This article was downloaded by: [University of Saskatchewan Library] On: 03 October 2012, At: 05:52 Publisher: Taylor & Francis Informa Ltd Registered in England and Wales Registered Number: 1072954 Registered office: Mortimer House, 37-41 Mortimer Street, London W1T 3JH, UK



Phosphorus, Sulfur, and Silicon and the Related Elements

Publication details, including instructions for authors and subscription information: http://www.tandfonline.com/loi/gpss20

A Simple and Highly Efficient One-Pot Procedure for the Synthesis of Amides via Beckmann Rearrangements Using 1-Tosylimidazole (Tslm)

Mohammad Navid Soltani Rad^a, Ali Khalafi-Nezhad^b, Somayeh Behrouz^b, Zohreh Amini^a & Marzieh Behrouz^b

^a Department of Chemistry, Faculty of Basic Sciences, Shiraz University of Technology, Shiraz, Iran

^b Department of Chemistry, College of Sciences, Shiraz University, Shiraz, Iran

Version of record first published: 02 Aug 2010.

To cite this article: Mohammad Navid Soltani Rad, Ali Khalafi-Nezhad, Somayeh Behrouz, Zohreh Amini & Marzieh Behrouz (2010): A Simple and Highly Efficient One-Pot Procedure for the Synthesis of Amides via Beckmann Rearrangements Using 1-Tosylimidazole (TsIm), Phosphorus, Sulfur, and Silicon and the Related Elements, 185:8, 1658-1671

To link to this article: <u>http://dx.doi.org/10.1080/10426500903176554</u>

PLEASE SCROLL DOWN FOR ARTICLE

Full terms and conditions of use: <u>http://www.tandfonline.com/page/terms-and-conditions</u>

This article may be used for research, teaching, and private study purposes. Any substantial or systematic reproduction, redistribution, reselling, loan, sub-licensing, systematic supply, or distribution in any form to anyone is expressly forbidden.

The publisher does not give any warranty express or implied or make any representation that the contents will be complete or accurate or up to date. The accuracy of any instructions, formulae, and drug doses should be independently verified with primary sources. The publisher shall not be liable for any loss, actions, claims, proceedings, demand, or costs or damages whatsoever or howsoever caused arising directly or indirectly in connection with or arising out of the use of this material.



A SIMPLE AND HIGHLY EFFICIENT ONE-POT PROCEDURE FOR THE SYNTHESIS OF AMIDES VIA BECKMANN REARRANGEMENTS USING 1-TOSYLIMIDAZOLE (Tslm)

Mohammad Navid Soltani Rad,¹ Ali Khalafi-Nezhad,² Somayeh Behrouz,² Zohreh Amini,¹ and Marzieh Behrouz²

¹Department of Chemistry, Faculty of Basic Sciences, Shiraz University of Technology, Shiraz, Iran ²Department of Chemistry, College of Sciences, Shiraz University, Shiraz, Iran

A facile and highly efficient method for one-pot Beckmann rearrangement of ketoximes into N-substituted amides using N-(p-toluenesulfonyl)imidazole (TsIm) is described. In this method, ketoximes are refluxed with TsIm and $C_{s_2}CO_3$ in the presence of SiO₂ as a recyclable catalyst in DMF affording the corresponding amides in high yields. This methodology is highly efficient and regioselective for various structurally diverse ketoximes including symmetrical and unsymmetrical as well as cyclic oximes. The results of quantum mechanical studies used to rationalize the experimental outcomes are discussed.

