

Construction of *N*-Boc-2-Alkylaminoquinazolin-4(3*H*)-Ones via a Three-Component, One-Pot Protocol Mediated by Copper(II) Chloride that Spares Enantiomeric Purity

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Abstract: Chiral 2-alkylquinazolinones are key synthetic intermediates, but their preparation in high optical purity is challenging. Thus, a multicomponent procedure integrating anthranilic acids, *N*-Boc-amino acids, and amines in the presence of methanesulfonyl chloride, *N*-methylimidazole, and copper(II) chloride was developed to mildly afford *N*-Boc-2-alkylaminoquinazolin-4(3*H*)-ones with excellent preservation of enantiomeric purity (> 99% ee). Copper(II) chloride was essential to retaining enantiopurity, and reaction component structural changes were well tolerated, resulting in an efficient, all-in-one procedure that promotes sequential coupling, lactonization, aminolysis, and cyclization in good yields. The method was applied to the rapid assembly of four key intermediates used in the synthesis of high profile quinazolinones, including several PI3K inhibitor drugs.

Keywords: quinazolinone; racemization; copper-mediated; enantiopurity; PI3 kinase

The quinazolinone framework is a synthetically useful intermediate found in a vast number of natural products with a broad spectrum of biological activity.^[1] Medicinal chemistry programs centered on this motif have produced several clinical candidates and approved drugs featuring a 2-alkylamino-quinazolin-4(3*H*)-one core (Figure 1, *red highlight*). For example, idelalisib **1** was FDA approved^[2] in 2014 as a first-in-

class selective inhibitor of PI3K δ for the treatment of some blood cancers.^[3] Several quinazolinone-based PI3K inhibitors^[3c,4] appeared afterward, such as the antiarthritic triamino-pyrimidine **2**^[5] and the immunomodulating anti-neoplastic agent, acalisib **3**.^[6] Ispinesib **4** is a kinesin spindle protein (KSP) inhibitor that is in phase II clinical trials for the treatment of neoplastic diseases.^[7] Like isspinesib, quinazolinone **5** features an *N*-acylated 2-alkylaminoquinazolinone, but is valued for its anti-inflammatory action due to CXCR3 receptor antagonism.^[8]

Synthetic approaches to the 2-alkylaminoquinazolin-4(3*H*)-one core frequently converge to *N*-Boc protected intermediates **7** and rely on a dehydrative procedure incorporating an anthranilic acid, *N*-Boc-protected amino acid **6** and an aniline in the presence of HOP(OPh)₂ or P(OPh)₃ in pyridine (Scheme 1).^[4b-d,5,9] Alternatively, isobutyl chloroformate and *N*-methylmorpholine (NMM) have been used in place of the phosphite reagents to construct the quinazolinone core,^[8,10] while other methods generate anthranilamides via peptide coupling, followed by cyclization using HMDS/I₂,^[11] TMSCl,^[12] or bis(trimethylsilyl)acetamide.^[13] Preparing anthranilamides from 2-nitrobenzoic acids has also been explored^[13–14] as a means to afford Boc-protected 2-alkylaminoquinazolin-4(3*H*)-ones **7** with high enantiopurity via Mumm rearrangement, followed by reduction and cyclization.^[15] Nonetheless, many of these methods demonstrated one or more limitations such as low overall yield, multistage purification, narrow substrate scope, need for synthetically challenging

