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Acetic anhydride as oxygen donor in the non-hydrolytic sol-gel synthesis of mesoporous TiO_2 with high electrochemical lithium storage performances

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An original, halide-free non-hydrolytic sol-gel route to mesoporous anatase TiO₂ with hierarchical porosity and high specific surface area is reported. This route is based on the reaction at 200 °C of titanium (IV) isopropoxide with acetic anhydride, in the absence of a catalyst or of a solvent. NMR studies indicated that this method provides an efficient, truly non-hydrolytic and aprotic route to TiO₂. Formation of the oxide involves acetoxylation and condensation successive reactions, both with ester elimination. The resulting TiO₂ materials were nanocrystalline, even before calcination. Small (\approx 10 nm) anatase nanocrystals spontaneously aggregated to form mesoporous micron sized particles with high specific surface area (260 m² g⁻¹ before calcination). Evaluation of the lithium storage performances showed a high reversible specific capacity, particularly for the non-calcined sample with the highest specific surface area favoring pseudo-capacitive storage: 253 mAh g⁻¹ at 0.1C and 218 mAh g⁻¹ at 1C (C = 336 mA g⁻¹). This sample also showed good cyclability (>92% retention after 200 cycles at 336 mA g⁻¹) with a high coulombic efficiency (99.8 %). Synthesis in the presence of a solvent (toluene or squalane) offers the possibility to tune the morphology and texture of the TiO₂ nanomaterials.

Introduction

Nanostructured, mesoporous metal oxides are in high demand for advanced applications such as energy storage, photovoltaic conversion, (photo)catalysis or sensing. Due to its outstanding electronic and optical properties, high chemical stability, low toxicity and low cost, nanostructured titanium dioxide is one of the most studied oxide nanomaterials in all of these fields.^[1, 2] In particular, mesoporous anatase TiO₂ is a promising anode material for Li-ion batteries owing to its good capacity, cyclability and safety.^[3-5] The elaboration of advanced nanostructured materials depends on the development of powerful synthetic methodologies. The sol-gel process is the most common method used to synthesize mesoporous oxides, as it offers the possibility to obtain metastable phases, with control over composition, homogeneity, and texture. Conventional sol-gel based on hydrolysis and condensation reactions naturally predominates, but non-hydrolytic (or non-aqueous) sol-gel (NHSG) chemistry has been found to provide simple and powerful alternative routes notably for the synthesis of mixed oxides, of nanoparticles, and of mesoporous materials.^[6-11]

Among the various NHSG routes described in the literature, two main routes have proven particularly successful: i) the so-called benzyl alcohol route, based on the reaction of metal chloride or alkoxide precursors with benzyl alcohol acting as solvent and oxygen donor^[12, 13] and ii) the alkyl halide elimination route, based on the reaction of metal or silicon chlorides with alkoxide or ether oxygen donors. The benzyl alcohol route has been used mainly in the preparation of crystalline metal oxide nanoparticles,^[7, 14] while the alkyl halide elimination route has been used both for the preparation of oxide nanoparticles (in the presence of capping agents^[15, 16] or in dilute conditions^[17, 18]) and for the synthesis of non-ordered mesoporous oxides or mixed oxides.^[19, 20]

Ester elimination between acetate and alkoxide precursors (equation 1) is one of the early routes proposed in NHSG.

$$\begin{split} \mathsf{M}(\mathsf{OR})_4 + \mathsf{M}'(\mathsf{OAc})_4 & \longrightarrow & \mathsf{MM'O}_{4-x}(\mathsf{OR})_x(\mathsf{OAc})_x + 4\text{-}x \; \mathsf{AcOR} \quad (1) \\ \mathsf{M} = \mathsf{Zr} \; ; \; \mathsf{M'} = \mathsf{Si}, \; \mathsf{Zr} \; ; \; \mathsf{R} = {}^{\mathsf{n}}\mathsf{Pr} \end{split}$$

