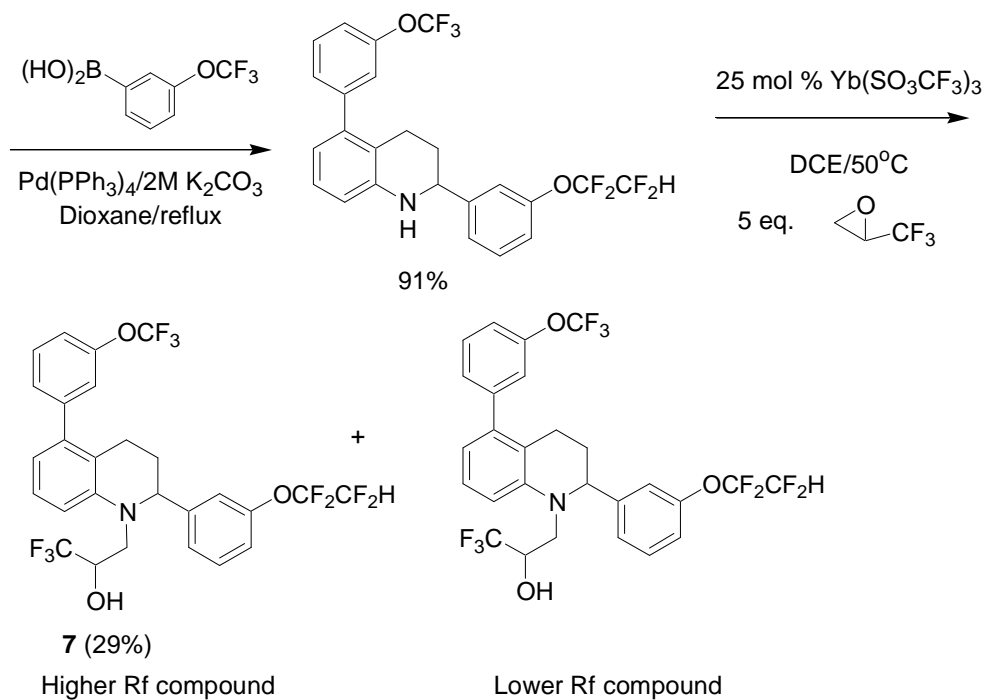


An Improved Asymmetric Synthesis of 4-dihydro-2-[3-(1,1,2,2-tetrafluoroethoxy)phenyl]-5-[3-(trifluoromethoxy)-phenyl]- α -(trifluoromethyl)-1(2*H*)-quinolineethanol,
a Potent Cholesteryl Ester Transfer Protein (CETP) Inhibitor

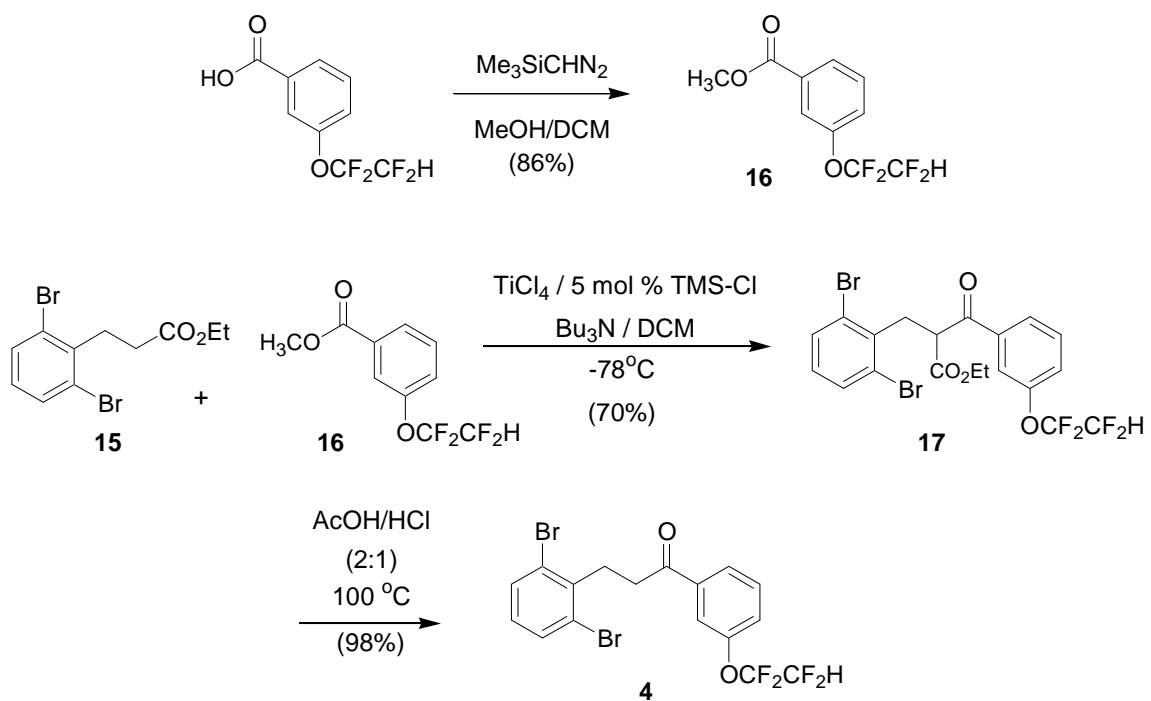
Thomas A. Rano*, Gee-Hong Kuo

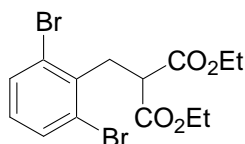
Supporting Information





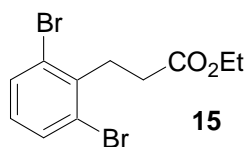
Alternate Route to 4





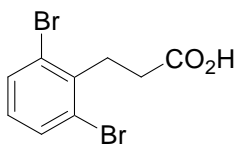
2-(2,6-Dibromo-benzyl)-malonic acid diethyl ester

To a solution of sodium diethyl malonate (2.40 g, 13.2 mmol) in DMF (15 mL) under a N₂ atmosphere was added 1,3-dibromo-2-bromomethyl-benzene (4.56 g, 13.9 mmol). After stirring at room temperature for 2 h, ether was added and the solution was washed with H₂O and brine, dried (MgSO₄), concentrated and purified by column chromatography to afford 4.28 g (75%) the bis-ester as an oil: ¹H NMR (300 MHz, CDCl₃) δ 7.51 (d, *J* = 8.0 Hz, 2 H), 6.95 (t, *J* = 8.0 Hz, 1 H), 4.18 (q, *J* = 7.1 Hz, 4 H), 3.84 (t, *J* = 7.7 Hz, 1 H), 3.63 (d, *J* = 7.7 Hz, 2 H), 1.21 (t, *J* = 7.1 Hz, 6 H); MS (ES) *m/z*: 409 (M+H⁺).



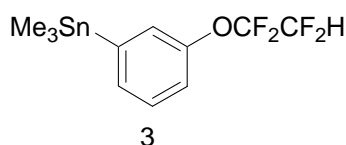
3-(2,6-Dibromo-phenyl)-propionic acid ethyl ester

A mixture of the bis-ester (4.2 g, 10.3 mmol), sodium chloride (602 mg, 10.3 mmol) and H₂O (371 mg, 20.6 mmol) in DMSO (75 mL) was heated at 180 °C for 1 h. After cooling to room temperature, the reaction mixture was poured into EtOAc (500 mL) and washed with H₂O and brine, dried (MgSO₄) and concentrated to afford 3.49 g (100%) of **15** as an oil : ¹H NMR (300 MHz, CDCl₃) δ 7.51 (d, *J* = 8.0 Hz, 2 H), 6.93 (t, *J* = 8.0 Hz, 1 H), 4.18 (q, *J* = 7.1 Hz, 2 H), 3.33 (m, 2 H), 2.57 (m, 2 H), 1.28 (t, *J* = 7.1 Hz, 3 H); MS (ES) *m/z*: 337 (M+H⁺).



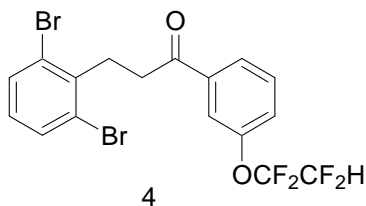
3-(2,6-Dibromo-phenyl)-propionic acid

A mixture of **15** (3.46 g, 10.3 mmol) and 3 M sodium hydroxide (25 mL, 75 mmol) in THF (25 mL) was heated at reflux for 5 h. Upon cooling to 0 °C, the reaction mixture was acidified with concentrated HCl followed by extraction with EtOAc. The combined organic phases were then washed with brine, dried (MgSO₄) and concentrated to afford 3.29 g (100%) the acid as a white solid: ¹H NMR (300 MHz, CDCl₃) δ 7.52 (d, *J* = 8.0 Hz, 2 H), 6.95 (t, *J* = 8.0 Hz, 1 H), 3.35 (m, 2 H), 2.65 (m, 2 H); MS (ES) *m/z*: 307 (M-H⁺).



Trimethyl-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-stannane

A mixture of 1-bromo-3-(1,1,2,2-tetrafluoro-ethoxy)-benzene (3.87 g, 14.1 mmol), hexamethylditin (5.11 g, 15.6 mmol), PPh₃ (110 mg, 0.423 mmol) in toluene (70 mL) under a N₂ atmosphere was degassed by bubbling N₂ through the solution for 15 min. Pd(PPh₃)₄ (814 mg, 0.7 mmol) was added and the reaction mixture was heated at 80 °C for 2 h. After cooling to room temperature, the reaction mixture was poured into EtOAc (500 mL). The solution was then washed with H₂O and brine, dried (MgSO₄), concentrated and purified by column chromatography (2% EtOAc/Hex) to afford 3.76 g (67%) **3** as an oil: ¹H NMR (300 MHz, CDCl₃) δ 7.37 – 7.29 (m, 3 H), 7.16 – 7.13 (m, 1 H), 5.91 (tt, *J* = 53.2, 2.9 Hz, 1 H), 0.31 (s, 9 H).

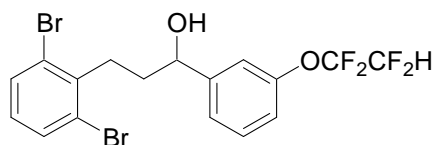


3-(2,6-Dibromo-phenyl)-1-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-propan-1-one

To a solution of the acid (3.27 g, 10.6 mmol) in CH₂Cl₂ (45 mL) under a N₂ atmosphere was added 2M oxalyl chloride in CH₂Cl₂ (7.95 mL, 15.9 mmol). After

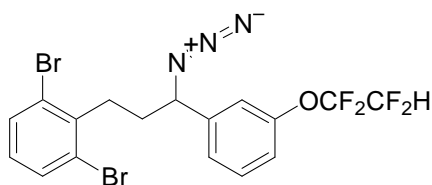
stirring at room temperature for 18 h, the solution was concentrated to give 3.26 g of acid chloride **2** which was used without further purification.

To a solution of the above intermediate (3.26 g, 9.98 mmol) in dry THF (50 mL) at 0 °C under a N₂ atmosphere was added N,N-diisopropylethylamine (2.6 mL, 15.0 mmol), **3** (4.27 g, 12.0 mmol) and Pd₂(dba)₃ (456 mg, 0.499 mmol). After heating at 50 °C for about 30 min, the reaction mixture was cooled and poured into EtOAc (300 mL) and washed with saturated NaHCO₃, H₂O and brine, dried (MgSO₄), concentrated and purified by column chromatography (5% EtOAc/Hex) to afford 3.20 g (66%) of **4** as an oil: ¹H NMR (300 MHz, CDCl₃) δ 7.94 – 7.89 (m, 1 H), 7.83 (s, 1 H), 7.55 – 7.40 (m, 4 H), 6.96 (t, *J* = 8.0 Hz, 1 H), 5.93 (tt, *J* = 53.0, 2.8 Hz, 1 H), 3.47 – 3.40 (m, 2 H), 3.25 – 3.20 (m, 2 H); MS (ES) *m/z*: 485 (M+H⁺).



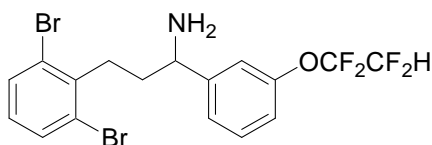
3-(2,6-Dibromo-phenyl)-1-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-propan-1-ol

To a solution of **4** (3.04 g, 6.27 mmol) in EtOH (50 mL) under a N₂ atmosphere was added NaBH₄ (118 mg, 12.5 mmol). After 1 h the reaction was cooled to 0 °C and quenched with several drops of glacial AcOH. The EtOH was evaporated and the residue was dissolved in EtOAc. The organic phase was washed with saturated NaHCO₃, water and brine, dried (MgSO₄), concentrated and purified by column chromatography (10%-15%-20% EtOAc/Hex) to provide 2.89 g (95%) of the alcohol as an oil: ¹H NMR (300 MHz, CDCl₃) δ 7.48 (d, *J* = 8.0 Hz, 2 H), 7.41 – 7.28 (m, 3 H), 7.14 (d, *J* = 7.7 Hz, 1 H), 6.89 (t, *J* = 8.0 Hz, 1 H), 5.91 (tt, *J* = 53.1, 2.8 Hz, 1 H), 4.86 (dd, *J* = 10.1, 6.2 Hz, 1 H), 3.19 – 3.05 (m, 1 H), 3.03 – 2.92 (m, 1 H), 2.09 – 1.95 (m, 3 H); MS (ES) *m/z*: 509 (M+Na⁺).



To a solution of the alcohol (2.89 g, 5.94 mmol) in CH_2Cl_2 (30 mL) under a N_2 atmosphere at 0°C was added triethylamine (1.66 mL, 11.9 mmol) and methanesulfonyl chloride (0.690 mL, 8.9 mmol). The cooling bath was removed and the solution was stirred at room temperature for 2 h. The reaction mixture was poured into EtOAc and washed with 1 N HCl, water, saturated NaHCO_3 and brine. The organic layer was dried (MgSO_4) and concentrated to give the mesylate as a crude intermediate.

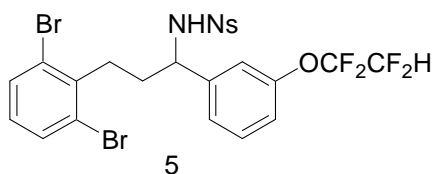
A mixture of the above crude mesylate and sodium azide (1.93 g, 29.7 mmol) in DMF (45 mL) under a N_2 atmosphere was heated at 50°C for ~ 1 h. After cooling to room temperature, the reaction mixture was poured into EtOAc (500 mL), the solution was then washed with H_2O , saturated NaHCO_3 solution and brine, dried (MgSO_4) and concentrated to afford 2.90 g (95% for two steps) the azide as an oil: ^1H NMR (300 MHz, CDCl_3) δ 7.48 (d, $J = 8.0$ Hz, 2 H), 7.42 (t, $J = 7.9$ Hz, 1 H), 7.31 – 7.19 (m, 3 H), 6.90 (t, $J = 8.0$ Hz, 1 H), 5.92 (tt, $J = 53.1$, 2.8 Hz, 1 H), 4.60 (t, $J = 6.9$ Hz, 1 H), 3.15 – 3.05 (m, 1 H), 2.99 – 2.82 (m, 1 H), 2.09 – 1.97 (m, 2 H); MS (ES) m/z : 484 ($\text{M}-\text{N}_2+\text{H}^+$).



3-(2,6-Dibromo-phenyl)-1-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-propylamine

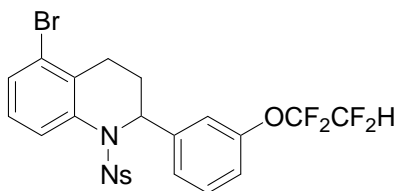
To a solution of the azide (2.90 g, 5.67 mmol) in 1,2-dichloroethane (38 mL) under a N_2 atmosphere was added $\text{Me}_2\text{S}\cdot\text{BHCl}_2$ (1.64 mL, 14.2 mmol) dropwise. The solution was stirred at room temperature for 0.5 h and then heated at 50°C for 1.5 h. The reaction was cooled to 0°C , then 6 N HCl (10 mL) was added. The reaction mixture was then heated at reflux for 1 h. Upon cooling to 0°C , the solution was basified with 3 N NaOH and extracted several times with

CHCl₃. The combined organic phases were dried (MgSO₄), concentrated and purified by column chromatography (100% EtOAc) to provide 2.69 g (98%) the amine as an oil: ¹H NMR (300 MHz, CDCl₃) δ 7.46 (d, *J* = 8.2 Hz, 2 H), 7.39 – 7.26 (m, 3 H), 7.14 – 7.10 (m, 1 H), 6.88 (t, *J* = 8.0 Hz, 1 H), 5.91 (tt, *J* = 53.1, 2.9 Hz, 1 H), 4.08 (t, *J* = 6.6 Hz, 1 H), 3.09 – 3.00 (m, 1 H), 2.90 – 2.80 (m, 1 H), 1.98 – 1.88 (m, 2 H), 1.57 (brs, 2 H); MS (ES) *m/z*: 486 (M+H⁺).



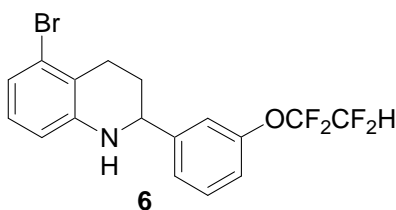
N-{3-(2,6-Dibromo-phenyl)-1-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-propyl}-2-nitro-benzenesulfonamide

To a solution of the amine (2.67 g, 5.50 mmol) and triethylamine (1.53 mL, 11.0 mmol) in dichloromethane (27 mL) under a N₂ atmosphere was added NsCl (1.34 g, 6.05 mmol) under N₂. The reaction mixture was stirred at room temperature for 1 h and then poured into EtOAc / Et₂O. The solution was washed with saturated NaHCO₃, H₂O and brine, dried (MgSO₄), concentrated and purified by column chromatography (5%-10%-15%-20% EtOAc/Hex) to afford 3.54 g (95%) **5** as an oil: ¹H NMR (400 MHz, CDCl₃) δ 7.72 (d, *J* = 8.0 Hz, 1 H), 7.66 (d, *J* = 7.9 Hz, 1 H), 7.55 – 7.33 (m, 4 H), 7.13 – 7.08 (m, 2 H), 7.01 (s, 1 H), 6.95 – 6.88 (m, 2 H), 5.96 (d, *J* = 8.9 Hz, 1 H), 5.86 (tt, *J* = 53.1, 2.8 Hz, 1 H), 4.69 (dd, *J* = 16.0, 7.8 Hz, 1 H), 3.19 – 3.11 (m, 1 H), 2.88 – 2.80 (m, 1 H), 2.14 – 1.94 (m, 2 H); MS (ES) *m/z*: 693 (M+Na⁺).



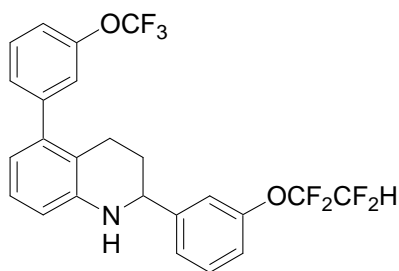
5-Bromo-1-(2-nitro-benzenesulfonyl)-2-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-1,2,3,4-tetrahydro-quinoline

A mixture of **5** (3.54 g, 5.26 mmol), CuI (2.00 g, 10.5 mmol) and CsOAc (5.04 g, 26.3 mmol) in DMSO (52 mL) under a N₂ atmosphere was heated at 95 °C for 24 h. After cooling to room temperature, the reaction mixture was poured into EtOAc (400 mL), washed with saturated NH₄Cl (3x), water, Na₂S₂O₃ solution and brine, dried (MgSO₄) concentrated and purified by column chromatography (25% EtOAc/Hex) to afford 2.99 g (96%) Ns-THQ as an oil: ¹H NMR (400 MHz, CDCl₃) δ 7.81 (d, *J* = 8.1 Hz, 1 H), 7.73 – 7.69 (m, 1 H), 7.63 – 7.50 (m, 3 H), 7.43 (d, *J* = 8.0 Hz, 1 H), 7.39 – 7.09 (m, 5 H), 5.88 (tt, *J* = 53.1, 2.9 Hz, 1 H), 5.62 (t, *J* = 6.9 Hz, 1 H), 2.74 – 2.66 (m, 1 H), 2.47 – 2.39 (m, 1 H), 2.35 – 2.27 (m, 1 H), 2.05 – 1.96 (m, 1 H); MS (ES) *m/z*: 589 (M).



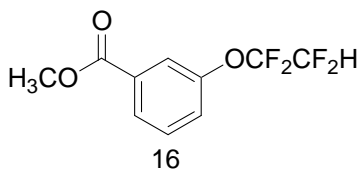
5-Bromo-2-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-1,2,3,4-tetrahydro-quinoline

To a solution of the Ns-THQ (2.99 g, 5.06 mmol) in DMF (25 mL) under a N₂ atmosphere was added thioacetic acid (0.707 mL, 10.1 mmol) and powdered LiOH (485 mg, 20.2 mmol). The reaction mixture was stirred at room temperature for ~ 6 h and then poured into EtOAc, washed with saturated NaHCO₃, H₂O and brine, dried (MgSO₄), concentrated and purified by column chromatography (25% EtOAc/Hex) to afford 1.80 g (88%) racemic THQ **6** as an oil: ¹H NMR (300 MHz, CDCl₃) δ 7.37 (t, *J* = 7.8 Hz, 1 H), 7.30 – 7.21 (m, 2 H), 7.15 (d, *J* = 7.9 Hz, 1 H), 6.95 – 6.71 (m, 2 H), 6.51 (d, *J* = 7.8 Hz, 1 H), 5.90 (tt, *J* = 53.1, 2.8 Hz, 1 H), 4.40 (dd, *J* = 9.3, 3.1 Hz, 1 H), 4.13 (brs, 1 H), 2.88 – 2.79 (m, 2 H), 2.21 – 2.11 (m, 1 H), 2.05 – 1.90 (m, 1 H); MS (ES) *m/z*: 406 (M+2).



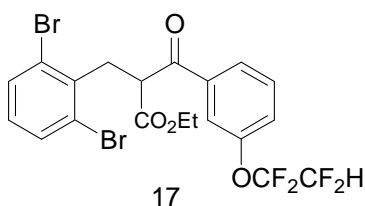
2-[3-(1,1,2,2-Tetrafluoro-ethoxy)-phenyl]-5-(3-trifluoromethoxy-phenyl)-
1,2,3,4-tetrahydro-quinoline

Under a N₂ atmosphere, a mixture of the **6** (30 mg, 0.074 mmol), 3-trifluoromethoxy-phenyl-boronic acid (30 mg, 0.148 mmol), Pd(PPh₃)₄ (9 mg, 0.0074 mmol) and 2 N K₂CO₃ (0.11 mL, 0.22 mmol) in 1,4-dioxane (0.75 mL) was heated at reflux for 2 h. After cooling to room temperature, EtOAc was added and the solution was washed with Na₂HCO₃, H₂O and brine. The organic layer was dried (MgSO₄), concentrated and purified by column chromatography to give 33 mg (91%) of the biphenyl-THQ as a clear oil: ¹H NMR (400 MHz, CDCl₃) δ 7.42 – 7.30 (m, 4 H), 7.25 (m, 1 H), 7.21 – 7.08 (m, 4 H), 6.62 (s, 1 H), 6.60 (s, 1 H), 5.90 (tt, *J* = 53.1, 2.8 Hz, 1 H), 4.51 (dd, *J* = 8.9, 3.3 Hz, 1 H), 4.20 (brs, 1 H), 2.81 – 2.71 (m, 1 H), 2.53 (dt, *J* = 16.6, 4.8 Hz, 1 H), 2.10 – 2.02 (m, 1 H), 1.92 – 1.82 (m, 1 H); MS (ES) *m/z*: 486 (M+H⁺).



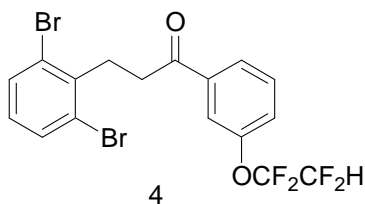
16
3-(1,1,2,2-Tetrafluoro-ethoxy)-benzoic acid methyl ester

To 3-(1,1,2,2-tetrafluoro-ethoxy)-benzoic acid (10 g; 41.9 mmol) in 20 mL of DCM and 30 mL of MeOH cooled to 0°C was added TMS-diazomethane (2M; 35 mL). The reaction was stirred for 10 minutes, followed by removal of the solvent *in vacuo*. Purification by column chromatography provided 9.1 g (86%) of **16**: ¹H NMR (400 MHz, CDCl₃) δ 3.94 (s, 3H), 5.93 (tt, *J* = 53.1, 2.8 Hz, 1 H), 7.40-7.50 (m, 2H), 7.88 (s, 1H), 7.97 (d, *J*=8.9 Hz, 1H).