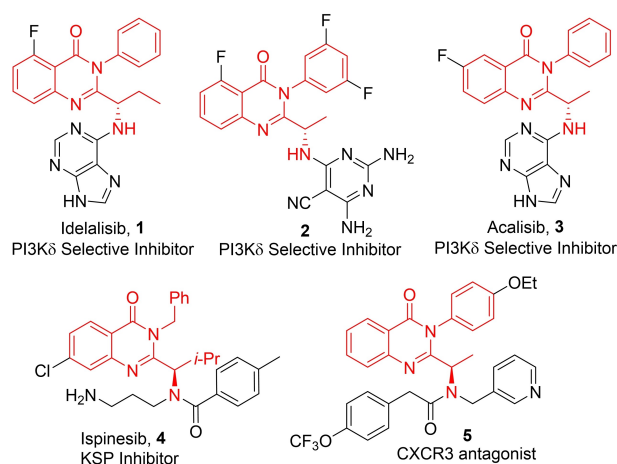
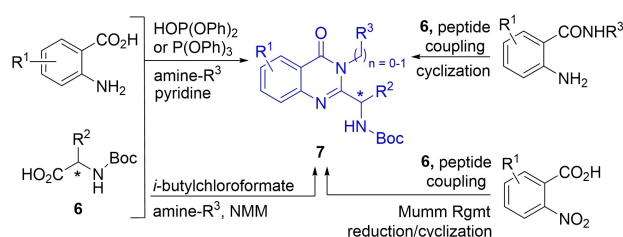


Figure 1. Selected 2-alkylaminoquinazolin-4(3*H*)-ones.

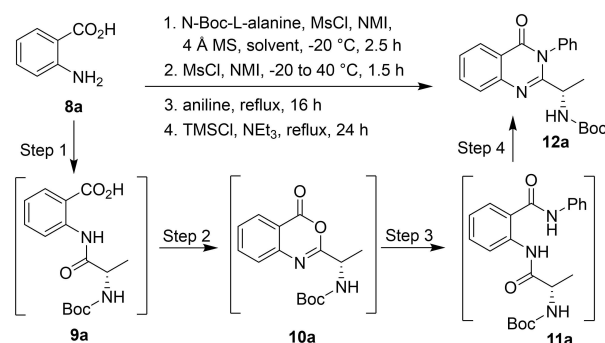


Scheme 1. General synthetic approaches to *N*-Boc-quinazolinones.

starting materials, use of sensitizing coupling reagents,^[16] or erosion of enantiopurity.

For the purpose of using *N*-Boc protected 2-alkylaminoquinazolin-4(3*H*)-ones as substrates in our quinazolinone rearrangement^[17] chemistry leading to benzamidines, we required a method that would avoid these issues and efficiently deliver a variety of these quinazolinones with high enantiopurity. We observed products of variable optical purity with the phosphite protocol that was dependent on the substitution pattern of the anthranilic acid. With the isobutylchloroformate/NMM procedure, we obtained low yields of the desired quinazolinones and significant quantities of side products. Alternatively, we found that the coupling of anthranilic acids with anilines mediated by *MsCl* and *N*-methylimidazole (NMI) was promising (Scheme 2).^[18] To survey these conditions, we used anthranilic acid **8a**, *N*-Boc-L-alanine and aniline as substrates and modulated the reagent stoichiometry, solvent, and temperature.

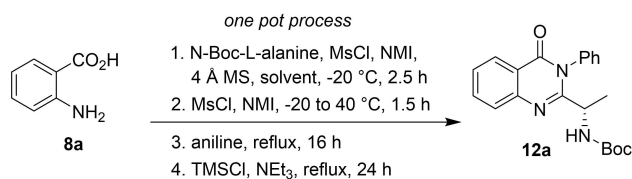
The reactions were initially monitored by NMR and later assessed by TLC and LCMS when purified intermediates were in hand. Analysis of the data revealed that a single equivalent of *MsCl* and NMI relative to anthranilic acid resulted in a mixture of acid **8a**, amide **9a** and benzoxazinone **10a**. Additional *MsCl*/NMI (1.2 eq. each) facilitated **10a** formation



Scheme 2. Exploratory chemistry leading to **12a** formation.

such that, after the addition of aniline, a mixture of diamide **11a** and **12a** was observed. Heating of **11a**/**12a** with TMSCl^[12] and NEt₃ in dichloromethane resulted in a 47% yield of quinazolinone **12a** and 98% ee (Table 1, entry 1).

