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Asymmetric Transfer Hydrogenation - Dynamic Kinetic Resolution of α -**Amino Ketones**

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Supporting Information Placeholder

ABSTRACT: A series of α -amino ketones were reduced using asymmetric transfer hydrogenation (ATH) through a dynamic kinetic resolution (DKR). The protecting group was matched to the reducing agent and following optimization, a series of substrates were investigated, giving products in high diastereoselectivity, over 99% ee in several cases and full conversion. The methodology was applied to the enantioselective synthesis of a MDM2-p53 inhibitor precursor.

Introduction

Asymmetric Transfer Hydrogenation (ATH), [(arene)Ru(TsDPEN)Cl] pre-catalysts 1, including the class of 24 complexes 2 and 3, is a powerful method for the asymmetric reduction of ketones (Figure 1).1-3 The pre-catalyst forms a hydride which transfers hydrogen to the substrate in a stereochemically-predictable manner (Figure 1).4

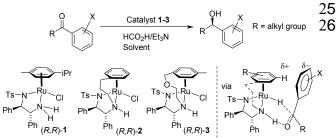


Figure 1. Asymmetric Transfer Hydrogenation (ATH) of acetophenones by [(arene)Ru((R,R)-TsDPEN)Cl] catalysts 1-3 and orientation of substrate to catalyst in reduction step.

ATH in combination with dynamic kinetic resolution (DKR)28 has been used to good effect.⁵⁻¹² For α-amino ketones, ⁶⁻¹² ATH-DKR of α-amino-β-keto esters have been reported (Figure 2A).⁶⁻⁹ In an example by Echeverria *et al.*, reduction of a β-ketoα-amino ester gave 4 in up to 83/17 anti/syn and 98% ee using catalyst 2.6 Researchers at Takasago described the large scal 30 ATH-DKR of α-N-acylamino-β-keto esters using ATH to 53 1 using catalyst 3.7 An efficient DKR-ATH was achieved in the 3.2 ACS Paragon Plus Environment

synthesis of enantiomeric pure syn- β -hydroxy- α -dibenzylamino esters8 to make 6.

Products ATH-DKR α -amino- β -keto-esters: NHCOPh Using catalyst (S,S)-2: Using catalyst (R,R)-3: Using catalyst (R,R)-3 69.4% de, 97% ee prepared on 58 kg scale: 98% yield, >20:1 dr, >99% ee Droxidopa precursor 83/17 anti/syn and 98% ee Via reduction of the amine

Products ATH-DKR other α-amino

>99% de, >99%

using catalyst (R,R)-3: 93% vield, dr 96:4, 99% ee using S,S)-catalyst) using (R,R)-3: dr >200:1, 98% ee

This work:

hydrochloride precursor

Figure 2. Products of ATH-DKR of α -amino ketones of different classes.

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 α -Amino ketones in which racemisation is slower have bee**6** 0 less investigated. 10-12 The ATH-DKR of a Boc-protected α-6 I amino ketone to alcohol 7 was employed in the synthesis of the type 2 diabetes drug omariglyptin (Figure 2B). 10 The ATH/DKR, using a range of catalysts including 2 and 3 gave amino alcohol 8 in 97-98% ee and a dr of >200:1 (Figure 2B). ¹¹6 Intramolecular cyclisation, with inversion of configuration, led to the mGluR5 9.11 Other relevant ATH-DKRs of α-amino ketones have led to cis-β-azolo-α-cycloalkanols 10 and 11 (Figure 2B).¹² We were interested in establishing the scope of the ATH/DKR of α -amino ketones (Figure 2C), as the 3 extension of the methodology would provide access to a range of valuable target molecules.

Results and Discussion

Compounds 12a-14a (Table 1)were prepared via bromination α -phenylacetophenone, reaction with of potassium phthalimide, then deprotection and addition of the N-protecting group, whereas 15a was prepared through the reaction of an acylimine with benzaldehyde using a thiazolium catalyst¹³ (Supporting Information). A series of conditions were tested using catalyst (R,R)-2. Racemic standards were prepared by reduction with NaBH₄, which was less diastereoselective than the ATH-DKR and allowed the minor diastereomers to be identified by HPLC (other than for 16a). In all cases, the antiproducts 16a-19a (Table S1, Table 1) were predominantly formed.¹⁴ Using FA/TEA azeotrope (5:2) with DCM (A, Table S1), the medium in the reduction of 12a became heterogeneous after 24h. Both precipitate and filtrate from the reaction contained product of high dr, however of differing ee. Using a 1:1 ratio of FA:TEA (B, Table S1), conversion was incomplete and the ees were lower. Using a combination of 5:3 DABCO/FA (C, Table S1).11 gave a product in improved ee, which did not change significantly when a 5:6 ratio of reagents was used (D, Table S1).

Reduction of N-Boc-protected substrate 13a using both TEA and DABCO as base with catalyst (R,R)-2 (A and C, Table S16 4 also revealed that the latter base gave the best result. Working up the reductions of 12a and 13a with a DCM extraction gave 6 a product which reflected the overall ee of the reaction (Table 8 S1, Table 1). The N-Ts-protected substrate 14a was reduced in S an excellent 99% ee under conditions C (Table S1, Table 1)70 with catalyst (R,R)-2 whereas the best ee for the reduction of 71 the N-Cbz-protected substrate 15a was just 44% (Table S1, 72 Table 1); the reactions for the formation of both 18a and 19a₇₃ remained homogeneous. The X-ray crystallographic structure of the major enantiomer of 18a (Supporting Information) confirmed both its absolute configuration and the antidiastereoselectivity matches the related product 8 containing a 77 Cbz group.¹¹

Since slow racemisation can reduce the potential for the 79 formation of high ee products in DKR reactions, they werge 0 followed over time. The substrates (with the exception of 18a)8 1 remained essentially racemic throughout (Scheme S1, Table 82 S2), confirming that racemisation is rapid. The product ee8 3 remained consistent (within ca. 5%) throughout the reduction **8** 4 Hence the catalyst controls the reduction of one enantiomer of 5 ketone substrate over the other, however the N-protecting group 6 also has an influence on the selectivity. 87

Table 1. Catalyst screening on substrates **12a-15a**, and catalysts (R,R)-1, 2 and 20-22.

Catalyst	Subs-	t/h	Conv ^a	Eec
	trate		/% (dr) ^b yield	/%
(R,R)-2	12a	24	100 (>99.9:<0.1 ^d) 60% yield	25
(R,R)-1	12a	72	95 (>99.9:<0.1 ^d)	76
(R,R)-20	12a	72	70 (>99.9:<0.1 ^d)	94
(R,R)-21	12a	24	100 (>99.9:<0.1 ^d)	61
(R,R)-22	12a	48	63 (>99.9:<0.1 ^d)	69 e
(R,R)- 2	13a	24	100 (>99.9:<0.1) 65% yield	73
(R,R)-1	13a	72	91 (>99.9:<0.1 ^f)	94
(R,R)-20	13a	72	96 (>99.9:<0.1)	93
(R,R)-21	13a	24	100 (>99.9:<0.1)	76
(R,R)-22	13a	48	46 (ca. 95:5g)	12 e
(R,R)- 2	14a	24	100 (>99.9:<0.1) 69% yield	99
(R,R)-1	14a	72	89 (>99.9:<0.1h)	>99
(R,R)-20	14a	72	97 (>99.9:<0.1)	98
(R,R)-21	14a	24	100 (>99.9:<0.1)	94
(R,R)-22	14a	48	21 (>99.9:<0.1h)	69
(R,R)- 2	15a	24	100 (>99.9:<0.1) 59% yield	44
(R,R)-1	15a	72	39 (>99.9:<0.1)	71
(R,R)-20	15a	48	98 (>99.9:<0.1)	85
(R,R)-21	15a	24	100 (>99.9:<0.1)	67
(R,R)-22	15a	48	54 (>99.9:<0.1)	60^{d}

a. HPLC conversions and ee of isolated product using (R,R)-2 and of crude product for other catalysts; b. >99.9:<0.1 indicates only one diastereoisomer observed by chiral HPLC. c. ee of major diastereoisomer. d. Minor diastereoisomer not detected in racemic reduction. e. opposite enantiomer of product formed. f. tentative as HPLC did not run to minor isomer. g. Estimated as minor diastereoisomer was not integrated. h. tentatively assigned as some small HPLC peaks are of similar RT to minor diastereomer.

We evaluated a series of catalysts; (R,R)-1 and (R,R)-20, 9e (R,R)-21,^{3f} and (R,R)-22,^{3g} under the same conditions for each substrate (Table 1). Catalyst 1 and the pentafluorinated (R,R)-20 gave product 16a in good ee however they were slow compared to the $CH_2(C_6H_4)$ -linked catalyst (R,R)-21. Catalyst (R,R)-20 generated a product of 94% ee in the reduction of 12a compared to just 25% ee with catalyst (R,R)-2. The tosyl substrate 14a gave a product in >90% ee with all the catalysts except (R,R)-22. Catalysts (R,R)-1 and (R,R)-20 gave similar results with N-Boc-protected 13a. Although there is no direct evidence, there is potential for a reduction product such as 18a to replace the ligand in the catalysts, and this is likely to happen more rapidly with untethered complexes.^{2b} Catalyst (R,R)-22 was found to be the least active and in several cases gave the opposite enantiomer of product, although still a high dr. Acetophenone reduction with catalyst (R,R)-22 gave the (R)-

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39 $\bar{N}HP_{G}$

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17f P_G=Boc; cat. (*R*,*R*)-20,

24h: 100% conv, 80.6% yield, 1

18f P_G=Ts; cat. (*R*,*R*)-2, 4 3

24h: 100% conv, 44.8%

 $\bar{N}HP_G\dot{C}I$ NHP_GCI 4.9 17i P_G=Boc; cat. (*R*,*R*) 20

96h: 95% conv, 92.2% ji

18i P_G=Ts; cat. (*R,R*)-**2**, 2

48h: 100% conv, 69.8 5 y 3 d,

dr 88:12, 80/18% ee 5 4

. NHP_G

17I P_G=Boc; cat. (R,R 5968

72h: 100% conv, 79.2% yigh

18I P_G=Ts; cat. (*R*,*R*)-2,

48h:100% conv, 92.4% feld

dr 96:4, 79/57% ee

dr 55:45, 72/98% ee

dr 99.5:0.5. 90% ee

dr >99.9:0.1. 99% ee

dr 97.7:2.3, 89% ee

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alcohol, as expected. As a result of this study, two catalyst/substrate systems were selected for further study; fluorinated catalyst (R,R)-20 with N-Boc-protected substrate 13a and complex (R,R)-2 with N-Ts-protected compound 14a. A solvent study was carried out (Supporting information, Table S3) however none of the alternative solvents, or solvent–free conditions, improved the results.

The reduction of a range of substrates; 13b-13l and 14b--14l and the precursors to 23-27, were undertaken (Figure 3). The N-Boc-protected ketones, 13 were prepared initially, then the N-Ts-protected ketones were prepared via their deprotection 21 followed by N-tosylation. A representative series of substrates 22 were prepared with electron-donating (OMe) and electron $\overline{23}$ withdrawing (Cl) substituents at the o-, m- and p- positions of $\frac{5}{24}$ each aromatic ring Ar¹/Ar². In addition, one NMs product (23) 55 was formed by reduction of the corresponding ketone, as were 26 **24-27** in which one phenyl ring was replaced by a methyl.

17b PG=Boc: cat. (R.R)-20. 48h: 100% conv, 87.4% yield dr >99.9:0.1, 94% ee

18b Pc=Ts: cat. (R.R)-2. 24h: 100% conv, 79.3% yield dr >99.9:0.1, 95% ee

17d P_G=Boc: cat. (R.R)-20. 48h: 95% conv, 71.4% yield, dr 97.7:2.3, 95% ee

18d P_G=Ts; cat. (R,R)-2, 24h: 100% conv, 43.9% yield, dr >99.9:0.1. 89% ee

17g PG=Boc; cat. (R,R)-20, 6d: 90% conv, 64.2% yield, dr >99.9:0.1. 89% ee

18g Pg=Ts: cat. (R.R)-2. 48h: 100% conv. 85.6% vield. dr 94 8:5 2 80% ee

17j P_G=Boc; cat. (R,R)-20, 72h: 100% conv, 92.2% yield, dr 99.5:0.5, 90% ee

18i PG=Ts: cat. (R.R)-2 24h: 100% conv, 84.8% yield, dr 97.7:2.3, 92/>99% ee

17c P_G=Boc; cat. (R,R)-20 72h: 100% conv, 87.4% yield, dr >99.9:0.1, 93% ee

18c PG=Ts; cat. (R,R)-2, 24h: 100% c, 85.6% yield, dr 98.3/1.7. 94% ee

17e P_G=Boc; cat. (R,R)-20, 24h: 100% conv, 78.3% yield, dr >99.9:0.1. 97% ee

18e PG=Ts; cat. (R,R)-2 24h: 100% conv, 89.7% yield, dr >99.9:0.1, 94% ee

17h PG=Boc; cat. (R,R)-20, 72h: 90% conv, 69.9% yield, dr 99.1:0.9. 90% ee

18h Pc=Ts: cat. (R.R)-2. 24h: 100% conv. 95.2% vield. dr 98 2:1 8 90% ee

17k P_G=Boc; cat. (R,R)-20, 72h: 100% conv, 93.5% yield, dr >99.9:0.1, 97% ee

18k PG=Ts; cat. (R,R)-2, 48h: 100% conv, 88.2% yield, dr >99.9:0.1. 98% ee

cat. (R,R)-2; 24h, 100% conv. 79.0% yield dr 97.4:2.6, 95% ee

cat (R R)-20: 6d 76% conv. 53.1% vield. dr 79:21, 34ª/82% ee

cat. (R,R)-2; 48h, 93% conv, 85.2% yield, dr 68:32, ca. 36/>99% ee

cat. (R.R)-20: 24h. 100% conv. 86.8% yield. dr 98.3:1.7, 95% ee

cat (R R)-2: 24h 100% conv, 78.4% yield, dr 75.4:24.6, 97/61% ee

Figure 3. Reduction products of ketones 13b-13l (using (R,R)-20) and 14b-14l (using (R,R)-2). Conditions are as in Figure 2/Table 1 except that 2 mol% catalyst was used for the formation of 17b, 17d, 17g and 17h. Ees are of major diastereoisomers except where indicated. a. Overlap of peaks in HPLC limits the accuracy of this measurement.

Substrates containing substituents on the aromatic rings adjacent to the ketone (Ar1), leading to products 17b-17f and **18b-18f**, were fully reduced in most cases and in high dr and ee, although the o- and p-chloro substituted products were formed in slightly lower ee. Although the configurations of products were generally assigned by analogy to 17a/18a, the X-ray crystallographic structure of 17d was determined and served to confirm the assignment (Supporting Information).

Substrates with substituted aromatic rings proximal to the amine (Ar²) were generally reduced to 17g-17k and 18g-/18k in high dr although the ee was dependent on both the nature and position of the substituents. The o-chloro N-Ts-protected substrate 14i gave product 18i in a poor dr however substrates 13k/14k, containing a combination of p- substituents gave a product in high dr and eeThe furyl-containing products 171/181 were formed in poor dr and ee. NMs product 23 was formed in an excellent 96% ee and high dr, indicating that the aromatic ring of the Ts is not required for high selectivity. When the aromatic ring proximal to the amine (Ar2) was replaced by a methyl group, products 24 and 25 were formed in poor dr and low ee. On the other hand, replacement of the Ph adjacent to the ketone followed by ATH-DKR gave a high dr and ee for the N-Boc-protected product 26, but the N-Ts-protected product 27 in much lower dr. The formation of two products, N-Boc-prtected 17e and N-Ts-protected 18h were carried out on 1.0g scale with respect to starting material ketone. In both cases the reductions proceeded cleanly to give products in 88.7% and 89.4% yields respectively, and with 95% and 90% ee respectively (previously 97% and 90% ee) (see the Supporting Information).

The results indicate that the reductions proceed with preferential formation of the anti-diastereoisomers. 11,14 The results observed for products 24-27 indicate that the aromatic ring adjacent to the protected amine (Ar²) is required for control of dr and ee in the reductions whereas the aromatic ring adjacent to the ketone (Ar¹) is not. Previous studies have indicated that a H-bond between the substrate and the SO₂ of the sulfonamido group can play an important part in the control of the ATH of imines^{15a,b} and α-amino ketones, ^{12c} as can an interaction between an amido on the substrate and the \(\eta^6\)-arene of the

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catalyst. ^{15c} Considering the related studies, and our 51 observations, the stereochemical outcome can be explained by 52 a transition state (Figure 4) for hydride transfer which is 33 stabilised by a hydrogen bond between an N-H in the substrate 54 and the sulfonamido group, coupled with a CH/ π edge/fac 55 interaction as illustrated. This results in the formation of th 56 observed product and agrees with previous reports for this class of substrate (Figure 1)¹¹ and for a reported α -amino acetophenone reduction. ^{16a} However it is not consistent with other observations on the reduction of non- α -substituted α -amino ketones ^{16b} and related products of non-DKR ATH reductions using Rh(III) catalysts. ¹⁷

The reduction of analogous compounds lacking the N-H function generally give products with the opposite diastereoselectivity to ours, indicating the importance of this group in the direction of the reduction.⁹ In order to investigate this factor in our compounds, we investigated the ATH of Nmethylated analogues of 13a and 14a. In the event, the NMe derivative of 13a was prepared in low yield however its reduction proceded in low conversion and purity and it was not₅ 7 possible to analyse the products by HPLC. Compound 14aMe5 8 which is the NMe derivative of NTs ketone 14a, was prepare and was successfully reduced to give 18aMe in 47% yield, dr 9 83:17 with 90% and 35% ee respectively. i.e. lower than for 146 0 (Figure 5). The configuration of the major product is not known 6 1 This again evidences the importance of the NH group in the 2 reduction selectivity. The different protecting groups will also 3 have a moderating influence on the selectivity, presumably due 4 to their differing bulk and electronic properties.

Hence the detailed and complex controlling factors in the ATH6 7 reaction of α -amino ketones described herein remain to be full 6 8 understood and are the subject of ongong studies In addition 6 9 the reversal of configuration using catalyst (R,R)-22 in several 70 cases is not fully understood (Table 1) but reflects the potential 71 for subtle additional interactions between the substrates 72 described herein and the groups on the η^6 -arene ring.

Figure 4. Proposed mode of reduction of **14a** and **13d** to **18a** 8 1 and **17d** respectively, stabilised by hydrogen bonding and the 8 2 known CH/ π edge/face interaction.

Figure 5. N-methylated derivative substrate 14aMe an $\bigcirc 0$ reducation product 18aMe. 9 1

As an example of the value of the ATH-DKR, we reduce $\begin{pmatrix} 9 & 3 \\ 4 & 4 \\ 6 & 4 \end{pmatrix}$ ketone **28** to each enantiomer of amino alcohol **29** using catalys $\begin{pmatrix} R,R \end{pmatrix}$ -**20**. In both cases a product of high dr and ee was formed

(Figure 6). Cyclisation of (1S,2R)-29 with inversion of configuration, following the reported precedent, 18 gave oxazolidinone (4S,5S)-30, a precursor of a recently reported MDM2–p53 inhibitor molecule which had previously been prepared in asymmetric form through a chiral resolution. 18

Figure 6. Synthesis of MDM2–p53 inhibitor precursor **30** *via* ATH-DKR of α -N-Boc-protected ketone **28**.

Conclusions

In conclusion, we report the optimization and scope expansion of the ATH-DKR of α -aminoketones with varying N-protecting groups and substitution patterns. We have identified the most suitable catalysts from a series for the N-Boc-protected and N-Ts-protected substrates and have explored the scope of the applications. This study allowed us to identify a suitable catalyst for a very concise synthesis of an MDM2–p53 inihibitor precursor in high ee, representing a valuable approach to this class of target molecule.

EXPERIMENTAL SECTION

(Using (S,S)-20:100% conv, 95.2% yield

>99.9:0.1 dr, 96% ee (ent-29)

General procedures for the syntheses.

Solvents and reagents for the synthesis of complexes and catalytic reactions were degassed prior to use and all reactions were carried out under either a nitrogen or argon atmosphere. Reactions were monitored by TLC using aluminum backed silica gel 60 (F254) plates, visualized using UV 254 nm and phosphomolybdic acid (PMA), potassium permanganate or vanillin dips as appropriate. Flash column chromatography was carried out routinely using 60 micrometer silica gel. Reagents were used as received from commercial sources unless otherwise stated. ¹H NMR spectra were recorded on a Bruker DPX (300, 400 or 500 MHz) spectrometer. Chemical shifts are reported in δ units, parts per million relative to the singlet at 7.26 ppm for chloroform and 0.00 ppm for TMS. Coupling constants (J) are measured in Hertz. Structural assignments were made with additional information from gCOSY, gHSQC, and gHMBC experiments. IR spectra were recorded on a Perkin-Elmer Spectrum One FT-IR Golden Gate. Mass spectra were recorded on a Bruker Esquire2000 or a Bruker MicroTOF mass spectrometer. Melting points were recorded on a Stuart Scientific SMP 1 instrument and are uncorrected. Dry solvents were purchased and used as received. HPLC analyses were carried out on a Hewlett-Packard 1050 instrument. Optical

rotations were measured on an AA-1000 polarimeter. The X-6 2 ray crystallographic structures were recorded on a Rigak 6 3 Oxford Diffraction SuperNova diffractometer with a due 6 4 source (Cu at zero) equipped with an AtlasS2 CCD are 6 5 detector. Enantiomeric excesses were measured to one decima 6 6 place, however the results in Table 1 in the paper have been 6 7 rounded to whole numbers or to >99% ee where the measure 6 8 ee was 99.5% or above, and drs are given as >99.9:<0.1 wher 6 9 only one diastereoisomer was observed.

General procedure A for the synthesis of racemic alcohols. 72 To a solution of ketone (1.0 eq.) in MeOH ([S] = 0.1 M) was 73 added NaBH₄ (2.0 eq.) portion-wise. The solution was stirred at 74 rt until the ketone had been consumed. The solvent was then 75 removed under reduced pressure and the residue partitioned 76 between water and EtOAc. The organic extract was collected 77 and the aqueous layer extracted a further 2 times with EtOAc. 78 The organic layers were combined, dried over MgSO₄, filtered 79 and the solvent removed under reduced pressure to affor 80 racemic alcohols.

Section on initial substrates 12a-15a and their reductions. 8 3 2-Bromo-1, 2-diphenylethan-1-one. 8 4

This compound is known and has been previousl § 5 characterised.¹⁹ N-Bromosuccinimide (4.50 g, 38.3 mmol, 1.**8** 6 eq) and p-toluenesulphonic acid (0.88 g, 5.1 mmol, 0.20 eq)8 7 were dissolved in anhydrous DCM (50 mL) and the reactio 88 mixture was cooled to 0 °C. To the cold reaction mixture, 8 9 solution of 1, 2-diphenylethan-1-one (5.00 g, 25.5 mmol, 1.9 0 eq) in dry DCM (25 mL) was added dropwise over a period of 9 1 1h. After the addition, the reaction mixture was stirred under N_2 9 2 for 8 hours at 40 °C. The completion of the reaction wa 93 confirmed by ¹H NMR. After the completion of the reaction, th 94 reaction mixture was cooled to rt and H₂O (100 mL) and DCN9 5 (25 mL) were added and organic layer was separated. Th 96 aqueous layer was extracted with DCM (2 x 30 mL). The 9 7 combined organic layers were washed with brine (50 mL) an **9** 8 dried over MgSO₄. The organic layer was concentrated unde 9 reduced pressure to afford the product as an off-white solid (400) g, 25 mmol, 98%) which was used in the next step without 0 1 further purification. TLC: R_f ca 0.5 (9:1, Hexane: EtOAc),02 strong UV active; v_{max} 1678, 1593, 1446, 1171, 991, 754, 6710, 3 611 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.99 (d, 2H, J = 7.9 4 Hz), 7.57-7.53 (m, 3H), 7.47-7.45 (m, 2H), 7.38-7.36 (m, 3H) 5 6.38 (s, 1H); 13C{1H} NMR (CDCl₃, 101 MHz,): δ 191½0 6 136.0 134.31, 133.8, 129.3, 129.2, 128.9, 51.2. The date 0 7 matches the reported data.

2-(2-Oxo-1,2-diphenylethyl)isoindoline-1,3-dione.

This compound is known and has been previously 11 characterised. ²⁰ 2-Bromo-1, 2-diphenylethan-1-one (5.0 g, 18 12 mmol, 1.0 eq) and potassium phthalimide (5.07 g, 27.3 mmol, 13 1.5 eq) were dissolved in anhydrous DMF (50 mL) and the 14 resulting reaction mixture was stirred under N_2 for 24 hours at 15 rt. After the completion of the reaction, indicated by TLC, the 16 reaction mixture was quenched with ice-cold water H_2O (1 L) 117 The obtained solid was filtered through Buchner filtration and 18 washed with ice cold water (1 L) and dried to afford the product 19 as a white solid (6.02 g, 17.6 mmol, 97.7%) which was used in 20 next step without further purification. TLC: R_f ca 0.3 (9:1) 21 Hexane: EtOAc), strong UV active; v_{max} 1711, 1684,1382,122

1358, 1115, 713, 703, 688, 625, 528 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.86 (d, 2H, J = 7.4 Hz), 7.83-7.82 (m, 2H), 7.77-7.76 (m, 1H), 7.71-7.70 (m, 2H), 7.51 - 7.47 (m, 3H), 7.39-7.32 (m, 4H), 6.78 (s, 1H); ¹³C { ¹H } NMR (CDCl₃, 101 MHz): δ 193.2, 167.6, 135.1, 134.6, 134.5, 134.3, 133.4, 131.9, 130.5, 128.9, 128.8, 128.8, 123. 8, 123.7, 60.4; m/z (ESI) 364.2 [(M+Na)⁺, 100%]. The data matches the reported data.

