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Synthesis of Benzo[*b*]azocin-2-ones by Aryl Amination and Ring-Expansion of α -(lodophenyl)- β -oxoesters

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Graphical Abstract



Key Topic: A sequence of aryl amination of α -(iodophenyl)- β -oxoesters followed by ring transformation is the key to access hexahydrobenzo[*b*]azocin-2-on-6-carboxylic esters

Abstract: Transformation of β -oxoesters with PhI(OCOCF₃)₂ leads to α -(*ortho*-iodophenyl)- β -oxoesters. These materials are the starting point for the synthesis of 6-carboxybenzo[*b*]azocin-2-ones by a sequence of aryl amination and ring transformation. This reaction sequence starts with copper-catalyzed formation of *N*-alkylanilines from the iodoarenes and primary amines in the presence of K₃PO₄ as stoichiometric base. The intermediate products underwent ring transformation by addition of the nitrogen into the carbonyl group of the cycloalkanone, furnishing benzo-annulated eight-membered ring lactams. Under the same reaction conditions, the cyclohexanone and cycloheptanone derivatives gave no aminated products, but ring-transformed to benzofurane derivatives. The title compounds of this investigation contain two points for further diversification (the lactam nitrogen and the carboxylate function), thus, the suitability of this compound class as a scaffold was proven by appropriate functionalizations. The first series of derivatives to provide the NH-

congener, which could be deprotonated with LDA and alkylated at nitrogen to give further examples of this compound class. Secondly, the ester function was submitted to saponification and the resulting carboxylic acid could be amidated using HATU as coupling reagent to furnish different amides.

Keywords: Ring expansion, aryl amination, medium sized rings, lactams, scaffolds

Introduction

Organic compounds that contain a benzannulated eight-membered lactam ring (*i.e.* benzazocin-2-ones)^[1] have been considered as potential drugs, for example as inhibitors of the angiotensin converting enzyme (ACE).^[2] Furthermore, they show affinity as ligands for the dopamine $D_3^{[3]}$ or the GABA_A receptor.^[4] Moreover, some natural products possess this structural motif (Figure 1): Decursivine (1), an antimalarial indole alkaloid from *Rhaphidophora decursiva*,^[5] sulpinine C (2), an antiinsectan metabolite from *Aspergillus sulphureus*,^[6] the tryptamine derived balasubramide (3) from *Clausena indica*^[7] and asporyzin A (4) from the fugus *Aspergillus oryzae* associated with the red alga *Heterosiphonia japonica*.^[8] Benzazocinones possess two chiral boat-like conformations, where the phenylene ring defines an element of planar chirality; the inversion barrier has been studied by NMR investigations and DFT calculations to be in the range of 30–100 kJ mol⁻¹.^[9, 10]



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Figure 1. Four naturally occurring benzazocinone derivatives.

Synthetic routes to the azocane ring system were recently reviewed by Voskressensky.^[11, 12] An obvious synthetic access to hexahydrobenzo[*b*]azocin-2-one derivatives is provided by Beckmann rearrangement of oximes from benzosube-rones.^[13] A less evident, though very efficient access to the target structure is achieved by oxidative cleavage of cyclopenta[*b*]indole derivatives with periodate.^[14] Not necessarily most effective, but very interesting routes to eight-membered ring lactams involve ring expanding transformations.^[15] For example, Tan *et al.*^[16] accessed the target structure by ring expansion of indanones in a reaction sequence, which started with an aldol reaction with the ester enolate of ethyl acetate followed by Weinreb-amide formation. The ring expanding transformation was then initiated by oxidation of the aromatic ring with PIFA, which led to intramolecular *ipso*-substitution with trans-annular C–C-bond cleavage. Very similar was the route published by Liu *et al.*^[17] who have replaced the PIFA-oxidation step by photocatalysis with a Rucomplex. A formal [6 + 2] cyclization of silyloxy alkynes and vinylazetidines leading to monocyclic azocanones was very recently reported by Wu *et al.*^[18]

We have reported an access to eight-membered ring lactams by ring transformation of ten different β -oxoesters **5** with 1,4-dicarbonyl motif (Scheme 1). Bi-catalyzed conversion with 25 primary amines R²-NH₂ *via* azabicyclo[3.3.0]-intermediates **8** furnished a library of about 250 hexahydroazocinones **9**.^[19] This transformation was then applied to pyrrolidine **6** and tetrahydrothiophene derivatives **7** to furnish diazocanes **10**.^[20] and thiazocanes **11**.^[21] Furthermore, benzo- (products **12**),^[10] pyrido- (products **13** and two regioisomers).^[22] and thienoannulated congeners **14** (and two regioisomers).



Scheme 1. Preparation of eight-membered ring lactams **9–14** by Bi-catalyzed ring transformation of 1,4-diketones **5–7** with primary amines; $[Bi] = Bi(NO_3)_3 \cdot 5 H_2O$.

A very elegant, asymmetric organocatalytic approach to benzo[*b*]azocinones **16** was recently published by Rodrigues, Coquerel and coworkers, who ring-expanded cyclobutanone derivatives.^[24] An illustrative example is given in Scheme 2: Cyclobutanoncarboxamide **15** was converted in an organocatalyzed Michael addition with *ortho*-(Boc-amino)- ω -nitrostyrene to furnish the lactam **16** with good yield and remarkable stereoselectivity. The transformation proceeded *via* the product of the conjugated addition, compound **17**, which underwent ring transformation *via* an azabicyclo[4.2.0]intermediate after addition of the carbamate nitrogen to the carbonyl group within the four-membered ring.



Scheme 2. Ring transformation after organocatalyzed Michael addition; Ar = 4-

$C_6H_4CO_2Et.$

In the present work we propose the preparation of hexahydrobenzo[*b*]azocin-2-on-6carboxylates **18** by ring transformation of β -oxoesters **20** with an α -(*ortho*-iodophenyl)-residue. Our plan is to perform aryl amination with primary amines R-NH₂. Expected products would undergo cyclization to azabicyclo[3.3.0]-intermedates **19** similar to intermediates **8** in Scheme 1. The project is actually based on the availability of compounds **20**, which can be conveniently accessed by iodophenylation of a β oxoester with PhI(OCOCF₃)₂ [PIFA, phenyliodobis(trifluoroacetate)], which was recently reported by Shafir and coworkers.^[25]



Scheme 3. Preparation of hexahydrobenzo[*b*]azocin-2-on-6-carboxylates **18** from β -oxoesters **20** with an α -(*ortho*-iodophenyl)-residue.

Results and Discussion

The starting materials of this study, α -(*ortho*-iodophenyl)- β -oxoesters **20a**–**20c** were accessed from the β -oxoesters **21a**–**21c** following the original report^[25] with stoichiometric amount of PIFA and TFAA (trifluoroacetic anhydride) in a mixture of MeCN and TFA (trifluoroacetic acid). In our hands, the yields in the range of 47–63% were a little bit better compared to the literature (Scheme 4). The product constitution is proposed to result from a [3,3]-sigmatropic rearrangement ("ioda-Claisen reaction") of an intermediate **22** which was formed by substitution of a trifluoroacetate residue by the enol tautomer of the oxoesters **21a**–**21c** at the hypervalent iodine atom. This rearrangement is followed by rearomatization by tautomerization and reductive elimination of TFA from a hypervalent iodine species.



Scheme 4. Literature known preparation of starting materials **20a–20c** from oxoesters **20a–20c** and PIFA.

We have chosen the Buchwald-Hartwig^[26] coupling reaction^[27] for our first efforts for aryl amination of compound **20a** with the primary amine BnNH₂. As precatalysts we have chosen $Pd_2(dba)_3$ with BINAP, DPPF, and Xantphos as ligands and Cs_2CO_3 , KHMDS and NaOtBu as bases in refluxing toluene, however, acyclic product 24a was observed as the only isolable and unique compound together with several unspecified decompositions products. Compound 24a results from two processes: Pdcatalyzed reductive deiodination and retro-Claisen reaction induced by intermolecular nucleophilic attack of the amine to the endocyclic carbonyl group. Therefore, we turned to Ullmann-type^[28] condensations^[29] with catalytic amounts of Cul and Cs₂CO₃ (with or without phenanthroline as ligand) in solvents like 1,4-dioxane, DMF, and acetonitrile, and we were indeed able to detect the target structure 18a in the reaction mixture. Finally, inspired by reports of Buchwald *et al.*,^[30] we used K_3PO_4 as base, and the amount of product 18a increased (Scheme 5). After screening of reaction temperature and solvent, we ultimately identified the following optimal reaction conditions for the formation of compound **18a**: 0.15 equiv Cul and 2 equiv. K₃PO₄ in neat BnNH₂ at 110 °C for 16 h gave 56% yield of product **18a**. Cyclopenta[b]benzofurane derivative 23a was formed as a byproduct and could be isolated in 9% yield, which results presumably from Cu-mediated carbon-oxygen coupling and subsequent elimination of water from an intermediate hemiacetal. Furthermore, deiodinated and ringopened byproduct 24a was isolated in 16%. We then submitted various primary amines to the conversion with oxoester 18a under the optimized conditions and were able to isolate further five lactams 18b-18f together with varying amounts of benzofurane 23a as well as acyclic products 24 and 25 with (X = H) or without (X = I) reductive deiodination as byproducts (see Table 1). For alkylamines (R = nBu, nHex, Cy and allyl) the products 18b-18e were obtained in ca. 50% yield. For 2-ethoxyethylamine, the yield was slightly lower (product **18f** in 38% yield). Table 1 lists the yields of the major products **18a–18f** as well as the yields of byproducts **23a**, **24a**, **24c–24e**, **25b**, and **25c**.



Scheme 5. Benzazocinone formation after Ullmann-type aryl amination, for residues R and X as well as yields see Table 1.

Table 1.	Residues R, X and yields of benzoazocinones 18 and byproducts 23a	l,
24 and 25.		

R	Product 18	Byproduct 23a	Byproduct 24	Byproduct 25
Bn	56% (18a)	9%	16% (24a)	0%
<i>n</i> Bu	51% (18b)	0%	0%	15% (25b)
<i>n</i> Hex	50% (18c)	4%	16% (24c)	2% (25c)
Су	50% (18d)	11%	13% (24d)	0%
allyl	49% (18e)	0%	20% (24e)	0%
CH ₂ CH ₂ OEt	38% (18 f)	0%	0%	0%

Conversion of the congeners **20b** and **20c** under the respective reaction conditions with benzyl- or butylamine did not give lactams as products, but the dibenzofurane and cyclohepta[*b*]benzofuran derivatives **23b** and **23c** were isolated (in 43% and 18% yield, resp., Scheme 6).



Scheme 6. Formation of dibenzofurane and cyclohepta[*b*]benzofuran derivatives **23b** and **23c**.

Compound **18b** was obtained as a crystalline material suitable for single crystal X-ray structure determination.^[31] In Figure 2, a representation of the molecular structure is given. A being an carboxamide, the nitrogen atom N1 is planar (angles C2-N1-C10a 123.26°, C2-N1-C1' 120.30°, C1'-N1-C10a 116.12°, sum 359.68°) and the C2-N1 bond with 1.3658 Å is rather a double bond. The bond N1-C10a with 1.4289 Å is a single bond. The eight and six membered rings are almost perpendicular at their junction (dihedral angles C2-N1-C10a-C6a 60.75° and C4-C5-C6-C6a 86.16°). Therefore, there seems to be no electronic influence of the amide group towards the aromatic ring, which is also reflected by the chemical shifts of the four aromatic protons in the ¹H NMR spectrum (δ 7.21–7.35 ppm).



Figure 2. The ORTEP-representation of the molecular structure of compound **18b** in the solid state proves the constitution.