Keywords Amide; Beckmann rearrangement; ketoxime; SiO₂; *N*-(*p*-toluenesulfonyl)imidazole (TsIm)

INTRODUCTION

Amides and lactams are potential precursors for the synthesis of various natural products as well as synthetic intermediates for medicinal drugs and materials.¹ There are numerous general methods for accessing amides.² Among these, perhaps the best known transformation of ketoximes into *N*-substituted amides is the Beckmann rearrangement (BR).^{2,3} BR has been extensively used and is a fundamental reaction in organic synthesis, which has led to numerous applications due to the ease with which nitrogen can be inserted into carbon chains starting from readily available ketones. It also represents a powerful method particularly for manufacturing ε -caprolactam as a precursor of nylon-6 in the chemical industry. The conventional BR, however, generally requires relatively high reaction temperature, large amounts of strong Lewis or Brønsted acids, dehydrating media, and harsh reaction conditions, and causes a large number of byproducts and wastes that can not be used with sensitive substrates. On this basis, mild conditions were explored and

Received 16 May 2009; accepted 10 July 2009.

We wish to thank the Shiraz University of Technology and Shiraz University Research Councils for partial support of this work.

Address correspondence to Mohammad Navid Soltani Rad, Department of Chemistry, Faculty of Basic Sciences, Shiraz University of Technology, Shiraz 71555-313, Iran. E-mail: soltani@sutech.ac.ir; nsoltanirad@gmail.com

several variants were developed that essentially focused on the formation of activated oxime derivatives that rearrange to the corresponding amides. For instance, cyanuric chloride in DMF^{4a} or MeCN,^{4b} chloral,⁵ solid metaboric acid,⁶ [RhCl(cod)₂]/(p-tol)₃P,⁷ sulfamic acid,⁸ ethyl chloroformate/boron trifluoride etherate,⁹ *O*-alkyl-*N*,*N*-dimethyl formamidium salt,¹⁰ and chlorosulfonic acid¹¹ have been used for BR. Recently, BR in supercritical water¹² and ionic liquid¹³ have also been reported. The BR of oxime sulfonates¹⁴ is usually preferred due to their high reactivity, ease of handling, and facile preparation from oxime using TsCl or MsCl.^{14c,d,15} Although this method possesses synthetic value, all reported procedures involve the isolation of the starting oxime sulfonates, some of which lack stability, followed with a tedious workup and cumbersome separation processes. Furthermore, working with harmful and toxic sulfonyl halides remains a problem. Therefore, the in situ generation of *O*-ketoxime-sulfonates with a cheap, nontoxic, and stable sulfonating reagent would seem to be a suitable and attractive strategy, and indeed there are a few reports that have explained the one-pot BR of ketoximes via the oxime sulfonate intermediates.¹⁶

The aforementioned methods have several drawbacks such as non-generality for various types of ketoximes, the use of harmful and/or expensive reagents, undesirable side reactions, formation of large amounts of byproducts and wastes, long reaction times, and low yields. So, there is still a need to extend and improve a practical, efficient, and selective method for the Beckmann rearrangement. Recently, we reported *N*-(*p*-toluenesulfonyl) imidazole (TsIm) as a highly efficient, cheap, and stable reagent for various organic transformations including one-pot conversion of alcohols to alkyl azides, ^{17a} alcohols to nitriles, ^{17b} esterification of alcohols,^{17c} and *N*-alkylation of nucleobases.^{17d} In continuation of our interest in application of TsIm in organic synthesis, in this article we report that symmetrical and unsymmetrical ketoximes can be efficiently converted into their corresponding amides using TsIm/SiO₂ in the presence of Cs₂CO₃ in refluxing DMF (Scheme 1).



RESULTS AND DISCUSSION

The first step of this synthetic approach involved the optimization of reaction conditions. Initially, the effect of various solvents on the model reaction of acetophenone oxime in the presence of freshly prepared $TsIm^{17a}$ (1.2 equiv) and SiO_2 (1 g) as a catalyst was studied. The results are depicted in Table I. As the data in Table I demonstrate, DMF (entry 2) was the most efficient solvent; thus it was the solvent of choice for all reactions. Using DMSO, MeCN, and HMPA (Table I, entries 1, 5, and 6) also afforded high yields of the corresponding amide; however, the reaction time for completion was longer.

