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# Synthesis of 1,3-thiazolidin-4-one using ionic liquid immobilized

# <sup>2</sup> onto Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn

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### ABSTRACT

An efficient and general method has been developed for synthesis of 1,3-thiazolidin-4-ones using magnetite 19 nanoparticles immobilized Salen–Mn–ionic liquids as an efficient and recyclable catalyst. The inorganic, magnet-20 ic, solid base catalyst was characterized via N<sub>2</sub> sorption, TEM, VSM, TGA, XRD, FTIR, and UV–vis. Nanocatalyst can 21 be easily recovered by a magnetic field and reused for subsequent reactions for at least 6 times with less deteri-22 oration in catalytic activity. 23

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# 29 1. Introduction

The thiazolidin-4-one ring system is a core structure found in various 30 synthetic pharmaceutical compounds, displaying a broad spectrum of bi-31 ological activities [1–6]. Consequently, several synthetic methods have 32 33 been developed for the synthesis of 4-thiazolidinones. The main synthetic 34 routes to thiazolidin-4-ones involve cyclocondensation of azomethines (Schiff's base) with mercaptoacetic acid [7]. There are also reports using 35 chemical agents, such as N-methylpyridinium tosylate [8] as desiccant, 36 to assist the formation of thiazolidinone derivatives. The use of [BmIm] 37 38 OH [9], Hunig's base [10], and Baker's yeast [11] has also been reported to expedite the cyclo-condensation of the azomethines and thioglycolic 39 acid. 40

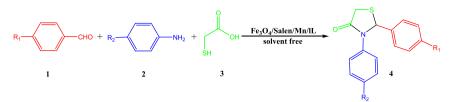
41 Ionic liquids (ILs) have emerged as promising homogeneous catalysts [12] because of their unique physicochemical properties including 42negligible vapor pressure, wide liquid range, high ionic conductivity and 4344 excellent solubility [13]. Although ILs possess some advantages but their practical applications have been restricted by some difficulties in its re-45covery which lead to economical and environmental problems. On the 46 other hand, their high viscosity not only limits their mass transfer dur-4748 ing catalytic reactions but also makes their handling difficult. Moreover, the use of relatively large amounts of ILs is costly and may cause toxico- 49 logical concerns. These problems can be overcome by immobilization of 50 ILs onto solid supports to obtain heterogeneous catalysts [14–16]. Thus, 51 efforts have been made to immobilize them on diverse soluble and in- 52 soluble supports, such as inorganic solids [17–21], polymers [22,23], 53 and nanoparticles [24–35]. Nowadays, magnetite nanoparticles, espe- 54 cially Fe<sub>3</sub>O<sub>4</sub> nanoparticles have attracted increasing interest because of 55 their unique physical properties including the high surface area, 56 superparamagnetism, low toxicity and their potential applications in 57 various fields. The Fe<sub>3</sub>O<sub>4</sub> nanoparticles are easily prepared and surface 58 functionalized and they can be recycled from the solution by external 59 magnetic field. Hence, the catalyst supported on Fe<sub>3</sub>O<sub>4</sub> nanoparticles 60 can be easily separated from the reaction system and reused. In addi- 61 tion, the reported coupling reactions were mostly carried out in organic 62 solvents, to begin with environmental benign, the development of high- 63 ly efficient heterogeneous catalysts to facilitate coupling reaction in be- 64 nign medium is highly desirable. 65

In this work, our interest in this area led us to explore the Salen/Mn/ 66 ionic liquid (IL) immobilized onto the surface of magnetic nanoparticles, 67 which can be sufficiently applied even for the synthesis 1,3-thiazolidin- 68 4-one and then can be easily separated from the reaction mixture to 69 reuse. Herein, we wish to describe the synthesis of reusable magnetite 70 nanoparticles supported Salen/Mn/IL and its catalytic activity in the 71 multicomponent reaction (Scheme 1). 72

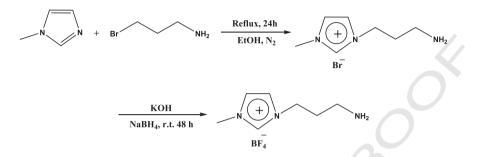
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Scheme 1. Synthesis of 1,3-thiazolidin-4-one in the presence of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs.



