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An improved procedure for the lateral lithiation of ethyl 4-acetyl-5-methyl-3-isoxazolyl carboxylate[☆]

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Abstract—Ethyl 4-acetyl-5-methyl-3-isoxazolyl carboxylate was smoothly lithiated at the 5-methyl position, when the 4-acetyl group was protected with a 5,5-dimethyl-1,3-dioxanyl group. The lithio anion was quenched with a variety of electrophiles such as alkyl halides, aldehydes, TMSCl, and Me₃SnCl in good to excellent yields. The lithiation of the unprotected compound and the 4-acetyl group protected as 1,3-dioxolanyl both failed. The effects of different bases have been investigated and the addition of LiCl significantly increased yields. Based on variable temperature NMR studies the 5,5-dimethyl-1,3-dioxanyl group appears to occupy a single chair conformation which may facilitate lateral metalation. This represents a facile entry into 5-functionalized 3-isoxazolyl carboxylic acid derivatives as prodrugs for the AMPA glutamate neurotransmitters of the central nervous system. © 2001 Elsevier Science Ltd. All rights reserved.

1. Introduction

Analogues of α-amino-3-hydroxy-5-methyl-4-isoxazole propionic acid (AMPA, 1), an ionotropic glutamate receptor agonist, may be of significant medicinal value since excitatory imbalance of these receptors is thought to be the primary culprit in neurological disorders including epilepsy, cerebral ischemia, Parkinson's, Huntington's, and Alzheimer's diseases.² 2-Amino-3-(3-carboxyl-5-methyl-4-isoxazolyl)-propionic acid, ACPA (2) has been identified as a promising lead in the search for potential drug candidates (Fig. 1).^{3a,b} In a recent review^{1a} Krogsgaard–Larsen indicated that the C-5 substituted AMPA analogues APPA (3) and ATPA (4) exhibit subunit specific binding to glutamate receptors. It is theorized that the receptor subunits contain a lipophilic pocket capable of accommodating

groups up to a certain size and this is supported by the single crystal X-ray of a glutamate receptor bound with the AMPA ligand. In addition, lipophilic groups could facilitate passage through the blood brain barrier, a prerequisite for neurological drug candidates. To this end we have developed an efficient method for the lateral lithiation of ethyl 4-[1-(5,5-dimethyl-1,3-dioxanyl)]-ethyl-5-methyl-3-isoxazolyl carboxylate, (8) to serve as a precursor in the pursuit of AMPA analogues.

In structure activity relationship studies of 4-isoxazolyl-1,4-dihydropyridines, we previously reported lateral lithiation of 4-oxazolinyl-isoxazoles as a facile entry to functionally complex isoxazoles.⁴ In the development of AMPA analogues, different starting materials were usually required to produce the desired 5-functionalized isoxazoles through

Figure 1.

Keywords: isoxazole; lateral lithiation; AMPA.

[♠] See Ref. 1b.

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Figure 2. (a) (CH₂OH)₂, TsOH–H₂O, C₆H₆, 86%. (b) 2-amino-2-methyl-1-propanol, nBuLi, 1% SmCl₃, CH₂Cl₂, 96%. (c) Ph₃P, CCl₄, NEt₃, CH₃CN, 82%. (d) 2,2-dimethyl-1,3-propanediol, TsOH–H₂O, C₆H₆, 97%.

Figure 3. (a) 2 equiv. HCl, 2 equiv. NaNO₂, -5°C, 54%. (b) 2,4-pentanedione, NaOEt/EtOH, 83%.

2+3 cycloadditions.^{3,6} The use of the 5,5-dimethyl-1,3-dioxanyl as a successful protecting group in previous studies made it a promising candidate for the lithiation of (5) (Fig. 2).⁵

2. Results

The starting material (5) was prepared with a 2+3 cyclo-

Table 1. Lateral lithiation of 8 with LDA/electrophiles

addition of ethyl chloroximidoacetate (4)⁷ and 2,4-pentanedione by a modified method (Fig. 3).⁸ Lateral lithiation of both (5) and the 1,3-dioxolanyl protected (6) resulted in a mixture of unidentified decomposition products. Further protection of the 3-ethoxycarbonyl in (6) as 4',4'dimethyl-2-oxazolinyl group was expected to facilitate the lateral lithiation. Indeed, lateral lithiation of (9) gave the desired product, but only in low yield along with a mixture of decomposition products again. Using the 5,5-dimethyl-

