

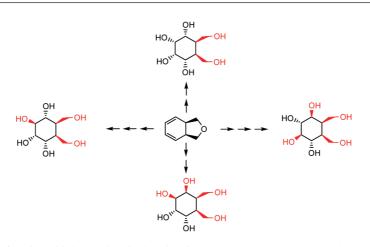
Stereoselective Synthesis of Bishomo-inositols as Glycosidase Inhibitors

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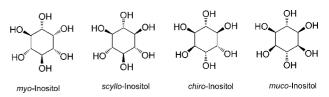
For the synthesis of various bishomo-inositol derivatives, 1,3,3a,7a-tetrahydro-2-benzofuran was used as the key compound. For further functionalization of the diene unit, the diene was subjected to photooxygenation, epoxidation, and *cis*-hydroxylation reactions. The endoperoxide linkage was cleaved by thiourea. The remaining double bond was subjected to epoxidation and *cis*-hydroxylation reactions. The endoperoxide linkage was cleaved by thiourea. The remaining double bond was subjected to epoxidation and *cis*-hydroxylation reactions. The epoxide rings and tetrahydrofuran rings formed were opened by acid-catalyzed reaction with sulfamic acid. The combination of these reactions resulted in the formation of various new inositol derivatives such as bishomo-*chiro*-inositol, bishomo-*myo*-inositol, and two isomeric bishomo-*allo*-inositols.

Introduction

Inositols (cyclohexanehexols) are sugar-like molecules. There are nine stereoisomers, all of which may be referred to as inositol.¹ The most prominent naturally occurring form is *myo*-inositol, *cis*-1,2,3,5-*trans*-4,6-cyclohexanehexol, and it is actively involved in cellular events and processes. Other naturally occurring isomers are *scyllo*-, *chiro*-, *muco*-, and *neo*-inositol. It is assumed that these isomers may be made from *myo*-inositol by inversion of the configuration (epimerization) of one or two hydroxyl groups.⁵ Inositol 1,4,5-trisphosphate is a second messenger molecule used in signal transduction in biological cells. Since the discovery that *myo*-inositol 1,4,5-triphosphate

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acts as a Ca²⁺-mobilizing intracellular second messenger, many other inositol phosphates have been discovered, although it is only in recent years that their physiological functions have begun to be understood.^{2–4}



New synthetic methodologies for various inositols and their derivatives have been developed.⁶ Motivated by the medical value of certain cyclitol derivatives, we formulated a general

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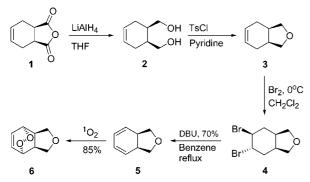
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SCHEME 1



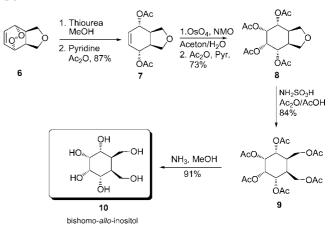
strategy of synthesis based on the photooxygenation of the appropriate dienes.⁷ Our aim in the present work was to design a synthesis of an analogue of this molecule, bishomo-inositols, using simple starting materials.

Results and Discussion

The synthesis of the key compound 5^8 used in the synthesis of bishomo-inositols began with readily available anhydride 1 and was followed by the sequence of steps outlined in Scheme 1. Treatment of the anhydride 1,⁹ obtained by the addition of maleic anhydride to in situ generated butadiene, with LiAlH₄ yielded the diol 2.¹⁰ The diol 2 was successfully converted to the desired tetrahydrofuran derivative 3 by treatment of 2 with tosyl chloride in pyridine.¹¹ The resulting compound 3 was brominated at low temperature to give only the *trans*-dibromo compound 4 in high yield. Hydrogen bromide elimination with 1,8-biazabicyclo[5.4.0]undec-7-ene (DBU) in methylene chloride at 0 °C gave the diene 5.

Photooxygenation of **5** in methylene chloride (500 W, projection lamp) at room temperature using tetraphenylporphyrin as the sensitizer afforded the bicyclic endoperoxide **6** in a yield of 85%. The ¹H and ¹³C NMR spectra reveal the formation of only one isomer. The four-line ¹³C NMR spectrum is in good agreement with the structure **6**, which possesses a symmetry element. The diene unit in **5** is dissymmetric¹² and can be attacked from both sides of the diene. It is well established that

SCHEME 2



the substituents play an important role in determining the direction of the addition. We assume that the repulsive interaction¹³ between the nonbonded electron pairs on the heteroatoms present in the tetrahydrofuran ring and on the singlet oxygen molecule is responsible for the exclusively *anti* addition.¹⁴

After successful isolation and characterization of the endoperoxide 6, we turned our attention to the reduction of the peroxide linkage in 6. Selective reduction of the peroxide linkage with thiourea under very mild conditions followed by acetylation in pyridine afforded the diacetate 7 in 87% yield. Since only the oxygen–oxygen bond breaks in this reaction, it preserves the configuration at all carbon atoms. For further functionalization of the double bond, diacetate 7 was submitted to a cishydroxylation reaction with OsO4-NMO15 followed by acetylation to give the tetraacetate 8. The spectral data confirmed the formation of a single isomer. The stereochemical course of the hydroxylation may be syn or anti with respect to the tetrahydrofuran ring. NMR spectroscopic studies did not allow the assignment of the configuration of the acetate groups. The exact configuration of this tetraacetate 8 was later proven by comparison of the spectral data of the tetraacetate 8 with those obtained by cis-hydroxylation of the diene 5 with OsO4 (see Scheme 4). We assume that the molecule 7 prefers mainly the boat conformation in which the acetate groups are located in the pseudoequatorial positions. syn-Face attack of OsO4 is hindered by axial hydrogens as well as by the tetrahydrofuran ring. Similar results have been observed recently by our research group.¹⁶

Sulfamic acid¹⁷ was used as an efficient catalyst in acetic anhydride to promote the acetolysis reaction of the tetrahydrofuran ring in **8** to produce the hexaacetate **9** in 84% yield (Scheme 2). In particular, the ¹³C NMR spectrum consisting of 10 resonance signals was in agreement with the proposed

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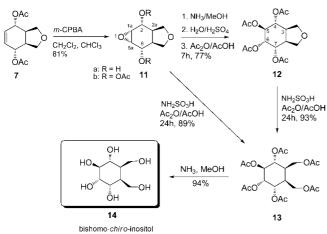
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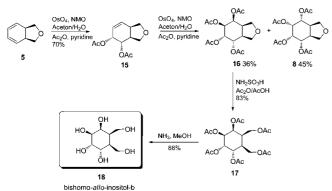
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SCHEME 3



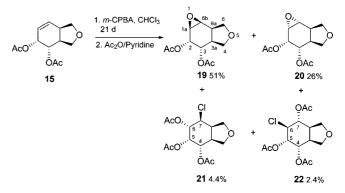
SCHEME 4



structure. Deacetylation of 9 with ammonia was carried out in methanol to give the free hexol, bishomo-*allo*-inositol 10, in 91% yield.

