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One-Pot Construction of Diverse β -Lactam Scaffolds via the Green Oxidation of Amines and Its Application to the Diastereoselective Synthesis of β -Amino Acids

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methods applicable to the synthesis of various potential drug candidates and functional molecules. Furthermore, the subsequent hydrolysis of these β -lactams successfully afforded the corresponding β -amino acids as almost single diastereomers in up to 99% yields.

INTRODUCTION

 β -Lactams are important heterocycles used in the synthesis of antibiotics like penicillins and carbacephems, as well as the anticancer drug, paclitaxel (Taxol), and their demand is ever increasing (Figure 1).¹ In addition, β -lactams are important synthetic intermediates because they can be hydrolyzed to the corresponding amino acid derivatives.^{2–11} From the viewpoint of diversity, it is highly desirable to develop new synthetic methods for constructing β -lactam derivatives that cannot be synthesized by conventional methods. In particular, new synthetic methods that give β -lactam derivatives intended for drug discovery should allow a wide range of substitution patterns while maintaining excellent stereoselectivity.¹²

Although various methods have been reported for the construction of β -lactam rings (including transition-metalcatalyzed reactions, carbonylations, and enolate-imine condensations),¹³⁻⁴⁵ Staudinger cycloaddition, which is a formal [2 + 2] cycloaddition of an imine and a ketene, is the most versatile method for fabricating β -lactam rings (eq 1).⁴⁶ This



method requires highly pure imines, which are generally susceptible to hydrolysis. Thus, there are few reported examples of β -lactams with both aromatic and aliphatic substituents on their rings. To expand the scope of Staudinger cycloaddition and make it more atom-economical in the view of the full transformation from amines to β -lactams, the development of a one-pot method that incorporates the oxidative formation of imines from amines would be beneficial. One-pot reactions that generate unstable imines in situ can be applied to the synthesis of β -lactams with various functional groups. In addition, since the required purity of materials and pharmaceuticals has been increasing in recent years, metal residues in such products have become a serious problem; thus, synthetic methods using metal catalysts and reagents should be avoided. Considering this, metal-free synthetic methods employing mild conditions are in great demand.⁴⁷ However, there has only ever been one example of a metal-free, one-pot method involving the oxidative formation of imines from amines.⁴⁸ This method required stoichiometric amounts of the reagents for the successful oxidation of amines, and the

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Figure 1. Examples of β -lactam-centered antibiotics and key intermediates in drug discovery.



H NH ₂ 1a (3.0 mmol)	HO $(1.5 \text{ mL}), 90 ^{\circ}\text{C}, 2 \text{ h}, O_2 (0.1 \text{ MPa})$		$\begin{array}{c} 0\\ MeO \\ \hline CI \\ 4a (x mmol),\\ 4A MS (300 mg) \\ \hline solvent, 0 \ ^{\circ}C \rightarrow 25 \ ^{\circ}C,\\ time, N_2 \end{array}$	MeO O N Sa
entry	$x \pmod{x}$	solvent (mL)	time (h)	yield 5a (%)
1	1.5	$CH_{3}CN$ (5.0)	24	16
2	4.5	$CH_{3}CN$ (5.0)	24	52
3	4.5	$CH_{3}CN$ (3.0)	24	58
4	4.5	$CH_{3}CN$ (1.5)	24	53
5	4.5	$CH_{3}CN$ (3.0)	18	82 (72)
6	4.5	$CH_{3}CN$ (3.0)	6	38
7	4.5	toluene (3.0)	18	50
8	4.5	CH_2Cl_2 (3.0)	18	51
9	4.5	THF (3.0)	18	34
10	4.5	1,4-dioxane (3.0)	18	69
'Yields were determined by ¹ H NMR spectroscopy based on 1a (isolated yield).				

substrates were limited to commercially available secondary amines.

Recently, we have developed a method for oxidizing amines to imines using 4,6-dihydroxysalicyclic acid as an organocatalyst with molecular oxygen as a co-oxidant.⁴⁹ This method can be performed under metal-free and mild conditions, which promotes its utilization for metal-free/one-pot formations of functional scaffolds toward pharmaceutical and functional molecules.⁵⁰ We have already succeeded in using this catalytic oxidation of amines to synthesize triarylmethane derivatives, ^{50a} heterocycles,^{50b} dipeptides,^{50c} and 2,4,6-trisubstituted pyridines.^{50d} In this study, we used this organocatalytic formation of imines from primary amines to develop a one-pot method for the synthesis of β -lactam derivatives under metal-free and mild conditions. Surprisingly, most of the β -lactams synthesized in this study were new compounds bearing aromatic and aliphatic groups on their rings. Moreover, the cis isomers of all of the products were afforded in moderate-to-good yields and with excellent stereoselectivity. Furthermore, while preserving their stereochemistry, β -lactams can be hydrolyzed to yield β -amino acids derivatives, which are important synthetic intermediates for functional peptides.⁵¹ Therefore, we used this method in the diastereoselective synthesis of β -amino acids (eq 2).

RESULTS AND DISCUSSION

The homocoupling of benzylamine 1a using trihydroxybenzoic acid (2) was conducted according to the method described in our previous paper.⁴⁹ After 4A MS (300 mg) was added to the reaction vessel to prevent the hydrolysis of imine 3a, methoxyacetyl chloride (4a) in CH₃CN (5.0 mL) was added dropwise to the reaction mixture alongside Et₃N. The

corresponding ketene was thus generated in situ by the dehydrochlorination of 4a. The reaction mixture was then stirred at 25 °C for 24 h under an inert atmosphere to give the corresponding β -lactam (5a), which was obtained in a 16% yield based on the amount of 1a (Table 1, entry 1). Surprisingly, only the cis isomer was produced in this reaction.⁵² This result encouraged us to further optimize the reaction conditions (Table 1). When the amounts of 4a and the base were increased from 1.5 mmol to 4.5 mmol, the yield of 5a increased to 52% (entry 2). The concentration of 4a in CH₃CN was also examined (entries 2-4), and the yield of 5a was found to be optimal when 3.0 mL of CH₃CN was used (entry 3). The second step of the reaction was conducted for 18 h and 5a was isolated in a 72% yield with excellent cis selectivity (entry 5). Reducing the reaction time of the second step to 6 h had no effect on the formation of 5a (entry 6). The solvent used to dissolve 4a in the second step was also investigated in detail, where CH₃CN was found to be the optimal solvent for the reaction (entry 5 vs entries 7-10).