O-N CO ₂ Et	1) LDA/THF, -78°C	O-N CO ₂ Et
0	2) Electrophile	
0		11-17

Entry	Electrophile	Product	Yield (%)	
1	MeI	11 (Me)	81	
2	BnBr	12 (Bn)	72	
3	Acetone	13 [C(OH)Me ₂]	68	
4	TMSCl	14 (SiMe ₃)	66	
5	Me ₃ SnCl	15 (SnMe ₃)	42	
6	MeSSMe	16 (SMe)	61	
7	PhNCO	17 (CONHPh)	68	

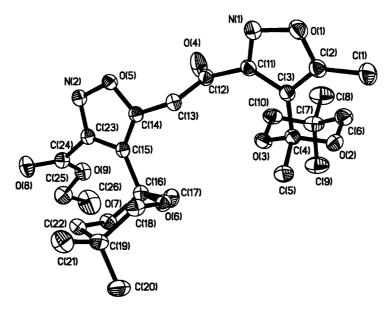


Figure 4. ORTEP plot for isoxazole dimer 23 the primary reaction byproduct (at 30% probability, H atoms omitted for clarity).

1,3-dioxanyl protecting group on (5) gave compound (8). Lateral lithiation of (8) with LDA followed by electrophilic quenching produced the results as shown in Table 1. The primary lithiation byproduct (23) was isolated and an X-ray crystal structure obtained (Fig. 4). Significantly, both dioxanyl rings of (23) adopt the isoxazole-axial conformation observed for the starting material (8). Intermolecular condensation of one C-3 ester produces this ketone dimer (23) however, this side reaction can be supressed by running the reaction at -100°C with slow addition of the electrophiles, as this reaction is observed to be highly exothermic. Although the use of other bases was attempted (i.e. tBuLi, LiHMDS, NaHMDS), LDA provided the optimum results to date.

On a multigram scale the reaction should be run at -100° C

to maintain reported yields. When LiCl (6 equiv.) was added the yields were improved for aldehyde addition as shown in Table 2. HMPA (as a cation-complexing agent) dramatically lowered the yield to less than 10% (entry 3). Intermediate amounts of LiCl worked well for the ethyl bromide example.

3. Discussion

Several reactions generally compete with lateral lithiation of the 5-methyl in the isoxazoles. Strong bases are also known to produce single electron transfer reactions, which lead to the cleavage of the oxygen nitrogen bond in isoxazole ring. The corresponding acid of (5) is not stable due to decarboxylation of the conjugated vinylogous

Table 2. Lateral lithiation of 8 in the presence of an additive

Entry	Electrophile	Additive	Product (%)
1	PhCHO	None	18 (72)
2	PhCHO	6 equiv. LiCl	18 (95)
3	PhCHO	20% HMPA	18 (<10)
4	p-ClC ₆ H ₄ CHO	None	19 (67)
5	p-ClC ₆ H ₄ CHO	6 equiv. LiCl	19 (83)
6	Me ₂ CHCH ₂ CHO	6 equiv. LiCl	20 (79)
7	trans-Cinnamaldehyde	6 equiv. LiCl	21 (82)
8	EtBr	None	22 (65)
9	EtBr	1.5 equiv. LiCl	22 (83)
10	EtBr	6 equiv. LiCl	22 (0)

Figure 5. In the solid state only 8a was observed by X-ray crystallography and NMR data indicates that this may predominate in solution as well.

β-hetero-carboxylic acid system, which produced 2-acetyl-3-oxobutyronitrile (**10**). The low yield of lateral lithiation for (**9**) might also be attributed to β-elimination of the 1,3-dioxolanyl group. ¹²

We reasoned that the 5,5-dimethyl-1,3-dioxanyl protecting group would be a better choice due to its dimethyl group prohibiting a possible β-elimination. The oxygen atoms of the dioxoanyl as potential electron donors would likely favor the lateral lithiation process. X-Ray crystallography reveals that the dioxanyl ring of (8) adopts a single chair conformation (8a) with the isoxacole axial to it (Fig. 5). To determine the behavior of (8) in solution, solid state ¹³C NMR, variable temperature ¹³C NMR, ¹H NMR, and ROESY were performed. The striking similarity of the ¹³C NMR recorded in the solid state, where it is known that the dioxanyl ring is in a single chair conformation (8a), with the solution phase ¹³C NMR recorded at −100°C, supports the idea that (8) exists as a single conformer in solution at low temperature.