This route appears seducing because it does not involve chloride precursors. However, the only oxide materials prepared by this route were ZrO₂ and SiO₂-ZrO₂.^[21] This limited success was most likely due to the lack of commercially available anhydrous metal acetates. Generating acetoxy groups *in situ* would be of great interest to widen the scope of the ester elimination route, but the first reaction that comes to mind, the reaction of metal alkoxides with acetic acid, does not afford a non-hydrolytic solgel method as water will form by esterification of acetic acid with the alcohol released (equations 2 and 3).^[9, 22, 23] Water formation can only be avoided in atomic layer deposition methods, where reactants and by-products are flushed after each alternate pulse of metal alkoxide and acetic acid.^[24, 25] In 1996, Vioux et al. proposed to form acetoxy groups in situ by reaction of acetic anhydride with an alkoxide (equation 4).^[26] However, at that time, the reaction was found too slow to be practical and this route remained practically unexplored. Thus, in the case of the reaction of Ti(OⁱPr)₄ with acetic anhydride, no solid formed even after 7 days at 140 °C in the absence of TiCl₄ catalyst.^[26] The same reaction catalyzed by TiCl₄ was later used by Fox and coworkers to prepare TiO₂ nanomaterials in supercritical CO₂ at 110 °C, but before calcination only amorphous, poorly condensed powders were obtained.^[27]

 $M-OR + CH_3CO_2H \longrightarrow M-OCOCH_3 + ROH$ (2) $ROH + CH_3CO_2H \longrightarrow CH_3CO_2R + H_2O$ (3) $M-OR + (CH_3CO)_2O \longrightarrow M-OCOCH_3 + CH_3COOR$ (4)

In the present work we revisit the use of acetic anhydride as an oxygen donor. We found that reacting $Ti(O^{i}Pr)_{4}$ with a stoichiometric amount of $Ac_{2}O$ at 200 °C, in the absence of a catalyst or a solvent, leads in high yield to mesoporous anatase TiO_{2} . The reactions involved were identified, and the morphology, structure, texture and lithium ion storage performances of this mesoporous TiO_{2} (before and after calcination) were investigated in details. Mesoporous TiO_{2} samples were also prepared in the presence of toluene or squalane to study the influence of added solvent.

Results and discussion

Reactions involved and nature of residual groups

The first aim of this work was to show that the reaction of a metal alkoxide precursor with acetic anhydride could afford in the absence of a catalyst a valuable route to mesoporous metal oxides. After testing several reaction temperatures, we found that at 200 °C the reaction of $Ti(O^{i}Pr)_{4}$ with a stoichiometric amount of acetic anhydride (2 equivalents) led after 12 h to mesoporous TiO_{2} in high yields (\approx 90% on isolated product after calcination). To elucidate the reaction mechanism, the liquid by-products of the reaction were analyzed by NMR. According to ¹H and ¹³C NMR spectra (Figure 1a,b), the liquid phase contained mainly isopropyl acetate (\approx 95 mol%). The formation of this major by-product is consistent with a 2-step mechanism, involving acetoxylation (equation 5) and condensation (equation 6) reactions, with in both cases elimination of isopropyl acetate.

 $Ti-O^{i}Pr + (CH_{3}CO)_{2}O \longrightarrow Ti-OCOCH_{3} + CH_{3}COO^{i}Pr$ (5) $Ti-O^{i}Pr + Ti-OCOCH_{3} \longrightarrow Ti-O-Ti + CH_{3}COO^{i}Pr$ (6)

A small amount of acetic acid (~5 mol%) was also detected, possibly resulting from hydrolysis reactions during the isolation of the by-products. It is noteworthy that neither propylene, isopropanol nor water were detected, indicating that thermal decomposition of titanium isopropoxide^[28] followed by condensation of the resulting Ti-OH groups was negligible under our conditions (Scheme S1 in ESI).



Figure 1. a) ¹H NMR and b) ¹³C NMR spectra in CDCl₃ of the liquid by-products after reaction of Ti(OⁱPr)₄ with Ac₂O (no solvent) at 200 °C for 12h; c) solid-state ¹³C CPMAS-NMR and d) ATR-FTIR spectra of TiO₂-NS-nc.

