## Steroids 78 (2013) 1152-1158

Contents lists available at ScienceDirect

## Steroids

journal homepage: www.elsevier.com/locate/steroids

# Biocatalyst mediated production of $6\beta$ ,11 $\alpha$ -dihydroxy derivatives of 4-ene-3-one steroids

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#### ARTICLE INFO

Article history: Received 17 May 2013 Received in revised form 20 July 2013 Accepted 9 August 2013 Available online 25 August 2013

Keywords: Biotransformation 4-Ene-3-one steroids Mucor sp.

## ABSTRACT

Biotransformation of steroids with 4-ene-3-one functionality such as progesterone (**I**), testosterone (**II**), 17 $\alpha$ -methyltestosterone (**III**), 4-androstene-3,17-dione (**IV**) and 19-nortestosterone (**V**) were studied by using a fungal system belonging to the genera of *Mucor* (*M881*). The fungal system efficiently and quantitatively converted these steroids in regio- and stereo-selective manner into corresponding 6 $\beta$ ,11 $\alpha$ -dihydroxy compounds. Time course experiments suggested that the transformation was initiated by hydroxylation at 6 $\beta$ - or 11 $\alpha$ -(10 $\beta$ -hydroxy in case of **V**) to form monohydroxy derivatives which upon prolonged incubation were converted into corresponding 6 $\beta$ ,11 $\alpha$ -dihydroxy derivatives. The fermentation studies carried out using 5 L table-top fermentor with substrates (**I** and **II**) clearly indicates that 6 $\beta$ ,11 $\alpha$ -dihydroxy derivatives of steroids with 4-ene-3-one functionality can be produced in large scale by using *M881*.

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## 1. Introduction

Steroids are biologically and pharmaceutically important compounds and are involved in many physiological activities. Over 300 approved steroid based drugs are known and are widely used as anti-inflammatory, anti microbial, anti-tumor, anti-estrogenic, anti-allergic, anti-diabetic, anti-HIV and anti-convulsant agents [1–7]. Although many attempts have been made to produce steroids and their derivatives through conventional synthetic routes, they involve several steps and are usually time consuming [8,9]. On the other hand, biocatalyst mediated steroid transformation seems to be a powerful tool for the production of novel steroidal derivatives as well as their active pharmaceutical ingredients (APIs) in an efficient and regio- and stereo-selective manner. Biocatalysts are known to carry out the functionalization at remote and inactive carbons on steroids, which would be tedious or impossible through conventional chemical synthesis. Hydroxylation is one of the most important reactions of steroid functionalization as most of the hydroxylated steroids often prove to be more potent biologically active molecules than their non-hydroxylated precursors [1,4,10–12]. For last few decades, biocatalyst mediated hydroxylation on steroids has been well studied and documented. Although fungi belonging to the genera Mucor and Rhizopus have been shown to carryout hydroxylation at  $6\beta$ - or/and  $11\alpha$ -positions, these are not found to be major transformations [13–16].

Earlier, fungal system belonging to the genera of *Mucor* (abbreviated as *M881*) [from National Collection of Industrial Microorganisms (NCIM), Pune catalogue No. 881] could able to carry out novel and preparatively useful transformations of limonoids [17]. This fungal strain *M881* showed the ability to carry out hydroxylation at  $6\beta$ - and  $11\alpha$ -positions of 4-ene-3-one steroids. The present study focuses on the ability of the fungal system *Mucor* 881 (*M881*) to convert 4-ene-3-one steroids such as progesterone (I), testosterone (II),  $17\alpha$ -methyltestosterone (III) and 4-androstene-3,17-dione (IV) into their corresponding  $6\beta$ , $11\alpha$ -dihydroxy derivatives. Further the large-scale fermentation studies have been carried out using I and II as substrates.

### 2. Experimental methods

#### 2.1. Chemicals

Media ingredients, salts and acids were purchased from Merck (India) and Himedia, Mumbai. Analytical grade solvents were procured from Merck (India). Steroidal substrates such as progesterone (**I**), testosterone (**II**),  $17\alpha$ -methyltestosterone (**III**), 4-androstene-3,17-dione (**IV**) and 19-nortestosterone (**V**) were obtained from Sigma–Aldrich.

## 2.2. Microorganism

Microorganism used in present study, *Mucor* 881 (*M881*) was obtained from National Collection of Industrial Microorganisms







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<sup>0039-128</sup>X/\$ - see front matter © 2013 Elsevier Ltd. All rights reserved. http://dx.doi.org/10.1016/j.steroids.2013.08.004

(NCIM), Pune (catalogue No. 881). It was maintained and propagated as reported earlier [18].