2-(2,6-Dibromo-benzyl)-3-oxo-3-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-propionic acid ethyl ester

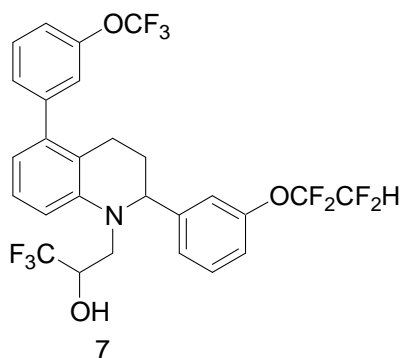
To the mono ester (308 mg; 0.95 mmol) and **16** (725 mg; 2.87 mmol) in anhydrous PhMe (2.5 mL) under an atmosphere of N₂ cooled to 0°C was added TiCl₄ (2.87 mL; 2.87 mmol), TMSOTf (8.6 μ L; 0.0475 mmol) and Bu₃N (1.01 mL; 4.27 mmol). The ice bath was removed. After 10 minutes, A2 was completely consumed. The ice bath was replaced and the reaction was quenched with water. EtOAc was added and the mixture separated. The organic layer was washed with water (2X), saturated sodium bicarbonate solution (2X), water and brine. The organic layer was dried (MgSO₄), concentrated and purified by column chromatography (0-5% EtOAc/Hexanes) to provide **17** (364 mg) in 70% yield; ¹H NMR (400 MHz, CDCl₃) δ 1.09(t, 3H), 3.69 $\frac{1}{2}$ ABX (J_{ab} =14.4 Hz, J_{ax} =5.9 Hz, 1H), 3.80 $\frac{1}{2}$ ABX (J_{ab} =14.4 Hz, J_{ax} =8.6 Hz, 1H), 4.08-4.15 (m, 2H), 4.70 (dd, J =8.5, 6.1 Hz, 1H), 5.93 (tt, J = 53.1, 2.8 Hz, 1 H), 6.91 (t, J =8.0 Hz, 1H), 7.37-7.50 (m, 4H), 7.75 (s, 1H), 7.78 (d, J =7.46 Hz 1H).



3-(2,6-Dibromo-phenyl)-1-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-propan-1-one

17 (369 mg; 0.663 mmol) was heated in a 2:1 mixture of glacial AcOH and concentrated HCl (5 mL) for 1 hour under an atmosphere of N₂. After cooling, water was added and extraction with EtOAc followed. The organic layer was washed with water (3X), 1N NaOH (1X), water (1X) and brine. The organic layer

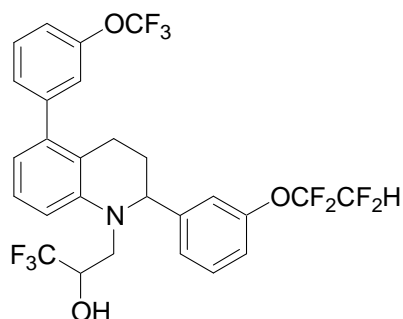
was dried (MgSO_4) and concentrated to provide **4** (~305 mg) in 95% yield. The compound was identical in all respects to **4** which was prepared employing the original method.



Higher R_f compound

1,1,1-Trifluoro-3-[2-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-5-(3-trifluoromethoxy-phenyl)-3,4-dihydro-2*H*-quinolin-1-yl]-propan-2-ol

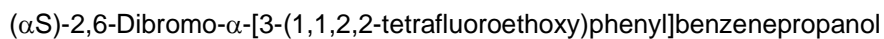
To a solution of the biphenyl-THQ (33 mg, 0.068 mmol) and 1,1,1-trifluoro-2,3-epoxy-propane (38 mg, 0.34 mmol) in DCE (0.45 mL) under a N_2 atmosphere was added $\text{Yb}(\text{OTf})_3$ (10.5 mg, 0.0169 mmol). The reaction mixture was heated at 50 °C for 48 h and then cooled to ambient temperature. EtOAc was added and the solution was washed with saturated NaHCO_3 , H_2O and brine, dried (MgSO_4), concentrated and purified by column chromatography to afford 12 mg (29%) of **7** as an oil: ^1H NMR (400 MHz, CDCl_3) δ 7.40 – 7.20 (m, 2 H), 7.28 – 7.10 (m, 6 H), 7.04 (s, 1 H), 6.73 (d, J = 8.3 Hz, 1 H), 6.67 (d, J = 7.4 Hz, 1 H), 5.89 (tt, J = 53.1, 2.8 Hz, 1 H), 4.89 (t, J = 4.4 Hz, 1 H), 4.42 (m, 1 H), 3.91 (d, J = 15.5 Hz, 1 H), 3.30 (dd, J = 15.6, 9.7 Hz, 1 H), 2.48 (dt, J = 16.3, 4.4 Hz, 1 H), 2.42 – 2.31 (m, 2 H), 2.19 – 2.09 (m, 1 H), 2.00 – 1.92 (m, 1 H); MS (ES) m/z : 598 ($\text{M}+\text{H}^+$).



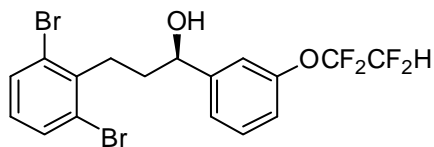
Lower Rf compound

1,1,1-Trifluoro-3-[2-[3-(1,1,2,2-tetrafluoro-ethoxy)-phenyl]-5-(3-trifluoromethoxy-phenyl)-3,4-dihydro-2*H*-quinolin-1-yl]-propan-2-ol

The lower Rf compound was isolated as the other diastereomer (27%) in the synthesis of **7**. ^1H NMR (400 MHz, CDCl_3) δ 7.40 – 7.32 (m, 2 H), 7.28 – 7.09 (m, 6 H), 7.02 (s, 1 H), 6.89 (d, J = 8.3 Hz, 1 H), 6.68 (d, J = 7.4 Hz, 1 H), 5.89 (tt, J = 53.1, 2.8 Hz, 1 H), 4.61 (t, J = 4.3 Hz, 1 H), 4.34 (m, 1 H), 3.80 (dd, J = 15.7, 6.5 Hz, 1 H), 3.51 (dd, J = 15.7, 5.4 Hz, 1 H), 2.48 – 2.33 (m, 2 H), 2.24 (d, J = 5.0 Hz, 1 H), 2.17 – 2.08 (m, 1 H), 1.99 – 1.91 (m, 1 H); MS (ES) m/z : 598 ($\text{M}+\text{H}^+$).



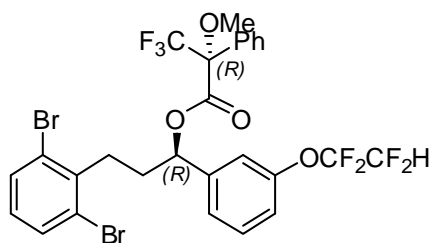
To a stirred solution of **4** (511 mg; 1.05 mmol) in anhydrous THF under nitrogen was added (*R*)-2-Methyl-CBS-oxazaborolidine (792 μ L; 0.792 mmol). The reaction vessel was cooled to -15°C followed by the addition of borane-dimethyl sulfide complex (528 μ L; 1.05 mmol) slowly dropwise. The reaction was aged for 50 minutes before being quenched with MeOH at -20°C . The contents of the reaction vessel were poured into EtOAc and washed with water/2N HCl (2:1), water, saturated sodium bicarbonate solution, water and brine. The organic layer was dried over MgSO_4 , filtered and the solvent removed *in vacuo*. Purification employing SiO_2 flash column chromatography (15%EtOAc/Hex) provided 420 mg (82%) of alcohol **8** of the *S* absolute configuration as an oil. Analysis by chiral HPLC (Chiralcel AS; Isocratic elution 90/10 Hexane/IPA) by area integration at 210 nm indicated the enantiomeric excess $> 95\%$. This alcohol was identical in all respects to the racemic alcohol, except for the optical rotation. $[\alpha]_{\text{D}}^{20} = -12.1^{\circ}$ (c1; CHCl_3); The reaction was later repeated on a larger scale, employing 15.36 grams (31.7 mmol) of **4**, 23.7 mL (0.75 equiv.) of (*R*)-2-Methyl-CBS-oxazaborolidine, and 15.85 mL (1 equiv.; 31.7 mmol) of borane-dimethyl sulfide complex in 130 mL of anhydrous THF under the conditions described above to provide 14.33 grams (92%) of alcohol **8**. ^1H NMR (300 MHz, CDCl_3) δ 7.48 (d, $J = 8.0$ Hz, 2 H), 7.41 – 7.28 (m, 3 H), 7.14 (d, $J = 7.7$ Hz, 1 H), 6.89 (t, $J = 8.0$ Hz, 1 H), 5.91 (tt, $J = 53.1, 2.8$ Hz, 1 H), 4.86 (dd, $J = 10.1, 6.2$ Hz, 1 H), 3.19 – 3.05 (m, 1 H), 3.03 – 2.92 (m, 1 H), 2.09 – 1.95 (m, 3 H); MS (ES) m/z : 509 ($\text{M}+\text{Na}^+$).



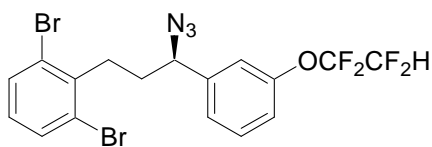
(α R)-2,6-Dibromo- α -[3-(1,1,2,2-tetrafluoroethoxy)phenyl]benzenepropanol

The *R* alcohol **8** was prepared exactly as *S* alcohol **8**, substituting (*S*)-2-Methyl-CBS-oxazaborolidine for (*R*)-2-Methyl-CBS-oxazaborolidine. Analysis by chiral HPLC (Chiralcel AS; Isocratic elution 90/10 Hexane/IPA) by area integration at

210 nm indicated the enantiomeric excess > 95%. This alcohol was identical in all respects to the racemic alcohol **A6**, except for the optical rotation. $[\alpha]_D^{20} = +11.4^\circ$ (c1; CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 7.48 (d, $J = 8.0$ Hz, 2 H), 7.41 – 7.28 (m, 3 H), 7.14 (d, $J = 7.7$ Hz, 1 H), 6.89 (t, $J = 8.0$ Hz, 1 H), 5.91 (tt, $J = 53.1, 2.8$ Hz, 1 H), 4.86 (dd, $J = 10.1, 6.2$ Hz, 1 H), 3.19 – 3.05 (m, 1 H), 3.03 – 2.92 (m, 1 H), 2.09 – 1.95 (m, 3 H); MS (ES) m/z : 509 (M+Na⁺).



To a stirred solution of **S** alcohol **8** (7.5 mg; 0.0154 mmol) in anhydrous DCM under nitrogen was added DIEA (8 μ L; 0.046 mmol) followed by **S-(+)-MTPA** (5.76 μ L; 0.031 mmol). The reaction was aged for 30 minutes before the solvent removed *in vacuo*. Purification employing SiO₂ flash column chromatography (5%EtOAc/Hex) provided quantitative yield of the **R,R** Mosher Ester. The **R,S** Mosher Ester was prepared in exactly the same manner. The NMR spectra of these Mosher Esters are pictured in the NMR section.

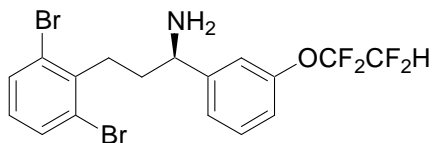


2-[(3R)-3-Azido-3-[3-(1,1,2,2-tetrafluoroethoxy)phenyl]propyl]-1,3-dibromobenzene

To a solution of the **S** alcohol **8** (14.33 g, 29.48 mmol) in CH₂Cl₂ (200 mL) under a N₂ atmosphere at 0 °C was added DIEA (10.27 mL, 58.9 mmol) and methanesulfonyl chloride (3.42 mL, 44.22 mmol). The cooling bath was removed and the solution was stirred at room temperature for 2 h. The reaction mixture was poured into EtOAc and washed with 1 N HCl, water, saturated NaHCO₃ and

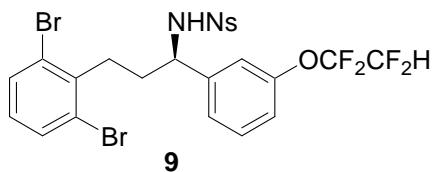
brine. The organic layer was dried (MgSO_4) and concentrated to give the mesylate as a crude intermediate.

A mixture of the above crude mesylate and sodium azide (9.5 g, 65.01 mmol) in DMF (150 mL) under a N_2 atmosphere was heated at 50°C for ~ 1 h. After cooling to room temperature, the reaction mixture was poured into EtOAc (1.5 L), the solution was then washed with H_2O , saturated NaHCO_3 solution and brine, dried (MgSO_4) and concentrated to afford 13.91 g (92% for two steps). This azide was identical in all respects to the racemic azide, except for the optical rotation. $[\alpha]_D^{20} = +39.3^\circ$ (c1; CHCl_3); ^1H NMR (300 MHz, CDCl_3) δ 7.48 (d, $J = 8.0$ Hz, 2 H), 7.42 (t, $J = 7.9$ Hz, 1 H), 7.31 – 7.19 (m, 3 H), 6.90 (t, $J = 8.0$ Hz, 1 H), 5.92 (tt, $J = 53.1, 2.8$ Hz, 1 H), 4.60 (t, $J = 6.9$ Hz, 1 H), 3.15 – 3.05 (m, 1 H), 2.99 – 2.82 (m, 1 H), 2.09 – 1.97 (m, 2 H); MS (ES) m/z : 484 ($\text{M}-\text{N}_2+\text{H}^+$).



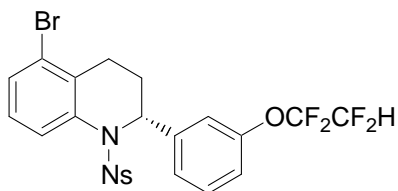
(αR)-2,6-Dibromo- α -[3-(1,1,2,2-tetrafluoroethoxy)phenyl]benzenepropanamine

To a solution of the azide (13.91 g, 27.2 mmol) in 1,2-dichloroethane (180 mL) under a N_2 atmosphere was added $\text{Me}_2\text{S}\cdot\text{BHCl}_2$ (7.85 mL, 68 mmol) dropwise. The solution was stirred at room temperature for 0.5 h and then heated at 50°C for 1.5 h. The reaction was cooled to 0°C , then 6 N HCl (50 mL) was added. The reaction mixture was then heated at reflux for 1 h. Upon cooling to 0°C , the solution was basified with 3 N NaOH and extracted several times with CHCl_3 . The combined organic phases were dried (MgSO_4), concentrated and purified by column chromatography (100% EtOAc) to provide 13.1 g (99%) of the amine as an oil. ^1H NMR (300 MHz, CDCl_3) δ 7.46 (d, $J = 8.2$ Hz, 2 H), 7.39 – 7.26 (m, 3 H), 7.14 – 7.10 (m, 1 H), 6.88 (t, $J = 8.0$ Hz, 1 H), 5.91 (tt, $J = 53.1, 2.9$ Hz, 1 H), 4.08 (t, $J = 6.6$ Hz, 1 H), 3.09 – 3.00 (m, 1 H), 2.90 – 2.80 (m, 1 H), 1.98 – 1.88 (m, 2 H), 1.57 (brs, 2 H); MS (ES) m/z : 486 ($\text{M}+\text{H}^+$).



9
N-[(1R)-3-(2,6-Dibromophenyl)-1-[3-(1,1,2,2-tetrafluoroethoxy)phenyl]-propyl]-2-nitrobenzenesulfonamide

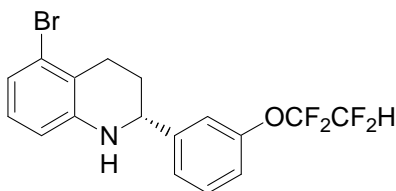
To a solution of the amine (13.1 g, 27.0 mmol) and triethylamine (9.4 mL, 54.0 mmol) in dichloromethane (135 mL) under a N₂ atmosphere was added NsCl (6.58 g, 29.7 mmol) under N₂. The reaction mixture was stirred at room temperature for 1 h and then poured into EtOAc / Et₂O. The solution was washed with saturated NaHCO₃, H₂O and brine, dried (MgSO₄), concentrated and purified by column chromatography (5%-10%-15%-20% EtOAc/Hex) to afford 15.2 g (84%) **9** as an oil. Compound **9** was obtained of the *R* absolute configuration. $[\alpha]_D^{20} = +100.0^\circ$ (c1; CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.72 (d, *J* = 8.0 Hz, 1 H), 7.66 (d, *J* = 7.9 Hz, 1 H), 7.55 – 7.33 (m, 4 H), 7.13 – 7.08 (m, 2 H), 7.01 (s, 1 H), 6.95 – 6.88 (m, 2 H), 5.96 (d, *J* = 8.9 Hz, 1 H), 5.86 (tt, *J* = 53.1, 2.8 Hz, 1 H), 4.69 (dd, *J* = 16.0, 7.8 Hz, 1 H), 3.19 – 3.11 (m, 1 H), 2.88 – 2.80 (m, 1 H), 2.14 – 1.94 (m, 2 H); MS (ES) *m/z*: 693 (M+Na⁺).



(2R)-5-Bromo-1,2,3,4-tetrahydro-1-[(2-nitrophenyl)sulfonyl]-2-[3-(1,1,2,2-tetrafluoroethoxy)phenyl]quinoline

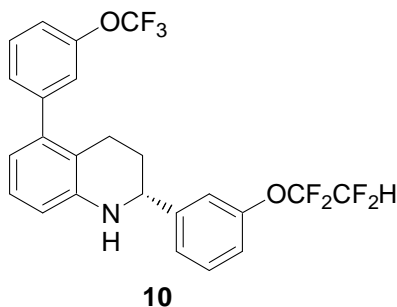
A mixture of **9** (15.2 g, 22.68 mmol), CuI (8.63 g, 45.36 mmol) and CsOAc (21.7 g, 113.4 mmol) in DMSO (200 mL) under a N₂ atmosphere was heated at 95 °C for 24 h. After cooling to room temperature, the reaction mixture was poured into EtOAc, washed with saturated NH₄Cl (3x), water, Na₂S₂O₃ solution and brine, dried (MgSO₄) concentrated to provide the Ns-THQ as an oil. This reaction was so clean it was carried on to the next step as a crude reaction mixture. As small portion was purified by column chromatography (25%

EtOAc/Hex) for characterization purposes. This compound was identical in all respects to the racemic Ns-THQ, except for the optical rotation. $[\alpha]_D^{20} = +55.0^\circ$ (c1; CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.81 (d, $J = 8.1$ Hz, 1 H), 7.73 – 7.69 (m, 1 H), 7.63 – 7.50 (m, 3 H), 7.43 (d, $J = 8.0$ Hz, 1 H), 7.39 – 7.09 (m, 5 H), 5.88 (tt, $J = 53.1, 2.9$ Hz, 1 H), 5.62 (t, $J = 6.9$ Hz, 1 H), 2.74 – 2.66 (m, 1 H), 2.47 – 2.39 (m, 1 H), 2.35 – 2.27 (m, 1 H), 2.05 – 1.96 (m, 1 H); MS (ES) m/z : 589 (M).



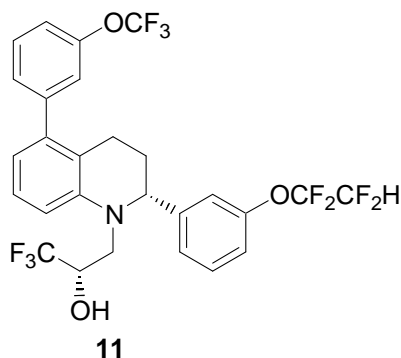
(2R)-5-Bromo-1,2,3,4-tetrahydro-2-[3-(1,1,2,2-tetrafluoroethoxy)phenyl]quinoline

To a solution of the Ns-THQ (assuming quantitative yield from previous reaction, 22.6 mmol) in DMF (100 mL) under a N₂ atmosphere was added thioacetic acid (3.16 mL, 45.36 mmol) and powdered LiOH (2.17 g, 90.72 mmol). The reaction mixture was stirred at room temperature for ~ 6 h and then poured into EtOAc, washed with saturated NaHCO₃, H₂O and brine, dried (MgSO₄), concentrated and purified by column chromatography (25% EtOAc/Hex) to afford 8.25 g (90% yield for the two steps) the THQ as an oil, which was identical in all respects to racemic **6**, except for the optical rotation. $[\alpha]_D^{20} = +17.6^\circ$ (c1; CHCl₃); ¹H NMR (300 MHz, CDCl₃) δ 7.37 (t, $J = 7.8$ Hz, 1 H), 7.30 – 7.21 (m, 2 H), 7.15 (d, $J = 7.9$ Hz, 1 H), 6.95 – 6.71 (m, 2 H), 6.51 (d, $J = 7.8$ Hz, 1 H), 5.90 (tt, $J = 53.1, 2.8$ Hz, 1 H), 4.40 (dd, $J = 9.3, 3.1$ Hz, 1 H), 4.13 (brs, 1 H), 2.88 – 2.79 (m, 2 H), 2.21 – 2.11 (m, 1 H), 2.05 – 1.90 (m, 1 H); MS (ES) m/z : 406 (M+2).



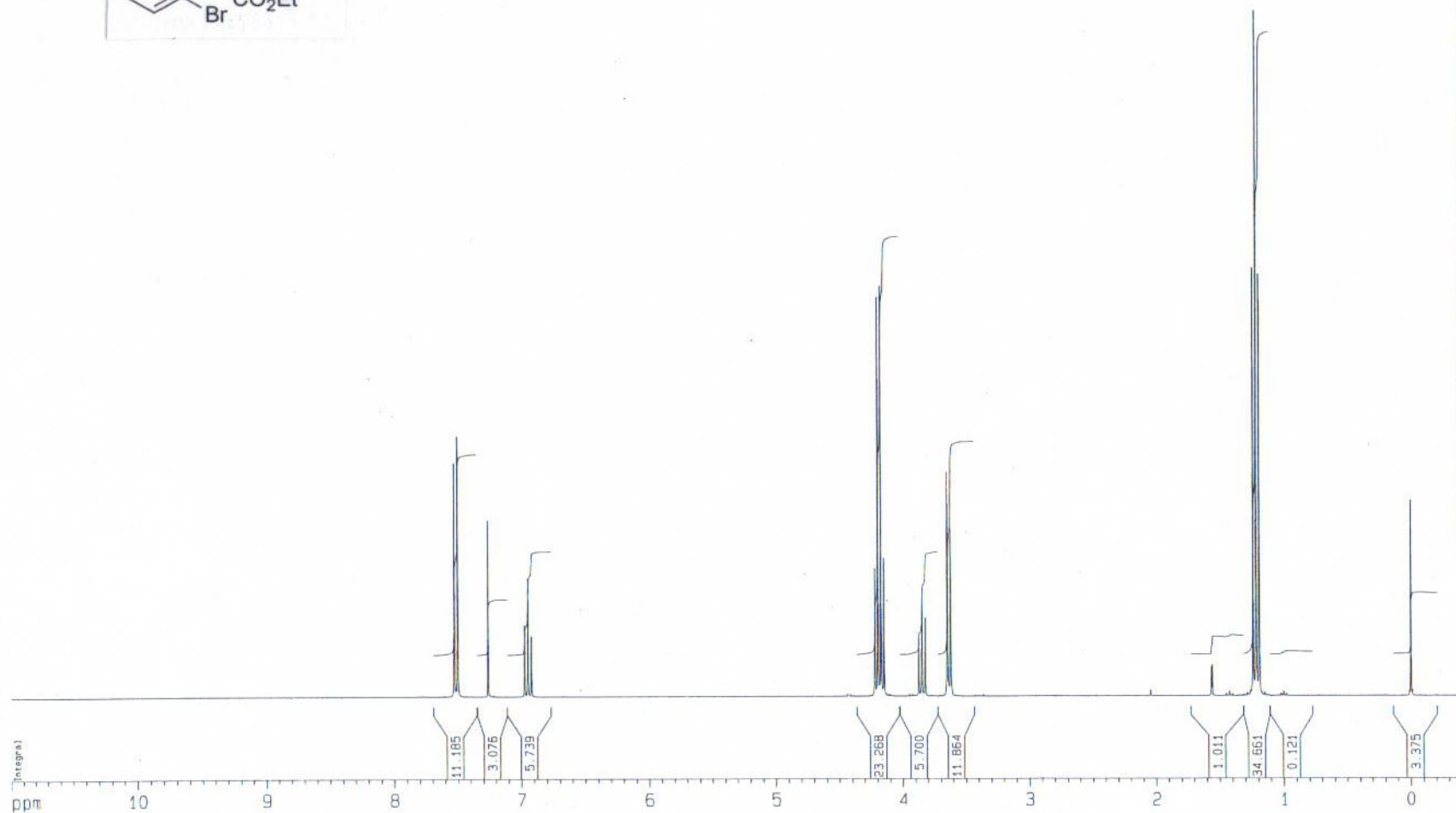
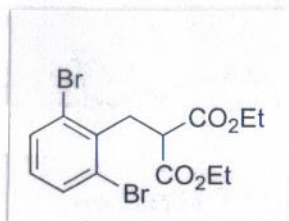
(2R)-1,2,3,4-Tetrahydro-2-[3-(1,1,2,2-tetrafluoroethoxy)phenyl]-5-[3-(trifluoromethoxy)phenyl]quinoline

Under a N₂ atmosphere, a mixture of the THQ (8.25 g, 20.4 mmol), 3-trifluoromethoxy-phenyl-boronic acid (8.4 g, 40.8 mmol), Pd(PPh₃)₄ (2.3 g, 10 mol %) and 2 N K₂CO₃ (30.6 mL, 61.2 mmol) in 1,4-dioxane (200 mL) was heated at reflux for 2 h. After cooling to room temperature, EtOAc was added and the solution was washed with Na₂HCO₃, H₂O and brine. The organic layer was dried (MgSO₄), concentrated and purified by gradient column chromatography (4-10% EA/Hex) to give 8.78 g (88%) of the biphenyl-THQ **10** as a clear oil of the *R* configuration: $[\alpha]_D^{20} = -13.1^\circ$ (c1; CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.42 – 7.30 (m, 4 H), 7.25 (m, 1 H), 7.21 – 7.08 (m, 4 H), 6.62 (s, 1 H), 6.60 (s, 1 H), 5.90 (tt, *J* = 53.1, 2.8 Hz, 1 H), 4.51 (dd, *J* = 8.9, 3.3 Hz, 1 H), 4.20 (brs, 1 H), 2.81 – 2.71 (m, 1 H), 2.53 (dt, *J* = 16.6, 4.8 Hz, 1 H), 2.10 – 2.02 (m, 1 H), 1.92 – 1.82 (m, 1 H); MS (ES) *m/z*: 486 (M+H⁺).