For the synthesis of other isomeric bishomo-inositol derivatives, the diacetate 7 was reacted with *m*-CPBA to give 11b as the sole isomer (Scheme 3). The exact configuration of the epoxide was confirmed by ¹H NMR spectroscopy. The most conspicuous feature in the ¹H NMR spectrum is the sharp singlet arising from the epoxide proton-resonances at 3.43 ppm. Geometry optimization calculations (AM1) for the syn- and antiepoxides with respect to the tetrahydrofuran ring show dihedral angles of 128° and 82° for H_{1a} -H₂. The 82° angle in 11b is consistent with our assignments. Furthermore, a similar result (antihydroxylation) was obtained by OsO₄ reaction (Scheme 2). Epoxy diacetate 11b was subjected to an acid-catalyzed ringopening reaction in the presence of acetic anhydride. Treatment of 11b with sulfuric acid for 7 h followed by acetylation gave only the tetraacetate 12. However, the sulfamic acid catalyzed reaction of **11b** in acetic acid in the presence of acetic anhydride for 24 h resulted in the opening of the epoxide ring as well as the tetrahydrofuran ring to afford 13. To determine the exact configuration of 12, first we made full assignments for the acetoxy protons with the help of the COSY spectrum. The acetoxy proton H_4 in 12 resonates as a triplet with a coupling constant of J = 9.8 Hz, clearly indicating that the neighboring protons H₃ and H₅ are in *trans* positions. The fact that the proton H₅ appears as a doublet of doublets with coupling constants of J = 9.8 and 9.3 Hz also support the *trans* relation of the protons H₅ and H₆. The resonance signal of H₆ appears as a doublet of doublets with coupling constants of J = 9.3 and 3.2 Hz, which clearly supports the cis relation of the protons H₆ and H₇. On

SCHEME 5



the basis of these findings we assigned a trans-trans-cis relation to the acetate groups in 12. These configurational assignments show that the epoxide ring in 11b undergoes a normal trans ring-opening reaction. It is surprising to note that the neighboring acetoxy groups are not involved (no anchimeric assistance) in the ring-opening reaction. This can be attributed to the cis configuration of the acetoxy groups with respect to the epoxide ring. To support these observations chemically, acetate groups were removed by treatment of 11b with ammonia in methanol to give **11a**. Acid-catalyzed ring opening of **11a** followed by acetylation afforded 12 that was identical to the compound obtained from the ring-opening reaction of epoxy diacetate 11b described above. Noninvolvement of the acetates in the ringopening reaction was further proven. Deacetylation of 13 with ammonia gave hexol, bishomo-chiro-inositol 14, in 94%. The asymmetry in the molecule was in complete in agreement with the spectroscopic data.

The diene 5 is an ideal substrate for the synthesis of further bishomo-inositol derivatives. For that reason, one of the double bonds of diene 5 was cis-hydroxylated with OsO₄-NMO oxidation (Scheme 4). After acetylation of the reaction mixture, only a single isomer 15 was isolated in 70% yield. The NMR spectroscopic studies did not reveal the exact configuration of the acetate groups in 15, which was later proven by chemical reactions (see Scheme 6). Further reaction of diacetate 15 with an additional 1 mol of OsO4 followed by acetylation with acetic anhydride in pyridine resulted in the formation of two easily separable tetraacetates (one with symmetrical configuration and the other unsymmetrical configuration) 8 and 16. The spectral data of the symmetrical tetraacetate was in complete agreement with 8, which was obtained by *cis*-hydroxylation of 7 followed by acetylation (see Scheme 2). The formation of the tetraacetate 8 from this reaction also establishes the exact configuration of 15. For the formation of this symmetrical tetraacetate 8, where all acetoxy groups are in *cis*-position, the acetate groups in 15 must be in anti position with respect to the tetrahydrofuran ring. Thus, the formed tetraacetate 16 was converted to the hexaacetate 17. Hexol 18 itself was readily and almost quantitatively obtained by ammonolysis of the hexaacetate 17 in methanol.

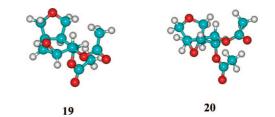
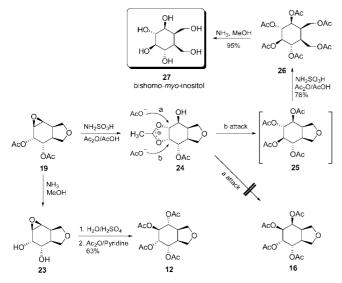


FIGURE 1. AM1 optimized geometries for isomers 19 and 20.

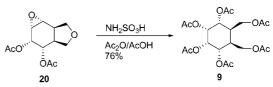


For the synthesis of further bishomo-inositols, the diacetate **15** was reacted with *m*-CPBA to give two isomers **19** and **20** in 51% and 26% yields in addition to the epoxide-opening products **21** and **22**. The structures of **19** and **20** were assigned on the basis of ¹H NMR spectra. The most conspicuous features in the ¹H NMR spectra of these epoxides **19** and **20** are the epoxide proton resonances. The epoxide protons (H_{1a} and H_{6b}) of **19** resonating at δ 3.39 (J = 3.6 Hz) and 3.26 (J = 3.6 Hz) as triplets show further splitting with adjacent protons. However, the epoxide protons of **20** appear at δ 3.44 (J = 3.6 Hz) and 3.16 (d, J = 3.6) as a triplet and a doublet, respectively. There is no coupling between the epoxide protons H_{6b} and H_{6a} in **20**. Geometry optimization calculations (AM1) on the molecules **19** and **20** show a dihedral angle of 15° for H_{6b}-H_{6a} in **19** and 78° for H_{6b}-H_{6a} in **20**, which are consistent with our assignments.

The positions of chlorine atoms in **21** and **22** were determined with the help of the COSY spectra. The exact configuration of the substituents was established by measuring the corresponding coupling constants between the relevant protons. The acetoxy proton H-5 in **21** resonates as a triplet with a coupling constant of J = 2.6 Hz, indicating the *cis* configuration of the neighboring protons H-4 and H-6. Furthermore, the large coupling between the protons H-6 and H-7 ($J_{6,7} = 11.2$ Hz) shows the *trans* relation between those protons. On the other hand, the triplet resonance of the proton H-6 in **22** with a large coupling constant ($J_{5,6} = J_{6,7} = 10.7$ Hz) indicates the *trans* configuration of the neighboring protons. After correct assignment of the configurations to the chlorine compounds **21** and **22** we assume that these compounds are formed by HCl-catalyzed ring-opening reaction of the isomer **20**.

Next we studied the epoxide-opening reaction of **19**. To prevent any neighboring group participation by the acetate we decided to remove the acetates before the ring-opening. For that reason, the *syn*-epoxide **19** was subjected to hydrolysis with ammonia in methanol to provide the epoxy-diol **23** (Scheme 6). The diol **23** was submitted to a ring-opening reaction with sulfuric acid followed by acetylation with acetic anhydride in pyridine. The formed tetraacetate **12** was identical to those obtained from the ring-opening reaction of the epoxide **11**. We assume that the acetate anion prefers to attack the protonated epoxide ring from the less crowded side to produce **12** as a single isomer. However, when the epoxy-diacetate **19** was





subjected to a hydrolysis reaction with sulfamic acid the tetraacetate 12 and its further hydrolysis product 13 were not formed; instead, the isomeric tetraacetate 25 was probably formed as the intermediate, which underwent a further ringopening reaction of the tetrahydrofuran ring to give 26. It is likely that there is neighboring group participation controlling the mode of the reaction. Probably, the initially protonated epoxide ring undergoes an attack by the adjacent acetoxy group to form cyclic oxolonium ion 24, which can undergo ring opening through attack by acetate ions. Two possible products 16 and 25 can be formed. We were not able to detect any trace of the isomeric tetraacetate 16 (attack a), which was formed by the cis-hydroxylation reaction of the diene 5 (see Scheme 4). The sole formation of 25 can be attributed to the attack from the less hindered site in 24. Hydrolysis of 25 with ammonia in MeOH resulted in the formation of the bishomo-myo-inositol 26 in 95% yield.