Scheme 2. Synthesis of the ionic liquid (IL) containing primary amine.

## 73 2. Experimental

### 74 2.1. Materials and methods

Chemical materials were purchased from Fluka and Merck in high 7576purity. Melting points were determined in open capillaries using an 77 Electrothermal 9100 apparatus are uncorrected. FTIR spectra were re-78corded on a VERTEX 70 spectrometer (Bruker) in the transmission 79mode in spectroscopic grade KBr pellets for all the powders. Morpholo-80 gy was analyzed using high-resolution transmission electron microscopy (HRTEM) on a JEOL transmission electron microscope operating at 81 200 kV. The content of phosphorous in the catalyst was determined by 82 OPTIMA 7300DV inductively coupled plasma (ICP) analyzer. Powder 83 X-ray diffraction data was obtained using Bruker D8 Advance model 84 with Cu Ka radiation. The thermogravimetric analysis (TGA) was carried 85 out on a NETZSCH STA449F3 at a heating rate of 10 °C min<sup>-1</sup> under ni-86 trogen. The magnetic measurement was carried out in a vibrating 87

88 sample magnetometer (VSM) (4 in., Daghigh Meghnatis Kashan Co.,

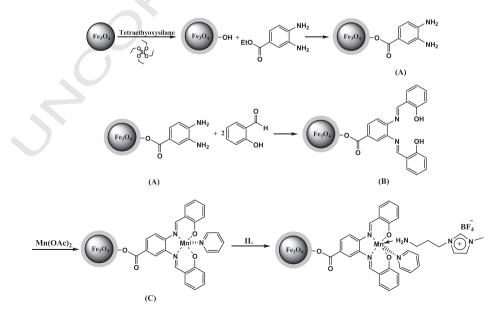
Kashan, Iran) at room temperature. NMR spectra were recorded in 89 CDCl<sub>3</sub> on a Bruker Avance DRX-400 MHz instrument spectrometer 90 using TMS as internal standard. The purity determination of the prod-91 ucts and reaction monitoring was accomplished by TLC on silica gel 92 polygram SILG/UV 254 plates. 93

# 2.2. General procedure for the ionic liquid

The IL was prepared as described previously [36], which was 95 outlined in Scheme 2. 96

2.3. General procedure for the preparation of  $Fe_3O_4/SiO_2/Salen/Mn$  97 nanoparticles 98

Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn nanoparticles were prepared by a simple 99 method in our previous work [37].



Scheme 3. Schematic illustration of the synthesis for Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL nanoparticles.

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Fig. 1. TEM images of (a) Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs, and (b) Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs after six reuses.

2.4. General procedure for the preparation of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL
 nanoparticles

103 IL (1 mmol) was dispersed in dry ethanol (20 ml) and  $Fe_3O_4/SiO_2/$ 104 Salen/Mn (0.1 g) MNPs were added. Then the mixture was heated to

<sup>105</sup> 60 °C for 12 h under nitrogen atmosphere. The resulting solid was sep-

arated by an external magnet and washed 3 times with  $CH_2Cl_2$ , ethanol

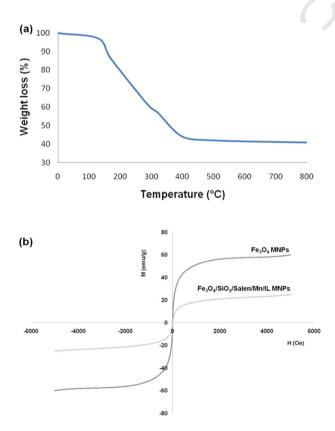


Fig. 2. (a) TGA diagram of  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs, and (b) Room-temperature magnetization curves of the  $Fe_3O_4$  and  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs.

and  $H_2O$ . After drying at room temperature in vacuum,  $Fe_3O_4/SiO_2/107$ Salen/Mn/IL MNPs were obtained as reddish-brown powder. 108