(2R, α S)-3,4-Dihydro-2-[3-(1,1,2,2-tetrafluoroethoxy)phenyl]-5-[3-(trifluoromethoxy)phenyl]- α -(trifluoromethyl)-1(2H)-quinolineethanol

To a solution of the biphenyl-THQ **10** (8.78 g, 18.08 mmol) and commercially available **S** isomer enriched 1,1,1-trifluoro-2,3-epoxy-propane (10.1 g, 90.4 mmol) in DCE (90 mL) under a N₂ atmosphere was added Yb(OTf)₃ (2.8 g, 10.5 mmol). The reaction mixture was heated at 50 °C for 19 h and then cooled to ambient temperature. EtOAc was added and the solution was washed with saturated NaHCO₃, H₂O and brine, dried (MgSO₄), concentrated and purified by Isco CombiFlash Companion column chromatography (330 g RediSep Flash Column, 2-10% EA/Hex gradient) to afford 7.91 g (73%) of higher R_f compound **11** as an oil. 1.95 g (18%) of lower R_f compound **12** was also isolated as an oil. Several overlap fractions were discarded. The optical rotation of **11** was determined to be $[\alpha]_D^{20} = -117.3^\circ$ (c1.13; CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 7.40 – 7.20 (m, 2 H), 7.28 – 7.10 (m, 6 H), 7.04 (s, 1 H), 6.73 (d, *J* = 8.3 Hz, 1 H), 6.67 (d, *J* = 7.4 Hz, 1 H), 5.89 (tt, *J* = 53.1, 2.8 Hz, 1 H), 4.89 (t, *J* = 4.4 Hz, 1 H), 4.42 (m, 1 H), 3.91 (d, *J* = 15.5 Hz, 1 H), 3.30 (dd, *J* = 15.6, 9.7 Hz, 1 H), 2.48 (dt, *J* = 16.3, 4.4 Hz, 1 H), 2.42 – 2.31 (m, 2 H), 2.19 – 2.09 (m, 1 H), 2.00 – 1.92 (m, 1 H); MS (ES) *m/z*: 598 (M+H⁺).



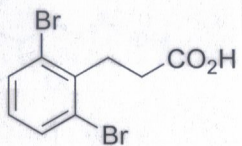
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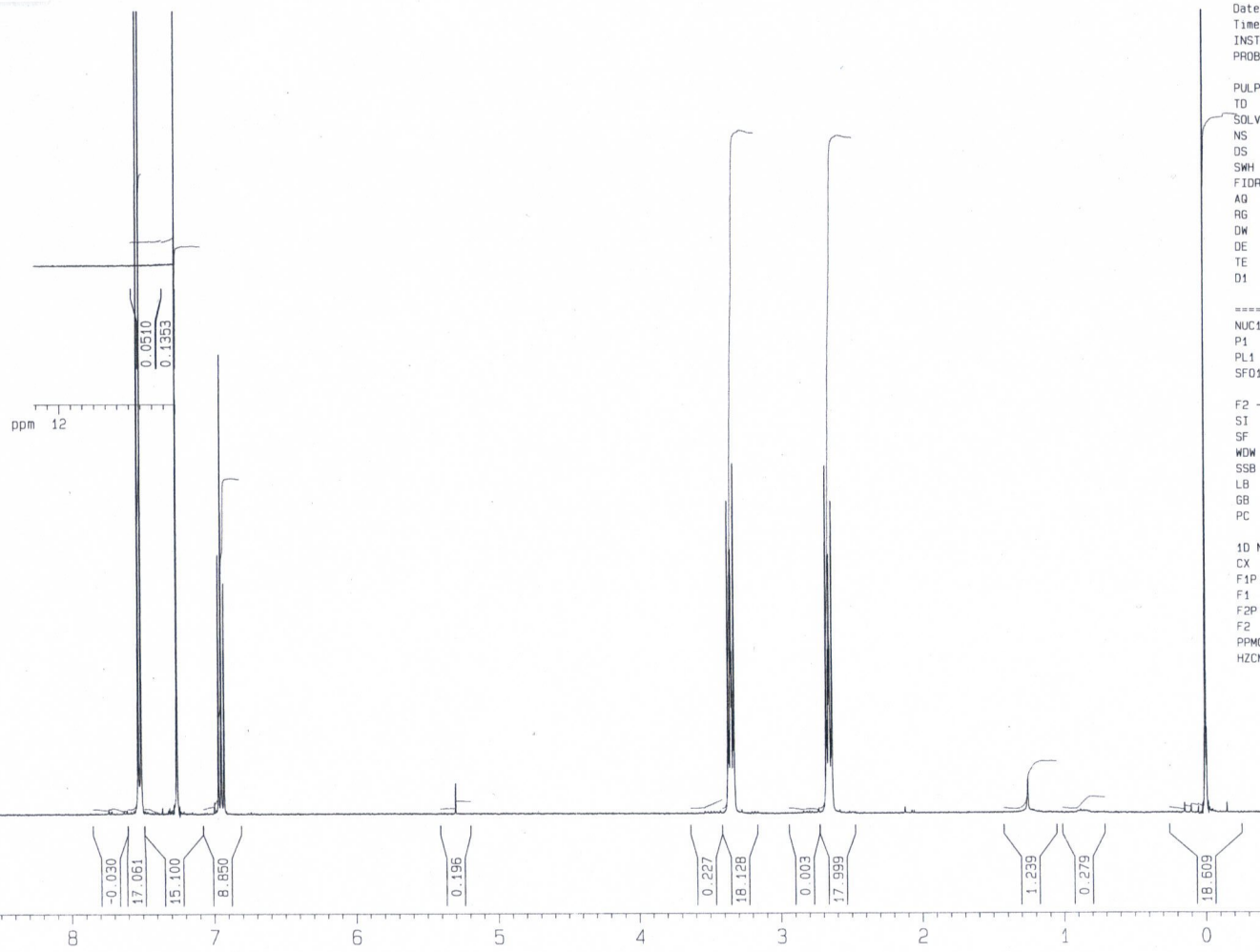
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CRUDE !



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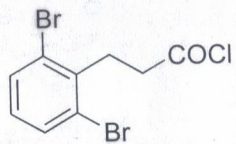
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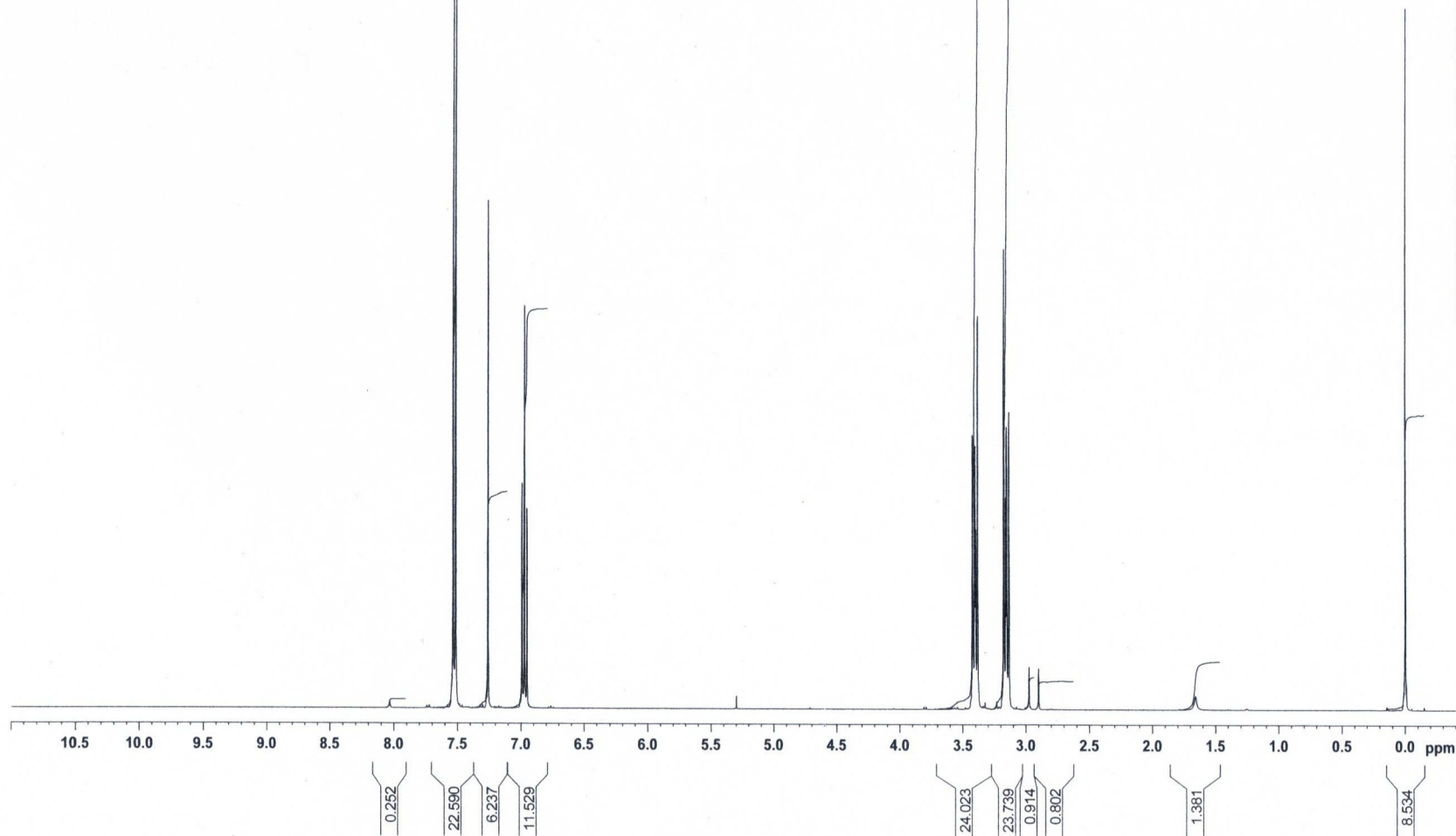
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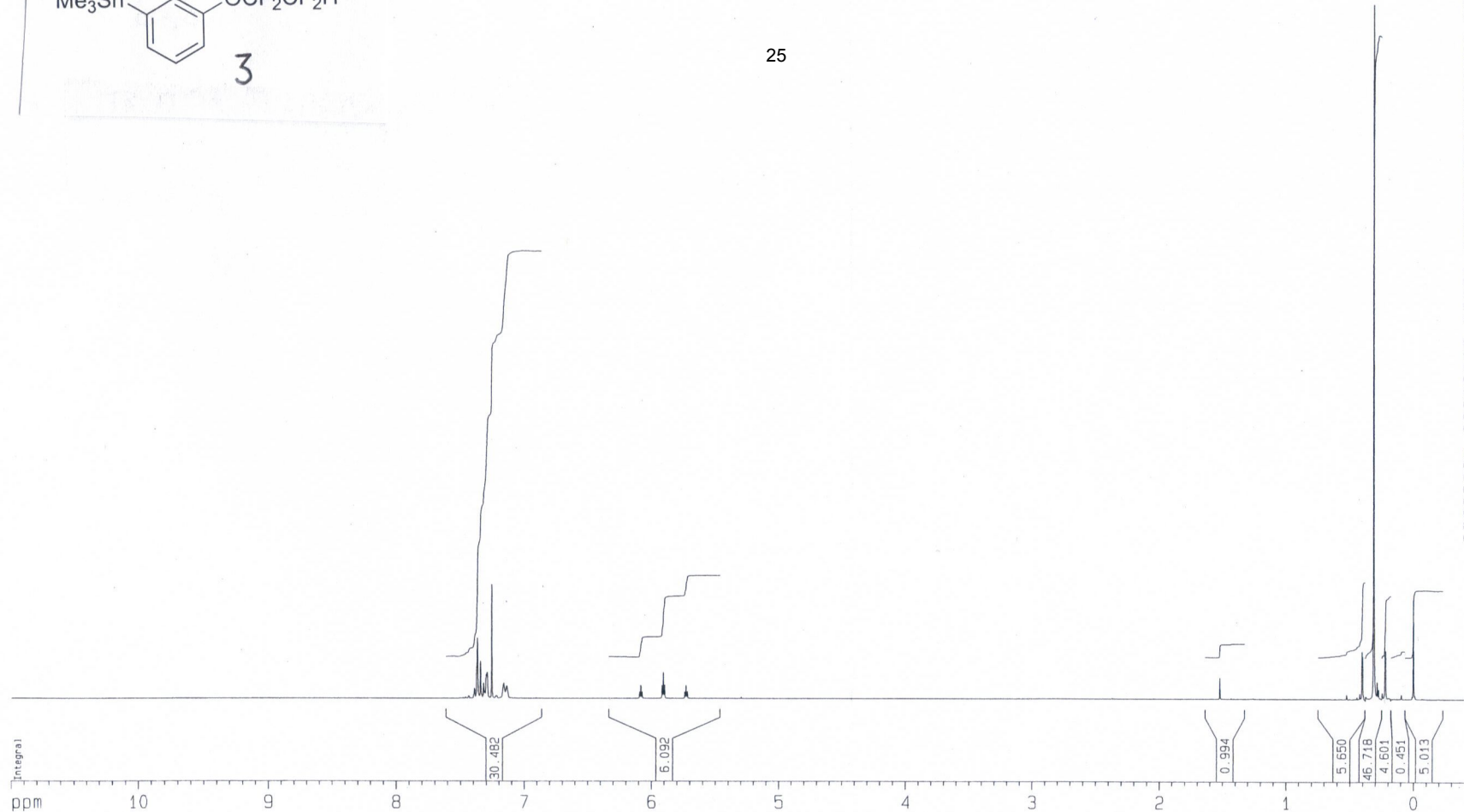
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3

25



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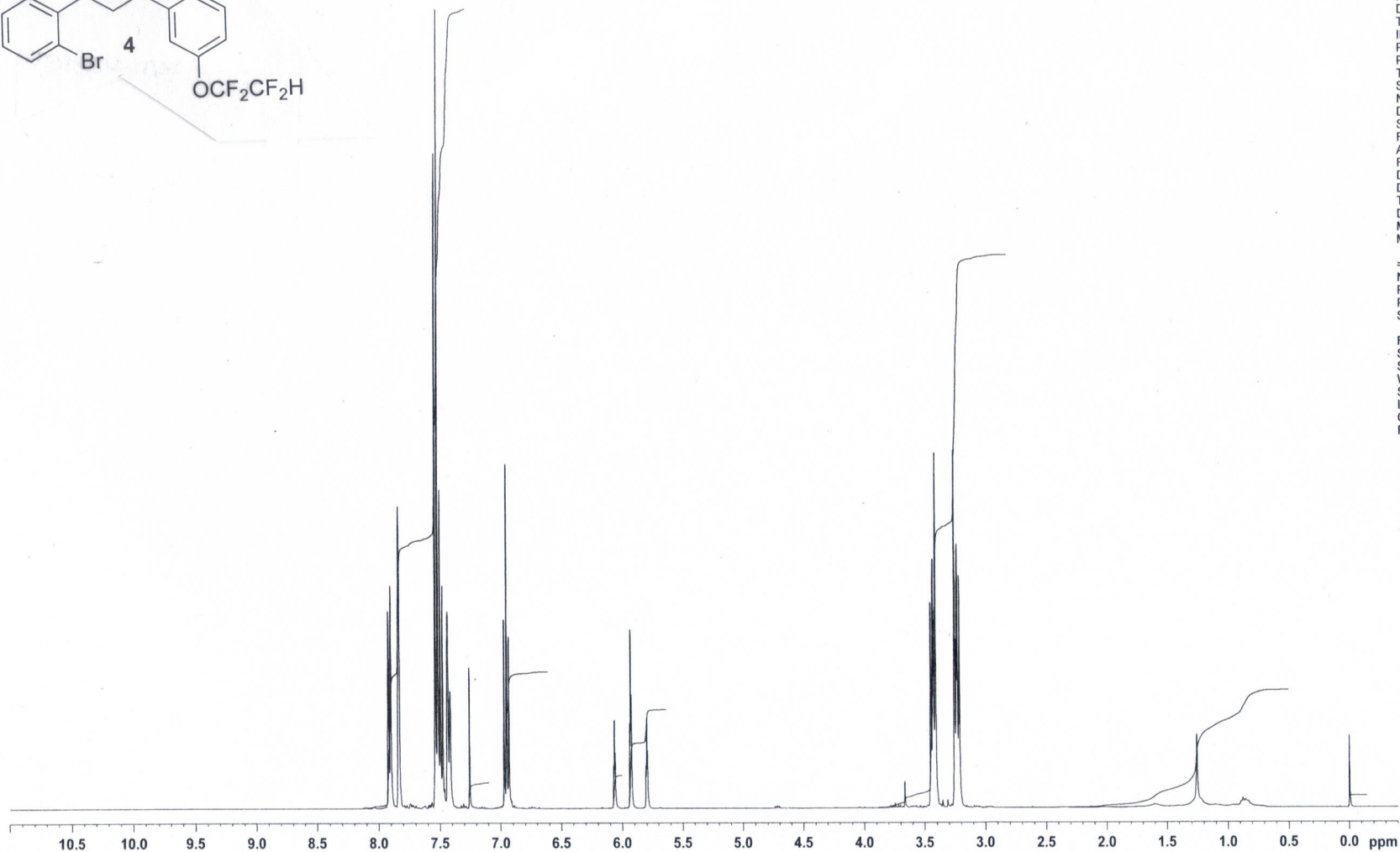
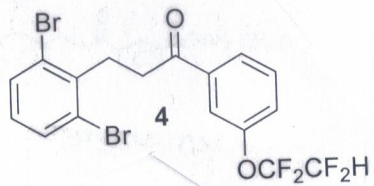
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Title

tr

26

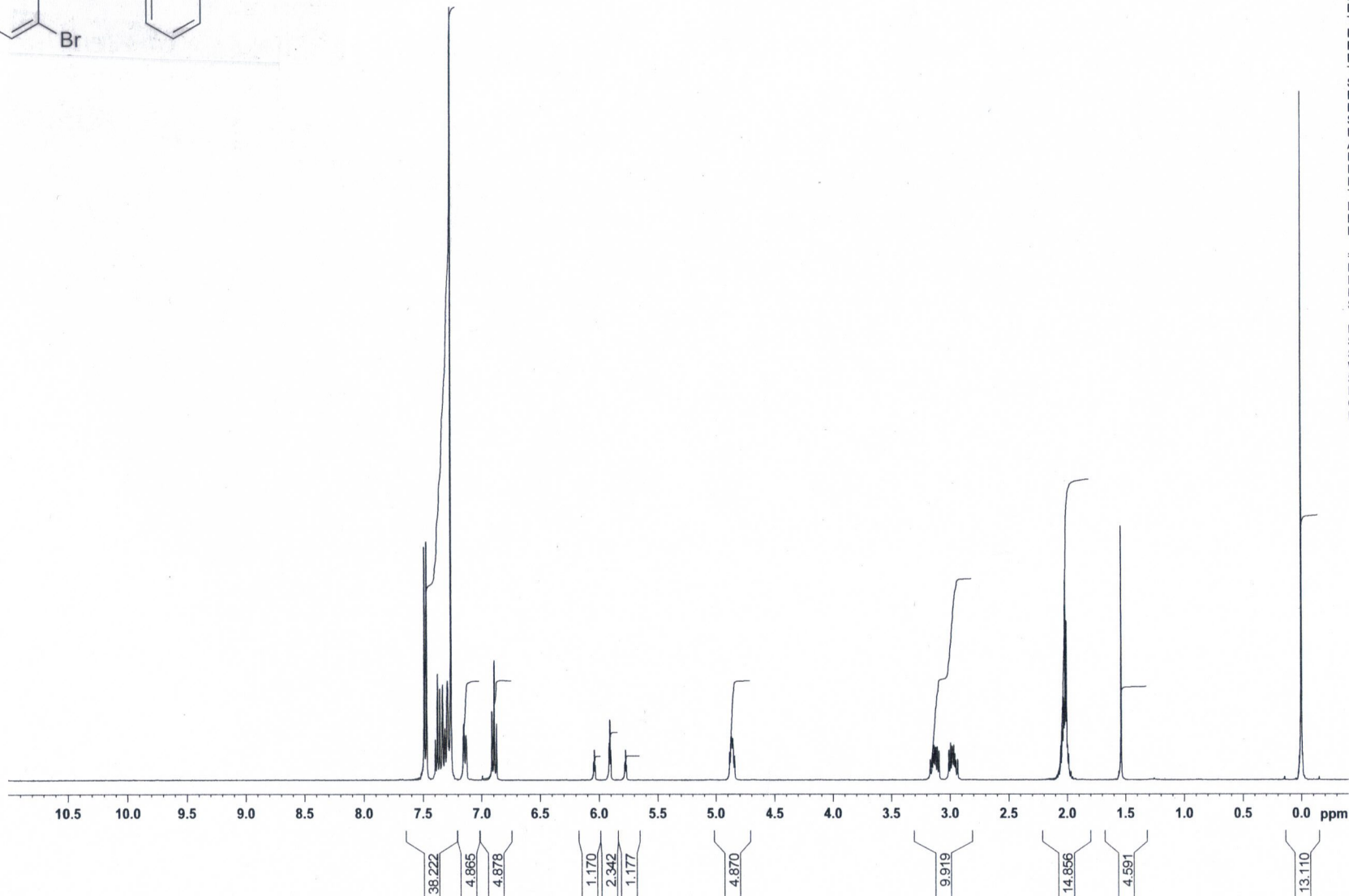
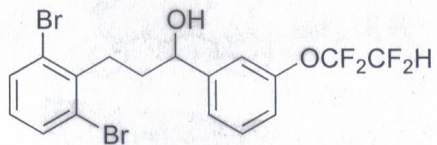


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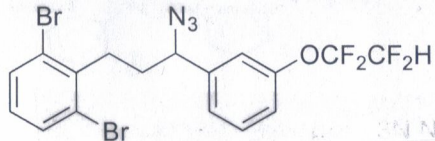