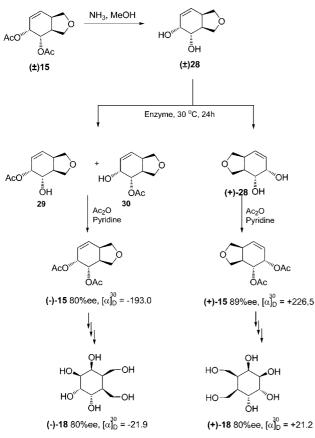
Finally, the epoxy diacetate **20** was submitted to a sulfamic acid catalyzed ring-opening reaction in the presence of acetic anhydride (Scheme 7). The epoxide as well as the tetrahydro-furan ring underwent a ring-opening reaction to give the tetraacetate **9** that was identical to the compound obtained by the hydrolysis of **8** (Scheme 2). The exclusive formation of this isomer can be explained by the neighboring group participation of the acetate group as discussed above.

Kinetic Resolution of 15. To test the inhibitory activities of the individual enantiomers in assay, the racemic diacetate 15 was resolved. First, for the resolution of the racemic mixture (\pm) -15, PLE was used. Unfortunately, we were not able to obtain satisfactory results. After this, we turned our attention to the enantioselective esterification of the diol (\pm) -28, which was synthesized by hydrolysis of the diacetate (\pm) -15 with ammonia in methanol (Scheme 8). Lipases are able to catalyze asymmetric hydrolysis¹⁸ as well as esterification.¹⁹ Among the lipases studied, Candida antarctia (Novozyme) proved to be suitable for the enantioselective esterification of substrate (\pm) -28. To a stirred solution of (\pm) -28 in vinyl acetate was added C. antarctia lipase in one portion, and reaction mixture was shaken at 30 °C. The conversion was monitored by TLC. After 24 h, about 50% conversiton was observed. The residue was purified on silica gel to give (+)-28 in a 45% yield and a mixture of the monoacetates 29 and 30, which were converted into the diacetate (-)-15 in high yield. The diol (+)-28 was also converted in the corresponding diacetate (+)-15. The analysis of the separated enantiomers showed that the enantiomer (+)-15 was formed with 89% ee, whereas the enantiomer (-)-15 with 80% ee, respectively. After the successful synthesis of those enatomeri-

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SCHEME 8



Compound

OF

10

OH

ōн

OH

(-)-18, and 27

HC

HO

	NI ^{a,b}	_
ОН НО НО ^{VV} (±)-18 ÖH	13±4 ^{a,c}	NT ^g
	32±1,7°	NT ^g
	22±1.4°	NT ^g
	26±5.5 ^{a,e}	8

TABLE 1. Inhibition of α -Glycosidases by 10, 14, (±)-18, (+)-18,

(%)

Inhibition^a

57±0.96^{a,d}

cally enriched diacetates, they were converted into the corresponding hexols (+)-18 and (-)-18 as described above (Scheme 8).

 α -Glycosidase Inhibition Assay. The inhibitory activities of 10, 14, (±)-18, (+)-18, (-)-18, and 27 were screened against α-glycosidase. The results are summarized in Table 1. Bishomo*chiro*-inositol 14 did not show inhibition for α -glycosidase even for higher than 200 μ M concentration. The other compounds showed α -glycosidase inhibitions and inhibition rates were 57 \pm 0.96% for 10 $\mu M,$ 13 \pm 4% for 20 $\mu M,$ and 26 \pm 5.5% for 5 μ M concentration for the compounds 10, 18, and 24, respectively. The racemic hexol 18 was resolved, and individual enantiomers were tested in the assay. We noticed that the α -glycosidase inhibitions of the individual enantiyomers (+)-18 and (-)-18 were increased compared with the racemic mixture (\pm)-18 (Table 1).

In summary, with relatively little synthetic effort, we achieved the stereoselective synthesis of four isomeric bishomo-inositol derivatives 10, 14, 18, and 27 starting from the diene 5 and introduced the complex stereochemistry in a very simple way, by combination of photooxygenation, epoxidation, and cishydroxylation reactions. Some of the synthesized isomers showed α -glycosidase inhibitions. In the case of 18, the individual enantiomers showed increased inhibitions. Further studies of the chemistry of the double bonds in 5 directed toward the synthesis of bishomo-aminoinositols are currently in progress.

Experimental Section

1R(S),3S(R)-1,3,3a,4,7,7a-Hexahydro-2-benzofuran (3). Hexahydrobenzofuran derivative 3 was prepared according to same procedure as described in the literature.¹¹ ¹H NMR (400 MHz, $IC_{50} (\mu M)^d$

8

^a Four experiments are performed for all compounds and in duplicate in each experiment. ^b NI = no inhibition (the compound was added in the 5–200 μ M range and did not show any inhibition). ^c Inhibition by 20 µM compound. ^d Inhibition by 10 µM compound. ^e Inhibition by 5 μM compound. ^f Concentration required for 50% inhibition of the

enzyme activity under the assay conditions. ^g NT = not tested

CDCl₃) δ 5.69 (s, 2H), 3.89 (dd, A-part of AB-system, J = 7.5and 6.4 Hz, 2H), 3.54 (dd, B-part of AB-system, J = 7.5 and 5.6 Hz, 2H), 2.36 (m, 2H), 2.26–2.22 (m, 2H), 1.95 (dd, J = 16.0 and 3.4 Hz, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 124.9, 73.1, 35.3, 24.1; IR (KBr, cm⁻¹) 3025, 2927, 2857, 1485, 1437, 1377, 1309, 1209, 1189, 1175, 1120, 1088, 1055, 1019, 968, 951, 899. Anal. Calcd for C₈H₁₂O: C, 77.38; H, 9.74. Found: C, 77.4; H, 9.7.

3aR(S),5R(S),6S(R),7aS(R)-5,6-Dibromooctahydro-2-benzofuran (4). To a magnetically stirred solution of 4 (10.0 g, 80,65 mmol) in 300 mL of dry CH₂Cl₂ at 0 °C was added dropwise a solution of bromine (13.0 g, 81.2 mmol) in 200 mL of CH₂Cl₂ over a period of 1 h. The reaction mixture was stirred for an additional 2 h at room temperature. The solvent was evaporated. Crystallization of the residue from ether at 0 °C gave 17.87 g of pure 4 (78% after crystallization) as white crystals. Mp 58-60 °C; ¹H NMR (400 MHz, CDCl₃) δ 4.42–4.37 (m, 1H), 4.29–4.24 (m, 1H), 3.92–3.81 (m, 3H), 3.69-3.65 (m, 1H), 2.61-2.46 (m, 3H), 2.42-2.36 (m, 1H), 2.25–2.15 (m, 1H), 2.12–2.05 (m, 1H); ¹³C NMR (100 Mhz, CDCl₃) & 72.4, 70.2, 53.2 (2x), 38.3, 37.2, 34.5, 33.2; IR (KBr, cm⁻¹) 2926, 2871, 1306, 1286, 1246, 1169, 1158, 1118, 1069, 1041, 1029, 1013, 980, 942, 934, 903. Anal. Calcd for C₈H₁₂Br₂O: C, 33.83; H, 4.26. Found: C, 34.00; H, 4.23.

3aR(S),7aS(R)-1,3,3a,7a-Tetrahydro-2-benzofuran (5). To a solution of dibromide 4 (15.0 g, 52.82 mmol) in 400 mL of dry benzene was added a solution of 1,8-diazabicyclo[5.4.0]undec-7ene (36.0 g, 236 mmol) in 400 mL of dry benzene at room temperature. The reaction mixture was refluxed for 6 h and then

cooled to room temperature. The solid was filtered off. The benzene phase was poured into water (1000 mL) and extracted with ether (3 × 500 mL). The combined organic phase was washed with saturated aqueous sodium bicarbonate (3 × 500 mL), dried (Na₂SO₄), and evaporated in vacuum to give 4.51 g of **5** (70%) as a colorless liquid.¹¹ ¹H NMR (400 MHz, CDCl₃) δ 5.86–5.80 (m, 2H), 5.62–5.59 (m 2H), 4.16–4.12 (m, 2H), 3.60–3.57 (m, 2H), 2.96 (bs, 2H); ¹³C NMR (100 MHz, CDCl₃). 126.2, 122.3, 75.0, 37.8.