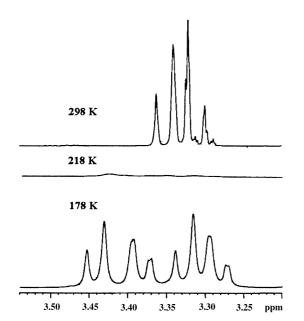


Figure 6. Variable temperature 1 H NMR of **8** shows a reduction in free rotation at -100° C between the isoxazole and dioxanyl rings making the dioxanyl methylene protons nonequivalent with the coalescence point at -55° C

In d8-THF at room temperature, the methylene protons of the dioxanyl ring give a single AB quartet and in the ¹³C NMR, the methylene carbons are equivalent giving a single signal at 72.3 ppm. Upon cooling, the methylene AB quartet coalesces at -55°C and subsequently splits into two AB quartets at -100°C (Fig. 6). The coalescence point at -55°C correlates well with the literature inversion barrier of 5,5-dimethyl dioxane¹³ (10.5 Kcal mol⁻¹), but could result from either chair to chair interconversion or restricted rotation between the isoxazole and dioxane rings. The ROESY spectrum at -100° C shows that the C-5 methyl of the isoxazole strongly correlates with only one pair of the dioxanyl methylene protons (Fig. 7), suggesting restricted rotation of the isoxazole ring. At -100° C the methylene carbons of the dioxane ring also split into two signals (69.7, 70.3 ppm) in the ¹³C NMR similarly indicating a lack of free rotation between the isoxazole and dioxane rings.

The lack of any NOE coupling between the dioxanyl C-2 methyl group and dioxanyl methylenes also suggests a single chair conformer is present, since the second chair (8b) places these groups in close proximity. In addition, if the nonequivalence at low temperature were a product of two conformers of the dioxane ring, we would expect four carbon signals for the 5,5-dimethyl group of the dioxane ring in the low temperature ¹³C NMR, but observe only two. The NMR data strongly suggests (8) is locked in a single chair conformer (8a) which places the C-5 methyl group of the isoxazole in close proximity to a dioxanyl oxygen atom which may facilitate the metalation process.

There is significant evidence from previous studies of 1,3-dioxane to indicate that compound (8) would be expected to adopt a favored chair conformation with the isoxazole axial. Because of puckering at the C-2 end of the dioxane ring and short C-O bond lengths, an aliphatic axial substituent is much closer to the methylene protons producing an unfavorable 1,3 diaxial interaction with bulky aliphatic groups. ¹⁴ Secondly, polar groups including electron deficient aromatic rings, ^{14b} commonly favor the axial position in 1,3-dioxane rings due to the anomeric effect. ^{14,15} These factors taken together explain why that conformer (8a) is observed at low temperature in solution.

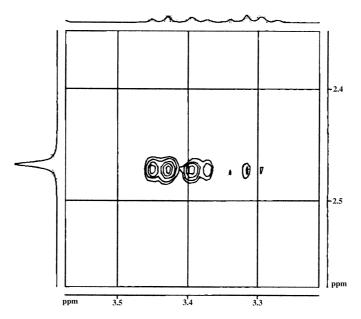


Figure 7. Low temperature ROESY of **8** shows a strong coupling between only one dioxanyl methylene and the C-5 methyl group of the isoxazole due to restricted rotation between the isoxazole and dioxane rings.

4. Conclusion

In summary, lateral lithiation of ethyl 4-acetyl-5-methyl-3isoxazolyl carboxylate was conducted smoothly with 5,5dimethyl-1,3-dioxanyl as a protective group. This might be explained by heteroatom facilitation and proximity directing effects via an axial isoxazolyl conformer which is observed in solution by NMR. At low temperature the C-3 ester adopts a conformation wherein it is shielded by the dioxanyl ring like an umbrella. Above the coalescence temperature, the ester swings out with a large sweep volume making it more vulnerable to intermolecular condensation. The implication of this conformation dynamic for potential asymmetric synthesis has not escaped our attention, and is currently being pursued. The lateral lithiation of ethyl 4-acetyl-5-methyl-3-isoxazolyl carboxylate represents a good method for the development 4,5-functionalized 3-isoxazolyl carboxylic acid derivatives of AMPA and will allow for the establishment of a systematic structure activity relationship, which will be reported in due course.

5. Experimental

5.1. General

All reactions were performed under inert atmosphere. THF and diisopropylamine were dried over sodium/benzophenone and distilled prior to use. *n*-Butyllithium was titrated using standard methods.¹⁶ Melting points are uncorrected.