2.5. General procedures for preparation of 1,3-thiazolidin-4-ones 109

A mixture of aldehyde (1 mmol), amine (1 mmol), thioglycolic acid 110 (1 mmol), and  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs (0.0008 g) was stirred at 111 room temperature under solvent-free conditions. Upon completion, 112 the progress of the reaction was monitored by TLC when the reaction 113 was completed, EtOH was added to the reaction mixture and the 114  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs was separated by external magnet. 115 Then the solvent was removed from solution under reduced pressure 116 and the resulting product purified by recrystallization using *n*-hexane/ 117 ethyl acetate. 118

2.6. Selected spectral data of the products 2-(2-nitrophenyl)-3-p- 119 tolylthiazolidin-4-one (4c) 120

IR (KBr): v = 3036, 2930, 1723, 1548, 1529, and 1352 cm<sup>-1</sup>; <sup>1</sup>H 121NMR (400 MHz, DMSO-*d*6): <math>v = 8.01 (d, J = 8.1 Hz, 1H), 7.70–7.73 122 (m, 2H), 7.47–7.52 (m, 1H), 7.36 (d, J = 8.3 Hz, 2H), 7.13 (d, J = 123

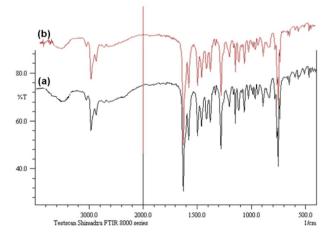


Fig. 3. FTIR spectra of (a)  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs, and (b) recovered  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs.

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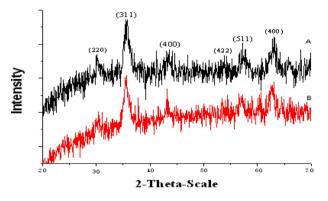
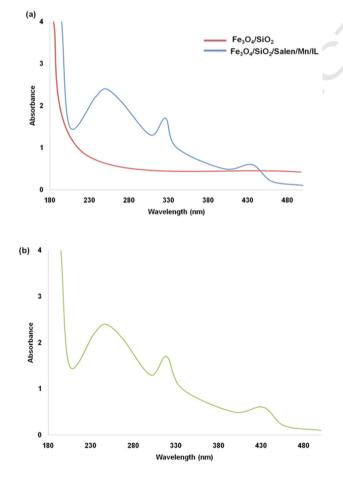


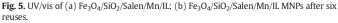
Fig. 4. XRD pattern of (A) Fe<sub>3</sub>O<sub>4</sub> MNPs and (B) Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs.

124 8.2 Hz, 2H), 6.72 (s, 1H), 3.98 (d, J = 15.7 Hz, 1H), 3.78 (d, J = 15.8 Hz, 125 1H), and 2.18 (s, 3H) ppm.

## 126 **3. Results and discussion**

127The Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub> core shell was synthesized by a simple method and then functionalized by the Schiff base complex of Mn (III), which had 128been obtained by the reaction between Mn (III) acetate and the Schiff 129base prepared from 1,2-benzenediamine and salicylaldehyde, according 130to Scheme 3. Then Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs was synthesized due 131132to strong coordination between the metal center and the amino group of the IL. The synthesized Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs was then char-133134 acterized by different methods such as XRD, TEM, VSM, FTIR and TGA.





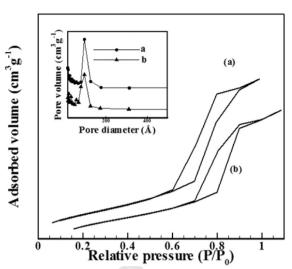


Fig. 6. Adsorption–desorption isotherms of (a)  $Fe_3O_4$  MNPs and (b)  $Fe_3O_4/SiO_2/Salen/Mn/$  IL MNPs.