2-Oxo-1,2-diphenylethan-1-aminium chloride.

This compound is known and has been previously characterised. ²⁰ 2-(2-Oxo-1,2-diphenylethyl) isoindoline-1,3-dione (6.00 g, 17.5 mmol) in acetic acid (45 mL) and 6N HCl (45 mL) was stirred at 100 °C for 3 days. The reaction mixture was cooled to rt and washed with DCM (30 mL). The aqueous layer was concentrated under reduced pressure to afford the product as a white solid. (3.01 g, 12.1 mmol, 69.1%) which was used in the next step without further purification. ¹H NMR (D₂O, 400 MHz): δ 7.97 (d, 2H, J = 7.6 Hz), 7.79-7.77 (m, 1H), 7.66-7.61 (m, 2H), 7.48-7.47 (m, 5H), 6.27 (s, 1H); ¹³C{¹H} NMR (D₂O, 101 MHz): δ 194.5, 135.1, 132.4, 131.7 131.3, 130.4, 129.9, 129.2, 129.0, 128.4, 128.7, 59.7; m/z (ESI) 212.2 [(M+H)+, 100%]. The data matches the reported data.

N-(2-Oxo-1,2-diphenylethyl)benzamide 12a.

This compound is known and has been previously characterised.²¹ 2-Oxo-1, 2-diphenylethan-1-aminium chloride (1.0 g, 4.0 mmol, 1.0 eq) was suspended in DCM (15 mL) and cooled to 0 °C in an ice bath. Triethylamine (1.6 g, 2.2 mL, 16 mmol, 4.0 eq) was added dropwise to the reaction mixture and stirred at same temperature for 30 minutes. During the addition of triethylamine, the initially cloudy reaction mixture became clear. To the reaction mixture, benzoyl chloride (0.84 g, 0.76 mL, 6.0 mmol, 1.5 eq) was added dropwise and the resulting reaction mixture was stirred at 0 °C for 30 minutes followed by overnight stirring at rt. Once the reaction was complete (assessed by TLC), water (50 mL) and DCM (25 mL) were added and organic layer was separated. The aqueous layer was extracted with DCM (2 x 30 mL). The combined organic layers were washed with brine (50 mL), dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to afford the product **12a** as a white solid (0.60 g, 1.9 mmol, 47%).TLC: R_f ca 0.4 (7:3, Hexane: EtOAc), strong UV active; v_{max} 3388, 3056, 3031, 1716, 1685, 1647, 1509, 1481, 1447, 1297, 1252, 706, 690, 531 cm⁻¹; ¹H NMR (CDCl₃ 400 MHz): δ 7.97 (d, 2H, J = 7.1 Hz), 7.79 (d, 2H, J = 6.9 Hz), 7.68 (d, 1H, J = 4.4 Hz) 7.47-6.7 Hz); ¹³C{¹H} NMR (CDCl₃, 101 MHz): δ 196.0, 166.4, 137.4, 134.4, 134.0, 131.9, 130.3, 129.4, 129.3, 128.9, 128.7, 128.6, 128.5, 127.3, 59.0; m/z (ESI) 338.2 [(M+Na)+, 100%]. The data matches the reported data.

t-Butyl (2-oxo-1,2-diphenylethyl)carbamate) 13a.

This compound is known and has been previously characterised.²² 2-Oxo-1,2-diphenylethan-1-aminium chloride (0.70 g, 2.8 mmol, 1.0 eq) was suspended in THF (10 mL) and cooled to 0 °C in an ice salt bath. Triethylamine (1.8 g, 2.5 mL, 18 mmol, 6.5 eq) was added dropwise to the reaction mixture and stirred at same temperature for 30 minutes. During the

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addition of triethylamine, the initially cloudy reaction mixture 2 became clear. To the reaction mixture, Boc anhydride (1.23 £6.3) 5.66 mmol, 2.0 eq) in THF (5 mL) was added dropwise and the 4 resulting reaction mixture was stirred at 0 °C for 30 minute 5 followed by overnight stirring at rt. Once the reaction was 6 complete (assessed by TLC), water (150 mL) and DCM (506 7 mL) were added and the organic layer was separated. Th 68 aqueous layer was extracted with DCM (3 x 50 mL). The 9 combined organic layers were washed with brine (50 mL) and 70 dried over MgSO₄ and concentrated under reduced pressure to 71 give the crude product. The crude material was purified by 72 column chromatography (20% EtOAc in petroleum ether (40-73 60)) to afford the product 13a as a white solid (0.410 g, 1.3174 mmol, 46.6%).TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV75 active; v_{max} 3384, 3364, 2980, 2934, 1703, 1694, 1675, 1493, 76 1158, 752, 693, cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.96 (d, 77 2H, J = 6.4 Hz), 7.49 (d, 2H, J = 6.4 Hz), 7.39-7.37 (m, 4H)787.30-7.24 (m, 2H), 6.28 (d, 1H, J = 6.2 Hz), 6.04 (1H, s), 1.3779(s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 101 MHz): δ 196.2, 155.18 0 137.6, 134.6, 133.7, 129.3, 129.1, 128.7, 128.5, 128.2, 80.0,**8 1** 59.9, 28.5; m/z (ESI) 334.2 [(M+Na)+, 100%]. The data 8 2 matches the reported data.

4-Methyl-N-(2-oxo-1,2-diphenylethyl)benzenesulfonamide 8 5 14a.

This compound is known and has been previously 87 characterised.²³ 2-Oxo-1, 2-diphenylethan-1-aminium chlorid**8** 8 (1.0 g, 4.0 mmol, 1 eq) was suspended in DCM (20 mL) an **8 9** cooled to 0 °C in an ice bath. Triethylamine (1.6 g, 2.2 mL, 1900) mmol, 4 eq) was added dropwise to the reaction mixture and 9 1 stirred at the same temperature for 30 minutes. During the 92 addition of triethylamine, the initially cloudy reaction mixtur 93 became clear. To the reaction mixture, tosyl chloride (1.5 g, 8.9 4 mmol, 2 eq) i n DCM (5 mL) was added dropwise and th 9 5 resulting reaction mixture was stirred at 0 °C for 30 minute 96 followed by overnight stirring at rt. Once the reaction was 9.7 complete (assessed by TLC), water (50 mL) and DCM (25 mL) 8 were added and the organic layer was separated. The aqueou 99 layer was extracted with DCM (2 x 30 mL). The combinted 0 organic layers were washed with brine (50 mL) and dried over 1 MgSO₄ and concentrated under reduced pressure to give the 2 crude product. The crude material was purified by columb 3 chromatography (40% EtOAc in petroleum ether (40-60)) **lt0 4** afford the product 14a as a white solid (0.57 g, 16 mmol, 39%) 5 TLC: R_f ca 0.3 (7:3, Petroleum ether (40-60): EtOAc), strohQ 6 UV active; v_{max} 3286, 1715, 1290, 1258, 1216, 1115, 665, 62\$, 0 7 646, 494 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz):) δ 7.80 (d, 2H, **10** 8 = 7.0 Hz), 7.53 (d, 2H, J = 7.8 Hz), 7.48 (d, 1H, J = 6.9 H 1 Q 9 7.37-7.35 (m, 2H), 7.18 (m, 5H), 7.05 (d, 2H, J = 7.5 Hz), 6.2610(d, 1H, J = 6.0 Hz), 6.00 (d, 1H, J = 8.0 Hz), 2.29 (s, 3H) 11¹³C{¹H} NMR (CDCl₃, 101 MHz): δ 194.7, 143.3 143.2, 137.5] 12 135.7, 134.1, 133.9, 129.4, 129.2, 129.1, 128.8, 128.6, 128.**1**,13 127.1, 61.9, 21.1; m/z (ESI) 388.2 [(M+Na)+, 100%]. The datal 4 115 matches the reported data.

Benzyl (2-oxo-1,2-diphenylethyl)carbamate 15a.

This compound is known however it has not been fully 18 characterized previously. 24 Benzyl 19 (phenyl (benzenesul fonyl) methyl) carbamate (0.70 g, 1.8 mmol 20 1.0 eq) and 3-benzyl -5-(2-hydroxyethyl)-4-methyl thiazolium 121 chloride (0.15 g, 0.55 mmol, 0.3 eq) were degassed and purged 22

with nitrogen for 15 min. To this mixture was added CH₂Cl₂ (30 mL) followed by benzaldehyde (0.30 g, 2.8 mmol, 1.5 eq) and the resulting mixture was stirred and heated to 35 °C. Triethylamine (3.8 mL, 2.8 g, 27 mmol, 15 eq) was added in one portion via syringe and the reaction mixture was stirred at 35 °C for 24 h. After the reaction was complete (assessed by TLC), it was cooled to 25 °C and water (50 mL) and DCM (25 mL) were added and organic layer was separated. The aqueous layer was extracted with DCM (2 x 30 mL). The combined organic layers were washed with brine (50 mL) and dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to afford the product 15a as a pale yellow solid (0.28 g, 0.81 mmol, 45%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; M.P. 92-93 °C; HRMS (ESI): found [M+Na]+ 368.1261, $C_{22}H_{19}NNaO_3$ requires $[M+Na]^+$ 368.1257, (error 1.1) ppm); v_{max} 3386, 1719, 1676, 1502, 1231, 1028, 694 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): 7.95 (d, 2H, J = 7.6 Hz), 7.50 (m, 1H), 7.41-7.37 (m, 4H), 7.35 – 7.24 (m, 8H), -) 6.33-6.23 (m, 2H), 5.14 (d, 1H, J = 12.2 Hz), 5.04 (d, 1H, J = 12.6 Hz); ¹³C{¹H} NMR (CDCl₃, 101 MHz): 195.6, 155.6, 137.4, 137.3 136.4, 124.4, 134.4 133.8, 129.3, 129.2, 128.8, 128.6, 128.6, 128.3, 128.3, 67.1, 60.3; m/z (ESI) 368.2 [(M+Na)+, 100%].

N-((1S,2R)-2-hydroxy-1,2-diphenylethyl)benzamide 16a.

This compound is known and has been previously characterised in racemic form. 14a t-Butyl (2-oxo-1, 2-diphenylethyl) carbamate) 12a (0.100 g, 0.317 mmol, 1.0 eq) and DABCO (0.181 g, 1.61 mmol, 5.0 eq) were dissolved in acetonitrile (2 mL). Once the reaction became clear, catalyst (R,R)-2 (3.0 mg, 4.8 µmol, 0.015 eq) in MeCN (1 mL) followed by formic acid (36 µL, 0.96 mmol, 3.0 eq) were added and the resulting reaction mixture was stirred at room temperature for 24 h. After overnight stirring, the reaction mixture was concentrated. The residue was dissolved in DCM (50 mL) and organic layer was washed with water (30 mL). The aqueous layer was extracted with DCM (2 x 50 mL). The combined organic layers were washed with brine (50 mL), dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by trituration in diethyl ether to afford the product **16a** as a white solid (0.060 g, 0.189 mmol, 59.7%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; $[\alpha]_D^{25} = -33.5$ (c = 0.05, CHCl₃) 25% ee; Enantiomeric excess and conversion determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 8:92, 1 mL/min, 210 nm, T = 25 °C), major diastereomer 25.4 min and 27.5 min; minor diastereomer 17.0 min and 20.3 min, >99.9:<0.1 dr; HRMS (ESI): found [M+Na]+ 340.1308, $C_{21}H_{19}NNaO_2$ requires $[M+Na]^+$ 340.1308 (error 0.0 ppm); υ_{max} 3342, 3036, 3032, 1633, 1523, 1303, 754, 699, 602 cm⁻¹; ¹H NMR (DMSO- d_6 , 400 MHz): δ 8.62 (d, 1H, J = 8.9 Hz), 7.63 (d, 2H, J = 7.0 Hz), 7.50 - 7.36 (m, 7H), 7.28-7.24 (m, 4H),7.21-7.19 (m, 2H), 5.45 (s, 1H), 5.13 (t, 1H, J = 8.6 Hz), 4.92(d, 1H, J = 4.5 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (DMSO- d_6 , 101 MHz): δ 165.2, 143.7, 141.4, 134.6, 131.0, 128.4 128.1, 127.6, 127.6, 127.1, 127.0 126.9 126.7, 74.6, 59.1; m/z (ESI) 340.2 [(M+Na)+, 100%]. The data matches the reported data. A racemic standard was prepared by reduction with NaBH₄ via procedure A.

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((1S,2R)-2-hydroxy-1,2-diphenylethyl)carbamate6 2 t-Butyl 17a. This compound is known and has been previous 64 characterised. 14b,14c t-Butyl (2-oxo-1, 2-diphenylethy 6 5 carbamate) 13a (0.100 g, 0.321 mmol, 1.0 eq) and DABC 66 (0.181 g, 1.61 mmol, 5.0 eq) were dissolved in 2 mL6 7 acetonitrile. Once the reaction became clear solution, cataly \$6.8 (R,R)-2 (3.0 mg, 4.8 µmol, 0.015 eq) in MeCN (1 mL) followe 6 9 by formic acid (36 µL, 0.96 mmol, 0.030 eq) were added and 70 the resulting reaction mixture was stirred at room temperature 71 for 24 h. After overnight stirring, the reaction mixture was 72 concentrated. The residue was dissolved in DCM (20 mL) and 73 the organic layer was washed with water (30 mL). The aqueous 74 layer was extracted with DCM (2 x 15 mL). The combined 75 organic layers were washed with brine (50 mL) and dried over 76 MgSO₄ and concentrated under reduced pressure to give the 77 crude product. The crude material was purified by trituration in 78 diethyl ether to afford the product 17a as a white solid. (0.06579) g, 0.207 mmol, 64.5%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc**沒 0** less UV active, strong KMnO₄ & PMA reactive; $[\alpha]_D^{25} = -21.68 \text{ 1}$ $(c = 0.1, CHCl_3)$ 73% ee $[lit^{14c} [\alpha]_D^{25} = -57.6 (c = 1, CHCl_3)$ 8 2 100% ee]; Enantiomeric excess and conversion determined b § 3 HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column 8 4 iPrOH: hexane 10:90, 1 mL/min, 210 nm, T = 25 °C), (1S,2R**8** 5 6.4 min, (1R,2S) 8.2 min, other diastereomer 18.8 min and 21.8 6 min, >99.9:<0.1 dr; HRMS (ESI): found [M+Na]+ 336.1570.8 7 $C_{10}H_{23}NNaO_3$ requires [M+Na]⁺ 336.1570 (error 0.0 ppm); v_{ms} 8 8 3378, 2978, 1680, 1645, 1519, 1250, 1170, 997, 698, 603 cm⁻**8** 9 ¹H NMR (CDCl₃, 400 MHz): δ 7.26- 7.23 (m, 6H), 7.06-7.0**29 0** (m, 4H), 5.30 (br.s., 1H), 5.04 (s, 1H) 4.96 (br.s., 1H), 2.70**9** 1 (br.s., 1H), 1.40 (s, 9H); 1H NMR (DMSO-d₆, 400 MHz): 89 2 7.31-7.20 (m, 11H), 5.29 (s, 1H), 4.66 (s, 1H), 4.58 (t, 1H, J - 9 38.3 Hz), 1.21 (s, 9H); ¹³C{¹H} NMR (DMSO-d₆, 101 MHz): **9 4** 154.5, 143.4, 141.5, 128.1 127.4, 127.0, 126.8, 126.5, 77.**❷ 5** 75.2, 60.1, 40.1, 28.1; m/z (ESI) 336.2 [(M+Na)+, 100%]. Th**9** 6 data matches the reported data. A racemic standard was 9 7 prepared by reduction with NaBH₄ via procedure A.

N-((1S,2R)-2-Hydroxy-1,2-diphenylethyl)-4methylbenzenesulfonamide 18a.

10 1 characterised. 14c,14d, 4-Methyl-N-(2-oxo-1,2-diphenylethyl) 3 benzene sulfonamide **14a** (0.100 g, 0.274 mmol, 1.0 eq) a**h0** 4 DABCO (0.153 g, 1.37 mmol, 5.0 eq) were dissolved life 5 acetonitrile (2 mL). Once the reaction became clear, catal 40 6 (R,R)-2 (2.5 mg, 4.1 µmol, 0.015 eq) in MeCN (0.7 mL),0 7 followed by formic acid (30 μL, 0.82 mmol, 3.0 eq) were add**l·0 8** and the resulting reaction mixture was stirred at rodro 9 temperature for 24 h. After this time, the reaction mixture was 10 concentrated. The residue was dissolved in DCM (20 mL) and 11 the organic layer was washed with water (20 mL). The aqueous 12 layer was extracted with DCM (2 x 15 mL). The combined 13 organic layers were washed with brine (50 mL) and dried over 14 MgSO₄ and concentrated under reduced pressure to give the 15 crude product. The crude material was purified by trituration ih 16 diethyl ether to afford product 18a as a white solid (0.69 g, 0.19, 17 mmol, 69 %). TLC: R_f ca 0.4 (5:5, Hexane: EtOAc), less U**V**18 active, strong KMnO₄ & PMA reactive; $[\alpha]_D^{25} = -45$ (c = 0.1,19 THF) 99% ee [lit^{14d} [α]_D²⁵ = -97.0 (c = 0.1, THF) 100% ee**]**.20 Enantiomeric excess and conversion determined by HPLQ21 analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH:

hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 14.9 min, (1R,2S) 18.0 min, other diastereomer 12.0 min and 13.6 min, >99.9:<0.1 dr; HRMS (ESI): found [M+Na]+ 390.1136, $C_{21}H_{21}NNaO_3S$ requires $[M+Na]^+$ 390.1134 (error 0.5 ppm); v_{max} 3459, 3322, 3063, 1402, 1303, 1254, 1150, 699, 560, 539 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.48 (d, 2H, J = 8.2 Hz), 7.22-7.05 (m, 8H), 6.95 – 6.93 (m, 2H), 6.82 (d, 2H, J = 7.2 Hz), 5.30-5.28 (m, 1H), 5.00 (d, 1H, J = 4.3 Hz), 4.55 (dd, 1H, J = 7.8, 4.4 Hz), 2.33 (s, 4H); 1H NMR (DMSO- d_6 , 400 MHz): δ 8.12 (d, 1H, J = 8.0 Hz), 7.29 (d, 2H, J = 8.0 Hz), 7.18 (s, 3H), 7.13 (s, 2H), 7.09-6.98 (m, 7H), 5.38 (s, 1H), 4.61 (s, 1H), 4.28 (t, 1H, J = 7.6 Hz), 2.26 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO-d₆, 101 MHz): δ 142.7, 141.7, 138.9, 138.6, 128.9, 128.3, 127.6, 127.1 127.0, 126.7, 126.4, 126.2, 75.4, 63.4, 20.9; m/z (ESI) 390.2 [(M+H)+, 100%]. The data matches the reported data. A racemic standard was prepared by reduction with NaBH₄ via procedure A.

Benzyl ((1S,2R)-2-hydroxy-1,2-diphenylethyl)carbamate 19a.

This compound is known and has been previously characterised.14c.14e Benzyl (2-oxo-1, 2-diphenylethyl) carbamate) 15a (0.100 g, 0.289 mmol, 1.0 eq) and DABCO (0.162 g, 1.45 mmol, 5.0 eq) were dissolved in 2 mL acetonitrile. Once the reaction became clear, catalyst (R,R)-2 (2.6 mg, 4.3 µmol, 0.015 eq) in MeCN (1 mL) followed by formic acid (33 μ L, 0.87 mmol, 3.0 eq) were added and the resulting reaction mixture was stirred at room temperature for 24 h. After overnight stirring, the reaction mixture was concentrated. The residue weas dissolved in DCM (20 mL) and organic layer was washed with water (30 mL). The aqueous layer was extracted with DCM (2 x 15 mL). The combined organic layers were washed with brine (50 mL) and dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by trituration in diethyl ether to afford the product **19a** as a white solid (0.050 g, 0.144 mmol, 49.8 %). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; $[\alpha]_D^{25} = -28.4$ $(c = 0.05, CHCl_3) 44\%$ ee [lit^{14c} [α]_D²⁵ = -67.4 (c = 0.1, CHCl₃) 100% ee]; Enantiomeric excess and conversion determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 10:90, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 11.1 min, (1R,2S) 15.5 min, other diastereomer 7.1 min and 10.1 min, >99.9:<0.1 dr; HRMS (ESI): found [M+Na]+ 370.1117, $C_{22}H_{21}NNaO_3$ requires [M+Na]⁺ 370.1414 (error 0.8 ppm); v_{max} 3346, 3061, 3034, 1687, 1535, 1254, 1009, 697 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.33 (s, 5H), 7.26-7.23 (m, 6H), 7.04-7.03 (m, 4H), 5.56 (br.s., 1H), 5.12-5.09 (m, 4H), 2.46 (br.s., 1H); 1H NMR (DMSO- d_6 , 400 MHz): δ 7.73 (d, 1H, J = 8.7 Hz), 7.42 - 7.17 (m, 13H), 7.12 - 7.13 (m, 2H), 5.35 (s, 1H), 4.91 (d, 1H, J = 12.6 Hz), 4.82 (d, 1H, J = 12.6 Hz), 4.69 (s, 1H), 4.65-4.61 (m, 1H,); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 101 MHz): δ 155.1 143.4, 141.4, 137.1, 128.3, 128.1, 127.3, 127.6, 127.3, 127.0, 126.7, 75.0, 65.0 60.8; m/z (ESI) 370.3 [(M+H)+, 100%]. The data matches the reported data. A racemic standard was prepared by reduction with NaBH₄ via procedure A.

Section on the later derivatives (Figure 3). General procedure B for formation of \alpha-NBoc amino ketones.

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Substituted *tert*-butyl (phenyl (benzenesulfonyl) methyl) 6 2 carbamate 3-benzyl-5-(2-hydroxyethyl)-46 3 and methylthiazolium chloride were degassed and purged wit 64 nitrogen for 15 min. To this mixture was added DCM followe 6 5 by the corresponding aldehyde and the resulting mixture was 6 stirred and heated to 35 °C. Triethylamine was added in one 67 portion via syringe and the reaction mixture was stirred at 35 ° 68 for 24 h. After the reaction was complete (assessed by TLC), 69 was cooled to 25 °C and water and DCM were added and 70 organic layer was separated. The aqueous layer was extracted 71 with DCM. The organic layer was washed with 2% agueous 72 HCl solution to remove triethylamine. The combined organic 73 layers were washed with brine and dried over MgSO₄ and 74 concentrated under reduced pressure to give the crude product, 75 which was purified by column chromatography to afford the α -76 N-Boc-protected amino ketone.

t-Butyl-(2-(2-methoxyphenyl)-2-oxo-1-phenylethyl) carbamate 13b.

This compound is novel and was prepared following the 81 procedure 2-tert-**8** 2 standard В using butyl(phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.6**8** 3 mmol, 1.0 eq) in DCM (60 mL), 2-methoxybenzaldehyde (1.28 4 g, 9.51 mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-48 5 methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) an 6 triethylamine (13.1 g, 18 mL, 129 mmol, 15 eq) for 48 h, water 8 7 (100 mL) to quench and was washed twice with 5% aqueou 88 HCl (250 mL) to generate the crude product which was purifie **8** 9 by column chromatography (30% EtOAc in petroleum ethe 0 (40-60)) to give **13b** as a yellow liquid (1.89 g, 5.54 mmol. **9** 1 64.1%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV9 2 active; HRMS (ESI): found [M+Na]+364.1516, C₂₀H₂₃NNaO**9 3** requires [M+Na]⁺ 364.1519 (error 0.9 ppm); v_{max} 3369, 298**Q** 4 1700, 1660, 1505, 1486, 1240, 698 cm⁻¹; ¹H NMR (CDCl₃, 50**9 5** MHz): δ 7.67 (d, 1H, J = 7.5 Hz), 7.39 (t, 1H, J = 7.8 Hz), 7.269 6 7.17 (m, 5H) 6.91 (t, 1H, J = 7.5 Hz), 6.84 (d, 1H, J = 8.3 Hz).976.41 (d, 1H, J = 7.6 Hz), 6.04 (d, 1H, J = 6.8 Hz), 3.83 (s, 3H) 8 1.43 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 197.7, 158.**9 9** 155.1, 134.4, 131.4, 128.9, 128.7, 128.2, 127.9, 127.6, 120**180 0** 111.6, 79.7, 63.5, 55.5, 28.5; m/z (ESI) 364.3 [(M+Na)**1,0** 1 100%].

t-Butyl-(2-(3-methoxyphenyl)-2-oxo-1-phenylethyl) carbamate 13c.