Using the optimized reaction conditions (Table 1, entry 5), we then investigated the reaction scope of this β -lactam synthesis (Table 2).⁵² A variety of benzylamine derivatives, such as *p*-methyl, *m*-methoxy, and *p*-methoxy benzylamines (1c, 1e, and 1f), could be oxidized under these conditions. The resultant imine derivatives formed in situ were then successfully reacted with ketenes to produce the corresponding β -lactams (5c, 5e, and 5f) in good overall yields. Although *p*-tert-butyl- and *o*-methoxy-benzylamines (1b and 1d) were also oxidized to imines, the corresponding β -lactams (5b and 5d) were obtained in only moderate yields due to the steric hinderance of the imines formed. Furthermore, the use of 1-

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Table 2. Reaction Scope of β -Lactam Synthesis via the Homocoupling of Benzylamines^{*a,b*}



"Yields were determined by ¹H NMR spectroscopy based on 1 (isolated yields). ^b1st step: Benzylamine 1a (10 mmol, 1.08 g), 2 (5 mol %), toluene (3.0 mL), 90 °C, 2 h, O₂ (0.1 MPa). 2nd step: 4 (15 mmol), Et₃N (15 mmol), 4A MS (1.0 g), CH₃CN (10 mL), 0 °C \rightarrow 25 °C, and 18 h.

naphthylmethylamine (1g) and 2-thiophenemethylamine (1h) was also examined, and cis-products 5g and 5h were obtained in moderate overall yields. When acetoxyacetyl chloride (4b) was used in this reaction, 5i, which bears an additional carbonyl group on its scaffold, was successfully obtained in a good yield. When phenoxyacetyl chloride (4c) and pchlorophenylacetyl chloride (4d) were used in this reaction, 5j and 5k, respectively, were also obtained in reasonable yields. This method could be used to synthesize cis-5a and cis-5k in good yields on a gram scale. Although we have examined some acyl chlorides such as ones bearing a *t*-butyl or a phenyl group as the ketene precursor in this one-pot protocol, the corresponding β -lactams could not be obtained in a good yield, and further optimization is necessary. We consider that the stability of the corresponding ketenes is one of the important factors in the present one-pot protocol. Overall, Table 2 shows that this method led to the synthesis of novel β lactam derivatives with high stereoselectivity.

To make the method more versatile, we attempted to synthesize β -lactams with three different substituents via the

organocatalytic oxidative cross-condensation of two different amines (Table 3). We previously reported the 4,6-dihydroxysalicylic acid-catalyzed oxidative cross-condensation of benzylamines with other amines, which we applied in this work.^{50c} In the first step of β -lactam synthesis, benzylamine 1a and hexylamine (6a) were reacted in the presence of a catalytic amount of 2 under an O_2 atmosphere (0.1 MPa) to produce unsymmetrical imine 7a in situ. This imine (7a) was reacted directly with the ketene derived from 4a and Et₃N, and the resultant reaction mixture was stirred for 18 h to produce only the *cis* isomer of **8a** in a 42% yield (entry 1). Encouraged by this result, we further optimized the reaction conditions for the second step. Specifically, we found that increasing the concentration of 4a resulted in a slight decrease in the yield of 8a (entry 2). Moreover, the addition of BF_3 ·Et₂O (10 mol %) as a Lewis acid did not improve the reaction (entry 3). Furthermore, neither changing the amounts of 4a and Et₃N from 4.5 to 7.5 mmol (entry 4) nor extending the reaction time to 72 h (entry 5) had any effect on the reaction. Surprisingly, the temperature of the second step was found to be important

Table 3. Optimization of Reaction Conditions for β -Lactam Synthesis via the Oxidative Cross-Condensation of Two Different Amines^a



^{*a*}Yields were determined by ¹H NMR spectroscopy based on 1a (isolated yield). ^{*b*}BF₃·Et₂O (10 mol %) was added. ^{*c*}4a (7.5 mmol) and Et₃N (7.5 mmol) were used. ^{*d*}Reaction time: 72 h.





^aYields were determined by ¹H NMR based on 1 (isolated yields).

for the formation of **8a**. When the second step was conducted at 90 °C, **8a** was formed in a 53% yield (entry 6). Although other solvents were examined to increase the reaction temperature in the second step (entries 6-9), CH₃CN was found to be the optimal solvent for the reaction (entry 6).

Using the optimized conditions (Table 3, entry 6), we next investigated the scope of the reaction for β -lactam synthesis by the organocatalytic oxidative cross-condensation of two different amines (Table 4). o-Methoxy-, m-methoxy-, pmethoxy-, p-tert-butyl-, and p-trifluoromethyl-benzylamines (1b-1f), as well as 1-naphthylmethanamine (1g), could be used to synthesize unsymmetrical imines (7) by oxidative cross-condensation with 6a. The following reaction of the unsymmetrical imines (7; formed in situ) with ketenes yielded the corresponding β -lactams (8a-8g) in moderate-to-good yields. Compared to the reactions employing aliphatic amines (6) with shorter chains, the reactions conducted with aliphatic amines bearing longer chains (6h and 6i) gave more stable imines that subsequently gave the corresponding β -lactams (8h and 8i) in greater yields. 2-Ethylhexylamine (6j) and cyclohexylamine (6k) afforded β -lactams 8j and 8k, respectively. 3-Phenylpropylamine (61), whose nitrogen atom bears a large substituent, could be converted to β -lactam 81 in a moderate total vield. Several acvl chlorides, such as phenvlacetyl chloride (4m) and *p*-chlorophenylacetyl chloride (4n), were also examined, and the corresponding desired β -lactams (8m and 8n) were successfully obtained.

It is not surprising that the above multistep reaction (Tables 3 and 4) would produce many byproducts, but, in fact, few byproducts were obtained other than those listed below. The main byproduct was the amide compounds produced by the reaction of unreacted amines with ketenes generated from acyl chlorides and Et₃N. In addition, the unsymmetrical imines produced in situ were susceptible to hydrolysis under the reaction conditions, and therefore, some of them were converted into the corresponding aldehydes. However, the present one-pot protocol does not need the isolation of such unstable imines and could afford a variety of new β -lactams with aromatic and aliphatic groups on the rings with excellent *cis* selectivity in moderate-to-good total yields. In the 1st step of the present one-pot protocol, oxidation of benzylamines to



the corresponding imines could be conducted under mild reaction conditions with excellent reaction selectivity, whereas aliphatic amines were hardly converted to imines under the same mild conditions. Therefore, the present reaction enables the selective formation of symmetrical and unsymmetrical imines having the aryl groups derived from benzylamines. From the viewpoints of the utilization in pharmaceutical fields, β -lactam that contains an aryl group on the ring is among the potentially important compounds. Thus, this method can easily provide a variety of β -lactams for practical utilization in drug discovery.

It should be noted that all of the products (Tables 2 and 4) were obtained with excellent *cis* selectivity (*cis* isomers only),



and most of them were synthesized and isolated for the first time in this work by our developed method.

