ was distilled from CaH₂ under nitrogen. All other reagents were used as supplied without further purification. Flash chromatography was performed on silica gel (Kieselgel 60). Thin layer chromatography was performed on Merck aluminium sheets coated with 0.2 mm silica gel 60 F254. Plates were visualised either by UV light (254 nm), iodine, ammonium molybdate (7% solution in ethanol) or potassium permanganate (1% in 2% aqueous acetic acid, containing 7% potassium carbonate). Infrared spectra were recorded as thin films or KBr discs using a Perkin-Elmer PARAGON 1000 FT-IR spectrometer, with selected peaks reported in cm⁻¹. ¹H and ¹³C NMR spectra were recorded on a Bruker AM-300 spectrometer. Chemical shifts are reported in parts per million (ppm) and referenced to the residual solvent peak, with coupling constants (J) measured in Hertz (Hz). Low resolution mass spectra (m/z) were recorded on either a Finnigan MAT 8340 instrument or a Finnigan MAT 900 XLT instrument. Major peaks are listed with intensities quoted as percentages of the base peak. Accurate mass measurements were recorded on a Finnigan MAT 900 XLT instrument. Optical rotations were recorded on an Optical Activity Ltd AA-10 automatic polarimeter in spectroscopic grade solvents (Aldrich) with concentrations (c) given in g per 100 mL, solvent and temperature as recorded. Melting points were recorded on a Büchi 535 melting point apparatus and are uncorrected. Single crystal X-ray diffraction data were collected on a NoniusKappa CCD machine. Structural determination and refinement were achieved using the SHELZ suite of programmes; drawings were produced using ORTEX. Crystal data for cyclopropyl-aldol 4d: $C_{25}H_{28}N_2O_6$, M = 452.49, orthorhombic, a = 7.6700(1), b =14.8370(3), c = 20.5190(3) Å, V = 2335.06(7) Å³, T = 150(2)K, space group $P2_12_12_1$, Z = 4, $\mu(\text{Mo-K}\alpha) = 0.092 \text{ mm}^{-1}$, 43530 measured reflections, 5310 unique (Rint = 0.1280) which were used in these calculations. GOF on $F^2 = 1.028$, $R_1 = 0.0382$, $wR_2 = 0.0382$ 0.0792, $[I > 2\sigma(I)]$, $R_1 = 0.0568$, $wR_2 = 0.0862$ (for all data). CCDC = 257652.

General procedure A for the synthesis of N-acyl-oxazolidin-2-ones

n-BuLi (1.01 equivalents, 2.5 M solution in hexane) was added to a solution of the parent oxazolidin-2-one (1 equivalent) in dry THF at -78 °C under nitrogen, and stirred for 30 minutes. The appropriate acid chloride (1.1 equivalents) was then added dropwise to the stirred solution over a period of 5 minutes and the reaction mixture stirred for a further 2 hours, during which time the reaction was allowed to warm to 0 °C. The reaction was quenched via addition of aqueous saturated ammonium chloride solution (5 mL), extracted with ethyl acetate (10 mL) and CH₂Cl₂ (3 × 20 mL), dried (MgSO₄), and solvent removed under reduced pressure to give a crude product that was purified by chromatography or crystallisation.

General procedure B for the synthesis of syn-aldols

9-BBN-OTf (1.1 equivalents, 0.5 M solution in hexane) was added dropwise to a stirred solution of an N-acyl-oxazolidin-2one (1 equivalent) in dry CH₂Cl₂ at 0 °C under nitrogen. After 30 minutes, disopropylethylamine (1.2 equivalents) was added dropwise and the resulting solution stirred for a further 30 minutes at 0 °C. The solution was then cooled to -78 °C and the appropriate aldehyde (1.1 equivalents) added dropwise, before allowing the reaction mixture to warm to room temperature overnight. The reaction was quenched by addition of Na₂PO₄/NaH₂PO₄ buffer solution (pH 7, 10 mL), then stirred for 10 minutes before addition of a 2:1 methanol-hydrogen peroxide solution (30%, 10 mL), followed by stirring for a further 2 hours. The reaction mixture was then extracted with CH_2Cl_2 (3 × 20 mL), washed with saturated sodium hydrogen carbonate solution (10 mL), brine (10 mL), dried (MgSO₄), and the solvent removed under reduced pressure to afford a crude product that was purified by chromatography or recrystallisation.