In order to proof the versatility of the benzoazocinones **18** as new heterocyclic scaffolds, we envisioned diversifying transformations at the lactam-nitrogen and the exocyclic carboxyl function. First of all, the benzyl group of compound **18a** was hydrogenolytically cleaved to furnish compound **18g** (79%, Scheme 7). In order to achieve full conversion, the temperature had to be raised to 50 °C, upon which the aromatic ring of part of the starting material was hydrogenated to furnish the *N*-(cyclohexylmethyl) congener **18h** (10%). Anyhow, after NH deprotonation with LDA it was converted with various alkylbromides. First of all, the *N*-allyl compound **18e** isolated in surprisingly low yield (24%, 46% brsm) together with some starting material **18g**. On the other hand, the prenylation proceeded straightforwardly without allylic inversion (75% of product **18i**). With methyl bromoacetate, compound **18j** was obtained in 79% yield. Introducing some steric hindrance with the secondary halide ethyl α -bromopropionate gave again lower yield (product **18k** in 34%, 53% brsm) together with recovered starting materials **18g**. Interestingly, this compound was isolated as two diastereoisomers with 87:13 *dr*, which is rather a remarkable selectivity considering the 1,5-distance of the two stereocenters.



Scheme 7. Hydrogenolytic debenzylation of the lactam-nitrogen followed by alkylation reaction.

For the second diversifying strategy we first submitted compound **18a** to ester saponification yielding compound **26** in 81% yield (Scheme 8). It was then coupled with the HATU-DIPEA protocol^[32] [HATU = O-(7-azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate), DIPEA = ethyldiisopropylamine] with the ethyl esters of aminoisobutyric acid and β -alanine to give the amides **27a** and **27b** in good yield (87% and 85%, resp.). By application of the same reaction conditions, trifluoroethylamine could be coupled to furnish compound **27c** with 88% yield.



Scheme 8. Ester saponification and amide coupling. Reagents and conditions: (a) NaOH, H₂O–EtOH, 80 °C, 16 h; (b) HATU, DIPEA, 1.5 equiv. R-NH₂, CH₂Cl₂, 23 °C, 16 h.

Furthermore, we intended to prepare the 6-amino derivative of the scaffold by Hofmann degradation of the carboxylate function in compound **26**. We relied on a literature procedure applying the hypervalent iodine reagent PIDA [PhI(OAc)₂] (Scheme 9).^[20] First of all, the parent unsubstituted amide **27d** was prepared in 70% yield by activation of the acid **26** with Boc₂O and conversion of the mixed anhydride with hartshorn salt. The degradation proceeded with PIDA and the intermediate isocyanate was solvolyzed with MeOH to furnish the carbamate **28**, however, the yield was moderate.



Scheme 9. Preparation and Hofmann degradation of amide **27d**. Reagents and conditions: (a) 1. 1.5 equiv. Boc₂O, 1.8 equiv. pyridine, 1,4-dioxane, 23 °C, 0.5 h; 2. 2.8 equiv. $(NH_4)_2CO_3$, 23 °C, 16 h; (b) 1.0 equiv. PIDA, 2.5 equiv. KOH, MeOH, CH₂Cl₂, 0 °C \rightarrow 23 °C, 16 h.

Finally, the *N*-allyl group of compound **18e** seemed to be perfectly suited for further transformations, e.g. olefin cross-metathesis. Therefore, we converted it with an excess of methyl acrylate in the presence of one of Evonik's catMETium RF catalysts^[33] (Scheme 10). The internal olefin **18I** was obtained exclusively as *trans*-diastereoisomer together with some unreacted starting material (44% yield, 59% brsm).

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Scheme 10. Olefin cross-metathesis of allylic amide **18e**; Mes = $2,4,6-Me_3C_6H_2$.

Conclusion

A novel synthesis of benzo[b]azocin-2-ones by a sequence of aryl amination and ring transformation of ethyl 1-(ortho-iodophenyl)-2-oxocyclopentancarboxylate 20a was introduced. Additionally, the nitrogen atom and the carboxylate function define two points for further diversification, thus, the suitability of this compound class as a scaffold was proven by appropriate functionalization. Starting point of this investigation was the preparation of α -(ortho-iodophenyl)- β -oxoesters **20a**–**20c** by transformation of β -oxoesters **21a**–**21c** with PhI(OCOCF₃)₂ (PIFA). After any amination of the cyclopentanone congener 20a with six primary amines, which was accomplished with catalytic amounts of Cul and K₃PO₄ as stoichiometric base, the intermediate N-alkylanilines underwent ring transformation by addition of the nitrogen into the carbonyl group of the cycloalkanone, furnishing the benzo-annulated eight-membered ring lactams 18a-18f (56-38% yield). Under the same reaction conditions, the cyclohexanone and cycloheptanone derivatives 20b and 20c gave no aminated products, but ring-transformed to benzofurane derivatives 23b and 23c. The first series of derivatizations of the scaffold was initiated by hydrogenolytic debenzylation of N-benzyl derivative 18a to provide the NH-congener 18g, which could be deprotonated with LDA and alkylated at nitrogen to give further examples **18i–18k** of this compound class. Another representative (product 18I) was obtained by olefin cross-metathesis of Nallyl lactam 18e with methyl acrylate. Secondly, the ester function of compound 18a was submitted to saponification (81% yield) and the resulting carboxylic acid 26 could be amidated using HATU as coupling reagent to furnish three different amides 27a-27c (85-88% yield). The N-unsubstituted parent amide 27d was obtained by amidation with $(NH_4)_2CO_3$ and could be further transformed by Hofmann degradation using PhI(OAc)₂ (PIDA) and MeOH to give carbamate **28** (30% yield).

Experimental Section

General: Preparative column chromatography was carried out using Merck SiO₂ (35–70 µm, type 60 A) with hexanes (mixture of isomers, bp. 64–71 °C), *tert*-butyl methyl ether (MTBE), EtOAc, and MeOH as eluents. TLC was performed on aluminum plates coated with SiO₂ F_{254} . ¹H-, ¹⁹F- and ¹³C-NMR spectra were recorded on Bruker Avance DRX 500 and 300 instruments. Multiplicities of carbon signals were determined with DEPT experiments. MS and HRMS spectra of products were obtained with a Waters Q-TOF Premier (ESI, pos. mode) or Thermo Scientific DFS (EI) spectrometers. IR spectra were recorded on a Bruker Tensor 27 spectrometer equipped with a diamond ATR unit. Compounds **20a–20c** were literature known and prepared accordingly.^[25] All other starting materials were commercially available.

General procedure A (GPA) for the α-arylation of β-oxoesters 21a–21c.^[25] Under exclusion of air and moisture (nitrogen atmosphere), TFAA (1.5 equiv) was added dropwise to a stirred solution of PIFA (1.3 equiv) and TFA (1.5 L mol⁻¹ PIFA) in MeCN (1.5 L mol⁻¹ PIFA) and the resulting mixture was stirred at ambient temperature for 15 min. Then β-oxoester 21 (1.0 equiv) was added and the resulting mixture was further stirred at ambient temperature for 16 h. The solvent was removed in vacuum and the residue was purified by column chromatography to yield arylated βoxoesters 20a–20c.

Ethyl 1-(2-iodophenyl)-2-oxocyclopentane-1-carboxylate (20a).^[25] According to GPA, TFAA (2.52 g, 12.0 mmol), PIFA (4.47 g, 10.4 mmol) and β-oxoester **21a** (1.25 g, 8.00 mmol) were converted in TFA (16 mL) and MeCN (16 mL) to furnish the title compound **20a** (1.64 g, 4.58 mmol, 57%) after chromatography (SiO₂, hexanes/MTBE 3:1, $R_f = 0.30$) as a colorless solid, mp 74 °C. ¹H-NMR (300 MHz, CDCl₃): $\delta = 1.24$ (t, J = 7.1 Hz, 3H), 1.63–1.80 (m, 1H), 2.03–2.15 (m, 1H), 2.44–2.57 (m, 3H), 3.20 (ddd, J = 13.5 Hz, J = 9.7 Hz, J = 7.0 Hz, 1H), 4.14–4.30 (m, 2H), 6.92–6.97 (m, 2H), 7.28 (td, J = 7.8 Hz, J = 1.3 Hz, 1H), 7.93 (dd, J = 8.3 Hz, J = 1.2 Hz,

1H) ppm. All spectroscopic data are in accordance with the literature.^[25] $C_{14}H_{15}IO_3$ (358.18 g mol⁻¹).

Ethyl 1-(2-iodophenyl)-2-oxocyclohexane-1-carboxylate (20b).^[25] According to GPA, TFAA (630 mg, 3.00 mmol), PIFA (1.12 g, 2.60 mmol) and β-oxoester **21b** (340 mg, 2.00 mmol) were converted in TFA (4 mL) and MeCN (4 mL) to furnish the title compound **20b** (468 mg, 1.26 mmol, 63%) after chromatography (SiO₂, hexanes/MTBE 5:1, $R_f = 0.29$) as a colorless oil. ¹H-NMR (300 MHz, CDCl₃): $\delta = 1.27$ (t, J = 7.1 Hz, 3H), 1.75–1.91 (m, 2H), 1.97–2.07 (m, 2H), 2.58–2.85 (m, 4H), 4.20–4.37 (m, 2H), 6.96 (t, J = 7.5 Hz, 1H), 7.05 (d, J = 7.9 Hz, 1H), 7.32 (t, J = 7.6 Hz, 1H), 7.96 (d, J = 7.8 Hz, 1H) ppm. All spectroscopic data are in accordance with the literature.^[25] C₁₅H₁₇IO₃ (372.20 g mol⁻¹).

Methyl 1-(2-iodophenyl)-2-oxocycloheptane-1-carboxylate (20c).^[25] According to GPA, TFAA (315 mg, 1.50 mmol), PIFA (559 mg, 1.30 mmol) and β-oxoester **21c** (170 mg, 1.00 mmol) were converted in TFA (2 mL) and MeCN (2 mL) to furnish the the title compound **20c** (173 mg, 465 µmol, 47%) after chromatography (SiO₂, hexanes/MTBE 2:1, $R_f = 0.43$) as a colorless oil. ¹H-NMR (300 MHz, CDCl₃): 1.47–1.58 (m, 1H), 1.68–1.80 (m, 5H), 2.11–2.19 (m, 1H), 2.73–2.81 (m, 1H), 2.96–3.03 (m, 1H), 3.16–3.24 (m, 1H), 3.73 (s, 3H), 6.96 (t, J = 7.6 Hz, 1H), 7.02 (d, J = 7.7 Hz, 1H), 7.32 (t, J = 7.7 Hz, 1H), 7.94 (d, J = 7.8 Hz, 1H) ppm. All spectroscopic data are in accordance with the literature.^[25] C₁₅H₁₇IO₃ (372.20 g mol⁻¹).

General procedure B (GPB) for the Ullmann type coupling of β -oxoesters 20a– 20c with amines. Under exclusion of air and moisture (nitrogen atmosphere), a Schlenk tube was charged with α -arylated β -oxoester 20 (1.0 equiv), K₃PO₄ (2.0–3.0 equiv) and Cul (15 mol%), three times evacuated and flushed with nitrogen. The amine (1–1.8 L mol⁻¹) was then added and the tube was tightly closed. The resulting mixture was stirred at 110 °C for 16 h and subsequently cooled to ambient temperature. The mixture was diluted with MTBE (20 L mol⁻¹), water (20 L mol⁻¹) and sat. aqueous NH₄Cl solution (2 L mol⁻¹) and the layers were separated. The aqueous layer was extracted with MTBE (2 x 20 L mol⁻¹). The combined organic layers were dried (MgSO₄), filtered and the solvent was removed in vacuo. The crude product was purified by column chromatography to furnish benzazocinones **18** together with byproducts **23**, **24**, and **25**.