The present one-pot synthesis of β -lactams could also be conducted using 4,6-dihydroxysalicylic acid supported on a silica gel as a catalyst. As shown in eq 3, 5 mol % silica gelsupported catalyst (4.7 wt % 2 on silica gel) was used for the oxidation of benzylamine 1a (3.0 mmol) under atmospheric oxygen in the first step.⁴⁹ Then, in the second step, methoxyacetyl chloride 4a (4.5 mmol), Et₃N (4.5 mmol), and 4A MS (300 mg) were added, and the reaction mixture was stirred at 25 °C for 18 h. To our delight, this protocol successfully afforded the corresponding β -lactam 5a in 65% yields with excellent *cis* selectivity. To gain insight into the reaction pathway, an additional experiment was conducted. In our previous report, this salicylic acid-catalyzed oxidation system might involve a radical reaction because the oxidation

Scheme 1. Proposed Reaction Pathways for the Organocatalytic Oxidative Formation of β -Lactams



Table 5. Application of the Developed Method to the Diastereoselective Synthesis of β -Amino Acids^a



^aIsolated yields.

of benzylamine did not proceed smoothly in the presence of TEMPO as a radical scavenger.⁴⁹ Similarly, the formation of β lactam was completely inhibited by adding 1 equiv of TEMPO. These results clearly indicate that the present β -lactam synthesis, especially the organocatalytic oxidative imination of benzylamines, involves the radical pathway. Based on the results of previous studies^{49,50} and the reported mechanisms of Staudinger cycloadditions using imines and ketenes,⁵³ a reaction pathway was proposed herein (Scheme 1). The key catalytic species is the corresponding salt generated from a salicylic acid catalyst and benzylamine. As to the synthesis of imines, the salt-forming salicylic acid reacts with oxygen to generate the corresponding phenoxy radicals, which might abstract hydrogen from the salt-forming benzylamine to form phenylmethanimine, which could react with another amine to give the corresponding symmetrical or unsymmetrical imines:^{49,50c} Namely, benzylamine (1) reacts with 4,6dihydroxysalicylic acid to produce salt A at first, which is then activated under an O2 atmosphere to form phenoxy radical B. The radical species (B) abstracts H[•] from 1 to generate C, and the concomitantly formed HOO[•] abstracts H[•] from another molecule of 1 to produce the corresponding imine, together with the regeneration of the salicylic acid catalyst. The subsequent amino group exchange reaction with another amine yields the corresponding symmetrical (3) or unsymmetrical (7) imines. In the second step, the imine formed in situ reacts with the ketene generated by the dehydrochlorination of the acyl chloride (4) by the base, producing zwitterionic intermediates. Subsequent intramolecular cyclization forms the desired β -lactam scaffold (8). The stereoselectivity of the β -lactams is affected by the structure and stability of a zwitterion. $^{53-57}$ When an electron-donating alkoxy group is substituted on a ketene, the zwitterion becomes unstable and the cyclization is promoted, resulting in the selective formation of *cis* β -lactams based on kinetic control.

Furthermore, we calculated the E-factor for the present onepot method for the synthesis of β -lactam from amine and compared it with several other known methods. The results indicated that the one-pot protocol presented in this study has a much lower E-factor than those of the known methods. The E-factor was sufficiently low not only in the case of β -lactam synthesis via homocoupling of two amines (E-factor = 14.0) but also in the case of β -lactam synthesis via cross-coupling (E-factor = 21.5, see Scheme S1 in the Supporting Information). Furthermore, if the silica gel-supported organocatalyst described above is used, the E-factor of this system is expected to further reduce because the organocatalyst can be recycled. From these insights, the present one-pot method is environmentally friendly and less wasteful for the conversion of amine to β -lactam.

In this study, various novel β -lactam derivatives could be synthesized with excellent *cis* selectivity. Therefore, as a powerful synthetic application of this method, we next investigated the diastereoselective synthesis of β -amino acids by the hydrolysis of these β -lactam derivatives (Table 5). β -Lactams could be hydrolyzed to the corresponding β -amino acids while maintaining the stereochemistry of the C₂ and C₃ positions of the fused rings. Therefore, β -lactams **5a** or **8i**, synthesized and isolated in this study, were directly reacted with 10% HCl aq. (1.0 mL) in CH₃CN (1.0 mL) at 100 °C for 24 h. As expected, the corresponding β -amino acids (**9a** and **9b**) were obtained in excellent yields as single diastereomers.

CONCLUSIONS

We have developed a simple, metal-free, one-pot method for the synthesis of β -lactam derivatives that comprises the 4,6dihydroxysalicylic acid-catalyzed oxidative condensation of primary amines to generate imines. This method does not include an imine isolation step, making the system environmentally friendly and versatile in its reaction scope. Using this method, a variety of new β -lactam derivatives were synthesized with excellent *cis* selectivity, which could not be synthesized and isolated by previously reported methods. Thus, this onepot protocol will be one of the powerful methods applicable to

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the synthesis of various potential drug candidates and functional molecules. Furthermore, our protocol was extended to the gram scale and diastereoselective synthesis of β -amino acids was successfully achieved via hydrolysis of the β -lactam derivatives constructed by our protocol. The reactions demonstrated, herein, highlight the importance and convenience of β -lactam derivatives as synthetic intermediates in chemical and pharmaceutical fields.

EXPERIMENTAL SECTION

General Remarks. Unless otherwise stated, all starting materials and catalysts were purchased from commercial sources and used without further purification. All solvents were distilled and degassed with nitrogen before use. The 4.7 wt % 4,6-dihydroxysalicylic acid **2** on a silica gel was synthesized by a previously reported method.⁴⁹ ¹H NMR spectra were recorded on a JEOL JNM-ECS400 (400 MHz) FT NMR system or a JEOL JNM-ECX400 (400 MHz) FT NMR system in CDCl₃ with Me₄Si as an internal standard.¹³C NMR spectra were recorded on a JEOL JNM-ECX400 (100 MHz) FT NMR or a JEOL JNM-ECS400 (100 MHz) FT NMR in CDCl₃. High-resolution mass spectroscopy (HRMS) was conducted on a Bruker micrOTOF II ESI/TOF analyzer or Waters Synapt G2 HDMS.

General Procedure for the Synthesis of β -Lactams via Homocoupling of Amines (Table 2). Benzylamines 1 (3.0 mmol), 2,4,6-trihydroxybenzoic acid monohydrate (28.2 mg, 0.15 mmol, 5 mol %), and toluene (1.5 mL) were added to a 20 mL two-neck flask equipped with an O₂ balloon at room temperature and stirred at 90 °C in an oil bath under an O2 atmosphere for 2 h. Then, the O2 balloon was removed and the reaction mixture was cooled to room temperature. To the reaction mixture, 4A MS (300 mg) and Et₃N (627 μ L, 4.5 mmol, 1.5 equiv) were added, and acyl chloride 4 (4.5 mmol, 1.5 equiv) in CH₃CN (3.0 mL) was added dropwise at 0 °C. The resulting solution was stirred at 25 °C for 18 h under a N₂ atmosphere. After the reaction was finished, the resulting mixture was filtered and the filtrate was extracted with AcOMe (10 mL). The organic layer was washed with H_2O (10 mL \times 2) and brine (10 mL) and dried with anhydrous Na2SO4. The solvent was concentrated under reduced pressure. Finally, the residue was purified by silica-gel chromatography (AcOMe/iso-hexane) and gel permeation chromatography (eluent: CH₂Cl₂) to give product 5.