General procedure C for the asymmetric synthesis of chiral cyclopropyl-aldols

Diethyl zinc (5 equivalents, 1.0 M solution in hexane) was added to a stirred solution of *syn*-aldol (1 equivalent) in dry CH_2CI_2 at -10 °C, followed by addition of diiodomethane (5 equivalents) in one portion under nitrogen in the absence of light. The solution was then warmed to 0 °C over a period of 2 hours before being quenched with saturated sodium sulfite solution (5 mL) and stirred for 10 minutes. Hydrochloric acid (1.0 M solution in water) was then added to dissolve the resultant white precipitate and the crude product extracted with CH_2CI_2 (3 × 10 mL), washed with brine (10 mL), dried (MgSO₄), and solvent removed under reduced pressure to afford a crude product that was purified by chromatography or recrystallisation.

General procedure D for the synthesis of non-volatile cyclopropane-carboxaldehydes

LHMDS (1.1 equivalents, 1.0 M solution in THF) was added to a stirred solution of a cyclopropyl-aldol (1 equivalent) in dry toluene (10 mL) under nitrogen, at a temperature between 0 °C and 10 °C, and the reaction mixture stirred at this temperature for 2 hours. The reaction mixture was then quenched *via* dropwise addition of saturated aqueous ammonium chloride solution (5 mL), followed

by addition of saturated aqueous sodium hydrogencarbonate solution (10 mL) to dissolve the resulting white precipitate. The reaction mixture was then extracted with CH_2Cl_2 (3 × 10 mL), washed with brine (10 mL), dried (MgSO₄) and the solvent removed under reduced pressure to give a crude product that was purified by chromatography.

(S)-4-Benzyl-3-((E)-(2S,3R)-3-hydroxy-2-methyl-5-phenyl-pent-4-enoyl)-5,5-dimethyl-oxazolidin-2-one 3a

9-BBN-OTf (1.7 mmol) was added to a solution of oxazolidin-2-one 1 (400 mg, 1.53 mmol) in CH₂Cl₂ (20 mL) followed by addition of disopropylethylamine (237 mg, 1.83 mmol) and (E)-cinnamaldehyde 2a (221 mg, 1.68 mmol) according to general protocol B to afford a crude product that was purified by chromatography to afford the title compound 3a (481 mg, 1.23 mmol) as a white solid in 80% yield; M.p. 148–150 °C (Et₂O); $[\alpha]_{0}^{25}$ = +4.0 (c 1.07, CH₂Cl₂); ¹H NMR (300 MHz, CDCl₃): $\delta = 7.36$ – 7.13 (10H, m, ArH), 6.59 (1H, dd, J = 16.0, 1.5 Hz, CH=CHPh), 6.12 (1H, dd, J = 16.0, 6.0 Hz, CH = CHPh), 4.54 (1H, m, CHOH), 4.47 (1H, dd, J = 9.0, 5.0 Hz, CHN), 3.94 (1H, qd, J = 7.0, 4.0 Hz, COCH), 3.00 (1H, dd, J = 14.0, 5.0 Hz, CH_AH_BPh), 2.84 (1H, dd, J = 14.0, 9.0 Hz, CH_ACH_BPh), 2.74 (1H, broad s, OH), 1.32 $(3H, s, C(CH_3)), 1.30 (3H, s, C(CH_3)), 1.13 (3H, d, J = 7.0 Hz,$ CHC H_3); ¹³C NMR (75 MHz, CDCl₃): $\delta = 175.7$, 152.9, 138.1, 135.1, 129.3, 129.2, 129.1, 128.7, 127.7, 127.3, 126.7, 126.3, 82.7, 73.0, 63.8, 43.7, 35.3, 28.3, 22.5, 12.3; IR (KBr, cm⁻¹): 3517 (broad OH), 1778 (C= O_{ox}), 1698 (C=O); HRMS (ES+): m/z calculated for $C_{24}H_{27}NO_4$: $[M + NH_4]^+$ requires 411.2278; found 411.2273.