	NOH Tslm/Cs ₂ C Solvent, r	O ₃ /SiO ₂	~
Entry	Solvent	Time (h)	Yield ^a (%)
1	DMSO	3	90
2	DMF	1	96
3	DMF^b	12	NR^{c}
4	THF	48	NR ^c
5	MeCN	4	84
6	HMPA	4	86
7	Toluene	48	Trace
8	Acetone/H ₂ O ^{d}	10	30
9	H ₂ O	48	Trace

Table I Effect of various solvents on the conversion of acetophenone oxime into N-phenyl acetamide

^aIsolated yield.

^bAnhydrous DMF.

^cNo reaction.

d(1:1) ratio.

The choice of the base for activation of the ketoximes to react with TsIm and subsequent conversion into amides had a great significance. In this case, we evaluated the potency of several organic and inorganic bases on the model reaction (Table II). In absence of the base, the reaction was not achieved at all or achieved in trace amounts even after prolonged reaction time. As the results in Table II indicate, among the examined bases in this experiment, Cs_2CO_3 (Table II, entry 6) proved to be the most efficient base for the

Table II Effect of various bases on the conversion of acetophenone oxime into N-phenyl acetamide

	NOH -	TsIm/Base/ SiO ₂	<u> </u>
Entry	Base	Time (h)	Yield ^a (%)
1	None	24	trace
2	DBU	7	30
3	DABCO	12	25
4	DMAP	18	10
5	MgO	10	20
6	Cs_2CO_3	1	96
7	K ₂ CO ₃	4	63
8	TEA	10	20
9	$Al_2O_3{}^b$	4	75

^aIsolated yield.

^bBasic alumina.

conversion of acetophenone oxime into *N*-phenyl acetamide. Other bases such as K_2CO_3 and Al_2O_3 (Table II, entries 7 and 9) afforded lower yields of amide.

The optimized amount of TsIm was found to be 1.2–2.0 equiv. per equivalent of ketoxime. We also investigated other TsIm analogues (Table III). As the data in Table III indicate, using TsIm (Table III, entry 3) increased the reaction rate and yield in comparison

	NOH Reagent/Cs ₂ CO ₂ DMF, reflu	$x \rightarrow N$	
Entry	Reagent	Time (h)	Yield ^a (%)
1		7	65
2	$F_3C - S = N$	6	58
3		1	96
4		7	60
5	$- \sum_{i=0}^{O} \sum_{i=0}^{N} \sum_{NO_2}^{NO_2}$	12	54
6		12	49
7		48	NR^b

 Table III
 Comparison of TsIm reactivity with analogues on the conversion of acetophenone oxime into N-phenyl acetamide

^aIsolated yield.

^bNo reaction.

	NOH Tslm/Cs ₂ CO ₃ / L DMF, re	ewis Acid	<
Entry	Lewis acid	Time (h)	Yield ^a (%)
1	None	8	42
2	LiCl	5	82
3	SiO ₂	1	96
4	Al(OAc) ₃	2	91
5	MnCl ₂ .4H ₂ O	18	15
6	CdCl ₂ .H ₂ O	2	88
7	NiCl ₂ .6H ₂ O	8	30
8	FeCl ₂ .4H ₂ O	3	90
9	SnCl ₂ .2H ₂ O	10	38
10	ZnCl ₂	5	45
11	CuCl	10	20

Table IV Effect of various Lewis acids on the conversion of acetophenone oxime into N-phenyl acetamide

^aIsolated yield.

with other sulfonyl analogues. Replacing the tolyl in TsIm with methyl, trifluoromethyl, and phenyl did not afford satisfactory results (Table III, entries 1, 2, and 4). Furthermore, other azole analogues of TsIm were not as effective as imidazole (Table III, entries 5 and 6). *N*-Tosyl phthalimide (Table III, entry 7) was inactive for the conversion of acetophenone oxime into *N*-phenyl acetamide even after refluxing for 48 h.