(±)-cis-1-Benzyl-3-methoxy-4-phenylazetidin-2-one (**5a**).⁴⁸ Colorless oil, 286.5 mg, 72%; ¹H NMR (400 MHz, CDCl₃) δ 7.39–7.34 (m, 3H), 7.30–7.26 (m, 5H), 7.12 (m, 2H), 4.82 (d, *J* = 14.7 Hz, 1H), 4.66 (d, *J* = 4.6 Hz, 1H), 4.56 (d, *J* = 4.6 Hz, 1H), 3.81 (d, *J* = 15.1 Hz, 1H), 3.09 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 166.9, 135.0, 133.5, 128.9, 128.70, 128.69, 128.6, 128.5, 127.9, 85.9, 61.1, 58.2, 44.0.

(±)-*cis*-1-(4-(*tert-Butyl*)*benzyl*)-4-(4-(*tert-butyl*)*phenyl*)-3-*me*thoxyazetidin-2-one (**5b**). Yellow oil, 149.1 mg, 26%; ¹H NMR (400 MHz, CDCl₃): δ 7.40–7.36 (m, 2H), 7.32–7.29 (m, 2H), 7.23–7.20 (m, 2H), 7.08–7.06 (m, 2H), 4.79 (d, *J* = 14.5 Hz, 1H), 4.64 (d, *J* = 4.5 Hz, 1H), 4.58 (d, *J* = 4.5 Hz, 1H), 3.78 (d, *J* = 15.0 Hz, 1H), 3.12 (s, 3H), 1.33 (s, 9H), 1.30 (s, 9H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.0, 151.6, 150.8, 132.2, 130.4, 128.4, 128.3, 125.7, 125.4, 85.8, 60.8, 58.3, 43.5, 34.7, 34.6, 31.42, 31.41; HRMS (ESI) *m*/*z* calcd for C₂₅H₃₃NNaO₂ [M + Na]⁺: 402.2409, found: 402.2408.

(±)-*cis*-3-*Methoxy*-1-(4-*methylbenzyl*)-4-(*p*-*tolyl*)*azetidin*-2-*one* (*5c*). White solid, 271.4 mg, 61%, mp 63.2–64.0 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.18 (s, 4H), 7.10 (d, *J* = 7.8 Hz, 2H), 7.01 (d, *J* = 8.2 Hz, 2H), 4.80 (d, *J* = 14.7 Hz, 1H), 4.61 (d, *J* = 4.1 Hz, 1H), 4.51 (d, *J* = 4.6 Hz, 1H), 3.73 (d, *J* = 14.7 Hz, 1H), 3.11 (s, 3H), 2.37 (s, 3H), 2.32 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 166.9, 138.5, 137.6, 132.0, 130.4, 129.5, 129.3, 128.6, 128.5, 85.8, 60.7, 58.2, 43.5, 21.3, 21.2; HRMS (ESI) *m*/*z* calcd for C₁₉H₂₁NNaO₂ [M + Na]⁺: 318.1470, found: 318.1473.

(±)-cis-3-Methoxy-1-(2-methoxybenzyl)-4-(2-methoxyphenyl)azetidin-2-one (5d). Yellow solid, 51.3 mg, 10%, mp 98.0–99.0 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.30–7.22 (m, 3H), 7.14 (dd, J = 7.5, 1.6 Hz, 1H), 6.98 (t, J = 7.5 Hz, 1H), 6.87 (t, J = 7.2 Hz, 2H), 6.78 (d, *J* = 8.2 Hz, 1H), 5.05 (d, *J* = 4.5 Hz, 1H), 4.76 (d, *J* = 14.5 Hz, 1H), 4.65 (d, *J* = 4.5 Hz, 1H), 4.09 (d, *J* = 14.5 Hz, 1H), 3.78 (s, 3H), 3.62 (s, 3H), 3.12 (s, 3H); $^{13}C{^{1}H}$ NMR (100 MHz, CDCl₃): δ 167.5, 157.6, 157.5, 130.4, 129.3, 128.9, 128.3, 123.5, 122.8, 120.6, 120.5, 110.23, 110.17, 85.8, 58.3, 56.2, 55.4, 55.0, 39.5; HRMS (ESI) *m*/*z* calcd for C₁₉H₂₁NNaO₄ [M + Na]⁺: 350.1368, found: 350.1366.

(±)-*cis*-3-*Methoxy*-1-(3-*methoxybenzyl*)-4-(3-*methoxyphenyl*)*azetidin*-2-*one* (*5e*). Yellow oil, 321.0 mg, 65%; ¹H NMR (400 MHz, CDCl₃): δ 7.28 (t, *J* = 8.0 Hz, 1H), 7.20 (t, *J* = 7.7 Hz, 1H), 6.90– 6.87 (m, 2H), 6.82–6.79 (m, 2H), 6.71 (d, *J* = 7.7 Hz, 1H), 6.66 (t, *J* = 1.8 Hz, 1H), 4.78 (d, *J* = 14.5 Hz, 1H), 4.66 (d, *J* = 4.1 Hz, 1H), 4.56 (d, *J* = 4.1 Hz, 1H), 3.83 (d, *J* = 15.0 Hz, 1H), 3.78 (s, 3H), 3.75 (s, 3H), 3.13 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 166.8, 160.0, 159.8, 136.5, 135.2, 129.9, 129.5, 120.9 (overlapped), 114.2, 114.1, 113.9, 113.6, 85.9, 61.2, 58.3, 55.33, 55.29, 44.1; HRMS (ESI) *m/z* calcd for C₁₉H₂₁NNaO₄ [M + Na]⁺: 350.1368, found: 350.1366.

(±)-*cis*-3-*Methoxy*-1-(4-*methoxybenzyl*)-4-(4-*methoxyphenyl*)*azetidin*-2-*one* (*5f*). Colorless oil, 326.2 mg, 66%; ¹H NMR (400 MHz, CDCl₃): δ 7.23–7.19 (m, 2H), 7.05-7.02 (m, 2H), 6.92–6.88 (m, 2H), 6.83-6.80 (m, 2H), 4.73 (d, *J* = 15.0 Hz, 1H), 4.60 (d, *J* = 4.5 Hz, 1H), 4.49 (d, *J* = 4.5 Hz, 1H), 3.82 (s, 3H), 3.78 (s, 3H), 3.74 (d, *J* = 14.5 Hz, 1H), 3.11 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 166.8, 159.9, 159.3, 130.0, 129.8, 127.1, 125.3, 114.2, 113.9, 85.7, 60.4, 58.2, 55.3 (overlapped), 43.2; HRMS (ESI) *m/z* calcd for C₁₉H₂₁NNaO₄ [M + Na]⁺: 350.1368, found: 350.1375.