Both ¹³C CPMAS NMR and FTIR spectroscopies of the solid xerogel showed the presence of residual acetoxy groups, consistent with this non-hydrolytic mechanism (Figure 1c,d). The solid state ¹³C NMR spectrum of the washed and dried TiO₂-NS-nc powder displayed resonances at 20 and 180 ppm, ascribed to the methyl and carboxylate groups, respectively. The ATR-FTIR spectrum displayed two strong absorption bands at 1445 cm⁻¹ and 1526 cm⁻¹ attributed to the symmetric and asymmetric stretching vibration of surface carboxylate groups, respectively. The separation of the two bands $(\Delta v = 81 \text{ cm}^{-1})$ suggests that these carboxylate groups are in a bidentate chelating mode.^[22] The broad absorption around 3400 cm⁻¹ characteristic of O-H stretching vibrations is comparatively very weak, indicating a very low amount of surface hydroxyl groups or adsorbed water, possibly resulting from the hydrolysis of residual surface groups during washing or manipulations in air. A very weak vibration

at 2937 cm⁻¹ (barely visible in figure 1d) is ascribed to C-H stretching vibrations, possibly in CH₃ groups of residual acetoxy groups.

Thermogravimetric analysis of TiO_2 -NS-nc in air (Figure S1 in ESI) indicated a 9% weight loss at 800 °C. Assuming the presence of residual acetoxy groups only, this weight loss would correspond to a degree of condensation of 96% (conversion of $TiO_{1.92}(OAc)_{0.16}$ into TiO_2). Accordingly, the reaction of titanium isopropoxide with acetic anhydride at 200 °C provides an efficient, truly non-hydrolytic route to titanium dioxide with a very high condensation degree.

Characterization



Figure 2. SEM images of a) non-calcined and b) calcined TiO₂-NS samples.

Representative SEM images of the TiO₂-NS samples before and after calcination are displayed in Figure 2. As shown by these images, the morphology of the samples was not affected by the calcination treatment. Both TiO₂-NS-nc and TiO₂-NS-c samples showed an interesting hierarchical morphology: small rounded primary nanoparticles with diameters of ≈ 10 nm self-assembled to form spherical secondary particles with diameters of about 3 to 6 μ m.



Figure 3. Powder XRD patterns of non-calcined and calcined TiO₂-NS samples. The reflection marked by an asterisk arises from traces of brookite)

The XRD patterns of the TiO₂-NS powders (Figure 3) showed the presence of anatase nanocrystals mainly (JCPDS 21-1272), along with traces of brookite (JCPDS 29-1360) evidenced by the low-intensity peak at 30.8°. The crystallite size, estimated from the Scherrer equation for the (101) reflection, increased slightly from 9.5 to 10.5 nm upon calcination, indicating limited grain growth. These sizes are similar to the sizes observed by SEM (Figure 2) or HR-TEM (Figure 4), showing that the primary nanoparticles in SEM images were anatase nanocrystals.



Figure 4. HRTEM images of TiO₂-NS-c.



Figure 5. a) N₂ physisorption isotherms at 77 K and b) BJH mesopore size distribution of non-calcined and calcined TiO₂-NS samples. The filled and open symbols refer to adsorption and desorption, respectively

The nitrogen physisorption isotherms of TiO₂-NS samples before and after calcination are reported in Figure 5a. Composite Type IVa + Type II isotherms are observed, indicating the presence of mesopores between the primary particles and of macropores between the micronic spherical aggregates.^[29] Similar isotherms have been reported for hierarchically mesoporous anatase spheres prepared using a TiO₂-CdSO₄ composite as intermediate.^[30] BJH analysis (Figure 5b) or DFT (Figure S2) confirmed the

presence of mesopores with a broad pore size distribution. The BET specific surface area of the noncalcined TiO₂-NS sample was 260 m² g⁻¹, which is very high for a crystalline TiO₂ material. For comparison, mesoporous TiO₂ materials prepared by conventional sol-gel are usually amorphous before calcination, and when crystalline their specific surface areas are usually below 150 m² g⁻¹.^[31] Specific surface area of more than 300 m² g⁻¹ have already been reported for TiO₂ materials, but these materials were prepared either by elaborated hydrolytic sol-gel protocols^[32, 33] or by non-hydrolytic sol-gel in dilute conditions from TiCl₄ and benzyl alcohol^[12] or from TiCl₄ and diisopropyl ether.^[18] Calcination of TiO₂-NS-nc led to a decrease of the specific surface area from 260 to 190 m² g⁻¹ and to an increase of the average pore diameter from 4.1 to 7.7 nm, suggesting that some sintering of the primary nanoparticles took place.