The particle size distribution of  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs was 135 evaluated using transmission electron microscopy (TEM) and showed 136 that the mean diameter of MNPs is 20–30 nm (Fig. 1). 137

The thermal behavior of  $Fe_3O_4/SiO_2/Salen/Mn/IL MNPs$  is shown in 138 Fig. 2a. A significant decrease in the weight percentage of the  $Fe_3O_4/$  139 SiO\_2/Salen/Mn/IL MNPs at about 130 °C is related to desorption of 140 water molecules from the catalyst surface. This was evaluated to be 1– 141 3% according to the TG analysis. A second, exothermic loss in weight 142 of 11% appears at 230 °C and is followed by an additional large weight 143 loss of 24% at 320 °C. This process extends up to ca. 400 °C. Above this 144 temperature, the remaining organic material oxidizes up to 440 °C. 145 The non-removable residue of ca. 12% belongs to the formation of manganese oxide and the sample remained dark. These results were in 147 agreement with those obtained by ICP. The ICP analysis showed that 148 0.59 mmol of IL was anchored on 1.2 g of MNPs.

The magnetic properties of the nanoparticles were characterized using 150 a vibrating sample magnetometer (VSM). The magnetization curves of 151 the obtained nanocomposite registered at 300 K show nearly no residual 152 magnetism is detected (Fig. 2b), which means that the nanocomposite residual 153 exhibited the paramagnetic characteristics. Magnetic measurement 154 shows that pure  $Fe_3O_4$ , and  $Fe_3O_4/SiO_2/Salen/Mn/IL MNPs$  have saturation values of 59.2, and 18.4 emu/g respectively. These 156 nanocomposites with paramagnetic characteristics and high magnetization 157 tion values can quickly respond to the external magnetic field and quickly 158 redisperse once the external magnetic field is removed. The result reveals 159 that the nanocomposite exhibit good magnetic responsible, which suggests a potential application for targeting and separation. 161

The successful synthesis of the Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs was 162 confirmed by the FTIR spectra (Fig. 3a). In FTIR spectra of the Fe<sub>3</sub>O<sub>4</sub>/ 163 SiO<sub>2</sub> MNPs, the absorption intensity of Fe–O group decreases with the 164 addition of silica portion and a strong absorption intensity of the Si– 165 O–Si group appears at 1090 cm<sup>-1</sup> owing to the silica coat. Peak ap- 166 peared at 3120 cm<sup>-1</sup>, 2930 cm<sup>-1</sup>, 1620 cm<sup>-1</sup>, and 1510 cm<sup>-1</sup> are 167 due to the stretching of the C–H aromatic group, the C–H aliphatic 168 group, C=O group, and C=N group in the Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL 169

<b>Table 1</b> BET result of Fe <sub>3</sub> O <sub>4</sub> , and Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL MNPs. <sup>a</sup>				
Entry	Catalyst/cycle reusability	Specific surface area (m <sup>2</sup> /g)	Pore volume (cm <sup>3</sup> /g)	Average pore radius (nm)
1	Fe <sub>3</sub> O <sub>4</sub>	539	0.798	1.01
2	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	472	0.750	1.85

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### Table 2 t2.1

t2.2 Optimization of the reaction conditions for the synthesis of 1,3-thiazolidin-4-one in terms of temperature, amount catalyst, time and product yield. t2.3

Entry	Catalyst	Solvent	Temp. (°C)	Time (min)	Amount catalyst (g)	Yield (%) <sup>a</sup>
1	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	r.t.	50	0.001	94
2	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	H <sub>2</sub> O	r.t.	50	0.001	23
3	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	EtOH	r.t.	50	0.001	48
4	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	THF	r.t.	50	0.001	37
5	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	$CH_2Cl_2$	r.t.	50	0.001	24
6	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	n-Hexane	r.t.	50	0.001	14
7	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	80	50	0.001	94
8	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	90	50	0.001	94
9	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	100	50	0.001	94
10	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	r.t.	40	0.001	94
11	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	r.t.	30	0.001	94
12	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	r.t.	20	0.001	73
13	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	r.t.	30	0.0008	94
14	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	-	r.t.	30	0.0006	75
15	-	-	r.t.	30	0.0008	-
16	Fe <sub>3</sub> O <sub>4</sub>	-	r.t.	30	0.0008	-
17	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen	-	r.t.	30	0.0008	-
18	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn	-	r.t.	30	0.0008	72

t2.23 <sup>a</sup> Isolated yields.