We also evaluated the role of several Lewis acids as catalysts on the reaction model (Table IV). In the absence of catalyst, the reaction occurred but only in moderate yield. However, using SiO₂ (Table IV, entry 3) shortened the reaction time and remarkably increased the yield. The use of Al(OAc)₃, CdCl₂.H₂O, and FeCl₂.4H₂O (Table IV, entries 4, 6, and 8) also afforded good results. However, SiO₂ was preferred for use not only because of higher yield and reasonable reaction rate but also because of it is cheap, easy to handle, and readily available. Moreover, SiO₂ is a heterogeneous and reusable catalyst that can be removed from the reaction mixture easily by simple filtration.¹⁹

The generality and versatility of this method was demonstrated by its application to various structurally different ketoximes (Table V). As the results in Table V indicate, both symmetrical and unsymmetrical ketoximes were successfully converted into the amides in good yields. Most of the oximes used in this research are commercially available or can be easily prepared by the procedure explained in the literature.²⁰ By this method, both (*E*)- and (*Z*)-isomers of ketoximes can be converted into amides and in most cases a mixture of (*Z*)- and (*E*)-isomers was used.

The BR mechanism of ketoximes and its *O*-sulfonate derivatives is well discussed in many articles.^{14g,21} Both *Z*- and *E*-*O*-oxime sulfonates are prone to BR, which in most cases an alkyl or aryl residue *anti* to the leaving group is prior to migrate.^{14g,21} Since we simultaneously have *Z*- and *E*-*O*-oxime sulfonates in our reaction mixture, the synthesis of two isomer amides is expected. Furthermore, BR attempts of pure *E*- or *Z*-oxime isomers or *O*-oximes sulfonates did not furnish the synthesis of an amide isomer exclusively.²²

$\begin{array}{ccc} {\rm Yield}\;({\rm a})^b & {\rm Yield}\;({\rm b})^b \\ {\rm Time}\;({\rm h}) & (\%) & (\%) \end{array}$	1 95 —	1 95 5	2 90 4		2 89 7	2 89 7 2 91 4
Amide (b) ^a	1	O ZI	0=	H		
Amide (a) ^a		o≓∕zi	Br	D= ZI		
Ketoxime	HON	HON	HON	Break and the second se	G H H H H H H H H H H H H H H H H H H H	Me CC B
Entry ^{Ref}	1 5.7-9.11a.18a.18c	24.5.8.9.11a.18a.18c	35,18a		45.18a	45.18a 5 18d

(Continued on next page)

	Table VI Beckmann rea	urrangement of ketoximes using TsIm.	/SiO2/Cs2CO3 in refluxing DMF (C	continued)		
Entry ^{Ref}	Ketoxime	Amide (a) ^a	Amide (b) ^a	Time (h)	Yield $(a)^b$ (%)	$\frac{\text{Yield }(b)^{b}}{(\%)}$
718a	HON	und de la companya de	UN NH	7	16	S.
85.9,11a,18a	Me	Me	H Me	1.5	94	Q
941,5,11a,18a	Meo	Meo	H	-	95	4
10 ⁴ a.11a	O2N NOH	O2N H H H	H NO2	0	8	Ś
11 ^{4b}	Meo	Meo	H	1.5	93	Г

nt of ketoxim Tahla VI Back

Downloaded by [University of Saskatchewan Library] at 05:52 03 October 2012



14^{5,7,18c}

 $12^{4,5,8}$

 13^{7}

(Continued on next page)

1665

16^{4a,8,11a,18c}

 $15^{8,11a}$

			102/CS2CO2 III TEIIUXIIIB DIML (C	onumea)		
Entry ^{Ref}	Ketoxime	Amide (a) ^a	Amide $(b)^a$	Time (h)	Yield $(a)^b$ (%)	Yield $(b)^b$ (%)
17 ^{8,11a}	HON	o≓∕	I	6	85	1
189	HON	NT NT	Ι	61	06	I
19 ^{18b.c}	HON	o≓ ZH	NH NH	0	16	Г
20 ^{9.18c}	HON	O T T T	NT NO	0	88	4

sing TsIm/SiO2/Cs2CO3 in refluxing DMF (Continued) of keto: t, ÷ Tahla V Re

 a All products were characterized by 1H and $^{13}C-NMR$, IR, CHN and MS analysis. b Isolated yield.