105 This compound is known and has been previous 106 characterised. 13a This compound was prepared following the 7 2-*tert*-bulk 0 8 procedure В using (phenyl(benzenesulfonyl)methyl)carbamate (1.00 g, 2.80 9 mmol, 1.0 eq) in DCM (20 mL), 3-methoxybenzaldehydel 0 (0.431 g, 3.17 mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-4111 methylthiazolium chloride (0.233 g, 0.864 mmol, 0.3 eq) and 12 triethylamine (4.37 g, 6 mL, 43.2 mmol, 15 eq) for 24 h, water 13 (50 mL) to quench and was washed twice with 5% aqueous Hd1l 4 (80 mL) to generate the crude product which was purified by 15 column chromatography (10% EtOAc in petroleum ether (4d-16 60)) to give **13c** as a yellow solid (0.645 g, 1.89 mmol, 65.6%) 117 TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; M1:18 102-104 °C; HRMS (ESI): found [M+Na]+ 364.1521,19 $C_{20}H_{23}NNaO_4$ requires $[M+Na]^+$ 364.1519 (error -0.820) ppm); v_{max} 3395, 2973, 1703, 1674, 1581, 1493, 1287, 1160**1**21 702 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.47 (d, 1H, J = 7.d 22 Hz), 7.39 (s, 1H), 7.30 - 7.28 (m, 2H), 7.24 - 7.16 (m, 4H), 6.97(dd, 1H, J = 8.2, 2.3 Hz), 6.18 (d, 1H, J = 7.5 Hz), 5.93 (d, 1H, J = 7.5 Hz)J = 7.0 Hz, 3.72 (s, 3H), 1.36 (s, 9H) ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃,126 MHz): δ 196.1, 159.9, 155.1, 137.7, 135.9 129.8, 129.3, 128.4, 128.2, 121.8, 120.4, 113.2, 80.1, 60.0, 55.5, 28.5; m/z (ESI) 364.3 [(M+Na)+, 100%]. The data matches the reported data.

t-Butyl-(2-(2-chlorophenyl)-2-oxo-1phenylethyl)carbamate 13d.

This compound is novel and was prepared following the general 2-tert-butyl procedure using (phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.64 mmol, 1.0 eq) in DCM (60 mL), 2-chlorobenzaldehyde (1.33 g, mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-4methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) and triethylamine (13.1g, 18 mL, 129 mmol, 15 eq) for 24 h, water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **13d** as a yellow solid (1.88 g, 5.44 mmol, 63.1%). TLC: R_f ca 0.5 (8:2, Hexane: EtOAc), strong UV active; MP: 94-96 °C; HRMS (ESI): found [M+Na]+ 368.1021, $C_{19}H_{20}CINNaO_3$ requires $[M+Na]^+$ 368.1024 (error 0.9) ppm); v_{max} 3329, 2970, 1692, 1587, 1156, 699 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.37-7.29 (m, 3H), 7.26-7.20 (m, 6H), 6.12 (d, 1H, J = 7.0 Hz), 6.01 (d, 1H, J = 6.0 Hz), 1.44 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 198.3, 155.1, 136.8, 135.7, 132.2, 130.7, 129.5, 129.1, 128.6, 128.2, 126.7, 80.2, 63.4, 28.5; m/z (ESI) 368.2 [(M+Na)+, 100%] 370.2 [(M+2+Na)+, 40%].

t-Butyl-(2-(3-chlorophenyl)-2-oxo-1phenylethyl)carbamate 13e.

This compound is novel and was prepared following the general using 2-tert-butvl (phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.64 mmol, 1.0 eq) in DCM (60 mL), 3-chlorobenzaldehyde (1.33 g, mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-4methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) and triethylamine (13.1 g, 18 mL, 129 mmol, 15 eq) for 24 h, water (100 mL) to guench and was washed twice with 5% agueous HCl (250 mL) to generate the crude product which was purified by column chromatography (10% EtOAc in petroleum ether (40-60)) to give 13e as a yellow solid (2.45 g, 7.10 mmol, 82.2%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; MP: 121-123 °C; HRMS (ESI): found [M+Na]+ 368.1021, $C_{19}H_{20}CINNaO_3$ requires [M+Na]⁺ 368.1024 (error 0.8) ppm); v_{max} 3391,1680, 1492, 1243, 1090, 695 cm⁻¹; ¹H NMR $(CDCl_3, 500 \text{ MHz}): \delta 7.94 \text{ (s, 1H)}, 7.80 \text{ (d, 1H, J} = 7.8 \text{ Hz)}, 7.47$ (d, 1H, J = 8.0 Hz), 7.35-7.30 (m, 5H), 7.28-7.25 (m, 1H), 6.21(d, 1H, J = 7.5 Hz), 5.92 (d, 1H, J = 7.1 Hz), 1.43 (s, 9H);¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 195.2, 155.1, 136.9, 136.3, 135.2, 133.6, 130.1 129.5, 129.1, 128.7, 128.2, 127.2, 80.2, 60.1, 28.5; m/z (ESI) 368.2 [(M+Na)+, 100%], 370.2 $[(M+2+Na)^+, 30\%].$

t-Butyl-(2-(4-chlorophenyl)-2-oxo-1phenylethyl)carbamate 13f.

This compound is novel and was prepared following the general procedure В using 2-*tert*-butyl (phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.64

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mmol, 1.0 eq) in DCM (60 mL), 4-chlorobenzaldehyde (1.33 g, 6 2 mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-46 3 methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) an**6 4** triethylamine (13.1 g, 18 mL, 129 mmol, 15 eq) for 24 h, wate 6 5 (100 mL) to quench and was washed twice with 5% aqueou 66 HCl (250 mL) to generate the crude product which was purified 6 7 by column chromatography (20% EtOAc in petroleum ethe 68 (40-60)) to give **13f** as a yellow solid (2.20 g, 6.38 mmo**6** 9 73.8%). TLC: R_f ca 0.3 (9:1, petroleum ether (40-60): EtOAc).70 strong UV active; MP: 115-117 °C; HRMS (ESI): found 71 $[M+Na]^+$ 368.1021, $C_{19}H_{20}CINNaO_3$ requires $[M+Na]^+$ 72 368.1024 (error 0.8 ppm); v_{max} 3393, 2977, 1702, 1675, 1493, 73 1242, 1092, 699, 534 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.89**74** (d, 2H, J = 8.5 Hz), 7.37 - 7.24 (m, 7H), 6.21 (d, 1H, J = 7.5 Hz), 755.94 (d, 1H, J = 7.1 Hz), 1.43 (s, 9H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃,76 126 MHz): δ 195.1, 155.1, 140.2, 137.3, 133.0, 130.5, 129.4, 77 129.2, 128.6, 128.2, 80.2, 60.0, 28.5; m/z (ESI) 368.278 $[(M+Na)^+, 100\%], 370.2 [(M+2+Na)^+, 40\%].$

t-Butyl-(1-(2-methoxyphenyl)-2-oxo-2phenylethyl)carbamate 13g.

This compound is novel and was prepared following the genera 3 ((28.4)procedure using tert-butvl methoxyphenyl)(benzenesulfonyl)methyl)carbamate (3.00 \(\mathcal{g} \) 5 7.95 mmol, 1.0 eq) in DCM (60 mL), benzaldehyde (1.26 gg 6 1.5 eq), 3-benzyl-5-(2-hydroxyethyl)-4-8 7 mmol. methylthiazolium chloride (0.644 g, 2.38 mmol, 0.3 eq) an 8 8 triethylamine (12.0 g, 17 mL, 119 mmol, 15 eq) for 24 h, wate 9 (100 mL) to guench and was washed twice with 5% agueou 90 HCl (250 mL) to generate the crude product which was purified 1 by column chromatography (20% EtOAc in petroleum ether 9 2 (40-60)) to give **13g** as a yellow solid (2.10 g, 6.15 mmo**9 3** 77.5%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong U**Ø** 4 active; MP: 126-129 °C; HRMS (ESI): found [M+Na] 5 364.1520, C₂₀H₂₃NNaO₄ requires [M+Na]⁺ 364.1519 (error -0.**9** 6 ppm); v_{max} 3375, 2983, 1685, 1493, 1240, 1161, 690, 532 cm⁻¹. **9** 7 ¹H NMR (CDCl₃, 500 MHz): δ 7.96 (d, 2H, J = 7.7 Hz), 7.4**9** 8 (t, 1H, J = 7.3 Hz), 7.34 (t, 2H, J = 7.6 Hz), 7.29 (d, 1H, J = 9.6 Hz) 7.4 Hz), 7.21 (t, 1H, J = 7.8 Hz), 6.89 (t, 1H, J = 7.5 Hz), 6.80 0 (d, 1H, J = 8.2 Hz), 6.50 (d, 1H, J = 8.1 Hz), 5.86 (d, 1H, $J \neq 0.1$ 7.5 Hz), 3.83 (s, 3H), 1.44 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 12**bO** 2 MHz): δ 196.9 156.7, 155.3, 135.1, 133.3, 129.8, 129.5, 128**kQ 3** 128.5, 126.2, 121.2, 111.6, 79.8, 55.7, 55.3, 28.5; m/z (E**\$10 4** 105 364.2 [(M+Na)+, 100%]. 106

t-Butyl-(1-(4-methoxyphenyl)-2-oxo-2phenylethyl)carbamate 13h.

108 This compound is known however it has not been full 09 characterized previously.²⁵ This compound was prepared 10 following the general procedure B using tert-butyl ((4111 methoxyphenyl)(benzenesulfonyl)methyl)carbamate (2.55 gl 12 6.63 mmol, 1.0 eq) in DCM (60 mL), benzaldehyde (1.05 1,13 9.49 mmol, 1.5 eq), 3-benzyl-5-(2-hydroxyethyl)-4-14 methylthiazolium chloride (0.537 g, 1.98 mmol, 0.3 eq) anld 5 triethylamine (10.0 g, 14 mL, 99.5 mmol, 15 eq) for 24 h, water 16 (100 mL) to guench and was washed twice with 5% agueous 17 HCl (250 mL) to generate the crude product which was purified 18 by column chromatography (20% EtOAc in petroleum ether 19 (40-60)) to give **13h** as a yellow solid (1.60 g, 4.68 mmo**1**20 70.7%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), strong UV121 active; MP: 126-129 °C; HRMS (ESI): found [M+Na]122 364.1518, C₂₀H₂₃NNaO₄ requires [M+Na]⁺ 364.1519 (error 0.3 ppm); v_{max} 3375, 1702, 1675, 1510, 1248, 1159, 688, 585 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.95-7.91 (m, 2H), 7.49-7.32 (m, 4H), 7.29-7.26 (m, 1H), 6.82 (d, 2H, J = 8.7 Hz), 6.22 (d, 2H, J1H, J = 7.5 Hz), 5.98-5.95 (m, 1H), 3.74 (s, 3H), 1.43 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 196.3, 159.6, 155.1, 134.7, 134.0, 133.6, 129.7, 129.5, 129.2, 129.2, 129.1, 128.8, 128.7, 127.9, 114.6, 79.9, 59.3, 55.3, 28.5; m/z (ESI) 364.2 [(M+Na)+, 100%].

t-Butyl-(1-(2-chlorophenyl)-2-oxo-2phenylethyl)carbamate 13i.

This compound is novel and was prepared following the general procedure В using *tert*-butvl chlorophenyl)(benzenesulfonyl)methyl)carbamate (3.00 g, 7.87 mmol, 1.0 eq) in DCM (60 mL), benzaldehyde (1.25 g, 11.8 mmol. 3-benzyl-5-(2-hydroxyethyl)-4-1.5 eq), methylthiazolium chloride (0.637 g, 2.36 mmol, 0.3 eq) and triethylamine (11.9 g, 16 mL, 118 mmol, 15 eq), water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (20% EtOAc in petroleum ether (40-60)) to give **13i** as a white solid (0.897 g, 2.60 mmol, 31.4%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; MP: 114-117 °C; HRMS (ESI): found [M+Na]+ 368.1020, $C_{19}H_{20}ClNNaO_3$ requires $[M+Na]^+$ 368.1024 (error 1.0 ppm); v_{max} 3370, 2971, 1712, 1680, 1520, 1244, 1158, 750, 590 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.98 (d, 2H, J = 7.6 Hz), 7.51 (t, 1H, J = 7.3 Hz), 7.41-7.37 (m, 3H), 7.27-7.17 (m, 3H), 6.64 (d, 1H, J = 7.6 Hz), 5.82 (d, 1H, J = 6.7 Hz), 1.44 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 196.2, 155.0, 135.3, 134.7, 133.9, 133.8, 130.6, 129.8, 129.5, 128.9, 128.8, 127.6, 80.2, 57.2, 28.5; m/z (ESI) 368.2 [(M+Na)+,100%], 370.2 $[(M+2+Na)^+, 40\%].$

t-Butyl-(1-(4-chlorophenyl)-2-oxo-2phenylethyl)carbamate 13j.

This compound is novel and was prepared following the general procedure using tert-butyl В chlorophenyl)(benzenesulfonyl)methyl)carbamate (3.00 g, 7.87 mmol, 1.0 eg) in DCM (60 mL), benzaldehyde (1.25 g, 11.8 mmol, 3-benzyl-5-(2-hydroxyethyl)-4-1.5 eq), methylthiazolium chloride (0.637 g, 2.36 mmol, 0.3 eq) and triethylamine (11.9 g, 16 mL, 118 mmol, 15 eq) for 24 h, water (100 mL) to quench and was washed twice with 5% aqueous HCl (250 mL) to generate the crude product which was purified by column chromatography (10% EtOAc in petroleum ether (40-60)) to give **13j** as a white solid (1.50 g, 4.34 mmol, 55.2%). TLC: R_f ca 0.4 (8:2, Hexane: EtOAc), strong UV active; MP: 148-151 °C; HRMS (ESI): found [M+Na]+ 368.1028, $C_{19}H_{20}CINNaO_3$ requires $[M+Na]^+$ 368.1024 (error -1.1 ppm); v_{max} 3373, 2981, 1703, 1673, 1520, 1491, 1239, 1158, 719, 580 cm⁻¹; ¹H NMR (CDCl₃, 600 MHz): δ 7.93 (d, 2H, J = 7.7 Hz), 7.52 (t, 1H, J = 7.4 Hz), 7.42-7.39 (m, 2H), 7.31-7.26(m, 4H), 6.24 (d, 1H, J = 7.2 Hz), 6.09 (d, 1H, J = 6.8 Hz), 1.43(s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 151 MHz): δ 195.8, 155.0, 136.3, 134.4, 134.0, 129.6, 129.4, 129.1, 128.9, 80.2, 59.1, 28.5; m/z (ESI) 368.2 [(M+Na)+, 80%], 370.2 [(M+2+Na)+, 30%].

tert-Butyl-(2-(4-chlorophenyl)-1-(4-methoxyphenyl)-2oxoethyl)carbamate 13k.

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This compound is novel and was prepared following the general 6 2 using *tert*-butyl methoxyphenyl)(benzenesulfonyl)methyl)carbamate (3.00 £6.4) 7.95 mmol, 1.0 eq) in DCM (60 mL), 4-chlorobenzaldehyd 5 (1.67 g, 11.9 mmol, 1.5 eq), 3-benzyl-5-(2-hydroxyethyl)-46 6 methylthiazolium chloride (0.644 g, 2.38 mmol, 0.3 eq) and 6 7 triethylamine (12.0 g, 17 mL, 119 mmol, 15 eq) for 48 h, wate 6 8 (100 mL) to guench and was washed twice with 5% agueou § 9 HCl (250 mL) to generate the crude product which was purified 70 by column chromatography (15% EtOAc in petroleum ether 71 (40-60)) to give 13k as a vellow solid (1.77 g, 4.98 mmol, 72 62.7%). TLC: R_f ca 0.4 (8:2, Hexane: EtOAc), strong UV73 active; MP: 134-137 °C; HRMS (ESI): found [M+Na]+74 398.1132, C₂₀H₂₂ClNNaO₄ requires [M+Na]⁺ 398.1130 (error -75 0.6 ppm); v_{max} 3380, 2977, 1702, 1676, 1509, 1239, 1159, 824, 76 532 cm⁻¹; ¹H NMR (CDCl₃, 600 MHz): δ 7.88 (d, 2H, J = 8.4 77 Hz), 7.36 (d, 2H, J = 8.4 Hz), 7.25 (d, 2H, J = 11.0 Hz), 6.83 (d, 782H, J = 8.6 Hz), 6.15 (d, 1H, J = 7.4 Hz), 5.90 (d, 1H, J = 7.279Hz), 3.75 (s, 3H), 1.43 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 15**8** 0 MHz): δ 195.2, 159.8, 155.1, 140.1, 133.1, 130.5, 129.5, 129.3, **8** 1 129.1, 114.8, 80.1, 59.4, 55.4, 28.5; m/z (ESI) 398.3 [(M+Na)+.8 2 100%], 400.2 [(M+2+Na)+, 40%].

t-Butyl-(2-(furan-2-yl)-2-oxo-1-phenylethyl)carbamate 1318 5 This compound is known and has been previousl 86 characterised. 13a This compound was prepared following the 7 general procedure В using 2-tert-buty 8 8 (phenyl(benzenesulfonyl)methyl)carbamate (3.00 g, 8.6**8** 9 mmol, 1.0 eq) in DCM (60 mL), furan-2-carbaldehyde (0.93**9** () g, 9.51 mmol, 1.1 eq), 3-benzyl-5-(2-hydroxyethyl)-4-9 1 methylthiazolium chloride (0.700 g, 2.59 mmol, 0.3 eq) and 9 2 triethylamine (13.1 g, 18 mL, 129 mmol, 15 eq) for 48 h, wate **3** (100 mL) to guench and was washed twice with 5% agueou 9 4 HCl (250 mL) to generate the crude product which was purifie 9 5 by column chromatography (40% EtOAc in petroleum ethe 6 (40-60)) to give **131** as a vellow solid (2.20 g, 7.31 mmol **9** 7 84.6%). TLC: R_f ca 0.4 (7:3, Hexane: EtOAc), strong U**V** 8 active; HRMS (ESI): found [M+Na]+ 324.1209, C₁₇H₁₉NNaO**3 9** requires [M+Na]⁺ 324.1206 (error -0.9 ppm); v_{max} 3400, 29760 0 1706, 1663, 1490, 1465, 1392, 1161, 762, 528 cm⁻¹; ¹H NM**kO** 1 (CDCl₃, 500 MHz): δ 7.55 (s, 1H), 7.41 (d, 2H, J = 7.5 Hz) 0 2 7.33-7.30 (m, 2H), 7.28-7.23 (m, 2H), 6.48 (s, 1H), 6.06 (d) 3 1H, J = 7.5 Hz), 5.92 (d, 1H, J = 6.4 Hz), 1.42 (s, 9H); ${}^{13}\text{C} \{{}^{1}\text{H}\text{O} \text{ 4}\}$ NMR (CDCl₃, 126 MHz): δ 184.9, 155.0, 150.8, 147.2 137.0 5 129.1, 128.5, 128.1, 119.4, 113.2, 112.7, 80.1, 60.0, 28.4; m/Ø 6 (ESI) 324.2 [(M+Na)+, 100%]. The data matches the reporteble 7 data. 108 109

2-Bromo-1-phenylpropan-1-one (route to 24 and 25). 110
This compound has been reported and fully characterised. 111
To a stirred ice cold solution of propiophenone (3.00 g, 22.3 12 mmol, 1.0 eq) in DCM (50 mL) was added bromine (1.1 mll.13 22 mmol, 1.0 eq) dropwise under N2 atmosphere and stirred 4t1 4 0° C for 1h and then at room temperature for 30 minutes (colour 15 changed from dark red to orange. The completion of the 16 reaction was confirmed by 1H NMR. After the completion, the 17 reaction was quenched with saturated NaHCO3 solution (2001 mL) and DCM (50 mL) were added and organic layer was 19 separated. The aqueous layer was extracted with DCM (2 x 3020 mL). The combined organic layers were washed with brine (80 21 mL) and dried over MgSO4. The organic layer was concentrated 22

under reduced pressure to afford the product as a dark brown viscous liquid (4.50 g, 21.2 mmol, 96.0%) which was used in the next step without further purification. TLC: R_f ca 0.4 (9:1, Hexane: EtOAc), strong UV active; υ_{max} 1682, 1447, 1235, 948, 704, 683 cm $^{-1}$; ^{1}H NMR (CDCl $_3$, 400 MHz): δ 8.03 (d, 2H, J = 8.6 Hz), 7.60 (t, 1H, J = 7.4 Hz), 7.51-7.47 (m, 2H), 5.30 (q, 1H, J = 6.6 Hz), 1.91 (d, 3H, J = 6.6 Hz); $^{13}C\{^{1}H\}$ NMR (CDCl $_3$, 101 MHz): δ 193.5, 134.2, 133.8, 129.1 128.9, 41.6, 20.3. The data matches the reported data.

2-(1-Oxo-1-phenylpropan-2-yl) isoindoline-1,3-dione (route to 24 and 25).

This compound has been reported and fully characterised.²⁷ This compound was prepared following the same procedure as for 2-(2-oxo-1,2-diphenylethyl)isoindoline-1,3-dione using 2-bromo-1-phenylpropan-1-one (4.50 g, 21.2 mmol, 1.0 eq) in DMF (60 mL) and potassium phthalimide (5.60 g, 31.8 mmol, 1.5 eq) and ice cold water (1 L) to quench and was washed twice with ice cold water (300 mL) to give the product as a white solid (5.10 g, 18.3 mmol, 86.2%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), strong UV active; HRMS (ESI): found [M+Na]⁺ 302.0788, C₁₇H₁₃NNaO₃ requires [M+Na]⁺ 302.0788 (error -0.1 ppm); v_{max} 1706, 1693, 1384, 1231, 1139, 971, 712, 692 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.83-7.79 (m, 4H), 7.72-7.68 (m, 2H), 7.51-7.47 (m, 1H), 7.41-7.38 (m, 2H), 5.66 (q, 1H, J = 7.1 Hz), 1.73 (d, 3H, J = 7.1 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 101 MHz): δ 196.2, 167.6, 135.4, 134.3, 133.2, 131.9, 128.8 128.1, 123.6, 51.1, 15.0; m/z (ESI) 302.2 [(M+Na)+, 100%]. The data matches the reported data.

$1\hbox{-}Oxo\hbox{-}1\hbox{-}phenylpropan-2\hbox{-}aminium\ hydrochloride\ (route\ to\ 24\ and\ 25).}$

This compound has been reported and fully characterised.²⁸ This compound was prepared following the same procedure as used for 2-oxo-1,2-diphenylethan-1-aminium chloride using 2-(1-oxo-1-phenylpropan-2-yl) isoindoline-1,3-dione (5.10 g, 18.3 mmol, 1.0 eq) in 6N HCl (60 mL) and glacial acetic acid (60 mL) to generate the crude product which was stirred in acetone (3 x 30 mL) to give the product as a white solid (2.10 g, 11.3 mmol, 61.7%). HRMS (ESI): found [M+Na]+ 172.0732, C₉H₁₁NNaO requires [M+Na]⁺ 172.0733 (error 0.3 ppm) This corresponds to the RNH₂Na ion; v_{max} 1688, 1597, 1499, 1451, 1242, 1217, 1104, 973, 698 cm⁻¹; ¹H NMR (D₂O, 400 MHz): δ 8.03 (d, 2H, J = 7.3 Hz), 7.79 (t, 1H, J = 7.5 Hz), 7.65-7.61 (m, 2H), 5.21 (q, 1H, J = 7.3 Hz), 1.61 (d, 3H, J = 7.3 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (D₂O, 101 MHz): δ 198.1, 135.2, 132.3, 129.2, 128.8, 51.9, 16.6; m/z (ESI) 150.1 [(M+1)+, 100%], 172.2 [(M+Na)+, 35%]. The data matches the reported data.

t-Butyl-(1-oxo-1-phenylpropan-2-yl)carbamate (precursor of 24).

This compound has been reported and fully characterised.²⁹ This compound was prepared following the same procedure as used for *t*-butyl-(2-oxo-1,2-diphenylethyl)carbamate) **13a** using 1-oxo-1-phenylpropan-2-aminium hydrochloride (0.700 g, 3.78 mmol, 1.0 eq) in DCM (20 mL), triethylamine (1.53 g, 2.1mL, 15.1 mmol, 4 eq) and boc anhydride (1.65g, 7.56 mmol, 1.5 eq), water (100 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give the product as a white solid (0.55 g, 2.20 mmol,

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58.4%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), less UV active, 6 1 strong KMnO₄; MP: 72-74 °C; HRMS (ESI): found [M+Na]⁺6 2 272.1257, $C_{14}H_{19}NNaO_3$ requires [M+Na]⁺ 272.1257 (error 0.6 3 ppm); υ_{max} 3333, 2973, 1708, 1679, 1523, 1234, 1158, 682 cn 6 4 ¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.98 (d, 2H, J = 7.7 Hz), 7.66 5 (t, 1H, J = 7.4 Hz), 7.49 (t, 2H, J = 7.7 Hz), 5.58 (d, 1H, J = 6.6 6 Hz), 5.33 – 5.27 (m, 1H), 1.46 (s, 9H), 1.40 (d, 3H, J = 7.1 Hz), 6 7 ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 199.6, 155.3, 134.36 8 133.8. 128.9, 128.8, 79.8, 51.2, 28.5, 20.0; m/z (ESI) 272.6 9 [(M+Na)⁺, 100%]. The data matches the reported data.

t-Butyl-(2-oxo-1-phenylpropyl)carbamate (precursor to 26).

This compound is known and has been previously75 characterised. 13ab This compound was prepared following the 76 procedure В using 2-tert-butyl 77 general (phenyl(benzenesulfonyl)methyl)carbamate (2.00 g, 5.7678 mmol, 1.0 eq) in DCM (40 mL), acetaldehyde (0.633 g, 14.479 3-benzyl-5-(2-hydroxyethyl)-48 0 eq), methylthiazolium chloride (0.46 g, 1.78 mmol, 0.3 eq) and 8 1 triethylamine (5.71 g, 12 mL, 86.4 mmol, 15 eq) for 48 h, water 2 (150 mL) to quench and was washed twice with 5% aqueoug 3 HCl (200 mL) to generate the crude product which was purifie 4 by column chromatography (20% EtOAc in petroleum ethers 5 (40-60)) to give the product as a yellow solid (0.800 g, 3.28 6 mmol, 55.7%).TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), less UV₈ 7 active, strong KMnO4 active; HRMS (ESI): found [M+Na]8 8 272.1257, C₁₄H₁₉NNaO₃ requires [M+Na]⁺ 272.1257 (error 0.6 9 ppm); v_{max} 3399, 29601693, 1493, 1309, 1154, 702 cm⁻¹; 1 **Log** $\tilde{\mathbf{O}}$ NMR (CDCl₃, 500 MHz): δ 7.38 – 7.28 (m, 5H), 5.90 (s, 1H), 9 1 5.29 (d, 1H, J = 5.8 Hz), 2.08 (s, 3H), 1.40 (s, 9H); ${}^{13}C\{{}^{1}H\}\bar{9}\bar{2}$ NMR (126 MHz, CDCl₃): δ 203.7, 155.0 137.0, 129.3, 128.69 3 100%]. The data matches the reported data.