With this result in hand, a systematic study of reaction parameters was undertaken to optimize the process. Firstly, we found it was advantageous to run the reaction without isolation of any intermediates, hence we optimized the process as a one-pot procedure. The addition of molecular sieves in step 1 was necessary to avoid hydrolysis of benzoxazinone **10a** (see supplementary Table S1). Increasing the equivalency of NMI in step 2 improved the yield of **12a** without eroding the enantiomeric purity (Table 1, entries 2–3); however, adding additional quantities of NMI beyond 1.0 equivalent in step 1 reduced the ee value of the product (entries 4–5, Table 1). Exchange of solvent from dichloromethane to dichloroethane, THF, or acetonitrile with the other reaction parameters of entry 3 were inferior with respect to both yield and optical purity (entries 6–8). Changes to the temperature in steps 1 or 2, or altering the equivalency of aniline (step 3) or TMSCl/NEt₃ (step 4) did not improve the enantiomeric purity of the product (Table S1, entries 8–11). As some racemization was still occurring, we took note of reports showing that this issue in mixed anhydride type peptide couplings could be mitigated with the addition of CuCl₂.^[19] The addition of CuCl₂ (0.25 equiv.) in DCM afforded quinazolinone **12a** in 63% yield and >99% ee (Table 1, entry 9). Switch of solvent to DCE resulted in a slight loss in enantiomeric purity and yield, though increasing the CuCl₂ equivalency and increasing the amount of NMI in step 2 restored the enantiopurity to >99% (entry 12). This became important later for some substrates in our scope that required heating at a higher temperature than what could be accomplished in DCM. Notably, we revisited the isobutyl chloroformate/NMM conditions after seeing the copper(II) chloride effect, but only trace amounts of quinazolinone **12a** were

Table 1. Optimization of quinazolinone **12a** formation.^[a]

entry	MsCl (equiv.)	NMI (equiv.)	CuCl ₂ (equiv.)	solvent	12a yield (%)	ee ^[c] (%)
1	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 1.2 ^[c]	—	DCM	47	98
2	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 1.5 ^[c]	—	DCM	57	98
3	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 2.0 ^[c]	—	DCM	62	98
4	2.2 ^[d]	3.0 ^[d]	—	DCM	66	96
5	1.0 ^[b] + 1.2 ^[c]	2.0 ^[b] + 1.0 ^[c]	—	DCM	57	97
6	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 2.0 ^[c]	—	DCE	55	93
7	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 2.0 ^[c]	—	THF	22	91
8	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 2.0 ^[c]	—	CH ₃ CN	36	93
9	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 2.0 ^[c]	0.25	DCM	63	> 99
10	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 2.0 ^[c]	0.25	DCE	52	98
11	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 2.0 ^[c]	0.50	DCE	45	> 99
12	1.0 ^[b] + 1.2 ^[c]	1.0 ^[b] + 3.0 ^[c]	0.50	DCE	50	> 99

^[a] 1.0 mmol scale in solvent (0.07 M). Reflux refers to the boiling point of the solvent indicated. Yields reflect isolated product.

^[b] Equivalency of reagent added in step 1.

^[c] Equivalency of reagent added in step 2.

^[d] All MsCl and NMI were added in step 1.

^[e] Percent ee determined by chiral HPLC comparison of peak AUCs for each enantiomer obtained by this method. MsCl = methanesulfonyl chloride; NMI = *N*-methylimidazole; TMSCl = trimethylsilyl chloride; NEt₃ = triethylamine; DCM = dichloromethane; DCE = 1,2-dichloroethane; THF = tetrahydrofuran; CH₃CN = acetonitrile.

observed when these reagents were switched out for the MsCl/NMI system in our new protocol.

Moving forward with our one-pot protocol, we surveyed a collection of substituted anthranilic acids, anilines or benzylamine, and α -substituted, *N*-Boc protected amino acids and their associated effects on yield and enantiomeric purity (Table 2). Substitution of the anthranilic acid core revealed a 15% better yield for a C5-trifluoromethyl analog **12d** compared to a C5-methoxy derivative **12c**, presumably due to increased susceptibility of the former case to attack by a weakly nucleophilic aniline or stabilization of negative charge in the intermediates. Nonetheless, anthranilic acids **8a–e** were effective substrates, delivering quinazolinones **12a–e** in reasonable yields and excellent enantiomeric purity in DCM. When a C6-fluorine atom was present on the anthranilic acid, the corresponding diamide was not completely converted to quinazolinone **12f** in step 4; however, switching to the alternative DCE conditions (Table 1, entry 12) permitted a higher reaction temperature and afforded **12f** in 30% yield and 98% ee. The relative low yield of **12f** may be due its instability, as C6-halogenated quinazolinones have been reported to be problematic.^[4a] Nonetheless, the use of DCE/CuCl₂ was beneficial for a few other substrates, especially those that employed deactivated anilines or bulky *N*-Boc protected amino acids, such as those leading to **12j**, **12l** and **12m**. For