It is well demonstrated and fully established that both Z- and E-oxime isomers can be interconverted by nitroso-oxime tautomerization ([1,3]-H shift).²³ In addition, isomeric interconversion can happen for Z and E-O-oxime sulfonates in strong acidic media.^{16a} These isomeric interconversions annihilate the effort for selective synthesis of one isomer amide and often lead to cumbersome and tedious separation of isomers from a complicated reaction mixture. However, comparing the ratio of synthesized amides from acetophenoxime using our method that employs SiO₂ with other effective Lewis acids (Scheme 2) shown in Table IV, we experienced that ratios of two amide isomers can be altered by changing the Lewis acid. The results are depicted in Table VI.





As the data in Table VI indicate, among the effective Lewis acids used in our experiments (see Table IV), SiO₂ is proven to exhibit the better selectivity for catalyzing BR of *E*-acetophenoxime that affords *N*-phenyl acetamide (**2a**) mainly with a trace amount of **2b** isomer. Although the better migratory aptitude is for anti phenyl moiety in *E*-isomer in comparison with anti methyl in *Z*-isomer, however, because of nitroso-oxime tautomeric interconvertion of the *E*- and *Z*-isomer, the generation of amide **2b** is inevitable, and this was indicated by TLC and HPLC analysis. One may assume the weaker Lewis acid property of SiO₂ compared to other Lewis acids in Table VI is the reason for the higher selectivity. Nevertheless, using *ab initio* (Hartree-Fock; 6–31G, run on Gaussian 98 version 9.2 software) and semi-empirical [Austin Model 1 (AM1) and Parameterized Model 3 (PM3) run on MOPAC in CS Chem 3D Ultra 8; 2004 Cambridge Soft and Hyperchem,

Table VI Effect of various Lewis acids on the ratio of N-phenyl acetamide (2a)/N-methyl benzamide (2b)

NOH	Tslm/Cs₂CO₃/ Lewis Acid DMF, reflux	O N H 2a	
Entry	Lewis acid	Time (h)	2a/2b ^a
1	LiCl	5	7.0/3.0
2	SiO ₂	1	9.5/0.5
3	Al(OAc) ₃	2	6.5/3.5
4	CdCl ₂ .H ₂ O	2	7.5/2.5
5	FeCl ₂ .4H ₂ O	3	8.0/2.0

^aThe ratios were attained by HPLC analysis.



Figure 1 Binding of Z- and E-O-acetophenoxime sulfonate at surface of silica gel.

Hypercube Inc., version 7] quantum mechanical calculations²⁴ to rationalize this result has manifested more accurate standpoints. The studies indicate that higher reactivity of *E-O*-acetophenoxime sulfonate does not merely depend on phenyl moiety anti to leaving group, but also depends on differences in the geometrical and spatial orientation between *Z*- and *E-O*-acetophenoxime sulfonate. In Figure 1, the approaches of the optimized geometry of *Z*- and *E-O*- acetophenoxime sulfonate for binding to the surface of silica gel using *ab initio* 6-31G is demonstrated. As is shown in Figure 1, it is supposed that the hydrogen bonding between hydroxyl groups on silica surface and negative oxygens of sulfonate direct the approach of *Z*- or *E-O*-acetophenoxime sulfonate to the electrophilic center of silicon. To witness this claim, the charges of heteroatoms in both *Z*- and *E-O*-acetophenoxime sulfonate were calculated, and the data are depicted in Table VII. As is indicated in Table VII, the oxygen of the sulfonyl moiety has the most negative values, and it is assumed that maximum interaction between these oxygens and the silica surface can happen. However,