#### 2.3. Conditions for biotransformation

Fermentation procedures were carried out as reported earlier [17] in modified CzapekDox medium. Flasks (500 mL) containing 100 mL sterile medium were inoculated with 1 mL spore suspension from well grown (3-5 days) culture on a potato dextrose agar slants and incubated at 30 °C on a rotary shaker at 200 rpm for 36 h. After this growth period, pH was adjusted to 7.0 using sterile 1 M K<sub>2</sub>HPO<sub>4</sub> and 70 mg substrate (I/III/IV/V) (100 mg in case of II) in 0.2 mL tetrahydrofuran (THF) was added to each flask and the incubation was continued for 6 days. Control experiments were also performed with the substrate but without microorganism and with the organism but without substrate. Substrate concentration studies were carried using varied concentration of substrates (0.3-1.2 g/L). In time course experiments, incubations were carried out for 1-12 days and the level of transformation at the end of each incubation were monitored by HPLC, and LCMS analyses. Quantitation and the levels of different metabolites formed were determined on the basis of area under the respective peak and compared with the standard graphs obtained for each metabolite by injecting the known amounts of these metabolites.

Resting cell experiments were carried out by incubating 3 g of well-washed mycelial pellet (36 h grown) with substrate (20 mg) in 50 mL of phosphate buffer (0.1 M, pH 7.0) on a rotary shaker (200 rpm). At the end of incubation period (36 h), the contents were extracted and analyzed by HPLC and LCMS.

## 2.4. Scale-up and fermentor studies

To standardize the scale-up fermentation conditions for largescale production of hydroxylated steroids using M881, we carried out transformation in three different volumes (100 mL, 600 mL, 5000 mL) of modified CzapekDox medium. Time course experiments were performed in shake flasks with 100 mL and 600 mL medium and in 7 L capacity tabletop fermentor (New Brunswick Scientific) with 5 L fermentation media. Shake flask experiments were carried out as mentioned above. The fermentor containing 5 L medium was inoculated using 100 mL of 24 h grown culture of M881 and incubated at 30 °C for 24 h with the following controlled parameters: rotary agitation- 200 rpm; dissolved oxygen-(DO) 60-80% (of saturation), airflow- 2 SLPM (Standard L/min). After this incubation period, substrate (3.5 g of I or 5 g of II) in 20 mL of THF was added to the fermentation media and incubation was continued. Aliquots were drawn aseptically at every 48 h, extracted with ethyl acetate and the level of transformation was monitored by HPLC and LCMS analyses.

#### 2.5. Extraction of metabolites

At the end of incubation period, the contents from all flasks were pooled and filtered. Broth and mycelia were extracted four times with ethyl acetate separately. As TLC and HPLC analyses indicated that the metabolites present in both the extracts were same, the extracts were pooled, dried over anhydrous sodium sulfate, and the solvent was evaporated under reduced pressure on a rotary evaporator. The crude residue obtained was subjected to column chromatography to isolate the metabolites.

## 2.6. Chromatographic procedure

Metabolites formed were purified by subjecting the crude extract to column chromatography over silica gel (230-400 mesh) and eluting with methanol/dichloromethane  $(CH_2Cl_2)$  gradient

(1–10% of methanol in CH<sub>2</sub>Cl<sub>2</sub>) mixture. Compounds were analyzed by thin-layer chromatography (TLC) using solvent system I (5% methanol in CH<sub>2</sub>Cl<sub>2</sub>) and system II (10% methanol in CH<sub>2</sub>Cl<sub>2</sub>) and compounds were visualized by spraying with a solution of 3.2% anisaldehyde, 2.8% sulfuric acid, 2% acetic acid in ethanol followed by heating. TLC was performed on pre-coated silica gel 60-F254 plates (0.25 mm). High-performance liquid chromatography (HPLC) analyses of metabolites were carried out on Waters 600A HPLC instrument, with X-bridge  $C_{18}$  column (4.6  $\times$  100 mm) and methanol/water gradient elution at 1 mL/min flow rate and 245 nm wavelength. For preparative HPLC purification of metabolites, X-bridge  $C_{18}$  column (19  $\times$  100 mm) was used with methanol/water isocratic elution (30-50% of methanol in water) at flow rate of 15 mL/min. <sup>1</sup>H and <sup>13</sup>C NMR spectra were recorded in CD<sub>3</sub>OD on Bruker AC-400 at 400.13 and 100.03 MHz or on a Bruker DRX-500 spectrometer at 500.13 and 125.78 MHz respectively. Chemical shifts are reported in parts per million with respect to TMS (tetramethylsilane) as internal standard. IR spectra were recorded on Schimadzu 8400 series FTIR instrument and values are reported in cm<sup>-1</sup>. Optical rotations ( $[\alpha]_D$ ) were recorded using Jasco, P-1020 polarimeter and are reported in deg/dm and the concentration (c) is given in g per 100 mL in the specified solvent. Mass spectra were recorded on Waters make QTOF (SYN-APT-HDMS).