Conversion of β-oxoester 20a with benzylamine. According to GPB, β-oxoester **20a** (179 mg, 500 µmol), K₃PO₄ (212 mg, 1.00 mmol) and Cul (14 mg, 75 µmol) were converted with benzylamine (0.5 mL). The crude product was purified by column chromatography (SiO₂, hexanes/MTBE 1:2) to yield the benzofuran **23a** (10 mg, 43 µmol, 9%, $R_f = 0.65$) as a pale yellow oil. Secondly, the benzazocinone **18a** (95 mg, 0.28 mmol, 56%, $R_f = 0.30$) was eluted as a pale yellow solid, mp 60–63 °C. As the third fraction, the acyclic amide **24a** (28 mg, 82 µmol, 16%, $R_f = 0.12$) was obtained as a pale yellow oil.

Ethyl 1-benzyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[b]azocine-6-carboxylate (18a).

¹H-NMR (500 MHz, CDCl₃): δ = 1.10 (t, *J* = 7.1 Hz, 3H), 1.49 (dddd, *J* = 14.1 Hz, *J* = 12.7 Hz, *J* = 11.2 Hz, *J* = 5.6 Hz, 1H), 1.76–1.85 (m, 1H), 1.88–1.96 (m, 2H), 2.30–2.34 (m, 1H), 2.38 (dd, *J* = 14.1 Hz, *J* = 5.0 Hz, 1H), 3.20 (dd, *J* = 11.2 Hz, *J* = 0.9 Hz, 1H), 3.97–4.03 (m, 2H), 4.68 (d, *J* = 14.0 Hz, 1H), 5.33 (d, *J* = 14.0 Hz, 1H), 7.17–7.19 (m, 1H), 7.22–7.30 (m, 8H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 14.06 (CH₃), 24.42 (CH₂), 32.28 (CH₂), 33.13 (CH₂), 44.69 (CH), 52.69 (CH₂), 60.59 (CH₂), 125.95 (CH), 127.31 (CH), 127.40 (CH), 127.92 (CH), 128.42 (2 CH), 128.49 (CH), 129.26 (2 CH), 136.74 (C), 139.01 (C), 140.62 (C), 173.68 (C), 173.99 (C) ppm. IR (ATR): nu(tilde) = 2941 (w), 2928 (w), 1728 (vs), 1651 (vs), 1493 (m), 1453 (m), 1393 (m), 1296 (m), 1225 (m), 1185 (vs), 1148 (m), 1027 (m), 759 (m), 733 (m), 701 (s) cm⁻¹. HR-MS (EI, 70 eV): calcd. 337.1672 (for C₂₁H₂₃NO₃⁺), found 337.1665 [M⁺]. C₂₁H₂₃NO₃ (337.42 g mol⁻¹).

Ethyl 2,8b-dihydro-1*H*-cyclopenta[*b*]benzofuran-8b-carboxylate (23a). ¹H-NMR (500 MHz, CDCl₃): δ = 1.16 (t, *J* = 7.1 Hz, 3H), 2.27 (ddd, *J* = 11.6 Hz, *J* = 9.9 Hz, *J* = 7.9 Hz, 1H), 2.44 (ddd, *J* = 14.9 Hz, *J* = 7.9 Hz, *J* = 4.0 Hz, 1H), 2.78 (dddd, *J* = 14.9 Hz, *J* = 9.9 Hz, *J* = 5.3 Hz, *J* = 1.5 Hz, 1H), 2.85 (dd, *J* = 11.6 Hz, *J* = 5.3 Hz, 1H), 4.07–4.13 (m, 2H), 5.24 (dd, *J* = 4.0, *J* = 1.5 Hz, 1H), 6.97–7.01 (m, 2H), 7.23 (td, *J* = 7.9 Hz, *J* = 1.5 Hz, 1H), 7.33 (dd, *J* = 7.4 Hz, *J* = 1.1 Hz, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 13.98 (CH₃), 31.32 (CH₂), 37.84 (CH₂), 61.40 (CH₂), 63.00 (C), 101.56 (CH), 110.74 (CH), 122.51 (CH), 124.81 (CH), 129.03 (C), 129.17 (CH),

161.67 (C), 162.25 (C), 171.76 (C) ppm. IR (ATR): nu(tilde) = 2958 (m), 2929 (m), 2859 (m), 1727 (vs), 1686 (m), 1607 (m), 1456 (s), 1239 (s), 1152 (s), 1101 (m), 1017 (m), 835 (m), 751 (s) cm⁻¹. HR-MS (ESI): calcd. 237.1097 (for $C_{14}H_{14}LiO_3^+$), found 237.1105 [M + Li⁺]. $C_{14}H_{14}O_3$ (230.26 g mol⁻¹).

Ethyl 6-(benzylamino)-6-oxo-2-phenylhexanoate (24a). ¹H-NMR (500 MHz, CDCl₃): δ = 1.18 (t, *J* = 7.1 Hz, 3H), 1.54–1.69 (m, 2H), 1.75–1.82 (m, 1H), 2.04–2.12 (m, 1H), 2.15–2.25 (m, 2H), 3.52 (t, *J* = 7.6 Hz, 1H), 4.02–4.16 (m, 2H), 4.40 (d, *J* = 5.8 Hz, 2H), 5.80 (br s, 1H), 7.22–7.33 (m, 10H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 14.08 (CH₃), 23.63 (CH₂), 33.01 (CH₂), 36.25 (CH₂), 43.55 (CH₂), 51.52 (CH), 60.77 (CH₂), 127.21 (CH), 127.46 (CH), 127.80 (4 CH), 128.59 (2 CH), 128.65 (2 CH), 138.25 (C), 138.89 (C), 172.16 (C), 173.82 (C) ppm. IR (ATR): nu(tilde) = 3294 (w), 2931 (w), 1731 (s), 1646 (s), 1546 (m), 1456 (m), 1174 (m), 1150 (s), 1030 (m), 734 (m), 699 (vs) cm⁻¹. HR-MS (EI, 70 eV): calcd. 339.1829 (for C₂₁H₂₅NO₃⁺), found 339.1817 [M⁺]. C₂₁H₂₅NO₃ (339.44 g mol⁻¹).

Conversion of β **-oxoester 20a with** *n***-butylamine.** According to GPB, β **-oxoester 20a** (179 mg, 500 µmol), K₃PO₄ (212 mg, 1.00 mmol) and Cul (14 mg, 75 µmol) were converted with *n*-butylamine (0.5 mL). The crude product was purified by column chromatography (SiO₂, hexanes/MTBE 1:1) to yield the benzazocinone **18b** (78 mg, 0.26 mmol, 51%, $R_{\rm f}$ = 0.33) as a colorless solid, mp 78 °C. As a second fraction, the acyclic amide **25b** (33 mg, 77 µmol, 15%, $R_{\rm f}$ = 0.17) was obtained as a colorless oil.

Ethyl 1-butyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]**azocine-6-carboxylate (18b).** ¹H-NMR (500 MHz, CDCl₃): $\delta = 0.87$ (t, *J* = 7.3 Hz, 3H), 1.16 (t, *J* = 7.1 Hz, 3H), 1.24–1.37 (m, 2H), 1.40–1.49 (m, 1H), 1.50–1.65 (m, 2H), 1.76–1.85 (m, 2H), 1.89–1.94 (m, 1H), 2.23 (dd, *J* = 11.0 Hz, *J* = 7.8 Hz, 1H), 2.44 (dd, *J* = 13.4 Hz, *J* = 4.5 Hz, 1H), 3.26 (ddd, *J* = 13.3 Hz, *J* = 10.4 Hz, *J* = 5.0 Hz, 1H), 3.55 (d, *J* = 11.0 Hz, 1H), 4.08 (dq, *J* = 10.8 Hz, *J* = 7.1 Hz, 1H), 4.16 (dq, *J* = 10.8 Hz, *J* = 7.1 Hz, 1H), 4.38 (ddd, *J* = 13.3 Hz, *J* = 10.4 Hz, *J* = 5.9 Hz, 1H), 7.21–7.24 (m, 1H), 7.28–7.32 (m, 2H), 7.33–7.35 (m, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 13.85 (CH₃), 13.98 (CH₃), 20.43 (CH₂), 24.27 (CH₂), 29.22 (CH₂), 31.95 (CH₂), 33.16 (CH₂), 44.78 (CH), 48.98 (CH₂), 61.88 (CH₂), 125.83 (CH), 126.87 (CH), 128.08 (CH), 128.41 (CH), 139.16 (C), 140.72 (C), 173.87 (C), 173.88 (C) ppm. IR (ATR): nu(tilde) = 2960

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(w), 2937 (w), 2869 (w), 1734 (s), 1653 (vs), 1495 (m), 1456 (m), 1397 (m), 1302 (m), 1226 (m), 1187 (s), 1154 (m), 1102 (m), 1047 (m), 1028 (m), 767 (m), 741 (m) cm⁻¹. HR-MS (ESI): calcd. 310.1989 (for $C_{18}H_{25}LiNO_3^+$), found 310.1996 [M + Li⁺]. $C_{18}H_{25}NO_3$ (303.40 g mol⁻¹).

Ethyl 6-(butylamino)-2-(2-iodophenyl)-6-oxohexanoate (25b). ¹H-NMR (500 MHz, CDCl₃): δ = 0.91 (t, *J* = 7.3 Hz, 3H), 1.20 (t, *J* = 7.1 Hz, 3H), 1.33 (sext, *J* = 7.3 Hz, 2H), 1.43–1.49 (m, 2H), 1.59–1.69 (m, 2H), 1.73–1.80 (m, 1H), 1.99–2.07 (m, 1H), 2.18 (t, *J* = 7.5 Hz, 2H), 3.23 (q, *J* = 7.0 Hz, 2H), 4.01 (t, *J* = 7.4 Hz, 1H), 4.07–4.18 (m, 2H), 5.53 (br s, 1H), 6.90–6.95 (m, 1H), 7.30–7.31 (m, 2H), 7.84 (d, *J* = 7.9 Hz, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 13.73 (CH₃), 14.09 (CH₃), 20.05 (CH₂), 23.53 (CH₂), 31.66 (CH₂), 32.93 (CH₂), 36.37 (CH₂), 39.21 (CH₂), 54.68 (CH), 60.99 (CH₂), 101.62 (C), 127.67 (CH), 128.65 (CH), 128.83 (CH), 139.75 (CH), 141.89 (C), 172.17 (C), 173.27 (C) ppm. IR (ATR): nu(tilde) = 3300 (w), 2938 (w), 1731 (vs), 1640 (vs), 1548 (s), 1465 (m), 1369 (m), 1178 (m), 1149 (s), 1010 (s), 746 (s) cm⁻¹. HR-MS (EI, 70 eV): calcd. 431.0952 (for C₁₈H₂₆INO₃⁺), found 431.0952 [M⁺]. C₁₈H₂₆INO₃ (431.31 g mol⁻¹).

Conversion of β **-oxoester 20a with** *n***-hexylamine.** According to GPB, β -oxoester **20a** (179 mg, 500 µmol), K₃PO₄ (212 mg, 1.00 mmol) and Cul (14 mg, 75 µmol) were converted with *n*-hexylamine (0.5 mL). The crude mixture was separated by column chromatography (SiO₂, hexanes/MTBE 1:2) to yield as the first fraction the benzofuran **23a** (4 mg, 0.02 mmol, 4%, $R_f = 0.65$) as a pale yellow oil. Secondly, the benz-azocinone **18c** (83 mg, 0.25 mmol, 50%, $R_f = 0.34$) was eluted as a colorless oil. As third and fourth fractions, the acyclic amide **25c** (5 mg, 0.01 mmol, 2%, $R_f = 0.21$) and the acylic amide **24c** (26 mg, 78 µmol, 16%, $R_f = 0.18$) were obtained, both as a colorless oils.