5.2. NMR

The 1 H- and 13 C NMR high-resolution and solid-state spectra were obtained with a Bruker DRX500 spectrometer. The signal assignments were performed on the basis of a series of 2D experiments with *z*-gradient selection: 1 H- 1 H DQF COSY, 1 H- 13 C HMQC, and 1 H- 13 C HMBC. 17 The

low-temperature NOE experiments were performed in the rotating frame (2D ROESY) with a mixing time of 250 ms. ¹⁷ The solid-state ¹³C spectra were obtained under cross-polarization magic angle spinning (CP/MAS) conditions with a Bruker 5 mm CP/MAS probe. The spinning rates were 8 and 14.5 kHz. These spectra were referenced to the external secondary standard (solid adamantane, 38.6 and 28.8 ppm from TMS).

5.2.1. 3-Isoxazolecarboxylic acid 5-methyl-4-(2-methyl-1,3-dioxolan-2-yl)-ethyl ester (6). Ethylene glycol (3.2 g, 43.0 mmol), **5** (8.5 g, 43.0 mmol), and *p*-toluenesulfonic acid monohydrate (0.41 g, 2.1 mmol) in benzene (175 mL) was refluxed for 6 h with a Dean-Stark trap, the reaction was then cooled to room temperature and saturated NaHCO₃ solution was added. The mixture was separated, and the aqueous phase was extracted with EtOAc. The combined organic layers were washed with brine and dried (Na₂SO₄). Filtration, evaporation and Kugelrohr distillation produced 6 as a yellowish oil, 112-124°C/0.4 mm Hg, yield 94%. ¹H NMR δ 1.40 (t, J=7.18 Hz, 3H), 1.75 (s, 3H), 2.52 (s, 3H), 3.77 (m, 2H), 4.02 (m, 2H), 4.40 (q, J=7.18 Hz, 2H). ¹³C NMR δ 166.9, 160.9, 155.0, 116.9, 104.6, 64.3, 61.8, 26.1, 13.6, 11.3. IR (KBr) 1740 cm⁻¹. EIMS m/z: 241 (M^+) , 225. HRCIMS m/z Calcd for $C_{11}H_{15}NO_5$ (M+1): 241.0950. Found 241.0946.

5.2.2. *N*-(2-Hydroxy-1,1-dimethyl)-5-methyl-4-(2-methyl-1,3-dioxolan-2-yl)-3-isoxazolecarboxamide (7). Anhydrous $SmCl_3$ (156.7 mg, 0.61 mmol) was placed in a 500 mL round bottom flask that was charged with dry CH_2Cl_2 , 2-methyl-2-amino-1-propanol (67.1 mmol) and the reaction was stirred under nitrogen for 15 min to form a milky suspension. The flask was cooled in an ice-water bath, *n*BuLi (34.7 mL, 64.1 mmol, 1.85 M) was added dropwise through a syringe, the mixture was stirred for 15 min at this temperature, then was allowed to warm to room temperature and brought to reflux. The ketal **6** (14.71 g, 61 mmol) was added with a syringe and refluxed for 1 h. The reaction

mixture was cooled to room temperature, filtered and washed with CH_2Cl_2 , the filtrate was washed with brine, dried (Na₂SO₄), filtered and evaporated. Kugelrohr distillation produced 16.81 g **7** as a yellow oil, bp 108°C/0.11 mm Hg, yield 97%. ¹H NMR δ 7.09 (br, 1H, NH), 4.18 (t, 2H, J=8 Hz, CH_2) 4.04 (m, 2H, CH_2), 3.86 (m, 2H, CH_2), 3.70 (t, 1H, J=8 Hz, OH), 2.50 (s, 3H, CH_3), 1.76 (s, 3H, CH_3), 1.39 (s, 6H, CH_3). ¹³C NMR δ 167.5, 160.3, 157.4, 116.4, 105.5, 69.3, 64.6, 56.8, 26.8, 24.4, 12.1. EIMS m/z: 284 (M⁺), 252. HRCIMS m/z Calcd for $C_{13}H_{20}N_2O_5$ (M+1): 285.1450. Found 285.1439.

3-(4,5-Dihydro-4,4-dimethyl-1,3-dioxolan-2-yl)isoxazole (9). Compound 7 (16.81g, 59.0 mmol), Ph₃P (20.0 g, 76.3 mmol) and abs. MeCN were placed in a round bottom flask, stirred under nitrogen to form clear solution. The flask was cooled with an ice-water bath, 12.0 mL CCl₄ was added over 3 h, and stirred for another hour, NEt₃ (17.0 mL) was added over 2 h, the reaction was allowed to warm to room temperature over 12 h. The reaction mixture was filtered and concentrated. Two Kugelrohr distillations produced 12.86 g 9 as yellowish oil, 90°C/ 0.08 mm Hg, yield 82%. ¹H NMR δ 3.99 (s, 2H), 3.83– 3.89 (m, 2H), 3.55-3.62 (m, 2H), 2.35 (s, 3H), 1.58 (s, 3H), 1.24 (s, 6H). 13 C NMR δ 166.8, 154.4, 152.2, 117.0, 104.6, 79.2, 67.8, 64.0, 27.5, 26.1, 11.3. IR: 1713 cm⁻¹. EIMS m/z: 267 [(M+1)⁺], 251. HRCIMS m/z Calcd for C₁₃H₁₅N₂O₄ (M+1): 267.1344. Found: 267.1351.