## 2.7. X-ray crystallographic data

X-ray intensity data measurements of the compounds **Ib** and **IIc** were carried out on a Bruker SMART APEX I CCD diffractometer with graphite-monochromatized (MoK<sub> $\alpha$ </sub> = 0.71073 Å) radiation at room temperature. The X-ray generator was operated at 50 kV and 30 mA. Data were collected with  $\omega$  scan width of 0.3° at different settings of  $\varphi$  (0°, 90°, 180° and 270°) keeping the sample-to-detector distance fixed at 6.145 cm and the detector position (2 $\theta$ ) fixed at –28°. The X-ray data collection was monitored by SMART program[19]. All the data were corrected for Lorentzian, polarization and absorption effects using SAINT and SADABS programs[19]. SHELX-97 was used for structure solution and full matrix least-squares refinement on  $F^2$  [20]. ORTEPs were generated using Mercury-3.0 program [21].

## 3. Results and discussion

#### 3.1. Transformation of progesterone (I)

A batch of 30 flasks was inoculated with M881 and the substrate I(0.7 g/L) was added. At the end of 6 days of incubation period, the contents of all flasks were pooled and processed as described in experimental section. The crude extract (1.87 g) upon TLC and HPLC analyses indicated the presence of one major and two minor metabolites along with small amount of substrate I. The crude extract was subjected to column chromatography on silica gel (230-400 mesh, 50 g) and elution of metabolites was carried out with methanol/dichloromethane (CH<sub>2</sub>Cl<sub>2</sub>) gradient mixture. Eluting the column with 2% methanol in CH2Cl2 yielded unmetabolized substrate I (38 mg, R<sub>f</sub>: 0.83 system: I; R<sub>t</sub>: 41.0 min,). Further elution of the column with 3% methanol in dichloromethane yielded a fraction (1.01 g) containing three metabolites ( $R_f$ : 0.41, 0.40, 0.29 system: I; Rt: 26.3 min, 16.8 min, 19.5 min respectively), which were purified by preparative HPLC (117 mg, 54 mg, 741 mg respectively).

The HRMS spectrum of compound with  $R_f$ : 0.41 (system: I) showed [M+Na]<sup>+</sup> peak at m/z 353.2065 ( $C_{21}H_{30}O_3Na$ ) indicating the introduction of a hydroxy group to the parent structure (I). Signal at  $\delta$  3.97 (1H, dt, *J* = 4.6, 10.7 Hz,) in <sup>1</sup>H NMR and shift of signal

ble 1
I-NMR spectral data of progesterone (I), testosterone (II), 17α-methyltestosterone (III), 4-androstene-3,17-dione (IV), 19-nortestosterone (V) and their metabolites in CD <sub>3</sub> OD.

Metabolites	18-CH <sub>3</sub>	19-CH <sub>3</sub>	4-H	6α-Н	11β-Н	Other significant signals
I	δ 0.67 (3H, s, H- 18)	1.23 (3H, s, H- 19)	5.71 (1H, s, H-4)			2.12 (3H, s, H-21)
la	0.69 (3H, s, H-18)	1.35 (3H, s, H-	5.72 (1H, s, H-4)		3.96 (1H, dt, <i>J</i> = 4.6, 10.7 Hz, H-	2.14 (3H, s, H-21)
Ib	0.67 (3H, s, H-18)	1.46 (3H, s, H-	5.74 (1H, s, H-4)	4.22 (1H, t, H-	3.97 (1H, dt, J = 4.6, 10.7 Hz, H-11B)	2.10 (3H, s, H-21)
lc	0.64 (3H, s, H-18)	1.58 (3H, s, H- 19)	5.79 (1H, s, H-4)	4.28 (1H, t, H- 6α)	110)	2.11 (3H, s, H-21)
Ш	0.82 (3H, s, H-18)	1.27 (3H, s, H- 19)	5.74 (1H, s, H-4)	000)		3.61 (1H, t, H-17α)
lla	0.81 (3H, s, H-18)	1.39 (3H, s, H- 19)	5.78 (1H, s, H-4)	4.26 (1H, t, H-		3.59 (1H, t, H-17a)
IIb	0.81 (3H, s, H-18)	1.36 (3H, s, H- 19)	5.71 (1H, s, H-4)	533)	3.99 (1H, dt, <i>J</i> = 4.6, 10.7 Hz, H-	3.62 (1H, t, H-17a)
llc	0.83 (3H, s, H-18)	1.51 (3H, s, H- 19)	5.77 (1H, s, H-4)	4.25 (1H, t, H- 6α)	4.00 (1H, dt, $J = 4.6$ , 10.7 Hz, H- 11B)	3.62 (1H, t, H-17a)
ш	0.86 (3H, s, H-18)	1.14 (3H, s, H-	5.67 (1H, s, H-4)	533)	••••	1.21 (3H, s, 17α-CH3)
IIIa	0.92 (3H, s, H-18)	1.36 (3H, s, H- 19)	5.71 (1H, s, H-4)		4.01 (1H, dt, <i>J</i> = 4.6, 10.7 Hz, H-	1.21(3H, s, 17α-CH3)
IIIb	0.92 (3H, s, H-18)	1.40 (3H, s, H- 19)	5.78 (1H, s, H-4)	4.26 (1H, t, H- 6α)	••••	1.19(3H, s, 17α-CH3)
IIIc	0.94 (3H, s, H-18)	1.52 (3H, s, H- 19)	5.78 (1H, s, H-4)	4.25 (1H, t, H- 6α)	4.04 (1H, dt, <i>J</i> = 4.6, 10.7 Hz, H-	1.22 (3H, s, 17a-CH3)
IV	0.93 (3H, s, H-18)	1.26 (3H, s, H-	5.73 (1H, s, H-4)	000)	110)	
IVa	0.97 (3H, s, H-18)	1.44 (3H, s, H- 19)	5.83 (1H, s, H-4)	4.34 (1H, t, H- 6α)		
IVb	0.95 (3H, s, H-18)	1.38 (3H, s, H- 19)	5.73 (1H, s, H-4)	500)	4.01 (1H, dt, <i>J</i> = 4.6, 10.7 Hz, H-	
IVc	0.97 (3H, s, H-18)	1.53 (3H, s, H-	5.81 (1H, s, H-4)	4.31 (1H, t, H- 6α)	4.05 (1H, dt, <i>J</i> = 4.6, 10.7 Hz, H-	
IVd	0.94 (3H, s, H-18)	1.27 (3H, s, H- 19)	5.75 (1H, s, H-4)	500)		3.45 (1H, dt, H-7a)
v	0.81 (3H, s, H-18)	)	5.80 (1H, d, H-4, <i>I</i> = 1.83 Hz)			3.59 (1H, t, H-17α)
Va	0.82 (3H, s, H-18)		J = 1.83 Hz 5.86 (1H, d, H-4, J = 1.83 Hz)	4.29 (1H, t, H-		3.59 (1H, t, H-17α)
Vb	0.80 (3H, s, H-18)		5.73 (1H, d, H-4, l = 1.83 Hz)	300)		3.58 (1H, t, H-17α)

