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A two-directional synthesis of the C_{58} – C_{71} fragment of palytoxin

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A two directional approach, in which asymmetric dihydroxylation and reduction reactions were used to control absolute configuration, was exploited in the preparation of a C_2 -symmetrical dipyranone. The homotopic dihydropyran (DHP) rings of this precursor were differentiated statistically using by a Prévost reaction and further functionalisation. A second Prévost reaction was used to functionalise the other DHP; global deprotection and peracetylation gave a protected version of the C_{58} - C_{71} fragment of palytoxin. Methods which might be of value in future synthetic work were developed for the stereoselective functionalisation of THP rings similar to those found in this fragment.

Introduction

Palytoxin, 1, was isolated from marine soft corals of the genus *Palythoa*.¹ Palytoxin acts by interacting with sodium-potassium-activated APTase² and its toxicity is rivalled only by a few naturally occurring proteins.¹ The connectivity of palytoxin was determined in 1981,³ and its complete structure elucidated a year later.⁴ A total synthesis of palytoxin was reported in 1989.⁵ Palytoxin remains one of the most complex molecules to have succumbed to total synthesis, both in terms of its molecular size and its structural and stereochemical complexity.

Our goals were more modest. The C_{58} – C_{71} fragment (2) of palytoxin is tantalizingly close to being C_2 -symmetric. The only features which break its symmetry are (a) the absence of a hydroxyl group from C_{59} , and (b) different (2,6) relative configurations of the two tetrahydropyran rings. We sought to exploit this hidden symmetry for the first time in a two-directional synthesis of the fragment 2. We have previously described some methods for the synthesis of diastereomeric polyhydroxylated tetrahydropyrans (THPs). Some of these methods might be used to differentiate between the termini of a C_2 -symmetric template and to control the configuration of the two THP rings of 2.

Our synthetic plan is outlined in Scheme 1. It was envisaged that a C_2 -symmetric template, 3, would be prepared using a two-directional⁷ approach. At this stage, the dihydropyran rings of 3 would be functionalised stereoselectively and the C_{59} hydroxyl group removed (\longrightarrow 4).

Having differentiated between the homotopic termini of 3, this information would be exploited in the stepwise and stereoselective introduction of the C_{58} and C_{71} side chains. The C_{58} acetal does not have a neighbouring deactivating substituent; reaction at C_{58} was, therefore, expected to occur first and to allow the introduction of an axial side chain. In contrast, the acyloxy substituent on C_{70} was expected to act as both a deactivating 8 and a participating group: 9 subsequent substitution would, therefore, introduce an equatorial side chain at C_{71} .

Two-directional synthesis of a C_2 -symmetrical template

The reaction of the enediamide 10 5, prepared from *trans*- β -hydromuconic acid, with commercially available AD-mix 11 β was extremely slow. However, addition of 1 mol% potassium osmate and 5 mol% hydroquinidine 1,4-phthalazinediyl diether (DHQD₂-PHAL) enabled efficient dihydroxylation; the resulting diol was, however, rather water soluble, and was, therefore, silylated *in situ* to give the corresponding silyl diether 6 in 67% overall yield (Scheme 2). Addition of 2-lithio furan to the diamide 6 gave the diketone 7 in >95% yield. 10

Table 1 Deprotection of the bis silyl ether 7

Entry	Conditions	Product	Yield a (%)
1	TBAF, THF, 20 °C	b	_
2	NH₄F, MeOH, 60 °C	c	_
3	AcOH-H ₂ O, 20 °C	c	_
4	TBAF, AcOH, 20 °C	12	43
5	HF·pyridine, 20 °C	12	20

^a Yield of purified product. ^b Analysis of the crude reaction mixture by 300 MHz ¹H spectroscopy indicated that elimination had occurred. ^c No reaction.

The dilactone ¹² **8a** and the diester **8b** were investigated as alternative acylating reagents: these compounds were prepared as racemates from the sodium salt of *trans*- β -hydromuconic acid, either by treatment of the corresponding silver salt with iodine (\rightarrow **8a**), ¹² or by Upjohn dihydroxylation followed by acid-catalysed reaction with 2,2-dimethoxypropane (\rightarrow **8b**). The acylating agents **8** were treated with 2-lithio furan in THF at -78 °C; analysis of the crude reaction mixtures by 300 MHz ¹H NMR spectroscopy revealed, however, complex mixtures of products.

We have previously investigated the substrate-controlled reduction of a racemic sample of the diketone 7 with a range of reagents. However, these reactions were either unselective or were 1.3 syn-diastereoselective. In an attempt to develop an 1.3 anti-selective method, we investigated the addition of 2-lithio furan to a 3-silyloxy aldehyde (Scheme 3). Hence, reduction of the diamide 9 with DIBAL gave the aldehyde 10 in 64% yield. Unfortunately, addition of 2-lithio furan to 10 was not diastereoselective, and gave the hydroxy ketone 11 as a 50:50 mixture of diastereoisomers.

An alternative approach involved delivery of a reducing agent to the carbonyl groups. The deprotection of 7, however, proved problematic (Scheme 4). Treatment of 7 with TBAF in THF resulted in elimination (entry 1, Table 1), and the use of milder reagents ¹³ resulted in no reaction at all (entries 2–3). The use of a buffered fluoride source resulted in less competing elimination, ¹⁴ and low yields of the diol 12 could be obtained (entries 4–5). ¹⁵ Treatment of the diol 12 with tetramethylammonium triacetoxyborohydride ¹⁶ in acetic acid resulted only in decomposition of the starting material. The diol 12 was, therefore, treated with chlorodiisopropylsilane, pyridine and catalytic DMAP, and the bis silyl ether 13 was obtained in 34% yield. In view of the low yield of 13, Lewis acid-¹⁷ and base-¹⁸ mediated intramolecular hydride delivery was not studied in detail.

Our failure to identify substrate-controlled methods for the ^{1,3}anti-selective synthesis of diketones such as 7 lead us to

TBSQ

ÖTBS

10

Scheme 3

investigate reagent-controlled methods instead (Scheme 5). Treatment of the diketone (R,R)-7 with 10 mol% of the CBS reagent ¹⁹ 17 gave a 90: 10 mixture of the diols 14 and 16

OMe

ⁱBu₂AIH

THF. -78 °C

64%

MeO[′]

(entry 1, Table 2). There was no trace of the unsymmetrical diastereoisomer 15. The diols 14 and 16, whose relative configuration had previously been determined, were readily

THF, -40 °C

93%

TBSO

ŌTBS

11; dias. 50:50

TBSO

ŌTBS

9

Table 2 Asymmetric reduction of the diketone 7

Entry	Starting material	Ratio of products a 14 : 15 : 16	Yield 14 ^b (%)	ee 14 ° (%)	Yield 16 ^b (%)
1 2	7 ^d	90 : 0 : 10	82	>98	7
	rac-7	49.7 : 0.6 : 49.7	41	>98	42

^a Determined by analytical HPLC. ^b Yield of purified diastereoisomer. ^c Determined by chiral analytical HPLC. ^d Synthesised from enantiomerically enriched **6**, prepared by asymmetric dihydroxylation of the diamide **5**.

separable by column chromatography. Analysis of the diol 14 by chiral analytical HPLC revealed it to have >98% ee.

Given these favourable results, we probed the asymmetric reduction reaction further. Thus, asymmetric reduction of a racemic sample of the diketone 7 under the same conditions gave a 49.7 : 0.6 : 49.7 mixture of the diols 14–16 (entry 2, Table 2). Separation of the diols 14 and 16 by column chromatography, and analysis by chiral HPLC, revealed that the diol 14 had >98% ee. In the light of this result, we propose that the asymmetric dihydroxylation of 5 was only moderately enantioselective, and gave, after silylation, the diamide 6 with ca. 80% ee. The asymmetric reduction of 7 was, however, highly enantioselective: a ca. 90 : 10 mixture of the enantiomeric diketones 7 was, therefore, converted into a 90 : 10 mixture of diastereomeric diols 14 and 16.

Double oxidative ring expansion ^{23,24} of the difuryl diol **14** using *tert*-butyl hydroperoxide and catalytic vanadyl(v) acetylacetonate, was followed by protection as the corresponding bis methyl acetal. The dipyranone **20** was isolated by filtration of

the reaction mixture in >98% yield as a 63: 37 mixture of C_2 -symmetrical and unsymmetrical anomers (Scheme 6). Careful purification by flash chromatography gave the required C_2 -symmetrical dipyranone 20 in 52% yield. It was possible to re-equilibrate the mixture of diastereoisomers isolated from the mother liquors by treatment with trimethyl orthoformate and boron trifluoride: the C_2 -symmetrical dipyranone 20 was obtained in 76% yield after three recycles.

Stereoselective Luche ²⁵ reduction of the *meso* dipyranone **20** was highly stereoselective, and gave the diol **21** as a >95 : 5 mixture of diastereoisomers. The selectivity of the reaction **20**—**21** is remarkable, and reflects >97 : 3 stereo- and regioselectivity for each of the individual reduction steps. The configuration of the diol **21** was assigned by analysis of the vicinal coupling constant (8.7 Hz) between the protons at C-2 and C-3. Similar stereoselective Luche reductions of dihydropyrans have been exploited by us ^{6,10,26,27} and others; ²⁸ the fundamental preference for axial attack on six-membered ketones (in the absence of strong steric effects) has previously been rationalized theoretically. ²⁹ The diol **21** was converted into the corresponding *p*-methoxybenzoyl diester **22**.

Development of methods for the stereoselective functionalisation of tetrahydropyran rings

Efficient methods were required for the functionalisation of the two tetrahydropyran rings of the di-THP 22. In view of the complexity of this compound, we decided to develop the required methods using a model system (see Schemes 7–9). Previously, we have investigated the use of a Prévost reaction in the stereoselective functionalisation of compounds such as 23.6 Treatment of the allylic p-methoxybenzoate 23 with iodine and silver benzoate in rigorously dry carbon tetrachloride gave a ca. 4:1 mixture of stereoisomers from which the hydroxy iodide 24 could be obtained in 74% yield 6 (Scheme 7). Hydrolysis of the hydroxy iodide 24 with aqueous potassium hydroxide solution, and peracetylation, gave the triacetate 25 in 74% yield. The triacetate 25 has the relative configuration found in one of the THPs (C_{67} – C_{71}) of the required fragment 2.

The other THP (C_{58} – C_{62}) in the fragment 22 lacks a hydroxyl group at C_{59} . The model compound 24 was, therefore, treated with tributyltin hydride³⁰ and AIBN in refluxing benzene for one hour (Scheme 8). Unfortunately, a 50 : 50 mixture of the regioisomeric hydroxy esters 26 and 30 was obtained, whose configuration was determined by careful analysis of their ¹H NMR spectra (for 26, 3-H had J = 10.1 and 3.0 Hz). Given that

14 1. cat. VO(acac)₂ O TBSO O NaBH₄ CeCl₃
$$\rightarrow$$
 98% \rightarrow MeO \rightarrow TBSO O \rightarrow TBSO O \rightarrow NaBH₄ CeCl₃ \rightarrow 98% \rightarrow MeO \rightarrow TBSO O \rightarrow TBSO

Scheme 6

Scheme 8

Scheme 9

 Table 3
 Diastereoselective acetal substitution reactions involving carbon nucleophiles

Entry	Starting material	Reagents	Product	Yield ^a (%)	Dias. ^b 2,6-trans: cis	J (H ⁵ H ⁶) 2,6-trans	J (H ⁵ H ⁶) 2,6-cis
1	29	propargyl-SiMe ₃ , BF ₃ ·OEt ₂ , CH ₂ Cl ₂	33	78 °	>95 : 5	5.6, 1.8	_
2a	37	propargyl-SiMe ₃ , BF ₃ ·OEt ₂ , CH ₂ Cl ₂	_	d	_	_	_
2b	37	allyl-SiMe ₃ , BF ₃ ·OEt ₂ , CH ₂ Cl ₂	_	d	_	_	_
3a	34	allyl–SiMe ₃ , BF ₃ ·OEt ₂ , CH ₂ Cl ₂	35	84	75:25	5.8	_
3b	34	Me ₃ SiCN, BF ₃ ·OEt ₂ , MeNO ₂	36	76	25:75	3.4	9.8

^a Yield of mixture of diastereoisomers. ^b Determined by analysis of the 300 MHz ¹H NMR spectrum of the crude reaction mixture. ^c Yield of single diastereoisomer. ^d No reaction.

much shorter reaction times did not prevent the intramolecular transfer of the *p*-methoxybenzoyl group, it is likely that a thermodynamic mixture of the esters **26** and **30** had been obtained. The susceptibility of the initial product **26** to rearrangement was thought to stem from the Lewis acidity of the tributyltin iodide by-product. The use of tris(trimethylsilyl)silane ³¹ gave superior results, and the required alcohol **26** was obtained as a single regioisomer in >98% yield provided that the reaction was quenched after ten minutes. † It has been previously been shown that (Me₃Si)₃SiI is less Lewis acidic than tributyltin iodide.³²

Unsurprisingly, subjection of the iodo alcohol **24** to Mitsunobu's reaction conditions ³³ resulted only in reversion to the allylic ester **23**. However, treatment of the alcohol **26** with triphenylphosphine, *p*-nitrobenzoic acid and diisopropyl azodicarboxylate (DIAD) gave the required diester **27** in 64% yield, as well as the elimination product **23** (12% yield). Methanolysis of the diester **27** gave the diol **28** which, after acetylation, provided the diacetate **29** in 96% yield over the two steps.

