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1. Introduction

Green electronics is a necessary part of sustainable economic and social development. In recent years, viable organic electronics are on the rise due to advantages such as low cost, largearea processing and even wearable textile compared to inorganic counterparts.¹ Exploration of green organic semiconductors (GOS) in wearable electronics is also underway. Ideal GOSs should have four fundamental features: (1) biomass or renewable feedstocks rather than fossil raw materials;²⁻⁴ (2) atom economic synthetic route with less hazardous reagents;^{5,6} (3) low energy consumption and eco-friendly aqueous filmforming process;⁷ (4) finally obtained organic devices with low toxicity and biodegradability.⁸ Until now, there are no organic semiconductors that meet all above mentioned four features. Based on the second feature, it is one crucial challenge to design effective synthetic routes to GOSs with the pot, atom,

Nondoped deep-blue spirofluorenexanthenebased green organic semiconductors (GOS) *via* a pot, atom and step economic (PASE) route combining direct arylation with tandem reaction[†]

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Effective synthesis of organic semiconductors with pot, atom, and step economic (PASE) methods will be an indispensable part of green electronics. In this paper, we combined direct arylation with one-pot/tandem reaction to synthesize a green organic semiconductor (GOS), di(spiro[fluorene-9,9'-xanthene]-2-yl)-1,2,4,5-tetrafluorobenzene (DSFX-TFB), serving as the emitting layer for organic light-emitting devices (OLEDs). The maximum current efficiency (CE) of 3.2 cd A⁻¹, power efficiency (PE) of 2.0 lm W⁻¹ and external quantum efficiency (EQE) of 4.1% were obtained with the CIE coordinates (0.15, 0.08) in the nondoped deep-blue OLEDs. Meanwhile, good energy transfer and device performances with maximum CE of 8.03 cd A⁻¹ and PE of 4.62 lm W⁻¹ were achieved in typical sky-blue fluorescent OLEDs using DSFX-TFB as host and *p*-bis(*p*-*N*,*N*-diphenyl-aminostyryl)benzene (DSA-Ph) as dopant material. This work provides a PASE synthetic route for GOSs and eco-friendly materials.

and step economic (PASE) procedure developed by Clarke and co-workers for the synthesis of tetrahydropyran-4-ones.9 In general, organic semiconductors were synthesized by traditional transition metal-catalyzed cross-coupling reactions, such as the Suzuki and/or Stille reaction, which usually require a precursor with boronic acid groups and/or toxic tin groups.5,10 Recently, C-H bond activation^{11,12} has become an alternative synthetic technology with an atom economic and greener character for the design of organic semiconductors.13-16 In addition, more concise and pot-economic synthesis methods, such as tandem reaction,^{17,18} domino reaction,^{19,20} and multicomponent reaction²¹⁻²³ have been explored to synthesize building blocks for sustainable organic semiconductors. However, it is rare to make synthetic schemes of organic semiconductors by combining various green and sustainable methods.

It is a powerful synthetic tool to combine direct arylation with tandem reaction to synthesize GOSs since most organic pisemiconductors belong to arenes. In our previous work, we discovered a concise one-pot method for synthesizing spirobuilding blocks such as spirofluorenexanthene (SFX),¹⁸ and created a series of SFX-based, organic light-emitting materials²⁴⁻²⁷ that have been confirmed to have excellent device performances equivalent to spirobifluorene counterparts. In this work, we first combined direct arylation with one-pot/tandem reaction with PASE to synthesize a dumbbell-shaped fluorescent organic semiconductor, di(spiro[fluorene-9,9'-xanthene]-2-yl)-1,2,4,5-tetrafluorobenzene (DSFX-TFB), for high-

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efficiency nondoped deep-blue-emitting OLEDs. In our design, tetrafluorobenzene was introduced into DSFX-TFB primarily based on the following considerations. (1) The tetrafluorobenzene group as an electron-withdrawing moiety benefits electron injection that can balance carrier transport in the design of bipolar organic semiconductors. Meanwhile, it can also make spectrum blue shift and improve colour purity.²⁸⁻³⁰ (2) Electron-deficient tetrafluorobenzene facilitates the activation of C-H bonds that make direct arylation reaction with brominated SFX easy to accomplish.31-33 It has already been incorporated into polymers and other small molecules via direct arylation.^{13,14,31,33-35} (3) SFX-capped tetrafluorobenzene forms a dumbbell-shaped molecule that is favorable for the suppression of intermolecular packing,25 which can be expected to produce high device performance and better material stability.³⁶⁻³⁸ As a result, we used only a two-step concise and effective reaction to synthesize the DSFX-TFB and fabricated a preliminary device with a configuration of ITO/MoO_x (2 nm)/m-MTDATA (20 nm)/mNPB (10 nm)/DSFX-TFB (30 nm)/Bphen (40 nm)/LiF (1 nm)/Al. The device exhibited good current efficiency (CE, 3.2 cd A^{-1}), power efficiency (PE, 2.0 lm W⁻¹), external quantum efficiency (EQE, 4.1%), and deep-blue emission with enhanced colour purity of CIE coordinates (0.15, 0.08). In addition, the maximum CE of 8.03 cd A^{-1} and PE of 4.62 lm W^{-1} were obtained in the typical host-guest OLEDs using DSFX-TFB : DSA-Ph (3 wt%) as the emitting layer.

