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Note

HClO₄–SiO₂ catalyzed per-*O*-acetylation of carbohydrates^{\ddagger}

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Abstract—An efficient per-O-acetylation of carbohydrates catalyzed by $HClO_4$ –SiO₂ is reported using a stoichiometric quantity of acetic anhydride avoiding the use of pyridine and excess acetic anhydride under solvent-free conditions. © 2004 Published by Elsevier Ltd.

Keywords: Acetylation; HClO₄-SiO₂; Carbohydrates; Stoichiometric; Solvent-free

The application of heterogeneous catalysts such as inorganic solid acids in organic synthesis is an attractive area of research.¹ Several inorganic acids such as montmorillonite clays,² zeolites,³ and nafion-H,⁴ have been used as effective catalysts for various organic transformations. The advantages of these heterogeneous catalysts over the homogeneous catalysts include stability, insensitivity towards air and moisture, ease of handling, lack of corrosion and other environmental hazards, and ease of recovery and regeneration.

Per-*O*-acetylation is one of the most commonly used techniques for the protection of hydroxyl groups in carbohydrates. Per-*O*-acetylated sugars are inexpensive and useful intermediates for the synthesis of naturally occurring glycosides, oligosaccharides and other glycoconjugates.⁵ Structural elucidations of many natural products containing carbohydrates have been confirmed by transforming them into their per-*O*-acetates. Acetylation of sugars is often carried out using a large excess of acetic anhydride as the reagent and solvent and the catalysts employed include pyridine,⁶ sodium acetate,⁶ sulfuric acid⁷ and perchloric acid.⁸ Pyridine is the most widely used despite of its toxicity and unpleasant odor.⁹ In some cases, pyridine derivatives, for example, 4-(N,N)-

dimethylamino)pyridine and 4-(pyrrolidino)pyridine have been used as a cocatalysts to speed up the reactions.¹⁰ A variety of other catalysts, in combination with excess acetic anhydride and solvents have been employed in the O-acetylation of carbohydrates and non-carbohydrates, including zinc chloride,¹¹ iron(III) chloride,¹² ion exchange resin,¹³ iodine,¹⁴ scandium tri-flate,¹⁵ copper triflate,¹⁶ trifluoromethanesulfonate triflate,¹⁷ indium triflate,¹⁸ and bismuth triflate.¹⁹ In many cases, these reactions require extended reaction times and the use of excess acetic anhydride as the solvent sometimes causes troublesome workup during the neutralization process. Recently, acetylation has been achieved via indium chloride in conjunction with microwave irradiation;²⁰ however, an excess of acetic anhydride is required. Despite the number of available methods, there is a need to develop a fast clean reaction protocol for the per-O-acetylation of sugars using an economically convenient heterogeneous catalyst and a stoichiometric quantity of acetic anhydride.

Prompted by a recent report²¹ on the $HClO_4$ -SiO₂ catalyzed acetylation of simple alcohols, a series of monosaccharides, disaccharides and trisaccharides have been successfully per-*O*-acetylated in the presence of a stoichiometric quantity of acetic anhydride and a catalytic amount of $HClO_4$ -SiO₂ (25 mg/mmol of free sugar) under solvent free conditions within a few minutes. In earlier report, $HClO_4$ catalyzed the acetylation reaction using a large excess of acetic anhydride at extended

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Scheme 1.

reactions times.⁸ To avoid the presence of water in the reaction medium, which certainly has a deleterious effect on the formation of product, $HClO_4$ has been impregnated on silica gel, which also increases the effective surface area of the catalyst. $HClO_4$ –SiO₂ acted as an inexpensive insoluble catalyst, which could be removed from the reaction mixture by simple filtration. The catalyst is a non-corrosive free flowing powder, which can be stored at room temperature for several months without losing its catalytic activity. Although $HClO_4$ acetic anhydride mixtures are known to explode, we had no problems handing this reagent.

In most cases clean formation of the products was observed. However, for the preparation of analytical samples of the product, the crude reaction mixture was passed through a short pad of silica gel using hexane– ethyl acetate as the eluant. With the hydrated sugars, a slight decrease in the yield was observed, which may be due to the partial consumption of acetic anhydride by the water present in the starting materials. Products of all known compounds gave acceptable ¹H NMR and ¹³C NMR spectra that matched the data reported in the cited references. In the case of reducing sugars, per-*O*-acetylation gave a mixture of α - and β -acetates, the ratio of which was determined by NMR spectroscopy (Scheme 1).