5.2.4. 3-Isoxazolecarboxylic acid 5-methyl-4-(2,5,5trimethyl-1,3-dioxan-2-yl)-ethyl ester (8). The procedure for the preparation of compound 6 was used. Kugelrohr distillation produced 8, as a colorless solid and was recrystallized with hexane, bp 93°C/0.05 mm Hg, mp 80-82°C, yield: 96%. ¹H NMR d8-THF δ 0.66 (s, 3H, dioxCH_{3a}, 1.21 (s, 3H, dioxCH_{3b}, 1.38 (t, J=7.20 Hz, 3H, esterCH₃), 1.65 (s, 3H, dioxCH_{3c}, 2.47 (s, 3H, isoxCH₃), 3.36 (q, J=10.93 Hz, 4H, dioxCH₂), 4.39 (q, J=7.20 Hz, 2H, esterCH₂). ¹³C NMR d8-THF δ 11.1 (isoxCH₃), 14.0 (esterCH₃), 21.7 (dioxCH_{3a}, 22.6 (dioxCH_{3b}, 29.8 (dioxCH_{3c}, 30.1 (dioxC5), 62.4 (esterCH₂), 72.3 (dioxCH₂), 96.8 (dioxC2), 114.0 (isoxC-4), 156.4 (isoxC-3), 161.6 (esterCO), 167.6 (isoxC-5). ¹³C NMR (solid state) 11.9, 14.9, 21.5, 22.7, 30.2, 31.9, 63.6, 71.7, 96.9, 114.8, 157.3, 163.0, 169.3; IR: 1735 cm^{-1} . EIMS m/z: 284 $[(M+1)^+]$, 268. Anal. Calcd For C₁₄H₂₁NO₅: C, 59.35; H, 7.39; N, 4.94. Found: C, 59.35; H, 7.40; N, 4.90.

5.3. General procedure for lateral lithiation

To a solution of diisopropylamine (0.29 mL) in THF under nitrogen at $0\sim5^{\circ}\text{C}$ was added *n*BuLi in hexane (2.1 mmol). The solution was stirred for 10 min and then cannulated into a solution of **8** (566.6 mg, 2.0 mmol) in 15 mL of THF under nitrogen that was already cooled to -78°C . The mixture was stirred for 10 min. An electrophile (2.1 mmol) solution in 5 mL of THF under nitrogen was cannulated again into this mixture in 5 min (if the electrophile was a liquid, it was added with a syringe). The reaction mixture was allowed to warm to room temperature in 6 h. Saturated NH₄Cl solution was added and the solution was concentrated under reduced pressure to remove THF. The aqueous-oil mixture was extracted with EtOAc. The extract

was washed with brine, and dried (Na₂SO₄), evaporated under reduced pressure, the residue was purified by Chromatotron (hexane–EtOAc) to afford the desired product as following 11–22.