<sup>a</sup>Progesterone (**I**), 11α-hydroxyprogesterone (**Ia**), 6β,11α-dihydroxyprogesterone (**Ib**), 6β-hydroxypregn-4-ene-3,11,20-trione (**Ic**), Testosterone (**II**), 6β-hydroxytestosterone (**IIa**), 11α-hydroxytestosterone (**IIb**), 6β,11α-dihydroxytestosterone (**IIC**), 17α-methyltestosterone (**III**), 11α-hydroxy-17α-methyltestosterone (**IIIb**), 6β,11α-dihydroxy-17α-methyltestosterone (**IIIc**), 4-androstene-3,17-dione (**IV**), 6β-hydroxy-4-androstene-3,17-dione (**IVb**), 6β,11α-dihydroxy-4-androstene-3,17-dione (**IVb**), 6β,11α-dihydroxy-4-androstene-3,17-dione (**IVb**), 6β,11α-dihydroxy-4-androstene-3,17-dione (**IVb**), 6β,11α-dihydroxy-4-androstene-3,17-dione (**IVb**), 19-nortestosterone (**Vb**), 6β-hydroxy-19-nortestosterone (**Vb**).

from  $\delta$  22.1 to  $\delta$  69.3 in <sup>13</sup>C NMR spectra (Tables 1 and 2) confirmed the insertion of a hydroxy group in progesterone at C-11 position. The stereochemistry of the newly introduced hydroxyl group at C-11 was deduced to be  $\alpha$  on the basis of coupling constants and NOESY correlations of H-18 $\beta$  ( $\delta$  = 0.69) and H-19 $\beta$  ( $\delta$  = 1.35) with H-11 ( $\delta$  = 3.97) (Supplement S12). From the spectral data, the metabolite was identified as 11 $\alpha$ -hydroxyprogesterone (**Ia**) and the spectral data (Tables 1 and 2 and Supplement ST1) for **Ia** matched well with the earlier report [22].

The molecular formula for compound with  $R_{\rm f}$ : 0.29 (system: I) was deduced as  $C_{21}H_{30}O_4$  from HRMS analysis which showed [M+Na]<sup>+</sup> ion peak at m/z 369.2038, indicating introduction of two hydroxy group in the substrate I. <sup>1</sup>H NMR spectrum of compound showed signal at  $\delta$  3.97 (1H, dt, J = 4.6, 10.7 Hz,) and at  $\delta$  4.22 (1H, t). Chemical shift for C-6 and C-11 carbons from  $\delta$  34.7 and  $\delta$  22.1 to  $\delta$  73.8 and  $\delta$  69.3 respectively (Tables 1 and 2 and Supplement ST1 and S16) revealed the presence of 6- and 11-hydroxyl groups. The NOESY correlations of C11 with C18 methyl and C19 methyl further confirmed the hydroxyl group to be  $\alpha$  in nature. The stereochemistry of the C-6 hydroxyl group was deduced to be  $\beta$  on the basis of the NOESY interaction between H-6 and H-

14α ( $\delta$  = 1.35). The position and stereochemistry of newly introduced hydroxyl groups were further confirmed from X-ray diffraction data of metabolite (**Ib**) (CCDC reference number = CCDC 922747, supplement) and it was identified as 6β,11α-dihydroxy-progesterone (Fig. 1). The spectral data (Tables 1 and 2 and Supplement ST1) for the compound was in good agreement with the earlier report [23].

