

Scheme 2.

observed when the ring in (±)-**4** was opened with H₂O in diisopropyl ether (DIPE), with Lipolase (30 mg/mL) as a catalyst at 60 °C (Scheme 2).

To increase the enantioselectivity, several further enzymes were tested. In addition to Lipolase (lipase B from *Candida antarctica*, produced by submerged fermentation of a genetically modified *Aspergillus oryzae* microorganism and adsorbed on a macroporous resin), Chyrazyme L-2 and Novozym 435 (both lipase B from *C. antarctica*) also proved to be promising catalysts, directing the hydrolysis of (±)-**4** with similar enantioselectivities ($E \sim 12$). Lipase A from *C. antarctica*, lipase AY from *Candida rugosa* and Lecitase did not show any reactivity at 45 °C (no conversion after 24 h), while PPL (porcine pancreas lipase) and lipase AK from *Pseudomonas fluorescens* catalyzed the reaction at 45 °C, although the reaction rates and the enantioselectivities were low (after 24 h, conv. $\sim 3\%$, $E \sim 2$). Therefore Lipolase was chosen as the enzyme for further studies.

Next, we tested the ring-cleavage reactions of (±)-**4** at different temperatures: 60, 50, 45, 40 and 30 °C. Decreasing the reaction temperature also caused the reaction rate to decrease as well, but without an increase in enantioselectivity (after 7 h, conv. = 41% at 60 °C; 24% at 50 °C; 20% at 45 °C; and 15% at 40 °C; after 5 days, conv. = 61% at 30 °C). Thus, 45 °C was chosen as the optimal temperature.

Several solvents were also tested. No reaction was observed after 24 h when the Lipolase (50 mg/mL)-catalyzed ring cleavage of (±)-**4** was performed in chloroform, tetrahy-

drofuran or acetone. The reaction proceeded more slowly in toluene (conv. = 19% after 24 h) and much more slowly in 1,4-dioxane (conv. = 4% after 24 h) than in DIPE (conv. = 58% after 24 h), *tert*-butyl methyl ether (conv. = 60% after 24 h), diethyl ether (conv. = 49% after 24 h) or *n*-hexane (conv. = 69% after 24 h). So we chose to continue our studies in DIPE.

Certain additives can have a beneficial influence by increasing the enantioselectivity and/or the reaction rate.¹⁶ As an attempt, 1 equiv of triethylamine, 2-octanol and *N,N*-diisopropylethylamine were added to the reaction mixture. However, no significant changes in the reaction rate or enantioselectivity were observed (conv. $\sim 57\%$ after 24 h, $E \sim 10$).

Since the enantioselective ring cleavage of some *N*-Boc-protected cyclic β -lactams has been described,¹⁷ we synthesized *N*-Boc-protected-(±)-**4**. Unfortunately, the Lipolase (50 mg/mL)-catalyzed ring opening of *N*-Boc-(±)-**4** at 45 °C did not give a better result (conv. = 94% after 24 h, $E = 3$).

On the basis of the preliminary results, we decided to perform the gram-scale resolutions of (±)-**3** and (±)-**4** in DIPE with Lipolase as catalyst and H₂O (0.5 equiv) as the nucleophile at 45 °C. We planned to stop the reactions at about 25% conversion [ee(β -amino acids) $\sim 60\%$], and then perform the reactions until about 85% conversion [ee(β -lactams) $\sim 90\%$], following recrystallization of the crude β -amino acid and β -lactam enantiomers. The results are shown in Table 1 and in Section 4.

Table 1. Lipolase-catalyzed ring opening of (±)-**3** and (±)-**4**

	Time (h)	Conv. at workup (%)	Enantiomer	Yield (%)	Isomer	ee ^a (%)	$[\alpha]_D^{25}$
(±)- 3	13	24	β -Amino acid 5	27	(<i>S</i>)	89 ^c	+7 ^{b,e}
	88	81	β -Lactam 7	36	(<i>R</i>)	>99 ^d	+38.8 ^{b,f}
(±)- 4	11	29	β -Amino acid 6	31	(<i>S</i>)	87 ^c	+24 ^{b,g}
	22	89	β -Lactam 8	30	(<i>R</i>)	>99 ^d	+19 ^{b,h}

^a After recrystallization.

^b Specific rotations were measured with a Perkin–Elmer 341 polarimeter.

^c According to HPLC [APEX Octadecyl 5 μ column (0.04 cm \times 25 cm); precolumn derivatization with (*S*)-NIFE according to the literature;¹⁸ the mobile phases were H₂O (A) and MeCN (B), both of which contained 0.1% TFA; the gradient slopes were 95% A + 5% B at 0 min, increased to 25% A + 75% B within 60 min.; flow rate: 0.8 mL/min; room temperature; detection at 205 nm; retention times (min): **5**, 38.69 (antipode: 39.67); **6**, 40.00 (antipode: 40.90)].