An alternative approach for inverting the configuration of the alcohol **26** would involve oxidation to the corresponding ketone **31**, followed by stereoselective reduction. Treatment of the alcohol **26** with pyridinium chlorochromate ³⁴ buffered with sodium acetate gave the ketone **31** in 89% yield. Unfortunately, reduction of the ketone **31** with sodium borohydride ($\rightarrow 80:20:26:32$) and K-selectride ($\rightarrow >95:5:26:32$) resulted in mainly equatorial attack of the reagent; this trajectory avoids an unfavourable 1,3-diaxial interaction with the axial methoxy group. ²³ In addition, both of these reactions were further complicated by migration ²³ of the acyl group of **26** to give its regioisomer **30**.

Methods were developed for the diastereoselective reaction of six-membered acetals using carbon nucleophiles (see Scheme 9 and Table 3). Treatment of the methyl acetal **29** with propargyl trimethylsilane³⁵ and boron trifluoride etherate in dichloromethane was highly diastereoselective, and gave the allene **33** in 78% yield as a >95:5 mixture of diastereoisomers. The 2,6-*trans* configuration of the product was determined by careful analysis of its 300 MHz ¹H NMR spectrum (entry 1, Table 3). The highly stereoselective reaction of **29** is believed to stem from axial attack of the propargyl silane on the

intermediate oxonium ion 38 (Fig. 1).³⁶ The THP 2,6-*trans*-33 has the same relative configuration as the C_{58} – C_{62} THP of palytoxin.

AcO
$$\bigcirc$$
 OAc \bigcirc OAc \bigcirc 38 \rightarrow 2,6-trans-33 \bigcirc Fig. 1

In contrast, no reaction was observed when the methyl acetal 37 was treated with either propargyl trimethylsilane or allyl trimethylsilane under similar conditions (entries 2a–b, Table 3). ‡ This difference in reactivity is synthetically useful since selective reaction of one of the acetals of 4 would be required in our approach to the palytoxin fragment 2; however, the reactivity difference is not surprising since neighbouring electron withdrawing acyloxy substituents are well known to destabilise oxonium ions strongly.⁸ However, the acetal of 37 was easily activated by transformation into the corresponding anomeric acetate: ³⁷ treatment of 37 with catalytic sulfuric acid in acetic anhydride gave the pentacetate 34 in >98% yield as a 7:3 mixture of anomers.

The reaction of the pentacetate **34** with carbon nucleophiles was straightforward (entries 3a–b, Table 3). Treatment of **34** with allyl trimethylsilane and boron trifluoride etherate gave the THP³⁸ **35** as a 75 : 25 mixture of 2,6-*trans* and 2,6-*cis* diastereoisomers **35**. In contrast, reaction of **34** with trimethylsilyl cyanide and boron trifluoride etherate in nitromethane proceeded in the opposite diastereoselective sense: a 75 : 25 mixture of 2,6-*cis* and 2,6-*trans* tetrahydropyrans ³⁹ **36** was obtained. In each case, the ratio and configurations of the products were determined by careful analysis of the 300 MHz ¹H NMR spectra of the crude reaction mixtures (see Table 3).

The complementary reactions of the pentacetate 34 (→35 or 36) are remarkable and deserve further comment. Activation of 34 must initially give the oxonium ion 39 which may close to give the dioxolenium ion 40 (Fig. 2). It appears that carbon nucleophiles strike a more delicate balance between reaction 40 with the dioxolenium ion 40 (with clean inversion of configuration) and direct attack on the less stable oxonium ion 39 (with axial attack). The sp²-hybridised nucleophile—allyl trimethylsilane—is believed to have attacked the oxonium ion 39 preferentially, leading to a 75 : 25 mixture of diastereoisomers in favour of the THP 2,6-trans-35. In contrast, the trimethylsilyl cyanide may have undergone preferential reaction with 40 to

[†] After four hours, the alcohols **26** and **30** were isolated as an 80 : 20 mixture of regioisomers.

[‡] Perbenzylated methyl glycosides are much more reactive and undergo clean reaction with propargyl trimethylsilane in the presence of trimethylsilyl trifluorosulfonate (ref. 35).

give mainly the THP 2,6-cis-36. Alternatively, it is possible that the configuration of the cyanide-substituted THPs 36 was thermodynamically controlled.

Synthesis of a protected version of the C_{58} – C_{71} fragment of palytoxin

The C_2 -symmetrical intermediate 22 is a highly functionalised template for further functionalisation (Schemes 10 and 11). Hence, treatment of 22 with catalytic osmium tetraoxide and NMO in acetone–water was followed by hydrolysis with aqueous potassium hydroxide solution and peracetylation: the octaacetate 41 was obtained in 87% yield as a single diastereoisomer (Scheme 10). The level of stereoselectivity observed in the two-directional functionalisation $22\rightarrow41$ is remarkable, and we have previously exploited this approach in the synthesis of some C-linked disaccharide mimetics. 26,41 However, despite the stereochemical complexity of the octaacetate 41, this approach does not directly tackle the critical issue of differentiation between the homotopic termini of 22: considerable functional group manipulation would be required to convert 41 into the protected fragment 2.

We investigated the use of a Prévost reaction to differentiate between the homotopic termini of 22 (Scheme 11). The two dihydropyran rings of 22 are sufficiently remote that an essentially statistical functionalisation was expected. Furthermore,

Scheme 10

our model studies have shown that similar Prévost reactions are only moderately (*ca.* 80 : 20) regioselective.⁶ Treatment of the template **22** with one equivalent of both iodine and silver benzoate in dry carbon tetrachloride gave a mixture of the regioisomeric hydroxy esters **42** and **48**, together with recovered starting material. Separation, and two successive recycles of the recovered starting material, gave the required hydroxy esters **42** in 54% overall yield.

The iodo alcohol 42 was treated with tris(trimethylsilyl)silane and AIBN in benzene at 60 °C, and the required hydroxy ester 43 was obtained in >98% yield. There was no trace of the regio-isomeric hydroxy ester which would have resulted from Lewis acid-catalysed migration of the acyl substituent. Unfortunately, attempted Mitsunobu inversion of the alcohol of 43 resulted only in elimination to return the template 22. Alternative reaction conditions, including reversing the order of reagent addition and using DIAD in place of DEAD, did not suppress the elimination. The presence of a proton which is antiperiplanar to the leaving group may well promote the unwanted elimination pathway; however, in view of the similarity between 43 and the model alcohol 26, in which only substituents which are remote from the reacting THP rings are different, this result was highly surprising.

Despite having found this approach fruitless in a model system, we explored the use of an oxidation, followed by a stereoselective reduction, to correct the configuration of the alcohol of 43. Oxidation of the alcohol 43 with pyridinium chlorochromate, in the presence of sodium acetate, gave the corresponding ketone 44. As we had observed with the ketone 31, however, reduction with sodium borohydride in ethanol gave mainly the equatorial alcohol: analysis of the crude reaction mixture by 300 MHz ¹H NMR spectroscopy revealed a 90: 10 mixture of the alcohols 43 and 45, together with significant quantities of the rearrangement product in which the neighbouring p-methoxybenzoyl group had migrated to the alcohol of 43. Remarkably, the sense of induction was reversed by treating the ketone 44 with sodium borohydride in THF at 50 °C. Under these conditions, the required alcohol 45 was obtained in 54% yield. Careful analysis of the 500 MHz ¹H NMR spectra of 43 and 45 revealed the hydroxyl group to be axial $[{}^{3}J(H^{3}H^{4}): 2.8 \text{ Hz}]$ and equatorial $[{}^{3}J(H^{3}H^{4}): 10.0 \text{ Hz}]$ respectively. The alcohol 45 was acetylated to give 46 in >98% yield.

Scheme 11

The Prévost reaction of 46 provided a valuable means for functionalising the remaining THP ring. Reaction of the allylic p-methoxybenzoate 46 with iodine and silver benzoate in rigorously dry carbon tetrachloride gave a crude product which was treated with potassium hydroxide in water-THF and peracetylated. Under these conditions, the epoxide 49 was obtained as a single diastereoisomer in 74% yield. Although we had expected that ring-opening of the epoxide by hydroxide ion would have occurred under these conditions, the isolation of the epoxide 49 did, at least, provide direct evidence for a mechanism proposed for the transformation 24-25.6 Furthermore, in view of the hydrolysis of the tert-butyldimethylsilyl ethers of 22 (→41) under remarkably similar conditions, the survival of the silyl ethers in 49 was surprising. It appears that the use of THF as a co-solvent in hydrolysis of the Prévost product is important: under biphasic conditions, the substrate may remain in the organic layer and, therefore, be physically separated from

the aqueous base.

Indeed, treatment of the crude Prévost product with refluxing aqueous potassium hydroxide in the *absence* of THF, and peracetylation, provided the required intermediate 47; the relative configuration of 47 was established by comparison of its ^1H NMR spectrum with those of the model compounds 25 and 29. We have previously shown, in related systems, that similar epoxides are also opened to give *trans*-diequatorial products; this unusual 42 observation has been rationalized elsewhere. The heptaacetate 47 is a protected version of the C_{58} - C_{71} fragment of palytoxin.

Summary

We have shown that the Prévost reaction is a reliable reaction for the functionalisation of allylic p-methoxybenzoates. This reaction was used to functionalise both of the THP rings of the di-THP 47. In the first instance, treatment of the C_2 -symmetrical template 22 with iodine and silver benzoate gave the iodo alcohol 42 in which the homotopic termini had been differentiated. The participation of the neighbouring p-methoxybenzoyloxy group ensured that the iodine atom was introduced to (and could subsequently be removed from) the atom (C_{59}) of palytoxin which lacks a hydroxyl group. At a later stage, a Prévost reaction was used once more to the functionalise the other THP ring; after hydrolysis, and peracetylation, a protected C_{58} - C_{71} fragment, 47, of palytoxin was isolated.

Using a model system, methods have been developed for the reaction of the two acetals of 47 with carbon nucleophiles. However, due to a lack of material, the fragment 47 was not further functionalised. We have shown that the C_{58} acetal of 47 is likely to be the more reactive, and reaction of this acetal with carbon nucleophiles would probably lead to a 2,6-anti THP, as required. The C_{71} acetal has a neighbouring participating group, and in a model system, this feature could be exploited in the synthesis of a 2,6-syn THP ring.

In summary, a two-directional synthetic strategy has been applied in the synthesis of a protected version of the C_{58} – C_{71} fragment of palytoxin. This fragment is almost C_2 -symmetrical, and this hidden symmetry was exploited in the synthesis of the C_2 -symmetrical template 22. Further stereoselective functionalisation gave the required fragment 47.