Ethyl 1-hexyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylate (18c). ¹H-NMR (500 MHz, CDCl₃): $\delta = 0.80-0.82$ (m, 3H), 1.14 (t, J = 7.1 Hz, 3H), 1.21– 1.23 (m, 5H), 1.26–1.32 (m, 1H), 1.39–1.64 (m, 3H), 1.74–1.85 (m, 2H), 1.87–1.92 (m, 1H), 2.21 (dd, J = 11.0 Hz, J = 7.8 Hz, 1H), 2.40–2.44 (m, 1H), 3.23 (ddd, J = 13.2 Hz, J = 10.8 Hz, J = 4.9 Hz, 1H), 3.53 (d, J = 10.7 Hz, 1H), 4.06 (dq, J = 10.8 Hz, J = 7.1 Hz, 1H), 4.13 (dq, J = 10.8 Hz, J = 7.1 Hz, 1H), 4.35 (ddd, J = 13.2 Hz, J = 10.8 Hz, J = 5.8 Hz, 1H), 7.19–7.22 (m, 1H), 7.26–7.33 (m, 3H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 13.92 (2 CH₃), 22.36 (CH₂), 24.21 (CH₂), 26.70 (CH₂), 26.90 (CH₂), 31.51 (CH₂), 31.92 (CH₂), 33.09 (CH₂), 44.72 (CH), 49.17 (CH₂), 60.82 (CH₂), 125.81 (CH), 126.80 (CH), 128.03 (CH), 128.36 (CH), 139.10 (C), 140.65 (C), 173.74 (C), 173.83 (C) ppm. IR (ATR): nu(tilde) = 2931 (w), 2864 (w), 1733 (s), 1652 (vs), 1493 (m), 1454 (m), 1396 (m), 1300 (m), 1224 (m), 1183 (s), 1150 (m), 1098 (m), 1046 (m), 1025 (m), 765 (m), 738 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 331.2142 (for C₂₀H₂₉NO₃⁺), found 310.2140 [M⁺]. C₂₀H₂₉NO₃ (331.46 g mol⁻¹).

Ethyl 6-(hexylamino)-2-(2-iodophenyl)-6-oxohexanoate (25c). ¹H-NMR (500 MHz, CDCl₃): δ = 0.88 (t, *J* = 7.0 Hz, 3H), 1.21 (t, *J* = 7.1 Hz, 3H), 1.28–1.33 (m, 6H), 1.45–1.49 (m, 2H), 1.62–1.68 (m, 2H), 1.73–1.80 (m, 1H), 2.00–2.07 (m, 1H), 2.19 (t, *J* = 7.5 Hz, 2H), 3.22 (q, *J* = 7.0 Hz, 2H), 4.02 (dd, *J* = 8.1 Hz, *J* = 6.7 Hz, 1H), 4.08–4.19 (m, 2H), 5.49 (br s, 1H), 6.91–6.96 (m, 1H), 7.30–7.31 (m, 2H), 7.85 (d, *J* = 7.9 Hz, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 14.02 (CH₃), 14.10 (CH₃), 22.55 (CH₂), 23.55 (CH₂), 26.59 (CH₂), 29.58 (CH₂), 31.47 (CH₂), 32.94 (CH₂), 36.41 (CH₂), 39.53 (CH₂), 54.70 (CH), 61.01 (CH₂), 101.64 (C), 127.69 (CH), 128.67 (CH), 128.85 (CH), 139.77 (CH), 141.91 (C), 172.16 (C), 173.30 (C) ppm. IR (ATR): nu(tilde) = 3276 (w), 2929 (s), 2861 (m), 1733 (vs), 1642 (vs), 1549 (s), 1465 (s), 1437 (m), 1370 (m), 1178 (m), 1150 (s), 1010 (s), 747 (s) cm⁻¹. HR-MS (EI, 70 eV): calcd. 459.1265 (for C₂₀H₃₀INO₃⁺), found 459.1262 [M⁺]. C₂₀H₃₀INO₃ (459.37 g mol⁻¹).

Ethyl 6-(hexylamino)-6-oxo-2-phenylhexanoate (24c). ¹H-NMR (500 MHz, CDCl₃): δ = 0.86–0.88 (m, 3H), 1.19 (t, *J* = 7.1 Hz, 3H), 1.25–1.32 (m, 6H), 1.43–1.49 (m, 2H), 1.53–1.66 (m, 2H), 1.73–1.82 (m, 1H), 2.03–2.12 (m, 1H), 2.12–2.17 (m, 2H), 3.19–3.23 (m, 2H), 3.52 (t, *J* = 7.6 Hz, 1H), 4.07 (dq, *J* = 10.8 Hz, *J* = 7.1 Hz, 1H), 4.14 (dq, *J* = 10.8 Hz, *J* = 7.1 Hz, 1H), 5.48 (br s, 1H), 7.22–7.32 (m, 5H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 13.99 (CH₃), 14.09 (CH₃), 22.52 (CH₂), 23.72 (CH₂), 26.56 (CH₂), 29.55 (CH₂), 31.44 (CH₂), 33.05 (CH₂), 36.39 (CH₂), 39.50 (CH₂), 51.55 (CH), 60.77 (CH₂), 127.20 (CH), 127.80 (2 CH), 128.59 (2 CH), 138.94 (C), 172.22 (C), 173.88 (C) ppm. IR (ATR): nu(tilde) = 3294 (w), 2954 (m), 2927 (m), 2857 (m), 1732 (vs), 1641 (vs), 1549 (m), 1455 (m), 1175 (m), 1148 (m), 1026 (m), 732 (m), 698 (s) cm⁻¹. HR-MS (EI, 70 eV): calcd. 333.2298 (for C₂₀H₃₁NO₃⁺), found 333.2297 [M⁺]. C₂₀H₃₁NO₃ (333.47 g mol⁻¹). **Conversion of β-oxoester 20a with cyclohexylamine.** According to GPB, β-oxoester **20a** (179 mg, 500 µmol), K₃PO₄ (212 mg, 1.00 mmol) and Cul (14 mg, 75 µmol) were converted with cyclohexylamine (0.5 mL). The crude mixture was separated by column chromatography (SiO₂, hexanes/MTBE 1:2) to yield the benzofuran **23a** (13 mg, 56 µmol, 11%, $R_f = 0.65$) as a pale yellow oil in the first fraction. Secondly, the benzazocinone **18d** (83 mg, 0.25 mmol, 50%, $R_f = 0.31$) was eluted as as a colorless solid, mp 120–123 °C. As third fraction, the acyclic amide **24d** (22 mg, 66 µmol, 13%, $R_f = 0.19$) was obtained as a colorless oil.

Ethyl 1-cyclohexyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylate (18d). ¹H-NMR (500 MHz, CDCl₃): δ = 0.97–1.05 (m, 2H), 1.17 (t, *J* = 7.1 Hz, 3H), 1.33–1.39 (m, 1H), 1.43–1.53 (m, 3H), 1.55–1.60 (m, 1H), 1.68–1.70 (m, 2H), 1.77–1.84 (m, 3H), 1.86–1.92 (m, 1H), 2.14–2.23 (m, 2H), 2.40–2.44 (m, 1H), 3.63 (d, *J* = 11.1 Hz, 1H), 4.09 (dq, *J* = 10.7 Hz, *J* = 7.2 Hz, 1H), 4.16 (dq, *J* = 10.7 Hz, *J* = 7.2 Hz, 1H), 4.56 (tt, *J* = 12.0 Hz, *J* = 3.5 Hz, 1H), 7.20–7.21 (m, 1H), 7.27–7.30 (m, 1H), 7.32–7.37 (m, 2H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 13.89 (CH₃), 24.43 (CH₂), 25.45 (CH₂), 25.80 (CH₂), 25.92 (CH₂), 29.97 (CH₂), 32.15 (CH₂), 32.78 (CH₂), 33.57 (CH₂), 44.86 (CH), 55.36 (CH), 60.77 (CH₂), 126.81 (CH), 127.30 (CH), 127.82 (CH), 128.85 (CH), 138.30 (C), 140.51 (C), 173.77 (C), 173.84 (C) ppm. IR (ATR): nu(tilde) = 2930 (m), 2856 (w), 1732 (vs), 1645 (vs), 1492 (m), 1446 (m), 1369 (m), 1302 (m), 1222 (m), 1186 (s), 1143 (m), 1024 (m), 769 (m), 745 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 329.1985 (for C₂₀H₂₇NO₃⁺), found 329.1985 [M⁺]. C₂₀H₂₇NO₃ (329.44 g mol⁻¹).

Ethyl 6-(cyclohexylamino)-6-oxo-2-phenylhexanoate (24d). ¹H-NMR (500 MHz, CDCl₃): δ = 1.04–1.15 (m, 3H), 1.19 (t, *J* = 7.1 Hz, 3H), 1.29–1.39 (m, 2H), 1.55–1.62 (m, 3H), 1.67–1.70 (m, 2H), 1.74–1.81 (m, 1H), 1.87–1.89 (m, 2H), 2.03–2.10 (m, 1H), 2.13 (t, *J* = 7.9 Hz, 2H), 3.52 (t, *J* = 7.6 Hz, 1H), 3.70–3.77 (m, 1H), 4.07 (dq, *J* = 10.8 Hz, *J* = 7.1 Hz, 1H), 4.14 (dq, *J* = 10.8 Hz, *J* = 7.1 Hz, 1H), 5.35 (br d, *J* = 7.6 Hz, 1H), 7.22–7.26 (m, 1H), 7.27–7.32 (m, 4H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 14.08 (CH₃), 23.75 (CH₂), 24.84 (2 CH₂), 25.49 (CH₂), 32.99 (CH₂), 33.18 (2 CH₂), 36.53 (CH₂), 48.08 (CH), 51.54 (CH), 60.76 (CH₂), 127.20 (CH), 127.80 (2 CH), 128.59 (2 CH), 138.95 (C), 171.36 (C), 173.88 (C) ppm. IR (ATR): nu(tilde) = 3288

(w), 2929 (s), 2853 (m), 1731 (vs), 1637 (vs), 1544 (s), 1451 (m), 1146 (s), 1027 (m), 733 (m), 698 (s) cm⁻¹. HR-MS (EI, 70 eV): calcd. 331.2142 (for $C_{20}H_{29}NO_3^+$), found 331.2135 [M⁺]. $C_{20}H_{29}NO_3$ (331.46 g mol⁻¹).

Conversion of β **-oxoester 20a with allylamine.** According to GPB, β -oxoester **20a** (179 mg, 500 µmol), K₃PO₄ (212 mg, 1.00 mmol) and Cul (14 mg, 75 µmol) were converted with allylamine (0.5 mL). The crude product was purified by column chromatography (SiO₂, hexanes/MTBE 1:2) to yield the benzazocinone **18e** (70 mg, 0.24 mmol, 49%, $R_{\rm f}$ = 0.28) as a colorless oil. As second fraction, the acyclic amide **24e** (30 mg, 0.10 mmol, 20%, $R_{\rm f}$ = 0.12) was obtained as a colorless oil.