^d According to GC [Chrompack Chirasil-L-Val column (25 m \times 0.25 mm); 90 °C for 20 min (**3**) and 10 min (**4**) \rightarrow 140 °C; temperature rise 5 °C/min; 140 kPa; retention times (min): **7**, 35.77 (antipode: 36.66); **8**, 38.52 (antipode: 39.27)].

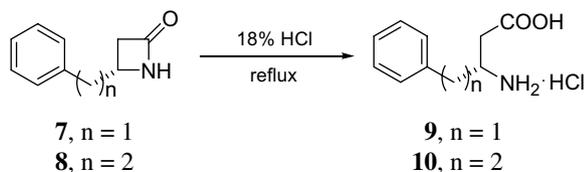
^e *c* 0.2; H₂O lit.¹⁹ $[\alpha]_D^{25} = -8.5$ (*c* 0.2, H₂O) for (*R*)-**5**, ee = 95%.

^f *c* 0.65; CHCl₃ lit.^{13d} $[\alpha]_D^{25} = +30.1$ (*c* 0.65, CHCl₃), ee = 98%.

^g *c* 0.28 lit.²⁰ $[\alpha]_D^{25} = -28.4$ (*c* 0.56, H₂O) for (*R*)-**6**, ee >99%; H₂O.

^h *c* 0.21; CHCl₃.

The transformations involving the ring opening of β -lactams **7** and **8** with 18% aqueous HCl afforded β -amino acid hydrochlorides **9** and **10** (Scheme 3), while treatment of amino acids **5** and **6** with 18% aqueous HCl resulted in the corresponding β -amino acid hydrochlorides **5**·HCl and **6**·HCl.



Scheme 3.

The absolute configurations were proven by comparing the specific rotations with the literature data^{13d,19,20} (Table 1). Thus, the absolute configuration for **5** and **6** is (*S*), and for **7** and **8** it is (*R*).

3. Conclusion

In conclusion, 4-benzyl- and 4-phenylethyl-2-azetidinones (\pm)-**3** and (\pm)-**4** were resolved via opening of the β -lactam ring in an organic medium. The Lipolase-catalyzed reactions when H₂O (0.5 equiv) was used as nucleophile in DIPE at 45 °C led to (*S*)- β -amino acids **5** and **6** (ee \geq 87%) and (*R*)- β -lactams **7** and **8** (ee >99%). The products could be separated with ease. Transformations of β -lactams **7** and **8** by ring opening with 18% aqueous HCl gave the corresponding enantiomers of the β -amino acid hydrochlorides **9** and **10** (ee >99%).

4. Experimental

4.1. Small-scale resolutions

In a small-scale experiment, (\pm)-**4** (0.05 M solution) in DIPE (1 mL) was added to Lipolase (30 or 50 mg/mL). H₂O (0.5 equiv) was added. The mixture was shaken at 30, 40, 45, 50 or 60 °C. The progress of the reaction was followed by taking samples from the mixture at intervals and analyzing them by gas chromatography and HPLC (Table 1).

4.2. Gram-scale resolution of racemic 4-benzyl-2-azetidinone (\pm)-**3**

Racemic **3** (1.2 g, 7.44 mmol) was dissolved in DIPE (40 mL). Lipolase (1.2 g, 30 mg/mL) and H₂O (67 μ L, 3.72 mmol) were added. The mixture was stirred at 45 °C for 13 h. The reaction was stopped by filtering off the enzyme at 24% conversion. The solvent was evaporated off, affording the unreacted β -lactam **7** (0.85 g, 5.27 mmol, ee = 18%). The filtered enzyme was washed with distilled H₂O (3 \times 20 mL), and the H₂O was evaporated off, yielding the crystalline (*S*)- β -amino acid **5** {0.36 g, 27%; [α]_D²⁵ = +7 (c 0.2; H₂O); mp = 207–210 °C (recrystallized from H₂O/

acetone); ee = 89%; lit.¹⁹ [α]_D²⁵ = –8.5 (c 0.2, H₂O) for (*R*)-**5**; mp = 222–225 °C; ee = 95%}.

To obtain β -lactam **7** with high ee, the above unreacted lactam (0.85 g) was dissolved in DIPE (30 mL). Lipolase (0.8 g, 27 mg/mL) and H₂O (47 μ L, 2.64 mmol) were added. The mixture was stirred at 45 °C for 88 h. The reaction was stopped by filtering off the enzyme at 81% conversion. The solvent was evaporated off, affording (*R*)- β -lactam **7** {0.43 g, 36%; [α]_D²⁵ = +38.8 (c 0.65; CHCl₃); mp = 67–69 °C (recrystallized from DIPE); ee >99%; lit.^{13d} [α]_D²⁵ = +30.1 (c 0.65, CHCl₃); ee = 98%}. When **5** (36 mg) was treated with 18% HCl (5 mL), **5**·HCl was obtained {38 mg, 88%; [α]_D²⁵ = +6 (c 0.21; H₂O); mp = 172–175 °C; ee = 89%; lit.^{13d} mp = 176–178 °C}.