Experimental

General experimental methods have been previously described.⁶ All non-aqueous reactions were performed under an atmosphere of nitrogen. Analytical HPLC was conducted on a Gynkotek HPLC system with diode array detection; unless

otherwise stated, the column oven was set at 24 °C. An Econosil column (silica particle size: 10 μ m) was used for analytical (4.6 × 250 mm) work, and a Chiracel OD column (4.6 × 250 mm) was used for chiral analytical HPLC; samples were calibrated against external standard samples dissolved in methanol. Semi-preparative HPLC was conducted with a Waters 2525 binary gradient pump with detection by a Micromass ZQ mass spectrometer; an XTerra® preparative HPLC column (19 × 50 mm) was used. Microanalyses were carried out by staff of the Department of Chemistry using a Carlo Erba 1106 automatic analyser.

(3*R*,4*R*)-3,4-Di-(*tert*-butyl-dimethyl-silyloxy)-1,6-di-morpholin-4-yl-hexane-1,6-dione 6

The amide 5 (300 mg, 1.056 mmol) was added to a stirred suspension of AD-mix β (1.479 g, 1.4 g per mmol), methanesulfonamide (100 mg, 1.056 mmol), potassium osmate dihydrate (4 mg, 1 mol%) and ligand DHQD₂-PHAL (41 mg, 5 mol%) in 1:1 t-butanol-water (3 ml) at 0 °C. This solution was stirred vigorously for 48 h before quenching with a saturated aqueous solution of sodium sulfite (3 ml). After stirring for a further 30 min the solution was evaporated to dryness and the thoroughly dried residue stirred in dry DMF (5 ml). The solution was filtered and the residue washed with a further portion of DMF (1.0 ml). The solution was stirred for 24 h at room temperature under N₂ after the addition of imidazole (433 mg, 6.37 mmol) and t-butyldimethylsilyl chloride (637 mg, 4.22 mmol). The solvent was removed by evaporation under reduced pressure at 80 °C and the residue partitioned between EtOAc (10 ml) and saturated aqueous sodium bicarbonate (5 ml). The organic layer was washed with water (2 × 5 ml) and brine (5 ml) before drying (MgSO₄). Solvent was removed under reduced pressure to give the silyl diether 10 6 (386 mg, 67%) as a colourless oil.

$(4R^*,5R^*)$ -Di-(5-methoxycarbonylmethyl)-2,2-dimethyl-[1,3]-dioxolane 8b

trans-Hydromuconic acid (1.00 g, 6.94 mmol was added slowly in small portions to a stirred solution of potassium carbonate (958 mg, 6.94 mmol) in water (5 ml). N-methylmorpholine-N-oxide (1.62 g, 13.88 mmol) and osmium tetroxide (10 mg, catalytic) were added and the solution stirred at room temperature for 4 h. The solution was acidified to pH 1 with p-toluenesulfonic acid and evaporated to dryness under reduced pressure. The residue was dissolved in a 1:1 mixture of acetone-2,2dimethoxypropane (15 ml) and stirred at room temperature for a further 12 h. The solution was neutralized with triethylamine (2 ml) and the solvent removed under reduced pressure. The residue was partitioned between EtOAc (20 ml) and water (20 ml) and the aqueous layer extracted with a further portion of EtOAc (10 ml). The combined extracts were dried (MgSO₄) and the solvent removed under reduced pressure to give the diester **8b** (634 mg, 35%) as a colourless oil, $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 2989 (C-H), 2955, 1741 (C=O), 1439, 1382, 1204, 1172 and 1061; $\delta_{\rm H}$ (300 MHz; CDCl₃) 4.17 (2H, t, J 4.0), 3.71 (6H, s, CH₃), 2.67 (4H, d, J 5.0) and 1.40 (6H, s, CH₃); $\delta_{\rm C}$ (75 MHz; CDCl₃) 171.4 (C=O), 109.6, 77.1, 52.2, 38.0 and 27.5.

(3R*,4R*)-3,4-Bis-(*tert*-butyl-dimethyl-silanyloxy)-6-oxo-6-[methoxy(methyl)amino]hexan-1-al 10

DIBAL (2.95 ml, 2.95 mmol, as a 1 M solution in toluene) was added to a stirred solution of the Weinreb diamide 10 9 (363 mg, 0.738 mmol) in dry THF (10 ml) at -78 °C. The solution was stirred for a further 6 h and quenched with methanol (0.5 ml). The solution was allowed to warm to room temperature, saturated aqueous sodium potassium tartrate solution added (10 ml), stirred vigorously until the two layers separated and the aqueous layer extracted with EtOAc (2 × 10 ml). The combined organic layers were dried (MgSO₄), pre-absorbed on silica gel

and purified by flash chromatograph, eluting with EtOAc, to give the *aldehyde* **10** (205 mg, 64%) as a colourless oil, $R_{\rm f}$ 0.19 (EtOAc); (Found: MNa⁺ 456.2577; C₂₀H₄₃NO₅Si₂ requires *MNa*, 456.2577); $v_{\rm max}/{\rm cm}^{-1}$ (CHCl₃ solution) 3447, 2939 (C–H), 2857, 1715, 1664, 1472, 1413, 1388, 1256 and 1096; $\delta_{\rm H}$ (300 MHz; CDCl₃) 9.72 (1H, dd, *J* 2.9 and 1.7, *H*C=O), 4.32–4.14 (2H, m, 3-H and 4-H), 3.62 (3H, s, OCH₃), 3.11 (3H, s, NCH₃), 2.65–2.43 (4H, m, CH₂), 0.79 (9H, s,'Bu), 0.77 (9H, s,'Bu), 0.05 (3H, s, SiCH₃), 0.03 (3H, s, SiCH₃), 0.00 (3H, s, SiCH₃) and –0.04 (3H, s, SiCH₃); $\delta_{\rm C}$ (75 MHz; CDCl₃) 201.9 (C=O), 71.5, 70.1, 61.7, 46.2, 33.3, 32.4, 26.1, 26.1, 18.3, –4.1, –4.5 and –4.5; m/z (ES) 456.2 (100%, MNa⁺).

Addition of 2-lithio furan to the aldehyde 10

Butyllithium (535 μ l of a 1.52 M solution in hexanes, 0.813 mmol) was added slowly to a stirred solution of furan (64 μ l, 0.890 mmol) in dry tetrahydrofuran (3 ml) at -78 °C. The solution was allowed to warm to 0 °C, stirred for a further 30 min, rapidly cooled to -40 °C and the *aldehyde* 10 (74 mg, 0.171 mmol) added as a solution in THF (0.5 ml). The solution was stirred for a further 6 h, quenched by addition of a saturated aqueous solution of ammonium chloride (5 ml), warmed to room temperature and the aqueous layer extracted with EtOAc (3 × 50 ml). The combined organic layers were dried (MgSO₄) and evaporated under reduced pressure to give the *alcohol* 11 (81 mg, 93%) as a colourless oil. Analysis of the crude reaction mixture by 300 MHz ¹H NMR revealed a 1 : 1 mixture of diastereoisomers.

$(3R^*,4R^*)$ -1,6-Di-furan-2-yl-3,4-dihydroxy-hexane-1,6-dione 12

A solution of hydrogen fluoride-pyridine complex was prepared by dissolving commercial HF pyridine complex (3.8 ml) and pyridine (14 ml) in tetrahydrofuran (40 ml). The diketone 7 (1.35 g, 2.66 mmol) was dissolved in 10 ml of this solution and stirred at room temperature under N2 for 4 days before the solution was cautiously dropped into a saturated aqueous solution of sodium bicarbonate (20 ml). The aqueous layer was extracted with EtOAc (4 × 20 ml) and the combined extracts dried (MgSO₄), solvent was removed under reduced pressure and the residue pre-absorbed on silica gel. Purification by flash chromatography, eluting with 6: 4 EtOAc-petrol, gave the difuryl diol 12 (148 mg, 20%) as colourless prisms, mp 127.4–128.7 °C; R_f 0.12 (6 : 4 EtOAc–petrol); (Found: MNa⁺ 301.0678; C₁₄H₁₄O₆ requires MNa, 301.0688); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 3307 (O-H), 3115, 1664 (C=O), 1563, 1469, 1398, 1282, 1162, 1051 and 1024; $\delta_{\rm H}$ (300 MHz; DMSO- $d_{\rm 6}$) 8.03 (2H, dd, J 1.5 and 0.6, furyl 5-H), 7.50 (2H, dd, J 2.9 and 0.6, furyl 4-H), 6.76 (2H, dd, J 2.9 and 1.5, furyl 3-H), 4.95 (2H, d, J 5.5), 4.09 (2H, broad s, 3-H and 4-H), 3.46 (2H, s, OH), 3.05 (2H, dd, J 15.4 and 9.0, CH_aH_b), 2.92 (2H, dd, J 15.4 and 2.6, CH_aH_b); $\delta_{\rm C}$ (75 MHz; DMSO- $d_{\rm 6}$) 187.9 (C=O), 152.8 (furyl 2-C), 147.9 (furyl 5-C), 119.0 (furyl), 112.8 (furyl), 70.2 (C-O) and 41.4 (CH₂); m/z (ES) 301.1 (100%, MNa⁺).

(1R,3R,4R,6R)-3,4-Di-(tert-butyl-dimethyl-silyloxy)-1,6-di-furan-2-yl-hexane-1,6-diol 14

A stock solution of the CBS reagent (0.2 M solution) was freshly prepared by stirring a solution of (S)-diphenylprolinol (506 mg, 2 mmol) and n-butylboronic acid (204 mg, 2 mmol) in sodium dried toluene (10 ml) over 4 Å molecular sieves for 2 h. An aliquot of the stock solution of the CBS reagent (197 μ l, 39.4 μ mol, 10 mol%) was added to a stirred solution of the diketone 7 (200 mg, 0.39 mmol) in toluene (3.2 ml) at room temperature under N_2 . To the stirred solution borane dimethyl sulfide complex (0.39 ml, 0.78 mmol, 2 M solution in THF) was added slowly over 1 h. The solution was stirred for a further 5 h and then quenched with a saturated aqueous solution of ammonium chloride (3 ml). The organic layer was dried

(MgSO₄) and solvent removed by evaporation under reduced pressure to give a crude product. Analysis by analytical HPLC (gradient elution: 99 : 1 \rightarrow 98 : 2 hexane : IPA over 30 min, with detection at 220 nm) revealed a 90 : 10 mixture of the diastereoisomers **14** and **16**. The crude product was preabsorbed onto silica gel and separated by flash chromatography to give the difuryl diol ¹⁰ **14** (165.6 mg, 82%) as colourless needles, mp 105–106 °C; $[a]_D = +31.7$ (c = 1.69, CHCl₃). Analysis of the diol **14** by chiral analytical HPLC revealed it to have >98% ee and >99% purity (gradient elution: 99.6 : 0.4 \rightarrow 97.5 : 2.5 hexane–isopropanol over 30 min; flow: 1.0 ml min⁻¹; observation at λ_{max} , 219 nm; retention times, 24.4 and 26.2 min).

Also obtained was the difuryl diol ¹⁰ **16** (13.9 mg, 7%) as colourless needles, mp 95–96 °C; $[a]_D = -19.6$ (c = 1.43, CHCl₃).

Asymmetric reduction of the racemic diketone 7

By the same general method, the racemic diketone 7 (200 mg, 0.39 mmol) gave a crude product Analysis by analytical HPLC revealed a 49.7 : 0.6 : 49.7 mixture of the diols **14**, **15** and **16**. Pre-absorption of the crude mixture onto silica gel and separation by flash chromatography gave the diol ¹⁰ **14** (82 mg, 41%), mp 105–106 °C, $[a]_D = +29.4$ (c = 0.14, CHCl₃), and the diol ¹⁰ **16** (83 mg, 42%), mp 95–97 °C, $[a]_D = -18.2$ (c = 0.11, CHCl₃). Analysis of the diol **14** by chiral analytical HPLC revealed it to have >98% ee.