2. Results and discussion

The synthetic route of DSFX-TFB as green advanced material is outlined in Scheme 1. As in our previous work,18 2-BrSFX was synthesized via a tandem protocol of 2-bromofluorenone with overdose phenol under methylsulfonic acid at 150 °C. This greener synthesis need not be separated by column chromatography with more than 75% yield. The target DSFX-TFB was obtained through direct arylation of 2-BrSFX with 1,2,4,5-tetrafluorobenzene using $Pd(OAc)_2$ as the catalyst with a yield of 70%. The product was confirmed by ¹H-NMR spectroscopy and MALDI-TOF mass spectroscopy (Fig. S1[†]) and found to be in good agreement with the structure. DSFX-TFB showed high decomposition temperature (440 °C) and no obvious glasstransition temperatures (T_g) (Fig. S2[†]). The absorption spectrum of DSFX-TFB showed a main absorption band at 322 nm in dilute chloroform solution and at 330 nm in thin film corresponding to the $\pi \to \pi^*$ transition of the π -conjugated cores (Fig. 1a). The photoluminescence (PL) emission peak of DSFX-TFB was observed at 375 nm in chloroform solution and



Scheme 1 Synthetic procedures for the DSFX-TFB. Reaction conditions: (a) phenol, $MeSO_3H$, 150 °C, 8 h, 75%. (b) 1,2,4,5-tetra-fluorobenzene, $Pd(OAc)_2$, $PtBu_2Me-HBF_4$, K_2CO_3 , DMAc, 150 °C, reflux 36 h, 70%.



Fig. 1 UV-Vis and PL spectra in dilute chloroform and in thin film (a) and cyclic voltammograms of reduction in THF solution and oxidation in CH_2Cl_2 solution (b) for DSFX-TFB.

401 nm in thin film with a red shift of 26 nm (Fig. 1a), respectively. Nevertheless, the PL spectrum in thin film exhibited the same narrow full widths at half maximum (FWHM) of 54 nm as that in solution (Table S1[†]). And due to the introduction of fluorine atoms, the PL spectrum obviously shifted blue compared with 1,4-di(spiro[fluorene-9,9'-xanthen]-2-yl)benzene (DSFXB) (for synthesis and characterization, see Fig. S3⁺), which exhibited the maximum emission peak at 417 nm in film (Fig. S4[†]). The fluorescence quantum efficiency of DSFX-TFB in solution is 0.81 and the value also can be as high as 0.66 in film. Such efficient solid-state deep-blue emission should be partially attributed to the dumbbell-shaped conformation that effectively suppresses molecular packing. Cyclic voltametry (CV) (Fig. 1b) was measured to estimate its HOMO (-6.1 eV), LUMO (-2.4 eV), and bandgap (3.7 eV). The low LUMO is consistent with other fluorinated polymers and small molecules that have been widely developed and used in organic semiconductors,29,30 suggesting that the electron-injection ability of DSFX-TFB was improved due to introduction of fluorine atoms as compared with DSFXB whose LUMO is -2.27 eV (Fig. S5[†]).

According to DFT calculations, DSFX-TFB exhibits *cis* and *trans* conformations that have the same stability due to very close frontier orbital energy levels (Fig. 2a). This probably results in a less obvious shoulder peak at about 386 nm in the emission spectrum of the DSFX-TFB film, which makes the entire spectrum look slightly wider (Fig. 1a). All the HOMOs and LUMOs are mainly concentrated at the π -conjugated backbone comprised of the benzene ring and fluorene units in either conformation. The charge is not localized in a specific location even in the presence of fluorine atoms, which ensures good charge transport properties of DSFX-TFB.