example, quinazolinone **12l** was obtained in 41% yield and 95% ee using DCM and 0.25 equiv. of CuCl₂ but in DCE and with 0.50 equiv. of CuCl₂, **12l** was obtained in the same yield but with an improved 99% ee.

Good yields and excellent ee values were observed for a variety of anilines and benzylamine when paired with *N*-Boc-alanine (**12g–12k**). Notably, for **12k** in which benzylamine was used in place of an aniline, fewer equivalents of the amine were required (4.0 equiv.) and the cyclization step employing TMSCl/NEt₃ was unnecessary, resulting in direct formation of **12k** in 61% yield and >99% ee. This may be due to the greater nucleophilicity of benzylamine compared to the use of anilines. The procedure also tolerated the incorporation of more bulky amino acid side chains such as those in valine, methionine and cyclopropylglycine, as shown by the preparation of quinazolinones **12m–o**.

To assess if the protocol was beneficial in the synthesis of previously reported *N*-Boc-2-alkylamino-quinazolinones, we approached the formal syntheses of four quinazolinone drugs or candidates for which the requisite *N*-Boc-quinazolinones were known. Quinazolinone **12p**, a key idelalisib **1** synthetic intermediate,^[3a,14–15] had been reportedly prepared via a phosphite-mediated strategy, though the yield and enantiopurity was not reported (Table 3, entry 1).

Table 2. Method substrate scope, yields and enantiomeric purity of *N*-Boc-2-alkylaminoquinazolinones.^[a]

one pot process	
1. NH-Boc-L-CHR ² CO ₂ H, MsCl, NMI, CuCl ₂ , 4 Å MS, solvent, -20 °C, 2.5 h	
2. MsCl, NMI, -20 to 40 °C, 1.5 h	
3. substituted aniline or BnNH ₂ , reflux, 16 h	
4. TMSCl, NEt ₃ , reflux, 24 h	
8a-f	12a-o
12a , 63% yield >99% ee 12b , 45% yield >99% ee 12c , 40% yield 98% ee 12d , 55% yield >99% ee 12e , 44% yield >99% ee 12f ^[b] , 30% yield 98% ee 12g , 66% yield 98% ee 12h , 66% yield >99% ee 12i , 60% yield >99% ee 12j ^[b] , 45% yield 98% ee 12k ^[b,c] , 61% yield >99% ee 12l ^[b] , 42% yield >99% ee 12m ^[b] , 30% yield 97% ee 12n , 45% yield 98% ee 12o , 40% yield 98% ee	

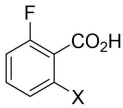
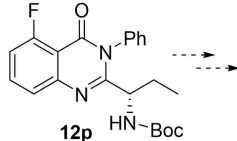
^[a] Reactions run on 1.0 mmol scale/0.07 M. Performed in DCM and with CuCl₂ (0.25 equiv.) unless otherwise noted; reflux refers to DCM boiling point unless DCE was used. Yields reflect isolated product. Percent ee determined by chiral HPLC comparison of peak AUCs for each enantiomer obtained by this method.

^[b] Used DCE/CuCl₂ (0.50 equiv.); reflux refers to DCE boiling point.

^[c] Used BnNH₂ (4.0 equiv.) and step 4 was unnecessary.