(E)-(1R,6R)-1,6-Difuran-2-yl-hex-3-ene-1,6-diol 19

The furyl alcohol²¹ (R)-18 (1.00 g, 7.30 mmol) and bis(tricyclohexylphosphine)benzylideneruthenium(IV) dichloride (300 mg, 0.36 mmol, 5 mol%) in dichloromethane (4 ml) were refluxed under N, for 4 days. The solvent was evaporated under reduced pressure to give a crude product. Analysis by 300 MHz ¹H NMR spectroscopy revealed a 4:1 ratio of E:Z isomers. Flash chromatography (gradient elution: $2:8 \rightarrow 1:1$ EtOAc-petrol) gave the alkene (E)-(1R,6R)-19 (570 mg, 63%) as a colourless oil, $R_{\rm f}$ 0.09 (2 : 8 EtOAc–petrol); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 3255, 2917, 1504, 1437, 1353, 1298, 1228, 1216, 1151, 1009 and 907; $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.11 (2H, dd, J 1.8 and 0.9, furyl 5-H), 6.15 (2H, dd, J 3.0 and 1.8, furyl 3-H), 6.04 (2H, dd, J 3.0 and 0.9, furyl 4-H), 5.36 (2H, br s, HC=C), 4.50 (2H, t, J 6.3, HC-O), 2.60 (2H, broad s, OH) and 2.38 (4H, broad, CH₂); $\delta_{\rm C}$ (75 MHz; CDCl₃) 156.5 (furyl 2-C), 142.3 (furyl 5-C), 129.8, 110.5 (furyl), 106.4 (furyl), 67.3 (C-O) and 39.4 (CH₂); m/z (ES) 270.8 (100%, MNa+).

E-(1R*,6S*)-1,6-Difuran-2-yl-hex-3-ene-1,6-diol 19

By the same general method, the racemic alcohol 18 (1.00 g, 7.30 mmol) and bis(tricyclohexylphosphine)benzylideneruthenium(IV) dichloride (300 mg, 0.36 mmol, 5 mol%) in dichloromethane (4 ml), gave a crude product. Analysis by 300 MHz 1 H NMR spectroscopy revealed a 4 : 1 mixture of E : Zisomers. Recrystallization from chloroform gave the alkene (E)-(1R*,6S*)-19 (171 mg, 19%) as colourless needles, mp 112.7–114.2 °C; R_f 0.12 (2 : 8 EtOAc–petrol); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 3255 (O-H), 2917, 1504, 1437, 1353, 1298, 1228, 1216, 1151, 1009 and 907; $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.53 (2H, dd, J 1.6 and 0.7, furyl 5-H), 6.35 (2H, dd, J 3.0 and 1.6, furyl 3-H), 6.04 (2H, dd, J 3.0 and 0.7, furyl 4-H), 5.40 (2H, dd, J 7.3 and 3.7, HC=C), 5.25 (2H, d, J 5.3), 4.44 (2H, m), 3.36 (2H, s, OH) and 2.50–2.34 (4H, broad, CH₂); $\delta_{\rm C}$ (75 MHz; CDCl₃) 157.9 (furyl 2-C), 141.9 (furyl 5-C), 128.8, 110.4 (furyl), 105.8 (furyl), 66.5 (C-O) and 39.4 (CH₂); m/z (ES) 270.8 (100%, MNa⁺).

(R)-2-[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silanyloxy)-4-((R)-3-oxo-6-hydroxy-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-hydroxy-6H-pyran-3-one 20 (R=H)

t-Butyl hydroperoxide (570 μ l, 2.85 mmol, 5 M solution in decanes) was added to a stirred solution of the diol **14** (586 mg,

1.14 mmol) and vanadyl acetylacetonate (5 mg) in dichloromethane (4 ml) at room temperature under N₂. The solution was stirred for 6 h before the solution was evaporated to half its original volume with a steady stream of nitrogen. The flocculent white needles were filtered and washed with petrol ether (2 ml). A second crop was procured by evaporating under reduced pressure at room temperature, trituration with petrol (4 ml) and filtration. The dipyranone 20 (R = H; 594 mg, 96%; 65: 35 mixture of anomers) was obtained as flocculent colourless needles, $[a]_D = +24.2$ (c = 0.57, MeOH); $R_f = 0.34$ (1 : 1 EtOAc-petrol); (Found: MNa+, 565.2622; C₂₆H₄₆O₈Si₂ requires MNa, 565.2629); $v_{\text{max}}/\text{cm}^{-1}$ (thin film) 3341, 2927, 2853, 1684, 1470, 1259, 1204, 1091 and 1044; $\delta_{\rm H}$ (300 MHz; DMSO- d_6) 7.14 (2H, d, J 8.5, O-H^{min}), 6.97 (2H, dd, J 10.2 and 3.6, 5-H^{maj}), 6.93 (2H, d, J 10.2, 5-H^{min}), 6.84 (2H, d, J 7.4, O-H^{maj}), 6.00 (2H, d, J 10.2, 4-H^{min}), 5.93 (2H, d, J 10.2, 4-H^{maj}), 5.38 (2H, d, J 8.5, 6-H^{min}), 5.33 (2H, dd, J 7.4 and 3.6, 6-H^{maj}), 4.38 (2H, d, J 11.0, 2-H^{maj}), 3.93 (2H, d, J 10.2, 2-H^{min}), 3.84 (2H, m, 2-H' and 3-H'), 1.80–1.50 (4H, m, CH₂^{maj+min}), 0.74 (18H, s, 'Bu, $H^{\text{maj+min}}$) and 0.00 (12H, s, SiCH₃, $H^{\text{maj+min}}$); δ_{C} (75 MHz; DMSO-d₆) 197.9 (3-C^{maj}), 197.4 (3-C^{min}), 148.4 (5-C^{maj+min}), 127.9 (4-C^{min}), 125.8 (4-C^{maj}) 91.0 (6-C^{min}), 86.7 (6-C^{maj}) 74.5 (C^{min}), 70.4 (C^{maj}), 69.6 (C^{maj}), 69.2 (C^{min}), 26.1 (^tBu), 18.0, -4.3, -4.4 and -4.5; m/z (ES) 565.9 (100%, MNa⁺).

(2R)-2-[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silanyloxy)-4-((R)-3-oxo-6-methoxy-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-methoxy-6H-pyran-3-one 20 (R = Me)

Boron trifluoride diethyl etherate complex (5 µl, 39 µmmol) was added to a stirred solution of (R)-2-[(2R,3R)-2,3-bis-(tertbutyl-dimethyl-silanyloxy)-4-((R)-3-oxo-6-hydroxy-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-hydroxy-6H-pyran-3-one **20** (R = H) (427 mg, 0.78 mmol) and trimethyl orthoformate (258 ul, 2.35 mmol) in dichloromethane (5 ml) at room temperature under N₂. Stirring was continued for a further 30 min before the solution was quenched with saturated aqueous sodium bicarbonate (10 ml). The aqueous layer was extracted with dichloromethane (2 × 5 ml) and the combined organic extracts dried (MgSO₄). Solvent was removed under reduced pressure to give the acetal 20 (R = Me; 446 mg, >98%; 63 : 37 mixture of anomers), a colourless oil, R_f 0.28 (2:8 EtOAc-petrol); (Found: MNH_4^+ , 588.3384. $C_{28}H_{50}Si_2O_8$ requires MNH_4 588.3388); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 2957 (C–H), 2931 2859, 1699 (C=O), 1472, 1390, 1259, 1101 and 1053; $\delta_{\rm H}$ (300 MHz; CDCl₃) 6.77 (2H, d, J 10.3, 5-H^{min}), 6.71 (2H, dd, J 10.2 and 3.3, 5-H^{maj}), 6.07 (2H, ${\rm d,}\,J\,10.3,4{\rm \cdot H^{min}),\,6.00\,(2H,\,d,}\,J\,10.2,4{\rm \cdot H^{maj}),\,5.18\,(2H,\,s,\,6{\rm \cdot H^{min}),}$ 4.97 (2H, d, J 3.3, 6-Hmaj), 4.39 (2H, dd, J 10.5 and 1.8, 2-Hmaj), 4.05 (2H, d, J 11.0, 2-H^{min}), 3.92 (2H, t, J 11.0, 2,3-H^{min}), 3.56 (6H, s, OMe^{maj+min}), 2.08 (2H, d, J 12.0 CH_aH_b^{maj}), 1.96 (2H, d, J 12.0, $CH_aH_b^{min}$), 1.85 (2H, d, J 13.8, $CH_aH_b^{min}$), 1.78 (2H, d, J 13.8, $CH_aH_b^{min}$), 0.77 (18H, s, tBu , H^{min}), 0.77 (18H, s, tBu , H^{maj}), 0.03 (6H, s, SiCH₃, H^{min}), 0.02 (6H, s, SiCH₃, H^{maj}), 0.00 (6H, s, SiCH₃, H^{min}), -0.03 (6H, s, SiCH₃, H^{maj}); δ_C (75 MHz; CDCl₃) 195.5 (3-C^{maj}), 195.4 (3-C^{min}), 146.3 (5-C^{min}), 141.9 (5-C^{maj}), 128.5 (4-C^{min}), 126.6 (4-C^{maj}), 96.0 (6-C^{min}), 93.3 (6-C^{maj}), 74.0 (C^{min}), 70.9 (C^{maj}), 69.8 (C^{maj}), 69.6 (C^{min}), 55.9 (OMe^{maj}), 54.8 (OMe^{min}), 30.2 (CH₂^{maj}), 29.4 (CH₂^{min}), 24.7 (Bu^{maj+min}), 17.0, -4.8 (SiMe), -4.9 (SiMe), -5.9 (SiMe) and -5.7 (SiMe); m/z(ES) 593.7 (100%, MNa+).

In a separate experiment, the *dipyranone* C_2 -**20** (R = Me), spectroscopically identical to the major isomer obtained previously, was isolated in 52% yield by careful flash column chromatography (eluting with 2 : 8 EtOAc-petrol).

(2R,3R,6R)-2-[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silany-loxy)-4-((2R,3R,6R)-3-hydroxy-6-methoxy-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-methoxy-3,6-dihydro-2H-pyran-3-ol 21

The diacetal **20** (421 mg, 0.736 mmol; 63 : 37 mixture of anomers) and cerium chloride heptahydrate (686 mg, 1.84

mmol) were stirred under nitrogen at −40 °C in ethanol (5 ml) while sodium borohydride (62 mg, 1.62 mmol) was added slowly in small portions. The solution was stirred for 6 h, quenched with water (1.0 ml) and evaporated under reduced pressure to give a crude product which was pre-absorbed onto silica gel and purified by careful flash chromatography (gradient elution: $15:85 \rightarrow 25:75$ EtOAc-petrol) to give the *diol* **21** (173 mg, 41%) as a colourless oil, $[a]_D = +19.4$ (c = 0.12, CHCl₃); $R_{\rm f}$ 0.32 (3 : 7 EtOAc–petrol); (Found: MNH₄⁺, 592.3707. $C_{28}H_{54}Si_2O_8$ requires MNH_4^+ 592.3701); v_{max}/cm^{-1} (CHCl₃ solution) 3436, 2956, 2929, 2856, 1472, 1260, 1054 835; $\delta_{\rm H}$ (500 MHz; CDCl₃) 5.85 (2H, d, J 10.2, 5-H), 5.60 (2H, dt, J 10.2 and 1.8, 4-H), 4.65 (2H, s, 6-H), 3.72 (2H, br m, 3-H), 3.46 (2H, td, J 8.7 and 1.8, 2-H), 3.32 (6H, s, OMe), 1.80–1.50 (4H, m, CH₂), 0.77 (18H, s, Bu), 0.01 (6H, s, SiCH₃) and 0.00 (6H, s, SiCH₃); $\delta_{\rm C}$ (125 MHz; CDCl₃) 134.1, 126.7, 96.0, 71.7, 69.8, 68.5, 56.9, 34.0, 26.3, 18.4, -3.6 and -4.2; m/z (ES) 574.3 (100%, MNH_4^+).