HRMS for the metabolite with  $R_f$ : 0.40 (system: I) showed a peak at m/z 367.1885 ( $[M+Na]^+$ ) indicating the molecular formula was  $C_{21}H_{28}O_4Na$  (cal: 367.1886). The <sup>1</sup>H NMR spectrum showed appearance of narrow triplet at  $\delta$  4.28 indicating the presence of hydroxyl functionality at 6β- position. In <sup>13</sup>C NMR spectrum of the compound, two new signals at  $\delta$  211.0,  $\delta$  73.8 and disappearance of signals at  $\delta$  22.1,  $\delta$  34.7 were observed along with downfield shift of C-12 carbon from  $\delta$  39.7 to  $\delta$  57.3 (Tables 1 and 2 and Supplement ST1 and S20), indicating introduction of hydroxyl at C-6 position and oxo group at C-11 position. The stereochemistry of the hydroxyl group was confirmed from NOESY correlation of C-6 proton with H-14 $\alpha$  (Supplement S20). From these observations the metabolite was identified as 6β-hydroxypregn-4-ene-3,11,20trione (**Ic**).

 Table 2

  $^{13}$ C-NMR spectral data of progesterone, testosterone,  $17\alpha$ -methyltestosterone, 19-nortestosterone, 4-androstene-3,17-dione and their metabolites in CD<sub>3</sub>OD.

Carbon atoms	Compounds																			
	I	Ia	Ib	Ic	Π	IIa	IIb	IIc	Ш	IIIa	IIIb	IIIc	IV	IVa	IVb	IVc	IVd	v	Va	Vb
1	36.8	38.6	38.9	37.1	36.8	37.7	38.6	38.5	36.8	38.6	38.4	38.7	36.3	38.3	36.6	36.7	36.6	27.2	27.2	32.7
2	34.7	34.9	35.2	34.8	34.7	35.0	34.9	35.2	34.7	34.9	35.1	35.2	34.7	35.0	34.9	35.2	34.7	37.3	37.1	33.2
3	202.3	203.0	203.6	203.6	202.3	203.2	203.0	203.6	202.3	203.0	203.2	203.7	202.2	203.0	203.0	203.7	202.1	202.9	203.3	202.3
4	124.2	124.7	127.2	127.2	124.1	126.6	124.6	127.2	124.1	124.6	126.7	127.5	124.3	126.9	124.8	127.3	125.0	124.7	125.6	124.7
5	175.0	175.3	171.8	171.8	175.2	171.6	175.6	171.9	175.2	175.6	171.6	172.0	174.5	171.1	175.1	171.6	171.2	170.8	168.8	168.7
6	33.9	34.7	73.8	73.8	33.9	73.6	34.8	73.8	33.0	34.8	73.6	73.8	32.5	73.4	34.6	73.6	43.5	36.5	72.5	34.5
7	33.2	33.0	40.6	40.0	32.9	38.3	32.6	40.3	32.7	32.8	39.2	40.3	32.0	36.6	31.7	40.2	75.1	32.0	39.1	34.5
8	36.8	36.2	29.7	31.3	36.9	30.6	36.6	30.2	37.7	37.5	31.9	30.8	36.6	30.7	35.7	29.4	43.8	41.6	34.9	36.5
9	55.1	60.0	60.0	62.8	51.8	51.7	60.3	60.3	51.5	60.2	51.5	60.3	52.0	55.1	60.2	60.12	52.1	51.0	50.9	54.5
10	40.0	41.3	40.3	39.1	40.0	39.3	41.5	40.7	40.0	41.5	39.4	40.8	40.0	39.4	41.5	40.7	39.4	43.8	39.5	70.9
11	22.1	69.3	69.3	210.8	21.7	21.7	69.4	69.4	21.8	69.8	21.8	69.8	21.4	21.3	69.1	69.1	21.4	27.7	27.2	21.2
12	39.7	50.9	50.8	57.3	37.7	39.4	51.1	51.0	34.0	44.4	32.7	44.3	33.7	32.5	43.5	43.4	32.4	37.7	37.7	37.5
13	45.1	45.2	45.3	47.9	43.9	44.0	44.6	44.7	46.6	47.3	46.8	47.5	48.8	49.1	49.1	49.0	49.1	44.1	44.4	44.0
14	57.2	56.5	56.4	55.1	55.5	55.3	49.1	49.0	55.4	50.9	55.2	50.8	55.3	51.1	51.3	51.1	51.8	51.1	50.9	51.4
15	25.3	25.2	25.2	24.9	24.2	24.2	24.1	24.1	24.2	24.2	24.2	24.1	22.6	22.7	22.6	22.6	25.9	24.1	24.0	24.3
16	23.8	23.8	23.8	24.4	30.6	31.1	30.7	30.0	39.2	39.2	39.5	39.2	36.7	38.5	38.5	37.5	36.8	30.6	30.6	30.6
17	64.5	64.3	64.3	63.2	82.2	81.3	81.3	81.9	82.1	81.7	82.2	81.7	221.8	223.5	221.8	222.1	223.5	82.2	82.3	82.3
18	13.7	14.7	14.7	14.7	11.6	11.6	12.7	12.7	14.6	15.7	14.6	15.7	14.0	14.1	14.9	14.9	14.3	11.6	11.6	11.5
19	17.7	18.6	20.3	19.3	17.7	19.7	18.7	20.4	17.7	18.7	19.7	20.4	17.6	19.7	18.7	20.4	17.6	-	-	-
20	212.1	211.6	211.7	211.0	-	-	-	-	26.1	26.1	26.0	26.1	-	-	-	-	-	-	-	-
21	31.6	31.4	31.4	32.3	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-