(±)-*cis*-3-*M*ethoxy-4-(*naphthalen*-1-*yl*)-1-(*naphthalen*-1-*ylmethyl*)*azetidin*-2-one (**5g**). Light yellow solid, 206.6 mg, 38%, mp 125.2–126.0 °C; ¹H NMR (400 MHz, CDCl₃): δ 8.13-8.09 (m, 1H), 7.89-7.84 (m, 3H), 7.76 (d, *J* = 8.2 Hz, 1H), 7.63 (dd, *J* = 11.4, 7.8 Hz, 2H), 7.55 (d, *J* = 7.8 Hz, 1H), 7.52–7.48 (m, 2H), 7.46 (dd, *J* = 8.0, 1.1 Hz, 1H), 7.41–7.37 (m, 1H), 7.20 (dd, *J* = 8.1, 7.0 Hz, 1H), 7.07 (d, *J* = 6.4 Hz, 1H), 5.51 (d, *J* = 14.7 Hz, 1H), 5.13 (d, *J* = 4.6 Hz, 1H), 4.72 (d, *J* = 4.6 Hz, 1H), 4.40 (d, *J* = 14.7 Hz, 1H), 2.95 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.0, 134.0, 133.8, 131.5, 131.4, 130.4, 129.5, 129.2, 129.1, 128.9, 128.8, 128.4, 127.1, 126.4, 126.3, 125.8, 125.44, 125.35, 125.2, 123.6, 122.2, 86.3, 58.9, 57.6, 42.4; HRMS (ESI) *m*/*z* calcd for C₂₅H₂₁NNaO₂ [M + Na]⁺: 390.1470, found: 390.1475.

(±)-*cis*-3-Methoxy-4-(*thiophen*-2-*y*])-1-(*thiophen*-2-*y*]*methy*])*azetidin*-2-*one* (*5h*). Yellow oil, 51.6 mg, 12%; ¹H NMR (400 MHz, CDCl₃): δ 7.39 (dd, J = 5.0, 0.9 Hz, 1H), 7.24 (dd, J = 5.0, 1.4 Hz, 1H), 7.09–7.07 (m, 1H), 7.05 (dd, J = 5.0, 3.6 Hz, 1H), 6.94 (dd, J = 5.2, 3.4 Hz, 1H), 6.85 (d, J = 3.2 Hz, 1H), 4.96 (d, J = 4.5 Hz, 1H), 4.92 (d, J = 15.4 Hz, 1H), 4.68 (d, J = 4.1 Hz, 1H), 4.10 (d, J = 15.4 Hz, 1H), 3.25 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 165.8, 137.0, 136.4, 128.1, 127.4, 127.23, 127.18, 126.9, 126.0, 85.8, 58.6, 56.7, 38.0; HRMS (ESI) m/z calcd for C₁₃H₁₃NNaO₂S₂ [M + Na]⁺: 302.0285, found: 302.0300.

(±)-*cis*-1-Benzyl-2-oxo-4-phenylazetidin-3-yl acetate (5i).⁵⁸ Colorless oil, 242.1 mg, 55%; ¹H NMR (400 MHz, CDCl₃): δ 7.36–7.34 (m, 3H), 7.31–7.28 (m, 3H), 7.21 (dd, *J* = 7.1, 3.0 Hz, 2H), 7.14 (dd, *J* = 7.1, 2.1 Hz, 2H), 5.77 (d, *J* = 4.6 Hz, 1H), 4.88 (d, *J* = 14.7 Hz, 1H), 4.75 (d, *J* = 4.6 Hz, 1H), 3.91 (d, *J* = 14.7 Hz, 1H), 1.65 (s, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 169.2, 164.8, 134.5, 132.5, 129.0, 128.9, 128.6, 128.5, 128.4, 128.2, 77.5, 61.0, 44.6, 19.9.

(±)-*cis*-1-Benzyl-3-phenoxy-4-phenylazetidin-2-one (**5***j*).⁴⁸ White solid, 209.0 mg, 42%; ¹H NMR (400 MHz, CDCl₃): δ 7.33–7.26 (m, 8H), 7.17–7.15 (m, 2H), 7.11–7.06 (m, 2H), 6.86–6.82 (m, 1H), 6.71–6.69 (m, 2H), 5.39 (d, *J* = 4.6 Hz, 1H), 4.89 (d, *J* = 14.7 Hz, 1H), 4.75 (d, *J* = 4.6 Hz, 1H), 3.86 (d, *J* = 14.7 Hz, 1H), 4.75 (d, *J* = 4.6 Hz, 1H), 3.86 (d, *J* = 14.7 Hz, 1H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 165.7, 157.0, 134.8, 132.8, 129.3, 129.0, 128.80, 128.77, 128.4, 128.1, 122.1, 115.6, 114.8, 82.2, 61.5, 44.3.

(±)-*cis*-1-Benzyl-3-(4-chlorophenoxy)-4-phenylazetidin-2-one (**5***k*). White solid, 333.4 mg, 61%, mp 125.8–126.5 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.33–7.23 (m, 8H), 7.16–7.14 (m, 2H), 7.06–7.02 (m, 2H), 6.66–6.62 (m, 2H), 5.34 (d, *J* = 4.5 Hz, 1H), 4.89 (d, *J* = 15.0 Hz, 1H), 4.74 (d, *J* = 4.5 Hz, 1H), 3.87 (d, *J* = 15.0 Hz, 1H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 165.3, 155.5, 134.7, 132.5, 129.2, 129.01, 128.95, 128.75, 128.70, 128.5, 128.2, 127.0, 116.9, 82.2,

61.3, 44.3; HRMS (ESI) m/z calcd for $C_{22}H_{18}CINNaO_2 [M + Na]^+$: 386.0924, found: 386.0929.

Gram-Scale Synthesis of β -Lactams via Oxidative Coupling of Benzylamine (Tables 2, 5a). Benzylamine 1a (10.0 mmol, 1.08 g), 2,4,6-trihydroxybenzoic acid monohydrate (5 mol %), and toluene (3 mL) were added to a 50 mL two-neck flask equipped with an O₂ balloon at room temperature and stirred at 90 °C in an oil bath under an O₂ atmosphere for 2 h. Then, the O₂ balloon was removed and the reaction mixture was cooled to room temperature. To the reaction mixture, 4A MS (1.0 g) and Et₃N (15 mmol, 1.5 equiv) were added, and methoxyacethyl chloride 4a (15 mmol, 1.5 equiv) in CH₃CN (10 mL) was added dropwise at 0 °C. The resulting solution was stirred at 25 °C for 18 h under a N2 atmosphere. After the reaction was finished, the resulting mixture was filtered and the filtrate was extracted with AcOMe (30 mL). The organic layer was washed with H_2O (30 mL \times 2) and brine (30 mL) and dried with anhydrous Na₂SO₄. The solvent was concentrated under reduced pressure. Finally, the residue was purified by silica-gel chromatography (AcOMe/iso-hexane) to give product 5a (colorless oil, 0.7789 g, 58%).