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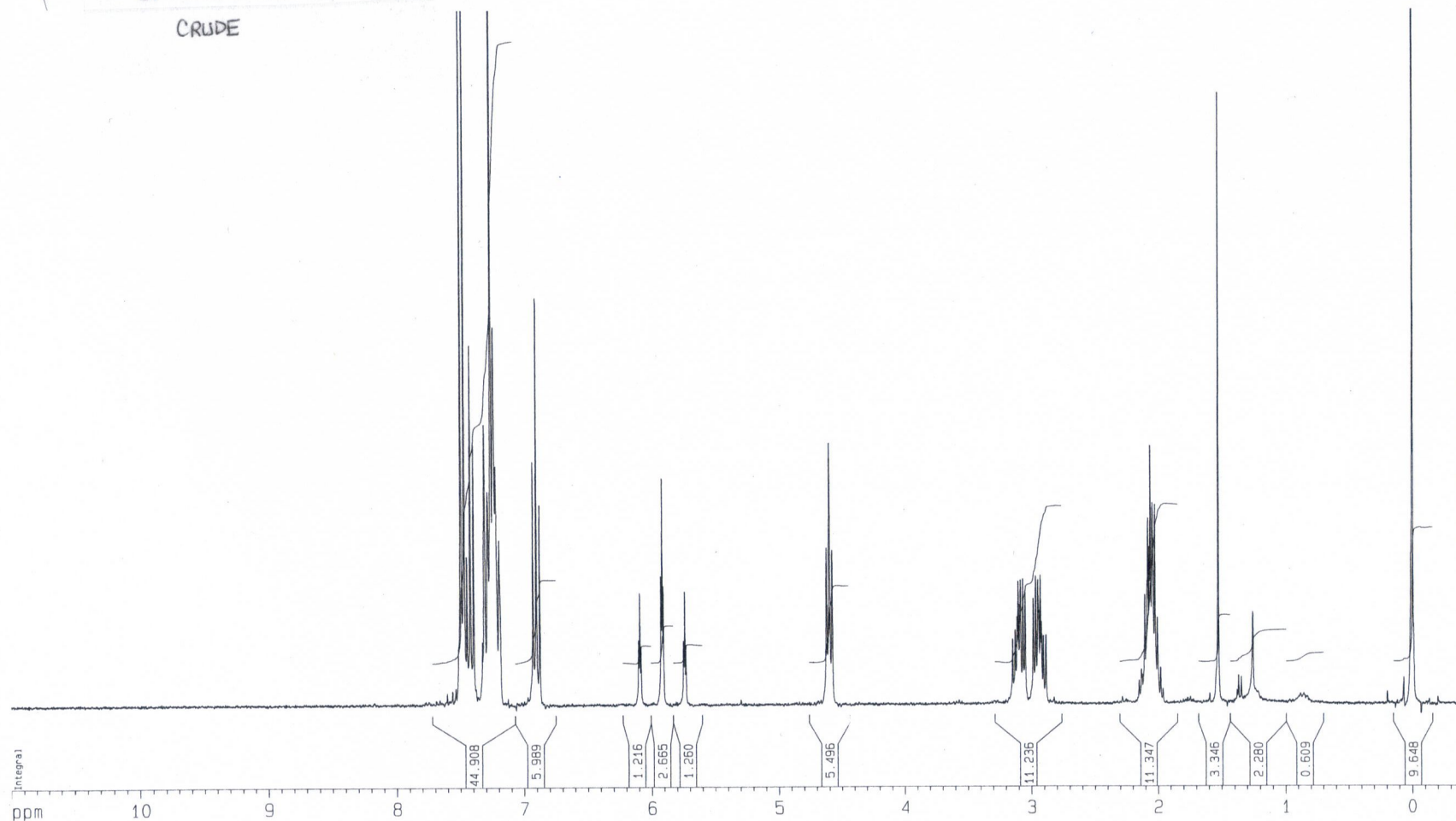
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F2 - Processing parameters
 SI 32768
 SF 400.2050097 MHz
 WDW EM
 SSB 0
 LB 0.30 Hz
 GB 0
 PC 1.00



CRUDE

28



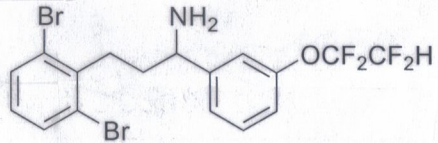
Current Data Parameters
 NAME P1_Jan27-2004
 EXPNO 270
 PROCNO 1

F2 - Acquisition Parameters
 Date_ 20040127
 Time 17.23
 INSTRUM spect
 PROBHD 5 mm Multinu
 PULPROG zg30
 TD 32768
 SOLVENT CDCl3
 NS 16
 DS 2
 SWH 6172.839
 FIDRES 0.168380
 AQ 2.6542580
 RG 812.7
 DW 81.000
 DE 6.50
 TE 300.0
 D1 1.00000000

***** CHANNEL f1
 NUC1 1H
 P1 6.12
 PL1 -1.50
 SFO1 300.1318534

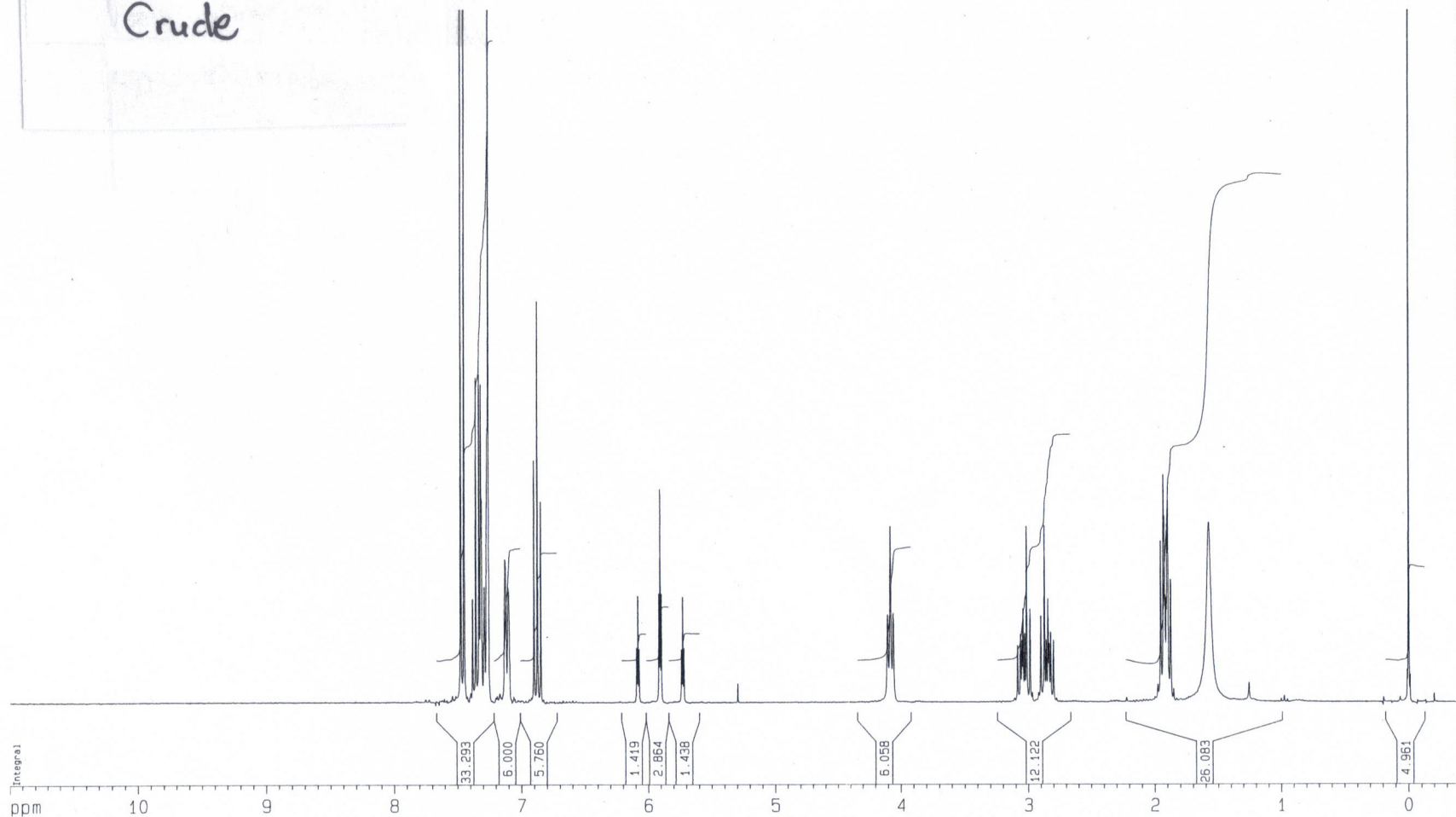
F2 - Processing parameters
 SI 32768
 SF 300.1300067
 WDW EM
 SSB 0
 LB 0.30
 GB 0
 PC 1.00

1D NMR plot parameters
 CX 35.00
 F1P 11.000
 F1 3301.43
 F2P -0.400
 F2 -120.05
 PPMCM 0.32571
 HZCM 97.75663



Crude

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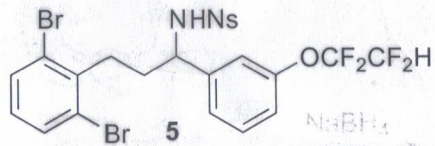
Current Data Parameters
NAME P1_Feb17-2004
EXPNO 160
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040217
Time 11.52
INSTRUM spect
PROBHD 5 mm Multinu
PULPROG zg30
TD 32768
SOLVENT CDCl3
NS 16
DS 2
SWH 6172.839 Hz
FIDRES 0.166380 Hz
AQ 2.6542580 sec
RG 362
DW 81.000 usec
DE 6.50 usec
TE 300.0 K
D1 1.00000000 sec

***** CHANNEL f1 *****
NUC1 1H
P1 6.12 usec
PL1 -1.50 dB
SFO1 300.1318534 MHz

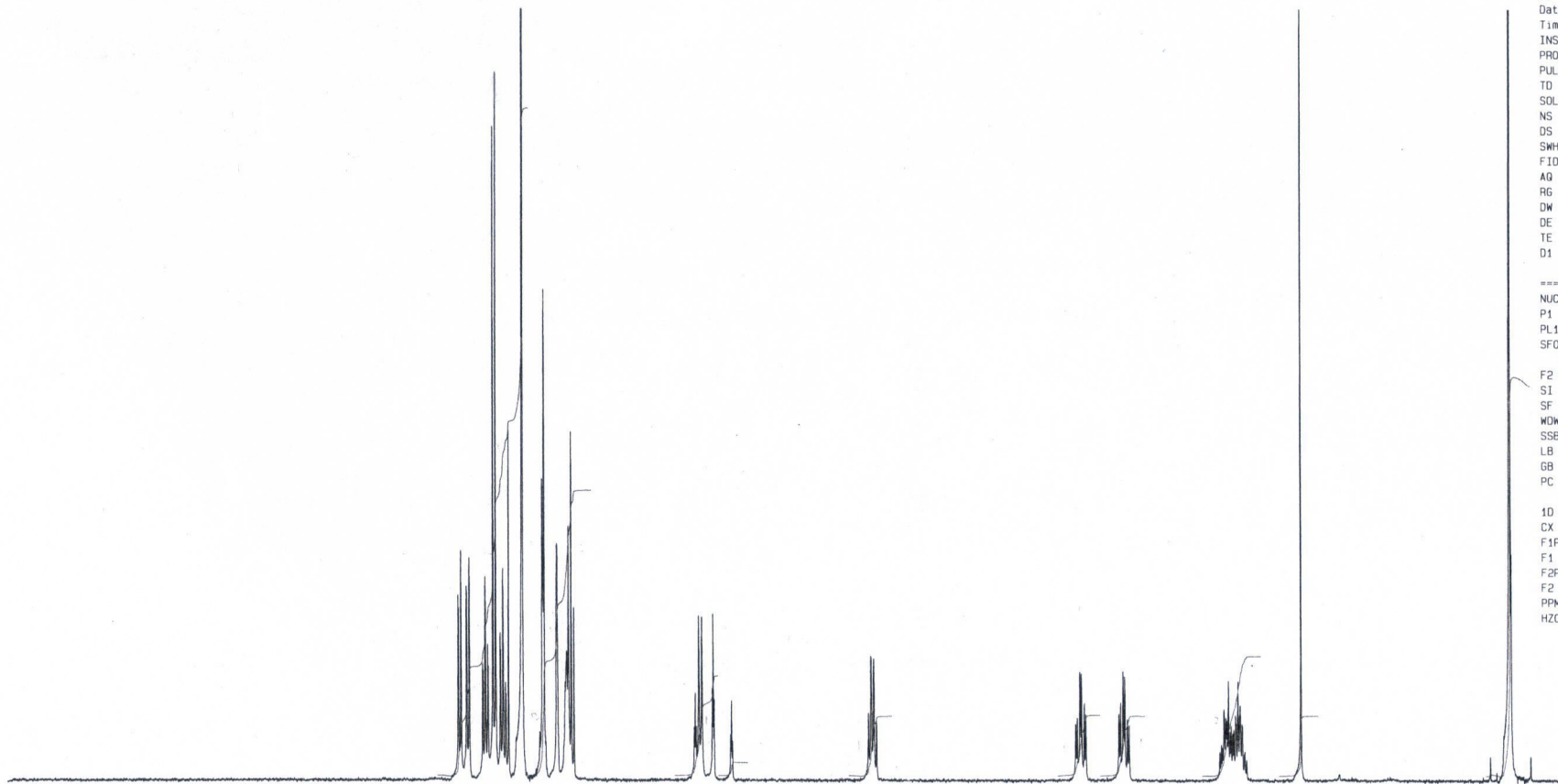
F2 - Processing parameters
SI 32768
SF 300.1300064 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

1D NMR plot parameters
CX 35.00 cm
F1P 11.000 ppp
F1 3301.43 Hz
F2P -0.400 ppp
F2 -120.05 Hz
PPMCM 0.32571 ppp
HZCM 97.75663 Hz



Ns'd Amine

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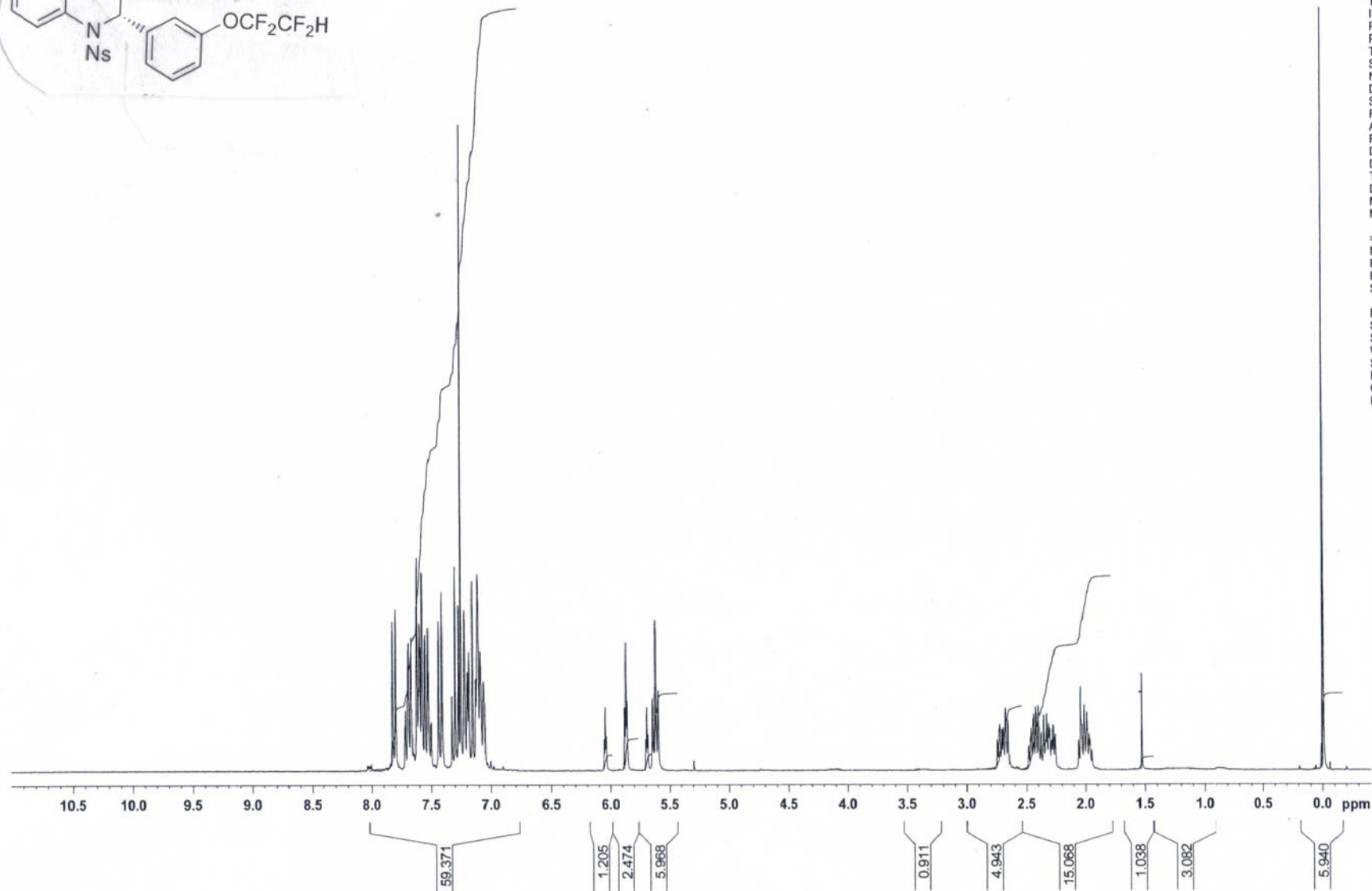
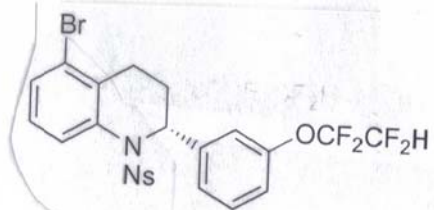
Current Data Parameters
 NAME P2_Mar02-2004
 EXPNO 220
 PROCNO 1

F2 - Acquisition Parameters
 Date_ 20040302
 Time 14.01
 INSTRUM spect
 PROBHD 5 mm Multinu
 PULPROG zg30
 TD 32768
 SOLVENT CDCl3
 NS 16
 DS 2
 SWH 8802.817 Hz
 FIDRES 0.268641 Hz
 AQ 1.8612725 sec
 RG 574.7
 DW 56.800 usec
 DE 6.00 usec
 TE 300.0 K
 D1 1.0000000 sec

===== CHANNEL f1 ==
 NUC1 1H
 P1 7.50 usec
 PL1 0.00 dB
 SF01 400.2086018 MHz

F2 - Processing parameters
 SI 32768
 SF 400.2050092 MHz
 WDW EM
 SSB 0
 LB 0.30 Hz
 GB 0
 PC 1.00

1D NMR plot parameters
 CX 35.00 cm
 F1P 11.000 ppm
 F1 4402.26 Hz
 F2P -0.400 ppm
 F2 -160.08 Hz
 PPMCM 0.32571 ppm
 HZCM 130.35248 Hz

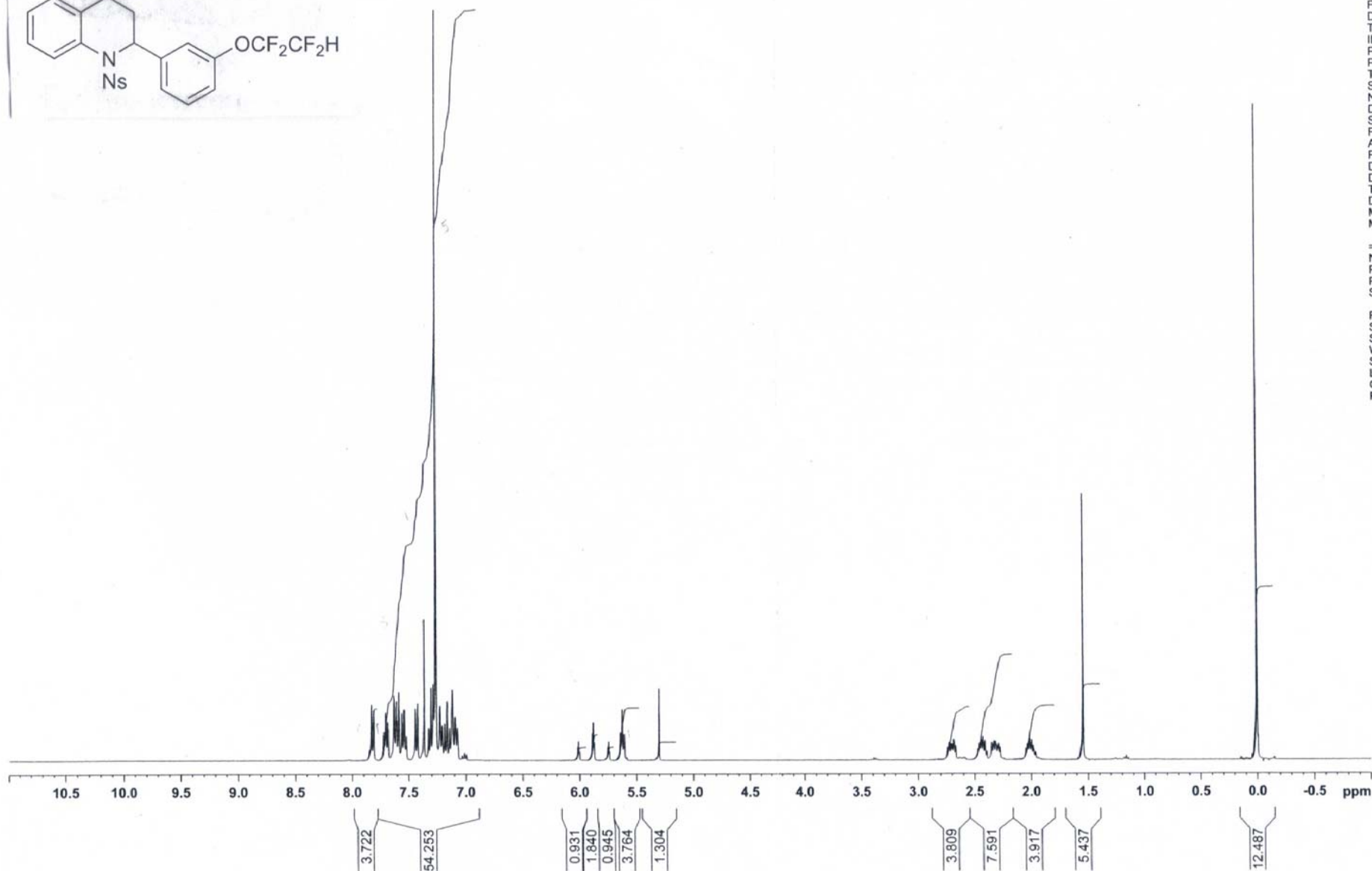


Current Data Parameters
NAME P1_Sep08-2004
EXPNO 210
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040908
Time 11.23
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 6172.839 Hz
FIDRES 0.094190 Hz
AQ 5.3084660 sec
RG 456.1
DW 81.000 usec
DE 6.50 usec
TE 299.2 K
D1 1.00000000 sec
MCREST 0.00000000 set
MCWRK 0.01500000 set

===== CHANNEL f1 ===
NUC1 1H
P1 6.00 usec
PL1 -1.50 dB
SFO1 300.1318534 MHz

F2 - Processing parameters
SI 32768
SF 300.1300066 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

BrC1=CC=C2C(=C1)N(C2)CCc3ccc(OCF2CF2H)cc3

```

F2 - Acquisition Parameters
Date_      20040405
Time_      16.53
INSTRUM    spect
PROBHD     5 mm Multinuc
PULPROG    zg30
TD          65536
SOLVENT    CDCl3
NS          16
DS          2
SWH         8278.146 Hz
FIDRES      0.126314 Hz
AQ          3.9584243 sec
RG          512
DW          60.400 usec
DE          6.50 usec
TE          296.2 K
D1          1.00000000 sec
MCREST     0.00000000 sec
MCWRK      0.01500000 sec