MNPs. Furthermore, the IL-functionalized samples exhibited an addi-170 tional feature at 3308 and 621 cm<sup>-1</sup> assigned to the stretching vibration 171 of N-H groups and characteristic peaks of imidazole fragment, respec-172tively. These observations suggest that the IL has been successfully 173174bonded with the Salen Mn(III) complex.

The XRD pattern of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs by the corre-175176sponding reflections of (220), (311), (400), (422), (511) and (440) crys-177tal planes as indicated in Fig. 4B. Comparing with XRD pattern of Fe<sub>3</sub>O<sub>4</sub> 178(Fig. 4A) and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs (Fig. 4B), immobilization 179manganese complex and IL on the surface of Fe<sub>3</sub>O<sub>4</sub> nanoparticles did not significantly affect the structure of nanoparticles. 180

The UV-vis spectra of neat complex and the supported ionic liquid 181 catalysts are given in Fig. 5. The spectra of the supported ionic liquid cat-182alysts showed features similar to those of the neat complex. The bands 183 at 250 and 326 nm can be attributed to the charge transfer transition 184 of Salen ligand. The band at 435 nm is due to ligand-to-metal charge 185 transfer transition of Mn(III) Salen complex. On immobilization of 186 Mn(III) Salen complex, all the characteristic bands appeared in its spec-187 tra. The UV-vis spectra confirmed the immobilization of Mn(III) Salen 188 complex on the supports. 189

190 N<sub>2</sub> adsorption measurements, which have been a powerful tool for 191nano- or mesoporous material characterization, were performed to attain more insights into the modified Fe<sub>3</sub>O<sub>4</sub>. The samples displayed a 192193type IV isotherm (as defined by IUPAC) with H<sub>1</sub> hysteresis and a sharp increase in pore volume adsorbed above  $P/P_0 0.6-0.7 \text{ cm}^3/g$ , which is 194a characteristic of highly ordered mesoporous materials (Fig. 6). The 195textural properties of Fe<sub>3</sub>O<sub>4</sub> were substantially maintained over ionic 196 liquid functionalization and subsequent complexation with Mn-Salen 197198complex. A sharp decrease in surface area was observed for Fe<sub>3</sub>O<sub>4</sub> and  $Fe_3O_4/SiO_2/Salen/Mn/IL$  MNPs from 539 to 472 m<sup>2</sup>/g, respectively, and 199the average pore volume decreased from 0.798 to 0.750  $\text{cm}^3/\text{g}$ 200

t3.1 Table 3 Comparative of the catalytic activity of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs with Salen/Mn/IL t3.2

Entry	Reaction time (min)	Yield (%) <sup>a</sup>		
		Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	Salen/Mn/IL	
1	10	54	51	
2	20	73	58	
3	30	94	87	
4	40	94	95	
5	50	94	95	

Isolated yields.

Table 4

Synthesis of 1,3-thiazolidin-4-one derivatives ca	atalyzed by	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL	t4.2
MNPs. <sup>a</sup>			t4.3

Entry	R <sub>1</sub>	R <sub>2</sub>	Product	Yield (%) <sup>b</sup>	Мр
1	Me	Me	4a	94	121-123 [38]
2	Н	Me	4b	91	105-107 [38]
3	$NO_2$	Me	4c	90	157-159
4	Н	Н	4d	93	129-131 [38]
5	Cl	Н	4e	94	122-124 [38]
6	Me	Н	4f	88	116-118 [38]
7	$NO_2$	Н	4g	92	105-107 [38]
8	Н	Cl	4h	90	121-123 [38]
9	Н	$NO_2$	4i	92	160-162 [38]