General Procedure for the Synthesis of β -Lactams via Cross-Coupling of Amines (8). Benzylamines 1 (1.5 mmol), amines 2 (3.0 mmol), 2,4,6-trihydroxybenzoic acid monohydrate (42.3 mg, 0.225 mmol, 15 mol %), and toluene (1.0 mL) were added to a 20 mL two-neck flask equipped with an O₂ balloon at room temperature and stirred at 90 °C in an oil bath under an O₂ atmosphere for 6 h. Then, the O2 balloon was removed and the reaction mixture was cooled to room temperature. To the reaction mixture, 4A MS (300 mg) and Et₃N (627 µL, 4.5 mmol, 3 equiv) were added, and acyl chloride 4 (4.5 mmol, 3 equiv) in CH₃CN (3.0 mL) was added dropwise at 0 °C. The resulting solution was stirred at 90 °C in an oil bath under a N2 atmosphere for 18 h. After the reaction was finished, the resulting mixture was filtered and the filtrate was extracted with AcOMe (10 mL). The organic layer was washed with H_2O (10 mL×2) and brine (10 mL) and dried with anhydrous Na₂SO₄. The solvent was concentrated under reduced pressure. Finally, the residue was purified by silica-gel chromatography (AcOMe/iso-hexane) and gel permeation chromatography (eluent: CH_2Cl_2) to give product 8.

(±)-*cis*-1-*Hexyl*-3-*methoxy*-4-*phenylazetidin*-2-*one* (**8a**). Yellow oil, 164.4 mg. 42%; ¹H NMR (400 MHz, CDCl₃): δ 7.41–7.33 (m, SH), 4.73 (d, *J* = 4.6 Hz, 1H), 4.68 (d, *J* = 4.1 Hz, 1H), 3.48-3.41 (m, 1H), 3.10 (s, 3H), 2.92–2.85 (m, 1H), 1.49–1.41 (m, 2H), 1.28–1.23 (m, 6H), 0.87–0.83 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.2, 134.0, 128.7, 128.5 (overlapped), 85.6, 61.9, 58.2, 40.3, 31.4, 27.4, 26.8, 22.5, 14.0; HRMS (ESI) *m/z* calcd for C₁₆H₂₃NNaO₂ [M + Na]⁺: 284.1626, found: 284.1624.

(±)-*cis*-1-*Hexyl*-3-*methoxy*-4-(2-*methoxyphenyl*)*azetidin*-2-*one* (**8b**). Yellow oil, 188.5 mg, 43%; ¹H NMR (400 MHz, CDCl₃): δ 7.34–7.26 (m, 2H), 7.01 (t, *J* = 7.5 Hz, 1H), 6.91 (d, *J* = 8.2 Hz, 1H), 5.22 (d, *J* = 4.5 Hz, 1H), 4.69 (d, *J* = 4.5 Hz, 1H), 3.86 (s, 3H), 3.57– 3.49 (m, 1H), 3.13 (s, 3H), 2.93–2.86 (m, 1H), 1.54–1.43 (m, 2H), 1.31–1.22 (m, 6H), 0.89–0.82 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.6, 157.6, 129.2, 128.4, 122.5, 120.6, 110.3, 85.6, 58.3, 55.7, 55.5, 40.3, 31.4, 27.3, 26.7, 22.6, 14.1; HRMS (ESI) *m/z* calcd for C₁₇H₂₅NNaO₃ [M + Na]⁺: 314.1732, found: 314.1733.

(±)-*cis*-1-*Hexyl*-3-*methoxy*-4-(3-*methoxyphenyl*)*azetidin*-2-*one* (*8c*). Yellow oil, 165.6 mg, 38%; ¹H NMR (400 MHz, CDCl₃): δ 7.28–7.32 (m, 1H), 6.87–6.94 (m, 3H), 4.70 (d, *J* = 4.5 Hz, 1H), 4.67 (d, *J* = 4.5 Hz, 1H), 3.82 (s, 3H), 3.41–3.49 (m, 1H), 3.13 (s, 3H), 2.91 (m, 1H), 1.42–1.50 (m, 2H), 1.20–1.29 (m, 6H), 0.85 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.1, 159.7, 135.7, 129.5, 120.8, 114.1, 113.9, 85.6, 61.8, 58.3, 55.4, 40.3, 31.4, 27.4, 26.8, 22.6, 14.0; HRMS (ESI) *m/z* calcd for C₁₇H₂₅NNaO₃ [M + Na]⁺: 314.1732, found: 314.1731.

(±)-*cis*-1-*Hexyl*-3-*methoxy*-4-(4-*methoxyphenyl*)*azetidin*-2-*one* (*8d*). Yellow oil, 158.7 mg, 36%; ¹H NMR (400 MHz, CDCl₃): δ 7.27 (td, *J* = 5.8, 3.4 Hz, 2H), 6.92 (dt, *J* = 9.2, 2.4 Hz, 2H), 4.68 (d, *J* = 4.1 Hz, 1H), 4.64 (d, *J* = 4.1 Hz, 1H), 3.82 (s, 3H), 3.37–3.47 (m, 1H), 3.11 (s, 3H), 2.83–2.93 (m, 1H), 1.38–1.48 (m, 2H), 1.18– 1.28 (m, 6H), 0.85 (m, 3H); $^{13}C\{^{1}H\}$ NMR (100 MHz, CDCl₃): δ 167.2, 159.9, 129.7, 125.8, 113.9, 85.5, 61.4, 58.1, 55.3, 40.1, 31.4, 27.4, 26.8, 22.6, 14.0; HRMS (ESI) m/z calcd for $C_{17}H_{25}NNaO_{3}$ [M + Na]⁺: 314.1732, found: 314.1734.

(±)-*cis*-4-(4-(*tert-Butyl*)*phenyl*)-1-*hexyl*-3-*methoxyazetidin*-2one (**8e**). Yellow oil, 209.9 mg, 45%; ¹H NMR (400 MHz, CDCl₃): δ 7.39 (dt, *J* = 8.5, 1.9 Hz, 2H), 7.25–7.27 (m, 2H), 4.71 (d, *J* = 4.1 Hz, 1H), 4.66 (d, *J* = 4.6 Hz, 1H), 3.44 (m, 1H), 3.12 (s, 3H), 2.84–2.91 (m, 1H), 1.41–1.48 (m, 2H), 1.33 (s, 9H), 1.19–1.28 (m, 6H), 0.85 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.3, 151.6, 130.8, 128.1, 125.4, 85.5, 61.6, 58.2, 40.2, 34.7, 31.4, 27.4, 26.7, 22.5, 14.1; HRMS (ESI) *m*/*z* calcd for C₂₀H₃₁NNaO₂ [M + Na]⁺: 340.2252, found: 340.2255.

(±)-*cis*-1-*Hexyl*-3-*methoxy*-4-(4-(*trifluoromethyl*)*phenyl*)*azetidin*-2-*one* (*8f*). Colorless oil, 134.0 mg, 27%; ¹H NMR (400 MHz, CDCl₃): δ 7.66 (d, *J* = 8.2 Hz, 2H), 7.48 (d, *J* = 8.2 Hz, 2H), 4.80 (d, *J* = 4.1 Hz, 1H), 4.72 (d, *J* = 4.1 Hz, 1H), 3.42–3.49 (m, 1H), 3.14 (s, 3H), 2.85–2.92 (m, 1H), 1.39–1.50 (m, 2H), 1.18–1.30 (m, 6H), 0.85 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.0, 138.4, 131.0, 128.8, 125.5, 125.4, 85.7, 61.4, 58.4, 40.5, 31.3, 27.4, 26.7, 22.5, 14.0; HRMS (ESI) *m*/*z* calcd for C₁₇H₂₂F₃NNaO₂ [M + Na]⁺: 352.1500, found: 352.1492.