Electrochemical performance

Figure 6. Galvanostatic charge–discharge voltage profiles at C/10 between 1.2 and 2.5 V of a) TiO_2 -NS-nc, b) TiO_2 -NS-c;. c) Rate capability and long term cyclability test. Filled and open symbols refer to reduction (discharge) and oxidation (charge), respectively, C = 336 mA g⁻¹.

The electrochemical lithium storage performance of the TiO₂-NS samples was investigated by galvanostatic cycling in a half-cell configuration and compared to that of a commercial TiO₂ sample (TiO₂-Comm, anatase, 85 m² g⁻¹, see Experimental Section). Figures 6a and 6b show galvanostatic charge–discharge voltage profiles of the non-calcined and calcined samples, respectively. The discharge profiles show the three distinct regions characteristic of anatase TiO₂ cycled versus lithium.^[5, 31] In region I the initial fast potential drop to 1.8 V is ascribed to the formation of a Li₆TiO₂ solid-solution. In region II the constant voltage plateau at approxiamtely 1.8 V corresponds to the two-phase region where lithium-poor (Li_{0.05}TiO₂) and lithium-rich (Li_{0.5}TiO₂) solid solutions coexist. In region III, the sloped curve below 1.7 V is attributed to reversible surface lithium storage.

Interestingly, the presence of organic residual groups in TiO₂-NS-nc did not hamper electrochemical cycling, even at high C-rates (Figure 6c). Although TiO₂-NS-nc contained \approx 9 wt% of organics its specific capacity was higher than that of TiO₂-NS-c. The specific capacities at 0.1C on the 10th discharge curve were very high: 253 mAh g⁻¹ for TiO₂-NS-nc and 238 mAh g⁻¹ for TiO₂-NS-c. These values are nearly twice higher than that found for TiO₂-Comm (119 mAh g⁻¹) (Figure S3 in SI), and they compare well with the best values reported in the literature for nanostructured TiO₂ prepared by various methods.^{[5, 31, 34,} ^{35]} The specific capacity arising from reversible surface lithium storage in Region III can be estimated to be 115 mAh g⁻¹ and 95 mAh g⁻¹ for TiO₂-NS-nc and TiO₂-NS-c, respectively, compared to 30 mAh g⁻¹ for TiO₂-Comm. Accordingly, the differences in specific capacity between TiO₂-NS-nc, TiO₂-NS-c, and TiO₂-Comm are mostly related to surface lithium storage, which depends on the specific surface area of the materials.^[31, 36] The acetate groups of TiO₂-NS-nc were possibly exchanged or decomposed during the 1st discharge as suggested by the shoulder in the galvanostatic curve (indicated by an arrow in Figure 6a). As a result, the initial coulombic efficiency of TiO_2 -NS-nc was slightly lower than that of TiO_2 -NS-c (70.0 % vs 76.1%). In the subsequent cycles, however, both TiO_2 -NS samples showed an excellent coulombic efficiency (>99.7 %). It is noteworthy that after cycling at higher rates, both TiO_2 samples recovered their initial capacity at 0.1C, meaning that these TiO₂ materials were not significantly degraded. The long term cyclability of TiO₂-NS-nc was particularly good: its capacity remained constant over 50 cycles at 0.1C, while a slight continuous capacity decrease was observed for TiO₂-NS-c (Figure 6c). As shown in Figure S4, TiO_2 -NS-nc was also stable at higher rate (1C) with a discharge capacity of 201 mAh g⁻¹ after 200 cycles (corresponding to 92 % capacity retention) and a coulombic efficiency of 99.8 %.

TiO₂-NS-nc and TiO₂-NS-c samples were further analyzed by electrochemical impedance spectroscopy (EIS) and cyclic voltammetry (Figure 7). The Nyquist plots of both TiO₂ samples (Figure 7a,b) displayed an arc in the middle- to high- frequency range, corresponding to the charge-transfer resistance (R_{ct}) and solid electrolyte interphase resistance (R_{SEI}), and an angled line in the low-frequency region corresponding to the lithium diffusion in the electrode.^[37] The semicircles for the non-calcined samples were similar whatever the number of cycles, and smaller than those for the calcined sample, particularly for the first cycles. Simulation of the Nyquist plots after the 10th cycle using an equivalent model circuit (Figure S5) showed that both R_{ct} and R_{SEI} values were significantly smaller for TiO₂-NS-nc ($R_{ct} = 17.4 \Omega$ and $R_{SEI} = 11.4 \Omega$) than for TiO₂-NS-c ($R_{ct} = 23.8 \Omega$ and $R_{SEI} = 21.7 \Omega$). This suggests that the residual acetate groups and their decomposition products not only did not hamper electrochemical cycling but could also improve electrochemical performance, probably because the SEI formation could be different from that of TiO₂-NS-c.