		³ C N-			
			Charge ^a		
Isomer	N(1)	O(2)	O(3)	O(4)	S(5)
<i>E</i> -isomer Z-isomer	0.08292 0.08599	-0.66618 -0.69705	-0.97670 -0.98678	-1.00095 -0.98369	3.12114 3.11724

Table VII Calculated charges of heteroatoms in Z- and E-O- acetophenoxime sulfonate using AM1 calculations

^aCharges in Mulliken unit.

comparing the geometrical differences between two isomers is a good indication that the *E*-isomer has more room for approaching the silica surface than *Z*-isomer does.

CONCLUSIONS

A facile and highly efficient method for Beckmann rearrangement of ketoximes into *N*-substituted amides using *N*-(*p*-toluenesulfonyl)imidazole (TsIm) is described. This methodology is highly efficient and regioselective for various structurally diverse ketoximes including symmetrical and unsymmetrical as well as cyclic oximes. In this experiment, SiO₂ as a mild Lewis acid catalyst affects the ease of reaction as well as regioselectivity. Several quantum mechanical reasons were discussed for rationalizing the effect of SiO₂ in this BR.

EXPERIMENTAL

All chemicals were purchased from Fluka or Merck chemical companies except for TsIm^{17a} and some of the oximes,²⁰ which were prepared according to published methods. Solvents were purified and dried according to reported methods²⁵ and stored over 3Å molecular sieves. The progress of the reactions was followed with TLC using silica gel SILG/UV 254 plates. Silica gel 60, 0.063–0.200 mm (70–230 mesh ASTM) was used for column chromatography. IR spectra were run on a Shimadzu FTIR-8300 spectrophotometer. The ¹H NMR (250 MHz) and ¹³C NMR (62.5 MHz) were run on a Brüker Avance DPX-250 FT-NMR spectrometer; δ in parts per million, *J* in hertz. Mass spectra were recorded on a Shimadzu GCeMS-QP 1000 EX apparatus. Microanalyses were performed on a Perkin Elmer 240-B microanalyzer. Melting points (mp) were recorded on a Büchi 510 apparatus in open capillary tubes and are uncorrected.

GENERAL PROCEDURE FOR THE BECKMANN REARRANGEMENT OF KETOXIMES INTO AMIDES

To a double-necked round bottom flask (100 mL) equipped with a condenser, a mixture of ketoxime (0.01 mol), freshly prepared $TsIm^{17a}$ (0.012 mol), SiO_2 (1 g), and Cs_2CO_3 (0.01 mol) in DMF (20 mL) was added. The mixture was refluxed, and in most cases, darkening occurred. Reflux was continued until TLC monitoring indicated no further improvement in the conversion (Table V). The catalyst was filtered off, and the filtrate was evaporated under vacuum to remove the solvent. The remaining foam was dissolved in CHCl₃ (100 mL) and subsequently washed with water (2 × 100 mL). The organic layer was dried (Na₂SO₄) and evaporated. The crude product was purified by column chromatography on silica gel and eluted with a mixture of *n*-hexane/EtOAc.

REFERENCES

- (a) M. Negwer and H.-G. Scharnow, Organic-Chemical Drugs and Their Synonyms, 8th ed. (Wiley-VCH, Weinheim, Germany, 2001), p. 4254 (b) G. W. A. Milne, CRC Handbook of Pesticides (CRC Press, Boca Raton, FL, 1995); (c) A. Greenberg, C. M. Breneman, and J. F. Liebman, The Amide Linkage Structural Significance in Chemistry, Biochemistry, and Materials Science (Wiley-Interscience, New York, 2002).
- (a) J. March, Advanced Organic Chemistry, 4th ed. (John Wiley & Sons (Asia) Ltd., Singapore, 2005);
 (b) G. Tennant, In Comprehensive Organic Chemistry, D. Barton, D. W. Ollis, and

I. O. Sutherland, Eds. (Pergamon Press, Oxford, UK, 1979), vol. 2, p. 528 (c) R. C. Larock, *Comprehensive Organic Transformations*, 2nd ed. (VCH, New York, 1999); (d) K. N. Moruoka and H. Yamamoto, In *Comprehensive Organic Chemistry*, B. M. Trost, I. Fleming, and E. Winterfeld, Eds. (Pergamon Press, Oxford, UK, 1991), vol. 6, p. 381.