<sup>a</sup> Reaction condition: aldehyde (1 mmol), amine (1 mmol), thioglycolic acid (1 mmol), t4.14 and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs (0.0008 g) at room temperature under solvent-free t4.15 conditions. t4.16

<sup>b</sup> Yield refers to isolated product

(Table 1). The average pore diameters also decreased from 1.01 to 201 1.85 nm. This suggests that ionic liquids and the Mn–Salen complex 202 may be well confined in the pores of the Fe<sub>3</sub>O<sub>4</sub>. 203

The catalytic potential of the Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs was 204 evaluated in condensation reactions. At first, the reaction of aldehyde, 205 amine, and thioglycolic acid was chosen as a model reaction to optimize 206 the reaction conditions such as amount of the catalyst, temperature, 207 time, and solvent (Table 2). It was found that the best yield of the prod- 208 uct was obtained at room temperature under solvent-free conditions in 209 the presence of 0.0008 g of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs for 30 min 210 (Table 2, entry 13). Three separated reactions were examined in the ab- 211 sence of any catalyst and in the presence of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen 212 MNPs. The results of these studies showed that any amount of the de- 213 sired product was not formed (Table 2, entries 15–17). A similar reac- 214 tion in the presence of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn MNPs as a non-supported 215 catalyst gave the desired product in moderate yield (72%) due to the for- 216 mation of by-products (Table 2, entry 18). This result indicated that the 217 catalytic efficiency of IL was increased by immobilization onto Fe<sub>3</sub>O<sub>4</sub>/ 218 SiO<sub>2</sub>/Salen/Mn MNPs. 219

The catalytic activity of the Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs was com- 220 pared with the Salen/Mn/IL. For this purpose, the reactions were carried 221 out separately at room temperature under solvent-free conditions with 222 both the catalysts for the appropriate time (Table 3). The aliguots of the 223 reaction mixture were collected periodically at an interval of 10 min. 224 Table 3 shows the variation of the percentage preparation of 1,3- 225 thiazolidin-4-one with time, when Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs and 226 Salen/Mn/IL were employed as catalysts. It is evident that, the catalytic 227 activity of the Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs is similar the Salen/Mn/ 228 IL. After 30 min Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs showed 94% preparation 229 of 1,3-thiazolidin-4-one as compared to 87% with Salen/Mn. After 230 40 min yield of the product in the presence of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL 231

Га	bl	e	5

Comparison of the catalytic efficiency of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs with various t5.2 catalysts t5.3

Entry	Catalyst	Yield (%) <sup>a</sup>
1	Fe <sub>3</sub> O <sub>4</sub> /SiO <sub>2</sub> /Salen/Mn/IL MNP	94
2	$H_{3}PW_{12}O_{40}$	69
3	NbCl <sub>5</sub>	-
4	PEG-SO <sub>3</sub> H	-
5	InCl <sub>3</sub>	62
6	$Pd(PPh_3)_4$	30
7	Cerium(IV) ammonium nitrate	-
8	Nano-SiO <sub>2</sub>	78
9	Nano-RuO <sub>2</sub>	67
10	Nano-TiO <sub>2</sub>	40
11	Nano-Pd	53
12	Nano-FeNi <sub>3</sub>	42

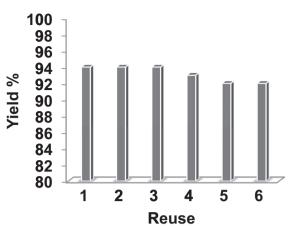
<sup>a</sup> Reaction conditions aldehyde (1 mmol), amine (1 mmol), and thioglycolic acid t5.17 (1 mmol) at room temperature under solvent-free conditions for 30 min. t5.18

t4.1

t4 17

t5 1

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Fig. 7. Reuses performance of the catalysts.