(S)-4-Benzyl-3-[(2S,3R)-3-hydroxy-2-methyl-3-((1S,2S)-2-phenyl-cyclopropyl)-propionyl]-5,5-dimethyl-oxazolidin-2-one 4a

Diethylzinc (1.9 mmol) and diiodomethane (510 mg, 1.9 mmol) were added to syn-aldol 3a (150 mg, 0.38 mmol) in CH₂Cl₂ (5 mL) according to general protocol C to afford a crude product that was purified by chromatography to afford the title compound 4a (146 mg, 0.36 mmol) as a yellow oil in 95% yield; $[\alpha]_{D}^{25} = +58$ (c 2.30, CH_2Cl_2); ¹H NMR (300 MHz, $CDCl_3$): $\delta = 7.28-6.93$ (10H, m, ArH), 4.35 (1H, dd, J = 9.0, 5.0 Hz, CHN), 3.97 (1H, dd, J = 9.0, 5.0 Hz, CHN)qd, J = 7.0, 4.5 Hz, COCH), 3.37 (1H, m, CHOH), 3.00 (1H, dd, J = 14.5, 5.0 Hz, CH_AH_BPh), 2.78 (1H, dd, J = 14.5, 9.0 Hz, CH_ACH_BPh), 2.54 (1H, broad s, OH), 1.84 (1H, app. dt, J =9.0, 5.0 Hz, cyclopropyl-CHAr), 1.25 (3H, s, C(CH₃)), 1.23 (1H, obs. m, cyclopropyl-CH), 1.18 (3H, d, J = 7.0 Hz, CHC H_3), 1.04 (3H, s, $C(CH_3)$), 1.00 (1H, app. dt, J = 8.5, 5.5 Hz, cyclopropyl- CH_AH_B), 0.89 (1H, app. dt, J = 8.5, 5.5 Hz, cyclopropyl- CH_AH_B); ¹³C NMR (75 MHz, CDCl₃): δ = 176.8, 152.8, 142.7, 137.2, 129.5, 129.1, 128.8, 127.3, 126.2, 126.1, 82.6, 75.9, 63.8, 43.8, 35.7, 28.5, 27.0, 22.6, 21.7, 14.4, 12.9; IR (film, cm⁻¹): 3447 (broad OH), 1772 (C= O_{ox}), 1685 (C=O); HRMS (ES+): m/z calculated for $C_{25}H_{29}NO_4$: [M + NH₄]⁺ requires 425.2435; found 425.2439.

(S,S)-2-Phenylcyclopropane-carboxaldehyde 5a⁵⁴

LHMDS (0.33 mmol) was added to a solution of cyclopropylaldol **4a** (125 mg, 0.31 mmol) in toluene (5 mL) at 0 °C according to general protocol **D** to afford a crude reaction product that was purified by chromatography (to remove oxazolidin-2-ones **1** and **16**) to afford the title compound **5a** (34 mg, 0.23 mmol) as a yellow

oil in 75% yield; $[\alpha]_D^{25} = +392$ (c 1.44, CHCl₃) ([Lit]⁵⁴ $[\alpha]_D^{25} = -324$ for (R,R)-5a, c 0.33, CHCl₃); ¹H NMR (300 MHz, CDCl₃): δ = 9.33 (1H, d, J = 5.0 Hz, CHO), 7.34–7.09 (5H, m, ArH), 2.63 (1H, ddd, J = 11.0, 7.0, 5.0 Hz, CHAr), 2.18 (1H, m, OHCCH), 1.74 (1H, app. dt, J = 10.0, 5.0 Hz, cyclopropyl-CH_AH_B), 1.54 (1H, ddd, J = 10.0, 7.0, 5.0 Hz, cyclopropyl-CH_AH_B); ¹³C NMR (75 MHz, CDCl₃): δ = 200.2, 139.4, 129.0, 127.3, 126.7, 34.2, 27.0, 16.9; IR (film, cm⁻¹): 1699 (C=O); HRMS (ES+): m/z calculated for C₁₀H₁₀O: [M + NH₄]⁺ requires 164.1070; found 164.1069.