- (a) E. Beckmann, Ber., 19, 988 (1886); (b) B. Jones, Chem. Rev., 35, 335 (1944); (c) A. H. Blatt, Chem. Rev., 12, 215 (1933); (d) L. G. Donaruma and W. Z. Heldt, Org. React., 11, 1 (1960).
- (a) L. De Luca, G. Giacomelli, and A. Porcheddu, J. Org. Chem., 67, 6272 (2002); (b) Y. Furuya, K. Ishihara, and H. Yamamoto, J. Am. Chem. Soc., 127, 11240 (2005).
- 5. S. Chandrasekhar and K. Gopalaiah, Tetrahedron Lett., 44, 755 (2003).
- 6. S. Chandrasekhar and K. Gopalaiah, Tetrahedron Lett., 43, 2455 (2002).
- 7. M. Arisawa and M. Yamaguchi, Org. Lett., 3, 311 (2001).
- 8. B. Wang, Y. Gu, C. Luo, T. Yang, L. Yang, and J. Suo, Tetrahedron Lett., 45, 3369 (2004).
- 9. R. Anilkumar and S. Chandrasekhar, Tetrahedron Lett., 41, 5427 (2000).
- 10. Y. Izumi, Chem. Lett., 19, 2171 (1990).
- (a) D. Li, F. Shi, S. Guo, and Y. Deng, *Tetrahedron Lett.*, **46**, 671 (2005); (b) M. A. Kira and Y. M. Shaker, *Egypt. J. Chem.*, **6**, 551 (1973).
- (a) Y. Ikushima, K. Hatakeda, O. Sato, T.Yokoyama, and M. Arai, J. Am. Chem. Soc., 122, 1908 (2000);
 (b) O.Sato, Y. Ikushima, and T.Yokoyama, J. Org. Chem., 63, 9100 (1998);
 (c) M. Boero, T. Ikeshoji, C. C. Liew, K. Terakura, and M. Parrinello, J. Am. Chem. Soc., 126, 6280 (2004);
 (d) Y. Ikushima, O. Sato, M. Sato, K. Hatakeda, and M. Arai, Chem. Eng. Sci., 58, 935 (2003).
- (a) J. Peng and Y. Deng, *Tetrahedron Lett.*, **42**, 403 (2001); (b) R. X. Ren, L. D. Zueva, and W. Ou, *Tetrahedron Lett.*, **42**, 8441 (2001); (c) J. Gui, Y. Deng, Z. Hu, and Z. Sun, *Tetrahedron Lett.*, **45**, 2681 (2004).
- (a) Y. Ishihada, S. Sasatani, K. Maruoka, and H. Yamamoto, *Tetrahedron Lett.*, 24, 3255 (1983);
 (b) A.Costa, R. Mestres, and J. M. Riego, *Synth. Commun.*, 12, 1003 (1982);
 (c) W. Z. Heldt, *J. Am. Chem. Soc.*, 80, 5880 (1958);
 (d) R. P. Frutos and D. M. Spero, *Tetrahedron Lett.*, 39, 2475 (1998);
 (e) C. A. Grob, H. P. Fischer, W. Raudenbusch, and J. Zergeny, *Helv. Chim. Acta*, 47, 1003 (1964);
 (f) J. C. Craig and A. R. Naik, *J. Am. Chem. Soc.*, 84, 3410 (1962);
 (g) B. S. Lee, S. Chu, I. Y. Lee, B.-S. Lee, C. E. Song, and D. Y. Chi, *Bull. Korean Chem. Soc.*, 21, 860 (2000).
- (a) T. A. Geissman and A. Armen, J. Am. Chem. Soc., 77, 1623 (1955); (b) D. J. Cram and M. J. Hatch, J. Am. Chem. Soc., 75, 33 (1953); (c) P. Oxley and W. F. Short, J. Chem. Soc., 1514 (1948); (d) K. Maruoka, T. Miyazaki, M. Ando, Y. Matsumura, S. Sakane, K. Hattori, and H. Yamamoto, J. Am. Chem. Soc., 105, 2831 (1983).