1*R*(*S*),2*R*(*S*),6*S*(*R*),7*S*(*R*)-4,10,11-Trioxa-tricyclo[5.2.2.0²⁶]undec-**8-ene (6).** A stirred solution of cyclohexadiene derivative **5** (10.0 g, 81.9 mmol) and 200 mg of tetraphenylporphyrine (TPP) in 250 mL of CH₂Cl₂ was irradiated with a projection lamp (500 W) while oxygen was passed through the solution The reaction was completed after 12 h. Evaporation of solvent (30 °C, 20 mmHg) and crystallization of the residue from ether gave 10.7 g of pure endoperoxide (85%) as colorless crystals. Mp 123–126 °C; ¹H NMR (400 MHz, CDCl₃) δ 6.68 (quasi t, A-part of AA'XX'-system, 2H), 4.71 (m, X-part of AA'XX'-system, 2H), 3.73 (m, 2H), 3.50 (dd, $J_{3,3'(5,5')} = 9.3$ and 2.6 Hz, 2H), 3.03 (m, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 131.9, 72.4, 70.0, 39.9; IR (KBr, cm⁻¹) 3079, 2958, 2923, 2861, 1475, 1465, 1377, 1277, 1198, 1129, 1075, 1040, 1029, 965, 950. Anal. Calcd for C₈H₁₀O₃: C, 62.33; H, 6.54. Found: C, 62.03; H, 6.59.

3aS(R),4R(S),7S(R),7aR(S)-7-(Acetyloxy)-1,3,3a,4,7,7a-hexahydro-2-benzofuran-4-yl Acetate (7). To a magnetically stirred slurry of 2.96 g (39 mmol) of thiourea in 50 mL of methanol was added a solution of 5.0 g (32.47 mmol) of endoperoxide 6 in 50 mL of methanol at room temperature. After completion of the addition (ca. 30 min), the mixture was stirred for 3 h at room temperature. The solids were removed by filtration. Pyridine (10 mL) and Ac₂O (15 mL) were added to the formed viscose liquid residue followed by stirring for 12 h at room temperature. Then the residue was quenched with 2×30 mL of ice-cold HCl, after stirring for 5 min, and the mixture was extracted with ether (3 \times 100 mL). The combined organic extracts were washed with NaHCO3 solution and water and then dried (MgSO₄). Removal of the solvent and crystallization of the residue from EtOAc/n-hexane (1:3) gave 6.8 g (87%) of diacetate 7 as colorless crystals. Mp 54–57 °C; ¹H NMR (400 MHz, CDCl₃) δ 5.86 (s, 2H,) 5.14 (d, $J_{3a4} = 4.2$ Hz, 2H), 3.95 (dd, $J_{1,1'(3,3')} = 8.6$ and $J_{3,3a(1,7a)} = 4.2$ Hz, 2H), 3.68 (dd, $J_{1,1'(3,3')}$ = 8.6 and $J_{3',3a(1',7a)}$ = 5.2 Hz, 2H), 2.52 (m, 2H), 2.19 (s, 6H); ¹³C NMR (100 MHz, CDCl₃) 170.4, 128.6, 70.8, 67.4, 41.0, 21.0; IR (KBr, cm⁻¹) 2968, 1758, 1671, 1665, 1436, 1366, 1345, 1285, 1204, 1124, 1076, 1042, 948, 923, 889. Anal. Calcd for C12H16O5: C, 59.99; H, 6.71. Found: C, 59.62; H, 6.75.

3aS(R),4S(R),5S(R),6R(S),7R(S),7aR(S),-4,6,7-Tris(acetyloxy) octahydro-2-benzofuran-5-yl Acetate (8). A General Procedure for cis-Hydroxylation. To a stirred solution of 2.0 g (8.33 mmol) of diacetate 7 in 10 mL of acetone/H₂O (1:1) were added 1.0 g (8.7 mmol) of NMO and 12.0 mg (0.048 mmol) of OsO4 at 0 °C. The resulting mixture was stirred vigorously under nitrogen at room temperature for 24 h. The reaction was stopped, and the pH of the solution was adjusted to 2 with HCl. After evaporation of solvent, pyridine (5 mL) and Ac₂O (8 mL) were added to the residue, followed by stirring for 25 h at room temperature. The product was hydrolyzed with aqueous ice-cooled HCl (100 mL, 20%), neutralized with aqueous NaHCO₃, dried (Na₂SO₄), and filtered. Evaporation of solvent gave 8 (2.18 g, 73%) as pure white crystals from EtOAc. Mp 152–154 °C. ¹H NMR (400 MHz, CDCl₃) δ 5.33 (bs, 1H), 5.12 (bs, 1H), 3.92 (dd, A-part of AB-system, $J_{1,1'(3,3')} =$ 8.9 and $J_{3,3a(1,7a)} = 6.6$ Hz, 1H), 3.71 (dd, B-part of AB-system, J = 8.9 and $J_{3',3a(1',7a)}$ = 5.1 Hz, 1H), 2.75–2.69 (m, 2H), 2.07 (s, 12H); ¹³C NMR (100 MHz, CDCl₃) δ 169.9, 169.7, 69.0, 67.4, 67.3 40.1, 20.7, 20.6; IR (KBr, cm⁻¹) 2967, 2940, 2864, 1751, 1440, 1373, 1228, 1174, 1156, 1108, 1042, 978, 954. Anal. Calcd for C₁₆H₂₂O₉: C, 53.63; H, 6.19. Found: C, 53.58; H, 5.97.

3aS(R),4S(R),5S(R),6R(S),7R(S),7aR(S)2,3,4-Tris(acetyloxy)-5,6-bis[(acetyloxy)-methyl]cyclohexyl Acetate (9). General Procedure for Sulfamic Acid Catalyzed Hydrolysis. To a stirred solution of 2.0 g (5.62 mmol) of tetraacetate 8 in Ac₂O/AcOH (15 mL 1:1) was added a catalytic amount of 100 mg (1.0 mmol) of sulfamic acid at room temperature, followed by refluxing for 24 h. The mixture was poured into water (100 mL), acidified with HCl (2-3 drops), and extracted with dichloromethane. The organic phase was washed with water (2 \times 100 mL) and saturated NaHCO₃ (2 \times 50 mL) and dried (MgSO₄). Crystallization from EtOAc/hexane (1:2) gave 2.17 g (84%) of 9 as colorless crystals, mp 154-156 °C. ¹H NMR (400 MHz, in CDCl₃) δ 5.38 (bs, 1H), 5.31 (bd, J =3.7 Hz, 2H), 4.27 (dd, A-part of AB-system, J = 11.9 and 6.0 Hz, 2H), 4.19 (dd, B-part of AB-system, J = 11.9 and 4.8 HZ, 2H), 2.67 (bs, 2H), 2.08 (s, 3H), 2.07 (s, 3H), 2.06 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.6, 170.0, 169.9, 68.5, 67.9, 61.8, 34.2, 21.00, 20.9, 20.8; IR (KBr, cm⁻¹) 2970, 1734, 1469, 1433, 1373, 1233, 1174, 1128, 1035, 983, 965, 954. Anal. Calcd for C₂₀H₂₈O₁₂: C, 52.17; H, 6.13; O. Found: C, 52.12; H, 6.08.