```

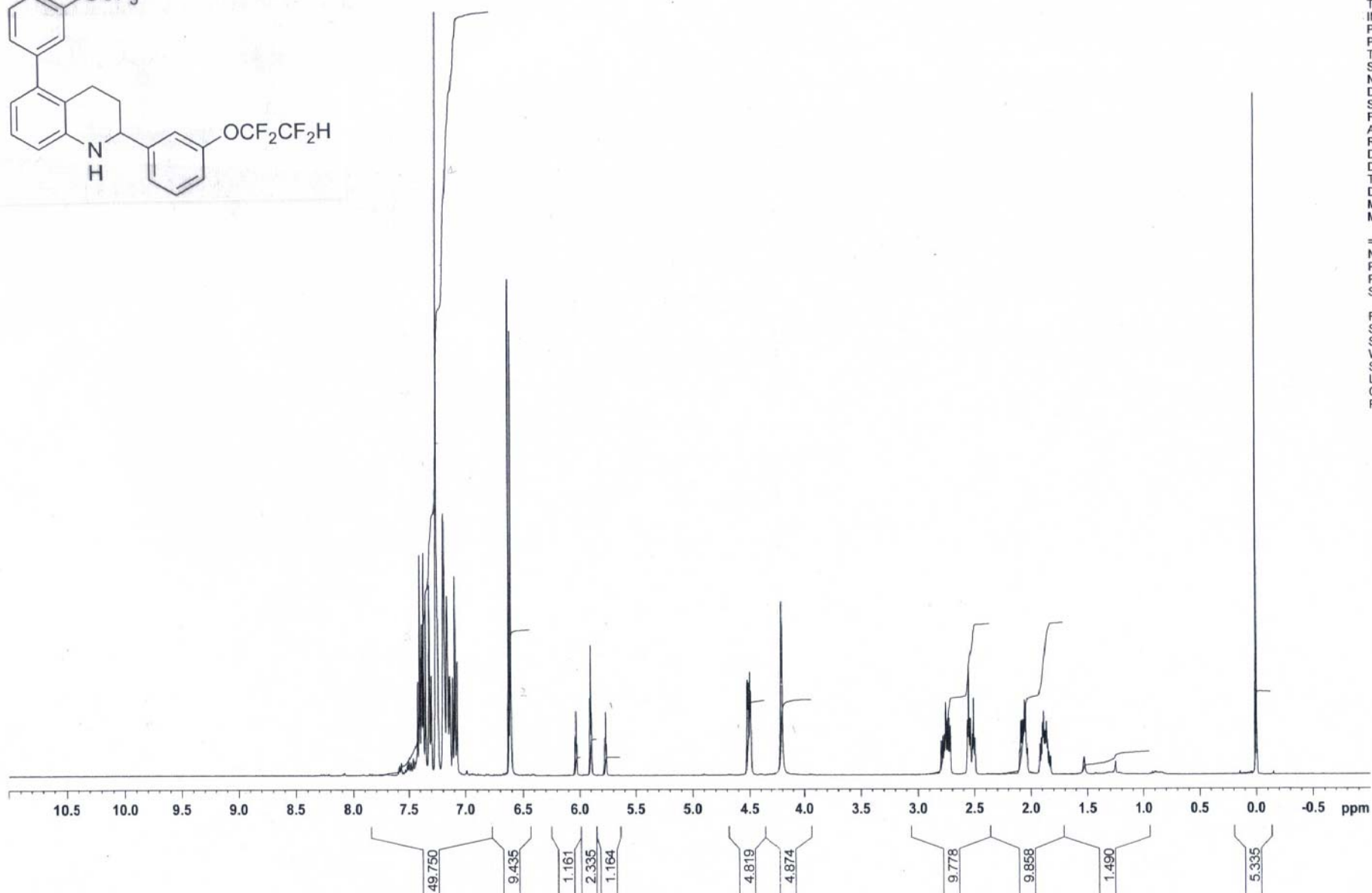
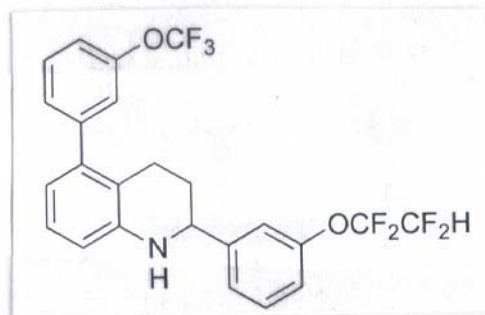
```
===== CHANNEL f1 =====
NUC1      1H
P1        7.50 usec
PL1       0.00 dB
SFO1     400.2074714 MHz
```

F2 - Processing parameters

SI	32768
SF	400.2050091 MHz
WDW	EM
SSB	0
LB	0.30 Hz
GB	0
PC	1.00

Title

Rano



Current Data Parameters
NAME P2_May20-2004
EXPNO 240
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040520
Time 16.01
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 181
DW 60.400 usec
DE 6.50 usec
TE 297.0 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050121 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

Title

Higher Rf spot

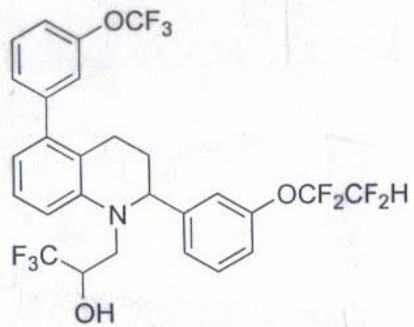
34

Current Data Parameters
NAME P2_May24-2004
EXPNO 100
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040524
Time 10.43
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 181
DW 60.400 usec
DE 6.50 usec
TE 296.8 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

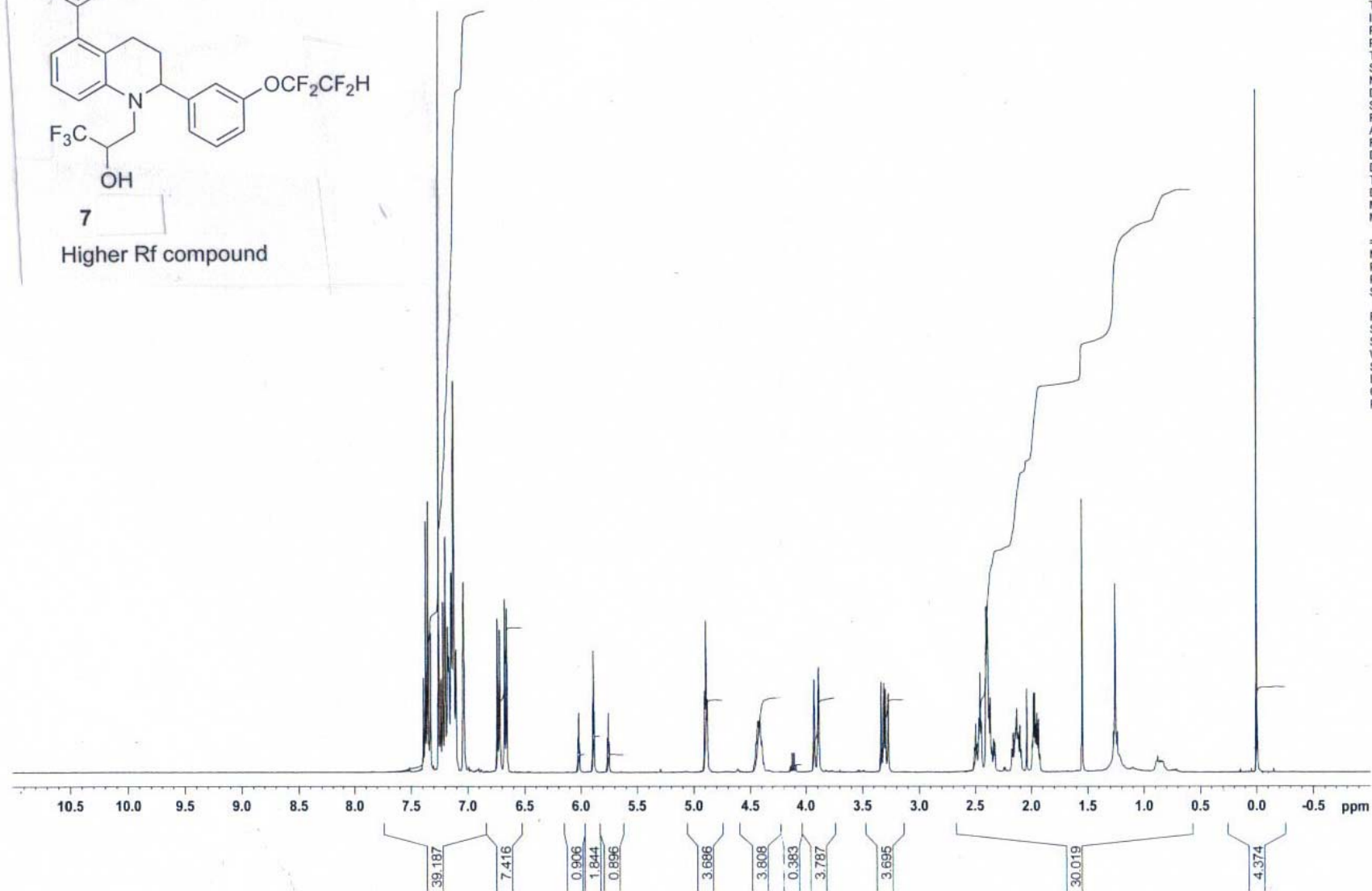
===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050110 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00



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Higher Rf compound



Title

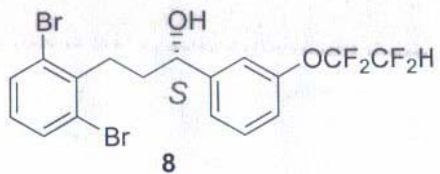
Rano
35

Current Data Parameters
NAME P2_Aug30-2004
EXPNO 20
PROCNO 1

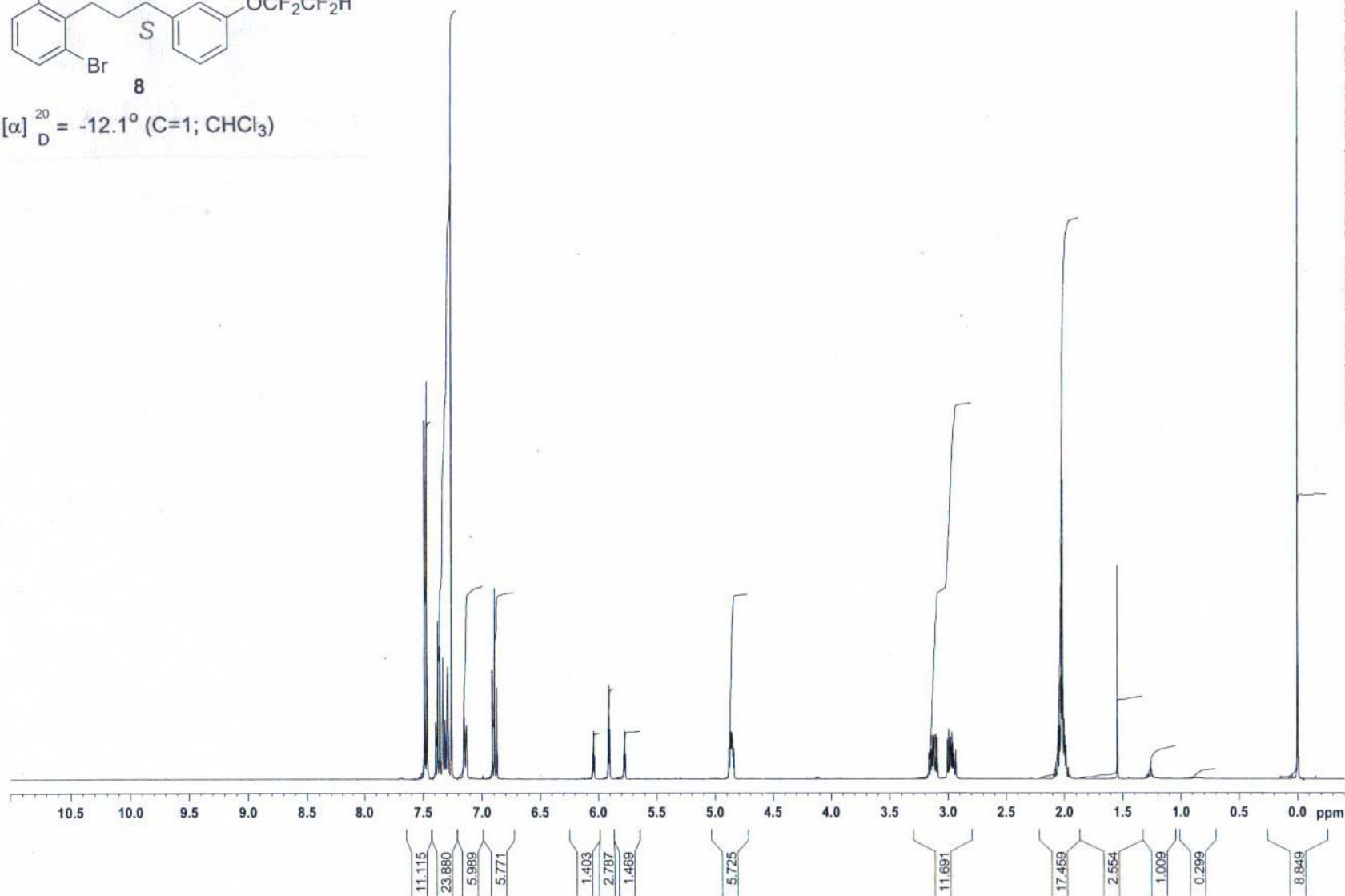
F2 - Acquisition Parameters
Date_ 20040830
Time 9.24
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 362
DW 60.400 usec
DE 6.50 usec
TE 296.8 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

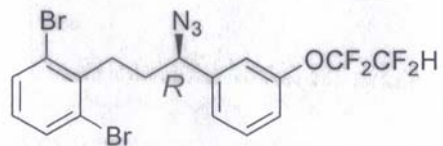
===== CHANNEL f1 ===
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050100 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00



$[\alpha]_D^{20} = -12.1^\circ$ (C=1; CHCl₃)





Crude

RANO

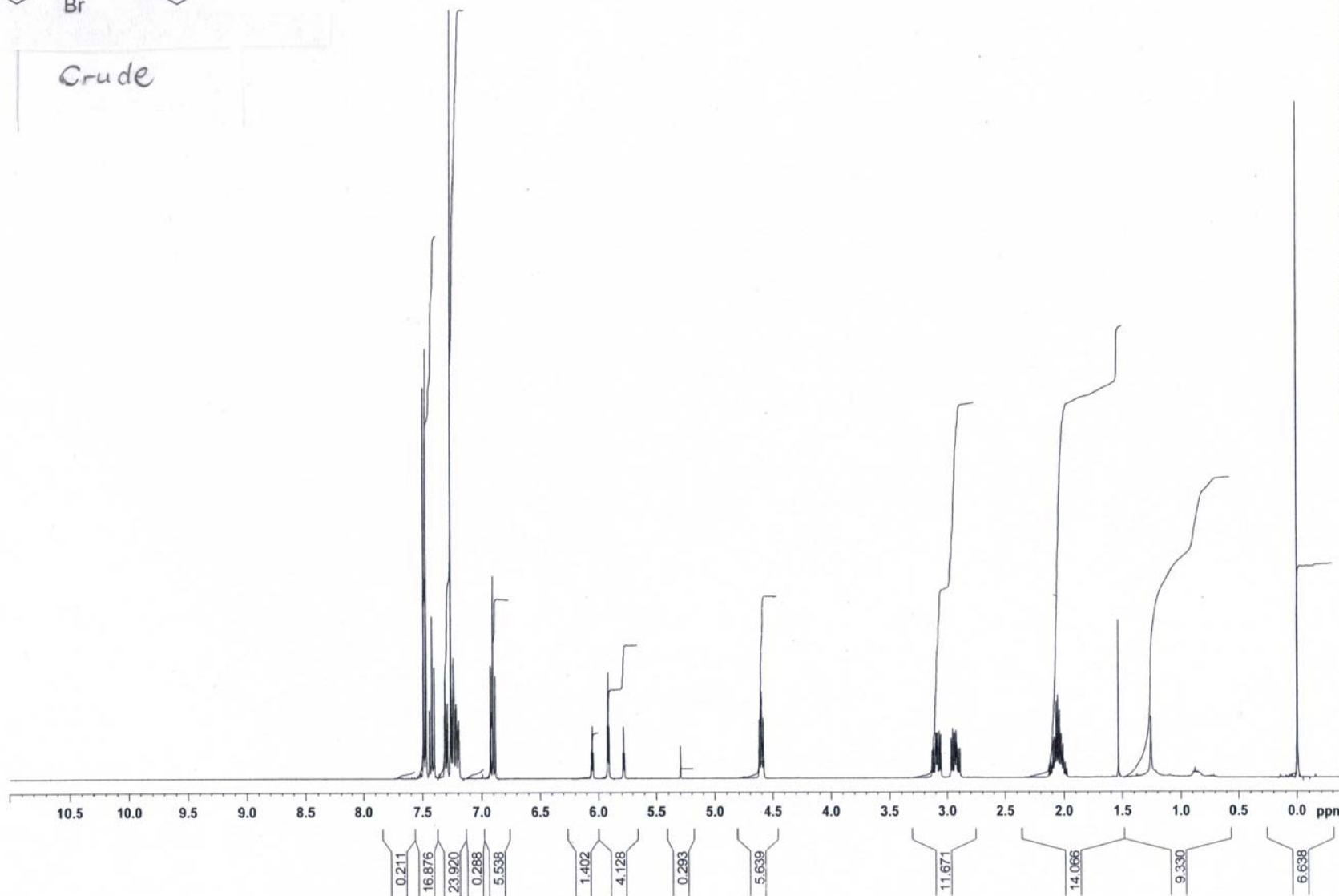
36

Current Data Parameters
NAME P2_Aug31-2004
EXPNO 90
PROCNO 1

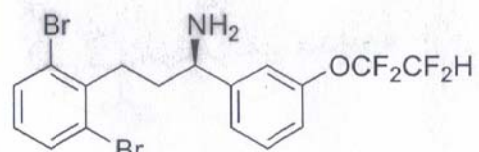
F2 - Acquisition Parameters
Date_ 20040831
Time 10.22
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 256
DW 60.400 usec
DE 6.50 usec
TE 296.8 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

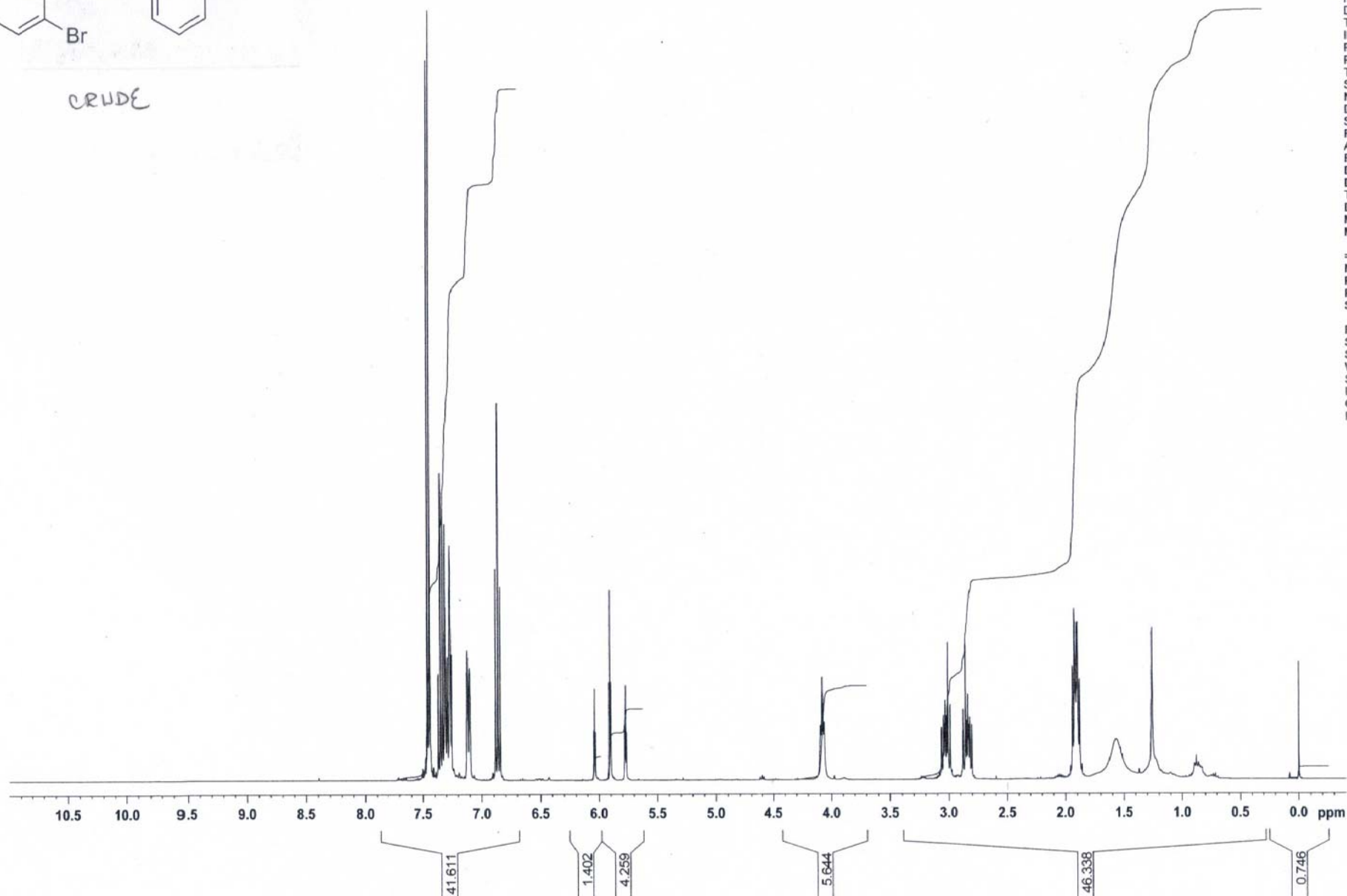
F2 - Processing parameters
SI 32768
SF 400.2050103 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00



Amine



CRUDE

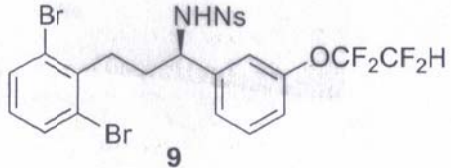


Current Data Parameters
 NAME P2_Aug31-2004
 EXPNO 230
 PROCNO 1

F2 - Acquisition Parameters
 Date 20040831
 Time 15.31
 INSTRUM spect
 PROBHD 5 mm Multinucl
 PULPROG zg30
 TD 65536
 SOLVENT CDCl3
 NS 16
 DS 2
 SWH 8278.146 Hz
 FIDRES 0.126314 Hz
 AQ 3.9584243 sec
 RG 35.9
 DW 60.400 usec
 DE 6.50 usec
 TE 296.7 K
 D1 1.00000000 sec
 MCREST 0.00000000 sec
 MCWRK 0.01500000 sec

===== CHANNEL f1 =====
 NUC1 1H
 P1 7.50 usec
 PL1 0.00 dB
 SFO1 400.2074714 MHz

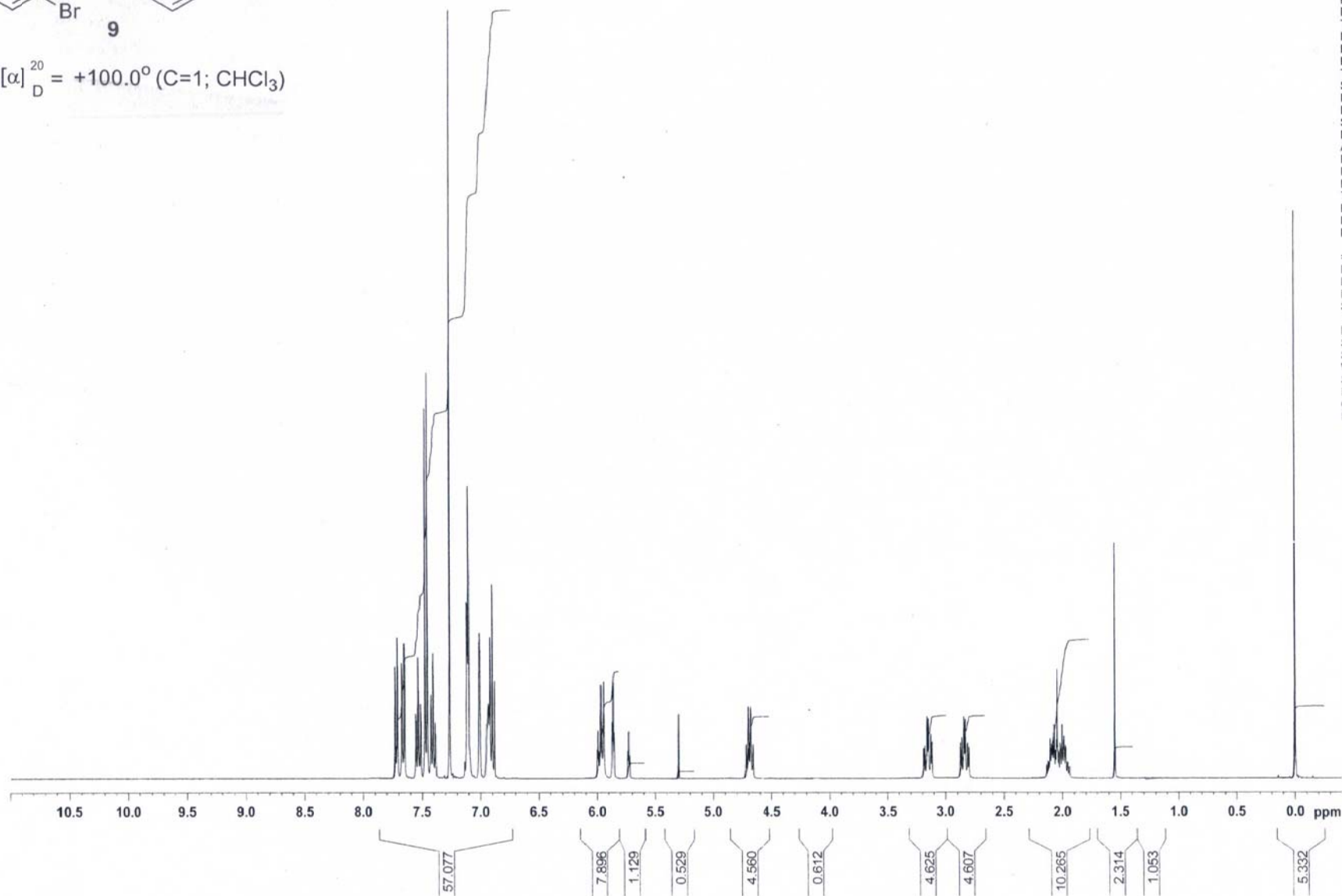
F2 - Processing parameters
 SI 32768
 SF 400.2050114 MHz
 WDW EM
 SSB 0
 LB 0.30 Hz
 GB 0
 PC 1.00