In a separate experiment, the *dipyranone* C_2 -20 was reduced under identical conditions to give the *diol* 21 in >98% yield.

4-Methoxybenzoic acid (2R,3R,6R)-2-[(2R,3R)-2,3-bis-(tert-butyl-dimethyl-silanyloxy)-4-((2R,3R,6R)-6-methoxy-3-(4-methoxybenzoyloxy)-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-methoxy-3,6-dihydro-2H-pyran-3-yl ester 22

The diol 21 (273 mg, 0.474 mmol) and triethylamine (237 µl, 1.71 mmol) were stirred at room temperature under nitrogen in dichloromethane (5 ml, 0.095 M in the diol) while p-anisoyl chloride (142 µl, 1.04 mmol) was added by syringe. The resulting solution was treated with DMAP (2.9 mg, 23.7 µmol) and stirred for 18 hours. The solution was quenched with saturated aqueous sodium bicarbonate (5 ml) and diluted with chloroform (10 ml). The organic layer was separated and washed with saturated aqueous sodium bicarbonate (2 × 5 ml) and brine (5 ml) and was dried (MgSO₄) and evaporated under reduced pressure to give a crude product which was purified by flash chromatography, after pre-absorption onto silica gel (gradient elution: $1:9 \rightarrow 2:8$ EtOAc-petrol) to give the diester 22 (389 mg, 97%) as a colourless crystalline solid, mp 191–192 °C; $[a]_D = +17.3 (c = 0.31, CHCl_3); R_f 0.32 (15 : 85 EtOAc-petrol);$ (Found: MNa⁺, 865.3394. $C_{44}H_{66}Si_2O_{12}$ requires MNa 865.3991); v_{max}/cm⁻¹ (CHCl₃ solution) 2931 (C–H), 2857, 1718 (C=O), 1604, 1512, 1464, 1325, 1257, 1105, 1051; $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.75 (4H, d, J 8.7, Ar), 6.69 (4H, d, J 8.7, Ar), 5.80 (2H, d, J 10.3, 5-H), 5.61 (2H, dt, J 10.3 and 1.8, 4-H), 4.93 (2H, dd, J 9.5 and 1.8, 3-H), 4.64 (2H, s, 6-H), 3.86 (2H, t, J 9.5, 2-H), 3.70 (2H, dd, J 9.5 and 7.2, 2-H' and 3-H'), 3.68 (6H, s, OMe), 3.29 (6H, s, OMe), 1.61 (2H, dd, J 13.8 and 9.5, CH_aH_b), 1.26 (2H, dd, J 13.8 and 7.2, CH_aH_b), 0.76 (18H, s, 'Bu), 0.00 (6H, s, SiCH₃) and -0.03 (6H, s, SiCH₃); δ_C (75 MHz; CDCl₃) 164.0, 132.2, 130.6, 127.8, 122.7, 114.0, 96.1, 71.6, 69.9, 66.7, 57.1, 55.9, 34.2, 26.2, 18.4, -3.6 and -4.2; m/z (ES) 883.4 (100%, MNa+).

4-Methoxybenzoic acid $(2R^*,3S^*,4S^*,6S^*)$ -2-butyl-4-hydroxy-6-methoxy-tetrahydropyran-3-yl ester 26

A solution of iodo alcohol **24** (104 mg, 0.224 mmol) in benzene (3.0 ml) was deoxygenated by bubbling through a steady stream of nitrogen for 30 seconds. Tris-(trimethylsilyl)silane (150 μ l) was added while the solution was stirred under nitrogen at 65 °C, and azobiisobutyronitrile (5 mg) was added. The reaction was stirred at 65 °C for a further 30 min or until TLC indicated completion, cooled in an ice bath and loaded directly without pre-absorption or concentration onto a short column of silica. Elution first with 1 : 9 EtOAc–petrol and then 4 : 6 EtOAc–petrol gave the *hydroxy ester* **26** (74.9 mg, >98%; **26** : **30** >98 : 2) as a colourless oil, R_f 0.36 (3 : 7 EtOAc–petrol); (Found: MH⁺, 339.1804. $C_{18}H_{26}O_6$ requires *MH* 339.1807); v_{max}/cm^{-1} (CHCl₃ solution) 3522, 2955, 1713, 1606, 1512, 1257,

1168, 1090 and 1026; $\delta_{\rm H}$ (500 MHz; CDCl₃) 7.90 (2H, d, J 9.0, Ar), 6.79 (2H, d, J 9.0, Ar), 4.72 (1H, d, J 3.0, 6-H), 4.67 (1H, dd, J 10.1 and 3.0, 3-H), 4.11 (1H, br, td, J 3.5 and 3.0, 4-H), 4.02 (1H, td, J 10.1 and 2.6, 2-H), 3.73 (3H, s, OMe), 3.37 (1H, d, J 9.4, OH), 3.28 (3H, s, OMe), 2.03 (1H, dd, J 14.8 and 3.0, C H_aH_b), 1.90 (1H, td, J 14.8 and 3.0, CH $_aH_b$), 1.75–1.20 (6H, m, butyl CH $_2$) and 0.87 (3H, t, J7.4, CH $_3$); $\delta_{\rm C}$ (75 MHz; CDCl $_3$) 166.4 (C=O), 162.5 (Ar), 130.8 (Ar), 121.2 (Ar), 112.6 (Ar), 97.4 (6-H), 72.6, 64.9, 63.9, 54.2, 31.4, 28.0, 22.8 and 14.4; m/z (ES) 360.8 (100%, MNa $^+$).

4-Methoxy-benzoic acid (2*R**,3*S**,4*R**,6*S**)-2-butyl-4-(4-nitrobenzoyl)-6-methoxy-tetrahydro pyran-3-yl ester 27

Diisopropyl azodicarboxylate (108 mg, 103 µl, 0.534 mmol) was added slowly to a stirred solution of triphenylphoshine (140.0 mg, 0.534 mmol) in THF (3 ml) at 0 °C under nitrogen. The resulting slurry was stirred for a further 20 min, the hydroxy ester 26 (93 mg, 0.276 mmol) was added as a solution in THF (1.2 ml), p-nitrobenzoic acid (89.2 mg, 0.534 mmol) added immediately and the solution was allowed to warm to room temperature and stirred for a further 48 h before solvent was removed and the residue pre-absorbed onto silica. Purification by flash chromatography, eluting with 15:85 EtOAc-petrol gave the diester 27 (85.8 mg, 64%), a colourless crystalline solid, mp 180–181 °C; R_f 0.24 (1 : 9 EtOAc-petrol); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 2932, 1721, 1712, 1606, 1526, 1263, 1172, 1119, 1049; $\delta_{\rm H}$ (300 MHz; CDCl₃) 8.20 (2H, d, J 9.0, Ar), 8.08 (2H, d, J 9.0, Ar), 7.92 (2H, d, J 9.0, Ar), 6.85 (2H, d, J 9.0, Ar), 5.62 (1H, ddd, J 12.9, 9.6 and 5.4, 4-H), 5.22 (1H, t, J9.6, 3-H), 4.90 (1H, d, J 3.4, 6-H), 3.92 (1H, td, J 9.6 and 2.3, 2-H), 3.82 (3H, s, OMe), 3.42 (3H, s, OMe), 2.47 (1H, dd, J 12.9 and 5.4, CH_aH_b), 1.95 (1H, td, J 12.9 and 3.4, CH_aH_b), 1.80–1.10 (6H, m, butyl CH₂) and 0.87 (3H, t, J7.4, CH₃); $\delta_{\rm C}$ (75 MHz; CDCl₃) 165.9, 164.4, 164.1, 150.9, 135.6, 132.2, 131.2, 123.9, 122.0, 114.1, 98.2, 73.5, 72.0, 69.7, 55.9, 55.3, 35.7, 31.5, 27.9, 23.0 and 14.4; m/z (ES) 509.7 (100%, MNa⁺).

Also obtained was allylic p-methoxybenzoate **23** (10.6 mg, 12%).

$(2R^*,3S^*,4R^*,6S^*)$ -2-Butyl-6-methoxy-tetrahydro-pyran-3,4-diol 28

Potassium carbonate (144.5 mg, 1.047 mmol) was added to a stirred solution of the diester 27 (102 mg, 0.209 mmol) in methanol (2 ml), at room temperature under nitrogen. The solution was stirred for 3 days, the solvent was removed under reduced pressure and the residue pre-absorbed onto silica. Purification by flash chromatography (gradient elution: $4:6 \rightarrow$ 8 : 2 EtOAc-petrol) gave the diol 28 (41.0 mg, 96%), as a colourless oil, R_f 0.21 (1 : 1 EtOAc-petrol); (Found: MNH₄⁺. 222.1704. $C_{10}H_{24}NO_4$ requires MNH_4 222.1705); v_{max}/cm^{-1} (CHCl₃ solution) 3400 (O-H), 2933 (C-H), 1443, 1209, 1128, 1050, 951, 900; $\delta_{\rm H}$ (300 MHz; CDCl₃) 4.75 (1H, d, J 3.2, 6-H), 3.87 (1H, ddd, J 11.6, 9.2 and 5.0, 4-H), 3.55 (2H, br, OH), 3.44 (1H, td, J 9.2 and 2.0, 2-H), 3.31 (3H, s, OMe), 3.13 (1H, t, J 9.2, 3-H), 2.11 (1H, ddd, J 12.7, 5.0 and 0.9, CH_aH_b), 1.65 $(1H, ddd, J 12.7, 11.6 \text{ and } 3.2, CH_aH_b), 1.55-1.25 (6H, m, CH_2)$ and 0.92 (3H, t, J6.8, CH₃); δ_C (75 MHz; CDCl₃) 98.6, 76.7, 71.5, 69.9, 54.9, 38.0, 31.6, 28.1, 23.2 and 14.5; m/z (ES) 222.1 $(100\%, MNH_4^+).$

Acetic acid $(2R^*,3S^*,4R^*,6S^*)$ -3-acetoxy-2-butyl-6-methoxy-tetrahydropyran-4-yl ester 29

The diol 28 (54.6 mg, 0.268 mmol) was stirred in a mixture of acetic anhydride (2 ml) and pyridine (1 ml) at room temperature under nitrogen for 12 h. Solvent was removed under reduced pressure and the residue dissolved in chloroform (5 ml) and washed with a saturated aqueous sodium bicarbonate solution (2 ml) and brine (2 ml), dried (MgSO₄) and evaporated under

reduced pressure to give the *diacetate* **29** (76.9 mg, >98%) as a colorless oil, $R_{\rm f}$ 0.34 (3 : 7 EtOAc–petrol); (Found: MNH₄⁺, 306.1917. C₁₄H₂₈NO₆ requires MNH_4 306.1917); $\nu_{\rm max}/{\rm cm}^{-1}$ (CHCl₃ solution) 2955 (C–H), 1443, 1369, 1244, 1226, 1128, 1092, 1048; $\delta_{\rm H}$ (300 MHz; CDCl₃) 5.24 (1H, ddd, J 11.7, 9.4 and 5.4, 4-H), 4.78 (1H, dd, J 3.7 and 1.2, 6-H), 4.77 (1H, t, J 9.4, 3-H), 3.69 (1H, td, J 9.4 and 2.8, 2-H), 3.33 (3H, s, OMe), 2.22 (1H, ddd, J 12.8, 5.4 and 1.2, C H_a H_b), 2.05 (3H, s, OAc), 2.01 (3H, s, OAc), 1.77 (1H, ddd, J 12.8, 11.7 and 3.7, CH_aH_b), 1.55–1.15 (6H, m, CH₂) and 0.90 (3H, t, J 7.4, CH₃); $\delta_{\rm C}$ (75 MHz; CDCl₃) 170.7, 170.7, 98.0, 73.7, 69.8, 69.4, 55.1, 35.5, 31.4, 27.8, 23.0, 21.4, 21.3, 14.4; m/z (ES) 306.2 (100%, MNH₄+).