Synthesis of amine salts for N-Ts protection. General procedure C for N-Boc deprotection.

N-Boc intermediate was dissolved in dichloromethane and 9 cooled to 0 °C using an ice bath. To this stirred solution was 0 added trifluoroacetic acid dropwise under a nitrogeno 1 atmosphere and the resulting reaction mixture was stirred at 10 2 °C for 30 minutes followed by stirring at rt for 6h. Once the 3 reaction was complete (assessed by TLC), the reaction mixture 4 was concentrated under reduced pressure to give the cruip 5 amine trifluoroacaetic acid salt. The crude material was purified 6 by trituration using n-pentane: ethyl acetate (8:2) to afford the 7 corresponding amines as a trifluoroacetate salt. HRMS (ES 0 8 correspond to the RNH₃ component.

2-(2-Methoxyphenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate.

This compound is novel and was prepared following general 13 procedure C using *tert*-butyl (2-(2-methoxyphenyl)-2-oxo-1714 phenylethyl)carbamate (1.30 g, 3.81 mmol, 1.0 eq) and 15 trifluoroacetic acid (4.35 g, 38.1 mmol, 10 eq) in DCM (30 ml) 16 and generated crude product was purified by trituration using n 117 pentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brown 18 solid (1.05 g, 2.95 mmol, 77.8%). TLC: Rf 0.0 (8:2, Hexang: 19 EtOAc), strong UV active, TLC checked to confirm the 20 consumption of starting material; MP: 158-160 °C; HRM 121

(ESI): found [M+ H]⁺ 242.1174, $C_{15}H_{16}NO_2$ requires [M+H]⁺ 242.1176 (error 0.7 ppm); υ_{max} 1656, 1596, 1532, 1186, 762, 700 cm⁻¹; ¹H NMR (D₂O, 500 MHz): δ 7.82 (dd, 1H, J = 7.9, 1.5 Hz), 7.53-7.49 (m, 1H), 7.40 (s, 5H), 7.01 (t, 1H, J = 7.6 Hz), 6.96 (d, 1H, J = 8.5 Hz), 6.26 (s, 1H), 3.81 (s, 3H); ¹³C { ¹H } NMR (D₂O, 126 MHz): δ 195.2, 158.7, 136.5, 131.2, 131.0, 130.1, 129.4, 128.9, 122.5, 120.9, 112.4, 62.6, 55.3; m/z (ESI) 242.2 [(M+H)⁺, 10%], 483.4 [(2M+H]⁺, 100%].

2-(3-Methoxyphenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate.

This compound is novel and was prepared following the general procedure C using tert-butyl (2-(3-methoxyphenyl)-2oxo-1-phenylethyl)carbamate (0.341 g, 1.00 mmol, 1.0 eq.) and trifluoroacetic acid (1.14 g, 10 mmol, 10 eq) in DCM (5 mL) and the crude product was purified by trituration using npentane: EtOAc (8:2 v/v, 30 mL) to give the product as a brown solid (0.44 g, 1.23 mmol, quantitative yield, excess TFA present). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material: MP: 90-101 °C; HRMS (ESI): found [M+H]+ 242.1172, $C_{15}H_{16}NO_2$ requires [M+H]⁺ 242.1176 (error 1.5 ppm); v_{max} 1665, 1566, 1496, 1165, 1144, 781, 701 cm⁻¹; ¹H NMR (D₂O, 500 MHz)): δ 7.55 (d, 1H, J = 7.8 Hz), 7.48-7.45 (m, 6H), 7.36 (t, 1H, J = 8.0 Hz), 7.19-7.17 (m, 1H), 6.24 (s, 1H), 3.78 (s, 3H); 13 C{ 1 H} NMR (D₂O, 126 MHz): δ 194.1, 159.2, 133.8, 131.3, 130.4, 130.3, 130.0 128.6 122.1, 121.0, 113.6, 59.8 55.5; m/z (ESI) 242.2 [(M+H)+, 10%], 483.4 [(2M+H)+, 100%].

2-(2-Chlorophenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate.

This compound is novel and was prepared following the general procedure C using tert-butyl (2-(2-chlorophenyl)-2-oxo-1phenylethyl)carbamate (1.00 g, 2.89 mmol, 1.0 eq) and trifluoroacetic acid (3.29 g, 28.9 mmol, 10 eq) in DCM (20 mL) and the crude product was purified by trituration using npentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brown solid (1.20g, 3.35 mmol, quantitative yield, excess TFA present). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 161-163 °C; HRMS (ESI): found [M+H]+ 246.0678, $C_{14}H_{13}CINO$ requires [M+H]⁺ 246.0680 (error 0.9 ppm); v_{max} 1709, 1649, 1512, 1187, 1141, 765, 696 cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.67-7.65 (m, 1H), 7.47-7.39 (m, 7H), 7.37-7.33 (m, 1H), 6.12 (s, 1H); ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 195.4, 135.7, 134.3, 133.0, 132.2, 132.0, 131.4, 131.1, 130.8, 130.0, 128.3, 63.0; m/z (ESI) 246.1 [(M+H)+, 10%], 491.3 [(2M+H)+, 100%].

$\hbox{$2$-(3-Chlorophenyl)-2-oxo-1-phenyle than-1-a minium trifluoroacetate.}$

This compound is novel and was prepared following the general procedure C using *tert*-butyl (2-(3-chlorophenyl)-2-oxo-1-phenylethyl)carbamate (1.00 g, 2.89 mmol, 1.0 eq) and trifluoroacetic acid (3.29 g, 28.9 mmol, 10 eq) in DCM (20 mL) and the crude product was purified by trituration using n-pentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brown solid (1.20 g, 3.35 mmol in quantitative yield, excess TFA present). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 102-105 °C; HRMS (ESI): found [M+H]⁺ 246.0681,

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C₁₄H₁₃CINO requires [M+H]⁺ 246.0680 (error -0.2 ppm); $ν_{max}$ 6 2 1682, 1531, 1431, 1180, 1135, 799, 699 cm⁻¹; ¹H NM**6** 3 (CD₃OD, 500 MHz): δ 7.98 (s, 1H), 7.90 (d, 1H, J = 7.9 Hz) 4 7.61 (d, 1H, J = 8.1 Hz), 7.52 – 7.43 (m, 6H), 6.22 (s, 1H) 5 5 ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 193.2, 136.2, 136.2, 6 6 135.4, 133.1 131.7, 131.5, 131.1, 130.0, 129.9, 128.7, 60.8; m/z6 7 (ESI) 246.2 [(M+H)⁺, 10%], 491.3 [(2M+H)⁺, 100%].

2-(4-Chlorophenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate.

This compound is known however it has not been fully 72 characterized previously.³⁰ This compound was prepared 73 following the general procedure C using tert-butyl (2-(4-74) chlorophenyl)-2-oxo-1-phenylethyl)carbamate (1.00 g, 2.8975 mmol, 1.0 eq) and trifluoroacetic acid (3.29 g, 28.9 mmol, 1076 eq) in DCM (20 mL) and generated crude product was purified 77 by trituration using n-pentane: EtOAc (8:2 v/v, 60 mL) to give 78 the product as a brown solid (1.22 g, 3.40 mmol, quantitative 79 yield, excess TFA present). TLC: Rf 0.0 (7:3, Hexane: EtOAc **8** 0 strong UV active, TLC checked to confirm the consumption of 8 1 starting material; MP: 77-80 °C; HRMS (ESI): found [M+H]+8 2 246.0680, C₁₄H₁₃ClNO requires [M+H]⁺ 246.0680 (error 0.**8** 3 ppm); v_{max} 1676, 1651, 1537, 1175, 1139, 797, 723 cm⁻¹; ¹**8** 4 NMR (D₂O, 500 MHz): δ 7.77-7.75 (m, 2H), 7.41 – 7.38 (m δ 5 5H), 7.21-7.20 (m, 2H), 6.15 (s, 1H); ¹³C{¹H} NMR (D₂O, 12**8 6** MHz.): δ 193.2. 140.7. 131.0. 130.6. 130.5. 130.5. 130.0.8 7 129.1, 128.6, 59.6; m/z (ESI) 246.1 [(M+H)+, 100%], 491.**8** 8 $[(2M+H)^+, 70\%].$ 90

1-(2-Methoxyphenyl)-2-oxo-2-phenylethan-1-aminium trifluoroacetate.

92 The compound is novel and was prepared following the genera 3 procedure C using tert- Butyl (1-(2-methoxyphenyl)-2-oxo-29 4 phenylethyl)carbamate (1.00 g, 2.93 mmol, 1.0 eq) an 9 5 trifluoroacetic acid (3.34 g, 29.3 mmol, 10 eq) in DCM (20 mL9 6 and generated crude product was purified by trituration using n-9 7 pentane: EtOAc (8:2 v/v, 60 mL) to give the product as a brow **9** 8 solid (1.30 g, 3.66 mmol in quantitative yield, excess TFA 9 9 present). TLC: Rf 0.0 (8:2, Hexane: EtOAc), strong UV active 0 TLC checked to confirm the consumption of starting material: 0 1 MP: 87-91 °C; HRMS (ESI): found [M+H]+ 242.117**1.0** 2 $C_{15}H_{16}NO_2$ requires [M+H]⁺ 242.1176 (error 0.9 ppm); v_{10} 3 1685, 1599, 1495, 1164, 1104, 754, 697 cm⁻¹; ¹H NM**10 4** $(CD_3OD, 500 \text{ MHz}): \delta 7.90 \text{ (d, 2H, J} = 7.5 \text{ Hz}), 7.57 \text{ (t, 1H} 0 5)$ = 7.5 Hz), 7.44-7.42 (m, 3H), 7.33-7.31 (m, 1H), 7.10 (d, 1H)J = 8.4 Hz). 6.99 (t. 1H. J = 7.5 Hz). 6.26 (s. 1H). 3.92 (s. 3H).0 7 ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 194.6, 158.3, 135**130 8** 134.7, 133.3, 131.0, 129.9, 129.78 122.6, 121.9, 113.1, 56**130 9** 56.1; m/z (ESI) 242.3 [(M+H)+, 20%], 483.4 [(2M+H)+, 100%].10

1-(4-Methoxyphenyl)-2-oxo-2-phenylethan-1-aminium trifluoroacetate. 113

This compound is known however it has not been fully 14 characterized previously. This compound was prepared 15 following the general procedure C using *tert*-butyl (1-(4-16 methoxyphenyl)-2-oxo-2-phenylethyl) carbamate (1.00 g, 2.93 17 mmol, 1.0 eq) and trifluoroacetic acid (3.34 g, 29.3 mmol, 10 eq) in DCM (20 mL) and generated crude product was purifical 9 by trituration using n-pentane: EtOAc (8:2 v/v, 60 mL) to give 20 the product as a brown solid (1.23 g, 3.46 mmol in quantitative 21 yield, excess TFA present). TLC: Rf 0.0 (8:2, Hexane: EtOAc) 122

strong UV active, TLC checked to confirm the consumption of starting material; MP: 139-142 °C; HRMS (ESI): found [M+H]⁺ 242.1172, C₁₅H₁₆NO₂ requires [M+H]⁺ 242.1176 (error 1.4 ppm); υ_{max} 1650, 1595, 1515, 1183, 1137, 723, 687 cm⁻¹; ¹H NMR (CD₃OD, 600 MHz): δ 7.98 (d, 2H, J = 7.6 Hz), 7.58 (t, 1H, J = 7.4 Hz), 7.46 – 7.41 (m, 4H), 6.97 (d, 2H, J = 8.7 Hz), 6.14 (s, 1H), 3.76 (s, 3H); ¹³C {¹H} NMR (CD₃OD, 151 MHz): δ 194.3, 162.5, 135.5, 134.6, 131.4, 130.2, 130.0 125.2, 116.2, 60.2, 55.9; m/z (ESI) 242.2 [(M+H)⁺, 10%], 483.4 [(2M+H)⁺, 100%].

1-(2-Chlorophenyl)-2-oxo-2-phenylethan-1-aminiumtrifluoroacetate.

This compound is novel and was prepared following the general procedure C using tert-butyl (1-(2-chlorophenyl)-2-oxo-2phenylethyl)carbamate (0.500 g, 1.45 mmol, 1.0 eq) and trifluoroacetic acid (1.65 g, 14.5 mmol, 10 eq) in DCM (10 mL) and generated crude product was purified by trituration using npentane: EtOAc (8:2 v/v, 80 mL) to give the product as a brown solid (0.418 g, 1.16 mmol, 80%). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 130-133 °C; HRMS (ESI): found [M+H]+ 246.0677, C₁₄H₁₃ClNO requires [M+H]+ 246.0680 (error 1.5 ppm); v_{max} 1664, 1533, 1176, 1138, 797, 719, cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.92 (d, 2H, J = 7.9 Hz), 7.64-7.60 (m, 2H), 7.49-7.44 (m, 3H), 7.37-7.32 (m, 2H), 6.49 (s, 1H); ${}^{13}C\{{}^{1}H\}$ NMR (CD₃OD, 126 MHz): δ 193.7, 135.4, 135.5 134.3, 133.3, 132.1, 131.3 131.0, 130.2, 129.9, $129.6, 57.5; m/z (ESI) 246.1 [(M+H)^+, 100\%], 491.3 [(2M+H)^+, 100\%]$

1-(4-Chlorophenyl)-2-oxo-2-phenylethan-1-aminiumtrifluoroacetate.

This compound is known however it has not been fully characterized previously.³² This compound was prepared following the general procedure C using tert-butyl (1-(4chlorophenyl)-2-oxo-2-phenylethyl)carbamate (1.00 g, 2.89 mmol, 1.0 eg) and trifluoroacetic acid (3.30 g, 28.9 mmol, 10 eq) in DCM (20 mL) and generated crude product was purified by trituration using n-pentane: EtOAc (8:2 v/v, 80 mL) to give the product as a brown solid (0.980 g, 2.74 mmol, 94.9%). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV active, TLC checked to confirm the consumption of starting material; MP: 126-130 °C; HRMS (ESI): found [M+H]⁺ 246.0680, C₁₄H₁₃ClNO requires [M+H]⁺ 246.0680 (error -0.1 ppm); v_{max} 1642, 1540, 1208, 1184, 1137, 801, 714, cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.98 (d, 2H, J = 7.7 Hz), 7.62 (t, 1H, J = 7.5 Hz), 7.51-7.46 (m, 6H), 6.24 (s, 1H); ${}^{13}C\{{}^{1}H\}$ NMR (CD₃OD, 126 MHz): δ 193.9, 137.5, 135.8, 134.3, 132.2, 131.7 131.1, 130.3, 130.1, 59.9; m/z (ESI) 246.0 [(M+H)+, 100%].

2-(4-Chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethan-1-aminium trifluoroacetate.

This compound is known however it has not been fully characterized previously.³³ This compound was prepared following the general procedure **C** using *tert*-butyl (1-(4-chlorophenyl)-2-(4-methoxyphenyl)-2-oxoethyl)carbamate (1.00 g, 2.81 mmol, 1.0 eq) and trifluoroacetic acid (3.20 g, 28.1 mmol, 10 eq) in DCM (20 mL) and the crude product was purified by trituration using n-pentane: EtOAc (9:1 v/v, 100 mL) to give the product as a yellow solid (0.750 g, 1.92

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mmol, 68.6%). TLC: Rf 0.0 (7:3, Hexane: EtOAc), strong UV6 1 active, checked to confirm the consumption of starting material 6 2 MP: 79-80 °C; HRMS (ESI): found [M+H]⁺, 276.0796 3 $C_{15}H_{15}CINO_2$ requires [M+H]⁺ 276.0786 (error -1.6 ppm); υ_{ma} 6 4 1665, 1588, 1512, 1492, 1176, 1130, 1092, 797, 720, 565 cm 6 5 ¹H NMR (CD₃OD, 600 MHz): δ 7.95 (d, 2H, J = 8.6 Hz), 7.46 6 (d, 2H, J = 8.6 Hz), 7.41 (d, 2H, J = 8.7 Hz), 6.98 (d, 2H, J = 6 7 8.7 Hz), 6.12 (s, 1H), 3.77 (s, 3H); $^{13}C\{^{1}H\}$ NMR (CD₃OD, 156 8 MHz): δ 193.3, 162.6 141.8, 133.1 131.9, 131.4, 130.3, 124.86 9 116.3, 60.2, 55.989); m/z (ESI) 276.2 [(M+H)⁺, 100%], 278.270 [(M+2+H)⁺, 100%].

$\hbox{$2$-(Furan-2-yl)-2-oxo-1-phenylethan-1-aminium trifluor oacetate.}$

This compound is novel and was prepared following the general 76 procedure C using tert-butyl (2-(furan-2-yl)-2-oxo-1-77 phenylethyl)carbamate (1.00 g, 3.32 mmol, 1.0 eq) and 78 trifluoroacetic acid (3.78 g, 33.2 mmol, 10 eq) in DCM (20 mL)79 and generated crude product was purified by trituration using ng () pentane: EtOAc (9:1 v/v, 60 mL) to give the product as a white 8 1 solid (0.980 g, 3.11 mmol, 93.6%). TLC: Rf 0.0 (7:3, Hexane: 8 2 EtOAc), strong UV active, TLC checked to confirm the 3 consumption of starting material; MP: 152-155 °C; HRM § 4 (ESI): found [M+H]⁺, 202.0868, C₁₂H₁₂NO₂ requires [M+H]**8** 5 202.0863 (error -2.5 ppm); υ_{max} 1677, 1463, 1406, 1179, 11328 6 798, 780, 576 cm⁻¹; ¹H NMR (CD₃OD, 500 MHz): δ 7.79 (s.**8** 7 1H), 7.54 (d, 2H, J = 7.1 Hz), 7.48 - 7.46 (m, 3H), 7.43 (d, 1H8 8 J = 3.7 Hz), 6.63 (d, 1H, J = 3.7 Hz), 5.89 (s, 1H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NM**R** 9 (CD₃OD, 126 MHz): δ 182.3, 151.0 , 150.1, 133.4, 131.39 **0** 130.8, 129.8, 122.1, 114.1, 60.4); m/z (ESI) 202.0 [(M+H)+,9 1 30%], 403.2 [(2M+H)+, 100%]. 93

$\hbox{\bf 2-Oxo-1-} phenyl propan-1-a minium\ trifluoroac et ate.$

This compound has been reported as hydrochloride salt.³⁴ 95 This compound was prepared following the general procedur 96 C using tert-butyl (2-oxo-1-phenylpropyl) carbamate (0.600 g,9 7 2.55 mmol, and 1.0 eq) and trifluoroacetic acid (2.90 g, 25.9 8 mmol, 10 eq) in DCM (10 mL) and the crude product wa 9 9 purified by trituration using n-pentane: EtOAc (8:2 v/v, 80 mL) () to give the product as a vellow solid (0.530 g, 2.12 mmol 0 1 83.1%). HRMS (ESI): found $[M+H]^+$ 150.0911, $C_9H_{12}N\mathbf{QQ}$ 2 requires [M+H]⁺ 150.0913 (error 0.3 ppm); v_{max} 1762, 16 $\mathfrak{A}\mathfrak{D}$ 3 1614, 1528, 1190, 1132, 839, 722, 697cm⁻¹; ¹H NMR (CD₃O**D**) 4 500 MHz): δ 7.54-7.52 (m, 3H), 7.47-7.45 (m, 2H), 5.27 (s, 1**H)** 5 2.11 (s, 3H); ¹³C{¹H} NMR (CD₃OD, 126 MHz): δ 202**120 6** 132.9, 131.5, 131.0, 129.8, 64.2, 26.5; m/z (ESI) 150.1 [(M+1)], 0 7 25%]. The data matches the reported data. 108

General procedure for formation of α -NTs-amino ketonesl 10 Method D 111

Substituted amine trifluoroacetate derivative was suspended in 12 DCM and cooled to 0° C in an ice bath. Triethylamine was 13 added dropwise to the reaction mixture and stirred at this 14 temperature for 30 minutes. During the addition df 15 triethylamine, the initially cloudy reaction mixture became 16 clear. To the reaction mixture, tosyl chloride in DCM was added 17 dropwise and the resulting reaction mixture was stirred at 0°c 18 for 30 minutes followed by overnight stirring at rt. Once the 19 reaction was complete (assessed by TLC), water and DCM were 20 added and organic layer was separated. The aqueous layer was 21

extracted with DCM. The combined organic layers were washed with brine and dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography to afford the desired product.

Method E

Substituted amine trifluoroacetate derivative was suspended in acetone and cooled to 00 C in an ice bath. Saturated aqueous NaHCO₃ and solution of tosyl chloride was added dropwise simultaneously to the reaction mixture and stirred at same temperature for 30 minutes followed by stirring at rt for 7h. During the addition, the initially clear reaction mixture started to become a suspension. Once the reaction was complete (assessed by TLC), the reaction mixture was filtered through a Buchner filter and the residue was washed with acetone. The combined filtrate was concentrated. To the obtained residue. water and DCM were added and organic layer was separated. The aqueous layer was extracted with DCM. The combined organic layers were washed with brine and dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography to afford the desire product.

N-(2-(2-Methoxyphenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14b.

This compound is novel and was prepared following the general procedure **D** using 2-(2-methoxyphenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate (1.00 g, 2.81mmol, 1.0 eq) in DCM (20 mL), triethylamine (1.42 g, 1.95 mL, 22.6 mmol, 5 eq) and tosyl chloride (1.17 g, 6.19 mmol, 2.2 eq) in DCM (30 mL), water (50 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **14b** as a yellow solid (0.69 g, 1.74 mmol, 62.1%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), strong UV active; MP: 138-140 °C; HRMS (ESI): found [M+Na]+ 418.1085, C₂₂H₂₁NNaO₄S requires [M+Na]+ 418.1083 (error -0.3 ppm); v_{max} 3264, 1662, 1595, 1209, 1175, 756, 673, 535 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.60 (d, 2H, J = 8.2 Hz), 7.48-7.46 (m, 1H), 7.40 – 7.36 (m, 1H), 7.14 - 7.09 (m, 7H), 6.87 - 6.81 (m, 2H), 6.27 (d, 1H)J = 7.5 Hz), 6.20 (d, 1H, J = 7.5 Hz), 3.80 (s, 3H), 2.31 (s, 3H); ¹³C{¹H} NMR (CDCl₃,126 MHz): δ 196.4, 158.2, 143.1, 137.6, 136.1, 134.8 131.4, 129.4, 128.7, 128.2, 128.2, 127.2, 124.7, 120.9, 111.6, 65.1, 55.5, 21.5; m/z (ESI) 418.3 [(M+Na)+, 100%].

N-(2-(3-Methoxyphenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14c.

This compound is novel and was prepared following the standard procedure **D** using 2-(3-methoxyphenyl)-2-oxo-1-phenylethan-1-aminium trifluoroacetate (0.400 g, 1.12 mmol, 1.0 eq) in DCM (10 mL), triethylamine (0.453 g, 0.62 mL, 4.48 mmol, 4 eq) and tosyl chloride (0.322 g, 1.68 mmol, 1.5 eq) in DCM (10 mL), water (50 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **14c** as a white solid (0.205 g, 0.519 mmol, 46.3%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), strong UV active; MP: 158-160 °C; HRMS (ESI): found [M+Na]+ 418.1086, $C_{22}H_{21}NNaO_4S$ requires [M+Na]+ 418.1083 (error

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0.5 ppm); υ_{max} 3276, 1677, 1588, 1254, 1159, 662, 530 cm⁻¹; ¹H6 2 NMR (CDCl₃, 500 MHz): δ 7.52 (d, 2H, J = 8.2 Hz), 7.37 (δ 3 1H, J = 7.7 Hz), 7.30 – 7.24 (m, 2H), 7.18 (s, 5H), 7.07–7.06 4 (m, 3H), 6.20 (d, 1H, J = 7.4 Hz), 5.96 (d, 1H, J = 7.4 Hz), 3.76 5 (s, 3H), 2.30 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 6 195.0 159.9 143.3, 137.6, 1359, 135.2, 129.8, 129.5129.2, δ 7 128.6, 128.2, 127.1, 121.7, 120.6, 113.3, 62.0, 55.5, 21.5; m/ δ 8 (ESI) 418.1 [(M+Na)+, 100%].

N-(2-(2-Chlorophenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14d.