Synthesis of *cis*-5,6-Bis(hydroxymethyl)cyclohexane 1,2,3,4-Tetraol (10). Tetraacetate 9 (1.0 g, 2.17 mmol) was dissolved in 75 mL of absolute methanol. While dry NH_{3(g)} was passed through solution, the mixture was stirred for 5 h. Evaporation of solvent and formed acetamide gave hexol 10, which was crystallized from EtOH to give colorless powder (0.37 g, 91%). Mp 142–144 °C; ¹H NMR (400 MHz, in D₂O at 60 °C) δ 4.71 (s, 6H, -OH), 4.39–4.27 (m, 4H), 4.22–4.1 (m, 4H), 2.8–2.7 (m, 2H)); ¹³C NMR (100 MHz, in D₂O at 60 °C) δ 70.2, 70.1 59.6, 38.9; IR (KBr, cm⁻¹) 3332, 2926, 2890, 2430, 1450, 1391, 1323, 1236, 1147, 1109, 1080, 1046, 982, 882. Anal. Calcd for C₈H₁₆O₆: C, 46.15; H, 7.75. Found: C, 45.82; H, 8.01.

1aR(S), 2S(R), 2aS(R), 5aR(S), 6R(S), 6aS(R) - 6 - (Acetyloxy)octahydrooxireno[2,3-f][2]benzofuran-2-yl Acetate (11b). General Procedure for Epoxidation. To 2.0 g (8.32 mmol) of diacetate 7 in 150 mL of CHCl3 was added 4.01 g (16.3 mmol, 70%) pf m-chloroperbenzoic acid. The resulting mixture was refluxed for 3 weeks, then 15 mL 50% NaHSO3 solution was added, and the mixture was stirred for 15 min. The organic layer was separated, washed with saturated aqueous NaHCO₃ (100 mL), dried (MgSO₄), and concentrated to give 1.72 g (6.75 mmol, 81%) f epoxide 11b, which was crystallized from EtOAc. Colorless crystals, mp 148–150 °C; ¹H NMR (400 MHz, CDCl₃) δ 5.05 (quasi d, J =7.8 Hz, 2H) 3.81 (dd, A-part of AB-system, J = 9.2 and 6.7 Hz, 2H), 3.61 (dd, B-part of AB-system, J = 9.2 and 4.3 Hz, 2H), 3.43 (s, 2H), 2.54 (ddd, J = 9.2 and 6.6 and 4.3 Hz, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 170.6, 71.9, 71.7, 53.4, 39.4, 20.9; IR (KBr, cm⁻¹) 2995, 2961, 2870, 1722, 1480, 1430, 1369, 1349, 1309, 1245, 1159, 1108, 1079, 1033, 987, 930, 881. Anal. Calcd for C₁₂H₁₆O₆: C, 56.24; H, 6.29. Found: C, 56.24; H, 6.58.

1a*R*(*S*),**2s**(*R*),**2a***S*(*R*),**5a***R*(*S*),**6***R*(*S*),**6***aS*(*R*)-**Octahydrooxireno**[**2**,**3**-*f*][**2**]**benzofuran-2,6-diol (11a).** Epoxy diacetate **11b** (1.0 g, 3.91 mmol) was hydrolyzed with ammonia in MeOH as described above for the synthesis of **10**. **11a**: colorless crystals (645 mg, 96%) from MeOH, mp 184–186 °C. ¹H NMR (400 MHz, MeOH-*d*₄) *δ* 4.79 (bs, 2H, -OH), 3.85–3.80 (m, 4H), 3.70 (dd, B-part of AB-system, *J* = 8.8 and 3.4 Hz, 2H), 3.30 (s, 2H), 2.35–2.26 (m, 2H). ¹³C NMR (100 MHz, MeOH-*d*₄) *δ* 73.7, 70.8, 57.4, 43.5; IR (KBr, cm⁻¹) 3400, 2931, 2904, 1447, 1382, 1343, 1324, 1256, 1239, 1214, 1196, 1134. Anal. Calcd for C₈H₁₂O₄: C, 55.81; H, 7.02. Found: C, 56.08; H, 7.23.

3R(S),4R(S)5S(R),6S(R),7S(R),8S(R)-4,6,7-Tris(acetyloxy)octahydro-2-benzofuran-5-yl Acetate (12). One gram (3.91 mmol) of epoxy diacetate 11b was hydrolyzed with ammonia in MeOH as described above. Without any purification, the residue 11a was dissolved in water (5 mL), and sulfuric acid (1 mL) was added. The mixture was refluxed for 6 h. Evaporation of the solution gave viscous residue. Pyridine (5 mL) and acetic anhydride (7 mL) were added to the mixture, which was stirred at room temperature for 10 h. The mixture was acidified with cold HCl and washed with water (2 × 100 mL) and saturated NaHCO₃ (2 × 50 mL), respectively. The organic phase was dried (NaSO₄), and evaporation of the solvent gave tetraacetate **12**. Crystallization from hexane/ EtOAc 4:1 gave tetraacetate (**12**) (1,38 g, 77%). Pure white crystals, mp 128–131 °C. ¹H NMR (400 MHz, CDCl₃) δ 5.39–5.35 (m, 2H), 5.16–5.11 (m, 2H), 4.01 (t, A-part of AB-system, J = 9.1Hz, 1H), 3.80 (d, A-part of AB-system, J = 9.0 Hz, 1H), 3.72, (dd, B-part of AB-system, J = 9.1 and 5.2 Hz, 1H), 3.70 (t, B-part of AB-system, J = 9.0 Hz, 1H), 2.74–2.66 (m, 1H), 2.61–2.55 (m, 1H), 2.12 (s, 3H), 2.05 (s, 3H), 2.02 (s, 3H), 2.01 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.0 (2C), 169.9, 169.7, 71.2, 71.0, 70.97, 69.6, 68.0, 67.9, 42.1, 41.8, 20.9, 20.7, 20.6, 20.55.

¹H NMR (400 MHz, benzene- d_6) δ 5.76 (dd, J = 9.8 and 9.3 Hz, 1H), 5.54 (t, J = 3.2 Hz, 1H), 5.44 (t, J = 9.8 Hz, 1H), 5.37 (dd, J = 9.3, J = 3.2 Hz), 3.88 (d, A-part of AB-system, J = 8.8 Hz, 1H) 3.57 (t, A-part of AB-system, J = 9.1 Hz, 1H), 3.45 (m, B-parts of AB-systems) 2H), 2.40–2.34 (m, 1H), 2.30–2.22 (m, 1H), 1.83 (s, 3H), 1.81 (s, 3H), 1.78 (s, 3H); ¹³C NMR (100 MHz, benzene- d_6) δ 169.4, 169.3, 169.1 (2C), 71.5, 71.2, 70.7, 70.0, 68.1, 67.6, 42.14, 42.06. 20.11, 20.07, 20.00 (2C); IR (KBr, cm⁻¹) 3014, 2943, 1753, 1442, 1375, 1232, 1043, 906. Anal. Calcd for C₁₆H₂₂O₉: C, 53.63; H, 6.19. Found: C, 53.58; H, 5.97.

1R(S),2R(S)3S(R),4S(R),5R(S),6S(R)-2,3,4-(Acetyloxy)-5,6bis[(acetyloxy)methyl]cyclohexyl Acetate (13). To a stirred solution of 2.0 g (7.81 mmol) of epoxydiacetate (11b) in AcOH/AcOH (15 mL 1:1) was added 0.15 g (1.55 mmol) sulfamic acid at room temperature, and then the mixture was refluxed for 24 h. The reaction mixture was worked up as described above to give 13 as colorless liquid, (3.19 g, 89%). ¹H NMR (400 MHz, CDCl₃) δ 5.41 (t, J = 2.7 Hz, 1H), 5.32 (t, J = 10.6 Hz, 1H), 5.24 (dd, J = 10.6 Hz)and 10.1 Hz, 1H), 5.13 (dd, J = 10.1 and 3.0 Hz, 1H), 4.27-4.17 (m, 3H), 3.93 (dd, J = 11.7 and 3.8 Hz, 1H), 2.58–2.51 (m, 1H), 2.40-2.36 (m, 1H), 2.08 (s, 6H), 1.96 (s, 6H), 1.94 (s, 3H), 1.92 (s, 3H); ¹³C NMR (100-MHz, CDCl₃) δ 170.36, 170.23, 170.03, 169.88, 169.79 169.6, 71.6, 70.1, 69.8, 69.6, 61.5, 61.1, 39.3, 36.8, 20.9, 20.8, 20.6, 20.58, 20.5 (2C); IR (KBr, cm⁻¹) 2964, 1746, 1433, 1369, 1230, 1040, 952. Anal. Calcd for C₂₀H₂₈O₁₂: C, 52.17; H, 6.13; Found: C, 51.84; H, 6.09.