Using their published^[9c] protocol, we generated **12p** in 30% yield and 94% ee (entry 2). The generation of quinazolinone **12p** by Mumm rearrangement of an imidoyl chloride, followed by reduction and cyclization was reported to occur in 36% yield and 97–98% ee.^[15] Using anthranilic acid **8f** (X=NH₂), our one-pot,

Table 3. Comparison of yield and %ee using various methods to generate *N*-Boc-quinazolinone **12p**.

			idelalisib, 1		
8f		12p			
<i>see Table 3</i>					
entry	8f , X	method	ref	12 p yield (%) ^[a]	12 p ee (%) ^[b]
1	NH ₂	P(OPh) ₃ /pyridine aniline, 70 °C, 8 h	9c	not reported	
2	NH ₂	P(OPh) ₃ /pyridine aniline, 70 °C, 8 h ^[c]	9c ^[d]	30	94
3	NO ₂	SOCl ₂ coupling, Mumm rearrangement, reduction/cyclization	15	36	97–98 ^[e]
4	NH ₂	See Table 2, one pot, DCE, 1 mmol scale ^[c]	<i>this work</i>	33	> 99
5	NH ₂	See Table 2, one pot, DCE, 10 mmol scale	<i>this work</i>	43	> 99

^[a] Isolated yields.

^[b] Percent ee determined by chiral HPLC comparison of peak AUCs for each enantiomer.

^[c] Reactions run on 1.0 mmol scale.

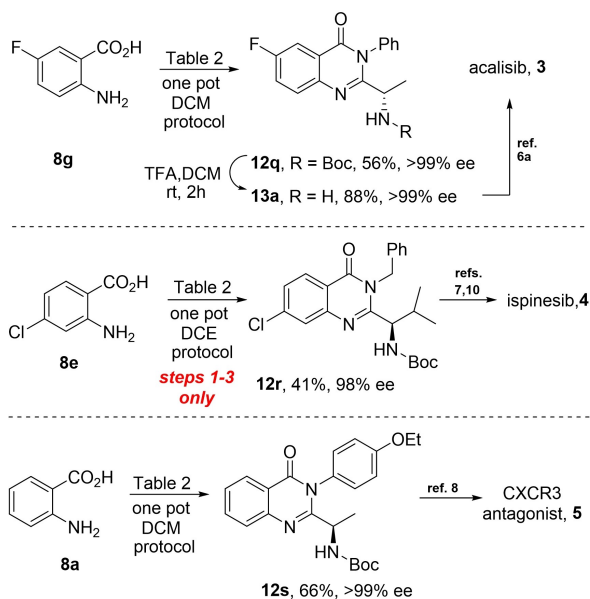
^[d] Procedure from ref. 9c for **12p** was reproduced in our lab and resulting yields and %ee of **12p** are reported (see SI).

^[e] Ref. 15 reported a 98% ee in the main manuscript but 97% ee in the SI for **12p**.

copper(II) chloride-mediated strategy afforded **12p** in 33% yield and 99% ee on a 1 mmol scale, and in 43% yield on a 10 mmol scale without loss of enantiomeric purity (> 99% ee, entry 5).

The high stereofidelity of the method was further demonstrated in the formal synthesis of acalisib **3** (Scheme 3). Using our protocol in DCM, anthranilic acid **8g** was converted into quinazolinone **12q** (56% yield, > 99% ee) which was deprotected with TFA to afford amine **13a** in 88% yield and > 99% ee. The transformation of **13a** to acalisib **3** has been reported,^[6a] though the yields and enantiopurity of **13a** prepared by that method were not provided. Nonetheless, the final enantiopurity of acalisib **3** was reported as > 99% ee after proceeding through a four-step protocol. We converge to the same intermediate **13a** using the one-pot procedure with a reasonable 49% yield and excellent enantiopurity.

For both the formal synthesis of ispinesib **4** and that of CXCR3 antagonist **5**, isobutyl chloroformate and *N*-methylmorpholine were combined with the necessary anthranilic acid and aniline to generate *N*-Boc quinazolinones **12r** and **12s**, respectively (Scheme 3). Using our protocol in DCE, the reaction of anthranilic acid