This compound is novel and was prepared following the general 73 procedure E using 2-(2-chlorophenyl)-2-oxo-1-phenylethan-1-74 aminium trifluoroacetate (1.00 g, 2.79 mmol, 1.0 eq.) in acetone 75 (20 mL), saturated aqueous NaHCO₃ (20 mL) and tosyl chloride/6 (0.590 g, 3.07 mmol, 1.1 eq) in acetone (20 mL), water (80 mL) 77 to quench and DCM (2 x 30 mL) for extraction to generate the 78 crude product which was purified by column chromatography 79 (10% EtOAc in petroleum ether (40-60)) to give **14d** as a yellow **0** solid (0.45 g, 1.12 mmol, 44.9%). TLC: R_f ca 0.2 (8:2, Hexane: 8 1 EtOAc), strong UV active; MP: 87-89 °C; HRMS (ESI): found 2 [M+Na]⁺ 422.0592, C₂₁H₁₈ClNNaO₃S requires [M+Na]**8** 3 422.0588 (error -0.9 ppm); υ_{max} 3258, 1691, 1587, 1335, 1161**Ş 4** 758, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): 7.60 (d, 2H, J 8 5 8.3 Hz), 7.29-7.26 (m, 2H), 7.16 -7.17 (m, 6H), 7.07-7.05 (m) 6 3H), 6.26 (d, 1H, J = 6.3 Hz), 5.91 (d, 1H, J = 6.4 Hz), 2.34 (s, 87) 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 196.8, 143.5, 137.48, 8 135.8, 134.3, 132.5, 131.3, 129.6, 129.5, 129.0, 128.7, 128.2**8 9** 127.2, 126.8, 64.9, 21.6; m/z (ESI) 422.1 [(M+Na)+, 100% **9 0** 424.3 [(M+2+Na)+, 35%]

N-(2-(3-Chlorophenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14e.

This compound is novel and was prepared following th 95 general procedure **D** 2-(3-chlorophenyl)-2-oxo-1-phenylethan **9** 6 1-aminium trifluoroacetate (1.00 g, 2.79 mmol, 1.0 eq) in DCM9 7 (25 mL), triethylamine (1.40 g, 2.00 mL, 13.9 mmol, 5 eq) an **9** 8 tosyl chloride (1.17 g, 6.14 mmol, 2.2 eq) in DCM (25 mL) 9 water (80 mL) to quench and DCM (2 x 30 mL) for extraction 0 to generate the crude product which was purified by columb 0 1 chromatography (50% EtOAc in petroleum ether (40-60)) tb0 2 give **14e** as a yellow solid (0.290 g, 0.726 mmol, 26.0%). TL**10 3** R_f ca 0.2 (8:2, Hexane: EtOAc), strong UV active; MP: 210-2**10 4** °C; HRMS (ESI): found [M+Na]+ 422.0593, C₂₁H₁₈ClNNaO₄ 5 requires $[M+Na]^+$ 422.0588 (error -1.1 ppm); v_{max} 3250, 16970 6 1329, 1154, 664, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.7**bO** 7 (s, 1H), 7.65 (d, 1H, J = 7.9 Hz) 7.52 (d, 2H, J = 8.2 Hz), 7.479 8 7.46 (m, 1H), 7.30 (t, 1H, J = 7.9 Hz), 7.20-7.15 (m, 5H), 7.**10** 9 (d, 2H, J = 8.1 Hz), 6.14 (d, 1H, J = 7.5 Hz), 5.93 (d, 1H, $J \neq 10$ 7.5 Hz), 2.32 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz₃): & 11 193.7, 143.4, 137.4, 135.5, 135.3, 135.2, 134.0, 130.1, 129.5 12 129.4, 128.9, 128.2, 127.1, 127.1, 62.0 21.6; m/z (ESI) 422.1113 $[(M+Na)^+, 90\%]$ 424.3 $[(M+2+Na)^+, 50\%]$. 115

N-(2-(4-Chlorophenyl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14f.

This compound is novel and was prepared following the general 18 procedure **D using** 2-(4-chlorophenyl)-2-oxo-1-phenylethan-1-19 aminium trifluoroacetate (1.10 g, 3.07 mmol, 1.0 eq) in DCM20 (20 mL), triethylamine (1.24 g, 1.71 mL, 12.3 mmol, 4 eq) and 21 tosyl chloride (0.878 g, 4.60 mmol, 1.5 eq) in DCM (20 mL), 122

water (60 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **14f** as a brown solid (0.385 g, 0.964 mmol, 31.4%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; MP: 161-163 °C; HRMS (ESI): found [M+Na]+ 422.0591, $C_{21}H_{18}$ CINNaO₃S requires [M+Na]+ 422.0588 (error -0.7 ppm); υ_{max} 3250, 1697, 1329, 1154, 664, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.74 (d, 2H, J = 8.6 Hz), 7.51 (d, 2H, J = 8.2 Hz), 7.33 (d, 2H, J = 8.6 Hz), 7.19 – 7.14 (m, 5H),7.07 (d, 2H, J = 8.1 Hz), 6.18 (d, 1H, J = 7.3 Hz), 5.94 (d, 1H, J = 7.4 Hz), 2.31 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 193.5, 143.3, 140.7, 137.5, 135.5, 132.2, 130.4, 129.5, 129.3, 129.2, 128.8, 128.2, 127.1, 61.9, 21.5; m/z (ESI) 422.1 [(M+Na)+, 100%] 424.3 [(M+2+Na)+, 40%].

N-(1-(2-Methoxyphenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14g.

This compound is novel and was prepared following the general procedure E using 1-(2-methoxyphenyl)-2-oxo-2-phenylethan-1-aminium (1.20 g, 3.37 mmol, 1.0 eq) in acetone (25 mL), saturated aqueous NaHCO₃ (25 mL) and tosyl chloride (0.708 g, 3.71 mmol, 1.1 eq) in acetone (25 mL), water (80 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (20% EtOAc in petroleum ether (40-60)) to give **14g** as a white solid (0.750 g, 1.89 mmol, 56.1%). TLC: R_f ca 0.35 (6:4, Hexane: EtOAc), strong UV active; MP: 162-165 °C; HRMS (ESI): found [M+Na]⁺ 418.1082, C₂₂H₂₁NNaO₄S requires $[M+Na]^+$ 418.1083 (error 0.4 ppm); v_{max} 3260, 2983, 1697, 1597, 1229, 1160, 754, 688, 536 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.83 (d, 2H, J = 7.9 Hz), 7.57 (d, 2H, J = 7.6 Hz), 7.45 (t, 1H, J = 7.4 Hz), 7.33-7.30 (m, 2H), 7.12 (t, 1H, J = 7.8 Hz),7.07 (m, 3H), 6.76 (t, 1H, J = 7.5 Hz), 6.67 (d, 1H, J = 8.1 Hz), 6.25-6.22 (m, 2H), 3.74 (s, 3H), 2.30 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 194.8, 156.3, 143.0, 137.6, 134.1, 133.7, 130.0, 129.4, 129.3, 128.8, 128.6, 127.2, 124.7, 121.3, 111.4, 56.8, 55.6, 21.5; m/z (ESI) 418.3 [(M+Na)+, 100%].

N-(1-(4-Methoxyphenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14h.

This compound has been reported.²³ This compound was prepared following the general procedure E using 1-(4methoxyphenyl)-2-oxo-2-phenylethan-1-aminium (1.20 g, 3.37 mmol, 1.0 eg) in acetone (25 mL), saturated aqueous NaHCO₃ (25 mL) and tosyl chloride (0.708 g, 3.71 mmol, 1.1 eq) in acetone (25 mL), water (80 mL) to quench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **14h** as a white solid (1.00 g, 2.53 mmol, 75.1%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), strong UV active; MP: 61-62 °C; HRMS (ESI): found [M+Na]+ 418.1083, $C_{22}H_{21}NNaO_4S$ requires $[M+Na]^+$ 418.1083 (error 0.0 ppm); v_{max} 3270, 1680, 1580, 1248, 1154, 752, 676, 529 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.79 (d, 2H, J = 7.8 Hz), 7.53 – 7.47 (m, 3H), 7.37-7.33 (m, 2H)), 7.09-7.06 (m, 4H), 6.68 (d, 2H, J = 8.4 Hz), 6.18 (d, 1H, J = 7.3 Hz), 5.95 (d, 1H, J = 7.3 Hz) Hz), 3.70 (s, 3H), 2.30 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 194.7 159.8, 143.1, 137.7, 134.0, 133.9, 129.6, 129.4, 129.0, 128.8, 127.8, 127.1, 114.6, 61.3, 55.3, 21.5; m/z (ESI) 418.2 [(M+Na)+, 100%].

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N-(1-(2-Chlorophenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14i.

This compound is novel and was prepared following the genera 5 procedure E using 1-(2-chlorophenyl)-2-oxo-2-phenylethan-16 6 aminium (0.400 g, 1.11 mmol, 1.0 eq) in acetone (10 mL),6 7 saturated aqueous NaHCO₃ (10 mL) and tosyl chloride (0.23**6** 8 g, 1.22 mmol, 1.1 eq) in acetone (10 mL), water (50 mL) t**6** 9 quench and DCM (2 x 20 mL) for extraction to generate the 70 crude product which was purified by column chromatography 71 (30% EtOAc in petroleum ether (40-60)) to give **14i** as a white 72 solid (0.310 g, 0.776 mmol, 70.6%). TLC: R_f ca 0.3 (8:2,73 Hexane: EtOAc), strong UV active; MP: 134-135 °C, HRMS74 (ESI): found [M+Na] + 422.0591, C₂₁H₁₈ClNNaO₃S requires75 [M+Na]⁺ 422.0588 (error -0.6 ppm); v_{max} 3261, 1690, 1596, **/6** 1328, 1152, 717, 546 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.85 77 (d, 2H, J = 7.9 Hz), 7.62 (d, 2H, J = 7.9 Hz), 7.50 (t, 1H, J = 7.478)Hz), 7.36 (m, 2H), 7.26-7.23 (m, 1H), , 7.11-7.04 (m, 5H), 6.3479 (d, 1H, J = 7.0 Hz), 6.26 (d, 1H, J = 7.0 Hz), 2.32 (s, 3H) 0 ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 194.3, 143.4, 137.2, 134.2,**8** 1 133.8, 133.8, 133.7, 130.4, 130.0, 129.7, 129.5, 128.9, 128.8,**8** 2 127.7, 127.3, 58.7, 21.6; m/z (ESI) 422.2 [(M+Na)+, 100% 3 424.1 [(M+2+Na)+, 35%].

N-(1-(4-Chlorophenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide 14j.

This compound is novel and was prepared following the genera 8 procedure E using 1-(4-chlorophenyl)-2-oxo-2-phenylethan-18 9 aminium trifluoroacetate (0.900 g, 2.51 mmol, 1.0 eq) i 90 acetone (18 mL), saturated aqueous NaHCO₃ (18 mL) and tosy **9** 1 chloride (0.528 g, 2.76 mmol, 1.1 eq) in acetone (18 mL), water 9 2 (80 mL) to quench and DCM (2 x 30 mL) for extraction t § 3 generate the crude product which was purified by colum 94 chromatography (30% EtOAc in petroleum ether (40-60)) t § 5 give **14j** as a white solid (0.586 g, 1.57 mmol, 58.5%). TLC: R**9** 6 ca 0.3 (8:2, Hexane: EtOAc), strong UV active; MP: 166-1699 7 °C; HRMS (ESI): found [M+Na]+ 422.0588, C₂₁H₁₈ClNNaO₃**9 8** requires [M+Na]⁺ 422.0588 (error 0.1 ppm); v_{max} 3219, 1696**9** 9 1399, 1155, 652, 543 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.**†0 0** (d, 2H, J = 7.9 Hz), 7.54-7.49 (m, 3H), 7.38 (t, 2H, J = 7.6 Hz), 0.17.26 (s, 1H), 7.13-7.07 (m, 5H), 6.22 (d, 1H, J = 6.9 Hz), 5.960 2(d, 1H, J = 7.0 Hz), 2.32 (s, 3H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 1**26** 3 MHz): δ 194.2, 143.5, 137.5, 134.8, 134.3, 134.3, 133.7, 129**kQ 4** 129.5, 129.4, 129.1, 128.9, 127.1, 61.1, 21.5; m/z (ESI) 42**2.0** 5 $[(M+Na)^+, 100\%]$ 424.1 $[(M+2+Na)^+, 35\%]$. 106 107

N-(2-(4-Chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethyl)-40 8 methylbenzenesulfonamide 14k.

This compound is novel and was prepared following the general 10 procedure E using 1-(4-chlorophenyl)-2-(4-methoxyphenyl)-21 11 oxoethan-1-aminium trifluoroacetate (0.750 g, 1.92 mmol, 1.0 12 eq) in acetone (14 mL), saturated aqueous NaHCO₃ (20 mIl)13 and tosyl chloride (0.405 g, 2.12 mmol, 1.1 eq) in acetone (1 μ 14 mL), water (50 mL) to quench and DCM (2 x 30 mL) fdr15 extraction to generate the crude product which was purified bly16 column chromatography (30% EtOAc in petroleum ether (401 17 60)) to give 14k as a yellow solid (0.600 g, 1.39 mmol, 72.8%).18 TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), strong UV active; Mf:19 72-76 °C; HRMS (ESI): found [M+Na]⁺ 452.0694.20 C₂₂H₂₀CINNaO₄S requires [M+Na]⁺ 452.0694 (error -0.0 21 ppm); ν_{max} 3269, 1682, 1588, 1510, 1249, 1156, 1089, 810122

663, 532 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.74-7.72 (m, 2H), 7.53-7.51 (m, 2H), 7.34-7.31 (m, 2H), 7.08-7.04 (m, 4H), 6.70-6.67 (m, 2H), 6.15 (d, 1H, J = 7.3 Hz), 5.90 (d, 1H, J = 7.3 Hz), 3.71 (s, 3H), 2.31 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz):) δ 193.6, 159.9, 143.2, 140.5, 137.7, 132.3, 130.4, 129.5, 129.5, 129.2, 127.4, 127.1, 114.7, 61.4, 55.4, 21.5; m/z (ESI) 452.2 [(M+Na)⁺, 100%], 454.2 [(M+2+Na)⁺, 35%].

N-(2-(Furan-2-yl)-2-oxo-1-phenylethyl)-4-methylbenzenesulfonamide 14l.

This compound is novel and was prepared following the general procedure E using 2-(furan-2-yl)-2-oxo-1-phenylethan-1aminium trifluoroacetate (0.800 g, 2.53 mmol, 1.0 eq) in acetone (18 mL), saturated aqueous NaHCO₃ (18 mL) and tosyl chloride (0.532 g, 2.79 mmol, 1.1 eq) in acetone (18 mL), water (80 mL) to guench and DCM (2 x 30 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60))to give 14l as a white solid (0.706 g, 1.98 mmol, 78.6%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), strong UV active; MP: 147-149 °C; HRMS (ESI): found [M+Na]+ 378.0769, C₁₉H₁₇NNaO₄S requires $[M+Na]^+$ 378.0770 (error 0.5 ppm); v_{max} 3268, 1658, 1464, 1345, 1159, 1090, 989, 773, 525 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.54-7.52 (m, 3H), 7.23-7.18 (m, 5H), 7.14 (d, 1H, J = 3.6 Hz), 7.07 (d, 2H, J = 8.1 Hz), 6.46 (d, 1H, J = 5.2 Hz), 6.13 (d, 1H, J = 7.6 Hz), 5.81 (d, 1H, J = 7.6 Hz), 2.31 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 183.32 150.2, 147.5, 143.3, 137.5, 135.5, 129.4, 129.0, 128.6, 128.2, 127.1, 119.8, 112.9, 61.7, 21.5; m/z (ESI) 378.1 [(M+Na)+, 100%].

N-(2-Oxo-1,2-diphenylethyl)methanesulfonamide (precursor of 23).

This compound has been reported.³⁵ This compound was prepared following the general procedure **D** using 2-oxo-1,2diphenylethan-1-aminium hydrochloride (0.500 g, 2.02 mmol, 1.0 eq) in DCM (10 mL), triethylamine (0.816 g, 1.12mL, 8.08 mmol, 4.0 eq) and mesyl chloride (0.348 g, 3.03 mmol, 1.5 eq) in DCM (10 mL), water (50 mL) to quench and DCM (2 x 25 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give the product as a white solid (0.310 g, 1.07 mmol, 52.9%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), strong UV active; HRMS (ESI): found [M+Na]+ 312.0696, $C_{15}H_{15}NNaO_3S$ requires $[M+Na]^+$ 312.0665 (error 0.7 ppm); v_{max} 3242, 1687, 1313, 1293, 1247, 994, 731, 508 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.93 (d, 2H, J = 7.3 Hz), 7.53 (t, 1H, J = 7.4 Hz), 7.42 - 7.24 (m, 7H), 6.13 (d, 1H, J = 6.4 Hz), 6.07 (d, 1H, J = 6.2 Hz), 2.58 (s, 3H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 101 MHz): δ 194.3, 136.3, 134.2, 133.7 129.7, 129.3 129.2, 128.9, 128.4, 62.2, 42.4; m/z (ESI) 312.2 [(M+Na)+, 100%]. The data matches the reported data.

4-Methyl-N-(1-oxo-1-phenylpropan-2-yl)benzenesulfonamide (precursor to 25).

This compound has been reported and fully characterised.³⁶
This compound was prepared following the same procedure as used for 4-methyl-N-(2-oxo-1,2-diphenylethyl)benzenesulfonamide **14a** using 1-oxo-1-phenylpropan-2-aminium hydrochloride (1.50 g, 8.10 mmol, 1.0 eq) in DCM (40 mL), triethylamine (3.28 g, 4.50 mL, 32.4 mmol, 4 eq) and tosyl chloride (3.10g, 16.2 mmol, 1.2 eq) in

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DCM (20 mL), water (100 mL) to quench and DCM (2 x 406 1 mL) for extraction to generate the crude product which was 2 purified by column chromatography (15% EtOAc in petroleur 6 3 ether (40-60)) to give the product as a white solid (0.55 g, 1.8**6** 4 mmol, 22.3%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), stron**6** 5 UV active; HRMS (ESI): found [M+Na]+ 326.08196 6 $C_{16}H_{17}NNaO_3S$ requires $[M+Na]^+$ 326.0821 (error 0.86 7) ppm); v_{max} 3267, 1679, 1596, 1337, 1164, 965, 702, 680, 55**6** 8 cm⁻¹; ¹H NMR (CDCl₃, 400 MHz): δ 7.78 – 7.75 (m, 2H), 7.6 9 (d, 2H, J = 8.3 Hz), 7.59 (t, 1H, J = 7.4 Hz), 7.47-7.43 (t, 2H, J⁷0)= 7.7 Hz), 7.17 (d, 2H, J = 8.0 Hz), 5.79 (d, 1H, J = 8.0 Hz), 71 Hz4.97-4.90 (m, 1H), 2.32 (s, 3H), 1.40 (d, 3H, J = 7.2 Hz), 72¹³C{¹H} NMR (CDCl₃, 101 MHz): δ 198.2, 143.6, 137.2, 134.2,**73** 133.5, 129.8, 128.9, 128.6, 127.2, 53.5, 21.6, 21.2; m/z (ESI)74 $326.2 [(M+Na)^+, 100\%]$. The data matches the reported data. 75

4-Methyl-N-(2-oxo-1-phenylpropyl)benzenesulfonamide (precursor to 27).

This compound has been reported and fully characterised.³⁷ 80 This compound was prepared following the general procedure 1 E using 2-oxo-1-phenylpropan-1-aminium trifluoroacetate 8 2 (0.780 g, 2.96 mmol, 1.0 eq) in acetone (20 mL), saturate § 3 aqueous NaHCO3 (20 mL) and tosyl chloride (0.621 g, 3.28 4 mmol, 1.1 eq) in acetone (20 mL), water (60 mL) to quench and 5 DCM (2 x 20 mL) for extraction to generate the crude produce 6 which was purified by column chromatography (60% EtOAc in § 7 petroleum ether (40-60)) to give the product as a white soliging 8 (0.400 g, 1.32 mmol, 45.8%). TLC: R_f ca 0.3 (8:2, Hexane 9) EtOAc), strong UV active; HRMS (ESI): found [M+Na] o 326.0822, C₁₆H₁₇NNaO₃S requires [M+Na]⁺ 326.0821 (error -9 1 0.3 ppm); υ_{max} 3373, 3266, 1705, 1672, 1339, 1244, 1158, 774,9 2 667, 565 cm⁻¹; ¹H NMR (CDCl₃, 500 MHz): δ 7.47 (d, 2H, J **9** 3 = 4.4 Hz), 5.02 (d, 1H, J = 4.9 Hz), 2.34 (s, 3H), 1.99 (s, 3H) $\hat{\mathbf{9}}$ 5 ¹³C {¹H} NMR (CDCl₃, 126 MHz): δ 201.9, 143.3, 137.4, 135.29 6 129.4, 129.2, 128.8, 128.2, 127.1, 66.5, 26.7, 21.6); m/z (ESI)9 7 326.1 [(M+Na)+, 100%]. The data matches the reported data. 98

transfer 0 for General procedure asymmetric hydrogenation (ATH).

Substituted ketone derivatives and DABCO were dissolved in 2 small amount of MeCN. Once the reaction became cleap 3 catalyst ((R,R)-20 for N-Boc-protected substrates and (R,R) $\bar{6}$ $\bar{4}$ for N-Ts-protected substrates) and remaining solvent added (to 5 give [S] = 0.1M) after which formic acid was added and the 6 resulting reaction mixture was stirred at room temperature of 7 After stirring for the time indicated, the reaction mixture wpo 8 concentrated. The residue was dissolved in DCM and the g organic layer was washed with water. The aqueous layer was 10 extracted with DCM. The combined organic layers were 11 washed with brine and dried over MgSO₄ and concentrated 12 under reduced pressure to give the crude product. The crude 13 material was purified by column chromatography to afford the 14 substituted amino alcohol. In cases where only a single 15 diastereoisomer of ATH product was observed, the dr is given16 as >99.9:<0.1. Racemic standards were prepared using general 17 procedure A. 118

119 t-Butyl-((1S,2R)-2-hydroxy-2-(2-methoxyphenyl)-1-120 phenylethyl)carbamate 17b. 121 This compound is novel and was prepared following the general procedure F using tert-butyl (2-(2-methoxyphenyl)-2oxo-1-phenylethyl)carbamate **13b** (0.171 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (7.1 mg, 0.01 mmol, 0.02 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μL, 1.50 mmol, 3.0 eq) for 48h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (40% EtOAc in petroleum ether (40-60)) to give **17b** as a white solid (0.150 g, 0.437 mmol, 87.4%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 115-118 °C; HRMS (ESI): found [M+Na]+ 366.1677, C₂₀H₂₅NNaO₄ requires [M+Na]⁺ 366.1676 (error -0.2 ppm); v_{max} 3531, 3381, 1679, 1520, 1218, 1166, 988, 699 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, T = 25 °C), (1S,2R) 16.4 min, (1R,2S) 19.1 min, other diastereomer 52.2 min and 62.4 min; $[\alpha]_D^{22} = -122$ (c = 0.1, CHCl₃); dr: >99.9:<0.1, major diastereomer 94% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 7.17-7.12 (m, 4H), 7.03-6.90 (m, 5H), 6.73-6.70 (m, 1H), 5.21 (d, 1H, J = 4.8 Hz), 5.09 (t, 1H, J = 5.0Hz), 4.75 (dd, 1H, J = 8.7, 5.5 Hz), 3.84 (s, 3H), 1.29 (s, 9H); 13 C{ 1 H} NMR (DMSO- d_6 , 126 MHz): δ 155.8, 154.5, 140.4, 130.2, 128.1, 127.9 127.3, 127.0, 126.4, 119.7, 110.2, 77.8, 69.5, 58.1, 55.4, 28.2; m/z (ESI) 366.3 [(M+Na)+, 100%].

t-Butyl ((1S,2R)-2-hydroxy-2-(3-methoxyphenyl)-1phenylethyl)carbamate 17c.

This compound is novel and was prepared following the general procedure F using tert-butyl (2-(3-methoxyphenyl)-2-oxo-1phenylethyl)carbamate **13c** (0.171 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (5.3 mg, 7.5 µmol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 72h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60)) to give 17c as a white solid (0.150 g, 0.437 mmol, 87.4%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 163-165 °C; HRMS (ESI): found [M+Na]+ 366.1674, $C_{20}H_{25}NNaO_4$ requires [M+Na]⁺ 366.1676 (error 0.6 ppm); v_{max} 3420, 1660, 1520, 1291, 1160, 1166, 980, 698 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (1S,2R) 16.5 min, (1R,2S) isomer 21.6 min, other diastereomer 47.3 min and 143.1 min; $[\alpha]_D^{22}$ = -109 (c=0.1, CHCl₃), dr: >99.9:<0.1, 93% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.26-7.23 (m, 3H), 7.15 (t, 1H, J = 7.9 Hz), 7.04 (s, 2H), 6.78-6.76 (m, 1H), 6.66 (d, 1H, J = 7.2 Hz), 6.53 (s, 1H), 5.33 (d, 1H, J = 6.3 Hz), 5.02-4.97 (m, 2H), 3.65 $(s, 3H), 2.75 (s, 1H), 1.41 (s, 9H); {}^{13}C{}^{1}H} NMR (CDCl₃, 126)$ MHz): δ 159.4, 155.8, 141.6, 137.8, 129.1, 128.2, 127.9, 127.7, 119.1, 114.0, 111.7, 80.1, 77.2, 60.6, 55.2 28.4; m/z (ESI) 366.3 $[(M+Na)^+, 100\%].$

t-Butyl-((1S,2R)-2-hydroxy-2-(2-chlorophenyl)-1phenylethyl)carbamate 17d.