1*R*(*S*),2*R*(*S*)3*S*(*R*),4*S*(*R*),5*R*(*S*),6*S*(*R*)-Bis(hydroxymethyl)cyclohexane-1,2,3,4-tetrol (14). One gram (2.17 mmol) of hexaacetate 13 was dissolved in methanol (75 mL), NH_{3(g)} was passed through the solution for 5 h, and the solvent concentrated in vacuo to give 429 mg (2.04 mmol, 94%) white solid from EtOH, mp 175– 177 °C. ¹H NMR (400 MHz, DMSO) δ 4.55 (bs, 1H), 4.43 (bs, 2H), 4.34 (bs, 1H), 4.27 (bs, 2H), 3.88 (bs, 1H), 3.703.67 (m, 1H), 3.53–3.50 (m, 1H), 3.46–3.43 (m, 1H), 3.37 (bs, 1H), 3.3 (bd, *J* = 7.9 Hz, 1H), 3.27–3.17 (m, 2H), 2.01–1.94 (m, 2H). ¹³C NMR (100 MHz, DMSO) 75.4, 71.9, 71.4, 70.2, 60.9, 58.6, 43.3, 40.1; IR (KBr, cm⁻¹) 3400, 2931, 2904, 1447, 1382, 1343, 1324, 1256, 1239, 1214, 1196. Anal. Calcd for C₈H₁₆O₆: C, 46.15; H, 7.75. Found: C, 46.52; H, 7.49.

3aS(R),4S(R),5S(R),7aR(S)-4-(Acetyloxy)-1,3,3a,4,5,7a-hexahydro-2-benzofuran-5-yl Acetate (15). The diene 5 (8.0 g, 65.6 mmol), NMO (8.91 g, 77.5 mmol), and OsO₄ (ca. 20 mg) in 30 mL of H₂O and acetone (1:1) were reacted as described above. The residue was dissolved in pyridine (10 mL) and Ac₂O (15 mL) and stirred for 25 h at room temperature. The product was hydrolyzed with aqueous ice-cooled HCl (100 mL, 20%), neutralized with aqueous NaHCO₃, dried (Na₂SO₄), filtered, and evaporated to give colorless liquid (12.43 g). After filtration of over silica gel (150 g) with EtOAc, evaporation of solvent and crystallization from EtOAc/hexane (1:2) gave 11.02 g (70%) of colorless crystals, mp 98–100 °C. ¹H NMR (400 MHz, CDCl₃) δ 5.96 (dd, A-part of AB-system, J = 9.8 and 3.8 Hz, 1H), 5.83 (ddd, B-part of ABsystem, J = 9.8, 5.4 and 1.6 Hz, 1H), 5.46 (dd, J = 3.8 and 3.3 Hz), 5.01 (dd, *J* = 10.7 and 3.3 Hz, 1H), 4.03 (t, *J* = 8.5 Hz, 1H), 3.91 (dd, A-part of AB-system, J = 9.3 and 6.5 Hz, 1H), 3.74 (dd, B-part of AB-system, J = 9.3 and 2.8 Hz, 1H), 3.48 (t, J = 8.5Hz, 1H), 3.09-3.04 (m, 1H), 2.79-2.72 (m, 1H), 2.07 (s, 3H), 2.04 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.4, 170.3, 132.1, 123.7, 71.8, 70.6, 70.1, 64.9, 40.4, 37.8, 20.9, 20.8; IR (KBr, cm⁻¹) 3041, 2961, 2866, 1739, 1440, 1376, 1244, 1049. Anal. Calcd for $C_{12}H_{16}O_5$: C, 59.99; H, 6.71. Found: C, 59.87; H, 6.92.

cis-Hydroxylation of 5. 3aS(R), 4S(R), 5S(R), 6R(S), 7R(S), 7aR(S), -4,6,7-Tris(acetyloxy)octahydro-2-benzofuran-5-yl Acetate (8) and 3aS(R), 4S(R), 5S(R), 6S(S), 7S(S), 7aR(S), -4, 6, 7-Tris(acetyloxy) octahydro-2-benzofuran-5-yl Acetate (16). An 8.5 g (35.4 mmol) portion of diacetate 15 was submitted to cis-hydroxylation reaction as described above. Acetylation of the residue gave a crude mixture consisting of 8 and 16 (10.63 g), which was separated by silica gel chromatography eluting with EtOAc/hexane (1:1). The first fraction was the symmetrical diacetate 8 (5.7 g, 45%). The second fraction was identified as 16 (4.6 g, 36%). Colorless crystals from EtOAc/ hexane (1:2), mp 94–96 °C. ¹H NMR (400 MHz, CDCl₃) δ 5.46 (dd, J = 5.2 and 3.7 Hz, 1H), 5.34 (dd, J = 6.8 and 2.8 Hz, 1H), 5.26 (m, 2H), 3.90 (dd, J = 8.6 and 6.3 Hz, 1H) 3.83-3.80 (m, 2H), 3.46 (dd, J = 8.3 and 5.6 Hz, 1H), 2.82–2.75 (m, 1H), 2.58-2.52 (m, 1H), 2.01 (s, 9H), 1.99 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) & 170.1, 170.0, 169.6 (2C), 69.9, 69.3, 68.9, 68.4, 68.1, 67.6, 41.0, 39.5, 20.81 (2C), 20.7, 20.7; IR (KBr, cm⁻¹) 2968, 2876, 1752, 1437, 1371, 1340, 1211, 1100, 1061. Anal. Calcd for C₁₆H₂₂O₉: C, 53.63; H, 6.19. Found: C, 53.68; H, 6.51.

1*R*(*S*),2*R*(*S*),4*R*(*S*),5*R*(*S*),6*S*(*R*)-2,3,4-(Acetyloxy)-5,6bis[(acetyloxy)methyl]-cyclohexyl Acetate (19). The tetraacetate 16 (2.0 g, 5.58 mmol) was reacted with sulfamic acid as described above to give 17: 2.14 g (83%), colorless liquid; ¹H NMR (400 MHz, CDCl₃) δ 5.57 (bd, 2H); 5.31 (dd, A-part of AB-system, *J* = 10.7 and 2.8 Hz, 1H), 5.25 (dd, B-part of AB-system, *J* = 10.7 and 3.0 Hz, 1H), 4.36 (dd, *J* = 11.8 and 5.1 Hz, 1H), 4.19 (t, *J* = 10.7 Hz, 1H), 4.16–4.01 (m, 2H), 2.63–2.61 (m, 1H), 2.38–2.34 (m, 1H), 2.13 (s, 3H), 2.12 (s, 3H), 2.09 (s, 3H), 2.06 (s, 3H), 2.01(s, 3H), 1.99 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.6, 170.5, 170.0, 169.9, 169.7, 169.6, 69.1, 68.4, 66.7, 61.6, 60.9, 60.3, 39.9, 35.4, 20.9, 20.8, 20.7 (2C), 20.65, 20.60; IR (KBr, cm⁻¹) 2970, 1736, 1373, 1234, 1174, 1094, 1036. Anal. Calcd for $C_{20}H_{28}O_{12}$: C, 52.17; H, 6.13. Found: C, 52.02; H, 6.05.