4-Methoxybenzoic acid $(2R^*,3S^*,6S^*)$ -2-butyl-4-oxo-6-methoxy-tetrahydropyran-3-yl ester 31

A solution of the alcohol 26 (24.2 mg, 71.6 µmol) in dichloromethane (4 ml) was added to a stirred suspension of anhydrous sodium acetate (59 mg, 0.72 mmol), pyridinium chlorochromate (62 mg, 0.288 mmol) and powdered 3 Å molecular sieves (50 mg) in dichloromethane (16 ml). The solution was stirred at 0 °C for 6 h, filtered through a plug of celite and the filtrate was washed with saturated aqueous sodium bicarbonate $(2 \times 5 \text{ ml})$ and water (5 ml), dried (MgSO₄) and evaporated under reduced pressure. The crude product was pre-absorbed on silica and purified by flash chromatography, eluting with 15: 85 EtOAc-petrol to give the *ketone* **31** (21.5 mg, 89%) as a colourless oil, R_f 0.27 (15: 85 EtOAc-petrol); (Found: MNa⁺, 359.1470. $C_{18}H_{24}O_6$ requires MNa 359.1471); v_{max}/cm^{-1} (CHCl₃ solution) 2924 (C-H), 2854, 1745 (C=O), 1720 (C=O), 1606, 1512, 1257, 1169, 1104, 1044; $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.96 (2H, d, J 9.0, Ar), 6.87 (2H, d, J 9.0, Ar), 5.14 (1H, d, J 10.2, 3-H), 5.07 (1H, dd, J 3.2 and 1.0, 6-H), 4.06 (1H, ddd, J 10.2, 8.6 and 2.6, 2-H), 3.80 (3H, s, OMe), 3.32 (3H, s, OMe), 2.80 (1H, dd, J 14.1 and 3.2, CH_aH_b), 2.61 (1H, dd, J 14.1 and 1.0, CH_aH_b), 1.80–1.10 (6H, m, butyl CH_2) and 0.84 (3H, t, J 7.4, CH₃); $\delta_{\rm C}$ (75 MHz; CDCl₃) 199.1 (C=O), 165.4, 164.2, 132.5, 122.0, 114.1, 99.9 (6-C), 77.7, 71.7, 55.9, 55.3, 49.8, 32.6, 30.1, 27.7, 23.0 and 14.4; m/z (ES) 359.1 (100%, MNa^{+}).

Acetic acid $(2R^*,3R^*,4R^*,6S^*)$ -3-acetoxy-2-butyl-6-propa-1,2-dienyl-tetrahydro-pyran-4-yl ester 2,6-trans-33

A solution of boron trifluoride diethyl etherate complex (3.2 μl, 25.6 µmol) in dry dichloromethane (100 µl) was added slowly to a stirred solution of diacetate 29 (36.8 mg, 127.8 µmol) and propargyl trimethylsilane (48 µl, 0.639 mmol) in dry dichloromethane (1.2 ml) at 0 °C under nitrogen. The solution was allowed to warm to room temperature and stirred for a further 16 h, diluted with dichloromethane (5 ml), quenched with saturated aqueous sodium bicarbonate solution (2 ml). The aqueous layer was further extracted with chloroform $(2 \times 3 \text{ ml})$ and the combined organic extracts were dried (MgSO₄). The solvent was removed under reduced pressure and the residue pre-absorbed onto silica. Purification by flash chromatography (gradient elution: $1:9 \rightarrow 3:7$ EtOAc-petrol) gradient gave the allene 2,6-trans-33 (29.5 mg, 78%; >95 : 5 mixture of diastereoisomers) as a colourless oil, R_f 0.37 (4 : 6 EtOAcpetrol); (Found: MNa+, 309.1521. C₁₆H₂₄O₅ requires MNa 309.1521); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 2957 (C–H), 2872, 1957, 1749, 1368, 1243, 1225, 1049; $\delta_{\rm H}$ (300 MHz; CDCl₃) 5.19 (1H, dd, J 5.6 and 3.6), 5.16 (1H, ddd, J 11.1, 9.2 and 5.1, 4-H), 4.97 (2H, m), 4.77 (1H, t, J 9.2, 3-H), 4.69 (1H, m, 6-H), 3.66 (3H, td, J 9.2 and 3.1, 2-H), 2.25 (1H, ddd, J 13.1, 5.1 and 1.8, CH_aH_b), 2.05 (3H, s, OAc), 2.03 (3H, s, OAc), 1.89 (1H, dddd, J 13.1, 11.1, 5.6 and 0.8, CH_aH_b), 1.45–1.20 (6H, m, butyl CH_2) and 0.89 (3H, t, J 6.8, CH₃); $\delta_{\rm C}$ (75 MHz; CDCl₃) 208.2, 170.8, 170.6, 91.3, 78.3, 74.0, 72.1, 70.0, 69.8, 32.7, 31.4, 27.8, 23.0, 21.5, 21.4 and 14.4; m/z (ES) 309.1 (100%, MNa⁺).

Acetic acid $(2R^*, 3R^*, 4R^*, 5S^*, 6R^*)$ -3,5-diacetoxy-2-acetoxymethyl-6-allyl-tetrahydro-pyran-4-yl ester 2,6-cis-35

Boron trifluoride diethyl etherate complex (100 µl, 0.769 mmol) was added slowly to a stirred solution of glucose pentaacetate 34 (100 mg, 0.256 mmol) and allyl trimethylsilane (400 µl, 2.56 mmol) in dry nitromethane (2.0 ml) at 0 °C. The solution was allowed to warm to room temperature and stirred for 3 days, diluted with dichloromethane (5 ml) and quenched with saturated aqueous sodium bicarbonate solution (4 ml). The aqueous layer was extracted with chloroform (2 × 3 ml) and the combined organic extracts were dried (MgSO₄). The solvent was removed under reduced pressure and the residue pre-absorbed onto silica. Purification by flash chromatography (gradient elution: $3:7 \rightarrow$ 1:1 EtOAc-petrol) gave the THP ³⁸ **35** (80.0 mg, 84%; 75: 25 2,6cis: trans) as a colourless oil, $\delta_{\rm H}$ (500 MHz; CDCl₃) 5.78 (1H, dddd, J 17.1, 10.0, 7.5 and 6.0, allyl), 5.34 (1H, t, J 9.0, 4-H), 5.17 (1H, dq, J 17.1 and 1.0, allyl), 5.12 (1H, dq, J 10.0 and 1.0, allyl), 5.09 (1H, dd, J 9.0 and 5.8, 5-H), 4.98 (1H, t, J 9.0, 3-H), 4.28 (1H, ddd, J 10.5, 5.8 and 4.8, 6-H), 4.21 (1H, dd, J 12.0 and 5.2, CH_aH_bOAc), 4.08 (1H, dd, J 12.0 and 2.8, CH_aH_bOAc), 3.87 (1H, ddd, J 9.0, 5.2 and 2.8, 2-H), 2.56 (1H, dddt, ${}^{2}J_{HH}$ 15.5, J 10.5 and 7.5, ${}^{4}J_{\rm HH}$ 1.0), 2.33 (1H, dddt, ${}^{2}J_{\rm HH}$ 15.5, J 6.0 and 4.8, ⁴J_{HH} 1.0), 2.08 (3H, s, OAc), 2.05 (3H, s, OAc), 2.04 (3H, s, OAc) and 2.03 (3H, s, OAc) (data for major isomer only); $\delta_{\rm C}$ (125 MHz; CDCl₃) 171.1 (C=O), 170.6 (C=O), 170.1 (C=O), 170.0 (C=O), 133.4 (C=C), 118.3 (C=C), 77.6, 76.0, 74.8, 72.3, 72.0, 70.7, 70.6, 69.2, 62.6, 30.9 and 21.1 (data for major isomer only).

Acetic acid (2R*,3R*,4R*,5S*,6S*)-3,5-diacetoxy-2-acetoxy-methyl-6-cyano-tetrahydro-pyran-4-yl ester 2,6-trans-36

Boron trifluoride diethyl etherate complex (100 µl, 0.769 mmol) was added slowly to a stirred solution of glucose pentaacetate 34 (100 mg, 0.256 mmol) and trimethylsilyl cyanide (170 μl, 1.28 mmol) in dry nitromethane (2.0 ml) at 0 °C under nitrogen. The solution was allowed to warm to room temperature, stirred for 3 days, diluted with dichloromethane (5 ml) and quenched with a saturated aqueous solution of sodium bicarbonate (4 ml). The aqueous layer was further extracted with chloroform (2 × 3 ml) and the combined organic extracts dried (MgSO₄). The solvent was removed under reduced pressure and the residue pre-absorbed onto silica. Purification by flash chromatography, (gradient elution: $2:8 \rightarrow 4:6$ EtOAc-petrol) gave the cyanide 39 36 (69.6 mg, 76%; 75: 25 2,6-trans: cis) as a colourless oil, $\delta_{\rm H}$ (500 MHz; CDCl₃) 5.41 (1H, t, J 9.6, 4-H^{min}), 5.24 (1H, t, J 9.6, 4-H^{maj}), 5.11 (1H, t, J9.6, 3-H^{maj}), 5.03 (1H, t, J 9.6, 5-H^{maj}), 5.00 (1H, t, J 9.6, 3-H^{min}), 4.89 (1H, d, J 3.4, 6-Hmin), 4.83 (1H, dd, J 9.6 and 3.4, 5-Hmin), 4.26 (1H, dd, J 9.6, 6-H^{maj}), 4.19 (1H, dd, J 12.8 and 4.7, $CH_aH_bOAc^{min}$), 4.17 (1H, dd, J 12.8 and 5.1, $CH_aH_bOAc^{maj}$), 4.07 (1H, dd, J 12.8 and 2.1, $CH_aH_bOAc^{maj}$), 4.05 (1H, dd, J 12.8 and 2.1, $CH_aH_bOAc^{min}$), 3.92 (1H, ddd, J 9.6, 4.7 and 2.1, 2-H^{min}), 3.65 (1H, ddd, J 9.6, 5.1 and 2.1, 2-H^{maj}), 2.04 (6H, s, OAc^{maj}), 2.03 (3H, s, OAc^{min}), 2.01 (3H, s, OAc^{min}), 1.97 (3H, s, OAc^{maj}), 1.96 (3H, s, OAc^{min}), 1.95 (3H, s, OAc^{maj}) and 1.94 (3H, s, OAc^{min}); $\delta_{\rm C}$ (125 MHz; CDCl₃) 170.5 (C=O), 170.1 (C=O), 169.6 (C=O), 169.2 (C=O), 114.6 (CN), 97.2 (6-C), 73.2, 69.3, 67.6, 66.8, 61.8, 21.2 (Me), 21.1 (Me), 20.9 (Me) and 20.8 (Me) (data for 2,6-trans-36 only).