MNPs is fixed in 94% but Salen/Mn/IL MNPs showed 95% preparation of 2321,3-thiazolidin-4-one. The nano-sized particles increase the exposed 233 surface area of the active component of the catalyst, thereby enhancing 234 235 the contact between reactants and catalyst dramatically and mimicking the homogeneous catalysts. Also, the activity and selectivity of nano-236 catalyst can be manipulated by tailoring chemical and physical proper-237ties like size, shape, composition and morphology. 238

After optimization of the reaction conditions, to delineate this ap-239240proach, particularly with regard to library construction, this methodology was evaluated by using different amines, variety of different substituted 241242 aldehyde and of thioglycolic acid in the presence of 1,3-thiazolidin-4-243 ones MNPs under similar conditions. As can be seen from Table 4, elec-244tronic effects and the nature of substituents on the amines and aldehyde 245did not show strongly obvious effects in terms of yields under the reaction conditions. The three-component cyclocondensation reaction proceeded 246smoothly 247

In order to show the unique catalytic behavior of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/ 248 249 Mn/IL MNPs in these reactions, we have performed one-pot reaction of aldehyde, amine, and thioglycolic acid in the presence of a catalytic 250amount of H<sub>3</sub>PW<sub>12</sub>O<sub>40</sub>, NbCl<sub>5</sub>, PEG–SO<sub>3</sub>H, InCl<sub>3</sub>, Pd(PPh<sub>3</sub>)<sub>4</sub>, cerium(IV) 251ammonium nitrate, nano-SiO<sub>2</sub>, nano-RuO<sub>2</sub>, nano-TiO<sub>2</sub>, nano-Pd, and 252nano-FeNi<sub>3</sub> (Table 5). As it is evident from Table 5, Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/ 253254Mn/IL MNPs is the most effective catalyst for this purpose, leading to the formation of 1,3-thiazolidin-4-one in a good yield. 255

256It is important to note that the magnetic property of  $Fe_3O_4/SiO_2/$ 257Salen/Mn/IL MNPs facilitates its efficient recovery from the reaction mixture during work-up procedure. The activity of the recycled catalyst 258259was also examined under the optimized conditions. After the completion of reaction, the catalyst was separated by an external magnet, 260washed with methanol and dried at the pump. The recovered catalyst 261was reused for six consecutive cycles without any significant loss in cat-262alytic activity (Fig. 7). In order to know whether the reaction takes place 263264at the surface of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL MNPs as a truly heterogeneous 265catalyst or any IL species as a homogeneous catalyst, ICP analysis of the remaining mixture after catalyst and product separation was investigat-266ed upon reaction completion. The amount of IL leaching after the six re-267peated recycling was 3.8%. These observations indicated that the 268269 catalyst was stable and could tolerate the present reaction conditions.

The recyclability test was stopped after six runs. Comparison of TEM 270images (Fig. 1b), FT-IR spectra (Fig. 3b), and UV/vis spectra (Fig. 5b) of 271 used catalyst with those of the fresh catalyst (Figs. 1a, 3a, and 5a) 272showed that the morphology and structure of Fe<sub>3</sub>O<sub>4</sub>/SiO<sub>2</sub>/Salen/Mn/IL 273MNPs remained intact after six recoveries. 274341

## 4. Conclusion

In conclusion, we have developed a heterogeneous catalyst based on 276 the concept of supported ionic liquid phase catalysis. The amounts of 277 both ionic liquids as well as the transition metal species involved in the 278 preparation of catalysts were low and the preparation procedure was 279 easy, thus displaying very good performance from an economic point of 280 view. The catalyst was well characterized by different physicochemical 281 techniques to confirm its structural integrity. The synthesized Fe<sub>3</sub>O<sub>4</sub>/ 282 SiO<sub>2</sub>/Salen/Mn/IL MNP was used as a magnetically recyclable heteroge- 283 neous catalyst for the efficient one-pot synthesis of 1,3-thiazolidin-4-284 ones from the reaction of aldehyde, amine, and thioglycolic acid with 285 high product yields. This catalyst offers notable advantages such as het- 286 erogeneous nature, easy separation by external magnetic field, good to 287 excellent product yields, easy preparation, short reaction times, and sim- 288 plicity of handling. In addition, the catalyst used is easily recovered by 289 using an external permanent magnet and reused without any noticeable 290 loss of activity after at 6 times. 291

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