¹H NMR (D₂O, 400 MHz) δ (ppm) for **5**: 2.40–2.46 (dd, *J* = 16.8, 8.2 Hz, 1H, CH₂CO₂H), 2.52–2.57 (dd, *J* = 16.8, 4.9 Hz, 1H, CH₂CO₂H), 2.91–3.04 (m, 2H, CH₂Ph), 3.73–3.76 (m, 1H, CH), 7.30–7.43 (m, 5H, Ph).

¹H NMR (D₂O, 400 MHz) δ (ppm) for **5**·HCl: 2.66–2.82 (m, 2H, CH₂CO), 3.03–3.05 (m, 2H, CH₂Ph), 3.90–3.93 (m, 1H, CH), 7.32–7.45 (m, 5H, Ph).

¹H NMR (CDCl₃, 400 MHz) δ (ppm) for **7**: 2.68–2.72 (d, *J* = 14.8 Hz, 1H), 2.82–2.87 (dd, *J* = 13.6, 8.0 Hz, 1H), 2.95–3.00 (dd, *J* = 13.7, 5.7 Hz, 1H), 3.05–3.10 (m, 1H), 3.83–3.86 (m, 1H), 5.83 (br s, 1H), 7.17–7.35 (m, 5H).

4.3. Gram-scale resolution of racemic 4-phenylethyl-2-azetidinone (\pm)-**4**

With the procedure described above, the ring cleavage of racemic **4** (0.8 g, 4.57 mmol) in DIPE (30 mL) in the presence of Lipolase (0.8 g, 27 mg/mL) and H₂O (41 μ L, 2.29 mmol) afforded (*S*)- β -amino acid **6** [0.27 g, 31%; [α]_D²⁵ = +24 (c 0.28; H₂O); mp = 215–219 °C (recrystallized from H₂O/acetone); ee = 87%; lit.²⁰ [α]_D²⁵ = –28.4 (c 0.56, H₂O) for (*R*)-**6**; mp = 215–217 °C; ee >99%] in 11 h and (*R*)- β -lactam **8** [0.24 g, 30%; [α]_D²⁵ = +19 (c 0.21; CHCl₃); mp = 46–48 °C (recrystallized from DIPE); ee >99%] in 22 h. When **6** (30 mg) was treated with 18% HCl (5 mL), **6**·HCl was obtained [33 mg, 92%; [α]_D²⁵ = +12 (c 0.21; H₂O); mp = 150–152 °C; ee = 87%].

¹H NMR (D₂O, 400 MHz) δ (ppm) for **6**: 1.96–2.02 (m, 2H), 2.45–2.52 (dd, *J* = 16.8, 8.4 Hz, 1H), 2.61–2.67 (dd, *J* = 16.8, 4.6 Hz, 1H), 2.72–2.79 (m, 2H), 3.48–3.53 (m, 1H), 7.29–7.42 (m, 5H).

¹H NMR (D₂O, 400 MHz) δ (ppm) for **6**·HCl: 2.00–2.05 (m, 2H), 2.69–2.86 (m, 4H), 3.62 (m, 1H), 7.28–7.41 (m, 5H).

¹H NMR (CDCl₃, 400 MHz) δ (ppm) for **8**: 1.94–2.00 (dd, *J* = 14.5, 7.5 Hz, 2H, CH₂Ph), 2.55–2.59 (d, *J* = 14.8 Hz, 1H, CHH), 2.64–2.73 (m, 2H, CH₂), 3.02–3.08 (m, 1H, CHH), 3.61–3.65 (m, 1H, CH), 5.67 (br s, 1H, NH), 7.16–7.32 (m, 5H, Ph).

4.4. Ring opening of β -lactam enantiomers **7** and **8**

Compounds **7** (50 mg) or **8** (25 mg) were refluxed in 18% HCl (10 mL) for 3 h. The solvent was evaporated off to afford **9** [60 mg, 90%; $[\alpha]_{\text{D}}^{25} = -8$ (c 0.11; H₂O); mp = 182–185 °C; ee >99%] or **10** [26 mg, 79%; $[\alpha]_{\text{D}}^{25} = -15$ (c 0.21; H₂O); mp = 146–148 °C; ee >99%]. The ¹H NMR (H₂O, 400 MHz) δ (ppm) data for **9** and **10** are similar to those for **5**·HCl and **6**·HCl.

Acknowledgements

The authors acknowledge the receipt of OTKA Grants T 046440 and T 049407, GVOP-3.1.1.-2004-05-0255/3.0 and a Bolyai Fellowship for E.F.

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