(1*R*(*S*),2*R*(*S*),3*R*(*S*),5*R*(*S*),6*S*(*R*)-Bis(hydroxymethyl)cyclohexane-1,2,3,4-tetrol (18). One gram (2.17 mmol) pof hexaacetate 17 was hydrolyzed with ammonia as described above to give the free hexol 18. The residue was crystallized from EtOH to give 0.4 g (88%) of 18 as a colorless powder, mp 156–158 °C. ¹H NMR (400 MHz, D₂O) δ 4.7 (bs, 6H, -OH), 4.04 (bs, 1H), 3.92 (bs, 1H), 3.74 (dd, *J* = 10.0 Hz, 1H), 3.67–3.42 (m, 5H), 2.07 (m, 1H), 2.03 (m, 1H); ¹³C NMR (100 MHz, D₂O) δ 71.0 (2C), 69.3, 68.8, 60.1, 59.4, 44.1, 38.6; IR (KBr, cm⁻¹) 3458, 2940, 2868, 1482, 1433, 1372, 1238, 1186, 1044. Anal. Calcd for C₈H₁₆O₆: C, 46.15; H, 7.75. Found: C, 46.53; H, 7.94.

Reaction of Diacetate 15 with *m*-Chloroperbenzoic Acid. Diacetate **15** (1.5 g, 6.25 mmol) was dissolved in 200 mL of chloroform, *m*-CPBA (3.0 g, 12 mmol, 70%) was added, and then the reaction was stirred at reflux temperature for 3 weeks (every 2-3 days, small portions (200 mg) of *m*-CPBA were added). The reaction mixture was worked up as described in the general procedure. Evaporation of solvent under reduced pressure gave a oily residue (1.5 g), which was treated with 0.5 mL of pyridine and 1 mL of acetic anhydride. The resulting solution was stirred at room temperature for 5 h. The mixture consisting of **19**, **20**, **21**, and **22** was chromatographed on a silica gel column (50 g) eluting with hexane/EtOAc 3:1. Four compounds were isolates in the following order: **21** (92 mg, 4.4%), **22** (50 mg, 2.4%), **19** (816 mg, 51%), **20** (416, 26%).

Data for 4,6-Bis(acetyloxy)-7-chlorooctahydro-2-benzofuran-5-yl Acetate (21). ¹H NMR (400 MHz, CDCl₃) δ 5.56 (t, J = 2.6 Hz, 1H), 5.24 (dd, J = 11.0 and 2.6 Hz, 1H), 4.96 (dd, J = 11.0 and 2.2 Hz, 1H), 4.51 (dd, J = 11.2 and 6.4 Hz, 1H), 4.09 (t, J = 9.2 Hz, 1H), 3.80–3.88 (m, 3H), 3.25–3.12 (m, 1H), 2.60–2.53 (m, 1H), 2.14 (s, 3H), 2.06 (s, 3H), 2.01(s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.1, 170.0, 169.7, 71.6, 70.6, 70.2, 68.7, 68.3, 55.6, 43.8, 41.0, 21.0, 20.9, 20.8; IR (KBr, cm⁻¹) 2957, 2877, 1738, 1436, 1369, 1214, 1142, 1124, 1073, 1053. Anal. Calcd for $C_{14}H_{19}CIO_7$: C, 50.23; H, 5.72. Found: C, 50.64; H, 5.86.

Data for 3aS(R),4S(R),5R(S),6R(S),7R(S),7aR(S)rel-4,7-Bis-(acetyloxy)-6-chlorooctahydro-2-benzofuran-5-yl Acetate (22). ¹H NMR (400 MHz, CDCl₃) δ 5.38 (t, J = 2.9 Hz, 1H), 5.18 (t, J = 10.3 Hz, 1H), 5.12 (dd, J = 10.6 and 3.3 Hz, 1H), 4.22 (t, J = 10.7 Hz, 1H), 4.03 (dd, J = 9.5 and 9.2 Hz, 1H), 3.85 (d, J = 9.2 Hz, 1H), 3.70 (dd, J = 9.2 and 7.0 Hz, 1H), 3.69 (d, J = 9.5 Hz, 1H), 2.72–2.65 (m, 1H), 2.52–2.47 (m, 1H), 2.14 (s, 3H), 2.12 (s, 3H), 2.06 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.2, 169.9, 169.8, 73.0, 71.3, 71.1, 67.8, 67.6, 59.0, 43.1, 42.9, 21.1, 21.0, 20.8; IR (KBr, cm⁻¹) 2951, 2838, 1743, 1519, 1451, 1371, 1224, 1038, 924, 894. Anal. Calcd for C₁₄H₁₉ClO₇: C, 50.23; H, 5.72. Found: C; 50.46; H, 5.94.

Data for 1aS(R),2R(S),3S(R),3aS(R),6aR(S),6bS(R)2-(Acetyloxy)octahydrooxireno[2,3-*e*][2]benzofuran-3-yl Acetate (19). Colorless crystals from ethylacetate/*n*-hexane, mp 108–110 °C.; ¹H NMR (400 MHz, CDCl₃) δ 5.67 (dd, J = 3.6 and 2.8 Hz, 1H), 4.96 (dd, J = 11.2 and 2.8 Hz, 1H), 4.09 (t, J = 8.6, 1H), 3.84 (dd, J = 9.2 and 6.6 Hz, 1H), 3.75 (t, J = 8.6 Hz, 1H), 3.5 (dd, J= 9.2 and 3.9 Hz, 1H), 3.39 (t, J = 3.6 Hz, 1H), 3.26 (t, J = 3.6 Hz, 1H), 2.87 (dq, J = 8.6 and 3.6 Hz, 1H), 2.52–2.44 (m, 1H), 2.17 (s, 3H), 1.98 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.01, 169.96, 71.4, 70.2, 69.8, 66.6, 53.5, 51.1, 37.7, 36.7, 20.8 (2C); IR (KBr, cm⁻¹) 3016, 2980, 2857, 1737, 1441, 1376, 1246, 1093. Anal. Cald for C₁₂H₁₆O₆: C, 56.24; H, 6.29. Found: C, 56.26; H, 6.12.

Data for 1a*R*(*S*),2*R*(*S*),3*S*(*R*),3a*S*(*R*),6a*R*(*S*),6b*R*(*S*)2-(Acety-loxy)octahydrooxireno[2,3-*e*][2]benzofuran-3-yl Acetate (20). Colorless crystals from ethylacetate/*n*-hexane, mp 109–111 °C; ¹H NMR (400 MHz, CDCl₃) δ 5.43 (t, *J* = 4.2 Hz, 1H), 4.92 (dd, *J* = 8.4 and 4.2 Hz, 1H), 4.05 (t, *J* = 8.7 Hz, 1H), 3.84–3.77 (m, 1H), 3.72 (dd, *J* = 9.3 and 3.6 Hz, 1H), 3.44 (t, *J* = 3.6 Hz, 1H), 3.16 (d, *J* = 3.6, 1H), 3.02 (q, *J* = 7.7), 2.59–2.53 (m, 1H), 2.14 (s, 3H), 2.09 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.4, 170.3, 70.1, 69.8, 67.6, 66.1, 53.2, 51.8, 37.9, 37.7, 20.9, 20.6; IR (KBr, cm⁻¹) 2993, 2939, 2874, 1742, 1429, 1374, 1246, 1174, 1122, 1070, 1050, 972, 950, 916, 891. Anal. Calcd for C₁₂H₁₆O₆: C, 56.24; H, 6.29. Found: C, 56.07; H, 5.97.

