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Synthesis of ¹¹C-Labeled Retinoic Acid, [¹¹C]ATRA, via an Alkenylboron Precursor by Pd(0)-mediated Rapid *C*-[¹¹C]Methylation

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1 Abstract

Retinoids are a class of chemical compounds which include both natural dietary vitamin A 2 (retinol) metabolites and active synthetic analogs. Both experimental and clinical studies have 3 revealed that retinoids regulate a wide variety of essential biological processes. In this study, 4 we synthesized ¹¹C-labeled all-trans-retinoic acid (ATRA), the most potent biologically active 5 metabolite of retinol and used in the treatment of acute promyelocytic leukemia. The 6 synthesis of ¹¹C-labeled ATRA was accomplished by a combination of rapid Pd(0)-mediated 7 C-[¹¹C]methylation of the corresponding pinacol borate precursor prepared by 8 steps and 8 hydrolysis. [¹¹C]ATRA will prove useful as a PET imaging agent, particularly for elucidating 9 the improved therapeutic activity of ATRA (natural retinoid) for acute promyelocytic 10 leukemia by comparing with the corresponding PET probe [¹¹C]Tamibarotene (artificial 11 12 retinoid).

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1	Retinoids are a class of chemical compounds which include both natural dietary vitamin A
2	(retinol) metabolites and active synthetic analogs. ^[1] Both experimental and clinical studies
3	have revealed that retinoids regulate a wide variety of essential biological processes such as
4	vertebrate embryonic morphogenesis and organogenesis, cell growth arrest, differentiation,
5	apoptosis, and homeostasis, as well as several associated disorders. Retinoids mediate their
6	biological effects through binding to nuclear receptors known as retinoic acid receptors
7	(RARs) and retinoid X receptors (RXRs), members of the nuclear hormone receptor
8	superfamily. Retinoids (including all-trans-retinoic acid (ATRA) (1), 13-cis-retinoic acid (2),
9	9-cis-retinoic acid (3)) and their synthetic analogs (Etretinate (4), acyclic retinoid (5), and
10	Tamibarotene (6)) are therapeutic agents used for applications in dermatology and oncology
11	(Figure 1). ^[2] ATRA (1), the most potent biologically active metabolite of vitamin A which
12	only binds to RARs, is used clinically in the treatment of acute promyelocytic leukemia
13	(APL). The relationship of ATRA and its receptors to cancer, metabolic disease, and
14	neurodegenerative diseases such as Alzheimer's and Parkinson's have been reported by many
15	groups, but the mechanisms involved are still poorly understood. ^[3] Morin et al. previously
16	reported the synthesis of ¹²³ I-iodinated analogues of ATRA for SPECT imaging. ^[4] Thus, <i>in</i>
17	vivo imaging of ATRA should prove very useful in helping to understand the relationship
18	between retinoids, their receptors and the progression of a variety of diseases.

1	Herein, we describe the radiolabeling of ATRA for positron emission tomography (PET)
2	imaging. PET is a powerful noninvasive molecular imaging technique that provides high
3	sensitivity, good spatial resolution, and accurate quantification, and therefore, PET is widely
4	used in diagnostic medicine and has the potential to significantly benefit drug discovery. ^[5]
5	Labeled small molecules can provide clinical distribution data to facilitate compound
6	selection at an early stage of the drug development or can offer valuable information for
7	disease diagnosis by probing drug-receptor enzyme occupancies and disease mechanisms
8	across multiple therapeutic areas (for example CNS, oncology, metabolic and immunological
9	disorders). Radionuclides used in PET are comprised of short-lived radioisotopes including
10	11 C, 13 N, 15 O, and 18 F. Of these, carbon-11 (half-life = 20.4 min) is one of the most ideal
11	isotopes for PET research, because carbon is found in all organic molecules. In this context,
12	our group has been working on the development of $Pd(0)$ -mediated rapid C -[¹¹ C]methylation
13	reactions using stannyl or boron compounds as precursors. ^[6] Based on our method which
14	allows the rapid introduction of a ¹¹ C-methyl group onto a vinyl carbon, we describe herein
15	the first ¹¹ C-labeling of ATRA using Pd(0)-mediated rapid C -[¹¹ C]methylation of an alkenyl
16	boron precursor.

ATRA has three vinyl methyl groups at C-5, C-9, and C-13. Of these, we decided to label a
C-5 methyl of ATRA because the labeling at the C-9 and C-13 positions might yield
geometric isomers when using a transition metal.