Figure 7. a) Nyquist plots obtained at discharged state of a) TiO_2 -NS-nc and b) TiO_2 -NS-c cycled at 0.1C (33.6 mA g⁻¹), c) cyclic voltammetry curves of TiO_2 -NS-nc at various scan rates, d) Calculated *b*-values for TiO_2 -NS-nc and TiO_2 -NS-c as a function of the potential for cathodic sweeps (lithium insertion).

Cyclic voltammetry was performed at different sweep rates (Figure 7c). In TiO_2 anatase nanomaterials, pseudo-capacitive storage can become important when the nanoparticle size decreases.^[38, 39] The relative contributions of capacitive and intercalation behavior was evaluated by analysis of cyclic voltammetry curves from 1.2 to 1.8 V according to:

$$i = a \upsilon^b \tag{1}$$

where *i* stands for measured current, v for sweep rate and *a*, *b* are adjustable parameters. For a lithium intercalation mechanism *b* = 0.5, while for a a purely capacitive mechanism *b* = 1.0.^[40, 41] As can be seen in Figure 7d, at the peak potential of 1.7 V, *b*-values for both TiO₂-NS samples are very close to 0.5 indicating that the current results mainly from lithium intercalation reactions (plateau in the galvanostatic curve in Figure 6a-b). Conversely, below 1.7 V *b*-values increase, indicating that the capacitive mechanism becomes more and more important, and predominates below 1.6 V. Between 1.2 and 1.6 V the *b*-values found for TiO₂-NS-nc are higher than those found for TiO₂-NS-c, indicating a larger contribution of capacitive storage for TiO₂-NS-nc, most likely due to its higher specific surface area.

Influence of the addition of a solvent

Although the possibility to prepare TiO₂ materials in the absence of solvent is a major advantage of our acetic anhydride route, additional experiments were done to investigate the influence a solvent (namely toluene or squalane) on the characteristics of the materials.

Figure 9. SEM images of calcined TiO_2 samples produced from $Ti(O^iPr)_4$ and Ac_2O at 200 °C a) in squalane (TiO_2 -Squ-c) and b) in toluene (TiO_2 -Tol-c).

As shown by the SEM images in Figure 9 and S6, the morphology of the samples strongly depended on the presence of a solvent and on its nature. The TiO₂ sample prepared in toluene consisted of shapeless aggregates built of short nanorods up to \approx 40 nm in length. According to HR-TEM images (Figure S7), these nanorods were well-crystallized, with diameters of \approx 6-7 nm. The sample prepared in squalane showed an interesting hierarchical morphology: short nanorods were assembled to form spindles, which themselves further aggregated to build spiky spheres, about 2.5 to 5 μ m in diameter. Images of broken spheres indicated that they were hollow. The XRD patterns of the TiO₂-Tol-nc and TiO₂-Squ-nc samples (Figure S8) showed the presence of anatase nanocrystals, with sizes ≈ 10 nm which increased slightly upon calcination to ≈ 11 nm (Table 1). The higher intensity of the (004) reflection compared to the (200) reflection is consistent with the nanorod morphology observed by SEM for these samples.^{[23,} ^{42]} It is well known in nanoparticle synthesis that both the morphology of the particles can be tuned by the addition of small amounts of ligands or by changing synthesis conditions. In our case, the impact of the solvent on the morphology could arise from preferential adsorption of solvent molecules (or of impurities in the solvent) during crystal growth. Another possibility would be that the solvent favors oriented attachment of anatase crystallites.^[43] Unfortunately, as already noted for the non-hydrolytic synthesis of nanocrystalline metal oxides by the benzyl alcohol route,^[8] the role of the organic species during the growth of the inorganic nanoparticles is not well understood. Thus, playing on the reaction conditions offers us the possibility to tune the morphology of our samples, but predicting this morphology is not yet possible.