$[\alpha]_D^{20} = +100.0^\circ$ (C=1; CHCl₃)

tr

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Current Data Parameters
NAME P2_Aug10-2005
EXPNO 40
PROCNO 1

F2 - Acquisition Parameters
Date 20050810
Time 9.50
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl₃
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 322.5
DW 60.400 usec
DE 6.50 usec
TE 297.6 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 ===
NUC1 ¹H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

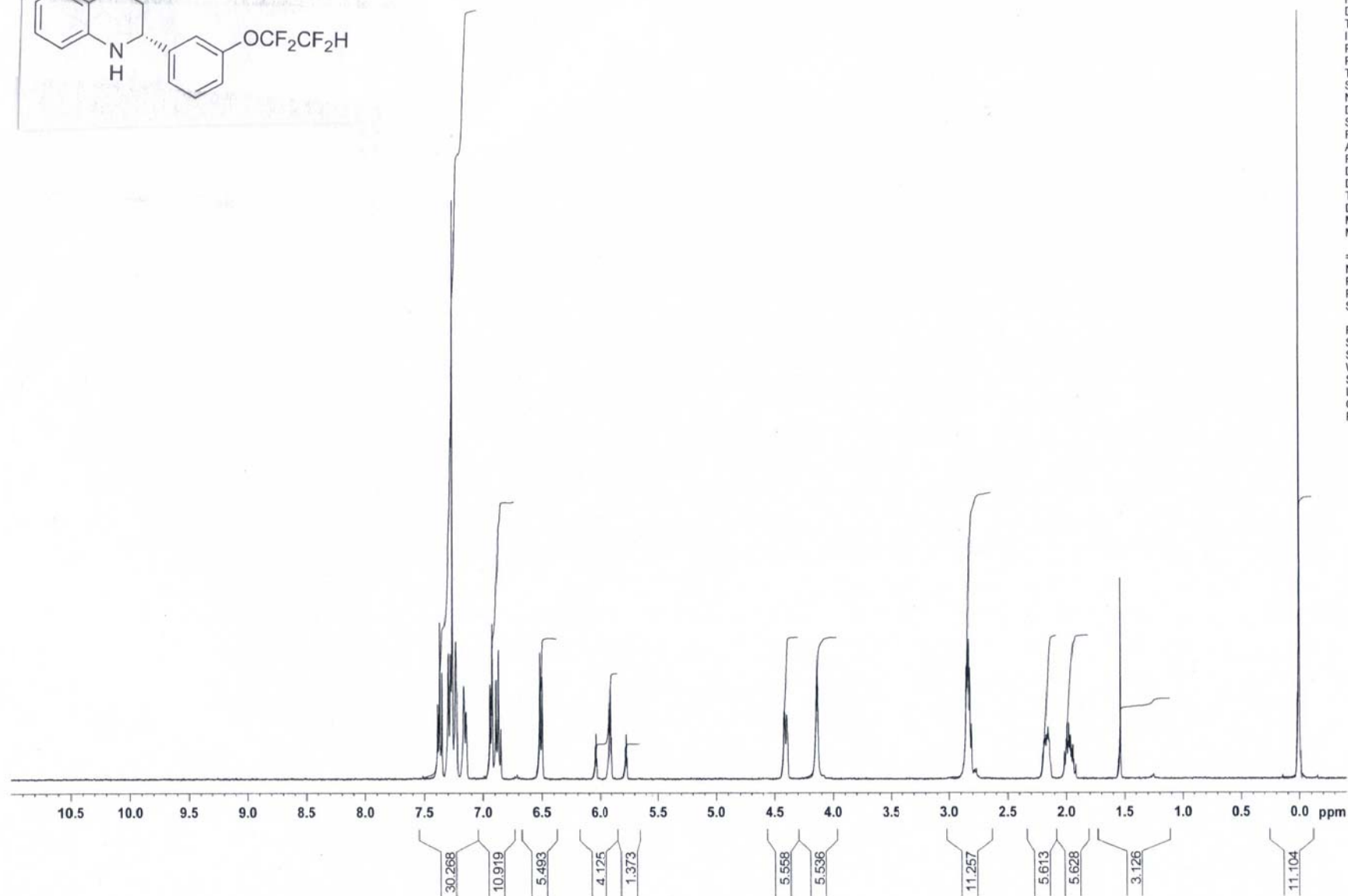
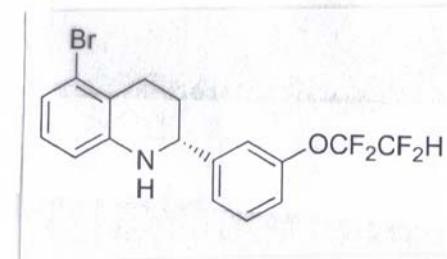
F2 - Processing parameters
SI 32768
SF 400.2050094 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

Current Data Parameters
NAME P2_Sep10-2004
EXPNO 60
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040910
Time 10.42
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 1625.5
DW 60.400 usec
DE 6.50 usec
TE 296.8 K
D1 1.00000000 sec
MCREST 0.00000000 ser
MCWRK 0.01500000 ser

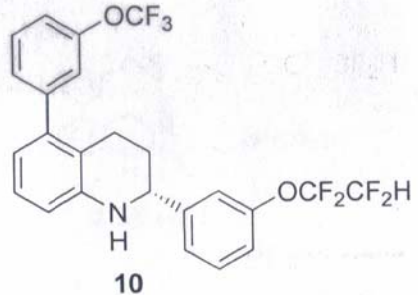
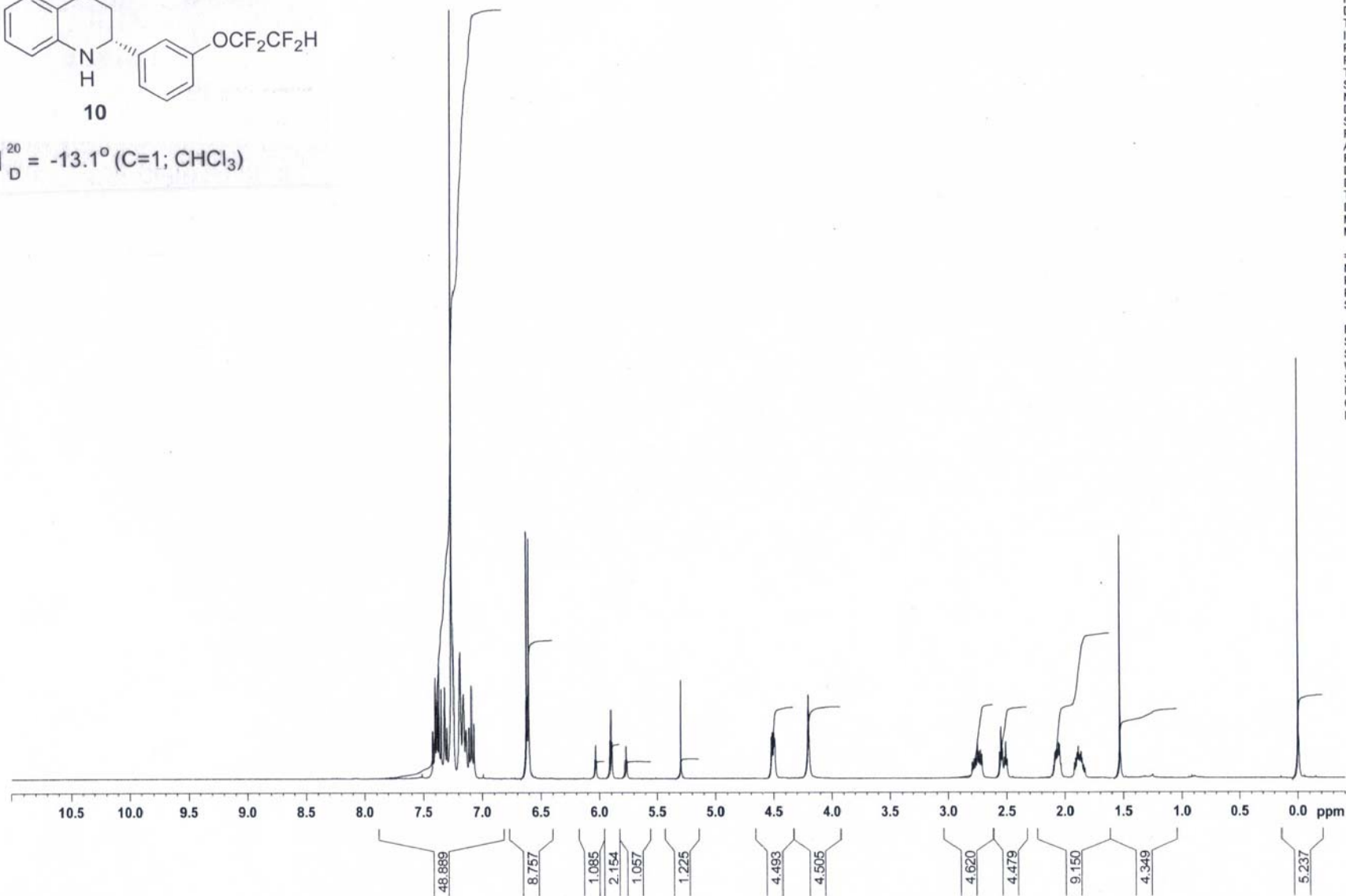
===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050102 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00



tr

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 $[\alpha]_D^{20} = -13.1^\circ (C=1; \text{CHCl}_3)$ 

Current Data Parameters
NAME P2_Aug17-2005
EXPNO 460
PROCNO 1

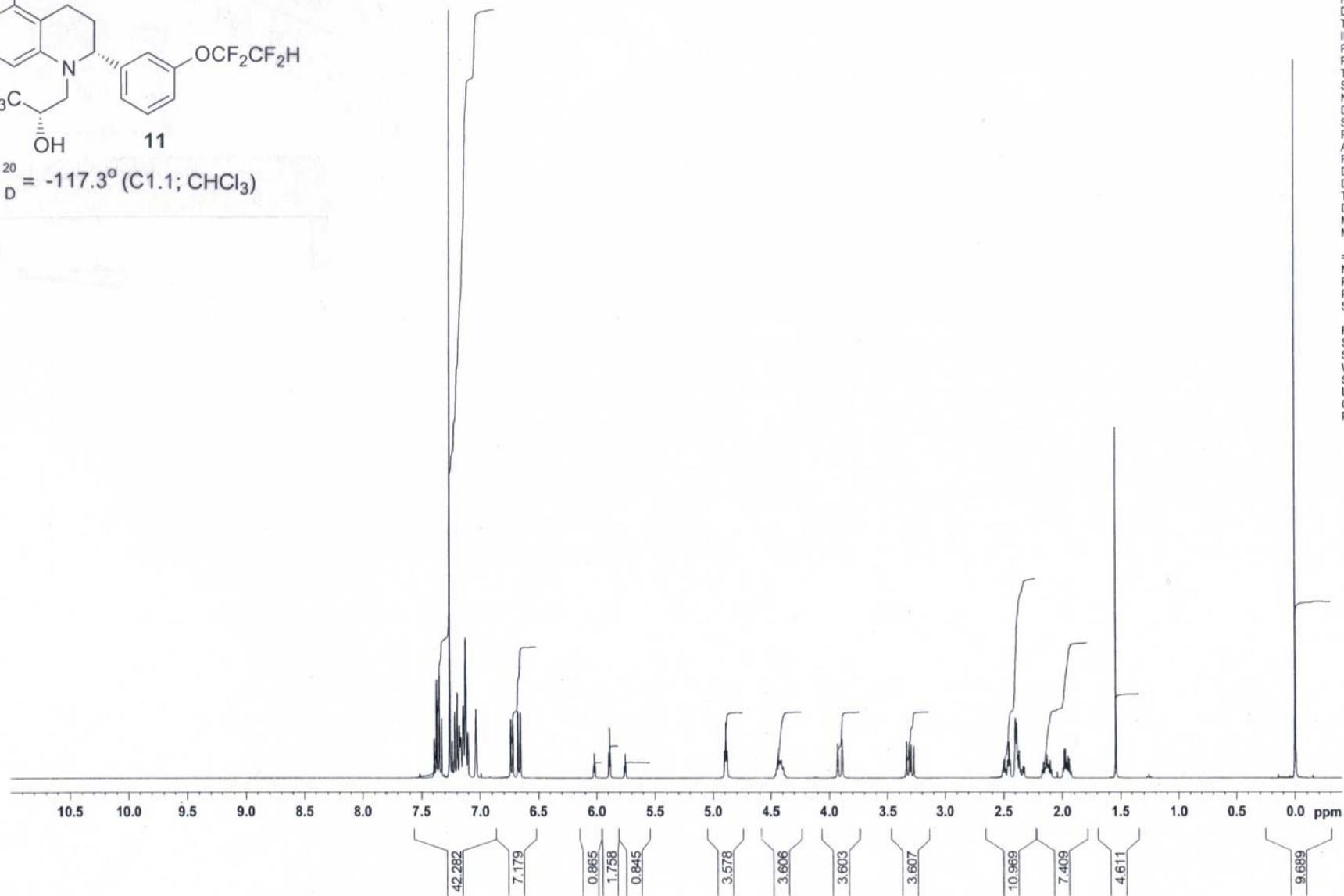
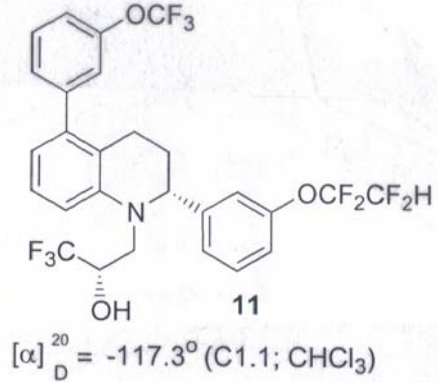
F2 - Acquisition Parameters
Date_ 20050817
Time 17.03
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 322.5
DW 60.400 usec
DE 6.50 usec
TE 297.9 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 ===
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050110 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

tr

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Current Data Parameters
NAME P2_Jul29-2005
EXPNO 40
PROCNO 1

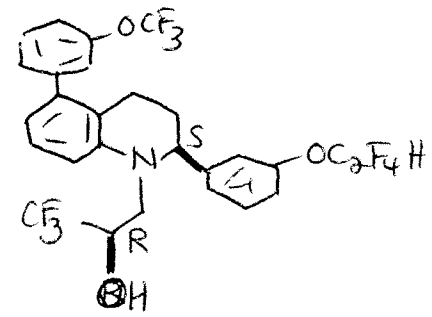
F2 - Acquisition Parameters
Date_ 20050729
Time 9.25
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 322.5
DW 60.400 usec
DE 6.50 usec
TE 297.7 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050104 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

Title

Rano



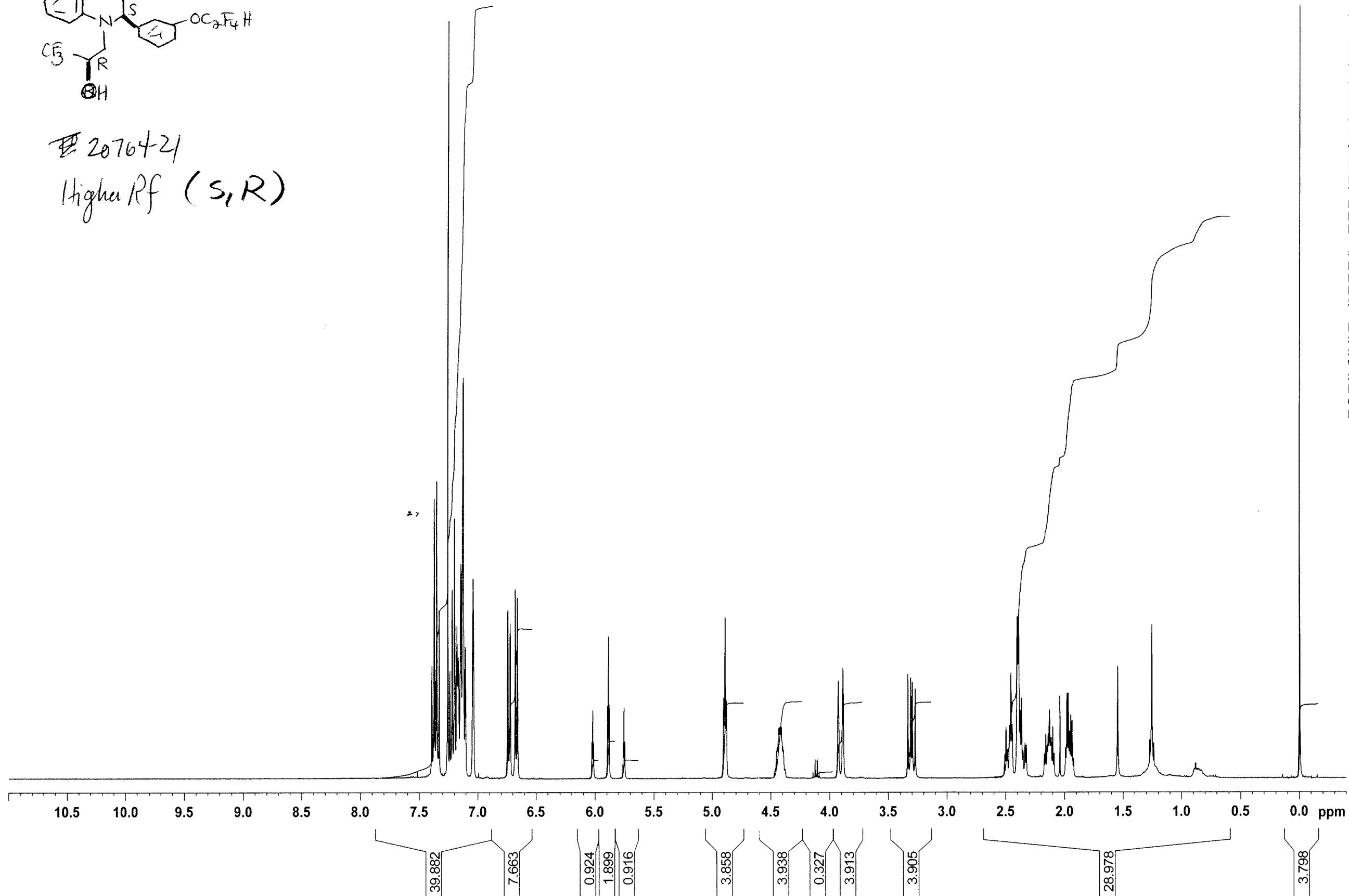
2076421
Higher Rf (S,R)

Current Data Parameters
NAME P2_Aug30-2004
EXPNO 60
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040830
Time 13.36
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 203.2
DW 60.400 usec
DE 6.50 usec
TE 296.8 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050113 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

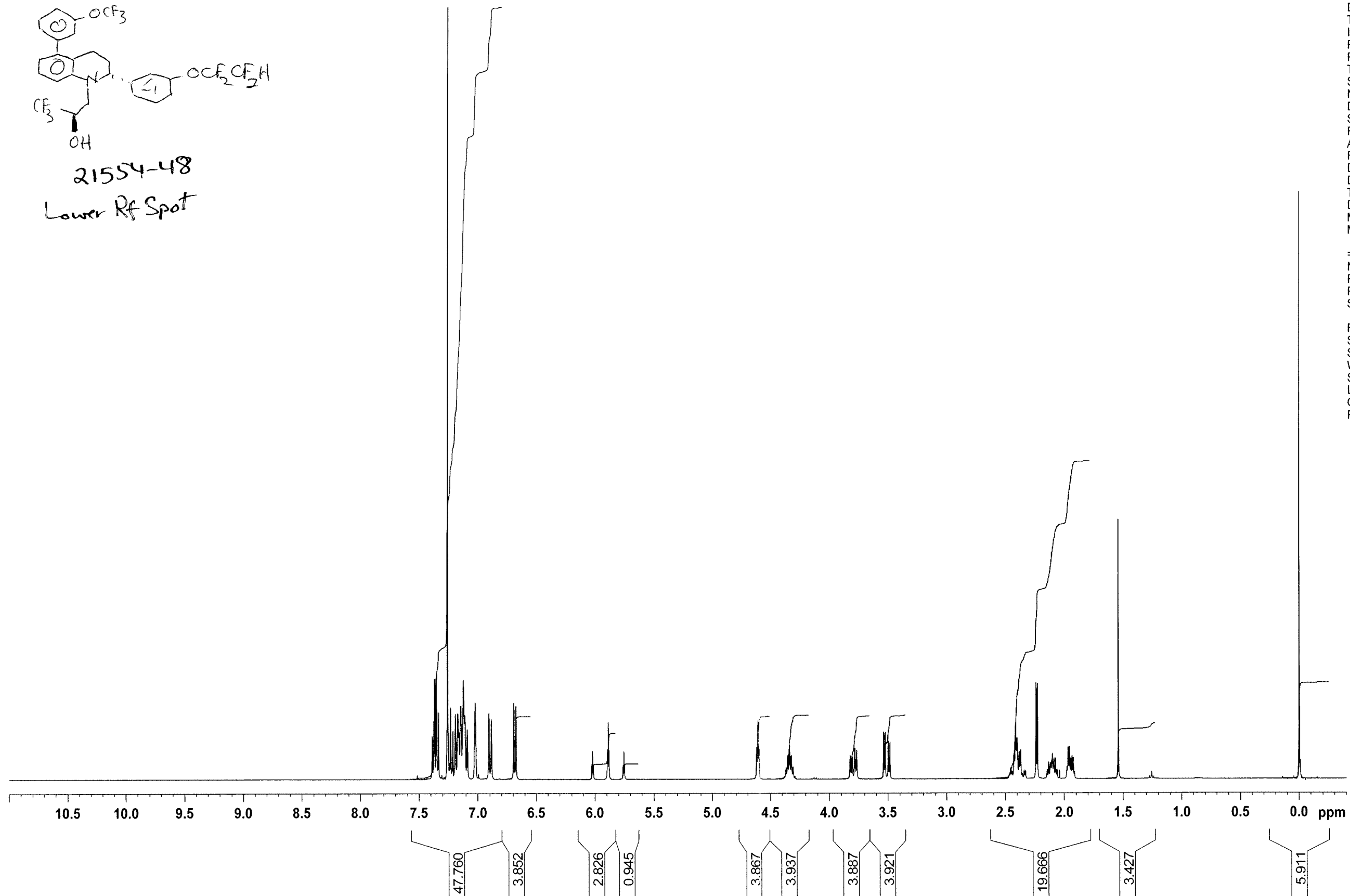


COc1ccc(cc1)-c2ccc3c(c2)C4CCN(C4)CC(C)(O)C(F)(F)F.CC(F)(F)FCCc1ccccc1

21554-48
Lower Rf Spot

F2 - Processing parameters

SI	32768
SF	400.2050106 MHz
WDW	EM
SSB	0
LB	0.30 Hz
GB	0
PC	1.00



Title

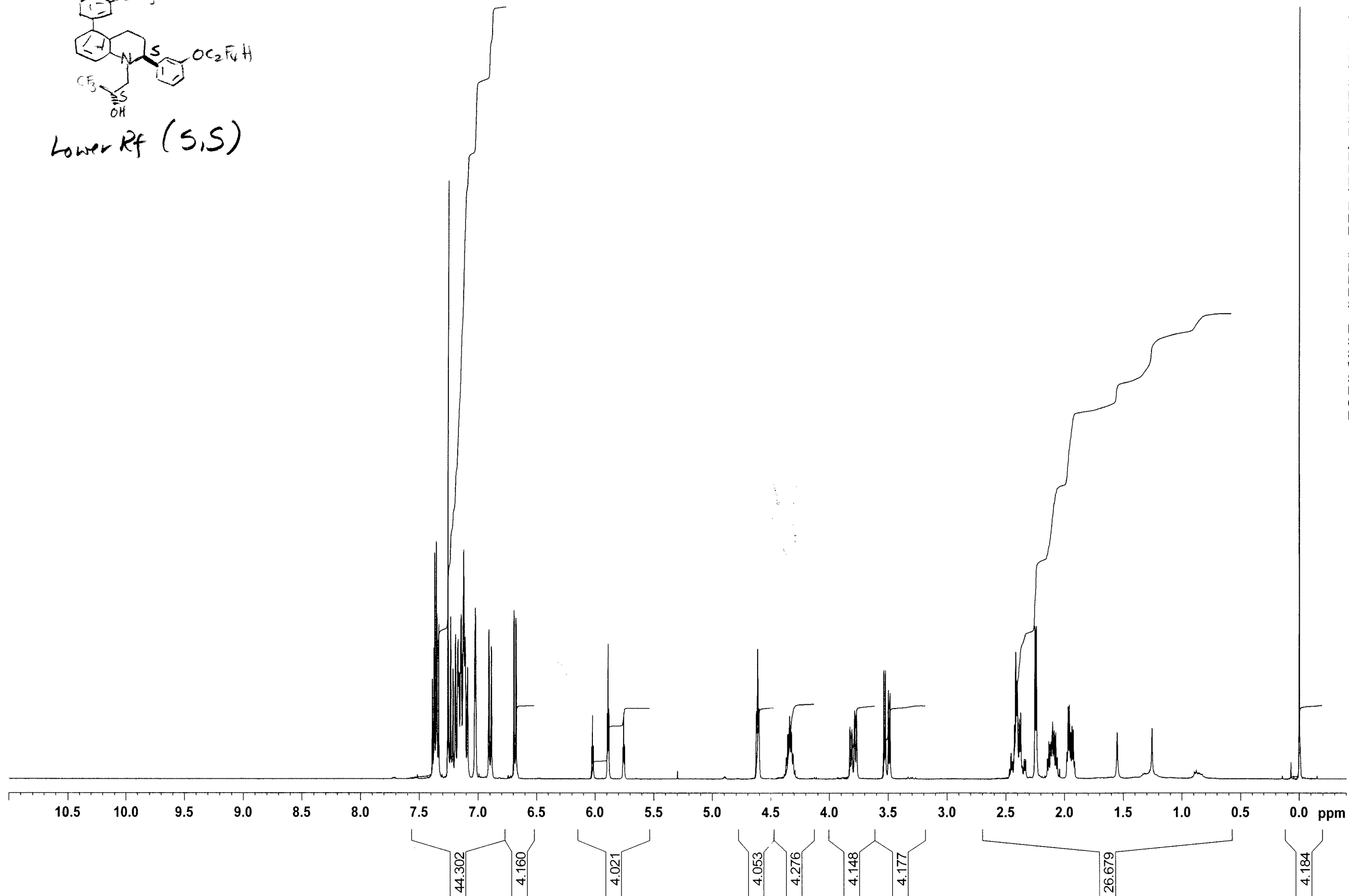
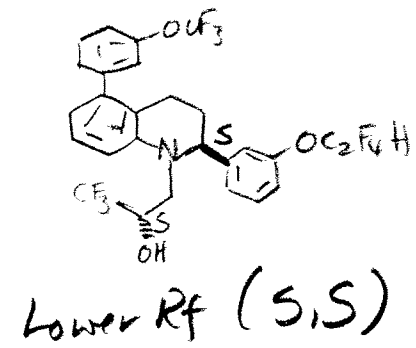
20764-2 Lower Rf Spot