Fig. 2 HOMO and LUMO calculated using the B3LYP/6-31G basis set (a) and current density *versus* voltage characteristics of the hole-only and electron-only devices (b) for DSFX-TFB.

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The hole-only device with the structure of glass/ITO/MoO_x (2 nm)/NPB (30 nm)/DSFX-TFB (30 nm)/NPB (30 nm)/MoO_x (2 nm)/Al (100 nm) and electron-only device with the structure of glass/Al (80 nm)/Cs₂CO₃ (1 nm)/Bphen (40 nm)/DSFX-TFB (40 nm)/Bphen (40 nm)/Cs₂CO₃ (1 nm)/Al (100 nm) were fabricated to investigate the charge-transport of DSFX-TFB. The current density-voltage characteristics of these single-carrier devices are shown in Fig. 2b. It can be determined that DSFX-TFB has the property of hole- and electron-transport that facilitates the charge carrier balance. But the electron current density is higher than the hole current density, indicating that DSFX-TFB exhibits better electron-transport ability than hole-transport capacity.

To investigate the potential nondoped device applications of DSFX-TFB, a series of devices, A–E, were fabricated with multilayer configurations (Fig. 3). First, we fabricated devices A–C, which have the same configuration of ITO/MoO_x (2 nm)/NPB (30 nm)/DSFX-TFB (30 nm)/electron-transporting layer (ETL) (40 nm)/LiF (1 nm)/Al. All the devices have the same total thickness of organic films (100 nm). In devices A–C, DSFX-TFB served as blue light emitter, a thin-layer MoO_x (2 nm) and LiF (1 nm) acted as anode and cathode buffer layer, and NPB as the hole-injecting and transporting layer. Bphen, TPBi and Alq₃ were used in the ETL to transport electrons and block hole/ exciton. The molecular structures of these organic compounds are shown in Fig. 3. The current density–voltage–luminance (*J–V–L*) characteristics, efficiencies *versus* luminance and



Fig. 3 Structure diagram of devices A-E and chemical structures of used materials.

(a) 10000 (b) 3.0 CE (cd A⁻¹) Luminance (cd m⁻²) 2.5 1000 2.0 1.5 100 1.0 0.5 Device B 10 0.0 2.0 Device D PE (Im W⁻¹) 1 հ 3 1.5 6 5 Voltage (V) 1.0 Normalized EL intensity (a.u.) 1.0 0.5 0.0 0.8 0.6 3 EQE (%) 0.4 2 0.2 0.0 400 500 600 700 100 1000 10000 10 Luminance (cd m⁻²) Wavelength (nm)

Fig. 4 (a) J-V-L characteristics of devices A-E. (b) Efficiency characteristics of devices A-E. (c) Normalized EL spectra of devices A-E at 6 V.

Device	$V_{\mathrm{on}}{}^{a}\left(\mathrm{V}\right)$	Emission peaks ^b /FWHM (nm)	$\operatorname{CIE}_{x,y}{}^{b}$	EQE^{c} (%)	Current efficiency	Power efficiency ^{c} (lm W ^{-1})
A	3.45	439/62	(0.15, 0.08)	3.5/3.4	2.7/2.7	1.7/1.2
В	3.91	436/63	(0.15, 0.07)	2.2/2.1	1.7/1.6	0.8/0.6
С	3.82	453/74	(0.16, 0.10)	1.1/1.1	1.0/0.9	0.5/0.3
D	3.47	433/65	(0.15, 0.08)	4.1/3.9	3.2/3.1	2.0/1.3
Е	3.48	436/65	(0.15, 0.07)	3.7/3.6	2.9/2.8	1.9/1.3

Table 1 Performance comparisons of devices A-E

normalized EL spectra of devices A–C are compared in Fig. 4. of The EL performances of devices A–C are summarized in Table 1. D a

Device A exhibited the lowest turn-on voltage of 3.45 V among the three devices and the best performance, as in maximum CE of 2.7 cd A^{-1} , PE of 1.7 lm W^{-1} and EQE of 3.5% (Fig. 4b and Table 1). And it obtained deep-blue emission with peak of 439 nm corresponding to CIE coordinates of (0.15, 0.08) without color shift from 4 V to 7 V (Fig. S6†) and the FWHM of 62 nm. High performance probably contributed to its high PL quantum efficiency and excellent evaporated thin-film morphology. The efficiencies of device B are lower than those of device A despite a slightly enhanced colour purity (Table 1). When compared with device A, efficiencies drop significantly; moreover, at the EL emission peak, redshift appeared in device C (Fig. 4c).