- **5.3.1. 3-Isoxazolecarboxylic acid 5-ethyl-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (11).** Kugelrohr distillation at 110°C/0.06 mm Hg, colorless solid, mp 59–61°C, yield 81%. ¹H NMR δ 0.66 (s, 3H), 1.21 (s, 3H), 1.32 (t, J=7.70 Hz, 3H), 1.38 (t, J=7.18 Hz, 3H), 1.66 (s, 3H), 2.87 (q, J=7.70 Hz, 2H), 3.37 (s, 4H), 4.40 (q, J=7.18 Hz, 2H). ¹³C NMR δ 11.7, 14.0, 19.4, 21.8, 22.5, 29.8, 30.1, 62.4, 71.9, 96.2, 113.0, 156.4, 161.9, 171.9. MS m/z: 298 [(M+1)⁺], 282. HRCIMS m/z Calcd for C₁₅H₂₃NO₅ (M+1): 298.1654. Found 298.1659.
- **5.3.2.** 3-Isoxazolecarboxylic acid 5-(2-phenylethyl)-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (12). Yield 72%, colorless solid, mp 59.5–60.5°C. 1 H NMR δ 0.57 (s, 3H), 1.15 (s, 3H), 1.36 (t, J=7.18 Hz, 3H), 1.42 (s, 3H), 3.03–3.31 (m, 8H), 4.57 (q, J=7.18 Hz, 2H), 7.12–7.30 (m, 5H). 13 C NMR δ 14.0, 21.8, 22.5, 28.1, 29.7, 29.9, 33.4, 62.5, 71.8, 96.2, 114.5, 126.6, 128.5, 128.7, 140.1, 156.4, 161.8, 169.8. Calcd for $C_{21}H_{27}NO_5$: C, 67.43; H, 7.29; N, 3.74. Found: C, 67.43, H, 7.29; N, 3.68.
- **5.3.3. 3-Isoxazolecarboxylic acid 5-[(2,2-hydroxymethyl)propyl]-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (13).** Yield 68%, colorless solid, mp $103-104^{\circ}$ C. 1 H NMR δ 0.69 (s, 3H), 1.18 (s, 3H), 1.33 (s, 6H), 1.38 (t, J= 7.18 Hz, 3H), 1.73 (s, 3H), 2.26 (s, 1H), 3.07 (s, 2H), 3.36 (q, J=10.77, 7.18 Hz, 4H), 4.40 (q, J=7.18 Hz, 2H). 13 C NMR δ 13.9, 21.8, 22.3, 29.3, 29.9, 39.4, 62.4, 70.8, 71.6, 96.3, 115.9, 156.3, 161.7, 167.9. MS m/z: 326, 197. Calcd for $C_{17}H_{27}NO_6$: C, 59.81; C, 197. C, 110. Found: C, 60.01; C, 111, 112, 113, 114, 115.
- **5.3.4.** 3-Isoxazolecarboxylic acid 4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-5-[(trimethylsilyl) methyl]-ethyl ester (14). Yield 66%, colorless crystals, mp 87–8°C. $^1\mathrm{H}$ NMR δ 0.10 (s, 9H), 0.51 (s, 3H), 1.10 (s, 3H), 1.24 (t, J=7.18 Hz, 3H), 1.52 (s, 3H), 2.21 (s, 2H), 3.21 (2, 4H), 4.25 (q, J=7.18 Hz, 2H). $^{13}\mathrm{C}$ NMR δ 0.0, 14.9, 17.1, 22.7, 23.4, 30.7, 30.9, 63.2, 72.6, 97.2, 112.5, 157.3, 162.9, 171.8. EIMS mlz : 340 [(M–15)+]. Calcd for $C_{17}H_{29}\mathrm{NO}_5\mathrm{Si}$: C, 57.44; H, 8.22; N, 3.94. Found: C, 57.73; H, 8.28; N, 3.91.
- **5.3.5.** 3-Isoxazolecarboxylic acid 4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-5-[(trimethylstannyl) methyl]-ethyl ester (15). Yield 42%, colorless solid, mp 90–92°C. 1 H NMR 5 0.16 (s, 9H), 0.60 (s, 3H), 1.14 (s, 3H), 1.32 (t, J=7.18 Hz, 3H), 1.57 (s, 3H), 2.41 (d, 2.82 Hz, 2H), 3.30 (s, 3H), 4.34 (q, J=7.18 Hz, 2H). 13 C NMR 5 2.4, 9.2, 13.9, 21.8, 22.5, 29.7, 62.3, 71.7, 96.3, 109.4, 156.4, 162.0, 173.3. EIMS m/z: 447 [(M+1) $^{+1}$, 165. HRCIMS m/z Calcd for $C_{17}H_{29}NO_{5}Sn$: 447.1068. Found 447.0991.
- **5.3.6.** 3-Isoxazolecarboxylic acid 5-[(methylthio)methyl]-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (16). Yield 61%, colorless solid, mp 67–68°C. 1 H NMR δ 0.66 (s, 3H), 1.19 (s, 3H), 1.38 (t, J=7.18 Hz, 3H), 1.69 (s, 3H), 2.26 (s, 3H), 3.38 (s, 4H), 3.82 (s, 2H), 4.40 (q, J=7.18 Hz, 2H). 13 C NMR δ 14.0, 16.8, 21.8, 22.4, 27.3, 29.7, 29.8, 62.6, 72.0,

Table 3.