(S,S)-2-Methylcyclopropane-carboxaldehyde 5f⁶⁷

LHMDS (0.33 mmol) was added to a stirred solution of cyclopropyl-aldol 4f (100 mg, 0.29 mmol) in dry toluene-d₈ (5 mL) at 10 °C under nitrogen over a period of 2 hours. The reaction mixture was then worked up via dropwise addition of saturated aqueous ammonium chloride solution (5 drops), and the mixture allowed to warm to room temperature over a period of thirty minutes. The reaction mixture was dried (3 Å molecular sieves), filtered, and the filtrate washed with toluene-d₈ (1 mL), before the resultant mixture was distilled at atmospheric pressure (120 °C) to give the title compound $\mathbf{5f}$ as a solution in toluene- \mathbf{d}_8 in 51% yield. $[\alpha]_D^{25} = +54 (c \ 0.71, \text{toluene-d}_8); {}^{1}\text{H NMR (300 MHz, toluene-d}_8):$ $\delta = 8.67$ (1H, d, J = 5.0 Hz, CHO), 1.11 (1H, app. sextet, J = 4.5 Hz, OHCCH), 0.98–0.87 (2H, m, cyclopropyl-CH) and cyclopropyl- CH_AH_B), 0.80 (1H, m, cyclopropyl- CH_AH_B), 0.67 (3H, d, J =6.0 Hz, CH_3); ¹³C NMR (75 MHz, toluene-d₈): $\delta = 197.3$, 29.9, 15.8, 14.8, 14.0. The yield of 5f was calculated by adding a known amount of 2,5-dimethylfuran (0.2 mmol) to the solution of 5f in toluene-d₈, which allowed ¹H NMR spectroscopic analysis to be used to determine the concentration of 5f via comparison of the relative intensity of its integrals with the integrals of 2,5dimethylfuran.57

(*R*)-4-Benzyl-3-((*E*)-(2*R*,3*S*)-3-hydroxy-2-isopropyl-undec-4-enoyl)-5,5-dimethyl-oxazolidin-2-one 27

9-BBN-OTf (3.30 mmol) was added to a solution of oxazolidin-2-one **26** (891 mg, 3.08 mmol) in CH₂Cl₂ (50 mL) followed by addition of diisopropylethylamine (477 mg, 3.70 mmol) and (E)-non-2-enal 2d (474 mg, 3.39 mmol) according to general protocol B to afford a crude product that was purified by chromatography to afford the title compound 27 (1.07 g, 2.47 mmol) as a yellow oil in 81% yield; $[\alpha]_D^{25} = +22$ (c 0.85, CH₂Cl₂); ¹H NMR (300 MHz, CDCl₃): $\delta = 7.27-7.11$ (5H, m, ArH), 5.71–5.54 (2H, m, CH=CH), 4.53 (1H, dd, J = 10.0, 4.0 Hz, CHN), 4.36(1H, app. t, J = 7.0 Hz, CHOH), 4.09 (1H, dd, J = 9.0, 7.0 Hz, OHCCH), 3.09 (1H, dd, J = 14.5, 4.0 Hz, CH_AH_BPh), 2.81 (1H, dd, J = 14.5, 10.0 Hz, CH_AH_BPh), 2.04–1.88 (4H, obs. m, OH, CH=CHC H_2 and (CH₃)₂CH), 1.35–1.12 (8H, m, (C H_2)₄), 1.24 $(6H, app. s, C(CH_3)_2), 0.90 (3H, d, J = 7.0 Hz, CHCH_3), 0.82 (3H, d)$ obs. d, J = 7.0 Hz, CHC H_3), 0.80 (3H, obs. t, J = 7.0 Hz, alkyl- CH_3); ¹³C NMR (75 MHz, CDCl₃): $\delta = 174.7$, 153.9, 137.4, 135.8, 129.5, 129.1, 128.9, 127.2, 82.4, 73.8, 64.3, 54.1, 35.9, 32.7, 32.1, 29.5, 29.3, 28.7, 28.6, 23.0, 22.6, 21.0, 20.4, 14.5; IR (film, cm⁻¹): 3501 (broad OH), 1778 (C= O_{ox}), 1693 (C=O); HRMS (ES+): m/zcalculated for $C_{26}H_{39}NO_4$: $[M + NH_4]^+$ requires 447.3217; found 447.3213.