Ethyl 1-allyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]**azocine-6-carboxylate (18e).** ¹H-NMR (500 MHz, CDCl₃): δ = 1.17 (t, *J* = 7.0 Hz, 3H), 1.51–1.60 (m, 1H), 1.77– 1.94 (m, 3H), 2.25–2.29 (m, 1H), 2.42–2.46 (m, 1H), 3.52 (d, *J* = 11.2 Hz, 1H), 4.05– 4.18 (m, 3H), 4.76 (dd, *J* = 14.4 Hz, *J* = 6.3 Hz, 1H), 5.10 (d, *J* = 10.1 Hz, 1H), 5.15 (d, *J* = 17.1 Hz, 1H), 5.86–5.94 (m, 1H), 7.20–7.33 (m, 4H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 13.96 (CH₃), 24.28 (CH₂), 32.01 (CH₂), 33.06 (CH₂), 44.78 (CH), 51.74 (CH₂), 60.84 (CH₂), 118.78 (CH₂), 125.96 (CH), 126.95 (CH), 127.99 (CH), 128.57 (CH), 132.19 (CH), 139.04 (C), 140.48 (C), 173.81 (C), 173.82 (C) ppm. IR (ATR): nu(tilde) = 2979 (w), 2935 (w), 1731 (vs), 1651 (vs), 1493 (m), 1454 (m), 1389 (m), 1225 (m), 1185 (s), 1150 (m), 1098 (m), 765 (m), 739 (m) cm⁻¹. HR-MS (ESI): calcd. 287.1516 (for C₁₇H₂₁NO₃⁺), found 287.1518 [M⁺]. C₁₇H₂₁NO₃ (287.36 g mol⁻¹).

Ethyl 6-(allylamino)-6-oxo-2-phenylhexanoate (24e). ¹H-NMR (500 MHz, CDCl₃): δ = 1.16 (t, *J* = 7.1 Hz, 3H), 1.51–1.65 (m, 2H), 1.77 (dddd, *J* = 13.3 Hz, *J* = 10.2 Hz, *J* = 7.3 Hz, *J* = 5.8 Hz, 1H), 2.05 (dddd, *J* = 13.3 Hz, *J* = 10.5 Hz, *J* = 7.9 Hz, *J* = 5.5 Hz, 1H), 2.13–2.19 (m, 2H), 3.50 (t, *J* = 7.6 Hz, 1H), 3.82 (tt, *J* = 5.7 Hz, *J* = 1.4 Hz, 2H), 4.01–4.14 (m, 2H), 5.08 (dq, *J* = 10.2 Hz, *J* = 1.4 Hz, 1H), 5.12 (dq, *J* = 17.2 Hz, *J* = 1.6 Hz, 1H), 5.59 (br s, 1H), 5.78 (ddt, *J* = 17.2 Hz, *J* = 10.2 Hz, *J* = 5.7 Hz, 1H), 7.19–7.29 (m, 5H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 14.06 (CH₃), 23.63 (CH₂), 33.01 (CH₂), 36.23 (CH₂), 41.86 (CH₂), 51.53 (CH), 60.75 (CH₂), 116.33 (CH₂), 127.20 (CH), 127.80 (2 CH), 128.58 (2 CH), 134.21 (CH), 138.89 (C), 172.16 (C), 173.83 (C) ppm. IR (ATR): nu(tilde) = 3288 (w), 2929 (w), 1731 (vs), 1642 (vs), 1547 (s), 1457 (m), 1372 (m), 1269 (m), 1174 (s), 1152 (vs), 1026 (m), 920 (m), 734

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(m), 700 (vs) cm⁻¹. HR-MS (EI, 70 eV): calcd. 289.1672 (for $C_{17}H_{23}NO_3^+$), found 289.1669 [M⁺]. $C_{17}H_{23}NO_3$ (289.38 g mol⁻¹).

Ethyl 1-(2-ethoxyethyl)-2-oxo-1,2,3,4,5,6-hexahydrobenzo[b]azocine-6-carbox**ylate (18f).** According to GPB, β-oxoester **20a** (179 mg, 500 μmol), K₃PO₄ (212 mg, 1.00 mmol) and Cul (14 mg, 75 µmol) were converted with 2-ethoxyethylamine (0.5 mL). The crude product was purified by column chromatography (SiO₂, hexanes/MTBE 5:1) to yield the benzazocinone **18f** (60 mg, 0.19 mmol, 38%, $R_{\rm f}$ = 0.26) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): δ = 1.12 (t, J = 7.0 Hz, 3H), 1.17 (t, J = 7.1 Hz, 3H), 1.53 (dddd, J = 14.3 Hz, J = 12.3 Hz, J = 11.1 Hz, J = 5.6 Hz, 1H), 1.75-1.95 (m, 3H), 2.24 (dd, J = 11.4 Hz, J = 8.1 Hz, 1H), 2.44–2.48 (m, 1H), 3.41–3.47 (m, 2H), 3.50 (ddd, J = 9.2 Hz, J = 5.9 Hz, J = 4.4 Hz, 1H), 3.53–3.57 (m, 1H), 3.61 (ddd, J = 9.2 Hz, J = 7.6 Hz, J = 5.5 Hz, 1H), 3.67 (dd, J = 11.1 Hz, J = 1.0 Hz, 1H),4.08-4.18 (m, 2H), 4.49 (ddd, J = 13.4 Hz, J = 7.6 Hz, J = 5.9 Hz, 1H), 7.29-7.31 (m, 3H), 7.31–7.35 (m, 1H) ppm. ${}^{13}C{}^{1}H$ -NMR (125 MHz, CDCl₃): δ = 14.02 (CH₃), 15.01 (CH₃), 24.34 (CH₂), 32.14 (CH₂), 33.06 (CH₂), 44.54 (CH), 48.44 (CH₂), 60.84 (CH₂), 66.11 (CH₂), 66.68 (CH₂), 126.10 (CH), 127.05 (CH), 128.05 (CH), 128.47 (CH), 139.15 (C), 140.74 (C), 173.95 (C), 174.36 (C) ppm. IR (ATR): nu(tilde) = 2972 (w), 2942 (w), 2864 (w), 1730 (s), 1653 (vs), 1494 (m), 1454 (m), 1392 (m), 1300 (m), 1225 (m), 1186 (m), 1113 (s), 1045 (m), 1026 (m), 766 (m), 735 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 319.1778 (for C₁₈H₂₅NO₄⁺), found 319.1772 [M⁺]. C₁₈H₂₅NO₄ $(319.40 \text{ g mol}^{-1}).$

Ethyl 2,3,4,4a-tetrahydrodibenzofuran-4a-carboxylate (23b). According to GPB, β-oxoester **20b** (105 mg, 279 µmol), K₃PO₄ (178 mg, 837 µmol) and Cul (8 mg, 0.04 mmol) were converted in *n*-butylamine (0.5 mL) to yield the title compound **23b** (29 mg, 0.12 mmol, 43%) after chromatography (SiO₂, hexanes/MTBE 20:1, $R_f = 0.23$) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): $\delta = 1.16$ (t, J = 7.1 Hz, 3H), 1.57–1.64 (m, 2H), 1.86–1.90 (m, 1H), 2.19–2.31 (m, 2H), 2.83 (dd, J = 8.6 Hz, J = 3.1 Hz, 1H), 4.11 (q, J = 7.1 Hz, 2H), 5.31 (t, J = 3.8 Hz, 1H), 6.91–6.96 (m, 2H), 7.20 (td, J = 7.9Hz, J = 1.2 Hz, 1H), 7.31 (dd, J = 7.4 Hz, J = 0.8 Hz, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): $\delta = 13.96$ (CH₃), 19.03 (CH₂), 21.97 (CH₂), 29.84 (CH₂), 54.13 (C), 61.46 (CH₂), 99.97 (CH), 109.80 (CH), 121.78 (CH), 124.05 (CH), 128.62 (C), 129.32 (CH), 155.61 (C), 157.87 (C), 171.66 (C) ppm. IR (ATR): nu(tilde) = 2981 (w), 2936 (w), 2916 (w), 1728 (vs), 1609 (w), 1596 (w), 1472 (m), 1461 (s), 1223 (vs), 1174 (m), 1157 (m), 1128 (m), 1102 (m), 1087 (vs), 1072 (m), 1022 (m), 751 (s) cm⁻¹. HR-MS (ESI): calcd. 251.1254 (for $C_{15}H_{16}LiO_3^+$), found 251.1251 [M + Li⁺]. $C_{15}H_{16}O_3$ (244.29 g mol⁻¹).

8.9.10.10a-tetrahydro-7H-cyclohepta[b]benzofuran-10a-carboxylate Methyl (23c). According to GPB, β-oxoester 20c (105 mg, 279 μmol), K₃PO₄ (178 mg, 837 µmol) and Cul (8 mg, 0.04 mmol) were converted in benzylamine (0.5 mL) to yield the title compound 23c (12 mg, 49 µmol, 18%) after chromatography (SiO₂, hexanes/MTBE 20:1, $R_{\rm f}$ = 0.21) as a colorless solid, mp 75 °C. ¹H-NMR (500 MHz, CDCl₃): δ = 1.38–1.47 (m, 1H), 1.68–1.80 (m, 3H), 2.04–2.10 (m, 1H), 2.12–2.16 (m, 2H), 2.59–2.63 (m, 1H), 3.73 (s, 3H), 5.66 (dd, J = 7.5 Hz, J = 6.5 Hz, 1H), 6.85 (d, J = 8.0 Hz, 1H), 6.93 (td, J = 7.5 Hz, J = 0.9 Hz, 1H), 7.20 (td, J = 8.0 Hz, J = 1.4 Hz, 1H), 7.27 (dd, J = 7.2 Hz, J = 1.1 Hz, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): $\delta =$ 24.55 (CH₂), 27.52 (CH₂), 28.85 (CH₂), 35.45 (CH₂), 52.78 (CH₃), 58.75 (C), 104.59 (CH), 109.47 (CH), 121.60 (CH), 123.81 (CH), 129.46 (CH), 129.57 (C), 156.98 (C), 159.98 (C), 171.15 (C) ppm. IR (ATR): nu(tilde) = 2926 (m), 2851 (w), 1732 (vs), 1701 (m), 1597 (m), 1476 (s), 1463 (s), 1237 (vs), 1221 (vs), 1158 (m), 1137 (m), 1093 (m), 1073 (m), 1057 (m), 999 (m), 820 (m), 749 (vs) cm⁻¹. HR-MS (ESI): calcd. 251.1254 (for $C_{15}H_{16}LiO_3^+$), found 251.1257 [M + Li⁺]. $C_{15}H_{16}O_3$ (244.29 g mol⁻¹).

N-Debenzylation of benzazocinone 18a. A suspension of 10% Pd/C (883 mg, 830 μ mol) and benzazocinone 18a (560 mg, 1.66 mmol) in *I*PrOH (8 mL) was stirred at 50 °C for 2 d under an atmosphere of hydrogen (1 bar). The mixture was then filtered and the solvent was removed in vacuo. The mixture was submitted to column chromatography (SiO₂, hexanes/MTBE 1:5) to yield in the first fraction benzazocinone 18h (59 mg, 0.17 mmol, 10%, $R_{\rm f}$ = 0.40) as a colorless oil. Secondly, benzazocinone 18g (324 mg, 1.31 mmol, 79%, $R_{\rm f}$ = 0.16) was obtained as a colorless solid, mp 95–100 °C.