Identification code bt194 Empirical formula C26H36N2 O9 Formula weight 520.57 Temperature 203(2) K Wavelength 0.71073 Å Crystal system Triclinic P-1 Space group a=8.844(6) Å $\alpha = 106.142(10)^{\circ}$ Unit cell dimensions b=12.451(8) Å $\beta = 91.139(11)^{\circ}$ c=13.869(9) Å $\gamma = 100.541(10)^{\circ}$ Volume 1438.3(16) A² Density (calculated) 1.202 mg m^{-3} Absorption coefficient 0.091 mm F(000)556 $0.56 \times 0.32 \times 0.17 \text{ mm}^3$ Crystal size Crystal color and habit Colorless needle Siemens SMART 1000 Diffractometer Theta range for data collection $1.96-25.00^{\circ}$ $-10 \le h \le 10, -14 \le$ Index ranges $k \le 14, -16 \le l \le 16$ Reflections collected 15365 Independent reflections 5062 [R(int)=0.0265]Completeness to theta=25.00° 99.8% Absorption correction^a **Empirical** 0.9847 and 0.9509 Max. and min. transmission XS, Bruker SHELXTL v. 5.10 Solution method Refinement method Full-matrix least-squares on F Data/restraints/parameters 5062/0/342 Goodness-of-fit on F^2 1.033 R1=0.0427, wR2=0.1065 Final R indices $[I > 2 \operatorname{sigma}(I)]$ R indices (all dat(a) R1=0.0638, wR2=0.1153 Largest diff. peak and hole $0.190 \text{ and } -0.153 \text{ e.Å}^{-3}$

96.2, 114.1, 156.4, 161.5, 168.3. EIMS m/z: 329 (M⁺, 40), 170 (100). Calcd for C₁₅H₂₃NO₅S: C, 54.69; H, 7.04; N, 4.25. Found: C, 55.26; H, 7.07; N, 4.20.

- **5.3.7. 3-Isoxazolecarboxylic acid 5-[2-oxo-2-(phenylamino)ethyl]-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (17).** Yield 68%. colorless solid, mp 147–148°C. $^{1}\mathrm{H}$ NMR δ 0.64 (s, 3H), 1.15 (s, 3H), 1.37 (t, J=7.18 Hz, 3H), 1.70 (s, 3H), 3.35 (s, 3H), 3.96 (s, 2H), 4.40 (q, J=7.18 Hz, 2H), 7.10(t, 1H), 7.29 (t, 2H), 7.48 (d, 2H), 8.26 (s, 2H). $^{13}\mathrm{C}$ NMR δ 13.9, 21.9, 22.4, 29.2, 29.8, 35.2, 62.7, 71.8, 96.2, 116.7, 120.1, 124.8, 129.0, 137.3, 156.4, 161.5, 163.9. EIMS m/z: 402 (M $^{+}$), 93. Calcd for C $_{21}\mathrm{H}_{26}\mathrm{N}_{2}\mathrm{O}_{6}$: C, 62.67; H, 6.51; N, 6.96. Found: C, 62.43; H, 6.44; N, 6.83.
- **5.3.8.** 3-Isoxazolecarboxylic acid 5-[(2,2-hydroxyphenyl) ethyl]-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (18). Yield 95%, yellowish oil. 1 H NMR δ 0.60 (s, 3H), 1.15 (s, 3H), 1.35 (t, J=7.18 Hz, 3H), 1.46 (s, 3H), 2.62 d, J= 3.59 Hz, 1H), 3.12–3.40 (m, 6H), 4.36 (q, J=7.18 Hz, 2H), 5.21 (m, 1H), 7.25–7.35 (m, 5H). 13 C NMR δ 13.8, 21.7, 22.3, 29.4, 29.6, 35.9, 62.4, 71.6, 71.8, 96.0, 115.3, 125.5, 128.0, 128.5, 143.0, 156.2, 161.5, 167.6. Calcd For C₂₁H₂₇NO₆: C, 64.77; H, 6.99; N, 3.60. Found: C, 64.47; H, 6.98; N, 3.42.
- **5.3.9. 3-Isoxazolecarboxylic acid 5-[(2,2-hydroxy-4-chlorophenyl) ethyl]-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (19).** Yield 83%. colorless solid, mp 86–88°C, 1 H NMR δ 0.63 (s, 3H), 1.16 (s, 3H), 1.37 (t, J=7.18 Hz, 3H), 1.54 (s, 3H), 2.36 (d, J=3.59 Hz, 1H), 3.14–3.18 (m,

6H), 4.39 (q, J=7.18 Hz, 2H), 5.22 (m, 1H), 7.32 (s, 4H). ¹³C NMR δ 14.0, 21.9, 22.47, 29.5, 29.8, 36.0, 62.6, 71.5, 71.7, 96.2, 115.8, 127.0, 128.9, 133.9, 141.5, 156.5, 161.7, 167.3. EIMS m/z: 408 [(M-15) $^{+}$], 197. Calcd for C₂₁H₂₆NO₆Cl: C, 59.50; H, 6.18; N, 3.30. Found: C, 59.56; H, 6.14; N, 3.22.