(±)-*cis*-1-*Hexyl*-3-*methoxy*-4-(*naphthalen*-1-*yl*)*azetidin*-2-*one* (*8g*). Yellow oil, 140.8 mg, 30%; ¹H NMR (400 MHz, CDCl₃): δ 8.02 (d, *J* = 8.2 Hz, 1H), 7.92 (d, *J* = 8.2 Hz, 1H), 7.85 (d, *J* = 7.7 Hz, 1H), 7.50–7.59 (m, 4H), 5.60 (d, *J* = 4.5 Hz, 1H), 4.91 (d, *J* = 4.5 Hz, 1H), 3.67 (dt, *J* = 15.0, 7.0 Hz, 1H), 2.96–3.06 (overlapped: 1H (m) and 3H (s)), 1.50–1.58 (m, 2H), 1.22–1.32 (m, 7H), 0.85 (t, *J* = 6.8 Hz, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.1, 133.5, 131.2, 129.5, 128.9, 128.3, 126.2, 125.5, 125.1, 124.7, 121.8, 85.9, 58.5, 58.0, 40.3, 31.0, 27.0, 26.5, 22.2, 13.7; HRMS (ESI) *m*/*z* calcd for C₂₀H₂₅NNaO₂ [M + Na]⁺: 334.1783, found: 334.1781.

(±)-cis-1-Heptyl-3-methoxy-4-phenylazetidin-2-one (**8**h). Brown oil, 177.9 mg, 43%; ¹H NMR (400 MHz, CDCl₃): δ 7.41–7.33 (m, SH), 4.74 (d, *J* = 4.5 Hz, 1H), 4.68 (d, *J* = 4.5 Hz, 1H), 3.48–3.41 (m, 1H), 3.10 (s, 3H), 2.93–2.86 (m, 1H), 1.46–1.43 (m, 2H), 1.27–1.22 (m, 8H), 0.87-0.84 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.3, 134.0, 128.7, 128.5, 127.0, 85.5, 61.9, 58.2, 40.3, 31.7, 28.8, 27.4, 27.0, 22.6, 14.1; HRMS (ESI) *m/z* calcd for C₁₇H₂₅NNaO₂ [M + Na]⁺: 298.1783, found: 298.1784.

(±)-cis-1-Octyl-3-methoxy-4-phenylazetidin-2-one (**8***i*). Brown solid, 252.3 mg, 58%, mp 31.0–32.0 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.38–7.36 (m, 5H), 4.74 (d, *J* = 3.6 Hz, 1H), 4.69 (d, *J* = 3.6 Hz, 1H), 4.06-4.06 (m, 1H), 3.47-3.43 (m, 2H), 3.10 (s, 3H), 2.93–2.86 (m, 1H), 1.44–1.44 (m, 1H), 1.22–1.22 (m, 9H), 0.88–0.85 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.4, 133.9, 128.7, 128.5, 128.3, 85.4, 61.9, 58.2, 40.3, 31.8, 29.2, 29.1, 27.4, 27.1, 22.7, 14.1; HRMS (ESI) *m*/*z* calcd for C₁₈H₂₇NNaO₂ [M + Na]⁺: 312.1939, found: 312.1935.

(±)-*cis*-1-(2-*Ethylhexyl*)-3-*methoxy*-4-*phenylazetidin*-2-*one* (**8***j*). Yellow oil, 111.0 mg, 26%; ¹H NMR (400 MHz, CDCl₃): δ 7.32–7.42 (m, 5H), 4.73–4.70 (2H, overlapped: δ 4.72 (d, *J* = 4.4 Hz, 1H), 4.71 (d, *J* = 5.2 Hz, 1H)), 3.47–3.37 (1H), 3.11 (s, 3H), 2.77–2.68 (1H), 1.41–1.50 (m, 1H), 1.11–1.33 (m, 7H), 0.77–0.92 (m, 7H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 167.7, 133.8, 128.7, 128.5, 128.5, 85.5, 62.9, 62.8 (d, *J* = 22.9 Hz), 43.3 (d, *J* = 4.8 Hz), 38.0 (d, *J* = 24.8 Hz), 31.0 (d, *J* = 22.9 Hz), 28.6, 24.4 (d, *J* = 9.5 Hz), 23.0 (d, *J* = 7.6 Hz), 14.1, 10.6 (d, *J* = 20.0 Hz); HRMS (ESI) *m/z* calcd for C₁₈H₂₇NNaO₂ [M + Na]⁺: 312.1939, found: 312.1932.

(±)-*cis*-1-Cyclohexyl-3-methoxy-4-phenylazetidin-2-one (**8**k). White solid, 118.9 mg, 31%, mp 95.0–95.6 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.35–7.41 (m, 5H), 4.75 (d, *J* = 4.5 Hz, 1H), 4.59 (d, *J* = 4.5 Hz, 1H), 3.46 (m, 1H), 3.05 (s, 3H), 1.94 (m, 1H), 1.69–1.78 (m, 2H), 1.48–1.64 (m, 3H), 0.97–1.28 (m, 4H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 166.8, 135.3, 128.6, 128.6, 128.3, 84.7, 60.9, 58.1, 52.5, 31.6, 30.5, 25.1; HRMS (ESI) *m*/*z* calcd for C₁₆H₂₁NNaO₂ [M + Na]⁺: 282.1470, found: 282.1480.

(±)-*cis*-3-*Methoxy*-4-*phenyl*-1-(3-*phenylpropyl*)*azetidin*-2-*one* (**8**). White solid, 120.3 mg, 27%, mp 52.0–53.0 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.32–7.41 (m, 5H), 7.24–7.27 (m, 2H), 7.15–7.19 (m, 1H), 7.10–7.12 (m, 2H), 4.66 (d, J = 4.5 Hz, 1H), 4.61 (d, J = 4.1 Hz, 1H), 3.44–3.52 (m, 1H), 3.09 (s, 3H), 2.93–3.00 (m, 1H), 2.53–2.64 (m, 2H), 1.71–1.86 (m, 2H); $^{13}C{}^{1}H$ NMR (100 MHz, CDCl₃): δ 167.3, 141.0, 133.9, 128.8, 128.5, 128.5, 128.4, 126.2, 85.5, 62.0, 58.2, 40.1, 33.5, 29.0; HRMS (ESI) m/z calcd for $C_{19}H_{21}NNaO_2$ [M + Na]⁺: 318.1470, found: 318.1471.