In conclusion, a fast, simple and convenient methodology has been developed for the preparation of per-*O*-acetylated carbohydrate derivatives using stoichiometric quantity of acetic anhydride avoiding pyridine under solvent-free conditions. A large number of functional groups used for protecting group manipulation of carbohydrates remained unaffected under the reaction condition.

1. Experimental

1.1. General methods²²

1.2. Preparation of HClO₄-SiO₂ catalyst²¹

HClO₄ (1.8 g, 12.5 mmol, as a 70% aq solution) was added to a suspension of SiO₂ (230–400 mesh, 23.7 g) in Et₂O (70.0 mL). The mixture was concentrated and the residue was heated at 100 °C for 72 h under vacuum to furnish HClO₄SiO₂ (0.5 mmol/g) as a free flowing powder (50 mg = 0.025 mmol of HClO₄).

1.3. Typical experimental protocol, 1,2,3,4,6-penta-*O*-acetyl-α,β-D-galactopyranose

A suspension of D-galactose (1.8 g, 10.0 mmol) in Ac₂O (4.82 mL, 51.0 mmol) was placed in an ice bath with continuous stirring. To the cold suspension of the reaction mixture was added HClO₄–SiO₂ (250 mg). An exothermic reaction started immediately and the reaction mixture was allowed to stir for an appropriate time as mentioned in the Table 1. After completion of the reaction (monitored by TLC), the reaction mixture was filtered through Celite and evaporated to dryness. The crude reaction mixture was co-evaporated with toluene twice to remove traces of acetic acid and the crude product was purified by column chromatography on silica gel using 3:1 hexane–EtOAc to furnish 1,2,3,4,6-penta-*O*-acetyl- α , β -D-galactopyranose (3.7 g; 95%; α : β = 3:1).

1.4. 1-Propanonyl 2,3,4,6-tetra-*O*-acetyl-β-D-*C*-glucopyranoside (entry 9)

¹H NMR: δ 5.20 (t, J = 9.4 Hz, 1H), 5.03 (t, J = 9.4 Hz, 1H), 4.88 (t, J = 9.4 Hz, 1H), 4.28–4.19 (dd, J = 12.4, 5.0 Hz, 1H), 4.06 (d, J = 2.0 Hz, 1H), 4.02–3.90 (m, 1H), 3.72–3.56 (m, 1H, H-5), 2.80–2.68 (dd, J = 25.4, 8.8 Hz, 1H), 2.52–2.42 (dd, J = 16.6, 3.2 Hz, 1H), 2.18 (s, 3H, CH₂COCH₃), 2.06, 2.04, 2.02, 2.00 (4 s, 12H, 4 COCH₃). FABMS: m/z 389 [M+1]; Anal. Calcd for C₁₇H₂₄O₁₀: C, 52.57; H, 6.23. Found: C, 52.48; H, 6.30.

1.5. 2,3,4,6-Tetra-*O*-acetyl-(2,3,4,6-tetra-*O*-acetyl-α-Dglucopyranosyl)-α-D-glucopyranoside (entry 15)

¹H NMR: δ 5.49 (t, J = 9.8 Hz, 2H, H-2, H-2'), 5.28 (d, J = 3.6 Hz, 2H, H-1, H-1'), 5.09 (t, J = 8.7 Hz, 2H, H-3, H-3'), 5.02 (t, J = 8.7 Hz, 2H, H-4, H-4'), 4.22–3.92 (m, 6H, H-5, H-5', H-6, H-6'), 2.09, 2.08, 2.04, 2.03 (4s, 24H, 8 COC*H*₃). FABMS: m/z 679 [M+1]. Anal. Calcd for C₂₈H₃₈O₁₉: C, 49.56; H, 5.64. Found: C, 49.47; H, 5.72.