(R)-4-Benzyl-3-{(R)-2-[(S)-((1R,2R)-2-hexyl-cyclopropyl)-hydroxy-methyl|-3-methyl-butyryl}-5,5-dimethyl-oxazolidin-2-one 28

Diethylzinc (7.2 mmol) and diiodomethane (1.92 g, 7.2 mmol) were added to syn-aldol 27 (620 mg, 1.44 mmol) in CH₂Cl₂ (10 mL) according to general protocol C to afford a crude reaction product that was purified by chromatography to afford the title compound **28** (602 mg, 1.36 mmol) as a yellow oil in 94% yield; $[\alpha]_{D}^{25} = -21$ (c 0.62, MeOH); ¹H NMR (300 MHz, CDCl₃): $\delta = 7.34-7.18$ (5H, m, Ph), 4.56 (1H, dd, J = 10.0, 3.5 Hz, CHN), 4.22 (1H, dd, J = 8.5, 6.0 Hz, COCH), 3.39 (1H, dd, J = 8.5, 6.0 Hz, CHOH), <math>3.23 (1H, CHOH)dd, J = 14.5, 3.5 Hz, CH_AH_BPh), 2.86 (1H, dd, J = 14.5, 10.0 Hz, CH_ACH_BPh), 2.31 (1H, m, $CH(CH_3)_2$), 1.85 (1H, broad s, OH), 1.44–1.20 (10H m, $(CH_2)_5$), 1.34 (3H, s, $C(CH_3)$), 1.33 (3H, s, $C(CH_3)$), 1.02 (3H, d, J = 7.0 Hz, $CHCH_3$), 1.00 (1H, obs. m, cyclopropyl-CH), 0.93 (3H, d, J = 7.0 Hz, CHCH₃), 0.88 (3H, t, J = 7.0 Hz, alkyl-CH₃), 0.76 (1H, m, cyclopropyl-CH), 0.43 (1H, app. dt, $J = 8.5, 5.0 \,\text{Hz}$, cyclopropyl- CH_AH_B), 0.28 (1H, app. dt, J = $8.5 \,\mathrm{Hz}$, $5.0 \,\mathrm{Hz}$, cyclopropyl- $\mathrm{CH_A}H_\mathrm{B}$); $^{13}\mathrm{C}\,\mathrm{NMR}$ (75 MHz, CDCl₃): $\delta = 175.1, 153.7, 137.5, 129.4, 129.1, 127.2, 82.2, 75.5, 64.4, 54.5,$ 35.8, 34.2, 32.3, 29.6, 29.5, 28.8, 28.6, 23.1, 22.8, 22.2, 21.4, 21.1, 18.8, 14.5, 9.6; IR (film, cm⁻¹): 3516 (broad O-H), 1778 (C=O_{ox}), 1693 (C=O); HRMS (ES+): m/z calculated for $C_{27}H_{41}NO_4$: [M+ NH_4]+ requires 461.3374; found 461.3370.