Ethyl 2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylate (18g). ¹H-NMR (500 MHz, CDCl₃): δ = 1.18 (t, *J* = 7.1 Hz, 3H), 1.58–1.67 (m, 1H), 1.73–1.82 (m, 1H), 1.93–1.98 (m, 2H), 2.29–2.33 (m, 1H), 2.50–2.53 (m, 1H), 3.71 (d, *J* = 10.8 Hz, 1H), 4.09–4.19 (m, 2H), 7.16–7.18 (m, 1H), 7.26–7.32 (m, 2H), 7.35–7.36 (m, 1H),

8.29 (s, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 14.00 (CH₃), 23.65 (CH₂), 32.14 (CH₂), 32.51 (CH₂), 45.02 (CH), 60.95 (CH₂), 125.68 (CH), 127.14 (CH), 127.84 (CH), 128.24 (CH), 135.52 (C), 137.55 (C), 173.92 (C), 176.67 (C) ppm. IR (ATR): nu(tilde) = 3189 (w), 2945 (w), 1727 (s), 1659 (vs), 1495 (m), 1443 (m), 1390 (m), 1371 (m), 1301 (m), 1222 (m), 1185 (s), 1142 (m), 1096 (m), 1048 (m), 1017 (m), 764 (s), 734 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 247.1203 (for C₁₄H₁₇NO₃⁺), found 247.1196 [M⁺]. C₁₄H₁₇NO₃ (247.29 g mol⁻¹).

Ethyl 1-(cyclohexylmethyl)-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylate (18h). ¹H-NMR (500 MHz, CDCl₃): δ = 1.05–1.19 (m, 4H), 1.17 (t, *J* = 7.1 Hz, 3H), 1.51–1.71 (m, 7H), 1.80–1.86 (m, 3H), 1.90–1.96 (m, 1H), 2.23 (dd, *J* = 11.1 Hz, *J* = 8.1 Hz, 1H), 2.43–2.46 (m, 1H), 3.22 (dd, *J* = 13.5 Hz, *J* = 5.2 Hz, 1H), 3.63 (d, *J* = 10.7 Hz, 1H), 4.06–4.21 (m, 3H), 7.20–7.22 (m, 1H), 7.27–7.31 (m, 2H), 7.33–7.36 (m, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 14.12 (CH₃), 24.27 (CH₂), 25.80 (CH₂), 26.00 (CH₂), 26.25 (CH₂), 31.51 (CH₂), 31.91 (CH₂), 32.16 (CH₂), 33.26 (CH₂), 36.82 (CH), 44.81 (CH), 55.38 (CH₂), 60.91 (CH₂), 125.52 (CH), 126.99 (CH), 128.02 (CH), 128.20 (CH), 138.68 (C), 141.46 (C), 173.93 (C), 174.43 (C) ppm. IR (ATR): nu(tilde) = 2924 (m), 2851 (w), 1732 (vs), 1652 (vs), 1493 (m), 1450 (m), 1395 (m), 1299 (m), 1224 (m), 1183 (m), 1150 (m), 1097 (m), 1048 (m), 1025 (m), 764 (m), 735 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 343.2142 (for C₂₁H₂₉NO₃⁺), found 343.2152 [M⁺]. C₂₁H₂₉NO₃ (343.47 g mol⁻¹).

General procedure C (GPC) for the *N***-alkylation of benzazocinone 18g.** Under exclusion of air and moisture (nitrogen atmosphere) and at –78 °C, *n*BuLi (2.5 mol L⁻ ¹ in hexanes, 1.05 equiv) was added dropwise to a stirred solution of diisopropyl-amine (1.05 equiv) in abs. THF (3 L mol⁻¹). After stirring this mixture for 15 min at – 78 °C, a solution of benzazocinone **18g** (1.00 equiv) in abs. THF (2 L mol⁻¹) was added and the resulting mixture was further stirred at –78 °C for 30 min. The alkyl bromide (1.05 eq) was then added and the resulting mixture was stirred at –78 °C for 30 min. The alkyl bromide (1.05 eq) was then added and the resulting mixture was stirred at –78 °C for 1.5 h and for further 2 h at ambient temperature. Subsequently, the mixture was diluted with hydrochloric acid (1 mol L⁻¹, 4 L mol⁻¹) and extracted with MTBE (3 x 4 L mol⁻¹). The combined organic layers were dried (MgSO₄), filtered and the solvent was removed in vacuo. The crude product was purified by column chromatography to yield benzazocinones **18e**, **18i–18k**.

Ethyl 1-allyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylate (18e). According to GPC, benzazocinone 18g (124 mg, 500 µmol), *n*BuLi (0.21 mL, 2.5 mol L^{-1} in hexanes, 0.53 mmol) and *i*Pr₂NH (54 mg, 0.53 mmol) were converted with allyl bromide (64 mg, 0.53 mmol) to yield in the first fraction the title compound 18e (34 mg, 0.12 mmol, 24%, $R_f = 0.39$) after chromatography (SiO₂, hexanes/MTBE 1:5) as a colorless oil. Secondly, starting material 18g (60 mg, 0.24 mmol, 48%, $R_f = 0.16$) was recovered in another fraction.

Ethyl 2-oxo-1-prenyl-1,2,3,4,5,6-hexahydrobenzo[b]azocine-6-carboxylate (18i). According to GPC, benzazocinone 18g (124 mg, 500 µmol), nBuLi (0.21 mL, 2.5 mol L^{-1} in hexanes, 0.53 mmol) and $\mathit{i} Pr_2 NH$ (54 mg, 0.53 mmol) were converted with prenyl bromide (79 mg, 0.53 mmol) to yield the title compound 18i (119 mg, 377 µmol, 75%) after chromatography (SiO₂, hexanes/MTBE 1:5, $R_{\rm f}$ = 0.43) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): δ = 1.15 (t, J = 7.1 Hz, 3H), 1.46–1.55 (m, 1H), 1.49 (s, 3H), 1.61 (s, 3H), 1.72–1.91 (m, 3H), 2.21 (dd, J = 11.1 Hz, J = 7.9 Hz, 1H), 2.40 (dd, J = 13.5 Hz, J = 4.7 Hz, 1H), 3.51 (d, J = 11.2 Hz, 1H), 3.97 (dd, J = 14.4 Hz, J = 7.3 Hz, 1H), 4.11 (q, J = 7.1 Hz, 2H), 4.85 (dd, J = 14.4 Hz, J = 7.3 Hz, 1H), 5.24 (t, J = 7.3 Hz, 1H), 7.19–7.22 (m, 1H), 7.24–7.27 (m, 2H), 7.29–7.32 (m, 1H) ppm. ${}^{13}C{}^{1}H$ -NMR (125 MHz, CDCl₃): δ = 14.08 (CH₃), 17.69 (CH₃), 24.24 (CH₂), 25.58 (CH₃), 32.14 (CH₂), 32.99 (CH₂), 44.75 (CH), 46.51 (CH₂), 60.76 (CH₂), 118.14 (CH), 126.01 (CH), 126.80 (CH), 127.86 (CH), 128.35 (CH), 136.63 (C), 139.10 (C), 140.55 (C), 173.52 (C), 173.95 (C) ppm. IR (ATR): nu(tilde) = 2924 (w), 1733 (s), 1652 (s), 1495 (m), 1456 (m), 1445 (m), 1395 (m), 1297 (m), 1227 (m), 1184 (s), 1149 (m), 1099 (m), 1049 (m), 1027 (m), 769 (m), 738 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 315.1829 (for $C_{19}H_{25}NO_3^+$), found 315.1835 [M⁺]. $C_{19}H_{25}NO_3$ (315.41 g mol⁻¹).

Ethyl [1-(methoxycarbonyl)methyl]-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylate (18j). According to GPC, benzazocinone 18g (124 mg, 500 μ mol), *n*BuLi (0.21 mL, 2.5 mol L⁻¹ in hexanes, 0.53 mmol) and *i*Pr₂NH (54 mg, 0.53 mmol) were converted with methyl bromoacetate (81 mg, 0.53 mmol) to yield the title compound 18j (126 mg, 395 μ mol, 79%) after chromatography (SiO₂, hexanes/MTBE 1:5, *R*_f = 0.28) as a colorless solid, mp 100–104 °C. ¹H-NMR (500 MHz, CDCl₃): δ = 1.16 (t, *J* = 7.1 Hz, 3H), 1.53 (dddd, *J* = 14.3 Hz, *J* = 12.9 Hz, *J* = 11.1 Hz, *J* = 5.4 Hz, 1H), 1.80 (td, J = 12.9 Hz, J = 5.4 Hz, 1H), 1.88–1.95 (m, 2H), 2.27 (dd, J = 12.3 Hz, J = 8.2 Hz, 1H), 2.47 (dd, J = 14.3 Hz, J = 5.4 Hz, 1H), 3.71 (s, 3H), 4.01 (dd, J = 11.1 Hz, J = 0.9 Hz, 1H), 4.06–4.17 (m, 2H), 4.35 (d, J = 17.0 Hz, 1H), 4.58 (d, J = 17.0 Hz, 1H), 7.24–7.30 (m, 3H), 7.33–7.35 (m, 1H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCI₃): $\delta = 13.94$ (CH₃), 24.19 (CH₂), 32.15 (CH₂), 32.53 (CH₂), 44.44 (CH), 50.98 (CH₂), 52.07 (CH₃), 60.78 (CH₂), 125.28 (CH), 127.49 (CH), 128.12 (CH), 128.68 (CH), 138.71 (C), 140.83 (C), 169.28 (C), 173.87 (C), 174.31 (C) ppm. IR (ATR): nu(tilde) = 2973 (w), 2952 (w), 1757 (s), 1716 (vs), 1649 (vs), 1496 (m), 1441 (m), 1384 (m), 1220 (s), 1196 (vs), 1095 (m), 1025 (m), 977 (m), 781 (m), 742 (m), 722 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 319.1414 (for C₁₇H₂₁NO₅⁺), found 319.1426 [M⁺]. C₁₇H₂₁NO₅ (319.36 g mol⁻¹).

Ethyl 1-[1-(ethoxycarbonyl)ethyl]-2-oxo-1,2,3,4,5,6-hexahydrobenzo[b]azocine-6-carboxylate (18k). According to GPC, benzazocinone 18g (124 mg, 500 µmol) in abs. THF (1 mL), *n*BuLi (0.21 mL, 2.5 mol L⁻¹ in hexanes, 0.53 mmol) and *i*Pr₂NH (54 mg, 0.53 mmol) were converted with ethyl 2-bromopropionate (96 mg, 0.53 mmol) to yield in a first fraction the title compound **18k** (59 mg, 0.17 mmol, 34%, $R_{\rm f}$ = 0.32) after chromatography (SiO₂, hexanes/EtOAc 1:1) as a colorless oil. The product 18k was isolated as a mixture of two diastereomers (ratio 87:13 by ¹H-NMR). In the second fraction, starting material **18g** (45 mg, 0.18 mmol, 36%, $R_{\rm f}$ = 0.11) was recovered. ¹H-NMR (500 MHz, CDCl₃), major diastereomer: δ = 1.06–1.11 (m, 3H), 1.19– 1.25 (m, 6H), 1.42–1.53 (m, 1H), 1.65–1.77 (m, 1H), 1.80–1.89 (m, 2H), 2.18–2.23 (m, 1H), 2.35–2.39 (m, 1H), 3.64 (dd, J = 11.1 Hz, J = 6.5 Hz, 1H), 4.00–4.09 (m, 2H), 4.13-4.23 (m, 2H), 4.96-5.02 (m, 1H), 7.17-7.22 (m, 1H), 7.23-7.28 (m, 2H), 7.38–7.41 (m, 1H) ppm; minor diastereomer: $\delta = 1.06-1.11$ (m, 3H), 1.19–1.25 (m, 3H), 1.42–1.53 (m, 4H), 1.65–1.89 (m, 3H), 2.11–2.17 (m, 1H), 2.35–2.39 (m, 1H), 3.74 (dd, J = 11.0 Hz, J = 6.7 Hz, 1H), 4.00–4.09 (m, 2H), 4.13–4.23 (m, 3H), 7.17– 7.22 (m, 1H), 7.23–7.28 (m, 3H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃), major diastereomer: δ = 13.96 (CH₃), 14.15 (CH₃), 15.02 (CH₃), 24.31 (CH₂), 32.01 (CH₂), 33.13 (CH₂), 44.69 (CH), 54.86 (CH), 60.87 (CH₂), 61.28 (CH₂), 126.90 (2 CH), 127.81 (CH), 129.11 (CH), 138.45 (C), 139.88 (C), 172.20 (C), 173.76 (C), 174.26 (C) ppm; minor diastereomer: δ = 13.96 (CH₃), 14.30 (CH₃), 14.91 (CH₃), 24.13 (CH₂), 32.05 (CH₂), 33.06 (CH₂), 44.80 (CH), 59.64 (CH), 60.91 (CH₂), 61.20 (CH₂), 126.53 (CH), 126.96 (CH), 128.21 (CH), 128.85 (CH), 139.27 (C), 140.46 (C), 171.01 (C), 173.41

(C), 173.82 (C) ppm. IR (ATR): nu(tilde) = 2978 (w), 2941 (w), 1731 (vs), 1656 (vs), 1494 (m), 1452 (m), 1371 (m), 1303 (m), 1226 (m), 1186 (s), 1090 (m), 1049 (m), 1022 (m), 768 (m), 738 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 347.1727 (for $C_{19}H_{25}NO_5^+$), found 347.1734 [M⁺]. $C_{19}H_{25}NO_5$ (347.41 g mol⁻¹).