Current Data Parameters
NAME P2_Aug16-2004
EXPNO 220
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040816
Time 15.42
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 161.3
DW 60.400 usec
DE 6.50 usec
TE 295.6 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050113 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00



Title

tr

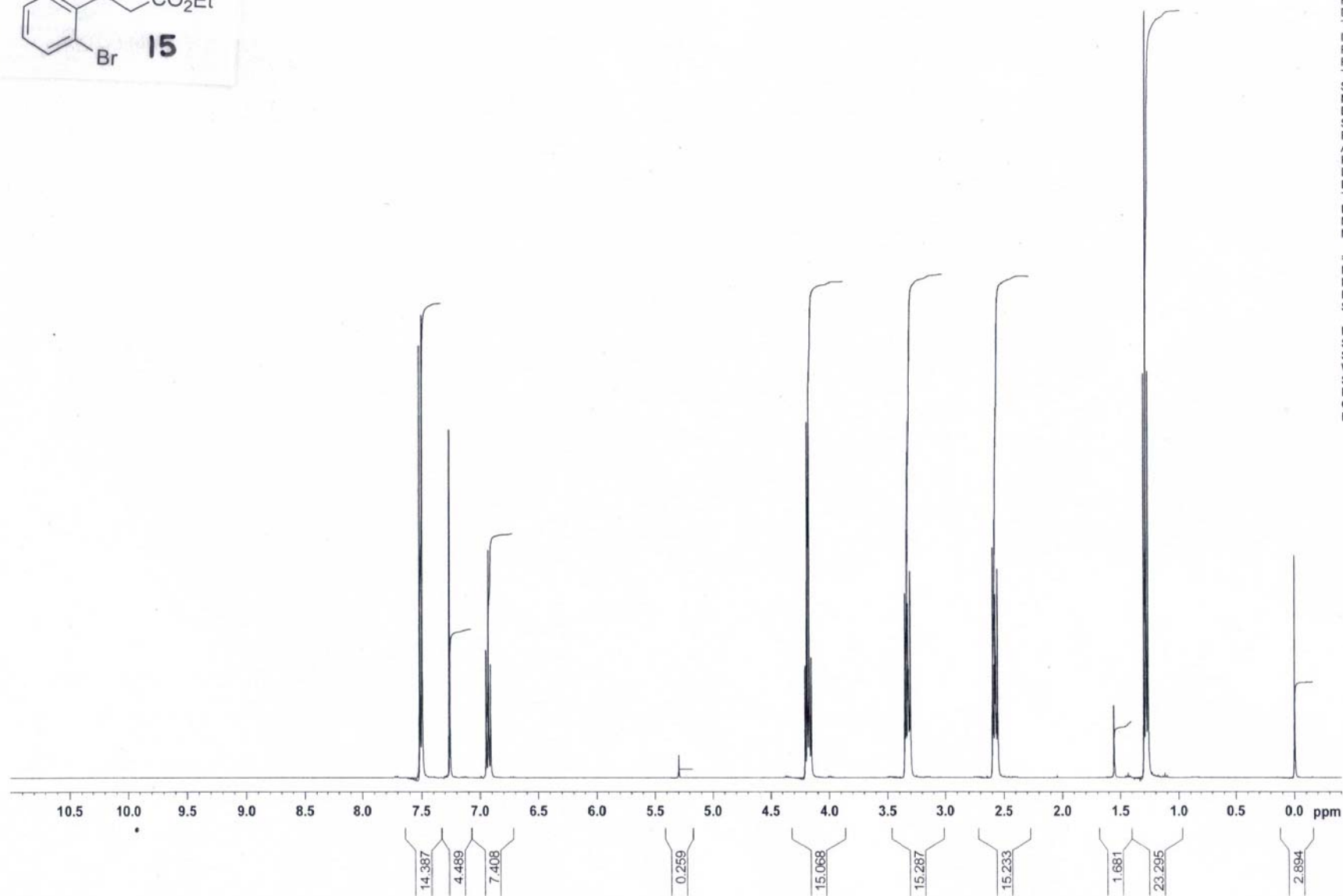
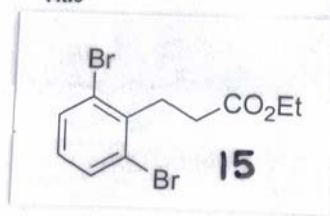
45

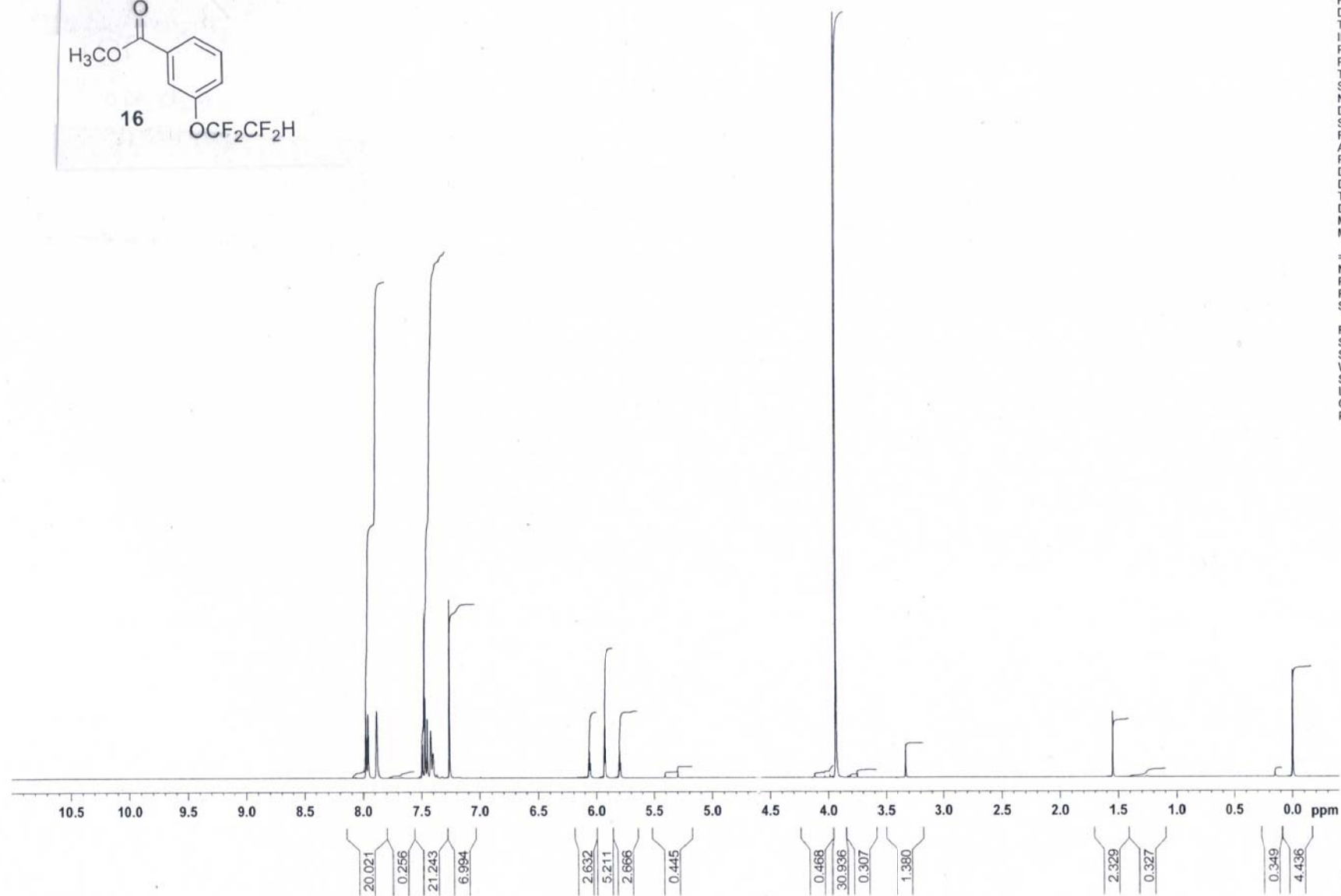
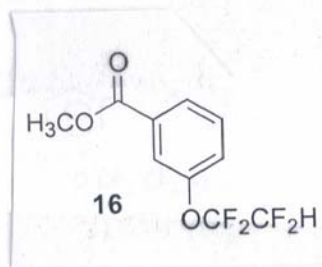
Current Data Parameters
NAME P2_Oct13-2005
EXPNO 190
PROCNO 1

F2 - Acquisition Parameters
Date_ 20051013
Time 12.03
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 228.1
DW 60.400 usec
DE 6.50 usec
TE 297.6 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050095 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00



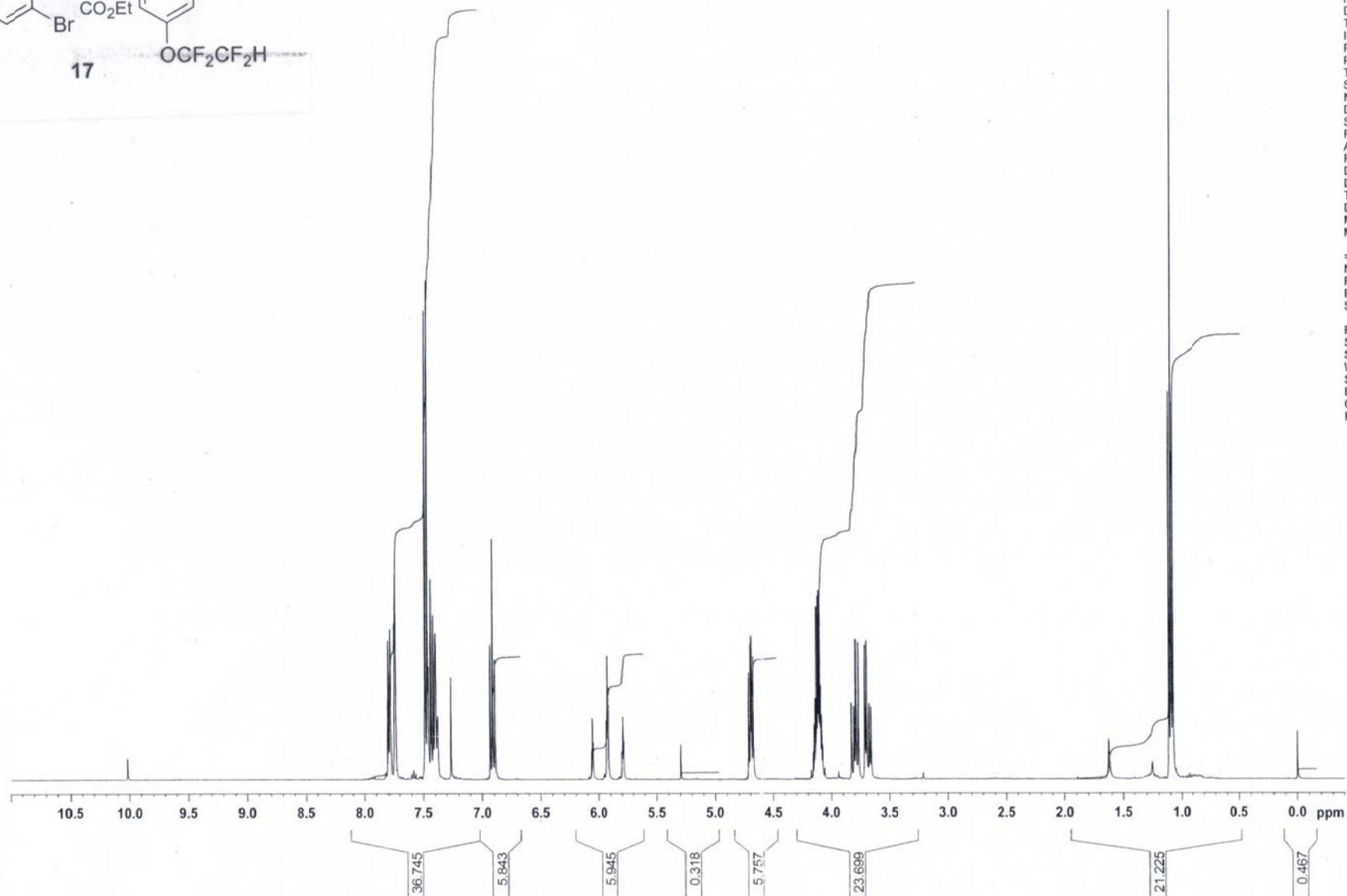
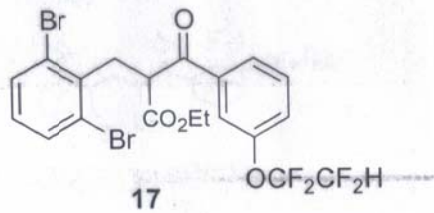


Current Data Parameters
NAME P2_Oct13-2005
EXPNO 290
PROCNO 1

F2 - Acquisition Parameters
Date_ 20051013
Time 15.37
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl₃
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 322.5
DW 60.400 usec
DE 6.50 usec
TE 297.6 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 ===
NUC1 ¹H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050095 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00



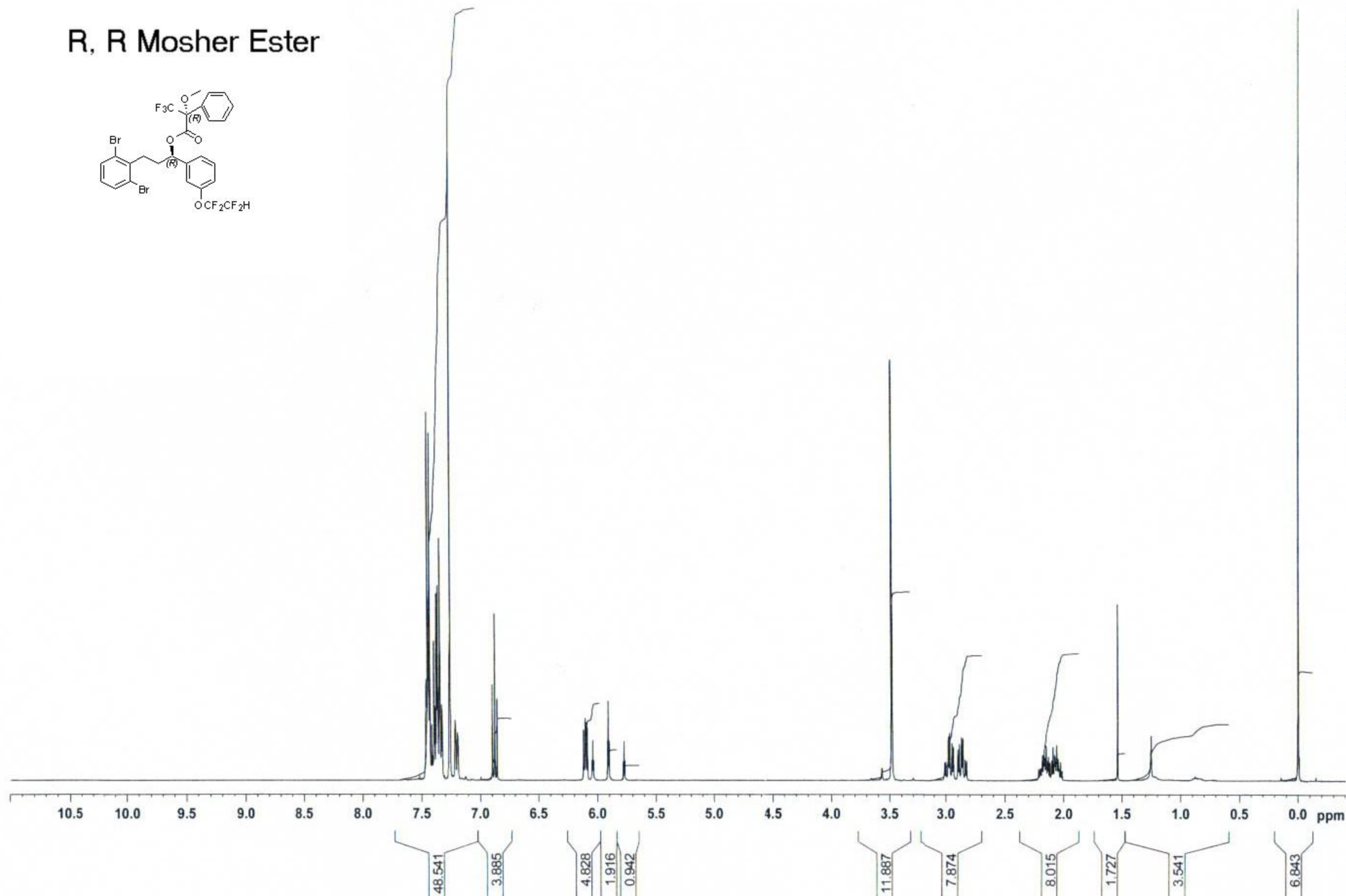
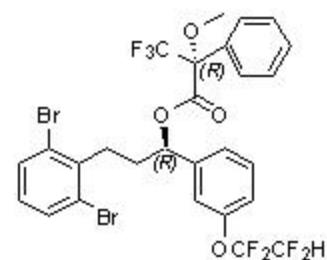
Current Data Parameters
NAME P2_Oct14-2005
EXPNO 260
PROCNO 1

F2 - Acquisition Parameters
Date_ 20051014
Time 14.38
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 45.3
DW 60.400 usec
DE 6.50 usec
TE 297.3 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050076 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

R, R Mosher Ester



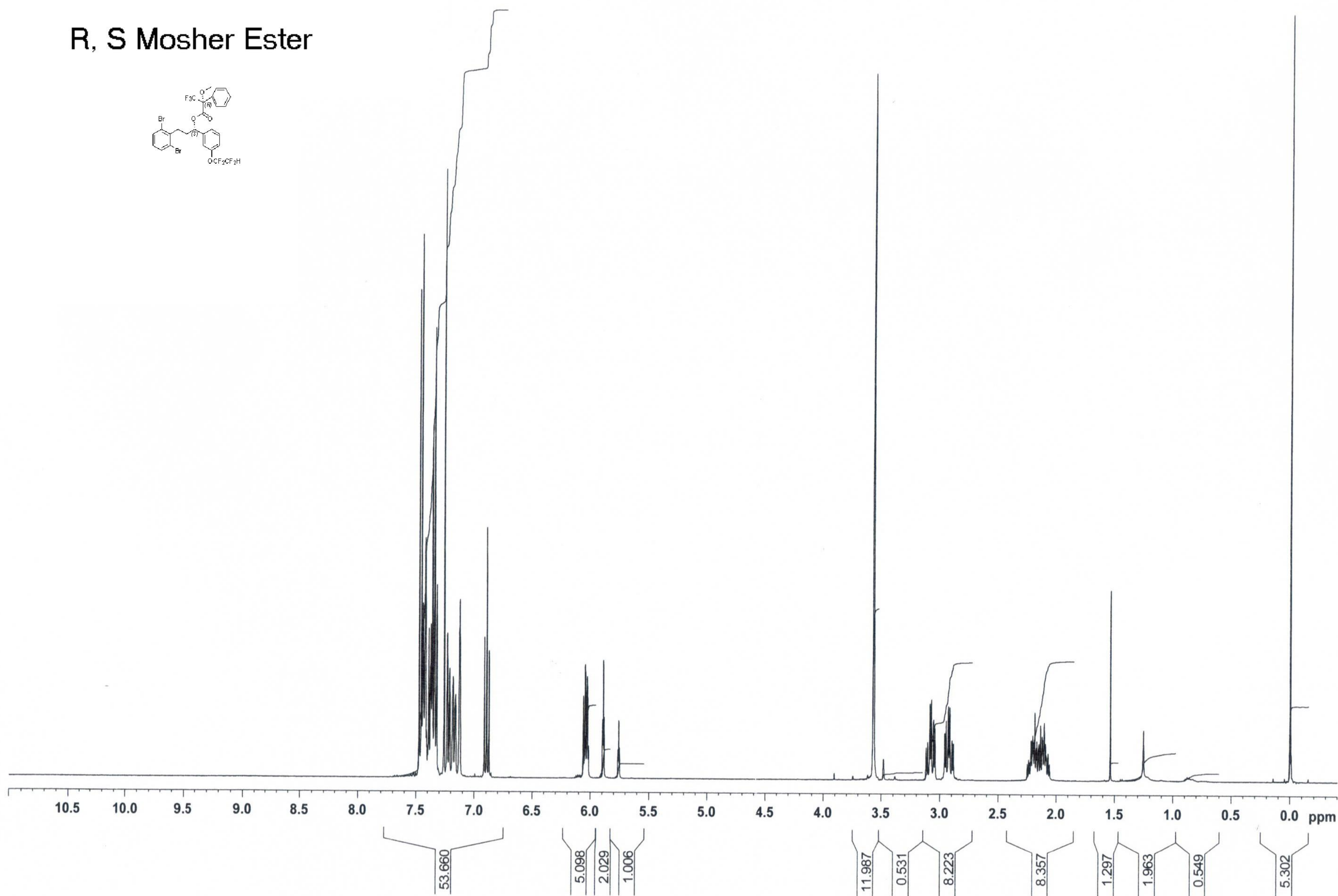
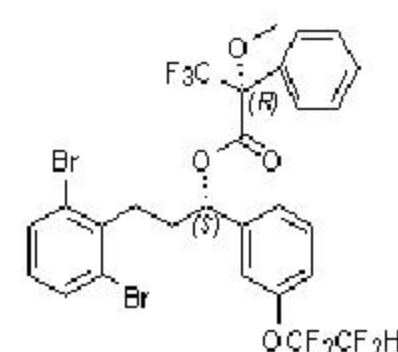
Current Data Parameters
NAME P2_Aug09-2004
EXPNO 140
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040809
Time 16.13
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 287.4
DW 60.400 usec
DE 6.50 usec
TE 295.6 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

F2 - Processing parameters
SI 32768
SF 400.2050100 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

R, S Mosher Ester



Current Data Parameters
NAME P2_Aug09-2004
EXPNO 150
PROCNO 1

F2 - Acquisition Parameters
Date_ 20040809
Time 16.29
INSTRUM spect
PROBHD 5 mm Multinucl
PULPROG zg30
TD 65536
SOLVENT CDCl3
NS 16
DS 2
SWH 8278.146 Hz
FIDRES 0.126314 Hz
AQ 3.9584243 sec
RG 228.1
DW 60.400 usec
DE 6.50 usec
TE 295.6 K
D1 1.00000000 sec
MCREST 0.00000000 sec
MCWRK 0.01500000 sec