As seen in the previous results, a better device performance was obtained using Bphen as the ETL material. Subsequently, on the basis of device A, we have further optimized the device structure, which is fabricated with the configuration of ITO/MoO_x (2 nm)/*m*-MTDATA (*x* nm)/NPB (30-*x* nm)/DSFX-TFB (30 nm)/Bphen (40 nm)/LiF (1 nm)/Al (Fig. 3). We inserted *m*-MTDATA between MoO_x and NPB, maintaining the thickness of the hole-transporting layer (HTL) up to 30 nm. The thickness of *m*-MTDATA/NPB was 20 nm/10 nm and 10 nm/20 nm in device D and E, respectively. It was found that the device performance was improved due to the introduction of *m*-MTDATA in the HTL. This is because the *m*-MTDATA transition layer benefits hole-transport and thus easily balances the charge carrier. Device D exhibited maximum CE of 3.2 cd A^{-1} , PE of 2.0 lm W^{-1} , EQE of 4.1%, and almost unchanged turn-on voltage of 3.47 V and CIE coordinates of (0.15, 0.08) (Table 1). Moreover, device performance can be improved when the thickness of *m*-MTDATA is higher than that of NPB, compared to device E whose maximum CE, PE, and EQE are 2.9 cd A^{-1} , 1.9 lm W^{-1} , and 3.7%, respectively.

In addition, DSA-Ph as a common dopant material³⁹⁻⁴² and DSFX-TFB were used to fabricate the typical sky-blue fluorescent OLEDs with the host–guest structure as reported in the literature.³⁹ The structure of device F is ITO/MoO₃ (10 nm)/NPB (40 nm)/DSFX-TFB : DSA-Ph (3 wt%, 40 nm)/Alq3 (20 nm)/LiF (0.7 nm)/Al, and the structure of device G is similar to that of device F, apart from the thickness of the emitting layer, which is 50 nm.

The maximum luminance over 20 000 cd m^{-2} was obtained in both device F and device G (Fig. 5a). Nevertheless, the luminance and current density of device F were higher than



Fig. 5 (a) J–V–L characteristics of devices F and G. (b) Current efficiency and power efficiency characteristics of devices F and G. The inset shows normalized EL spectra of devices F and G at 10 V.

Table 2	Performance of devices F and G						
Device	$V_{\mathrm{on}}{}^{a}(\mathrm{V})$	Emission peaks ^{b} (nm)	$\text{CIE}_{x,y}^{b}$	Current efficiency ^c (cd A^{-1})	Power efficiency ^{c} (lm W ⁻¹)		
F	4.5	464, 492	(0.15, 0.23)	6.5/5.1/4.2	3.1/1.8/1.2		
G	5.0	464, 492	(0.15, 0.25)	6.9/5.5/4.4	2.9/1.7/1.1		

^{*a*} Defined as onset voltage of $\log(J)-V$ curve. ^{*b*} At 10 V. ^{*c*} Values at 100 cd m⁻², 1000 cd m⁻², and 5000 cd m⁻².

those of device G at the same voltage. Device F exhibited the maximum CE of 8.03 cd A^{-1} and PE of 4.62 lm W^{-1} , which were slightly higher than those of device G (Fig. 5b), but the CE was a little worse than that of device G when the luminance was more than 50 cd m⁻². Furthermore, device F had a low turn-on voltage of 4.5 V and a slightly better colour purity with CIE coordinates (0.15, 0.23) relative to device G (Table 2). The EL spectra of devices F and G show an intense peak at 464 nm accompanied by a weak peak at 492 nm (Fig. 5b inset, Table 2), which is close to the PL spectrum of DSA-Ph.⁴¹ Emissions from DSFX-TFB host, which are at 401 nm (433–439 nm in the EL spectra, Table 1), are not observed, indicating efficient energy transfer from the DSFX-TFB host to the dopant.

In summary, a green organic semiconductor material DSFX-TFB was synthesized via a relatively green tandem reaction and direct arylation with PASE. Subsequently, the nondoped deep-blue OLEDs based on DSFX-TFB with high performance were successfully realized. The devices exhibited a maximum EQE of 4.1% and deep-blue emission with CIE coordinates of (0.15, 0.08). Furthermore, DSFX-TFB can be used as a host for fluorescent OLEDs with the host-guest structure and better device performances with CE of 8.03 cd A⁻¹ and PE of 4.62 lm W⁻¹ are obtained. These results proved that SFX-based organic semiconductors that are obtained by concise and atomeconomic synthesis will be able to meet green electronics and green chemistry requirements, as well as having potential in the field of organic electronics. And organic semiconductors synthesized via PASE routes will be potential advanced materials for eco-friendly devices.