(E)-1-[3-(methoxycarbonyl)-2-propenyl]-2-oxo-1,2,3,4,5,6-hexahydroben-Ethyl zo[b]azocine-6-carboxylate (18l). Methyl acrylate (215 mg, 2.50 mmol) and catMETium RF {Benzylidenedichloro[4,5-dimethyl-1,3-bis(2,4,6-trimethylphenyl)-4imidazolin-2-ylidene](tricyclohexylphosphano)ruthenium(II)} (25 µmol, 22 mg) were added to a solution of benzazocinone 18e (144 mg, 501 µmol) in degassed CH₂Cl₂ (1.5 mL) and the resulting mixture was stirred at 40 °C for 16 h. All volatile materials were evaporated and the crude product was purified by column chromatography (SiO₂, hexanes/EtOAc 1:1) to yield the title compound **18I** (76 mg, 0.22 mmol, 44%, $R_{\rm f}$ = 0.27) as a colorless oil. As a second fraction, the starting material **18e** (38 mg, 0.13 mmol, 26%, $R_{\rm f}$ = 0.35) was recovered. ¹H-NMR (500 MHz, CDCl₃): δ = 1.15 (t, J = 7.1 Hz, 3H), 1.55 (dddd, J = 14.2 Hz, J = 12.4 Hz, J = 11.1 Hz, J = 5.6 Hz, 1H), 1.77–1.86 (m, 1H), 1.88–1.97 (m, 2H), 2.27–2.31 (m, 1H), 2.46 (dd, J = 14.2 Hz, J = 4.9 Hz, 1H), 3.46 (dd, J = 11.1 Hz, J = 0.8 Hz, 1H), 3.69 (s, 3H), 4.11 (q, J = 7.1 Hz, 2H), 4.32 (ddd, J = 15.4 Hz, J = 6.7 Hz, J = 1.1 Hz, 1H), 4.79 (ddd, J = 15.4 Hz, J = 6.4 Hz, J = 1.4 Hz, 1H), 5.92 (dt, J = 15.7 Hz, J = 1.3 Hz, 1H), 6.97 (dt, J = 15.7 Hz, J = 6.5 Hz, 1H), 7.20–7.22 (m, 1H), 7.28–7.36 (m, 3H) ppm. ¹³C{¹H}-NMR (125 MHz, $CDCI_3$): $\delta = 13.93$ (CH₃), 24.22 (CH₂), 31.96 (CH₂), 32.90 (CH₂), 44.84 (CH), 49.98 (CH₂), 51.49 (CH₃), 60.98 (CH₂), 123.88 (CH), 125.62 (CH), 127.20 (CH), 128.27 (CH), 128.92 (CH), 138.90 (C), 140.20 (C), 141.65 (CH), 166.13 (C), 173.60 (C), 174.10 (C) ppm. IR (ATR): nu(tilde) = 2949 (w), 1724 (vs), 1652 (vs), 1494 (m), 1454 (m), 1441 (m), 1390 (m), 1299 (m), 1276 (m), 1225 (m), 1185 (s), 1169 (s), 1150 (m), 1097 (m), 1045 (m), 1022 (m), 996 (m), 972 (m), 765 (m), 740 (m), 718 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 345.1571 (for $C_{19}H_{23}NO_5^+$), found 345.1566 [M⁺]. $C_{19}H_{23}NO_5$ (345.40 g mol⁻¹).

1-Benzyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylic acid (26). An aqueous solution of NaOH (0.5 mol L⁻¹, 40 mL) was added to a solution of benzazo-cinone **18a** (700 mg, 2.07 mmol) in EtOH (2 mL) and the resulting mixture was stirred at 80 °C for 16 h. Subsequently, the mixture was acidified with hydrochloric acid (1

mol L^{-1} , 25 mL) and extracted with CH₂Cl₂ (3 x 30 mL). The combined organic layers were dried (MgSO₄), filtered and the solvent was removed in vacuo to yield the title compound **26** (519 mg, 1.68 mmol, 81%) as a colorless solid, mp 166–170 °C. ¹H-NMR (500 MHz, CDCl₃): δ = 1.51 (dddd, J = 14.1 Hz, J = 12.6 Hz, J = 11.0 Hz, J = 5.5 Hz, 1H), 1.77–1.86 (m, 1H), 1.90–1.97 (m, 2H), 2.40 (dd, J = 12.0 Hz, J = 8.2 Hz, 1H), 2.45 (dd, J = 14.1 Hz, J = 4.8 Hz, 1H), 3.29 (d, J = 11.0 Hz, 1H), 4.86 (d, J = 10.0 14.1 Hz, 1H), 5.17 (d, J = 14.1 Hz, 1H), 7.15 (dd, J = 7.8 Hz, J = 1.0 Hz, 1H), 7.21– 7.30 (m, 6H), 7.33 (td, J = 7.8 Hz, J = 1.4 Hz, 1H), 7.42 (dd, J = 7.8 Hz, J = 1.3 Hz, 1H), 10.45 (br s, 1H) ppm. ${}^{13}C{}^{1}H$ -NMR (125 MHz, CDCl₃): δ = 24.18 (CH₂), 31.90 (CH₂), 32.78 (CH₂), 44.59 (CH), 52.87 (CH₂), 125.86 (CH), 127.46 (CH), 127.50 (CH), 128.02 (CH), 128.46 (2 CH), 128.74 (CH), 129.03 (2 CH), 136.27 (C), 138.57 (C), 140.36 (C), 174.68 (C), 177.26 (C) ppm. IR (ATR): nu(tilde) = 3044 (m), 2946 (m), 1728 (vs), 1625 (vs), 1598 (s), 1496 (m), 1456 (m), 1441 (m), 1411 (m), 1287 (m), 1224 (m), 1173 (s), 1145 (m), 781 (m), 761 (m), 722 (m), 701 (s), 681 (m), 640 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 309.1359 (for $C_{19}H_{19}NO_3^+$), found 309.1368 [M⁺]. $C_{19}H_{19}NO_3$ (309.37 g mol⁻¹). The compound was reported in the literature before, but insufficiently characterized.^[14b]

General procedure D (GPD) for the amide coupling of benzazocinone 26. HATU (1.1 equiv) and DIPEA (1.1–2.2 equiv) were added to a stirred solution of benzazocinone 26 (1.0 equiv) and the primary amine (1.5 equiv) in CH_2Cl_2 (5 L mol⁻¹) and the resulting mixture was stirred at ambient temperature for 16 h. Subsequently, the mixture was washed with water (1 x 10 L mol⁻¹), sat. aq. NaHCO₃ solution (1 x 10 L mol⁻¹) and brine (1 x 10 L mol⁻¹). The organic layer was dried (MgSO₄), filtered and the solvent was removed in vacuo. The crude product was purified by column chromatography to yield benzazocinones 27a–27c.

1-Benzyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxylic acid *N*-[1methyl-1-(ethoxycarbonyl)ethyl]amide (27a). According to GPD, HATU (209 mg, 550 μmol), DIPEA (71 mg, 0.55 mmol) and ethyl 2-aminoisobutyrate (98 mg, 0.75 mmol) were converted with benzazocinone **26** (154 mg, 500 μmol) to yield the title compound **27a** (183 mg, 433 μmol, 87%) after chromatography (SiO₂, hexanes/MTBE 1:7, $R_{\rm f}$ = 0.28) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): δ = 1.14 (s, 3H), 1.19 (t, *J* = 7.1 Hz, 3H), 1.22 (s, 3H), 1.28–1.38 (m, 1H), 1.69–1.76 (m, 1H), 1.84 (t, J = 12.4 Hz, 1H), 1.87-1.93 (m, 1H), 2.27-2.34 (m, 2H), 2.72 (d, J = 10.8 Hz, 1H), 4.04–4.13 (m, 3H), 4.16 (d, J = 13.9 Hz, 1H), 5.94 (d, J = 13.9 Hz, 1H), 7.22–7.28 (m, 6H), 7.32 (d, J = 4.0 Hz, 2H), 7.37 (d, J = 7.9 Hz, 1H) ppm. $^{13}C{^{1}H}$ -NMR (125 MHz, CDCl₃): $\delta = 13.98$ (CH₃), 24.38 (CH₂), 24.82 (CH₃), 24.84 (CH₃), 31.94 (CH₂), 33.06 (CH₂), 44.93 (CH), 51.98 (CH₂), 55.64 (C), 60.93 (CH₂), 125.60 (CH), 127.85 (CH), 128.07 (CH), 128.13 (CH), 128.52 (CH), 128.64 (2 CH), 129.26 (2 CH), 137.00 (C), 139.48 (C), 139.57 (C), 171.91 (C), 173.55 (C), 173.86 (C) ppm. IR (ATR): nu(tilde) = 3410 (w), 2983 (w), 2938 (w), 1737 (s), 1676 (s), 1651 (s), 1493 (s), 1452 (s), 1393 (m), 1383 (m), 1276 (s), 1234 (m), 1214 (m), 1193 (m), 1174 (s), 1148 (vs), 1029 (m), 920 (m), 759 (s), 733 (s), 705 (s), 635 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 422.2200 (for C₂₅H₃₀N₂O₄⁺), found 422.2196 [M⁺]. C₂₅H₃₀N₂O₄ (422.53 g mol⁻¹).