- **5.3.10. 3-Isoxazolecarboxylic acid 5-[(2,4-hydroxymethyl) pentyl]-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (20).** Yield 79%, colorless oil. 1 H NMR δ 0.67 (s, 3H), 0.92 (d, J=3.33 Hz, 3H), 0.95 (d, J=3.33 Hz, 3H), 1.19 (s, 3H), 1.38 (t, J=7.18 Hz, 3H), 1.25–1.51 (m, 2H), 1.60–1.80 (m, 1H), 1.98 (m, 1H), 2. 99 (m, 2H), 3.35 (s, 4H), 4.15 (br, 1H), 4.40 (q, J=7.18 Hz, 2H). 13 C NMR δ 14. 0, 21.9, 22.5, 23.3, 24.6, 29.8, 34.6, 46.6, 62.5, 67.9, 71.8, 96.3, 115.3, 156.5, 160.1, 168.6. EIMS m/z: 354 [(M-15) $^{+1}$, 197. Calcd for C₁₉H₃₁NO₆: C, 61.42; H, 8.47; N, 3.77. Found: C, 61.42; H, 8.27; N, 3.72.
- **5.3.11. 3-Isoxazolecarboxylic acid 5-[(1,3-phenylhydroxy)** *trans*-butene]-**4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester** (**21).** Yield 82%, yellowish oil. ¹H NMR δ 0.62 (s, 3H), 1.18 (s, 3H), 1.36 (t, J=7.18 Hz, 3H), 1.68 (s, 3H), 2.35 (d, 3.84 Hz, 1H), 3.07–3.34 (m, 2H), 3.37 (s, 4H), 4.38 (q, J=7.18 Hz, 2H), 4.80 (br, 1H), 6.24 (dd, J=6.67, 9.23 Hz, 1H), 6.64 (dd, J=1.02, 14.88 Hz, 1H), 7.20–7.39 (m, 5H). ¹³C NMR δ 14.0, 21.8, 22.5, 29.9, 34.2, 62.5, 70.7, 71.8, 96.3, 115.6, 126.6, 128.1, 128.7, 130.5, 131.4, 156.4, 161.6, 167.7. CIMS m/z: 444 [(M+29)⁺], 416 [(M+H)⁺], 197. HRCIMS m/z Calcd for $C_{23}H_{29}NO_6$: 419.1995. Found 419.1989.

^a SADABS: an empirical absorption program by G. M. Sheldrick, Bruker AXS, Madison, WI, 1999.

- **5.3.12. 3-Isoxazolecarboxylic acid 5-propyl-4-(2,5,5-trimethyl-1,3-dioxan-2-yl)-ethyl ester (22).** Yield 83%, colorless solid, mp 76–78°C. 1 H NMR δ 0.65 (s, 3H), 0.99 (t, J=7.44 Hz, 3H), 1.20 (s, 3H), 1.37 (t, 7.18 Hz, 3H), 1.66 (s, 3H), 1.75 (hexa, J=7.44 Hz, 2H), 2.81 (t, J=7.44 Hz, 2H), 3.35 (s, 4H), 4.38 (q, J=7.18 Hz, 2H). 13 C NMR δ 14.0, 20.8, 21.8, 22.5, 27.8, 29.8, 30.1, 62.4, 71.9, 96.2, 113.6, 156.1, 162.0, 171.0. Calcd for C₁₆H₂₅NO₅: C, 61.72; H, 8.09; N, 4.50. Found: C, 61.64; H, 7.98; N, 4.53.
- **5.3.13. Isoxazole dimer (23).** Typical yield of byproduct at -78° C is 15-33% on a multigram scale, colorless solid, mp $47-48^{\circ}$ C. 1 H NMR δ 0.62 (s, 3H), 0.68 (s, 3H), 1.11 (s, 3H), 1.15 (s, 3H), 1.24 (t, J=7.18 Hz, 3H), 1.35 (s, 3H), 1.39 (s, 3H), 2.48 (s, 3H), 3.33 (m, 8H), 4.36 (q, J=7.18 Hz, 2H), 4.53 (s, 2H); 13 C NMR δ 12.1, 13.7, 21.4, 21.5, 21.8, 22.2, 28.3, 28.6, 28.7, 28.7, 61.4, 69.7, 70.3, 112.1, 155.4, 155.7, 160.8, 166.8, 166.9; EIMS m/z: 505 (M-15), 419, 331, 259, 194;

Crystal data and structure refinement for isoxazole dimer (23). See Table 3.

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