Acetic acid (2R,3R,4R,5S,6R)-3,5-diacetoxy-2-[(2R,3R)-2,3-diacetoxy-4-{(2R,3R,4R,5S,6R)-3,4,5-triacetoxy-6-methoxy-tetrahydro-pyran-2-yl}-butyl]-6-methoxy-tetrahydro-pyran-4-yl ester 41

Osmium tetroxide (1 mg, catalytic) was added to a stirred solution of the diester **22** (10.2 mg, 12.1 μ mmol) and NMO (14 mg, 120 μ mol) in 1 : 1 acetone–water (1.5 ml). The solution was stirred for a further 2 days before the solvent was removed under reduced pressure. A solution of potassium hydroxide (100 mg) in water (1 ml) was added to the residue and the solution refluxed under nitrogen for 2 days. The solvent was

removed under reduced pressure and the residue stirred in a mixture of acetic anhydride (4 ml) and pyridine (2 ml) for 4 hours. The solvent was removed under reduced pressure and the residue partitioned between chloroform (5 ml) and water (5 ml). The organic layer was washed with saturated aqueous sodium bicarbonate solution (2×3 ml) and brine (3 ml). The organic layer was dried (MgSO₄) and evaporated under reduced pressure to give a crude product which was pre-absorbed onto silica gel and purified by flash chromatography (gradient elution: $3:7 \rightarrow 4:7$ EtOAc-petrol) to give the *octaacetate* **41** (7.9 mg, 87%) as a colourless oil, R_f 0.36 (3 : 7 EtOAc–petrol); (Found: MNa⁺, 773.2481. C₃₂H₄₆O₂₀ requires MNa 773.2480); v_{max}/cm⁻¹ (CHCl₃ solution) 2925, 1748 (C=O), 1371, 1222, 1162, 1131, 1085, 1046; $\delta_{\rm H}$ (500 MHz; CDCl₃) 5.29 (2H, dd, J 10.2 and 3.4, 4-H), 5.26 (2H, br, d, J 8.6, CHOAc), 5.20 (2H, dd, J 3.4 and 1.7, 5-H), 5.06 (2H, t, J 10.2, 3-H), 4.60 (2H, d, J 1.7, 6-H), 3.70 (2H, td, J 9.8 and 2.1, 2-H), 3.35 (6H, s, OMe), 2.16 (6H, s, OAc), 2.08 (6H, s, OAc), 2.07 (6H, s, OAc), 1.99 (6H, s, OAc), 1.73 (4H, m, CH₂); m/z (ES) 773.0 (100%, MNa⁺).

(2R,3R,4S,5R,6R)-2-[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silanyloxy)-4-((2R',3R',6R')-6'-methoxy-3'-(4-methoxybenzoyloxy)-3,6-dihydro-2H-pyran-2-yl)-butyl]-5-iodo-6-methoxy-3-(4-methoxybenzoyloxy)-tetrahydro-pyran-4-ol 42

A mixture of the diester 22 (105 mg, 0.124 mmol) and freshly prepared silver benzoate (28.5 mg, 0.124 mmol, 1.0 mol eq) were dried azeotropically using toluene and the residue dissolved in dry CCl₄ (2.7 ml). Iodine (31.5 mg, 0.124 mmol, 1.0 mol eq) was added to the stirred suspension and the mixture stirred for a 24 days with protection from light. The suspension was diluted with chloroform (10 ml) and the silver salts removed by centrifugation. The organic filtrate was washed with 10% aqueous sodium sulfite solution (2 × 2 ml) and saturated sodium bicarbonate (2 × 2 ml), dried (MgSO₄) and evaporated under reduced pressure. The crude residue was purified by flash chromatography after pre-absorption onto silica gel (gradient elution: 1:9 -25: 75 EtOAc: petrol) to give the iodo alcohol 42 (48.2 mg, 39%, >98 : 2 mixture of regioisomers) as a colourless oil, $R_{\rm f}$ 0.24 (15: 85 EtOAc-petrol); (Found: MNH₄+, 1004.3515. C₄₄H₆₇I- Si_2O_{13} requires MNH_4 , 1004.3509); v_{max}/cm^{-1} (CHCl₃ solution) 3422 (O-H), 2955 (C-H), 2930, 2856, 1717 (C=O), 1607, 1512, 1257, 1168, 1103, 1053; $\delta_{\rm H}$ (500 MHz; CDCl₃) 7.84 (2H, d, J 9.0, Ar), 7.83 (2H, d, J 9.0, Ar), 6.78 (2H, d, J 9.0, Ar), 6.76 (2H, d, J 9.0, Ar), 5.86 (1H, d, J 10.5, 5-H'), 5.68 (1H, dt, J 10.5 and 2.3, 4-H'), 5.16 (1H, dd, J 9.4 and 2.3, 3-H), 5.03 (1H, dd, J 9.2 and 1.5, 3-H'), 4.78 (1H, d, J 2.8, 6-H), 4.72 (1H, s, 6-H'), 4.15 (3H, m, 5-H, 4-H and 2-H), 3.98 (1H, td, J 7.2 and 3.6, CHOTBS), 3.91 (1H, t, J 9.2, 2-H'), 3.79 (1H, m, CHOTBS), 3.74 (3H, s, OMe), 3.73 (3H, s, OMe), 3.37 (3H, s, OMe), 3.36 (3H, s, OMe), 3.02 (1H, br, OH), 1.84 (1H, ddd, J 13.8, 10.5 and 4.1, CH_aH_b), 1.69 (1H, dd, J 13.8 and 10.5, CH_aH_b), 1.34 (2H, dd, J 14.1 and 9.7, CH_aH_b), 0.83 (9H, s,'Bu), 0.81 (9H, s,'Bu), 0.07 (3H, s, SiMe), 0.02 (3H, s, SiMe), 0.01 (3H, s, SiMe) and 0.00 (3H, s, SiMe); $\delta_{\rm C}$ (125 MHz; CDCl₃) 166.2, 166.0, 164.0, 164.0, 132.4, 132.3, 130.6, 128.9, 127.8, 122.6, 122.4, 114.1, 102.7, 96.1, 71.6, 71.4, 71.1, 70.9, 69.9, 66.6, 66.5, 57.2, 57.0, 55.9, 34.1, 32.7, 31.4, 30.1, 27.1, 26.3, 26.2, 18.5, 18.4, -3.5, -3.5, -4.1 and -4.2; m/z (ES) 1009.6 (100%, MNa+).

Also obtained was recovered starting material (24 mg, 23%). The recovered starting material was recycled twice to give an overall 54% yield of **42**.

(2R,3R,4S,6R)-2-[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silanyl-oxy)-4-((2R',3R',6R')-6'-methoxy-3'-(4-methoxybenzoyloxy)-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-methoxy-3-(4-methoxybenzoyloxy)-tetrahydro-pyran-4-ol<math display="inline">43

A solution of *iodo alcohol* **42** (95.6 mg, 96.8 µmol) in benzene (3.5 ml) was deoxygenated by a steady stream of nitrogen for 30 seconds. Tris-(trimethylsilyl)silane (0.484 mmol) was added

and the solution was stirred under nitrogen at 70 °C and azobiisobutyronitrile (10 mg) added. The reaction was stirred at 70 °C for 30 min, cooled and loaded directly without pre-absorption or concentration onto a short column of silica. Elution with 1:9 EtOAc-petrol and then 4: 6 EtOAc-petrol gave the alcohol 43 (83 mg, >98%) as a colourless oil, R_f 0.34 (4 : 6 EtOAc–petrol); (Found: MNa⁺, 883.4095. C₄₄H₆₈O₁₃Si₂ requires MNa, 883.4096); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 3535 (O–H), 2930, 2856, 1716 (C=O), 1607, 1512, 1257, 1168, 1108, 1051, 1031; $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.83 (2H, d, J 9.0, Ar), 7.78 (2H, d, J 9.0, Ar), 6.71 (2H, d, J 9.0, Ar), 6.69 (2H, d, J 9.0, Ar), 5.82 (1H, d, J 10.2, 5-H'), 5.62 (1H, dt, J 10.2 and 2.1, 4-H'), 4.93 (1H, dd, J 9.5 and 2.1, 3-H'), 4.68 (1H, s, 6-H'), 4.56 (1H, d, J 3.3, 6-H), 4.44 (1H, dd, J 10.0 and 2.8, 3-H), 4.08 (1H, t, J 10.0, 2-H), 4.08 (1H, m, 4-H), 3.86 (1H, t, J 9.5, 2-H'), 3.73 (2H, m, CHOTBS), 3.69 (3H, s, OMe), 3.69 (3H, s, OMe), 3.32 (3H, s, OMe), 3.27 (3H, s, OMe), 3.11 (1H, d, J 9.5, OH), 1.97 (1H, dd, J 14.8 and 3.3, 5- H_a H_b), 1.81 (1H, dt, J 14.8 and 3.3, 5-H_a H_b), 1.59 (2H, dd, J 14.1 and 10.2, CH_aH_b), $1.30 (2H, m, CH_aH_b), 0.80 (9H, s, 'Bu), 0.76 (9H, s, 'Bu), 0.01 (3H, s, 'Bu), 0.01 (3$ s, SiMe), 0.00 (3H, s, SiMe), -0.02 (3H, s, SiMe) and -0.04 (3H, s, SiMe); $\delta_{\rm C}$ (75 MHz; CDCl₃) 166.1, 163.9, 163.9, 132.4, 132.2, 130.6, 127.8, 122.7, 114.0, 114.0, 99.0, 96.0, 77.6, 73.9, 72.4, 71.7, 69.9, 66.8, 65.7, 63.6, 57.1, 56.4, 55.9, 55.8, 35.6, 33.9, 33.7, 30.1, 26.2, 18.5, 18.4, -3.5, -3.5, -3.9 and -4.2; m/z (ES) 883.4 (100%, MNa⁺).

(2R,3R,6R)-2-[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silanyl-oxy)-4-((2R',3R',6R')-3'-(4-methoxybenzoyloxy)-6'-methoxy-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-methoxy-3-(4-methoxybenzoyloxy)-tetrahydro-pyran-4-one 44

A solution of the alcohol 43 (12.3 mg, 14.3 µmol) in dichloromethane (1.2 ml) was added to a stirred suspension of anhydrous sodium acetate (11.8 mg, 143 umol), pyridinium chlorochromate (12.3 mg, 57.2 µmol, 4 mol%) and powdered 3 Å molecular sieves (50 mg) in dichloromethane (5 ml). The solution was stirred under nitrogen and the temperature maintained at 0 °C for 2 h. The reaction mixture was filtered through a plug of celite, washed with saturated aqueous sodium bicarbonate solution (2 \times 3 ml) and water (3 ml), and the organic layer dried (MgSO₄) and evaporated under reduced pressure. The crude product was pre-absorbed onto silica gel and purified by flash chromatography, eluting with 2:8 EtOAc-petrol, to give the ketone 44 (10.8 mg, 88%) as a colourless oil, R_f 0.42 (3 : 7 EtOAc–petrol); (Found: MNa⁺, 881.3940. C₄₄H₆₆O₁₃Si₂ requires MNa, 881.3940); $v_{\text{max}}/\text{cm}^{-1}$ (CHCl₃ solution) 2928, 2856, 1721 (C=O), 1606, 1512, 1463, 1259, 1168, 1104, 1051; $\delta_{\rm H}$ (500 MHz; CDCl₃) 7.83 (2H, d, J9.0, Ar), 7.79 (2H, d, J9.0, Ar), 6.74 (2H, d, J9.0, Ar), 6.73 (2H, d, J 9.0, Ar), 5.83 (1H, d, J 10.2, 5-H'), 5.65 (1H, dt, J 10.2 and 2.1, 4-H'), 4.98 (1H, dd, J 9.4 and 2.1, 3-H'), 4.89 (1H, d, J 4.3, 6-H), 4.89 (1H, d, J 9.8, 3-H), 4.69 (1H, s, 6-H'), 4.08 (1H, t, J 9.4, 2-H'), 3.90 (1H, t, J 9.8, 2-H), 3.78 (1H, dd, J 7.7 and 4.3, CHOTBS), 3.77 (1H, dd, J 7.7 and 4.3, CHOTBS), 3.71 (6H, s, OMe), 3.34 (3H, s, OMe), 3.26 (3H, s, OMe), 2.69 (1H, dd, J 13.7 and 4.3, $5-H_aH_b$), 2.50 (1H, d, J 13.7, $5-H_aH_b$), 1.85 (1H, dd, J 14.1 and 9.8, CH_aH_b), 1.64 (1H, dd, J 14.1 and 10.3), 1.43 (1H, dd, J 14.1 and 9.4), 1.31 (1H, dd, J 14.1 and 9.8), 0.81 (9H, s, 'Bu), 0.79 (9H, s,'Bu), 0.05 (3H, s, SiMe), 0.00 (3H, s, SiMe), 0.00 (3H, s, SiMe) and -0.02 (3H, s, SiMe); $\delta_{\rm C}$ (75 MHz; CDCl₃) 133.4, 133.0, 131.3, 128.6, 123.5, 123.1, 115.6, 114.7, 100.9, 96.7, 72.7, 72.0, 71.0, 70.6, 67.0, 57.5, 56.5, 56.2, 54.0, 47.0, 35.5, 34.2, 26.4, 26.3, 18.5, -3.4, -3.4, -4.1 and -4.2; m/z (ES) 881.4 (100%, MNa⁺).