This compound is novel and was prepared following the general procedure F using tert-butyl (2-(2-chlorophenyl)-2-oxo-1-

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phenylethyl)carbamate **13d** (0.173 g, 0.5 mmol, 1.0 eq) in 62 MeCN (5 mL), catalyst (R,R)-20 (7.1 mg, 0.01 mmol, 0.02 eg 6 3 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µI6 4 1.50 mmol, 3.0 eq) for 48h when 95% conversion of keton 65 achieved (determined by ¹H NMR), water (30 mL) to quenc**6** 6 and DCM (2 x 10 mL) for extraction to generate the crude 6 7 product which was purified by column chromatography (20% 8 EtOAc in petroleum ether (40-60)) to give **17d** as a white soli**6** 9 (0.124 g, 0.357 mmol, 71.4%). TLC: R_f ca 0.3 (6:4, Hexane: 70 EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 71 128-130 °C; HRMS (ESI): found [M+Na]⁺ 370.1179, 72 $C_{19}H_{22}CINNaO_3$ requires $[M+Na]^+$ 370.1180 (error 0.573) ppm); v_{max} 3399, 2982, 1684, 1492, 1154, 698 cm⁻¹;74 Enantiomeric excess determined by HPLC analysis (Chiralpak75 IG, 250 mm x 4.6 mm column, iPrOH: hexane 7:93, 0.576 mL/min, 210 nm, T = 25 °C), (1R,2S) 21.9 min, (1S,2R) 23.5 77 min, other diastereomer 42.8 min and 47.2 min; $[\alpha]_D^{22} = -15078$ $(c = 0.1, CHCl_3)$, dr: 97.7:2.3, major diastereomer 95% ee; ¹H79 NMR (CDCl₃, 500 MHz₃): δ 7.32 (d, 1H, J = 7.9 Hz), 7.23-7.2**8 0** (m, 3H), 7.16 (t, 1H, J = 8.4 Hz), 7.10-7.06 (m, 4H), 5.51-5.468 1 (m, 2H), 5.01 (s, 1H), 2.53 (s, 1H), 1.37 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR8 2 (CDCl₃, 126 MHz): δ 155.3, 138.0, 138.1, 132.4, 129.2, 128.**9 3** 128.5, 128.2, 1278.0., 127.7, 126.7, 79.9, 73.1, 58.9, 28.4; m/**8 4** 85 (ESI) 370.3 [(M+Na)+, 100%], 372.2 [(M+2+Na)+, 40%].

t-Butyl-((*1S*,*2R*)-2-(3-chlorophenyl)-2-hydroxy-1-phenylethyl)carbamate 17e

This compound is novel and was prepared following the genera 9 procedure **F** using *tert*-butyl (2-(3-chlorophenyl)-2-oxo-19 **0** phenylethyl)carbamate 13e (0.173 g, 0.5 mmol, 1.0 eq) in 9 1 MeCN (5 mL), catalyst (R,R)-20 (5.3 mg, 7.5 μ mol, 0.015 eq), 9 2 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ IQ 3 1.50 mmol, 1.5 eq) for 24 h when 100% conversion of keton 9 4 achieved (determined by ¹H NMR), water (30 mL) to quenc 9 5 and DCM (2 x 10 mL) for extraction to generate the crud 9 6 product which was purified by column chromatography (20-9 7) 60% EtOAc in petroleum ether (40-60)) to give 17e as a whit 98 solid (0.136 g, 0.391 mmol, 78.3%). TLC: R_f ca 0.2 (8:29 9 Hexane: EtOAc), less UV active, strong KMnO₄ & PM**Q** 0 reactive; MP: 202-205 °C; HRMS (ESI): found [M+Na]†0 1 370.1185, C₁₉H₂₂ClNNaO₃ requires [M+Na]⁺ 370.1180 (error**l-0** 2 1.3 ppm); v_{max} 3374, 2977, 1681, 1529, 1165, 1003, 696 cm¹ **Q 3** Enantiomeric excess determined by HPLC analysis (Chiralph 4 IG, 250 mm x 4.6 mm column, iPrOH: hexane 7:93, **d.0 5** mL/min, 210 nm, T = 25 °C), (1S,2R) 16.1 min, (1R,2S) 2110 6 min, other diastereomer 28.9 min and 36.8 min; $[\alpha]_D^{22} = -10$ 60 7 $(c = 0.1 \text{ in CHCl}_3), dr: >99.9:<0.1, 967\% ee; ^1H NM$ **R**) 8(DMSO- d_6 , 500 MHz): δ 7.37 – 7.20 (m, 10H), 5.45 (d, 1H, $\mathbb{1} \Theta \mathbb{9}$ 5.2 Hz), 4.64-4.62 (m, 1H), 4.53 (t, 1H, J = 9.1 Hz), 1.20 (\$,109H); ¹³C{¹H} NMR (DMSO-*d*₆, 126 MHz): δ 154.4, 146.4**1** 11 146.1 141.3, 132.2, 129.4, 128.1, 127.6, 126.9, 126.7, 126.7, 12 125.7, 77.7, 74.7, 74.4, 59.7, 28.1; m/z (ESI) 370.2 [(M+Na)1,13 100%), 372.2 [(M+2+Na)+, 40%]. 114 115

t-Butyl-((1S,2R)-2-(4-chlorophenyl)-2-hydroxy-1-phenylethyl)carbamate 17f.

This compound is novel and was prepared following the general 18 procedure **F** using *tert*-butyl (2-(4-chlorophenyl)-2-oxo-**1**-19 phenylethyl)carbamate **13f** (0.173 g, 0.5 mmol, 1.0 eq) **i**h20 MeCN (5 mL), catalyst (R,R)-**20** (5.3 mg, 7.5 µmol, 0.015 eq) 21 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL122

1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to guench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (30%) EtOAc in petroleum ether (40-60)) to give 17f as a white solid (0.140 g, 0.403 mmol, 80.6%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 200-201 °C; HRMS (ESI): found [M+Na]⁺ 370.1182, $C_{19}H_{22}CINNaO_3$ requires [M+Na]⁺ 370.1180 (error -0.5 ppm); IR v_{max} 3375, 2981, 1677, 1524, 1166, 1000, 702 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (1S,2R) 9.4 min, (1R,2S) 10.9 min, other diastereomer at 17.0 min and 26.4 min; $[\alpha]_D^{22} = -82$ $(c = 0.1 \text{ in CHCl}_3)$, dr: >99.9:<0.1, 99.4% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 7.33-7.19 (m, 10H), 5.42 (d, 1H, J = 5.1 Hz), 4.65 (dd, 1H, J = 8.1, 5.2 Hz), 4.53 (t, 1H, J = 8.9 Hz), 1.20 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 126 MHz): δ 154.5, 142.5, 141.3, 131.4, 128.9, 128.2, 127.4, 126.7, 77.7, 74.6, 60.0, 28.1; m/z (ESI) 370.2 [(M+Na)+, 100%], 372.2 [(M+2+Na)+, 35%1.

t- Butyl-((*1S*,2*R*)-2-hydroxy-1-(2-methoxyphenyl)-2-phenylethyl)carbamate 17g.

This compound is novel and was prepared following the general procedure F using tert-butyl (1-(2-methoxyphenyl)-2-oxo-2phenylethyl)carbamate 13g (0.171 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (7.1 mg, 0.01 mmol, 0.02 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 6 days when 90% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 X 10 mL) for extraction to generate the crude product which was purified by column chromatography (25% EtOAc in petroleum ether (40-60)) to give 17g as a white solid (0.110 g, 0.320 mmol, 64.2%). TLC: R_f ca 0.2 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 120-124 °C; HRMS (ESI): found [M+Na]+ 366.1672, $C_{20}H_{25}NNaO_4$ requires [M+Na]⁺ 366.1676 (error 1 ppm); v_{max} 3400, 2975, 1696, 1517, 1494, 1245, 1169, 996, 750 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (1S,2R) 16.6 min, (1R,2S) isomer 20.6 min, other diastereomer 52.3 min and 108.2 min; $[\alpha]_D^{22}$ = -5 (c = 0.1 in CHCl₃), dr: >99.9:<0.1, 89% ee; ¹H NMR (CDCl₃, 500 MHz,): δ 7.26-7.23 (m, 4H), 7.14 (s, 2H), 6.97 (d, 1H, J = 6.4 Hz), 6.88-6.83 (m, 2H), 5.60 (d, 1H, J = 7.8 Hz), 5.26 (s, 1H), 5.02 (s, 1H), 3.71 (s, 3H), 2.90 (s, 1H), 1.36 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 157.0, 155.8, 140.6, 129.9, 129.0, 127.8, 127.6, 127.0, 126.1, 120.7 110.9, 79.7, 57.9, 55.4, 28.5; m/z (ESI) 366.2 [(M+Na)+, 100%].

t-Butyl-((*1S*,*2R*)-2-hydroxy-1-(4-methoxyphenyl)-2-phenylethyl)carbamate 17h.

This compound is novel and was prepared following the general procedure **F** using *tert*-butyl (1-(4-methoxyphenyl)-2-oxo-2-phenylethyl)carbamate **13h** (0.171 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-**20** (7.1 mg, 0.01 mmol, 0.02 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.5 mmol, 3.0 eq) for 72h when 90% conversion of ketone achieved (determined by 1 H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude

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product which was purified by column chromatography (25% 2 EtOAc in petroleum ether (40-60)) to give 17h as a vellowis 6 3 white solid (0.120 g, 0.349 mmol, 69.9%). TLC: R_f ca 0.2 (8:26 4 Hexane: EtOAc), less UV active, strong KMnO₄ & PM.6 5 reactive; MP: 172-175 °C; HRMS (ESI): found [M+Na) 6 366.1675, C₂₀H₂₅NNaO₄ requires [M+Na]⁺ 366.1676 (error 0.26 7 ppm); υ_{max} 3374, 2979, 1679, 1511, 1242, 1164, 996, 757 cn**6** 8 1; Enantiomeric excess determined by HPLC analysis 9 (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 70 10:90, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 17.7 min, (1R,2S) 71 27.6 min, other diastereomer 32.1 min and 35.2 min; $[\alpha]_D^{22}$ - 72 82.3 (c 0.1 in CHCl₃), dr: 99.1:0.9, major diastereomer 90%73 ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.24-7.22 (m, 3H), 7.07-74 7.06 (m, 2H), 6.94 (d, 2H, J = 8.5 Hz), 6.78-6.75 (m, 2H), 5.2575(d, 1H, J = 6.3 Hz), 5.00 (s, 1H), 4.90 (s, 1H), 3.77 (s, 3H), 76 2.71 (s, 1H), 1.39 (s, 9H); ¹³C {¹H} NMR (CDCl₃, 126 MHz): δ 77 159.1, 155.8 140.2, 140.1, 129.0, 128.2, 128.1, 127.8, 127.1,**78** 126.8, 113.7, 80.0, 79.3, 77.3, 55.3, 28.5; m/z (ESI) 366.2**79** $[(M+Na)^+, 100\%].$

t-Butyl-((1S,2R)-1-(2-chlorophenyl)-2-hydroxy-2phenylethyl)carbamate 17i.

This compound is novel and was prepared following the genera 4 procedure **F** using *tert*-butyl (1-(2-chlorophenyl)-2-oxo-28 5 phenylethyl)carbamate **13i** (0.173 g, 0.5 mmol, 1.0 eq) i **6** MeCN (5 mL), catalyst (R,R)-20 (5.3 mg, 7.5 μ mol, 0.015 eq),8 7 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µI 8 8 1.50 mmol, 3.0 eq) for 96h when 95% conversion of keton 99 achieved (determined by ¹H NMR), water (30 mL) to quenc **9** 0 and DCM (2 x 10 mL) for extraction to generate the crude 1 product which was purified by column chromatography (20%) 2 EtOAc in petroleum ether (40-60)) to give 17i as a white soli **9** 3 (0.150 g, 0.461 mmol, 92.2%). TLC: R_f ca 0.4 (6:4, Hexane 94) EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP9 5 123-126 °C; HRMS (ESI): found [M+Na]+ 370.11819 6 $C_{19}H_{22}CINNaO_3$ requires [M+Na]⁺ 370.1180 (error -0.19 7 ppm); v_{max} 3371, 2977, 1687, 1523, 1165, 773, 702 cm⁻**98** Enantiomeric excess determined by HPLC analysis (Chiralpa 9 9 IC, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, **(1.6)** 0 mL/min, 210 nm, T = 25 °C), (1S,2R) 11.8 min, (1R,2S) 13.40 1 min, other diastereomer 35.1 and 50.4 min; $[\alpha]_D^{22} = -76.6$ (c $\not\models 0$ 2 0.1 in CHCl₃), dr: 95.5:0.5, major diastereomer 90% ee; 110 3 NMR (DMSO- d_6 , 500 MHz): δ 7.65 (d, 1H, J = 7.4 Hz), 7.3**bQ** 4 7.26 (m, 6H), 7.25-7.21 (m, 3H), 5.35 (d, 1H, \underline{J} = 4.1 Hz), 5.**20** 5 (t, 1H, J = 8.6 Hz), 4.72-4.70 (m, 1H), 1.21 (s, 9H); ${}^{13}C\{{}^{1}HQ 6\}$ NMR (DMSO-*d*₆, 126 MHz): δ 154.9, 143.5, 139.9, 134.**1,0** 7 129.8, 128.9, 128.6, 127.9, 127.5, 127.2, 78.3, 75.6, 56.3, 28**160 8** m/z (ESI) 370.2 [(M+Na)+, 100%], 372.2 [(M+2+Na)+, 35%10 9 110

t- Butyl-((1S,2R)-1-(4-chlorophenyl)-2-hydroxy-2phenylethyl)carbamate 17j.

112 113 This compound is novel and was prepared following the general procedure F using tert-butyl (1-(4-chlorophenyl)-2- 114 oxo-2-phenylethyl)carbamate 13j (0.087 g, 0.25 mmol, 1.0 ed) 15 in MeCN (2.5 mL), catalyst (R,R)-20 (2.7 mg, 3.8 μ mol, 0.01 $\frac{1}{2}$ 16 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid 117 $(28 \mu L, 0.75 \text{ mmol}, 3.0 \text{ eq})$ for 72h when 100% conversion of 18 ketone achieved (determined by ¹H NMR), water (30 mL) to 119 quench and obtained solid material was filtered and dried to 120 give 17j as a white solid (0.080 g, 0.230 mmol, 92.2%). TLC: 121 R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong

KMnO₄ & PMA reactive; MP: 191-193 °C; HRMS (ESI): found [M+Na]+ 370.1182, C₁₉H₂₂ClNNaO₃ requires [M+Na]+ 370.1180 (error -0.6 ppm); v_{max} 3373, 2979, 1681, 1282, 1167, 999, 703 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralcel OD-H, 250 x 4,6 mm column, iPrOH: hexane 5:95, 1 mL/min, 210 nm, T = 25 °C), (1R,2S) 10.8 min, (1S,2R) 12.5 min, other diastereomer 6.5, 16.6 min; $[\alpha]_D^{22} = -164.3$ (c = 0.1 in CHCl₃), dr: 99.5:0.5, 90% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.26-7.24 (m, 3H), 7.18 (d, 2H, J = 8.3 Hz), 7.04-7.03 (m, 2H), 6.94 (d, 2H, J = 7.9 Hz), 5.38 (d, 2H, J = 7.9 Hz)(s, 1H), 5.06 (s, 1H), 4.90 (s, 1H), 2.48 (s, 1H), 1.40 (s, 9H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 155.4, 139.8, 133.3, 129.2, 128.2, 128.1, 127.9, 126.4, 80.1, 76.7, 59.8, 28.3 m/z (ESI) 370.2 [(M+Na)+, 100%), 372.2 [(M+2+Na)+, 35%].

t-Butyl-((1S,2R)-2-(4-chlorophenyl)-2-hydroxy-1-(4methoxyphenyl)ethyl)carbamate 17k.

This compound is novel and was prepared following the general procedure F using tert-butyl (2-(4-chlorophenyl)-1-(4methoxyphenyl)-2-oxoethyl)carbamate 13k (0.089 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-20 (2.7 mg, 3.8 µmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 72h when 100% conversion of ketone achieved (determined by ¹H NMR), water (20 mL) to quench and obtained solid material was filtered and dried to give 17k as a brown solid (0.083 g, 0.233 mmol, 93.5%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 208-211 °C; HRMS (ESI): found [M+Na]⁺, 400.1284, C₂₀H₂₄ClNNaO₄ requires [M+Na]⁺ 400.1286 (error 0.5 ppm); v_{max} 3372, 2977, 1674, 1495, 1296, 1240, 1168, 1000, 814, 541 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 7.9 min, (1R,2S) isomer 9.2 min, other diastereomer 12.8 min and 17.9 min; $[\alpha]_D^{22} = -118$ (c 0.1 in CHCl₃), dr >99.9:<0.1%, major diastereomer 97% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 7.31 (s, 4H), 7.19 (d, 2H, J = 11.6 Hz), 7.13 (d, 1H, J = 9.6 Hz), 6.81 (d, 2H, J = 8.5 Hz), 5.39 Hz(d, 1H, J = 5.1 Hz), 4.63-4.61 (m, 1H), 4.48 (t, 1H, J = 8.7 Hz),3.71 (s, 3H), 1.20 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 126 MHz): δ 158.2, 154.6, 142.6, 133.2, 131.4, 129.3, 128.9, 127.5, 113.1, 77.8, 74.8, 59.5, 55.1, 28.2; m/z (ESI) 400.3 [(M+Na)+, 100%].

t-Butyl-((1S,2S)-2-(furan-2-yl)-2-hydroxy-1phenylethyl)carbamate 17l.

This compound is novel and was prepared following the general procedure F using tert-butyl (2-(furan-2-v1)-2-oxo-1phenylethyl)carbamate 131 (0.151 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-20 (5.3 mg, 7.5 μ mol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 72h when 100% conversion of ketone achieved (determined by 1H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give 17l as a brown solid (0.120 g, 0.396 mmol, 79.2%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 163-164 °C, HRMS (ESI): found [M+Na]⁺ 326.1362, $C_{17}H_{21}NNaO_4$ requires [M+Na]⁺ 326.1363 (error 0.1 ppm); v_{max} 3373, 2976, 1681, 1527, 1292, 1169, 1001, 734, 698 cm⁻¹;

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Enantiomeric excess determined by HPLC analysis (Chiralpak**6** 2 IC, 250 mm x 4.6 mm column, iPrOH: hexane 10:90, 1 mL/mir**6** 3 210nm, T = 25 °C), (*IS*, *2S*) 10.4 min, (*IR*, *2R*) isomer 19.2 mir**6** 4 other diastereomer 14.1 min and 34.0; $[\alpha]_D^{22} = -42.3$ (*c* 0.1 i**6** 5 CHCl₃), dr, 96:4, major diastereomer 79% ee, mino**6** 6 diastereomer 56.7%; ¹H NMR (CDCl₃, 500 MHz): δ 7.36 (s,**6** 7 1H), 7.28-7.22 (m, 3H), 7.09 (d, 2H, J = 7.8 Hz), 6.27 (d, 1H, **6** 8 = 5.0 Hz), 6.06 (d, 1H, J = 3.2 Hz), 5.45 (s, 1H), 5.12 (s, 1H)**6** 9 4.98 (s, 1H), 2.81 (s, 1H), 1.42 (s, 9H); ¹³C {¹H} NMR (CDCl₃,70 126 MHz): δ 155.8 153.2, 142.2, 138.2, 128.5, 127.9, 127.2, 71 126.9, 110.4, 108.0, 80.2, 71.5, 59.2, 28.5; m/z (ESI) 326.2 72 [(M+Na)+, 100%].

t-Butyl-((*1R*,*2S*)-1-hydroxy-1-phenylpropan-2-yl)carbamate 24.

This compound is known and has been previously 77 characterised:..^{29b,38} This compound was prepared following the 78 general procedure F using *tert*-butyl (1-oxo-1-phenylpropan-2-79 yl)carbamate (0.125 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL**\(\)8 0** catalyst (*R*,*R*)-**20** (5.3 mg, 7.5 μmol, 0.015 eq), DABCO (0.280**8** 1 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.08 2 eq) for 6 days when 76% conversion of ketone achieve **8** 3 (determined by ¹H NMR), water (30 mL) to quench and DCN**8** 4 (2 x 10 mL) for extraction to generate the crude product whic 8 5 was purified by column chromatography (30% EtOAc i 86 petroleum ether (40-60)) to give 24 as a colourless oil (0.066 g.8 7 0.265 mmol, 53.1%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc) les**8 8** UV active, strong KMnO₄ & PMA reactive; HRMS (ESI 89 found $[M+Na]^+$ 274.1417, $C_{14}H_{21}NNaO_3$ requires $[M+Na] \Theta 0$ 274.1414 (error 1.3 ppm); v_{max} 3413, 2977, 1681, 1496, 1365, 9 1 1124, 1050, 734 cm⁻¹; Enantiomeric excess determined by 9 2 HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column 93 iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (1R,2.89 4 10.9 min, (1S, 2R) isomer 11.7 min, other diastereomer 12.9 mi Θ 5 and 23.8: dr: 79:21. major diastereomer 34% ee (accurac 96) limited by overlap of peaks), minor diastereomer 82% ee; 97 Major diastereomer ¹H NMR (CDCl₃, 500 MHz): δ 7.41-7.0**9** 8 (m, 5H), 4.82-4.79 (m, 2H), 3.97 (s, 1H), 3.55 (s, 1H), 1.45 (**9 9** 9H), 0.96 (d, 3H, J = 6.9 Hz); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 1**26** 0 MHz): 156.3, 140.9, 128.1, 127.4, 126.3, 79.7, 76.6, 52.01.9**4.0** 1 28.4, 14.7; m/z (ESI) 274.2 (M+Na, 100%); **MinorO** 2 diastereomer ¹H NMR (CDCl₃, 500 MHz): δ 7.41-7.09 (**hO** 3 5H), 4.82-4.79 (m, 1H), 4.53 (s, 1H), 3.85-3.84 (d, 1H J = $\mathbf{5}$ 0 4 Hz), 1.99 (s, 1H), 1.39 (s, 9H), 1.06 (s, 3H, J = 6.9 Hz); ${}^{13}\text{C}$ { ${}^{1}\text{H}\text{O}$ 5 NMR (CDCl₃, 126 MHz): δ 156.3, 141.7, 128.3, 127.7, 126**kQ** 6 79.7, 77.8 52.4, 28.3, 17.5; m/z (ESI) 274.2 [(M+Na)+, 100%], 0 7 The data matches the reported data. 108 109

t-Butyl-((1*S*,2*R*)-2-hydroxy-1-phenylpropyl)carbamate 26.1 10 This compound is known and has been previously 11 characterised.²⁹ This compound was prepared following thd 12 general procedure **F** using *tert*-butyl (2-oxo-1-13 phenylpropyl)carbamate (0.125 g, 0.5 mmol, 1.0 eq) in MeClyl 4 (5 mL), catalyst (*R*,*R*)-20 (5.3 mg, 7.5 μmol, 0.015 eq), DABClyl 5 (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μL, 1.5bl 6 mmol, 3.0 eq) for 24 h when 100% conversion of ketond 17 achieved (determined by ¹H NMR), water (30 mL) to quench 18 and DCM (2 x 10 mL) for extraction to generate the crudel 9 product which was purified by column chromatography (30%20 EtOAc in petroleum ether (40-60)) to give 26 as a brown solid 21 (0.109 g, 0.434 mmol, 86.8%). TLC: R_f ca 0.3 (6:4, Hexanel 22

EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 113-116 °C; HRMS (ESI): found [M+Na]⁺ 274.1410, $C_{14}H_{21}NNaO_3$ requires [M+Na]⁺ 274.1414 (error 1.3 ppm); v_{max} 3371, 2976, 1679, 1520, 1368, 1291, 1165, 1009, 877, 698 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 12:88, 0.5 mL/min, 210 nm, T = 25 °C), (*IS*,2*R*) 15.8 min, (*IR*,2*S*) 19.5 min, other diastereomer 20.9 min and 24.7; [α]_D²² = + 22.6 (c = 0.1 in CHCl₃), dr, 98.3: 1.7, 95% ee; lit^{above} [α]²⁰ $_{D}$ = +24.0 (c = 0.1, CHCl₃); 1 H NMR (CDCl₃, 500 MHz): δ 7.36 – 7.26 (m, 5H), 5.42 (d, 1H, J = 6.8 Hz), 4.62 (s, 1H), 4.07 (s, 1H), 1.89 (s, 1H), 1.42 (s, 9H), 1.08 (s, 3H, J = 6.4 Hz); 13 C { 1 H} NMR (CDCl₃, 126 MHz): δ 155.8 138.4, 128.6, 127.8, 126.7 79.9, 70.5, 60.2, 28.5, 19.8; m/z (ESI) 274.2 [(M+Na)⁺, 100%]. The data matches the reported data.

N-((1S,2R)-2-Hydroxy-2-(2-methoxyphenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18b.

This compound is novel and was prepared following the general procedure F using N-(2-(2-methoxyphenyl)-2-oxo-1phenylethyl)-4-methylbenzenesulfonamide **14b** (0.197 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 umol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to guench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (20-60% EtOAc in petroleum ether (40-60)) to give **18b** as a white solid (0.158 g, 0.396 mmol, 79.3%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 120-121 °C; HRMS (ESI): found 420.1242, C₂₂H₂₃NNaO₄S requires [M+Na]⁺ [M+Na]+ 420.1240 (error -0.4 ppm); v_{max} 3519, 3324, 1323, 1236, 1158, 1053, 536 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 21.2 min, (1R,2S) isomer 28.1min, other diastereomer 45.0 min and 66.2 min; $[\alpha]_D^{22} = -42.3$ (c = 0.1 in CHCl₃), dr: >99.9:<0.1, 95% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.48 (d, 2H, J = 8.2 Hz), 7.18 (m, 1H), 7.14-7.06 (m, 5H), 6.91-6.88 (m, 3H), 6.79-6.74 (m, 2H), 5.70 (d, 1H, J = 7.5 Hz), 5.13 (t, 1H, J = 5.8 Hz), 4.574.55 (m, 1H), 3.64 (s, 3H), 2.71 (d, 1H, J = 6.6 Hz), 2.34 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz: δ 156.2, 142.9, 137.5, 137.1, 129.4, 129.0, 128.0, 127.9, 127.6, 127.1, 120.9, 110.5, 62.4, 55.4, 21.6; m/z (ESI) 420.3 [(M+Na)+, 100%].