1a*S*(*R*),2*R*(*S*),3*S*(*R*),3a*S*(*R*),6a*R*(*S*),6b*S*(*R*)-Octahydrooxireno[2,3-*e*][2]benzofuran-2,3-diol (23). One gram (3.91 mmol) of epoxy diacetate **19** was hydrolyzed with ammonia in MeOH as described above for the synthesis of **10** to give **23** as colorless crystals (598 mg, 89%) from MeOH, mp 173–175 °C. ¹H NMR (400 MHz, CDCl₃) δ 4.27 (bs, 1H), 4.04 (t, *J* = 8.6 Hz, 1H), 3.83 (d, *J* = 4.5 Hz, 2H), 3.75 (t, *J* = 8.2 Hz, 1H), 3.6 (dd, *J* = 10.8 and 2.6 Hz, 1H), 3.9–3.3 (m, 2H, -OH), 3.44 (t, *J* = 3.2 Hz, 1H), 3.25 (T, *J* = 3.7 Hz, 1H), 2.81 (dq, *J* = 8.9 and 3.9 Hz, 1H), 2.30–2.23 (m, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 71.4, 69.7, 68.7, 67.3, 56.2, 51.6, 38.6, 37.5; IR (KBr, cm⁻¹) 3400, 2931, 2904, 1447, 1382, 1343, 1324, 1256, 1239, 1214, 1196, 1134. Anal. Calcd for C₈H₁₂O₄: C, 55.81; H, 7.02. Found: C, 55.45; H, 6.78.

3R(S),4R(S)5S(R),6S(R),7R(S),8S(R)-4,6,7-Tris(acetyloxy)octahydro-2-benzofuran-5-yl Acetate (12). Epoxydiol 23 (0.75 g, 4.36 mmol) was dissolved in a mixture of water (5 mL) and H₂SO₄ (three drops). The solution was stirred for 24 h at room temperature, and then the water was evaporated. Without any purification, the remaining residue was treated with pyridine (4 mL) and Ac₂O (7 mL). This solution was then stirred for 12 h at room temperature. EtOAc (100 mL) was added to the reaction mixture, and the product was hydrolyzed with aqueous ice-cooled HCl (100 mL, 5%), neutralized with aqueous NaHCO₃, dried (Na₂SO₄), filtered, and evaporated. After crystallization from hexane/EtOAc 3:1, tetraacetate (12) (0.98 g, 63%) was obtained.

1*S*(*R*),2*R*(*S*),3*R*(*S*),4*S*(*R*),5*S*(*R*),6*S*(*R*)-2,3,4-(Acetyloxy)-5,6bis[(acetyloxy)methyl]cyclohexyl Acetate (26). The epoxide 19 (0.8 g, 3.13 mmol) was hydrolyzed with Ac₂O/AcOH (1/1) and sulfamic acid as described above to give 26 (1.10 g, 76%) as a colorless liquid. ¹H NMR (400 MHz, CDCl₃) δ 5.5 (bs, 1H), 5.32 (dd, A-part of AB system, J = 10.7 and 2.8 Hz, 1H), 5.27 (dd, J = 10.1 and 2.8 Hz, 1H), 5.24 (dd, B-part of AB system, J = 10.8and 3.6 Hz, 1H), 4.24 (b, A-part of AB-system, J = 11.8 Hz, 2H), 4.15 (bd, B-part of AB system, J = 11.8 Hz, 2H), 4.1–4.05 (m, 2H), 2.65–2.58 (m, 2H), 2.08 (s, 3H), 2.07 (s, 3H), 2.02 (s, 3H), 1.95 (s, 3H), 1.94 (s, 6H); ³C NMR (100 MHz, CDCl₃) δ 170.4, 170.2, 170.1, 169.9, 169.7, 169.5, 69.7, 69.2, 68.2, 67.3, 61.7, 59.4, 36.5, 35.9, 21.0, 20.8, 20.7, 20.65, 20.58 (2C); IR (KBr, cm⁻¹) 2938, 2870, 1740, 1443, 1368, 1243, 1108, 1066, 965. Anal. Calcd for C₂₀H₂₈O₁₂: C, 52.17; H, 6.13 Found: C, 52.08; H, 6.23.

Bishomo-myoinositol 27. A 0.7 g (1.52 mmol) portion of hexaacetate **26** was hydrolyzed with ammonia in MeOH as described above to give the free hexol **27** (0.30 g, 95%) as a viscous liquid. ¹H NMR (400 MHz, D₂O) δ 4.7 (bs, 6H, -OH), 3.99–3.73 (m, 8H), 2.28 (m, 1H), 2.14 (m, 1H); ¹³C NMR (100 MHz, D₂O) δ 70.6, 68.7 (2C), 60.9, 57.0 (2C), 40.8 (2C); IR (KBr, cm⁻¹) 3342, 1661, 1397, 1032, 845. Anal. Calcd for C₈H₁₆O₆: C, 46.15; H, 7.75. Found: C, 45.87; H, 7.53.

Ring-Opening Reaction of the Epoxide 20. The epoxide **20** (0.7 g, 1.96 mmol) was submitted to hydrolysis reaction with sulfamic acid in acetic acid (5 mL) and acetic anhydride (5 mL) at room temperature as described above. The residue was chromatographed of over silica gel (55 g) eluting with EtOAc/hexane (1:2). Evaporation of solvent and crystallization from EtOAc/hexane (1: 2) gave 0.955 g (76%) of 9 as colorless crystals, which was identical with that compound obtained by ring-opening reaction of **8**.

(3aS,4S,5R,7aR)-1,3,3a,4,5,7a-Hexahydro-2-benzofuran-4,5diol (28). Diacetate 15 (2.0 g, 8.33 mmol) was dissolved in 100 mL of absolute methanol. While dry NH_{3(g)} was passed through solution, the mixture was stirred for 3 h. Evaporation of solvent and formed acetamide gave diol 28 in quantitative yield (1.36 g). Crystallization from EtOH gave colorless powder, mp 123–128 °C. ¹H NMR (400 MHz, in CDCl₃) δ 5.85 (bs, 2H), 4.01 (bs, 1H, 3.99 (t, *J* = 8.8 Hz, 1H), 3.96–3.89 (m, 2H), 3.70 (bd, *J* = 7.6 Hz, 1H), 3.43 (t, *J* = 8.0 Hz, 1H), 3.27 (bs, 2H), 2.97–2.93 (m, 1H), 2.53–2.49 (m, 1H); ¹³C NMR (100 MHz, in CDCl₃) δ 130.3, 127.3, 72.16, 70.74, 69.21, 65.3, 40.58, 39.94; IR (KBr, cm⁻¹) 3468, 3025, 2928, 2858, 1437, 1176, 1055, 655. Anal. Calcd for C₈H₁₂O₃: C, 61.52; H, 7.74. Found: C, 61.45; H, 7.96.

Kinetic Resolution of (±)-15. A solution of racemic diol (±)-15 (350m g, 2.24 mmol) in vinyl acetate (17.9 mL of solvent as acyl donor) containing lipase from *Candida antarctica* (Novozyme 435) (161.5 mg) was stirred on a water bath shaker at 30 °C until appropriate conversion (55%) of the starting material (24 h). Afterward, the mixture was filtered, and the solvent was evaporated under reduced pressure. The residue was purified by column chromatography on silica gel using ethyl acetate as eluent to give the enantiomerically enriched monoacetates **29** and **30** in a 55% yield and diol **28** in a 45% yield. The enantiomeric purity of the products **29** and **30** as well as the diol **28** were determined by HPLC analysis after conversion to diacetate **15** (OD-H, hexane/iPrOH 1:99, flow rate = 0.5 mL min⁻¹, λ = 254 nm), t_R = 9.2 min, t_R = 11.3. (+)-**15** as a white solid; $[\alpha]^{30}_D$ = +226.5 (*c* 4.6, CH₂Cl₂) for 89% ee. (-)-**15** $[\alpha]^{30}_D$ = -193.0 (*c* 3.7, CH₂Cl₂) for 80% ee.

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Supporting Information Available: ¹H and ¹³C NMR spectra for all new compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

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