- (a) R. F. Brown, N. M. V. Gulick, and G. H. Schmid, J. Am. Chem. Soc., 77, 1094 (1955);
 (b) R. K. Hill and O. T. Chortyk, J. Am. Chem. Soc., 84, 1064 (1962).
- (a) M. N. Soltani Rad, S. Behrouz, and A. Khalafi-Nezhad, *Tetrahedron Lett.*, **48**, 3445 (2007);
 (b) M. N. Soltani Rad, A. Khalafi-Nezhad, S. Behrouz, and M. A. Faghihi, *Tetrahedron Lett.*, **48**, 6779 (2007);
 (c) M. N. Soltani Rad, S. Behrouz, M. A. Faghihi, and A. Khalafi-Nezhad, *Tetrahedron Lett.*, **49**, 1115 (2008);
 (d) M. N. Soltani Rad, A. Khalafi-Nezhad, S. Behrouz, M. A. Faghihi, and A. Khalafi-Nezhad, *Tetrahedron Lett.*, **49**, 1115 (2008);
 (d) M. N. Soltani Rad, A. Khalafi-Nezhad, S. Behrouz, M. A. Faghihi, A. Zare, and A. Parhami, *Tetrahedron*, **64**, 1778 (2008).
- (a) F. Matloubi Moghaddam, A. A. Rastegar Rad, and H. Zali-Boinee, *Synth. Commun.*, **34**, 2071 (2004);
 (b) M. K. Dongare, V. V. Bhagwat, C. V. Ramana, and M. K. Gurjar, *Tetrahedron Lett.*, **45**, 4759 (2004);
 (c) H. Eshghi and Z. Gordi, *Synth. Commun.*, **33**, 2971 (2003);
 (d) B. M. Khadikar and D. J. Upadhyaya, *Synth. Commun.*, **32**, 1867 (2002).
- 19. The reusability of SiO_2 was checked by elaborating the recycled SiO_2 for ten reactions without remarkable losses in reactivity.
- 20. J. S. Buck and W. S. Ide, Org. Syn. Coll. Vol. II, 622 (1943).
- (a) S. Yamabe, N. Tsuchida, and S. Yamazaki, J. Org. Chem., 70, 10638 (2005); (b) M. T. Nguyen, G. Raspoet, and L. G. Vanquickenborne, J. Am. Chem. Soc., 119, 2552 (1997); (c) W. Z. Heldt, J. Org. Chem., 26, 1695 (1961).

- 22. The separation of *E* and *Z*-oximes was achieved following a procedure in the literature: J. H. Paul, U.S. Patent, 4158015 (1979); *Chem. Abstr.*, **91**, P107810v (1979) and also visit http://www.freepatentsonline.com/4158015.html.
- To endorse such interconversion, AM1 calculation indicated that the barrier energy is 4.0505 Kcal/mol for conversion of Z- and E-acetophenoxime to each other. Also see E. D. Raczyńska, T. M. Krygowski, J. E. Zachara, B. Ośmiałowski, and R. Gawinecki, J. Phys. Org. Chem., 18, 892 (2005).
- 24. A. Hinchliffe, *Molecular Modeling for Beginners* (John Wiley & Sons, Ltd., Chichester, England, 2005).
- A. I. Vogel, *Practical Organic Chemistry* (Longmans, Green, London, England, 1954), Chapter 2, pp. 161–176.