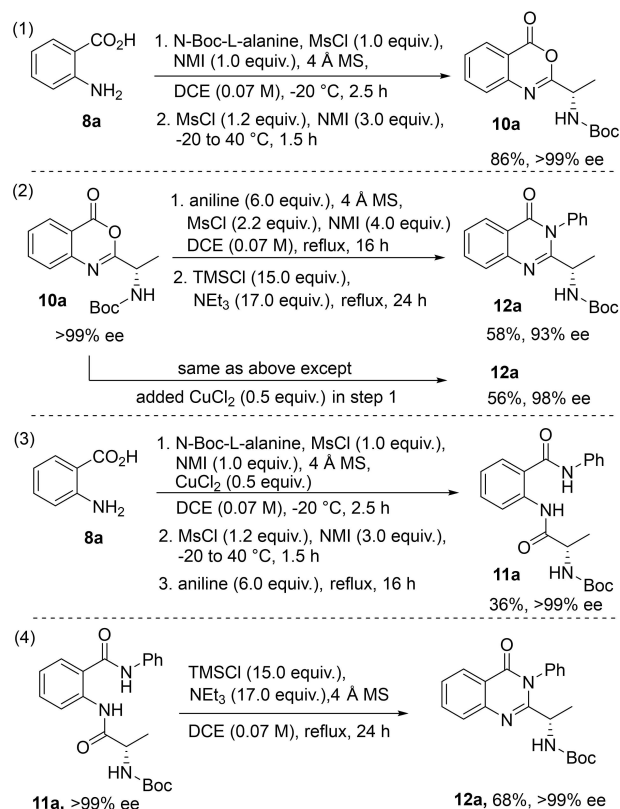


Scheme 3. Formal syntheses of acalisib **3**, ispinesib **4** and quinazolinone **5** using the one-pot procedure on a 1.0 mmol scale (0.07 M). Yields reflect isolated product and %ee was determined by chiral HPLC comparison of peak AUCs.

8e, *N*-Boc-D-valine, and benzylamine proceeded *without the need of step 4* and expeditiously afforded **12r**, the key intermediate in the synthesis of ispinesib **4**, with 98% ee and in a 41% yield.^[7,10] Quinazolinone **12s**, which was used to prepare^[8] CXCR3 antagonist **5** and was generated using isobutyl chloroformate/NMM in 30% yield over 4 steps (no reported %ee), was instead assembled using our one-pot protocol in DCM in 66% yield and >99% ee. Ultimately, these four key quinazolinone intermediates (**12p**, **12r**, **12s**, and **13a**) were successfully generated using the one-pot protocol and resulted in excellent enantiomeric purity and yields that are reasonable when considering the number of steps otherwise required to make them. These formal syntheses, taken together with the quinazolinone collection shown in Table 2, underscore the utility of this method in preserving the enantiopurity of the desired quinazolinone products.

Last, several control experiments were carried out to determine the point at which racemization occurred (Scheme 4). The conversion of anthranilic acid **8a** to benzoxazinone **10a** in DCE without CuCl_2 was arrested after step 2 (Scheme 4, panel 1). Isolation and characterization revealed that **10a** was obtained in an 86% yield, >99% ee, and showed no racemization occurring in the first two steps.

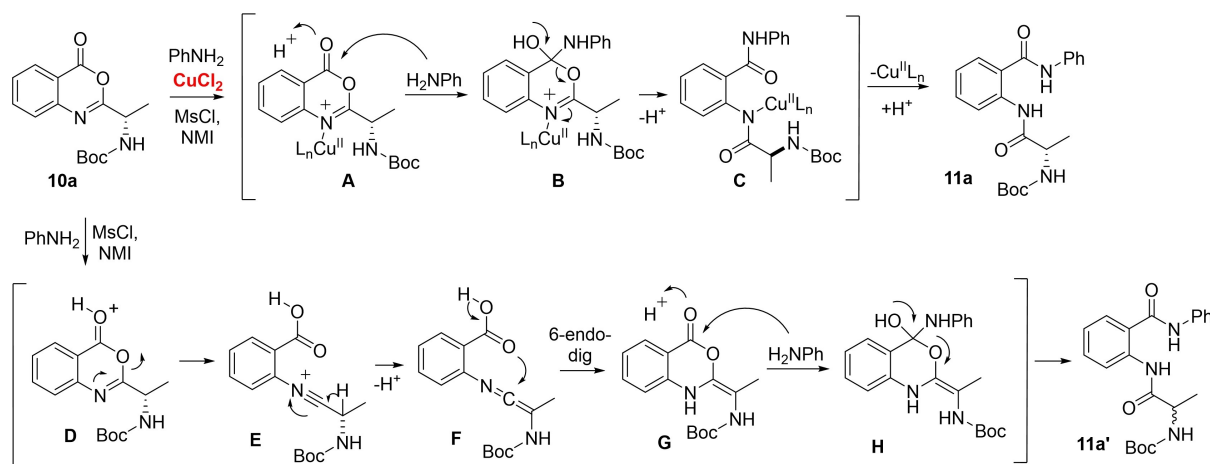
Treatment of isolated benzoxazinone **10a** (>99% ee) with aniline in DCE with and without copper (II) chloride showed erosion of enantiomeric purity in the absence of the additive (Scheme 4, panel 2). Formation of diamide **11a** from acid **8a** did not reveal