Fig. 1. X-ray structure of Ib.

Substrate concentration studies indicated that the organism could transform progesterone (**I**) into **Ia**, **Ib** and **Ic** in efficient manner at the concentration of 0.7 g/L. Increase in the substrate concentration decreased the level of metabolites formation. Time course experiment carried out using **I** revealed that during early stages of incubation (two days) nearly 35% of **I** was transformed into metabolites **Ia**, **Ib** and **Ic**. When the incubation period was extended to 12 days, the transformation was increased to 98% with formation of  $6\beta$ ,11 $\alpha$ -dihydroxyprogesterone (**Ib**) as a major metabolite (96%) (Figs. 2 and 3a).

*M881* has initiated the transformation of **I** by hydroxylation at 11 $\alpha$ -position to form **Ia** which further undergoes one more hydroxylation at 6 $\beta$ -position to form **Ib**. This was further confirmed by incubating **Ia** with *M881*, which transformed into **Ib**. Moreover, the formation of 6 $\beta$ -hydroxyprogesterone was not observed by HPLC and LCMS analyses. Small amount of **Ib** was converted into **Ic** as the microorganism oxidizes 11 $\alpha$ -hydroxyl group on **Ib**. Based on these results, the biotransformation pathway of progesterone by *M881* was deduced (Scheme 1).

## 3.2. Biotransformation of testosterone (II)

Transformation of II (1.0 g/L) was carried out using 30 flasks as described in experimental section. The crude extract (2.3 g) obtained after 6 days of incubation was subjected to HPLC and

LC-MS analyses, which indicated the presence of three metabolites along with trace amount of unmetabolised substrate II. The metabolites were purified over silica gel column (230–400 mesh, 38 g) chromatography by eluting with gradient mixture of methanol in dichloromethane. Elution with 2% methanol in CH<sub>2</sub>Cl<sub>2</sub> yielded a fraction containing substrate II (27 mg  $R_f$ : 0.79 system: II;  $R_t$ : 30.2 min). Other three metabolites were subsequently eluted with 2.5, 2.8 and 3.1% methanol in CH<sub>2</sub>Cl<sub>2</sub> (369 mg, 251 mg, 546 mg, *R*<sub>f</sub>: 0.60, 0.44, 0.32 system II; Rt: 16.0 min, 19.0 min, 10.5 min, respectively). From HRMS, IR, <sup>1</sup>H, <sup>13</sup>C NMR spectral data analyses (Tables 1 and 2 and Supplement ST1) and X-ray diffraction data (Supplement Fig. S1) (CCDC reference number = CCDC 922257), the compounds were characterized as 6<sub>β</sub>-hydroxytestosterone (IIa), 11 $\alpha$ -hydroxytestosterone (IIb) and 6 $\beta$ ,11 $\alpha$ -dihydroxytestosterone (IIc). The spectral data for these compounds agreed well with the earlier reports [24.25].

The optimum concentration for the transformation was determined from substrate concentration studies and it was found to be 1.0 g/L. Time-course experiments indicate that *M881* could transform 66% of testosterone (**II**) into 6 $\beta$ -hydroxytestosterone (**IIa**), 11 $\alpha$ -hydroxy testosterone (**IIb**) 6 $\beta$ ,11 $\alpha$ -dihydroxytestosterone (**IIc**) at the end of 48 h incubation. At the end of twelfth day of incubation, **IIc** was found to be major metabolite (84%) (Supplement Figs. S2 and S3a). The biotransformation pathway for **II** (Scheme 2) was confirmed by incubating 6 $\beta$ -hydroxytestosterone



Fig. 2. The HPLC analysis of the broth extract of progesterone (I) after 8 days of incubation.