(2R,3R,4R,6R)-2-[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silanyl-oxy)-4-((2R',3R',6R')-3'-(4-methoxybenzoyloxy)-6'-methoxy-3,6-dihydro-2H-pyran-2-yl)-butyl]-6-methoxy-3-(4-methoxybenzoyloxy)-tetrahydro-pyran-4-ol 45

Sodium borohydride (30 mg, 0.789 mmol) was added to a stirred solution of the ketone **44** (12.4 mg, 14.5 µmol) in THF

(1.5 ml) at 50 °C. The solution was stirred for 30 min, cooled to room temperature and quenched with water (0.2 ml). The solvent was evaporated under reduced pressure and the residue pre-absorbed onto silica gel, purified by flash chromatography (gradient elution: 15: $85 \rightarrow 4: 6$ EtOAc-petrol) to give the alcohol 45 (6.6 mg, 54%) as a colourless oil, $R_{\rm f}$ 0.46 (3:7 EtOAc–petrol); (Found: MNa⁺, 883.4095. $C_{44}H_{68}O_{13}Si_2$ requires MNa, 883.4096); v_{max}/cm^{-1} (CHCl₃ solution) 3468 (O-H), 2928, 2855, 1716 (C=O), 1606, 1512, 1463, 1258, 1168, 1104, 1051; $\delta_{\rm H}$ (300 MHz; CDCl₃) 7.84 (2H, d, J 9.0, Ar), 7.81 (2H, d, J9.0, Ar), 6.75 (2H, d, J9.0, Ar), 6.75 (2H, d, J9.0, Ar), 6.02 (1H, d, J 10.2, 5-H'), 5.82 (1H, dd, J 10.2 and 2.1, 4-H'), 5.26 (1H, m, 3-H), 5.22 (1H, dd, J 9.5 and 2.1, 3-H'), 4.86 (1H, s, 6-H'), 4.71 (1H, d, J 3.0, 6-H), 4.07 (1H, t, J 9.5, 2-H'), 3.91 (2H, m, CHOTBS), 3.87 (3H, s, OMe), 3.86 (3H, s, OMe), 3.69 (1H, td, J 10.0 and 2.8, 4-H), 3.49 (3H, s, OMe), 3.36 (3H, s, OMe), 3.36 (1H, t, J 9.3, 2-H), 2.26 (1H, dd, J 14.0 and 5.4, $5-H_aH_b$), 1.87 (1H, ddd, J 14.0, 10.0 and 3.0, $5-H_aH_b$), 1.82– 1.73 (3H, m, CH₂), 1.65 (1H, dd, J 13.8 and 8.7, CH_aH_b), 0.81 (9H, s, 'Bu), 0.78 (9H, s, 'Bu), 0.05 (3H, s, SiMe), 0.01 (3H, s, SiMe), 0.00 (3H, s, SiMe) and -0.01 (3H, s, SiMe); m/z (ES) 883.4 (100%, MNa⁺).

$(2R,3R,4R,6R)-2\cdot[(2R,3R)-2,3-Bis-(tert-butyl-dimethyl-silanyl-oxy)-4-((2R',3R',6R')-3'-(4-methoxybenzoyloxy)-6'-methoxy-3,6-dihydro-2H-pyran-2-yl)-butyl]-4-acetoxy-6-methoxy-3-(4-methoxybenzoyloxy)-tetrahydropyran 46$

The alcohol 45 (10.2 mg, 11.7 µmol) was dissolved in a mixture of acetic anhydride (2 ml) and pyridine (1 ml). The mixture was stirred under nitrogen at room temperature for 2 hours before the solvent was removed under reduced pressure. The solid residue was dissolved in chloroform (5 ml), washed with saturated aqueous sodium bicarbonate solution (2 × 3 ml) and water (3 ml), dried (MgSO₄) and evaporated under reduced pressure to give the acetate 46 (10.4 mg, >98%) as a colourless oil, R_f 0.37 (2 : 8 EtOAc-petrol); (Found: MNa⁺, 925.4200. $C_{46}H_{70}O_{14}Si_2$ requires MNa, 925.4202); v_{max}/cm^{-1} (CHCl₃ solution) 2928, 2856, 1746, (C=O), 1718 (C=O), 1606, 1512, 1464, 1257, 1168, 1103, 1049; $\delta_{\rm H}$ (500 MHz; CDCl₃) 7.98 (2H, d, J 9.0, Ar), 7.91 (2H, d, J 9.0, Ar), 6.90 (2H, d, J 9.0, Ar), 6.88 (2H, d, J 9.0, Ar), 6.02 (1H, d, J 10.3, 3-H'), 5.82 (1H, dt, J 10.3 and 2.1, 4-H'), 5.33 (1H, ddd, J 11.5, 9.4 and 5.1, 4-H), 5.20 (1H, dd, J 9.4 and 2.1, 3-H'), 4.88 (1H, t, J 9.4, 3-H), 4.85 (1H, s, 6-H'), 4.71 (1H, dd, J 3.0 and 1.2, 6-H), 4.06 (1H, t, J 9.8), 3.88 (1H, dd, J 9.8 and 4.7), 3.87 (3H, s, OMe), 3.84 (1H, td, J 9.8 and 5.1), 3.83 (3H, s, OMe), 3.49 (3H, s, OMe), 3.38 (3H, s, OMe), 2.38 (1H, ddd, J 12.7, 5.1 and 1.2, 5- H_a H_b), 2.12–1.76 (5H, m, 5-H_aH_b, 1-H and 4-H'), 0.94 (9H, s,'Bu), 0.91 (9H, s, Bu), 0.18 (3H, s, SiMe), 0.13 (3H, s, SiMe), 0.12 (3H, s, SiMe) and 0.12 (3H, s, SiMe); *m/z* (ES) 925.1 (100%, MNa⁺).

(2R,3R,4R,6R)-2-[(2R,3R)-2,3-Bis-(*tert*-butyl-dimethyl-silanyl-oxy)-4-((2R',3R',4S',5R',6R')-3'-acetoxy-4',5'-epoxy-6'-methoxy-tetrahydro-pyran)-butyl]-3,4-diacetoxy-6-methoxy-tetrahydropyran 49

The allylic ester **46** (8.9 mg, 9.8 μ mol) was dried azeotropically from toluene and dissolved in dry carbon tetrachloride (1.5 ml). To the stirred solution under N₂ freshly prepared and azeotropically dried silver benzoate (30.7 mg, 96.0 μ mol) was added, followed by iodine (25.0 mg, 96.0 μ mol). The suspension was stirred at room temperature with protection from light for 4 days. The suspension was diluted with chloroform (5 ml) and the silver residues removed by centrifugation. The residue was washed with chloroform (3 ml) and the combined organic extracts were washed with saturated aqueous sodium bicarbonate solution (2 × 3 ml), 10% aqueous sodium sulfite solution (2 × 3 ml) and brine (3 ml). The organic layer was dried (MgSO₄) and the solvent removed under reduced pressure. The residue was dissolved in THF (1.2 ml), aqueous potassium

hydroxide solution (2.0 M, 1.5 ml) added, and the reaction mixture was stirred at room temperature for 2 h and refluxed for 2 days, evaporated under reduced pressure and the residue dissolved in 2:1 acetic anhydride-pyridine (3 ml). The reaction was stirred for 6 h and evaporated under reduced pressure to give a crude product which was dissolved in chloroform (5 ml), washed with saturated aqueous sodium bicarbonate solution $(1.0 \text{ M}, 2 \times 3 \text{ ml})$ and brine (3 ml), dried $(MgSO_4)$ and evaporated under reduced pressure to give the epoxide 49 (6.5 mg, 90%) as a colourless oil, R_f 0.42 (3 : 7 EtOAc-petrol); (Found: $\begin{array}{l} MNH_4^{+},\ 752.4073.\ C_{33}H_{66}O_{13}Si_2\ requires\ \mathit{MNH_4},\ 752.4073);\\ \nu_{max}/cm^{-1}\ (CHCl_3\ solution)\ 2926,\ 2855,\ 1743,\ 1654,\ 1463,\ 1371, \end{array}$ 1259, 1072, 1047; $\delta_{\rm H}$ (500 MHz; C_6D_6) 5.45 (1H, ddd, J11.7, 9.4 and 4.9, 4-H), 4.93 (1H, t, J 9.4, 3-H), 4.70 (1H, dd, J 9.4 and 1.6, 3-H'), 4.27 (1H, d, J 2.6, 6-H'), 4.21 (1H, d, J 2.6, 6-H), 4.17 (1H, t, J 9.4, 2-H), 3.95 (1H, dd, J 9.5 and 7.7, CHOTBS), 3.90 (1H, dd, J 9.5 and 4.3, CHOTBS), 3.84 (1H, td, J 9.4 and 3.0, 2-H'), 3.19 (3H, s, OMe), 3.08 (3H, s, OMe), 3.02 (1H, dd, J 4.3 and 1.6, 4-H'), 2.73 (1H, dd, J 4.3 and 2.6, 5-H'), 2.12-1.98 (5H, m, CH₂ and 5-H_a H_b), 1.80 (1H, ddd, J 14.1, 11.7 and 2.6, 5-H_aH_b), 1.52 (3H, s, OAc), 1.45 (3H, s, OAc), 1.42 (3H, s, OAc), 0.95 (9H, s, 'Bu), 0.93 (9H, s, 'Bu), 0.20 (3H, s, SiMe), 0.14 (3H, s, SiMe), 0.12 (3H, s, SiMe) and 0.09 (3H, s, SiMe); m/z (ES) 752.2 (100%, MNH₄+).

Acetic acid (1R,2R)-2-acetoxy-3-((2"R,3"R,4"R,6"S)-3",4"-diacetoxy-6"-methoxy-tetrahydro-pyran-2-yl)-1-((2'R,3'R,4'S,5'R,6'S)-3',4',5'-triacetoxy-6'-methoxy-tetrahydro-pyran-2'-ylmethyl)-propyl ester 47

By the same general method, using aqueous potassium hydroxide solution (2.0 M, 1.5 ml) as the solvent in the hydrolysis step, the allylic ester 46 (4.0 mg, 4.4 µmol) gave a crude product which was purified by semi-preparative HPLC-MS (20: 80 MeCN-water for 1 min, then ramp to 35:65 MeCN-water over 30 s, then ramp to 65: 35 MeCN-water over 4 min, then ramp to 95:5 MeCN-water over 30 s, then 95:5 MeCN-water over 3 min, 24 °C) to give the heptaacetate 47 (1.5 mg, 48%) as a colourless viscous oil, retention time 4.6 min, $[a]_D = -10$ $(c = 0.1, CHCl_3); R_f 0.2 (3 : 7 EtOAc-petrol); (Found: 715.2421;$ $C_{30}H_{44}O_{18}$ requires MNa, 715.2426); $v_{\text{max}}/\text{cm}^{-1}$ 2940, 1750 (C=O), 1442, 1371, 1246, 1224, 1043; $\delta_{\rm H}$ (500 MHz; CDCl₃) 5.43 (1H, t, J 9.5, 4"-H), 5.26-5.22 (3H, m, 1-, 2- and 4'-H), 4.88 (1H, d, J 9.5, 5"-H), 4.87 (1H, s, 6"-H), 4.85 (1H, t, J 9.5, 3"-H), 4.78–4.75 (2H, m, 3'- and 6'-H), 3.73–3.68 (2H, m, 2' and 2"-H), 3.35 (3H, s, OCH₃), 3.28 (3H, s, OMe), 2.2–1.8 (2H, m, 5'-H₂), 2.08 (3H, s, OAc), 2.05 (6H, s, OAc \times 2), 2.01 (3H, s, OAc), 2.00 (3H, s, OAc), 1.6–1.2 (4H, m, CH₂ \times 2); m/z (ES) 715 $(100, MNa^{+}).$

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