1-Benzyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[b]azocine-6-carboxylic acid N-[2-(ethoxycarbonyl)ethyl]amide (27b). According to GPD, HATU (209 mg, 550 µmol), DIPEA (142 mg, 1.10 mmol) and β -alanine ethyl ester-hydrochloride (115 mg, 749 µmol) were converted with benzazocinone 26 (154 mg, 500 µmol) to yield the title compound 27b (173 mg, 424 µmol, 85%) after chromatography (SiO₂, hexanes/EtOAc 1:3, $R_{\rm f}$ = 0.33) as a colorless oil. ¹H-NMR (500 MHz, CDCl₃): δ = 1.20 (t, J = 7.1 Hz, 3H), 1.37 (dddd, J = 14.3 Hz, J = 12.6 Hz, J = 10.9 Hz, J = 5.5 Hz, 1H), 1.73 (dtdd, J = 14.6 Hz, J = 12.7 Hz, J = 5.5 Hz, J = 1.8 Hz, 1H), 1.83–1.93 (m, 2H), 2.26–2.32 (m, 4H), 2.57 (dd, J = 10.9 Hz, J = 0.9 Hz, 1H), 2.98 (dq, J = 13.1 Hz, J = 7.0 Hz, 1H), 3.18 (dq, J = 13.1 Hz, J = 6.6 Hz, 1H), 3.62 (br t, J = 5.8 Hz, 1H), 3.99– 4.09 (m, 2H), 4.13 (d, J = 13.7 Hz, 1H), 6.00 (d, J = 13.7 Hz, 1H), 7.22–7.27 (m, 4H), 7.28–7.31 (m, 3H), 7.31–7.36 (m, 2H) ppm. ${}^{13}C{}^{1}H$ -NMR (125 MHz, CDCl₃): $\delta =$ 14.14 (CH₃), 24.42 (CH₂), 31.54 (CH₂), 33.11 (CH₂), 33.70 (CH₂), 35.11 (CH₂), 45.19 (CH), 51.93 (CH₂), 60.38 (CH₂), 125.76 (CH), 127.20 (CH), 127.77 (CH), 128.09 (CH), 128.76 (CH), 128.83 (2 CH), 129.99 (2 CH), 136.79 (C), 139.22 (C), 140.20 (C), 171.43 (C), 172.98 (C), 173.79 (C) ppm. IR (ATR): nu(tilde) = 3412 (w), 3031 (w), 2939 (w), 2865 (w), 1731 (s), 1675 (s), 1650 (vs), 1513 (m), 1492 (m), 1452 (m), 1393 (m), 1181 (s), 1152 (m), 844 (m), 759 (m), 735 (m), 705 (s), 634 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 408.2044 (for C₂₄H₂₈N₂O₄⁺), found 408.2039 [M⁺]. C₂₄H₂₈N₂O₄ $(408.50 \text{ g mol}^{-1}).$

1-Benzyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[b]azocine-6-carboxylic Nacid (2,2,2-trifluoroethyl)amide (27c). According to GPD, HATU (209 mg, 550 µmol), DIPEA (71 mg, 0.55 mmol) and 2,2,2-trifluoroethylamine (74 mg, 0.75 mmol) were converted with benzazocinone 26 (154 mg, 500 µmol) to yield the title compound 27c (172 mg, 441 μ mol, 88%) after chromatography (SiO₂, hexanes/EtOAc 1:1, $R_{\rm f}$ = 0.29) as a colorless solid, mp 127–128 °C. ¹H-NMR (500 MHz, CDCl₃): δ = 1.40 (dddd, J = 14.4 Hz, J = 12.8 Hz, J = 10.9 Hz, J = 5.5 Hz, 1H), 1.70–1.79 (m, 1H), 1.85–1.94 (m, 2H), 2.30–2.34 (m, 2H), 2.65 (dd, J = 10.9 Hz, J = 0.9 Hz, 1H), 3.25 (dqd, J = 14.8Hz, J = 9.0 Hz, J = 5.8 Hz, 1H), 3.42 (br t, J = 6.6 Hz, 1H), 3.67 (dqd, J = 14.8 Hz, 9.1 Hz, J = 7.5 Hz, 1H), 4.09 (d, J = 13.7 Hz, 1H), 6.08 (d, J = 13.7 Hz, 1H), 7.21 (dd, J = 7.9 Hz, J = 1.1 Hz, 1H), 7.25–7.28 (m, 6H), 7.35–7.40 (m, 2H) ppm. ¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 24.31 (CH₂), 31.45 (CH₂), 33.06 (CH₂), 40.20 (q, ²J_{CF} = 34.8 Hz, CH₂), 45.23 (CH), 51.79 (CH₂), 123.68 (q, ${}^{1}J_{CF}$ = 279.1 Hz, C), 125.83 (CH), 127.16 (CH), 127.57 (CH), 128.47 (CH), 128.83 (2 CH), 128.92 (CH), 130.09 (2 CH), 136.87 (C), 139.08 (C), 139.30 (C), 173.08 (C), 173.64 (C) ppm. ¹⁹F{¹H}-NMR (470 MHz, CDCl₃): $\delta = -72.10$ (s, CF₃) ppm. IR (ATR): nu(tilde) = 3410 (m), 2969 (w), 2948 (w), 2865 (w), 1690 (s), 1644 (vs), 1598 (m), 1514 (m), 1493 (m), 1454 (m), 1438 (m), 1392 (s), 1276 (s), 1228 (m), 1195 (m), 1162 (s), 1144 (vs), 1083 (m), 989 (m), 833 (m), 780 (m), 764 (s), 733 (s), 711 (s), 664 (m), 633 (s) cm⁻¹. HR-MS (EI, 70 eV): calcd. 390.1550 (for $C_{21}H_{21}F_{3}N_{2}O_{2}^{+}$), found 390.1541 [M⁺]. $C_{21}H_{21}F_{3}N_{2}O_{2}^{-}$ $(390.41 \text{ g mol}^{-1}).$

1-Benzyl-2-oxo-1,2,3,4,5,6-hexahydrobenzo[*b*]azocine-6-carboxamide (27d).

Pyridine (142 mg, 1.80 mmol) and Boc₂O (327 mg, 1.50 mmol) were added to a solution of benzazocinone **26** (309 mg, 1.00 mmol) in 1,4-dioxane (2 mL) and the resulting mixture was stirred at ambient temperature for 30 min. Then $(NH_4)_2CO_3$ (269 mg, 2.80 mmol) was added and the reaction mixture was stirred at ambient temperature for 16 h. Subsequently, H₂O (5 mL) and MTBE (5 mL) were added and the crude product **27d** precipitated. It was filtered off, washed with MTBE (3 x 5 mL) and dried in vacuum to yield the title compound **27d** (216 mg, 700 µmol, 70%) as a colorless solid, mp 225–227 °C. ¹H-NMR (500 MHz, CDCl₃): δ = 1.39 (dddd, *J* = 14.3 Hz, *J* = 12.7 Hz, *J* = 10.8 Hz, *J* = 5.5 Hz, 1H), 1.72–1.82 (m, 1H), 1.87–1.96 (m, 2H), 2.30–2.35 (m, 2H), 2.72 (d, *J* = 10.8 Hz, 1H), 3.32 (br s, 1H), 4.16 (d, *J* = 13.7 Hz, 1H), 4.89 (br s, 1H), 6.05 (d, *J* = 13.7 Hz, 1H), 7.25–7.30 (m, 6H), 7.36–7.40 (m, 3H) ppm.

¹³C{¹H}-NMR (125 MHz, CDCl₃): δ = 24.42 (CH₂), 31.56 (CH₂), 33.12 (CH₂), 44.66 (CH), 51.88 (CH₂), 125.74 (CH), 127.27 (CH), 127.86 (CH), 128.24 (CH), 128.84 (3 CH), 129.93 (2 CH), 136.82 (C), 139.19 (C), 139.85 (C), 173.77 (C), 175.13 (C) ppm. IR (ATR): nu(tilde) = 3318 (m), 3132 (m), 2963 (w), 2928 (w), 1673 (s), 1628 (vs), 1595 (m), 1488 (m), 1450 (m), 1443 (m), 1427 (m), 1411 (m), 1392 (s), 1356 (m), 1333 (m), 1230 (m), 1203 (m), 1157 (m), 1020 (m), 994 (m), 776 (m), 759 (s), 727 (m), 715 (m), 694 (m), 670 (m), 637 (m), 579 (s) cm⁻¹. HR-MS (EI, 70 eV): calcd. 308.1519 (for C₁₉H₂₀N₂O₂⁺), found 308.1511 [M⁺]. C₁₉H₂₀N₂O₂ (308.38 g mol⁻¹).

1-Benzyl-6-[(methoxycarbonyl)amino]-2-oxo-1,2,3,4,5,6-hexahydrobenzo[b]azo-

cine (28). A solution of KOH (68 mg, 1.21 mmol) in MeOH (1 mL) was added at 0 °C to a solution of benzazocinone 27d (150 mg, 486 µmol) and PhI(OAc)₂ (157 mg, 487 µmol) in CH₂Cl₂ (1 mL). The resulting mixture was stirred at 0 °C for 15 min and for further 16 h at ambient temperature. Subsequently, the reaction mixture was diluted with water (5 mL) and the aqueous layer was extracted with CH₂Cl₂ (3 x 5 mL). The combined organic layers were dried (MgSO₄), filtered and the solvent was removed in vacuo. The crude product was purified by column chromatography (SiO₂, hexanes/EtOAc/MeOH 1:1:0.1) to yield the title compound **28** (50 mg, 0.15 mmol, 30%, $R_{\rm f}$ = 0.30) as a colorless solid, mp 114-130 °C. NMR spectra showed doubled and broadened signal sets due to E/Z-isomers (ratio 1:0.15) at the carbamate C-N-bond. ¹H-NMR (500 MHz, CDCl₃), major isomer: $\delta = 1.60$ (qd, J = 12.1 Hz, J = 5.6 Hz, 1H), 1.87-2.07 (m, 3H), 2.11-2.14 (m, 1H), 2.29-2.34 (m, 1H), 3.60 (s, 3H), 4.38 (br s, 1H), 4.56 (br d, J = 14.5 Hz, 1H), 5.25 (br d, J = 4.6 Hz, 1H), 5.40 (br s, 1H), 6.87 (br d, J = 6.0 Hz, 1H), 7.15 (br t, J = 7.2 Hz, 1H), 7.22–7.34 (m, 6H), 7.39 (dd, J = 7.9Hz, J = 1.4 Hz, 1H) ppm; minor isomer: $\delta = 1.73$ (ddt, J = 14.3 Hz, J = 10.0 Hz, J = 104.2 Hz, 1H), 1.78–1.84 (m, 1H), 1.87–2.07 (m, 2H), 2.18 (dd, J = 11.9 Hz, J = 4.3 Hz, 1H), 2.29–2.34 (m, 1H), 3.58 (s, 3H), 4.80 (d, J = 14.2 Hz, 1H), 4.95–4.99 (m, 1H), 5.02 (d, J = 14.2 Hz, 1H), 7.01 (dd, J = 7.7 Hz, J = 1.3 Hz, 1H), 7.22–7.34 (m, 8H) ppm; a signal for the NH proton was not observed. ${}^{13}C{}^{1}H$ -NMR (125 MHz, CDCl₃), major isomer: $\delta = 23.65$ (CH₂), 32.72 (CH₂), 36.43 (CH₂), 50.51 (CH), 52.06 (CH₃), 52.40 (CH₂), 125.25 (CH), 126.15 (CH), 127.27 (CH), 127.67 (CH), 128.37 (2 CH), 128.86 (CH), 128.88 (2 CH), 137.53 (C), 139.87 (C), 141.94 (C), 155.78 (C), 174.04 (C) ppm; minor isomer: $\delta = 20.80$ (CH₂), 31.98 (CH₂), 32.16 (CH₂), 51.97 (CH₃), 52.43 (CH₂), 54.86 (CH), 127.32 (CH), 127.87 (CH), 128.33 (CH), 128.57 (CH),

128.68 (2 CH), 129.17 (2 CH), 131.75 (CH), 137.22 (C), 138.94 (C), 140.47 (C), 155.79 (C), 173.43 (C) ppm. IR (ATR): λ^{-1} = 3314 (m), 2929 (w), 1717 (s), 1627 (s), 1598 (m), 1521 (m), 1494 (m), 1454 (m), 1447 (m), 1406 (m), 1295 (m), 1247 (s), 1201 (m), 1058 (m), 1025 (m), 911 (m), 906 (m), 759 (m), 734 (s), 702 (s), 626 (m) cm⁻¹. HR-MS (EI, 70 eV): calcd. 338.1625 (for C₂₀H₂₂N₂O₃⁺), found 338.1624 [M⁺]. C₂₀H₂₂N₂O₃ (338.41 g mol⁻¹).

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