1	Synthesis of an alkenyl boron precursor for [¹¹ C]ATRA involving two kinds of Horner-
2	Wadsworth-Emmons (HWE) olefinations is shown in Scheme 1. Retinoids consisting of
3	polyene structures are quite sensitive to light and heat and they tend to isomerize or
4	decompose. ^[7] Therefore, the reactions were carried out under dim light beginning with the
5	first HWE olefination. The derived geometric isomers were separated by column
6	chromatography. The starting material 2-carboethoxy-3,3-dimethylcyclohexanone (7) was
7	prepared according to Steiner's procedure. ^[8] Compound 7 was converted to an enol triflate 8
8	in 70% yield by treatment with NaH in the presence of triflic anhydride. Then, the ester of 8
9	was converted to the alcohol 9 in 72% yield with diisobutylaluminum hydride (DIBAL-H),
10	and then quantitatively oxidized to aldehyde 10 by treatment with tetrapropylammonium
11	perruthenate (TPAP) and N-methylmorpholine-N-oxide (NMO). The first HWE olefination
12	was accomplished for 10 in 40% yield by using triethyl 3-methyl4-phosphonocrotonate (16)
13	pretreated with ⁿ BuLi in the presence of DMPU. Then, the derived ester 11 was reduced to
14	alcohol 12 in 85% yield by DIBAL-H in diethyl ether, which was very unstable at room
15	temperature even in the dark. Therefore, 12 was quickly converted to the pinacol borate
16	derivative 13 in 41% yield by Miyaura's method. ^[9] The resulting alcohol 13 was oxidized by
17	TPAP-NMO in dichloromethane to quantitatively afford the aldehyde 14. The second HWE
18	olefination of 14 using the anion of 16 generated by NaH in THF afforded 15 in 36% yield
19	from 13. The pinacol borate precursor 15 was quickly stored at -78 to -30 °C in the dark to

1	limit decomposition. The 13-cis-pinacol borate precursor for [¹¹ C]13-cis-RA was isolated by
2	reverse-phase HPLC separation.
3	Radiosynthesis of $[^{11}C]$ ATRA using rapid C- $[^{11}C]$ methylation followed by rapid hydrolysis
4	was also carried out under dim light. ^[10] [¹¹ C]H ₃ I was prepared as previously described. ^[11]
5	Palladium(0)-mediated rapid [¹¹ C]methylation of the precursor 15 was conducted using
6	[¹¹ C]H ₃ I in the presence of Pd ₂ (dba) ₃ , P(o-tolyl) ₃ , K ₂ CO ₃ (1:4:9) in DMF at 65 °C for 4 min
7	followed by basic hydrolysis of the ethyl ester at 100 °C for 2 min to afford the desired
8	[¹¹ C]ATRA ([¹¹ C]1) in 14% yield (HPLC analytical yield). To complete the hydrolysis within
9	2 minutes, heating of the reaction mixture was required. The radioactivity of the product was
10	often significantly decreased and unknown compounds arising from decomposition were
11	observed in the HPLC radiochromatogram of the reaction mixture. We considered that these
12	phenomena were as a result of radiolysis. Therefore, sodium ascorbate, a radical scavenger
13	used to prevent radiolysis, was added as a base instead of K ₂ CO ₃ to prevent product
14	decomposition by radiolysis during the reaction and work-up. ^[12] Consequently, rapid C-
15	[¹¹ C]methylation in the presence of sodium ascorbate as a base proceeded smoothly and rapid
16	hydrolysis consistently afforded more than 1 GBq of the desired $[^{11}C]1$ with >99%
17	radiochemical purity in 36% yield (HPLC analytical yield) (Scheme 2). Total synthetic time
18	including HPLC purification and formulation was 32 min. The decay-corrected radiochemical
19	yield based on $[^{11}C]H_3I$ was 25%. Additionally, the decomposition of the product was not

1	observed in the presence of sodium ascorbate and the radiochemical purity was maintained
2	>99% at 90 min after the completion of synthesis. In this reaction, 13-cis-[¹¹ C]retinoic acid
3	$([^{11}C]2)$ and 9-cis- $[^{11}C]$ retinoic acid $([^{11}C]3)$ were also formed (Figure 2). Other RI peaks
4	were not identified however several peaks with retention times less than 10 min were also
5	observed in the absence of hydrolysis and thus, are considered to be decomposition products.
6	In summary, the synthesis of ¹¹ C-labeled ATRA was accomplished by a combination of
7	rapid Pd(0)-mediated C -[¹¹ C]methylation and hydrolysis. We hope that [¹¹ C]ATRA will
8	prove useful as a PET imaging agent, particularly for elucidating the improved therapeutic
9	activity of Tamibarotene (6) for acute promyelocytic leukemia ^[13] by comparing with the
10	corresponding PET probe [¹¹ C]6 previously reported by our group. ^[14, 15]
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5	