Scheme 4. Control experiments revealing need for CuCl_2 .

racemization, and isolation of the ring closing reaction with diamide **11a** and $\text{TMSCl}/\text{NEt}_3$ showed no loss of enantiopurity in the absence of copper(II) chloride to form **12a** (panel 4). Collectively, these results point to the sensitivity of benzoxazinone **10a** and the diamide forming reaction (step 3, Scheme 2) as the source of loss of enantiomeric purity and the point at which CuCl_2 is needed to prevent it.

Given that metal-coordination with the equivalent nitrogen atom in quinazolinones has been characterized,^[20] we reasoned that the CuCl_2 may coordinate the benzoxazinone core nitrogen atom in **10a**, as shown in Scheme 5 (intermediate A). Reaction between mesyl chloride and NMI forms HCl which can further activate the benzoxazinone carbonyl toward nucleophilic addition of the aniline, followed by elimination to form ring-opened intermediate C. Loss of the amide-nitrogen coordinated copper species can ultimately afford vis-amide **11a**. Alternatively, when copper(II) chloride was not present, we proposed that the stereocenter may be compromised by an alternative pathway *en route* to the formation of the bis-amide intermediate, in accordance with the results shown in Scheme 4. We took note of a report^[4a] from Patel and co-workers who, while generating quinazolinone PI3K inhibitors, proposed a mechanism by which the quinazolinones formed a nitrilium ion that ultimately



Scheme 5. Proposed role of CuCl_2 in attenuating racemization.

led to ring opening and bis-amide formation. In the case of the benzoxazinone **10a**, we propose that a structurally similar nitrilium ion intermediate may form by virtue of the uncoordinated imine-like nitrogen atom that fragments the activated ring to generate nitrilium ion **E** in the absence of copper(II) chloride. In the key step leading to racemization, loss of the acidic propargylic-like proton may generate a benzenamine **F** that could be intercepted by an intramolecular 6-endo-dig cyclization involving the nearby carboxylic acid group to afford benzoxazinyliene **G**. Attack of the aniline on the carbonyl of **G** would be expected to afford an intermediate **H** that, upon ring opening and subsequent tautomerization, would generate racemized bis-amide **11a'**. This rationale accounts for the observed racemization leading to **11a'** in the absence of CuCl_2 and the stabilization of the stereocenter when the reagent is used. Further, this mechanistic proposal underscores the importance of using the non-basic reagent, *N*-methylimidazole, as part of the amide coupling. As noted earlier, adding CuCl_2 to the previously reported isobutyl chloroformate/NMM conditions failed to improve reaction yield or preserve enantiopurity. In light of the proposed mechanism, this made sense as the *N*-methyl morpholine reagent would be expected to preferentially coordinate the copper(II) chloride over the substrate **10a**.