(±)-*cis*-1-*Hexyl*-3-*phenoxy*-4-*phenylazetidin*-2-*one* (**8***m*). Light brown solid, 88.7 mg, 18%, mp 88.0–89.0 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.27–7.34 (m, SH), 7.09–7.14 (m, 2H), 6.86 (t, *J* = 7.2 Hz, 1H), 6.72 (d, *J* = 7.7 Hz, 2H), 5.43 (d, *J* = 4.1 Hz, 1H), 4.93 (d, *J* = 4.5 Hz, 1H), 3.48–3.55 (m, 1H), 2.92–2.99 (m, 1H), 1.46–1.53 (m, 2H), 1.23–1.31 (m, 6H), 0.86 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 166.1, 157.0, 133.3, 129.2, 128.7, 128.3, 122.0, 115.7, 114.8, 81.9, 62.3, 40.6, 31.4, 27.4, 26.8, 22.6, 14.1; HRMS (ESI) *m*/*z* calcd for C₂₁H₂₃NNaO₂ [M + Na]⁺: 346.1783, found: 346.1791.

(±)-*cis*-3-(4-*Chlorophenoxy*)-1-*hexyl*-4-*phenylazetidin*-2-*one* (**8***n*). White solid, 111.1 mg, 21%, mp 108.5–109.5 °C; ¹H NMR (400 MHz, CDCl₃): δ 7.30 (s, 5H), 7.06 (d, *J* = 9.1 Hz, 2H), 6.66 (d, *J* = 8.6 Hz, 2H), 5.37 (d, *J* = 4.1 Hz, 1H), 4.92 (d, *J* = 4.5 Hz, 1H), 3.47–3.55 (m, 1H), 2.92–2.99 (m, 1H), 1.49 (m, 2H), 1.25–1.29 (m, 6H), 0.86 (m, 3H); ¹³C{¹H} NMR (100 MHz, CDCl₃): δ 165.6, 155.6, 133.0, 129.2, 128.9, 128.6, 128.40, 127.0, 117.0, 81.9, 62.1, 40.6, 31.4, 27.9, 26.8, 22.6, 14.1; HRMS (ESI) *m*/*z* calcd for C₂₁H₂₄ClNNaO₂ [M + Na]⁺: 380.1393, found: 380.1398.

One-Pot Synthesis of β -Lactam 5a Using Silica-Supported 4,6-Dihydroxysalicylic Acid as the Catalyst for Oxidation of Benzylamine 1a (eq 3). Benzylamine 1a (321.5 mg, 3.0 mmol), 4.7 wt % 2 on a silica gel (0.15 mmol, 5 mol %), and toluene (1.5 mL) were added to a 20 mL two-neck flask equipped with an O₂ balloon at room temperature and stirred at 90 °C in an oil bath under an O2 atmosphere for 2 h. Then, the O2 balloon was removed and the reaction mixture was cooled to room temperature. To the reaction mixture, 4A MS (300 mg) and Et₃N (627 μ L, 4.5 mmol, 1.5 equiv) were added, and methoxyacetyl chloride 4a (488.3 mg, 4.5 mmol, 1.5 equiv) in CH₃CN (3.0 mL) was added dropwise at 0 °C. The resulting solution was stirred at 25 °C for 18 h under a N2 atmosphere. After the reaction was finished, the resulting mixture was filtered and the filtrate was extracted with AcOMe (10 mL). The organic layer was washed with H_2O (10 mL \times 2) and brine (10 mL) and dried with anhydrous Na2SO4. The solvent was concentrated under reduced pressure. The yield of β -lactam 5a was confirmed by ¹H NMR spectroscopy using 1,3,5-trioxane as an internal standard.

Hydrolysis of the β -Lactams to Diastereoselective Synthesis of β -Amino Acids (Table 5). β -Lactam (5 or 8, synthesized by this reported method, 0.3 mmol) was dissolved in CH₃CN (1.0 mL) in a 10 mL test tube, and 10% HCl aq. (1.0 mL) was added to the reaction vessel. The mixture was heated at 100 °C in an oil bath for 24 h. After the reaction was completed, the solvent was removed under the reduced pressure, and then recrystallization using CH₂Cl₂ and *iso*-hexane was conducted. The resulting solid was washed with *iso*-hexane (10 mL × 2) and then dissolved in EtOH (10 mL). The solution was filtered over cotton and concentrated under reduced pressure to give corresponding pure β -amino acids 9.

N-Benzyl-2-carboxy-2-methoxy-1-phenylethan-1-aminium chloride (**9***a*). White solid, 95.6 mg, 99%, mp 205.0–206.0 °C; ¹H NMR (400 MHz, CD₃OD): δ 7.55–7.49 (m, 5H), 7.43–7.40 (m, 3H), 7.39–7.36 (m, 2H), 4.43 (dd, *J* = 22.4, 8.7 Hz, 2H), 4.07 (dd, *J* = 33.0, 13.3 Hz, 2H), 3.56 (s, 3H); ¹³C{¹H} NMR (100 MHz, CD₃OD): δ 170.1, 130.5, 130.4, 130.2, 129.9, 129.4, 129.3, 129.2, 128.9, 81.2, 62.6, 57.9, 49.1; HRMS (ESI) *m/z* calcd for C₁₇H₂₀NO₃⁺ [M]⁺:286.1438, found: 286.1454.

N-(2-Carboxy-2-methoxy-1-phenylethyl)octan-1-aminium chloride (**9b**). Light brown solid, 94.6 mg, 92%, mp. 190.5–191.0 °C; ¹H NMR (400 MHz, CD₃OD): δ 7.57–7.53 (m, 2H), 7.51–7.48 (m, 3H), 4.52 (d, *J* = 8.2 Hz, 1H), 4.31 (d, *J* = 7.7 Hz, 1H), 3.56 (s, 3H), 2.90-2.82 (m, 1H), 2.75–2.68 (m, 1H), 1.75–1.56 (m, 2H), 1.29–1.25 (m, 9H), 0.90–0.86 (m, 4H); ¹³C {¹H} NMR (100 MHz, CD₃OD): δ 170.3, 130.7, 130.1, 129.2, 129.1, 81.2, 63.1, 57.8, 45.7,

31.5, 28.7, 28.7, 26.2, 25.3, 22.3, 13.1; HRMS (ESI) m/z calcd for $C_{18}H_{30}NO_3^+$ [M]⁺: 308.2220, found: 308.2225.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.joc.1c01128.

¹H NMR and ¹³C NMR spectra (PDF)

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Notes

The authors declare no competing financial interest.

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DEDICATION

This work is dedicated to Emeritus Professor Noboru Sonoda (Osaka University) on the occasion of his 88th birthday.

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(52) Generally, the ¹H NMR coupling constants of C₃ and C₄ protons show relative stereochemistry (*cis* isomer = 4–8 Hz, *trans* isomer = 0–2 Hz). Therefore, the stereochemistry of the β -lactams synthesized in this work was determined by the coupling constants. General characteristics of *cis*- and *trans-β*-lactams are shown in the following article, see (a) Barrow, K. D.; Spotswood, T. M. Stereochemistry and P. M. R. spectra of β -lactams. *Tetrahedron Lett.* **1965**, *6*, 3325–3335.

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