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9	10.	A mixture of 15 (6.0 mg, 13.6 μmol), Pd ₂ (dba) ₃ (2.9 mg, 3.17 μmol), P(<i>o</i> -tolyl) ₃ (3.8 mg,
10		12.7 μ mol), and 0.2 M Na <i>L</i> -ascorbate aq. (50 μ L, 10 μ mol) in DMF (400 μ L) was placed
11		in the reaction vessel under dim light. $[^{11}C]H_3I$ was transported by a stream of helium (30
12		mL/min) and trapped in the mixture at 30 °C for 2 min. It was heated at 65 °C for 4 min
13		and then a solution of 6 M KOH in methanol-water (2:1, 600 $\mu L)$ was added. It was
14		heated at 100 °C for 2 min and then it was acidified (pH2) by HCOOH (500 $\mu L)$ and
15		diluted with acetonitrile (500 μ L). The resulting mixture was injected onto a preparative
16		HPLC (mobile phase, acetonitrile:0.2% HCOOH in water = 90:10; column, Cholester
17		(COSMOSIL), 10 (i.d.) \times 250 mm, 5 µm; flow rate, 5 mL/min; UV detection, 360 nm;
18		retention time, 13 min). The desired fraction was collected into a flask containing 25%
19		ascorbic acid (200 μ L), and the organic solvent was removed under reduced pressure. The

1		desired radiotracer was dissolved in a mixture of polysorbate 80, propylene glycol, and
2		saline (1:9:90 v/v/v, 4 mL). The total synthesis time including HPLC purification and
3		radiopharmaceutical formulation for intravenous administration was 32 min. The isolated
4		radioactivity was 1.5 GBq and the specific radioactivity was 44 GBq/ μ mol. The decay-
5		corrected radiochemical yield based on [¹¹ C]H ₃ I was 25%. The chemical identity of
6		[¹¹ C] 1 was confirmed by co-injection with an authentic sample of all- <i>trans</i> -retinoic acid
7		using analytical HPLC (mobile phase, acetonitrile:0.2% HCOOH in water = 90:10;
8		column, GeminiNX (Phenomenex), 4.6 (i.d.) \times 150 mm, 5 µm; flow rate, 1 mL/min; UV
9		detection, 360 nm; retention time, 6.1 min). The chemical purity analyzed at 360 nm was
10		92% and the radiochemical purity was greater than 98%. The identification of minor
11		products, [¹¹ C]2 and [¹¹ C]3, were also conducted by co-injection with the corresponding
12		authentic samples, 2 and 3 obtained from the isomerization reaction of 1 under the similar
13		conditions as used for rapid C-methylation.
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1 Figure 1. Structures of retinoic acids and related compounds



TPAP (10 mol%) NaH (1.0 eq) NMO (1.5 eq) $Tf_2O(1.1 eq)$ DIBAL-H (2.2 eq) MS4Å .COOEt COOEt сно. diethyl ether, 0 °C, 1 h diethyl ether, 0 °C, 2.5 h CH₂Cl₂, 0 °C~rt, 2 h `OTf OTf OTf ò 7 8 9 10 **16** (1.1 eq) *"*BuLi (1.2 eq) DIBAL-H (3.0 eq) EtO-P EtO COOF COOFt diethyl ether, 0 °C, 2.5 h DMPU-THF, -78 °C~rt, 20 h OTf ΩTf 16 11 12 (BPin)2 (1.1 eq) PdCl₂(PPh₃)₂ (0.03 eq) TPAP (10 mol%) PPh3 (0.06 eq) NMO (1.5 eq) 16 (1.3 eq) COOEt ,сно MS4Å KOPh (1.5 eq) 'nОН NaH (1.3 eq) CH₂Cl₂, 0 °C~rt, 2 h toluene, 40 °C, 20 h THF, -15 °C~rt, 20 h 6 14 13 2 15 MA 3 4

1 Scheme 1. Synthesis of precursor

1 Scheme 2. Radiosynthesis of [¹¹C]ATRA (¹¹C-incorporated all-*trans*-retinoic acid)





1 Figure 2. Representative chromatogram of [¹¹C]**1** purification. UV absorption: 360 nm

1 Graphical abstract