The texture of the TiO_2 samples is also impacted by the use of a solvent (Figure S9-S10). The physisorption isotherms of the samples prepared in toluene were of type IVa, characteristic of mesoporous adsorbents, while for the samples prepared in squalane, composite Type IVa + Type II isotherms were observed, indicating the presence of mesopores between the primary particles and of macropores between the spherical aggregates. The textural data for the different TiO_2 samples prepared in this work are compared in Table 1. The specific surface areas of the samples prepared in

the presence of a solvent were similar (\approx 170 m² g⁻¹ before calcination, \approx 120 m² g⁻¹ after calcination), significantly lower than those of the samples prepared without solvent.

Table 1. Comparison of anatase crystallite size and textural data for the different TiO_2 samples, before and after calcination.

Sample	Cryst. size ^a (nm)	S _{BET} b (m² g⁻¹)	Vp ^c (cm ³ g ⁻¹)	Dp ^d (nm)
TiO ₂ -NS-nc	9.5	260	0.26	4.1
TiO ₂ -NS-c	10.5	190	0.36	7.7
TiO ₂ -Tol-nc	9.0	170	0.36	12.4
TiO2-Tol-c	10.0	120	0.39	12.1
TiO ₂ -Squ-nc	10.5	160	0.34	8.3
TiO₂-Squ-c	11.5	120	0.21	7.3

^acrystallite size estimated by the Scherrer equation from the (101) reflection; ^bspecific surface area; ^ctotal pore volume at $P/P_0 = 0.99$; ^dBJH average pore diameter calculated from the desorption branch.

To complete this study, the electrochemical lithium storage performance of TiO₂-Tol-c and TiO₂-Squ-c was investigated. The rate performance of both samples were nearly identical (Figure S11a), with capacities ranging from \approx 150 mA h g⁻¹ at 0.1 C to \approx 95 mA h g⁻¹ at 2 C. These values are significantly lower than those found for TiO₂-NS-c (238 and 152 mA h g⁻¹) and only marginally better than those of TiO₂-Comm. Comparison of the discharge profiles in Figures 6b and S11b revealed that the lower capacity of TiO₂-Tol-c and TiO₂-Squ-c over TiO₂-NS-c arises largely from their lower specific surface area. Indeed, the specific capacity arising from reversible surface lithium storage in Region III can be estimated to be \approx 45 mAh g⁻¹ for TiO₂-Tol-c and TiO₂-Tol-c and TiO₂-Squ-c, compared to 95 mAh g⁻¹ for TiO₂-NS-c.

Conclusions

The reaction of $Ti(O^{i}Pr)_{4}$ with acetic anhydride at 200 °C provides an efficient, truly non-hydrolytic and aprotic route leading to highly condensed nanocrystalline TiO_{2} materials. Using acetic anhydride as an oxygen donor allows the *in situ* formation of intermediate acetoxy groups which further condense with alkoxide groups. The TiO_{2} nanocrystalline materials prepared in the absence of solvent by this halideand template-free method exhibited very high specific surface areas and high electrochemical lithium storage performances. The presence of residual acetate groups in the non-calcined samples did not hamper electrochemical cycling. Synthesis in the presence of a solvent allows tuning the morphology of the materials, leading to mesoporous samples with lower specific surface area and electrochemical performances. This ester elimination route avoids the use of metal acetate precursors and should be easily extended to other metal oxide systems.

Experimental Section

Materials

All manipulations were carried out in a glovebox under argon atmosphere (<10 ppm of water and O₂). Titanium (IV) isopropoxide (Ti(OⁱPr)₄, 97%) and acetic anhydride (Ac₂O, 99%) were obtained from Sigma-Aldrich and were used without further purification. Squalane (98%) was purchased from Alfa Aesar. Commercial titanium oxide nanoparticles (labeled TiO₂-Comm in the following) were purchased from Tronox (AK-1, anatase, S_{BET} = 85 m² g⁻¹, average crystallite size 17.5 nm). Toluene (Sigma-Aldrich,

99.7%) was dried over a PureSolve MD5 solvent purification system ($H_2O < 10$ ppm, controlled with a Karl Fischer coulometer).