3. Experimental section

3.1 Synthesis

Synthesis of di(spiro[fluorene-9,9'-xanthene]-2-yl)-1,2,4,5tetrafluorobenzene (DSFX-TFB). A mixture of 2-bromospiro [fluorene-9,9'-xanthene] (2-BrSFX) (0.411 g, 1 mmol), 1,2,4,5tetrafluorobenzene (0.150 g, 1 mmol), Pd(OAc)₂ (11 mg, 0.05 mmol), P^tBu₂Me-HBF₄P (25 mg, 0.1 mmol), K₂CO₃ (0.276 g, 2 mmol) and N,N-dimethylacetamide (2 mL) under nitrogen atmosphere was heated at 100 °C for 24 h with good magnetic stirring. After cooling to room temperature, the reaction mixture was poured into saturated ethylenediaminetetraaceticacid, disodium salt solution, stirred for 1 h, and then extracted with dichloromethane. The combined organic layer was dried over anhydrous Na₂SO₄, filtered and evaporated to dryness. The residue was purified by silica gel column chromatography using petroleum ether/dichloromethane mixed solvent as eluent, affording 0.57 g (70%) of a white solid. ¹H NMR (400 MHz, $CDCl_3$) δ 7.89 (d, J = 8.0 Hz, 2H), 7.83 (d, J = 7.5 Hz, 2H), 7.48 (d, J = 7.9 Hz, 2H), 7.40 (t, J = 7.3 Hz, 2H), 7.27 (s, 4H), 7.24–7.16 (m, 10H), 6.79 (t, J = 6.2 Hz, 4H), 6.46 (d, J = 7.1 Hz, 4H). ¹³C NMR (100 MHz, CDCl₃) δ 155.21 (s), 155.00 (s), 151.43 (s), 140.67 (s), 138.88-138.68 (m), 129.91 (s), 129.02 (s), 128.28 (s), 128.01 (s), 127.71 (s), 127.65 (s), 127.15 (s), 125.79 (s), 124.47 (s), 123.36 (s), 120.34 (s), 120.06 (s), 116.84 (s), 54.45 (s). MALDI-TOF MS: calcd for C₅₆H₃₀F₄O₂ 810.22, found 807.83 (100%). Anal. calculated for C₅₆H₃₀F₄O₂ : C, 82.95%; H, 3.73%; F, 9.37%. Found: C, 82.78; H, 3.67%, F, 9.42%.

3.2 Measurements

The NMR spectrum was recorded on a Bruker AV 400 MHz NMR spectrometer. Mass spectra were collected using a Microflex MALDI-TOF mass spectrometer (Bruker Daltonics, Germany). UV-Vis absorption and photoluminescence spectra were recorded with a Shimadzu UV-3600 and a Shimadzu RF-5301PC spectrophotometer, respectively. The fluorescence quantum yields in solution and in thin film were measured using 9,10-diphenyl anthracene as a reference. Differential scanning calorimetry (DSC) and thermogravimetric analyses (TGA) were performed on a Shimadzu DSC-60A and DTG-60H Instrument, respectively. Cyclic voltammetric (CV) studies were conducted using a CHI600C in a typical three-electrode cell with a platinum sheet working electrode, a platinum wire counter electrode, and a silver/silver nitrate (Ag/Ag⁺) reference electrode.

3.3 Device fabrication

All devices were fabricated by means of vacuum deposition with ITO glass (10 Ω square⁻¹) as the substrate. The ITO surface was scrubbed and ultrasonic cleaned sequentially with detergent, acetone, ethanol, and deionized water, and then treated in an ultraviolet-ozone chamber after drying in an oven. After the organic layers were thermally deposited under a vacuum (about 4.0×10^{-4} Pa) at a rate of 1-2 Å s⁻¹, 100 nm-thick Al was covered directly on the organic layers serving as the cathode. The cathode area defined an active device area of 2 × 2 mm² through a shadow mask. The current-voltage-luminance (*J*-*V*-*L*) characteristics were measured with a PR-650 SpectraScan spectrometer and a Keithley 2400 programmable voltage-current source. All experiments and measurements were carried out at room temperature under ambient conditions.

3.4 Theoretical computation methods

Geometrical optimization for the ground and excited states was carried out at the B3LYP/6-31G and CIS/6-31G levels, respectively. The TDDFT/B3LYP/6-31g calculations of the excitation energies were then performed at the optimized geometries. All the quantum-chemical calculations were performed using the Gaussian09 suite of programs.

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