===== CHANNEL f1 =====
NUC1 1H
P1 7.50 usec
PL1 0.00 dB
SFO1 400.2074714 MHz

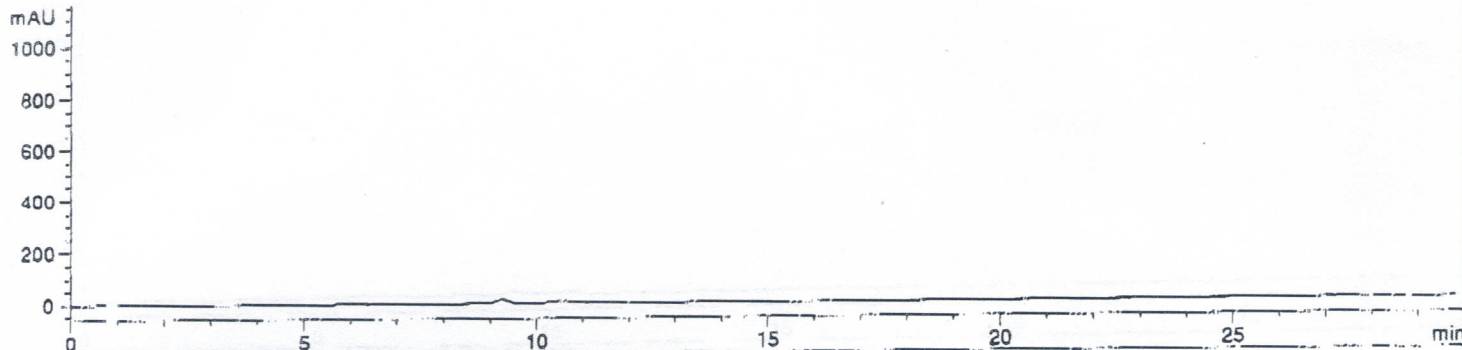
F2 - Processing parameters
SI 32768
SF 400.2050103 MHz
WDW EM
SSB 0
LB 0.30 Hz
GB 0
PC 1.00

Run Logbook

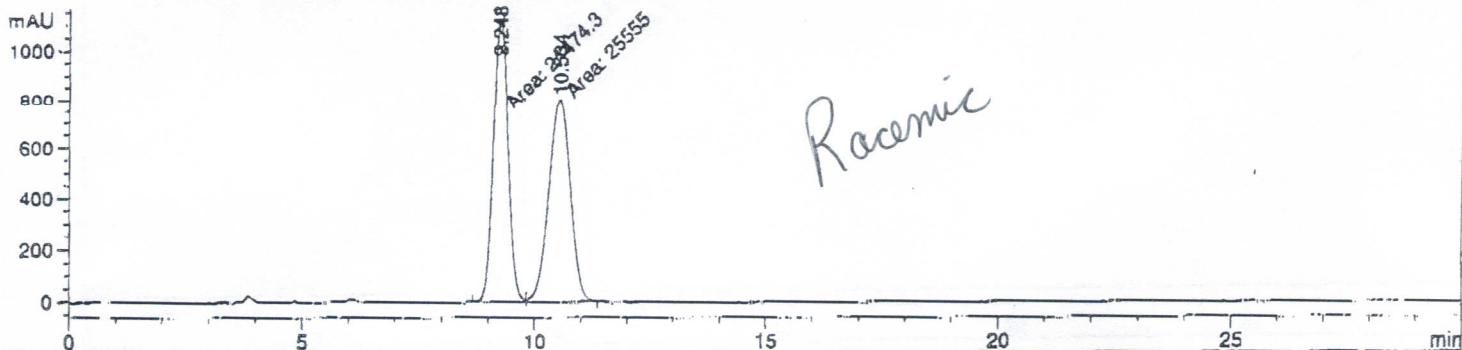
```

Method      Method started: line# 4 vial# 3 inj# 1      16:05:53 07/28/04
Method      Instrument running sample Vial 3            16:05:54 07/28/04
1100 PMP    1 Pressure = 18.8 bar                        16:06:45 07/28/04
1100 PMP    2 Pressure = 0.1 bar                        16:06:45 07/28/04
1100 PMP    2 Flow = 0.000 ml/min                      16:06:45 07/28/04
1100 ALS    1 Air temperature (tray) = 19.9 °C           16:06:45 07/28/04
1100 PMP    2 Pressure = 0.2 bar                        16:36:45 07/28/04
1100 PMP    1 Pressure = 19.3 bar                      16:36:45 07/28/04
Method      Instrument run completed                          16:36:47 07/28/04
Method      Saving Method RUN.M                            16:36:49 07/28/04
Method      Method completed                               16:36:49 07/28/04
    
```

DAD1 A, Sig=254,10 Ref=off (20040728\SIG10005.D)



DAD1 C, Sig=210,10 Ref=off (20040728\SIG10005.D)



Area Percent Report

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
    
```

Signal 1: DAD1 A, Sig=254,10 Ref=off

Signal 2: DAD1 C, Sig=210,10 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	9.248	MF	0.3687	2.44743e4	1106.24935	48.9200
2	10.534	FM	0.5382	2.55550e4	791.30408	51.0800

Totals : 5.00293e4 1897.55347

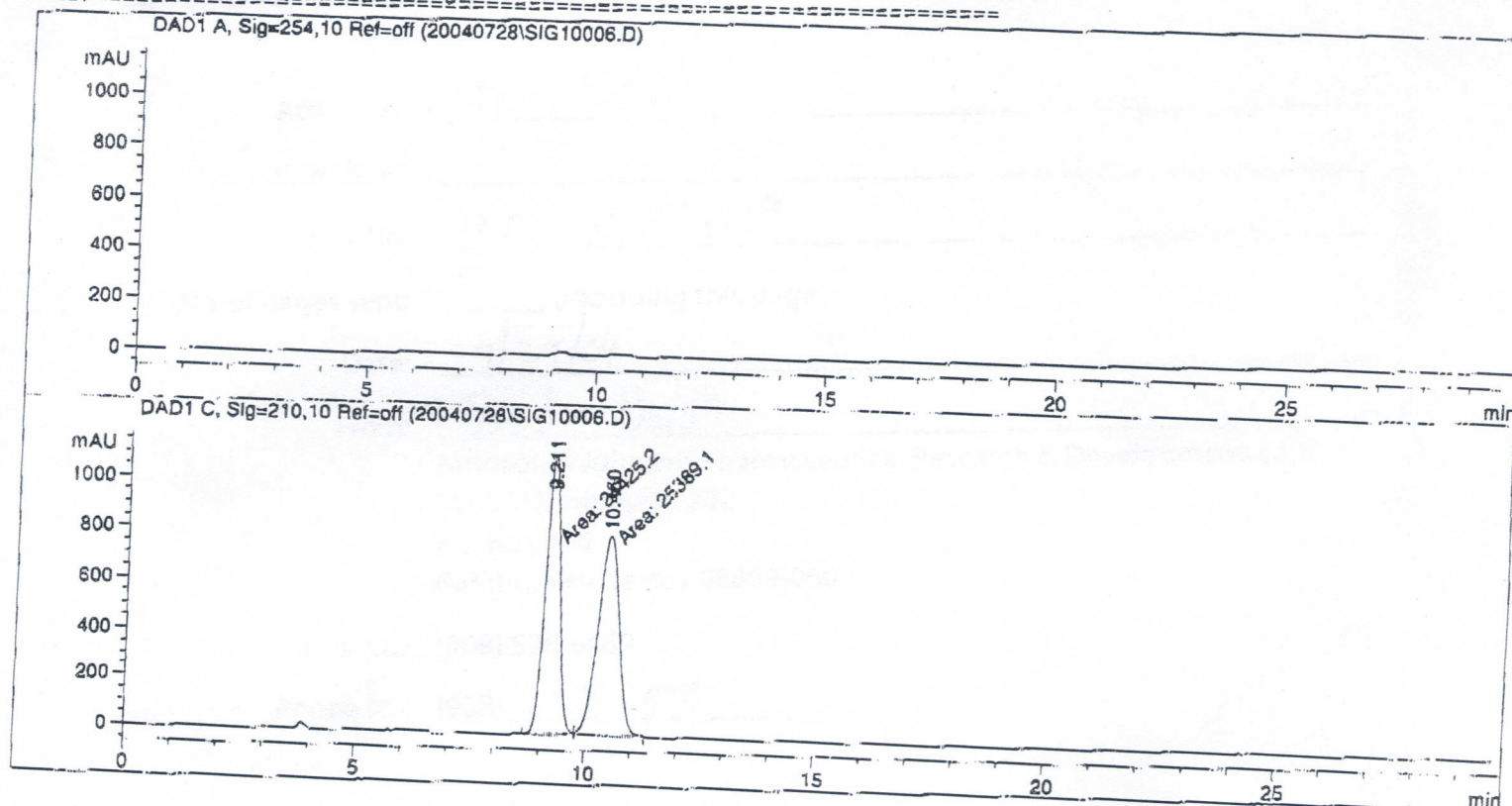
Results obtained with enhanced integrator!

*** End of Report ***

Run Logbook

```

Method      Method started: line# 4 vial# 3 inj# 2      16:36:51 07/28/04
Method      Instrument running sample Vial 3            16:36:51 07/28/04
1100 PMP    1 Pressure = 19.1 bar                      16:37:42 07/28/04
1100 PMP    2 Pressure = 0.1 bar                      16:37:42 07/28/04
1100 PMP    2 Flow = 0.000 ml/min                     16:37:42 07/28/04
1100 ALS    1 Air temperature (tray) = 20.0 °C             16:37:42 07/28/04
1100 PMP    1 Pressure = 19.2 bar                      17:07:41 07/28/04
1100 PMP    2 Pressure = 0.2 bar                      17:07:42 07/28/04
Method      Instrument run completed                          17:07:44 07/28/04
Method      Saving Method RUN.M                            17:07:46 07/28/04
Method      Method completed                                17:07:46 07/28/04
    
```



Area Percent Report

```

Sorted By      : Signal
Multiplier     : 1.0000
Dilution       : 1.0000
    
```

Signal 1: DAD1 A, Sig=254,10 Ref=off

Signal 2: DAD1 C, Sig=210,10 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	9.211	MF	0.3659	2.44252e4	1112.68213	49.0325
2	10.460	FM	0.5324	2.53891e4	794.79333	50.9675

Totals : 4.98143e4 1907.47546

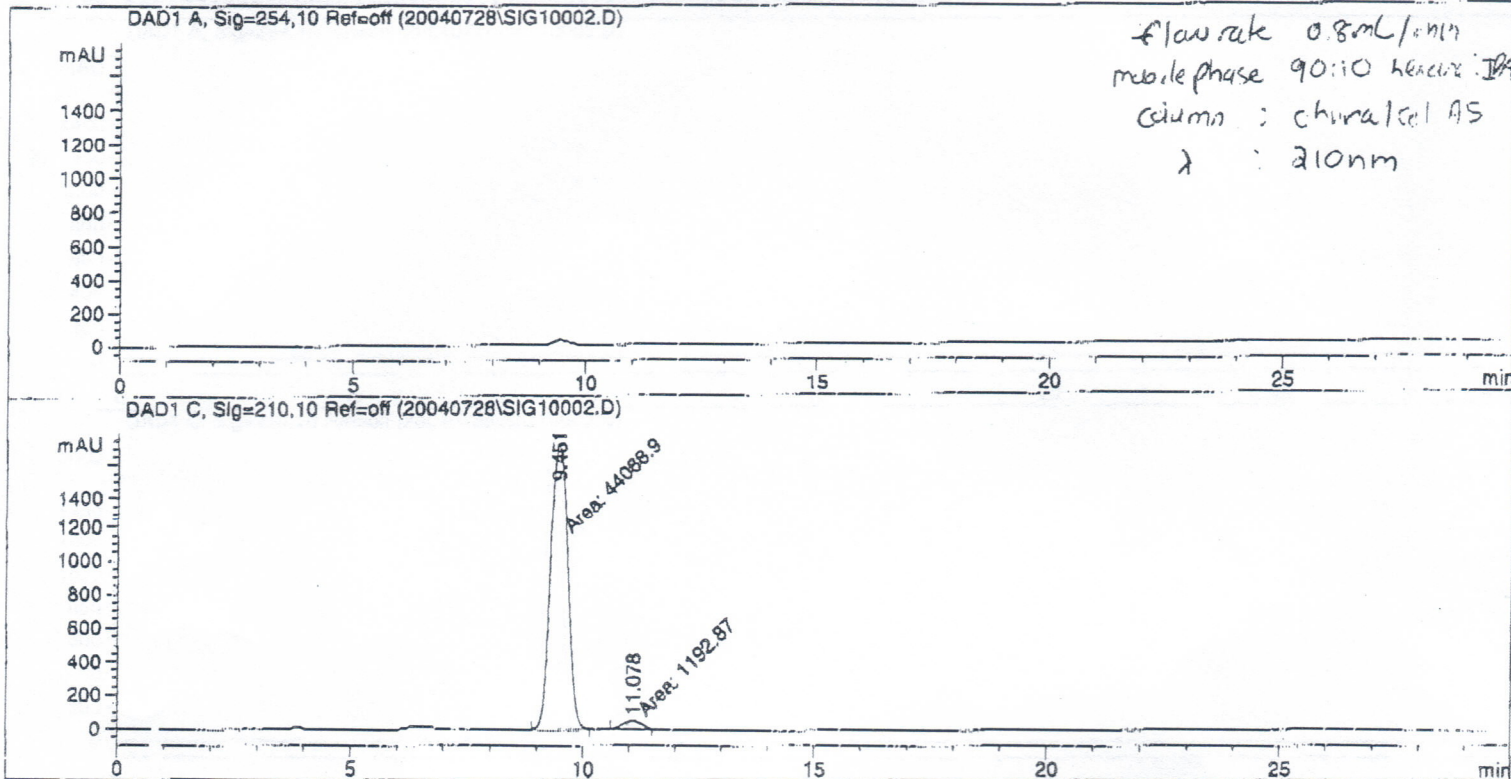
Results obtained with enhanced integrator!

*** End of Report ***

Run Logbook

```

Method      Method started: line# 2 vial# 1 inj# 1      14:32:59 07/28/04
Method      Instrument running sample Vial 1          14:32:59 07/28/04
1100 PMP    1 Pressure = 19.0 bar                      14:33:51 07/28/04
1100 PMP    2 Pressure = 0.2 bar                      14:33:51 07/28/04
1100 PMP    2 Flow = 0.000 ml/min                    14:33:51 07/28/04
1100 ALS    1 Air temperature (tray) = 20.0 °C            14:33:51 07/28/04
1100 PMP    1 Pressure = 19.3 bar                      15:03:51 07/28/04
1100 PMP    2 Pressure = 0.1 bar                      15:03:51 07/28/04
Method      Instrument run completed                        15:03:53 07/28/04
Method      Saving Method RUN.M                      15:03:55 07/28/04
Method      Method completed                          15:03:55 07/28/04
    
```



Area Percent Report

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
    
```

Signal 1: DAD1 A, Sig=254,10 Ref=off

Signal 2: DAD1 C, Sig=210,10 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	9.451	MM	0.4305	4.40889e4	1706.72131	97.3657
2	11.078	MM	0.4660	1192.87073	42.66501	2.6343

Totals : 4.52818e4 1749.38633

Results obtained with enhanced integrator!

*** End of Report ***

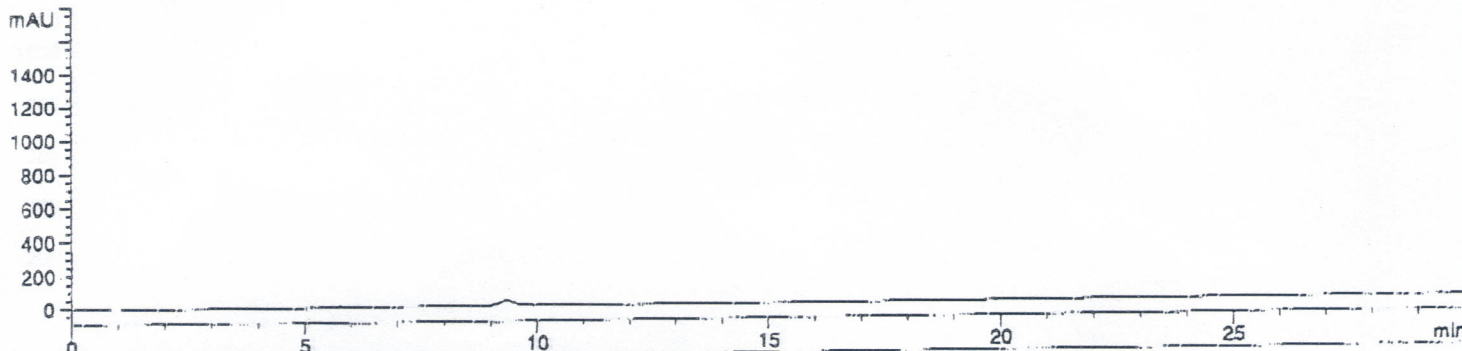
Sample TR-19738-182
"R"

Run Logbook

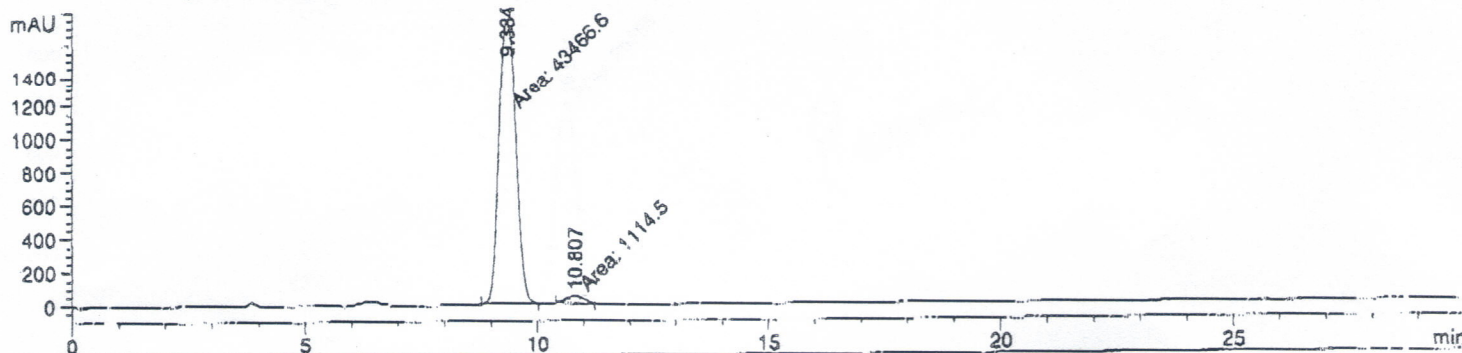
```

Method      Method started: line# 2 vial# 1 inj# 2      15:03:57 07/28/04
Method      Instrument running sample Vial 1           15:03:57 07/28/04
1100 PMP    1 Pressure = 19.1 bar                     15:04:47 07/28/04
1100 PMP    2 Pressure = 0.1 bar                     15:04:47 07/28/04
1100 PMP    2 Flow = 0.000 ml/min                    15:04:47 07/28/04
1100 ALS    1 Air temperature (tray) = 20.0 °C        15:04:47 07/28/04
1100 PMP    1 Pressure = 19.4 bar                     15:34:47 07/28/04
1100 PMP    2 Pressure = 0.1 bar                     15:34:47 07/28/04
Method      Instrument run completed                        15:34:49 07/28/04
Method      Saving Method RUN.M                       15:34:51 07/28/04
Method      Method completed                          15:34:52 07/28/04
    
```

DAD1 A, Sig=254,10 Ref=off (20040728\SIG10003.D)



DAD1 C, Sig=210,10 Ref=off (20040728\SIG10003.D)



Area Percent Report

```

Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000
    
```

Signal 1: DAD1 A, Sig=254,10 Ref=off

Signal 2: DAD1 C, Sig=210,10 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	9.334	MM	0.4227	4.34666e4	1713.78467	97.5001
2	10.807	MM	0.4418	1114.49854	42.04097	2.4999

Totals : 4.45811e4 1755.82564

Results obtained with enhanced integrator!

*** End of Report ***

54

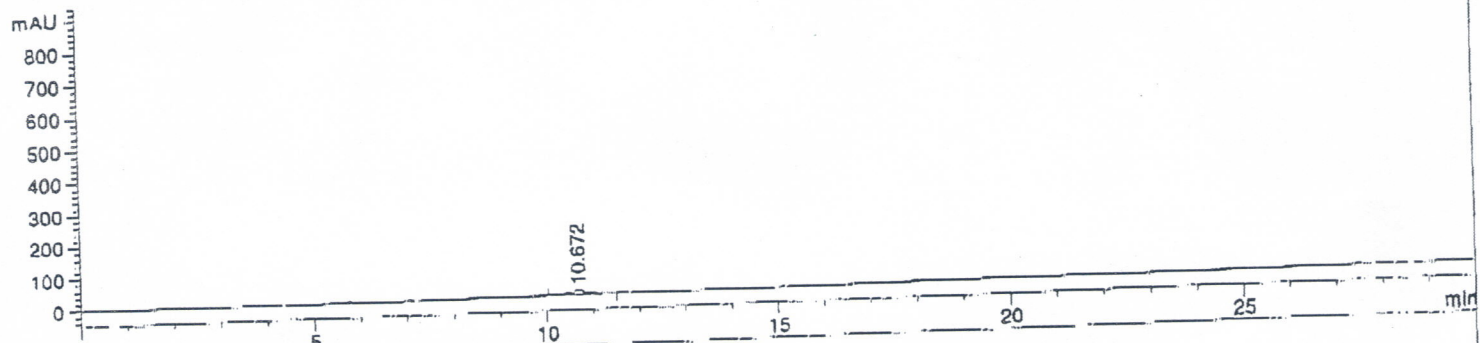
Run Logbook

```

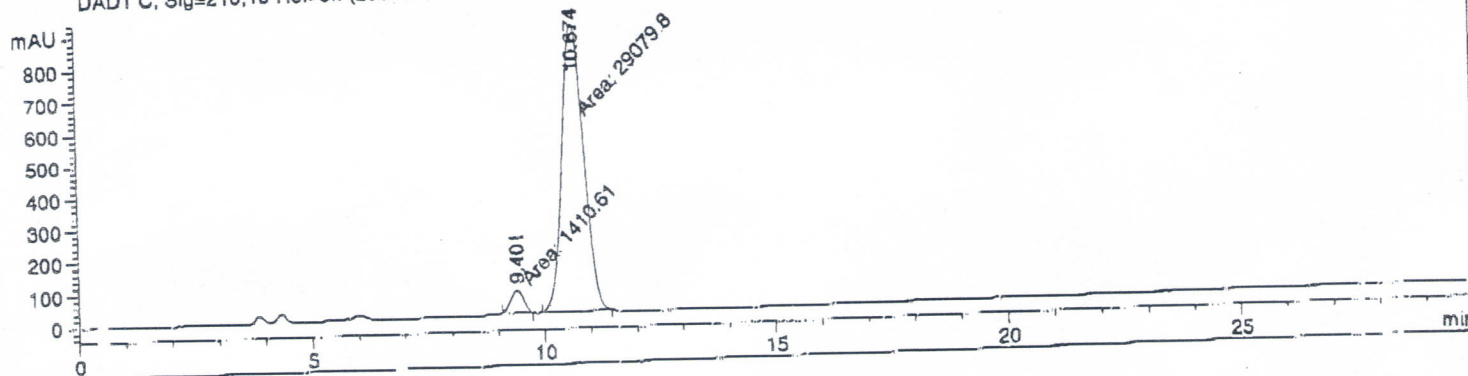
=====
Method      Method started: line# 4 vial# 2 inj# 1      14:42:00 07/26/04
Method      Instrument running sample Vial 2             14:42:01 07/26/04
1100 PMP    1 Pressure = 19.1 bar                    14:42:52 07/26/04
1100 PMP    2 Pressure = 0.2 bar                        14:42:52 07/26/04
1100 PMP    2 Flow = 0.000 ml/min                         14:42:52 07/26/04
1100 ALS    1 Air temperature (tray) = 20.0 °C             14:42:52 07/26/04
1100 PMP    2 Pressure = 0.0 bar                           15:12:52 07/26/04
1100 PMP    1 Pressure = 19.3 bar                         15:12:52 07/26/04
Method      Instrument run completed                          15:12:54 07/26/04
Method      Saving Method RUN.M                             15:12:56 07/26/04
Method      Method completed                               15:12:56 07/26/04
=====

```

DAD1 A, Sig=254,10 Ref=off (20040726\SIG10005.D)



DAD1 C, Sig=210,10 Ref=off (20040726\SIG10005.D)



Area Percent Report

```

=====
Sorted By      :      Signal
Multiplier     :      1.0000
Dilution       :      1.0000

```

Signal 1: DAD1 A, Sig=254,10 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	10.672	BB	0.4907	359.71466	11.26048	100.0000

19738-177
"S"

Signal 2: DAD1 C, Sig=210,10 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	9.401	MM	0.3297	1410.60803	71.31191	4.6264
2	10.674	MM	0.5444	2.90798e4	890.27887	95.3736

Totals : 3.04904e4 961.59078

Results obtained with enhanced integrator!

*** End of Report ***