**Fig. 3a.** Time course study of progesterone (**I**) transformation in shake flask fermentation: (**•**) progesterone (**I**), (**•**)  $11\alpha$ -hydroxyprogesterone (**Ia**), (**•**)  $6\beta$ ,  $11\alpha$ -dihydroxyprogesterone (**Ib**), (**•**)  $6\beta$ -hydroxypregn-4-ene-3, 11, 20-trione (**Ic**).



**Scheme 1.** Transformation of progesterone (I) into corresponding hydroxy derivatives by fungal strain *M881*.

(IIa),  $11\alpha$ -hydroxytestosterone (IIb) with *M881*. It was observed that both metabolites IIa and IIb were transformed into dihydroxy metabolite IIc.

#### 3.3. Transformation of $17\alpha$ -methyltestosterone (III)

For the purification of metabolites, transformation of **III** (0.7 g/L) was carried using 30 flasks inoculated with *M881* as described in experimental section. The TLC, HPLC and LC–MS analyses of crude extract (1.79 g) obtained after 6 days of incubation showed the presence of three metabolites along with trace amount of unmetabolised substrate **III**. The metabolites were purified over silica gel column (230–400 mesh, 44 g) chromatography with gradient mixture of methanol in  $CH_2Cl_2$  as mobile phase. Elution of the

column with different % of methanol in CH<sub>2</sub>Cl<sub>2</sub> yielded fractions containing pure compounds with  $R_{\rm f}$  values 0.81, 0.65, 0.41, 0.35 (system: II) respectively. Based on the spectral data analyses [HRMS, IR, <sup>1</sup>H and <sup>13</sup>C NMR (Tables 1 and 2 and Supplement ST1)] the metabolites were identified as 11 $\alpha$ -hydroxy-17 $\alpha$ -methyltestosterone (**IIIa**) (539 mg,  $R_{\rm f}$ : 0.41,  $R_{\rm t}$ : 18.8 min), 6 $\beta$ -hydroxy-17 $\alpha$ -methyltestosterone (**IIIb**) (417 mg,  $R_{\rm f}$ : 0.65,  $R_{\rm t}$ : 17.6 min) and 6 $\beta$ ,11 $\alpha$ -dihydroxy-17 $\alpha$ -methyltestosterone (**IIIC**) (365 mg,  $R_{\rm f}$ : 0.35,  $R_{\rm t}$ : 12.5 min). The spectral data for purified compounds (Tables 1 and 2 and Supplement ST1) was completely agreed with that of earlier report [26,27].

From time course experiments (concentration 0.7 g/L), it was observed that the fungal system can convert  $17\alpha$ -methyltestosterone (III) into  $11\alpha$ -hydroxy- $17\alpha$ -methyltestosterone (IIIIa),  $6\beta$ -hydroxy- $17\alpha$ -methyltestosterone (IIIb) and  $6\beta$ , $11\alpha$ -dihydroxy- $17\alpha$ -methyltestosterone (IIIc) (Scheme 3) (Supplement Figs. S4 and S5). However, with prolonged incubation, increase in the concentration of IIIc was observed. At the end of 12 days of incubation, 90% of III was converted into IIIC as a major metabolite.

#### 3.4. Transformation of 4-androstene-3,17-dione (IV)

TLC and HPLC analyses of the crude extract (1.63 g) obtained after processing a batch of 30 flasks for the transformation of 4androstene-3,17-dione (**IV**), inoculated with *M881*, indicated the presence of four metabolites along with small amount of substrate **IV**. The metabolites [57 mg (**IV**), 338 mg, 472 mg, 198 mg, and 391 mg,  $R_f$ : 0.82 (**IV**), 0.64, 0.58, 0.56, and 0.32 system: I,  $R_t$ : 46.2 (**IV**), 26.1 min, 24.8 min, 21.0 min, and 12.5 min respectively] were purified over silica gel (230–400 mesh, 44 g) column chromatography by eluting with methanol/dichloromethane (CH<sub>2</sub>Cl<sub>2</sub>) gradient mixture. From the spectral data (Tables 1 and 2 and Supplement ST1) analyses and by comparing the data with earlier reports [1,25,28] the metabolites were identified as 6β-hydroxy-4-androstene-3,17-dione (**IVa**), 11α-hydroxy-4-androstene-3,17-dione (**IVb**), 7β-hydroxy-4-androstene-3,17-dione (**IVd**) and 6β,11αdihydroxy-4-androstene-3,17-dione (**IVc**).

Time-course for the transformation of 4-androstene-3,17-dione (**IV**) revealed that in the early stages of incubation nearly 50% of **IV** was transformed into four metabolites (**IVa-d**) with 11 $\alpha$ -hydroxy-4-androstene-3,17-dione (**IVb**) as major metabolite (Supplement Figs. S6 and S7). It was observed that on prolong incubation percentage of 6 $\beta$ ,11 $\alpha$ -dihydroxy metabolite was increased with decrease in the percentage of both 6 $\beta$ - and 11 $\alpha$ -hydroxy metabolites (**IVa** and **IVb**) (Scheme 4).