N-((1S,2R)-2-Hydroxy-2-(3-methoxyphenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18c.

This compound is novel and was prepared following the general procedure F using N-(2-(3-methoxyphenyl)-2-oxo-1phenylethyl)-4-methylbenzenesulfonamide 14c (0.100 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.8 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (20 mL) to quench and DCM (2 x 5 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **18c** as a white solid (0.085 g, 0.214 mmol, 85.6%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 153-155 °C; HRMS (ESI): found

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[M+Na]⁺ 420.1239, C₂₂H₂₃NNaO₄S requires [M+Na]⁺6 2 420.1240 (error 0.3 ppm); υ_{max} 3482, 3317, 1312, 1247, 11516 3 1086, 560 cm⁻¹; Enantiomeric excess determined by HPL6 4 analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH6 5 hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (*IS*,2*R*) 24.1 min6 6 (*IR*,2*S*) 26.2 min, other diastereomer 51.9 min and 81.2 min6 7 [α]_D²² = -17.4 (c = 0.1 in CHCl₃), dr: 98.3: 1.7, majof6 8 diastereomer 94% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.48 (δ 9 2H, J = 8.2 Hz), 7.16-7.07 (m, 6H), 6.87 (d, 2H, J = 7.4 Hz),70 6.75 (d, 1H, J = 10.3 Hz), 6.58 (d, 1H, J = 7.6 Hz), 6.40 (s, 1H), 71 5.32 (d, 1H, J = 7.8 Hz), 4.95 (t, 1H, J = 4.5 Hz), 4.52-4.50 (m, 72 1H), 3.61 (s, 3H), 2.37 (d, 1H, J = 4.6 Hz), 2.33 (s, 3H); ¹³C{¹H}73 NMR (CDCl₃, 126 MHz): δ 159.6, 143.3, 140.8, 137.1, 136.1,74 129.5, 129.4, 128.1, 128.1, 127.8, 127.2, 118.9, 114.4, 111.6,75 76.9, 63.2, 55.2 21.6; m/z (ESI) 420.2 [(M+Na)⁺, 100%].

N-((1S,2R)-2-Hydroxy-2-(2-chlorophenyl)-1-phenylethyl)-78 4-methylbenzene sulfonamide 18d.

This compound is novel and was prepared following the genera 0 procedure using N-(2-(2-chlorophenyl)-2-oxo-1-8 1 phenylethyl)-4-methylbenzenesulfonamide **14d** (0.100 g, 0.25**8** 2 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.8 3 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) an **8 4** formic acid (28 μL, 0.750 mmol, 3.0 eq) for 24 h when 100% 5 conversion of ketone achieved (determined by ¹H NMR), wate 86 (20 mL) to guench and DCM (2 x 5 mL) for extraction to 8 7 generate the crude product which was purified by colum 88 chromatography (30% EtOAc in petroleum ether (40-60)) t**8** 9 give **18d** as a white solid (0.044 g, 0.109 mmol, 43.9%). TLC**9 0** R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄9 1 & PMA reactive; MP: 150-153 °C; HRMS (ESI): found 9 2 [M+Na]⁺ 424.0746, C₂₁H₂₀ClNNaO₃S requires [M+Na] **9 3** 424.0745 (error -0.3 ppm); v_{max} 3483, 3319, 1409, 1302, 1155**9** 4 1030, 659 cm⁻¹; Enantiomeric excess determined by HPL**Q** 5 analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH9 6 hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1R, 2S) 17.3 min, 9.7 (1S,2R) isomer 20.6 min, other diastereomer 24.0 min and 37.9 8 min; $[\alpha]_D^{22} = -271.6$ (c = 0.1 in CHCl₃), dr: >99.9:<0.1, 89% **9** ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.59 (d, 2H, J = 8.2 H $\frac{1}{2}$ **Q Q** 7.26-7.23 (d, 1H, J = 3.8 Hz), 7.11-7.07 (m, 4H), 7.00 (t, 2H, 110 1 = 7.6 Hz), 6.92 (t, 1H, J = 7.5 Hz), 6.81-6.80 (m, 3H), 5.87 (**4.0** 2 1H, J = 8.1 Hz), 5.45 (s, 1H), 4.69-4.67 (m, 1H), 2.74 (s, 1H) 3 2.31 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 143.3, 137**140 4** 137.2, 135.8, 131.7, 129.5, 129.0, 128.9, 128.3, 128.2, 127**180 5** 127.7, 127.3, 126.6 72.9, 60.6, 21.6; m/z (ESI) 424.2 [(M+Na**] 0 6** 100%], 426.1 [(M+2+Na)+, 35%]. 107 108

N-((1S,2R)-2-Hydroxy-2-(3-chlorophenyl)-1-phenylethyl) 1094-methylbenzene sulfonamide 18e.

This compound is novel and was prepared following the general 11 procedure **F** using N-(2-(3-chlorophenyl)-2-oxo-1112 phenylethyl)-4-methylbenzenesulfonamide **14e** (0.100 g, 0.2513 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.814 µmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5 eq) and 15 formic acid (28 µL, 0.750 mmol, 3 eq) for 24 h when 100% 16 conversion of ketone achieved (determined by 1 H NMR), watel 17 (20 mL) to quench and obtained solid material was filtered and 18 dried to give **18e** as a brown solid (0.090 g, 0.229 mmol, 19 89.7%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active 20 strong KMnO₄ & PMA reactive; MP: 210-213 °C; HRMS 21 (ESI): found [M+Na]+ 424.0744, $C_{21}H_{20}$ CINNaO₃S requires 22

[M+Na]⁺ 424.0745 (error 0.2 ppm); v_{max} 3466, 3325, 1404, 1289, 1152, 1032, 530 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (*IS*,2*R*) 10.9 min, (*IR*,2*S*) 12.5 min, other diastereomer 26.2 min and 30.1 min; [α]_D²² = -40 (c = 0.1 in CHCl₃), dr: >99.9:<0.1, 94% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 8.14 (d, 1H, J = 10.0 Hz), 7.26 (d, 2H, J = 8.2 Hz), 7.22-7.21 (m, 2H), 7.15-7.13 (m, 2H), 7.10 (s, 5H), 7.05 (d, 2H, J = 8.0 Hz), 5.52 (d, 1H, J = 10.0 Hz), 4.58-4.56 (m, 1H), 4.24 (m, 1H), 2.27 (s, 3H); 13 C{ 1 H} NMR (DMSO- d_6 , 126 MHz): δ 145.9, 142.2, 139.8, 138.9, 132.9, 129.9, 129.4, 128.6, 127.7, 127.4, 127.2, 127.1, 126.5, 126.1, 75.2, 63.6, 21.4; m/z (ESI) 424.2 [(M+Na)⁺, 100%], 426.2 [(M+2+Na)⁺, 35%].

N-((1S,2R)-2-Hydroxy-2-(4-chlorophenyl)-1-phenylethyl)-4-methylbenzene sulfonamide 18f.

This compound is known however it has not been fully characterized previously.⁴⁰ This compound was prepared following the general procedure **F** using N-(2-(4-chlorophenyl)-2-oxo-1-phenylethyl)-4-

methylbenzenesulfonamide 14f (0.199 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 μ mol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (80% EtOAc in petroleum ether (40-60)) to give **18f** as a white solid (0.090 g, 0.224 mmol, 44.8%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 243-245 °C; HRMS (ESI): found [M+Na]+ 424.0746, $C_{21}H_{20}CINNaO_3S$ requires $[M+Na]^+$ 424.0745 (error 0.4) ppm); υ_{max} 3460, 3321, 1457, 1309, 1150, 1087, 722 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 11.0 min, (1R,2S) isomer 12.9 min, other diastereomer 21.7 min and 44.4 min; $[\alpha]_D^{22} = -25.6$ (c = 0.1 in THF), dr: 97.7:2.3, major diastereomer 89% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 8.15 (d, 1H, J = 9.6 Hz), 7.25 (d, 2H, J = 8.2 Hz), 7.19 (d, 2H, J = 8.5 Hz), 7.14 (d, 2H, J = 8.5 Hz)8.4 Hz), 7.11 (s, 5H), 7.06 (d, 2H, J = 8.0 Hz), 5.45 (d, 1H, J =5.0 Hz), 4.58-4.56 (m, 1H), 4.23 – 4.20 (m, 1H), 2.29 (s, 3H); ¹³C{¹H} NMR (DMSO- d_6 , 126 MHz): δ 142.3, 142.1, 134.0, 139.0, 132.0, 129.4, 129.1, 128.6, 127.9, 127.7, 127.1, 126.5, 75.1, 63.7, 21.2; m/z (ESI) 424.2 [(M+Na)+, 100%], 426.2 $[(M+2+Na)^+, 35\%].$

N-((1S,2R)-2-Hydroxy-1-(2-methoxyphenyl)-2-phenylethyl)-4-methylbenzenesulfonamide 18g.

This compound is novel and was prepared following the general procedure \mathbf{F} using N-(1-(2-methoxyphenyl)-2-oxo-2-phenylethyl)-4-methylbenzenesulfonamide **14g** (0.198 g, 0.50 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 µmol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eq) for 48h when 100% conversion of ketone achieved (determined by 1 H NMR), water (30 mL) to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to give **18g** as a colourless semi solid (0.170 g, 0.428 mmol,

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85.6%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc) less UV active, 6 2 strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na)6 3 420.1242, C₂₂H₂₃NNaO₄S requires [M+Na]⁺ 420.1240 (error **6** 4 0.4 ppm); v_{max} 3392, 2926, 1493, 1244, 1155, 1001, 750 cm⁻ 6 5 Enantiomeric excess determined by HPLC analysis (Chiralpa 6 6 IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 6 7 210 nm, T = 25 °C), (1S,2R) 34.9 min, (1R,2S) 40.7 min, othe $\mathbf{68}$ diastereomer 74.5 min and 122.3 min; $[\alpha]_D^{22} = -30$ (c = 0.1 i**6** 9 CHCl₃), dr: 94.8: 5.2, major diastereomer 80% ee; ¹H NMR70 (CDCl₃, 500 MHz): δ 7.43 (d, 2H, J = 7.9 Hz), 7.20-7.19 (m, 71 3H), 7.11 (t, 1H, J = 7.8 Hz), 7.04 (s, 2H), 6.99 (d, 2H, J = 7.9 72Hz), 6.77 (d, 1H, J = 7.4 Hz), 6.70 (t, 1H, J = 7.4 Hz), 6.59 (d, 731H, J = 8.2 Hz), 5.70 (d, 1H, J = 9.8 Hz), 4.94 (t, 1H, J = 5.274Hz), 4.81-4.78 (m, 1H), 3.51 (s, 3H), 2.64 (d, 1H, J = 5.2 Hz), 752.28 (s, 3H); ¹³C {¹H} NMR (CDCl₃, 126 MHz): δ 156.5, 143.0,76 139.9, 137.3, 130.2, 129.2, 129.1, 128.0, 127.9, 127.0, 126.9, 77 124.3, 120.6, 110.7, 76.1, 61.2, 55.3, 21.5; m/z (ESI) 420.378 79 $[(M+Na)^+, 100\%].$

N-((1S,2R)-2-Hydroxy-1-(4-methoxyphenyl)-2-phenylethyl)-4-methylbenzenesulfonamide 18h.

82 This compound is novel and was prepared following the general 3 N-(1-(4-methoxyphenyl)-2-oxo-28 **4** procedure F using phenylethyl)-4-methylbenzenesulfonamide 14h (0.198 g, 0.58 5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.8 6 μmol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and 8 7 formic acid (56 μL, 1.50 mmol, 3.0 eq) for 24 h when 100% 8 conversion of ketone achieved (determined by ¹H NMR), wate 89 (30 mL) to guench and obtained solid material was filtered an **9 0** dried to give 18h as a brown solid (0.189 g, 0.476 mmol. 9 1 95.2%). TLC: R_f ca 0.3 (7:3, Hexane: EtOAc), less UV active.**9** 2 strong KMnO₄ & PMA reactive; MP: 201-203 °C; HRM**9 3** (ESI): found $[M+Na]^+$ 420.1238, $C_{22}H_{23}NNaO_4S$ require **9** 4 $[M+Na]^+$ 420.1240 (error 0.4 ppm); v_{max} 3480, 3321, 2972**9** 5 1513, 1303, 1151, 1055, 540 cm⁻¹; Enantiomeric exces**9** 6 determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm 9 7 column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C **9** 8 (1S,2R) 25.8 min, (1R,2S) 33.9 min, other diastereomer 60.9 9 min; $[\alpha]_D^{22} = -27.6$ (c = 0.1 in CHCl₃), dr: 98.2:1.8, maj**b0 0** diastereomer 90% ee; ¹H NMR (CDCl₃, 500 MHz): δ 7.48 (**d.0** 1 2H, J = 8.0 Hz), 7.21-7.20 (m, 3H), 7.09 (d, 2H, J = 7.8 Hz), 0.2 6.96 (d, 2H, J = 6.3 Hz), 6.75 (d, 2H, J = 8.3 Hz), 6.60 (d, 2H**103**)= 8.2 Hz), 5.21 (d, 1H, J = 7.4 Hz), 4.95 (s, 1H), 4.49-4.47 (**hQ 4** 1H), 3.73 (s, 3H), 2.35 (s, 3H), 2.31 (s, 1H); ${}^{13}C\{{}^{1}H\}$ NMIO 5 (CDCl₃, 126 MHz): δ 159.2, 143.2, 139.3, 137.3, 129.5, 129**130 6** 128.4 128.2, 128.0, 127.2, 126.7, 113.5, 76.9, 62.8, 55.3, 21.**4:0** 7 m/z (ESI) 420.4 [(M+Na)+, 100%]. 108

N-((1S,2R)-1-(2-Chlorophenyl)-2-hydroxy-2-phenylethyl)-1 10 4-methylbenzenesulfonamide 18i.

This compound is novel and was prepared following the general 12 procedure **F** using N-(1-(2-chlorophenyl)-2-oxo-4-13 phenylethyl)-4-methylbenzenesulfonamide **14i** (0.100 g, 0.2 \pm 14 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (*R*,*R*)-2 (2.3 mg, 3. \pm 15 µmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and 16 formic acid (28 µL, 0.750 mmol, 3.0 eq) for 48h when 100% 17 conversion of ketone achieved (determined by 1 H NMR), wat 4r18 (30 mL) to quench and DCM (2 X 10 mL) for extraction th 19 generate the crude product which was purified by columb 20 chromatography (20% EtOAc in petroleum ether (40-60)) td 21 give **18i** as a white solid (0.070 g, 0.174 mmol, 69.8%). TLC122

R_f ca 0.2 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 143- 146 °C; HRMS (ESI): found $[M+Na]^+$ 424.0744, $C_{21}H_{20}CINNaO_3S$ requires $[M+Na]^+$ 424.0745 (error 0.2 ppm); υ_{max} 3502, 3356, 2954, 1297, 1152, 1065, 535 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 15.9 min, (1R,2S) 17.8 min, other diastereomer 25.3 min and 38.1 min; $[\alpha]_D^{22} = -17.6$ (c = 0.1 in CHCl₃), dr: 88: 12, major diastereomer 80% ee, minor diastereomer 18% ee; ¹H NMR (CDCl₃, 600 MHz): δ 7.51 (d, 2H, J = 8.1 Hz), 7.24-7.20 (m, 1H), 7.19-7.16 (m, 2H), 7.11 (d, 1H, J = 7.9 Hz), 7.08-7.06 (m, 3H), 7.00-6.92 (m, 4H), 5.34 (d, 1H, J = 8.4 Hz), 5.15 (d, 1H, J= 7.6 Hz), 5.07-5.06 (m, 1H), 2.37 (d, 1H, J = 3.6 Hz), 2.32 (s, 1H, J = 3.6 Hz)3H); ¹³C{¹H} NMR (CDCl₃, 151 MHz): δ 143.4, 138.5, 136.8, 134.2, 133.6, 129.8, 129.5, 129.2, 128.9, 128.5, 128.3, 127.2, 127.0, 126.9, 126.5, 125.8, 75.7, 74.6, 21.6; m/z (ESI) 424.2 $[(M+Na)^+, 100\%], 426.3 [(M+2+Na)^+, 35\%].$

N-((1S,2R)-1-(4-Chlorophenyl)-2-hydroxy-2-phenylethyl)-4-methylbenzenesulfonamide 18j.

This compound is novel and was prepared following the general procedure N-(1-(4-chlorophenyl)-2-oxo-2-F using phenylethyl)-4-methylbenzenesulfonamide **14j** (0.200 g, 0.5 mmol, 1.0 eq) in MeCN (5 mL), catalyst (R,R)-2 (4.6 mg, 7.5 umol, 0.015 eq), DABCO (0.280g, 2.50 mmol, 5.0 eq) and formic acid (56 µL, 1.50 mmol, 3.0 eg) for 24 h when 100% conversion of ketone achieved (determined by 1H NMR), water (30 mL) to guench and obtained solid material was filtered and dried to give **18j** as a white solid (0.170 g, 0.424 mmol, 84.8%). TLC: R_f ca 0.2 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 232-236 °C; HRMS (ESI): found [M+Na] + 424.0747, C₂₁H₂₀ClNNaO₃S requires [M+Na]+ 424.0745 (error -0.7 ppm); v_{max} 3462, 3323, 1314, 1150, 1057, 537 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 11.2 min, (1R,2S) 13.9 min, other diastereomer 23.8 min and 45.8 min; $[\alpha]_D^{22} = -$ 114.6 (c = 0.1 in THF), dr: 97.7:2.3, major diastereomer 92% ee; minor diastereomer >99% ee ¹H NMR (DMSO- d_6 , 500 MHz): δ 8.15 (d, 1H, J = 8.8 Hz), 7.28 (d, 2H, J = 7.8 Hz), 7.23 -7.19 (m, 3H), 7.14 (d, 2H, J = 7.2 Hz), 7.07-7.06 (m, 4H), 6.99(d, 2H, J = 8.1 Hz), 5.45 (d, 1H, J = 4.5 Hz), 4.64 - 4.62 (m, 4.64 Hz)1H), 4.28 (t, 1H, J = 7.5 Hz), 2.28 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO-d₆, 126 MHz): δ 142.5, 141.8, 138.4, 137.7, 131.2, 130.1, 128.9, 127.6, 127.1, 126.9, 126.7, 126.2, 75.1, 62.7, 20.8; m/z (ESI) 424.2 [(M+Na)+, 100%], 426.3 [(M+2+Na)+, 35%].

N-((1S,2R)-2-(4-Chlorophenyl)-2-hydroxy-1-(4-methoxyphenyl)ethyl)-4-methylbenzenesulfonamide 18k.

This compound is novel and was prepared following the general procedure **F** using N-(2-(4-chlorophenyl)-1-(4-methoxyphenyl)-2-oxoethyl)-4-methylbenzenesulfonamide **14k** (0.107 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-**2** (2.3 mg, 3.8 µmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 48h when 100% conversion of ketone achieved (determined by 1H NMR), water (20 mL) to quench and obtained solid material was filtered and dried to give **18k** as a white solid (0.095 g, 0.220 mmol, 88.2%). TLC: R_f ca 0.2 (7:3, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 240-243

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°C; HRMS (ESI): found [M+Na]+ 454.0850, C₂₂H₂₂ClNNaO₄S6 2 requires [M+Na]⁺ 454.0850 (error 0.0 ppm); v_{max} 3527, 3235 3 1512, 1311, 1238, 1157, 1029, 815, 664, 573, 536 cm⁻**6 4** Enantiomeric excess determined by HPLC analysis (Chiralpa 6 5 IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/mir 6 6 210 nm, T = 25 °C), (1S, 2R) 15.8 min, (1R, 2S) isomer 19.3 min, 6 7 other diastereomer 34.9 min and 68.3 min; $\lceil \alpha \rceil_D^{22} = -139.2$ (c § 8 0.05 in THF), dr: >99.9:<0.1, 98% ee; ¹H NMR (DMSO-d**6** 9 600 MHz): δ 8.05 (d, 1H, J = 9.5 Hz), 7.26 (d, 2H, J = 8.1 Hz), 70 7.20 (d, 2H, J = 8.3 Hz), 7.13 (d, 2H, J = 8.4 Hz), 7.06 (d, 2H, 71J = 8.0 Hz), 6.98 (d, 2H, J = 8.5 Hz), 6.64 (d, 2H, J = 8.5 Hz), 72 5.42 (d, 1H, J = 4.9 Hz), 4.57-4.55 (m, 1H), 4.18-4.15 (m, 1H)), 733.67 (s, 3H), 2.29 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 15174 MHz): δ 158.1, 141.9, 141.6, 138.6, 131.5, 131.3 129.3, 128.9,**75** 128.6, 127.5, 126.1, 112.7, 74.7, 62.7, 55.0, 20.9; m/z (ESI)76 454.2 [(M+Na)⁺, 100%], 456.3 [(M+2+Na)⁺, 35%]. 78

N-((1S,2S)-2-(Furan-2-yl)-2-hydroxy-1-phenylethyl)-4methylbenzenesulfonamide 181

This compound is novel and was prepared following the general 8 1 procedure F using N-(2-(furan-2-yl)-2-oxo-1-phenylethyl)-4-8 2 methylbenzenesulfonamide 14l (0.178 g, 0.5 mmol, 1.0 eq) i 3 MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 µmol, 0.015 eq **8** 4 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μI**8** 5 1.50 mmol, 3.0 eq) for 48h when 100% conversion of keton 86 achieved (determined by ¹H NMR), water (30 mL) to quench 8 7 and DCM (2 x 10 mL) for extraction to generate the crud8 8 product which was purified by column chromatography (40% 9 EtOAc in petroleum ether (40-60)) to give **181** as a white soli**9 0** (0.165 g, 0.462 mmol, 92.4%). TLC: R_f ca 0.3 (6:4, Hexane: 9 1 EtOAc), less UV active, strong KMnO₄ & PMA reactive, 9 2 HRMS (ESI): found [M+Na]⁺ 380.0926, C₁₉H₁₉NNaO₄**9 3** requires [M+Na]⁺ 380.0927 (error 0.4 ppm); v_{max} 3460, 141**49 4** 1318, 1156, 1089, 1060, 809, 698, 663, 564 cm⁻¹; Enantiomeri**9** 5 excess determined by HPLC analysis (Chiralpak IG. 250 mm 96) 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 9 7 25 °C), (1S, 2S) 23.4 min, (1R,2R) isomer 27.3 min, othe **9** 8 diastereomer 35.3 min and 49.1; dr. 55:45, major diastereome 9 9 72% ee, minor diastereomer 98% ee; ¹H NMR (CDCl₃, 5**00** 0 MHz) Diastereomer 1: δ 7.54 (d, 2H, J = 8.3 Hz), 7.32-7.3b0 1 (m, 1H), 7.14-7.06 (m, 5H), 6.86 (d, 2H, J = 7.2 Hz), 6.22 (d, 0) 1H, J = 1.9 Hz), 6.00 (d, 1H, J = 3.3 Hz), 5.75 – 5.66 (m, 1H $\sqrt{0.3}$ 4.92-4.89 (m, 1H), 4.77 – 4.75 (m, 1H), 2.67-2.59 (m, 1H), 2.**10** 4 (s, 3H); Diastereomer 2: δ 7.48 (d, 2H, J = 8.3 Hz), 7.24 10 5 1H), 7.14-7.06 (m, 5H), 7.01 (d, 2H, J = 8.0 Hz), 6.19 (d, 1H106= 5.0 Hz), 6.13 (d, 1H, J = 3.3 Hz), 5.75-5.66 (m, 1H), 4.81 ± 10.7 $4.79 \text{ (m, 1H)}, 4.68 \text{ (t, 1H, J} = 6.4 \text{ Hz)}, 2.71 \text{ (d, 1H, J} = 4.9 \text{ H} \text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1}\text{1$ 2.33 (s, 3H); ¹³C{¹H} NMR (CDCl₃, 126 MHz) **bolf** 9 diastereomers: δ 152.2, 152.1, 143.3, 143.1, 142.4, 142.**3**,**10** 137.5, 137.2, 137.2, 136.2, 129.5, 129.4, 129.4, 128.2, 127.9 11 127.8, 127.4, 127.3, 127.2, 127.2, 110.5, 110.4, 108.7, 108.4 12 71.5, 71.1, 61.8, 61.6, 21.5; m/z (ESI) 380.2 [(M+Na)+, 100%].13

N-((1S,2R)-2-Hydroxy-1,2diphenylethyl)methanesulfonamide 23.