Synthesis of TiO₂ materials

Ti(OⁱPr)₄, (3.41 g, 12.0 mmol) and Ac₂O, (2.45 g, 24.0 mmol) were mixed in a stainless steel digestion vessel equipped with a PTFE lining (23 mL). Then the sealed autoclave was heated in an oven at 200 °C for 12 h under autogenous pressure. After reaction, the resulting white precipitate was washed with acetone (30 mL, 5 times). The precipitate was dried under vacuum at room temperature and then ground into a fine white powder. Calcination of selected samples was carried out at 380 °C (heating rate 5 °C/min) for 5 h in dry air (flow rate of 50 mL/min). The non-calcined sample is referred to as TiO₂-NS-nc, the calcined one as TiO₂-NS-c, where NS stands for 'no solvent'. Two samples were prepared using the same procedure but with addition of 10 mL of a solvent. The samples prepared in toluene are referred to as TiO₂-Tol-nc (or c) and those prepared in squalane as TiO₂-Squ-nc (or c).

Materials characterization

Fourier-transform infrared (FTIR) spectra were collected in ATR mode on a Spectrum II Perkin-Elmer spectrometer. The powder X-ray diffraction (XRD) patterns were collected with a PANalytical X'Pert Pro MPD diffractometer (CuKα1 = 0.1540598 nm). The scanning electron microscopy (SEM) images were obtained with a Hitachi S-4800 electron microscope. The low- and high-resolution transmission electron microscopy (TEM) images were obtained using a JEOL JEM-ARM 200F transmission electron microscope. Nitrogen adsorption and desorption isotherms were measured at 77 K with a Micrometrics Triflex apparatus; the specific surface area was determined by the BET method, pore size distribution by the BJH method from the desorption branch or by DFT assuming cylindrical pore geometry. ¹H and ¹³C NMR spectra in solution were recorded using a Bruker AVANCE 400 MHz spectrometer. Solid state ¹³C CPMAS NMR spectra were recorded on a VARIAN VNMRS 300 MHz

Electrochemical characterization

Galvanostatic electrochemical characterizations were performed at room temperature on a BTS3000 instrument from Neware Battery. TiO₂ electrodes were composed of the active material (80 wt%), Super P (14 wt%), and sodium carboxymethyl cellulose (CMC, 6 wt%). After stirring in water, the slurry was ball-milled in a Pulverisette 7 Planetary Micro Mill from Fritsch using an agate grinding jar (1 h at 500 rpm), then tape casted uniformly at 150 μ m onto a copper current collector (0.018 mm, >99.96%, Prometor) using a 3540 bird film applicator from Elcometer. Electrodes (diameter 12.7 mm) were cut with a disk cutter and then dried under vacuum at 80 °C for 15 h. The loading weight of active material was \approx 1.5 mg cm⁻². CR2032 coin-type cells were assembled in a glove box under Ar atmosphere (O₂ <0.5 ppm, H₂O <0.5 ppm), using lithium metal as both reference and counter electrode. The electrolyte was LP30 (1 M LiPF₆ in ethylene carbonate and dimethyl carbonate in a 1:1 vol. ratio. A glass fiber separator (Whatman) was used. The electrochemical galvanostatic measurements were taken in the voltage range of 2.5-1.2 V versus Li⁺/Li at different current densities. Cyclic voltammetry (CV) measurements were carried out on a VSP-300 instrument with sweep rate of 0.2 mV s⁻¹ to 10 mV s⁻¹. Electrochemical impedance spectroscopy (EIS) studies were performed on a VSP-300 instrument, from 100 kHz to 20 mHz, with a 10 mV amplitude.

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Conflicts of interest

The authors declare no conflict of interest.

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Table-of-Contents

Ester elimination non-hydrolytic sol-gel route revisited. The reaction of Ti(OⁱPr)₄ with acetic anhydride at 200 °C leads to mesoporous nanocrystalline TiO₂ with a hierarchical porosity and a very high specific surface area. This truly non-hydrolytic sol-gel route involves the intermediate formation of Ti-OAc groups which then condense with Ti-OⁱPr groups along with ester elimination. Evaluation of lithium storage performances shows a high reversible specific capacity, good cyclability and coulombic efficiency.