In summary, we have devised an efficient means of assembling *N*-Boc-protected 2-alkylaminoquinazolin-4(3*H*)-ones which are valuable intermediates in synthetic processes leading to bioactive natural product derivatives, promising lead compounds and marketed drugs. Faced with a need to generate an array of these intermediates reliably and with high enantiomeric purity, we developed a MsCl/NMI/CuCl_2 mediated protocol that incorporates commercially available, substituted anthranilic acids, *N*-Boc-amino acids, and amines. Notably, the peptide coupling, lactonization,

aminolysis, and cyclization occurs in one-pot without the need for isolation of intermediates and affords products in modest to good yields and excellent enantiopurities. Moreover, when benzylamine was employed in place of the aniline component, diamide cyclization occurred spontaneously, thus obviating the need for the TMSCl/NEt_3 step. The utility and enantiopurity-preserving feature of the transformation, including the Boc-deprotection step leading to **13a** that retained the enantiopurity with high fidelity, was further demonstrated by the rapid formal syntheses of quinazolinone-based drugs, idelalisib **1**, acalisib **3**, and ispinesib **4** and bioactive quinazolinone **5**.

Experimental Section

General Procedures A (DCM/0.25 eq. CuCl_2) and B (DCE/0.50 eq. CuCl_2) for the Synthesis of Quinazolinones **12**

Procedure A (DCM/0.25 eq. CuCl_2). To the mixture of Boc-L or D amino acid (1.00 mmol), anhydrous CuCl_2 (34 mg, 0.25 mmol) and 4 Å MS (140 mg) in anhydrous DCM (15 mL) under N_2 and cooled to -20°C was added dropwise *N*-methylimidazole (NMI) (80 μL , 1.00 mmol) and MsCl (77 μL , 1.00 mmol). After being stirred at -20°C for 1 h, anthranilic acid or substituted anthranilic acid **8** (1.00 mmol) was added into the reaction mixture and stirred at -20°C for 1.5 h. Then, MsCl (93 μL , 1.20 mmol) and NMI (160 μL , 2.00 mmol) was added dropwise into the reaction mixture at -20°C and slowly heated to 40°C in parallel synthesizer heating mantle for 1.5 h. After being cooled to rt, aniline or substituted aniline (6.00 mmol) was added dropwise into the reaction mixture and heated to reflux in a parallel synthesizer heating mantle for 16 h. Subsequently, triethylamine (2.37 mL, 17.00 mmol) and TMSCl (1.91 mL, 15.00 mmol) was added dropwise into the reaction mixture at 0°C and slowly heated to reflux in Parallel synthesizer heating mantle for 24 h. The reaction mixture was diluted with DCM (100 mL), washed with 1 M HCl, saturated

aqueous Na_2CO_3 , and brine in turn, dried over Na_2SO_4 , and filtered, then the solvent was evaporated under reduced pressure. The residue was purified by flash chromatography to afford **12**.

Procedure B (DCE/0.50 eq. CuCl_2). To the mixture of Boc-L or D amino acid (1.00 mmol), anhydrous CuCl_2 (68 mg, 0.50 mmol) and 4 Å MS (140 mg) in anhydrous DCE (15 mL) under N_2 cooled to -20°C was added dropwise NMI (80 μL , 1.00 mmol) and MsCl (77 μL , 1.00 mmol). After being stirred at -20°C for 1 h, anthranilic acid or substituted anthranilic acid **8** (1.00 mmol) (137 mg, 1.00 mmol) was added into the reaction mixture and stirred at -20°C for 1.5 h. Then, MsCl (93 μL , 1.20 mmol) and NMI (240 μL , 3.00 mmol) was added dropwise into the reaction mixture at -20°C and slowly heated to 40°C in Parallel synthesizer heating mantle for 1.5 h. After being cooled to rt, aniline or substituted aniline (6.00 mmol) was added dropwise into the reaction mixture and heated to reflux in Parallel synthesizer heating mantle for 16 h. Subsequently, triethylamine (2.37 mL, 17.00 mmol) and TMSCl (1.91 mL, 15.00 mmol) was added dropwise into the reaction mixture at 0°C and slowly heated to reflux in Parallel synthesizer heating mantle for 24 h. The reaction mixture was diluted with DCM (100 mL), washed with 1 M HCl , saturated aqueous Na_2CO_3 , and brine in turn, dried over Na_2SO_4 , and filtered, then the solvent was evaporated under reduced pressure. The residue was purified by flash chromatography to afford **12**.

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