1.6. 2,3,4,6-Tetra-*O*-acetyl- α -D-galactopyranosyl-(1 \rightarrow 6)-2,3,4-tri-*O*-acetyl- α -D-glucopyranosyl-(1 \rightarrow 2)-1,3,4,6-tetra-*O*-acetyl- β -D-fructofuranose (entry 17)

¹H NMR: δ 5.67 (d, J = 3.5 Hz, 1H), 5.48–5.44 (m, 3H), 5.38–5.30 (m, 2H), 5.13 (br s, 1H), 5.11–5.00 (m, 2H), 4.77 (dd, J = 9.0, 3.0 Hz, 1H), 4.42–4.23 (m, 5H),

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Table 1. HClO₄-SiO₂ catalyzed per-O-acetylation of carbohydrates using a stoichiometric quantity of acetic anhydride^a

Entry	Sugars	Products	Time (min)	Ac ₂ O (equiv)	Yield (%)	Refs.
1	HO TO OH HO TO OH	AcO OAc AcO OAc OAc OAc	5	5.1	92 α/β: 3.3:1	16
2	НО СОН НО СОН ОН ОН	AcO OAc AcO OAc AcO OAc	5	5.1	95 α/β: 3:1	16
3	HO OH HO OH HO OH	AcO OAc AcO OAc AcO OAc	3	5.1	90 α/β: 2:1	16
4	H ₃ C HO HO HO OH	H ₃ C AcO AcO OAc	5	5.0	85 α/β: 2.5:1	16
5	H ₃ C7070H HOOH	$H_{3}C$ Z O Z O Ac O Ac O Ac O Ac	5	4.1	85 α/β: 3.3:1	16
6	HO CO HO CO NPhth	AcO AcO NPhth	15	4.1	90 α/β: 1:2	23
7	HO COH HO COH NHAc	Aco Aco NHAc	20	4.1	92 α/β: 1:0	24
8	HOLOCH3 HOLOCH3	Aco Aco OAc	5	4.1	95	25
9	HO CH3	Aco CH ₃	5	4.1	92	26
10	$HO IOH OLSC_2H_5 OH$	$AcO + OO + OO + OO + SC_2H_5 + OAc + OAC$	5	4.1	92	27
11	HO OH HO SPh HO	AcO OAc AcO SPh AcO	5	4.1	95	28
12	HO HO HO NPhth	Aco OAllyl Aco NPhth	5	3.1	90	29
13	HO OH HO CH(SEt) ₂ OH OH	$AcO QAc \\ AcO CH(SEt)_2 \\ AcO OAc \\ AcO OAc \\ AcO OAc \\ OAc \\ AcO OAc \\ AcO OAc \\ $	5	5.1	96	30
14	OH OH HOLLO CH OH HOLLOAIIYI OH	ACO COAC ACO ACO COAC ACO ACO OAC	5	8.1	90	31
15	HO LOO HO LOO HO OH OH OH	AcO LO OAc AcO ACO OAc OAc	10	8.1	90	_

(continued on next page)

Table 1 (continued)



^a Products of all known compounds gave ¹H NMR and ¹³C NMR spectra that matched data reported in the cited references. New compounds were characterized as outlined in the experimental section.

4.17–4.12 (m, 2H), 4.10–4.00 (m, 2H), 3.82–3.70 (m, 1H), 3.62–3.50 (m, 1H), 2.18, 2.15, 2.13, 2.12, 2.11, 2.10, 2.06, 2.02, 1.96 (9s, 33H, 11 COCH₃). FABMS: m/z 967 [M+1]. Anal. Calcd for C₄₀H₅₄O₂₇: C, 49.69; H, 5.63. Found: C, 49.77; H, 5.75.

1.7. 2,3,4,6-Tetra-*O*-acetyl- α -D-glucopyranosyl- $(1 \rightarrow 3)$ - [(2,3,4,6-tetra-*O*-acetyl- α -D-glucopyranosyl)- $(1 \rightarrow 2)$]- 1,4,6-tri-*O*-acetyl- β -D-fructofuranose (entry 18)

¹H NMR: δ 5.76 (d, J = 3.8 Hz, 1H), 5.48 (t, J = 8.5 Hz, 2H), 5.39 (dd, J = 9.8, 2.8 Hz, 2H), 5.29 (d, J = 3.9 Hz, 1H), 5.19–5.12 (m, 2H), 5.0 (dd, J = 9.6, 3.5 Hz, 1H), 4.85 (dd, J = 9.4, 3.4 Hz, 1H), 4.44–4.38 (m, 3H), 4.32–4.29 (m, 4H), 4.25–4.18 (m, 2H), 4.12–4.05 (m, 2H), 2.13, 2.11, 2.08, 2.04, 2.0 (5s, 33H, 11 COC*H*₃). FABMS: m/z 967 [M+1]. Anal. Calcd for C₄₀H₅₄O₂₇: C, 49.69; H, 5.63. Found: C, 49.80; H, 5.72.

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