116 This compound is known and has been previously 17 characterised.⁴¹ This compound was prepared following the 18 N-(2-oxo-1,**1**-19 general procedure F using diphenylethyl)methanesulfonamide (0.144 g, 0.5 mmol, 1.0 ed) 20 in MeCN (5 mL), catalyst (*R*,*R*)-2 (4.7 mg, 7.5 μmol, 0.015 eq)[21 DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 uL122 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to guench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (30%) EtOAc in petroleum ether (40-60)) to give 23 as a white solid (0.110 g, 0.395 mmol, 79.0%). TLC: R_f ca 0.4 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; MP: 152-155 °C; HRMS (ESI): found [M+Na]+ 314.0823, $C_{15}H_{17}NNaO_3S$ requires $[M+Na]^+$ 314.0921 (error -0.5) ppm); v_{max} 3486, 3320, 1455, 1407, 1301, 1145, 1056, 981, 159, 696 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), (1S,2R) 13.9 min, (1R, 2S) 16.4 min, other diastereomer 30.8 min; $[\alpha]_D^{22} = -68.3$ (c 0.1 in CHCl₃), dr: 97.4: 2.6, major diastereomer 95% ee; lit^b above $[\alpha]_D^{20} = -22.5$ (c 0.98, CHCl₃); ¹H NMR (DMSO- d_6 , 500 MHz): δ 7.70 (d, 1H, J = 9.7 Hz), 7.32 – 7.26 (m, 8H), 7.24-7.21 (m, 2H), 5.49 (d, 1H, J = 4.9 Hz), 4.75 - 4.73 (m, 1H), 4.36 (m, 2H)-4.33 (m, 1H), 2.18 (s, 3H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 126 MHz): δ 143.2, 140.3, 128.3, 127.7, 127.7, 127.2, 127.1, 127.0, 75.3, 63.4, 40.8; m/z (ESI) 314.3 [(M+Na)+, 100%]. The data matches the reported data.

N-((1R,2S)-1-Hydroxy-1-phenylpropan-2-yl)-4methylbenzenesulfonamide 25.

This compound is known and has been previously characterised.⁴² This compound was prepared following the procedure F using 4-methyl-N-(2-oxo-1phenylpropyl)benzenesulfonamide (0.152 g, 0.5 mmol, 1.0 eg) in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 μ mol, 0.015 eq), DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μ L, 1.50 mmol, 3.0 eq) for 48h when 93% conversion of ketone achieved (determined by ¹H NMR), water (30 mL) to quench and DCM (2 x10 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60)) to give 25 as a white solid (0.130 g, 0.426 mmol, 85.2%). TLC: R_f ca 0.2 (8:2, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na]+ 328.0982, C₁₆H₁₉NNaO₃S requires [M+Na]⁺ 328.0978 (error -1.3 ppm); v_{max} 3490, 3265, 2979, 1300, 1153, 1089, 1010, 698, 657, 535 cm⁻¹; Enantiomeric excess determined by HPLC analysis (Chiralpak IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min, 210 nm, T = 25 °C), one diastereomer 12.9 min and 18.0 min, other diastereomer 31.2 min and 88.5 min; dr: 68:32, major diastereomer 36% ee, minor diastereomer >99% ee.; Major diastereomer ¹H NMR (CDCl₃, 500 MHz): δ 7.82-7.65 (m, 3H), 7.33-7.22 (m, 6H), 4.93-4.89 (m, 1H), 4.78-4.77 (m, 1H), 3.61-3.54 (m, 1H), 2.63 (d, 1H, J = 4.7 Hz), 2.42 (s, 3H), 0.84(d, 3H, J = 6.9 Hz); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 143.6, 140.3, 137.9, 129.9, 128.5, 127.9, 127.2, 126.8, 126.2, 77.2, 75.8, 55.0, 21.6, 14.9; **Minor diastereomer** 1H NMR (CDCl₃, 500 MHz): δ 7.82-7.65 (m, 3H), 7.33-7.22 (m, 6H), 4.93-4.89 (m, 1H), 4.50-4.48 (m, 1H), 3.46-3.49 (m, 1H), 2.68 (d, 1H, J =3.0 Hz), 2.42 (s, 3H), 0.96 (d, 3H, J = 6.9 Hz); ¹³C{¹H} NMR (CDCl₃, 126 MHz): δ 143.5, 140.4, 137.5, 129.8, 128.6, 128.2, 127.2, 126.6, 126.2, 77.2, 75.8, 55.7, 21.7, 18.0; m/z (ESI) 328.2 [(M+Na)⁺, 100%]. The data matches the reported data

N-((1S,2R)-2-Hydroxy-1-phenylpropyl)-4methylbenzenesulfonamide 27.

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This compound is known and has been previously 6.1 characterised.⁴³ This compound was prepared following the 2 F using 4-methyl-N-(2-oxo-16 3 procedure phenylpropyl)benzenesulfonamide (0.152 g, 0.50 mmol, 1.0 ex 4 in MeCN (5 mL), catalyst (R,R)-2 (4.7 mg, 7.5 μ mol, 0.015 eq 65DABCO (0.280 g, 2.50 mmol, 5.0 eq) and formic acid (56 μI**6** 6 1.50 mmol, 3.0 eq) for 24 h when 100% conversion of ketone 7 achieved (determined by ¹H NMR), water (30 mL) to quenc**6** 8 and DCM (2 x 10 mL) for extraction to generate the crud 6 9 product which was purified by column chromatography (30%70 EtOAc in petroleum ether (40-60)) to give 27 as a white solid 71 (0.125 g, 0.390 mmol, 78.4%). TLC: R_f ca 0.2 (6:4, Hexane: 72 EtOAc), less UV active, strong KMnO₄ & PMA reactive;73 HRMS (ESI): found [M+Na]+ 328.0978, C₁₆H₁₉NNaO₃S74 requires [M+Na]⁺ 328.0978 (error 1.3 ppm); v_{max} 3539, 3310,75 2971, 1316, 1153, 1087, 1054, 807, 701, 566 cm⁻¹;76 Enantiomeric excess determined by HPLC analysis (Chiralpak 77 AD-H, 250 mm x 4.6 mm column, iPrOH: hexane 10:90, 178 mL/min, 210 nm, T = 25 °C), (1S,2R) 25.3 min, (1R,2S) 30.379 min, other diastereomer 32.5 min and 35.1 min; dr: 75.4:24.6 0 major diastereomer 97% ee, minor diastereomer 61% ee;8 1 Major diastereomer ¹H NMR (CDCl₃, 500 MHz): δ 7.53-7.518 2 (m, 2H), 7.16-7.03 (m, 7H), 5.63-5.61 (m, 1H), 4.28-4.26 (m § 3) 1H), 4.10-4.06 (m, 1H), 2.33 (s, 3H), 1.84 (d, 1H, J = 6.3 Hz β 4 1.01 (d, 3H, J = 6.4 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 126 MHz): **8** 5 143.2, 137.4, 136.4, 129.4, 128.6, 127.9, 127.8, 127.2, 70.48 6 62.9, 21.6, 19.6; **Minor diastereomer** 1H NMR (CDCl₃, 500**8** 7 MHz): δ 7.53-7.51 (m, 2H), 7.16-7.03 (m, 7H), 5.63-5.61 (m 8 8 1H), 4.14-4.11 (m, 1H), 3.91-3.90 (m, 1H), 2.33 (s, 3H), 2.2**8 9** (s, 1H), 1.08 (d, 3H, J = 6.4 Hz); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 12**9** 0 MHz): δ 143.2, 138.6, 137.4, 129.4, 128.4, 127.8, 127.3, 71.1, **9** 1 64.3, 21.6, 20.1; m/z (ESI) 328.2 [(M+Na)+, 100%]. The data 9 2 matches the reported data. 94

t-Butyl-(2-(3-chlorophenyl)-1-(4-chlorophenyl)-2oxoethyl)carbamate 28.

96 This compound is known and has been previously 97 characterised. 18a This compound was prepared following th 98 В using tert-Butyl procedure chlorophenyl)(benzenesulfonyl)methyl)carbamate (2.50 g, 6.10 0 mmol, 1.0 eq) in DCM (50 mL), 3-chlorobenzaldehyde (1.38 £ 0.1) 9.84 mmol, 1.5 eq), 3-Benzyl-5-(2-hydroxyethyl)-402 methylthiazolium chloride (0.531 g, 1.96 mmol, 0.3 eq) and 3 triethylamine (9.96 g, 14 mL, 98.4 mmol, 15 eq) for 24 h, walk 4 (100 mL) to quench and was washed twice with 5% aqueou 5 HCl (250 mL) to generate the crude product which was purifile 6 by column chromatography (10% EtOAc in petroleum ether 0.7 (40-60)) to give **28** as a white solid (1.66 g, 4.38 mmol, 66.7%) **8** R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; HRM 9 (ESI): found [M+Na]⁺ 402.0633, C₁₉H₁₉Cl₂NNaO₃ requires 10 $[M+Na]^+$ 402.0634 (error 0.4 ppm); v_{max} 3379, 1710, 1678 $\frac{1}{3}$ $\frac{1}{1}$ 1519, 1494, 1219, 1164, 722, 699, 570 cm⁻¹; ¹H NMR (CDCl₃, 12 500 MHz): δ 7.92 (s, 1H), 7.78 (d, 1H, J = 7.8 Hz), 7.49 (d, 1H, I3 J = 7.8 Hz, 7.36 - 7.27 (m, 5H), 6.19 (d, 1H, J = 7.3 Hz), 6.0014(d, 1H, J = 6.9 Hz), 1.43 (s, 9H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 12kl₅ MHz): δ 194.8, 155.0, 136.0, 135.6, 135.3, 134.7, 133.9, 130.**1**.**16** 129.6, 129.6, 129.1, 127.1, 80.4, 59.6, 28.4; m/z (ESI) 402.2 17 $[(M+Na)^+, 100\%], 404.1 [(M+Na)^+, 60\%], 406.0 [(M+2+Na)^1, 18]$ 119 10%]. The data matches the reported data. 120

t-Butyl ((1S,2R)-2-(3-chlorophenyl)-1-(4-chlorophenyl)-2hydroxyethyl)carbamate 29.

This compound is known and has been previously characterised in racemic form. 18a This compound was prepared following the general procedure F using tert-butyl (2-(3-chlorophenyl)-1-(4chlorophenyl)-2-oxoethyl)carbamate 28 (0.379 g, 1.00 mmol, 1.0 eq) in MeCN (10 mL), catalyst (R,R)-20 (10.7 mg, 0.015 mmol, 0.015 eq), DABCO (0.560 g, 5.00 mmol, 5.0 eq) and formic acid (113 µL, 3.00 mmol, 3.0 eg) for 24 h when 100% conversion of ketone was achieved (determined by ¹H NMR). water (50 mL) was dded to guench to guench and the solid material was filtered and dried to give 29 as a white solid (0.340 g, 0.890 mmol, 89.2%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na]+ 404.0778, C₁₉H₂₁Cl₂NNaO₃ requires [M+Na]+ 404.0777 (error -0.2 ppm); Enantiomeric excess determined by HPLC analysis (Chiralpak IG. 250 mm x 4.6 mm column. iPrOH: hexane 5:95, 1 mL/min, T = 25 °C), (1S,2R) 11.0 min, (1R,2S) 21.4 min, other diastereomer 25.5 min and 35.0 min; $[\alpha]_D^{22} = -86.6$ (c = 0.05 in THF), dr. 99.7:0.3, ee 96.4%; ¹H NMR (DMSO- d_6 , 600 MHz): δ 7.40-7.27 (m, 9H), 5.53 (d, 1H, J = 4.9 Hz), 4.61 (d, 1H, J = 8.2 Hz), 4.53 (t, 1H, J = 9.0 Hz), 1.20 (s, 9H); ${}^{13}C\{{}^{1}H\}$ NMR (DMSO- d_6 , 151 MHz): δ 154.5, 145.9, 140.4, 132.3, 131.4, 129.9, 129.5, 127.6, 126.9, 125.7, 77.9, 74.5, 59.4, 28.1; m/z (ESI) 404.2 [(M+Na)+, 100%], 406.1 $[(M+2+Na)^+, 60\%]$. The data matches the reported data.

t-Butyl-((1R,2S)-2-(3-chlorophenyl)-1-(4-chlorophenyl)-2hydroxyethyl)carbamate 29.

This compound is known and has been previously characterised. 18a This compound was prepared following the general procedure F using tert-butyl (2-(3-chlorophenyl)-1-(4chlorophenyl)-2-oxoethyl)carbamate 28 (0.379 g, 1.00 mmol, 1.0 eq) in MeCN (10 mL), catalyst (S,S)-20 (10.7 mg, 0.015 mmol, 0.015 eq), DABCO (0.560 g, 5.00 mmol, 5.0 eq) and formic acid (113 μL, 3.00 mmol, 3.0 eq) for 24 h when 100% conversion of ketone achieved (determined by ¹H NMR), water (50 mL) to quench and obtained solid material was filtered and dried to give 29 as a white solid (0.363 g, 0.952 mmol, 95.2%). TLC: R_f ca 0.3 (6:4, Hexane: EtOAc), less UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na]⁺ 404.0778, C₁₇H₁₉Cl₂N₄NaO₂ requires [M+Na]⁺ 404.0777 (error -0.2 ppm); Enantiomeric excess determined by HPLC analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH: hexane 5:95, 1 mL/min, T = 25 °C), (1S,2R) 11.0 min, (1R,2S) 21.4 min, other diastereomer 25.5 min and 35.0 min; dr: >99.9:<0.1, ee 96.4%;

(4S,5S)-5-(3-Chlorophenyl)-4-(4-chlorophenyl) oxazolidin-2-one 30.

This compound is known and has been previously characterised. 18a Carbamate (1S,2R)-29 (product of reduction by (R,R)-20, 300 mg, 0.787 mmol, 1.0 eq) was dissolved in pyridine (3 mL) followed by addition of mesic anhydride (411 mg, 2.36 mmol, 3.0 eq) and the resulting mixture was heated to 70 °C. After 18 h, the mixture was diluted with water (50 mL) and the resulting solid was filtered. The filtrate was checked on TLC but no trace of product was obtained. The obtained solid was dissolved in DCM (50 mL) and the organic layer was dried with MgSO₄, filtered and concentrated under reduced pressure to generate the crude product which was further purified by

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column chromatography (30% EtOAc in petroleum ether (40-6 2 60)) to afford (4S,5S)-30 as a yellow liquid. (0.180 g, 0.58**6** 3 mmol, 74.5%). TLC: R_fca 0.3 (Hexane: EtOAc 8:2), strong U**6** 4 HRMS (ESI): found [M+Na]+ 330.005**46 5** $C_{15}H_{11}Cl_2NNaO_2$ requires [M+Na]+ 330.0059 (error 1.5 ppm) 6 ¹H NMR (CDCl₃, 500 MHz): δ 7.42-7.31 (m, 5H), 7.26-7.25**6** 7 $(m, 2H), 7.13 (d, 1H, J = 7.6 Hz), 6.07 (s, 1H), 5.20 (d, 1H, J \cdot 8)$ 7.4 Hz), 4.72 (d, 1H, J = 7.4 Hz); ${}^{13}C\{{}^{1}H\}$ NMR (CDCl₃, 12**6** 9 MHz): δ 158.4. 139.1, 136.5, 135.4, 135.3, 130.5, 129.7, 129.6, 70 127.9. 126.1. 124.1. 85.3. 64.4: m/z (ESI) 330.3 [(M+Na)+. 71] 100%], 332.2 [(M+2+Na)+, 60%], 334.4 [(M+4+Na)+, 10%]. 72 The data matches the reported data.

larger-scale reactions (synthesis of compounds 17e and 75 18h).

t-Butyl-((1S,2R)-2-(3-chlorophenyl)-2-hydroxy-1phenylethyl)carbamate phenylethyl)carbamate 17e. This was prepared following the general procedure F using *tert-*79 butyl (2-(3-chlorophenyl)-2-oxo-1-phenylethyl)carbamate 138 0 (1.0 g, 2.89 mmol, 1.0 eq) in MeCN (25 mL), catalyst (R,R)-208 1 (31 mg, 0.043 mmol, 0.015 eq), DABCO (1.62 g, 14.5 mmol, **8** 2 5.0 eq) and formic acid (328 μ L, 8.67 mmol, 1.5 eq) for 24 18 3 When 100% conversion of ketone was achieved (determined b § 4 TLC), water (100 mL) was added to quench and DCM (3 x 38 5 mL) for extraction to generate the crude product which wa\ 6 purified by column chromatography (20-60% EtOAc in § 7 petroleum ether (40-60)) to give 17e as a white solid (0.890 g 8 8 2.56 mmol, 88.7%). Enantiomeric excess determined by HPL **8 9** analysis (Chiralpak IG, 250 mm x 4.6 mm column, iPrOH9 0 hexane 7:93, 0.5 mL/min, 210nm, T = 25 °C), (1S,2R) 20.9 min, 9 1 (1R,2S) 27.0 min, other diastereomer 37.6 min and 45.4 min; 9 2 dr: >99.9:<0.1, 95% ee; ¹H NMR (DMSO- d_6 , 500 MHz): δ 7.3**9** 3 -7.20 (m, 10H), 5.45 (d, 1H, J = 5.3 Hz), 4.64-4.62 (m, 1H**Q** 4 4.53 (t, 1H, J = 9.1 Hz), 1.20 (s, 9H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (DMSO 5 *d*₆, 126 MHz): 154.4, 146.1, 141.3, 132.2, 129.4, 128.1, 127.**Q 6** 126.9, 126.7, 126.6, 125.7, 77.7, 74.7, 59.9, 28.0.

N-((1S,2R)-2-Hydroxy-1-(4-methoxyphenyl)-2phenylethyl)-4-methylbenzenesulfonamide 18h.

This compound is novel and was prepared following the gener **40** 1 N-(1-(4-methoxyphenyl)-2-oxo-**1-0** 2 F using phenylethyl)-4-methylbenzenesulfonamide **14h** (0.500 g, 1.**16 3** mmol, 1.0 eq) in MeCN (10 mL), catalyst (R,R)-2 (12 mg, 0.010) 4 mol, 0.015 eq), DABCO (0.705 g, 6.30 mmol, 5.0 eq) ah0 5 formic acid (174 μL, 3.78 mmol, 3.0 eq) for 24 h. When 100% 6 conversion of ketone achieved (determined by TLC), water (500 7 mL) was added to guench and the solid product was filtered a 10 8 dried to give **18h** as a brown solid (0.455 g, 1.14 mmol, 90.5%) **9** Enantiomeric excess determined by HPLC analysis (Chiralpakl 0 IC, 250 mm x 4.6 mm column, iPrOH: hexane 20:80, 1 mL/min 11 210nm, T = 25 °C), (1S,2R) 19.5 min, (1R,2S) 24.1 min, other 12 diastereomer 46.6 min; dr: 95:5, major diastereomer 89% ee. ¹H13 NMR (CDCl₃, 500 MHz): δ 7.48 (d, 2H, J = 8.0 Hz), 7.21-7.291 4 (m, 3H), 7.09 (d, 2H, J = 8.0 Hz), 6.96 (d, 2H, J = 5.7 Hz), 6.7515 $(d, 2H, J = 8.5 Hz), 6.59 (d, 2H, J = 8.5 Hz), 5.30 (d, 1H, J \ \frac{1}{2} \]$ 7.2 Hz), 4.95 (m, 1H), 4.49-4.46 (m, 1H), 3.72 (s, 3H), 2.38(d] 17 1H, J = 4.0 Hz) 2.34 (s, 3H); ${}^{13}\text{C}\{{}^{1}\text{H}\}$ NMR (CDCl₃, 126 MHz): 18 δ 159.2, 143.2, 139.3, 137.2, 129.4, 129.3, 128.3, 128.1, 128.**4.19** 127.2, 126.7, 113.4, 76.8, 62.8, 55.3, 21.6. 120

Synthesis and reduction of N-methylated derivative 14aMel 22

N,4-Dimethyl-N-(2-oxo-1,2-

diphenylethyl)benzenesulfonamide 14aMe. To a stirred solution of 2-bromo-1,2-diphenylethan-1-one (0.360 g, 1.29 mmol, 1.0 eq) in DCM (20 mL) was added triethylamine (0.156 g, 0.2 mL, 1.54 mmol, 1.2 eq) and the mixture was cooled to 0 °C in an ice salt bath. Methylamine (0.087 g, 0.13 mL, 2.58 mmol, 2 eq) was added dropwise to the reaction mixture which was stirred at the same temperature for 30 minutes. Once the reaction mixture started to become a suspension, water (50 mL) was added and the organic layer was separated. The organic layer was washed with water (3 x 50 mL) and dried over MgSO₄. The organic layer was cooled to to 0 °C in an ice salt bath followed by addition of TEA (0.156 g, 0.2 mL, 1.54 mmol, 1.2 eq) and tosyl chloride (0.280g, 1.00 mmol, 0.7 eq) in DCM and the resulting solution was stirred at RT for 24h. Once the reaction was complete (assessed by TLC), water (150 mL) and DCM (50 mL) were added and the organic layer was separated. The agueous layer was extracted with DCM (3 x 50 mL). The combined organic layers were washed with brine (50 mL), dried over MgSO₄ and concentrated under reduced pressure to give the crude product. The crude material was purified by column chromatography (30% EtOAc in petroleum ether (40-60)) to afford **14aMe** as a white solid (0.180 g, 0.474 mmol, 36.8%). TLC: R_f ca 0.3 (8:2, Hexane: EtOAc), strong UV active; HRMS (ESI): found [M+Na]⁺ 402.1124, C₂₂H₂₁NNaO₃S requires [M+Na]⁺ 402.1134 (error 2.6 ppm); ¹H NMR (CDCl₃, 500MHz): δ 7.79 (d, 2H, J = 7.3 Hz), 7.63 (d, 2H, J = 8.2 Hz), 7.51 (t, 1H, J = 7.4 Hz), 7.39-7.36 (t, 2H, J = 7.8 Hz), 7.32-7.31 (m, 3H), 7.26 - 7.21 (m, 4H), 6.80 (s, 1H), 2.82 (s, 3H), 2.40 (s, 4H), 2.82 (s, 3H), 2.40 (s, 4H), 2.82 (s, 3H), 2.40 (s, 4H), 4.80 (s, 4H)3H); ¹³C{¹H} NMR (CDCl₃, 126MHz): δ 190.7, 143.4, 136.6, 135.5, 134.3, 133.6, 129.9, 129.6, 129.2, 128.9, 128.8, 128.7, 127.4, 64.5, 31.6, 21.7; m/z (ESI) 402.2 [(M+Na)+, 100%].

N-(2-Hydroxy-1,2-diphenylethyl)-N,4-dimethylbenzenesulfonamide 18aMe.

This compound is novel and was prepared following the general procedure F using N,4-dimethyl-N-(2-oxo-1,2diphenylethyl)benzenesulfonamide 14aMe (0.095 g, 0.25 mmol, 1.0 eq) in MeCN (2.5 mL), catalyst (R,R)-2 (2.3 mg, 3.8 μmol, 0.015 eq), DABCO (0.140 g, 1.25 mmol, 5.0 eq) and formic acid (28 µL, 0.750 mmol, 3.0 eq) for 72h. When 50% conversion of ketone was achieved (determined by ¹H NMR), water (30 mL) was added to quench and DCM (2 x 10 mL) for extraction to generate the crude product which was purified by column chromatography (50% EtOAc in petroleum ether (40-60)) to give **18aMe** as a white semi solid (0.045 g, 0.118 mmol, 47.2%). TLC: R_f ca 0.2 (6:4, Hexane: EtOAc), weak UV active, strong KMnO₄ & PMA reactive; HRMS (ESI): found [M+Na]⁺ 404.1293, C₂₂H₂₃NNaO₃S requires [M+Na]⁺ 404.1296 (error -0.4 ppm); Enantiomeric excess determined by HPLC analysis (Chiralcel OD-H, 250 mm x 4.6 mm column, iPrOH: hexane 25:75, 1 mL/min, 210nm, T = 25 °C), One diastereomer 10.3 min and 11.8, other diastereomer 25.6 min and 62.1 min; dr: 83:17, major diastereomer 90% ee, minor diastereomer 35% ee; ¹H NMR (CDCl₃, 500MHz): Major diastereomer δ 7.58 (d, 2H, J = 8.2 Hz), 7.25 (d, 2H, J = 7.1 Hz), 7.20 – 7.16 (m, 5H), 7.11-7.10 (d, 2H, J = 7.7 Hz), 7.02 - 7.00 (m, 2H), 5.24 (d, 1H, J =9.7 Hz), 5.13 (d, 1H, J = 9.7 Hz), 2.89 (s, 3H), 2.37 (s, 3H), 1.61 (s, 3H)(br.s., 1H), Minor diastereomer: δ 7.79-7.00 (m, 14H), 5.42 (d, 1H, J = 8.5 Hz), 5.29 (d, 1H, J = 8.5 Hz), 2.59 (s, 3H), 2.34 (s, 3H), 1.61 (br.s., 1H); ¹³C{¹H} NMR (CDCl₃, 126 MHz) both diastereomers: δ 143.5, 143.0,141.2, 140.4, 136.6, 136.4, 135.6,

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134.8, 133.6, 129.6, 129.5, 129.4, 129.2, 128.8, 128.7, 128.45 8 128.3, 128.2, 128.1, 127.6, 127.5, 127.4, 127.2, 66.90, 65.2 6 9 31.05 31.31 21.6 21.5; m/z (ESI) 404.2 [(M+N₂)⁺ 100%] 31.05, 31.31, 21.6, 21.5; m/z (ESI) 404.2 [(M+Na)+, 100%].

ASSOCIATED CONTENT

Supporting Information

The Supporting Information contains details of the optimization 6.7 reactions, NMR spectra, chiral HPLC spectra and X-ra 68 crystallographic data for structures CCDC 1988253 and 19882546 9 The Supporting Information is available free of charge on the ACS 70 Publications website. Experimental procedures, NMR and HPLC 71 spectra and X-rays.

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Author Contributions

The manuscript was written through contributions of all authors. 8 3 8 4 Notes

The authors declare no conflicting interests.

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8 8 8 9 9 0 **Data sharing statement**: The research data (and/or materials) supporting this publication can be accessed at http://wrap.warwick.ac.uk/. 9

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