(((R,R)-2-Hexylcyclopropyl)methylene)-1,3-dithiane 30

n-BuLi (1.1 mmol) was added to a stirred solution of (1,3-dithian-2-yl)trimethylsilane 29 (224 mg, 1.17 mmol) in dry THF (5 mL) at 0 °C under nitrogen and the reaction mixture stirred for 1 hour. The reaction mixture was then cooled to -30 °C and a solution of cyclopropane-carboxaldehyde (R,R)-5i (140 mg, 0.9 mmol) in dry THF (2 mL) added, before allowing the reaction mixture to warm to room temperature over 2 hours. The reaction was then quenched with aqueous saturated ammonium chloride solution (2 mL), extracted with ether (3 × 10 mL), sodium hydrogen carbonate solution (10 mL), dried (MgSO₄), and the solvent removed under reduced pressure to give a crude product that was purified by chromatography to afford the title compound 30 as a colorless oil (215 mg, 0.84 mmol) in 93% yield; $[\alpha]_D^{25} = -20 (c 0.30, CH_2Cl_2); {}^{1}H$ NMR (300 MHz, CDCl₃): $\delta = 5.42$ (1H, d, J = 10.0 Hz, CH=C), 2.91 (4H, m, S(CH₂)₂, 2.22-2.13 (2H, m, SCH₂CH₂), 1.58 (1H, m, cyclopropyl-CH), 1.41–1.20 (10H, m, $(CH_2)_5$), 0.88 (3H, t, J =7.0 Hz, CH_3), 0.79 (1H, m, cyclopropyl-CH), 0.65–0.56 (2H, m, cyclopropyl-C H_2); ¹³C NMR (75 MHz, CDCl₃): δ = 140.4, 121.6, 34.1, 32.3, 31.3, 30.5, 29.7, 29.5, 26.0, 23.1, 22.2, 20.3, 15.2, 14.5; IR (film, cm⁻¹): 1678 (C=C), (C-S); HRMS (ES+): m/z calculated for $C_{14}H_{24}S_2$: $[M + H]^+$ requires 257.1392; found 257.1393.

2-((1S,2R)-2-Hexylcyclopropyl)acetic acid (cascarillic acid) 25⁶⁰

para-TsOH (5 mg) was added to a solution of dithiane **30** (150 mg, 0.60 mmol) in THF/water (8 : 1) (5 mL) and the reaction mixture heated at 75 °C for six hours, before cooling and removal of the solvent under reduced pressure. The resulting residue was then dissolved in acetone/water (8 : 1) (5 mL), potassium hydroxide (150 mg) added, and the reaction mixture heated at 85 °C for two hours, before cooling to room temperature. The reaction mixture was cautiously acidified *via* dropwise addition

of concentrated hydrochloric acid and the resulting solution was extracted ethyl acetate (3 × 5 mL), dried (MgSO₄) and solvent removed under reduced pressure to give a crude product that was purified by chromatography to afford the title compound **25** as a colorless oil (86 mg, 47 mmol) in 78% yield; $[\alpha]_D^{25} = -11$ (c 0.41, CHCl₃), ([Lit]^{60a} $[\alpha]_D^{25} = -10.5$, c 0.55, CHCl₃); ¹H NMR (300 MHz, CDCl₃): $\delta = 2.26$ (2H, app. d, J = 7.0 Hz, CH_2CO_2H), 1.41–1.18 (10H, m, $(CH_2)_5$), 0.88 (3H, t, J = 7.0 Hz, CH_3), 0.77 (1H, m, cyclopropyl-CH), 0.56 (1H, m, cyclopropyl-CH), 0.33 (2H, m, cyclopropyl-CH₂); ¹³C NMR (75 MHz, CDCl₃): $\delta = 176.6$, 37.5, 32.8, 30.9, 28.3, 28.1, 21.6, 17.7, 13.1, 13.0, 10.6; IR (film, cm⁻¹): 1711 (C=O); HRMS (EI): m/z calculated for $C_{11}H_{20}O_2$: [M]⁺ requires 184.1458; found 184.1458.

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