## 3.5. Transformation of 19-nortestosterone (V)

Transformation of **V** (0.7 g/L) was carried out using 30 flasks inoculated with *M881* as described in experimental section. The crude extract (1.6 g) on TLC, HPLC and LCMS analyses indicated the presence of two metabolites with a trace amount of unmetabolized substrate **V**. The metabolites were purified over silica gel



Scheme 2. Transformation of testosterone (II) into corresponding hydroxy derivatives by fungal strain M881.

column (230–400 mesh, 38 g) chromatography. Elution of the column with 1% of methanol in CH<sub>2</sub>Cl<sub>2</sub> yielded a fraction containing substrate **V** (608 mg,  $R_f$ : 0.81,  $R_t$ : 22.8 min). Other two metabolites were then eluted as a mixture with 1.5% of methanol in CH<sub>2</sub>Cl<sub>2</sub>. Two metabolites were then purified using preparative HPLC (326 mg, 289 mg,  $R_f$ : 0.64, 0.64 system: II;  $R_t$ : 10.1 min, 11.8 min respectively) and were identified as 6β-hydroxy-19-nortestosterone (**Va**) and 10β-hydroxy-19-nortestosterone (**Vb**) from the spectral data analysis (Tables 1 and 2 and Supplement ST1). The spectral data for both the metabolites were in good agreement with the earlier report [26].

Time course experiment for the transformation of 19-nortestosterone (**V**) explained that fungal strain *M881* transformed 19-nortestosterone (**V**) into **Va** and **Vb** (Supplement Figs. S8 and S9). By prolonging the incubation period to 12 days, the transformation of **V** was increased to 97% with proportionate increase in the level of **Va** and **Vb** (Scheme 5). However, the formation of dihydroxy derivative (s) was not observed as seen with **I–IV**.

#### 3.6. Studies on large-scale fermentation

Scale-up studies were carried out in shake flasks (600 mL media) containing progesterone (I) (0.7 g/L) or Testosterone (II) (1.0 g/L) as substrate. Flask was inoculated with *M881* and incubated on a rotary shaker. At the end of every 2 days the aliquots were drawn aseptically from flask, extracted and analyzed by HPLC and LC–MS. These results revealed that, the fungal system quantitatively converted I and II into corresponding dihydroxy



**Scheme 3.** Transformation of  $17\alpha$ -methyltestosterone (III) into corresponding hydroxyl derivatives by fungal strain *M881*.



**Scheme 4.** Transformation of 4-androstene-3,17-dione (**IV**) into corresponding hydroxy derivatives by fungal strain *M881*.

metabolites in 10 days of incubation. Similar results were obtained when fermentor was used with 5000 mL of CzapekDox media containing I (0.7 g/L) or II (1.0 g/L) (Fig. 3b and Supplement S3b). Thus, the fungal system, *M881* can be used for the large-scale production of  $6\beta$ ,11 $\alpha$ -dihydroxy derivatives of I, II, III, and IV with fine tuning of the fermentation conditions.

In conclusion, the versatile fungal strain *Mucor* sp. (*M881*) could able to carry out the regio- and stereo- specific hydroxylation at  $6\beta$ ,11 $\alpha$ -positions in steroids with 4-ene-3-one functionality. *M881* efficiently carried out hydroxylation at C-6 $\beta$  and C-11 $\alpha$  position on progesterone (**I**), testosterone (**II**), 17 $\alpha$ -methyltestosterone (**III**) and 4-androstene-3,17-dione (**IV**) to form corresponding  $6\beta$ ,11 $\alpha$ -dihydroxy derivatives **Ib**, **IIc**, **IIIc** and **IVc** as a major metabolites. However the fungal system failed to carryout hydroxylation at 11 $\alpha$  position when 19-nortestosterone (**V**) was used as a



Scheme 5. Transformation of 19-nortestosterone (V) into corresponding hydroxy derivatives by fungal strain *M881*.



**Fig. 3b.** Time course study of progesterone (**I**) transformation in fermentor: ( $\bullet$ ) progesterone (**I**), ( $\bullet$ ) 11 $\alpha$ -hydroxyprogesterone (**Ia**), ( $\bullet$ ) 6 $\beta$ ,11 $\alpha$ -dihydroxyprogesterone (**Ib**), ( $\blacksquare$ ) 6 $\beta$ -hydroxypregn-4-ene-3,11,20-trione (**Ic**).

substrate indicates that the methyl group at C10 position is necessary for the 11 $\alpha$ -hydroxylation by *M881*. The large scale fermentation studies in 5 L fermentor with progesterone (I) and testosterone (II) clearly indicates that this fungal system can be used for large scale asymmetric synthesis of 6 $\beta$ ,11 $\alpha$ -dihydroxy derivatives of I, II, III and IV.

## Acknowledgment

S.K. and S.H. thank CSIR-New Delhi for the fellowship. This work was supported by CSIR Network grant (NWP0006, BSC0124, and CSC0106).

## Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.steroids.2013. 08.004.

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