

# Reactivity of Carbon Species Formed on Supported Noble Metal Catalysts in Methane Conversion Reactions

Na-oko Matsui,\* Kiyoharu Nakagawa,\*† Na-oki Ikenaga,\*† and Toshimitsu Suzuki\*†,1

\*Department of Chemical Engineering, Faculty of Engineering and †High Technology Research Center, Kansai University, Suita, Osaka 564-8680, Japan

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The reactivity of carbon species formed from methane decomposition over supported noble metal catalysts was examined. In the Ru-loaded case, the rate of formation of CH<sub>x</sub> species in the decomposition of CH<sub>4</sub> and the amount of CH<sub>x</sub> species over Ru are independent of the type of support. However, the carbon species on Ru/La<sub>2</sub>O<sub>3</sub> seems to be more uniform and reactive than that on Ru/Al<sub>2</sub>O<sub>3</sub>. After the decomposition of CH<sub>4</sub> over Ru-loaded catalysts was carried out at 700°C, a temperature-programmed reaction with D<sub>2</sub> was carried out. CD<sub>4</sub> was the major product on all the supports, and only slight amounts of CH<sub>3</sub>D, CH<sub>2</sub>D<sub>2</sub>, and CHD<sub>3</sub> were detected over La<sub>2</sub>O<sub>3</sub>, ZrO<sub>2</sub>, and Y<sub>2</sub>O<sub>3</sub> supports. The reactivity of CH<sub>x</sub> species on Ru strongly depends on the supports. The reactivity of CH<sub>x</sub> species on Ru and Rh loaded on La<sub>2</sub>O<sub>3</sub> can be divided into two categories. These categories are not based on the differences in the number of *x* in CH<sub>x</sub> species. On Ru, *x* in the CH<sub>x</sub> species is equal to nearly 0, with a very small portion having *x* = 2. On the other hand, *x* is almost exclusively 0 on Rh. It seems that Rh leads to a higher rate of decomposition for methane than does Ru. © 2000 Academic Press

**Key Words:** temperature-programmed reaction; temperature-programmed oxidation; ruthenium; rhodium; iridium; lanthanum oxide.

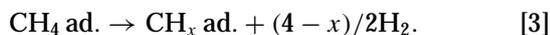
## 1. INTRODUCTION

Recently, increasing attention has been paid to the conversion of methane to synthesis gas. The partial oxidation and CO<sub>2</sub> reforming of methane have attracted much attention (1–5):



It is of interest to shed light on the mechanistic aspects of the partial oxidation and CO<sub>2</sub> reforming of CH<sub>4</sub> on the supported transition-metal catalyst. Methane is believed to be adsorbed and dissociated on transition metal surfaces

such as Ni (6), Ru (7), Rh (7–9), Pd (7, 10), Pt (7), and Ir (7), as shown by



Osaki *et al.* have confirmed through a pulse reaction-rate analysis the dissociative adsorption of CH<sub>4</sub>, which results in the release of H<sub>2</sub> on supported Ni or Co catalysts (11, 12).

Solymosi and co-workers have reported that a supported Rh catalyst is active in the decomposition of CH<sub>4</sub> to give H<sub>2</sub>, together with a small amount of C<sub>2</sub>H<sub>6</sub> and carbonaceous residues. Three different types of carbon having different reactivities on Rh have been distinguished, following CH<sub>4</sub> decomposition, by means of the H<sub>2</sub> temperature-programmed reaction technique (8). Adsorbed CH<sub>3</sub> reacted with CO<sub>2</sub> over Rh/SiO<sub>2</sub> at and above 100°C to give CO. The authors concluded that CH<sub>4</sub> fragments formed in the decomposition of CH<sub>4</sub> afforded CH<sub>x</sub> species, and it reacted with CO<sub>2</sub> during CO<sub>2</sub> reforming of CH<sub>4</sub> over supported Rh catalysts (9).

Mark *et al.* have reported that the activity of Ru, Rh, and Ir catalysts in the CO<sub>2</sub> reforming of CH<sub>4</sub> could be correlated with the accessible metal surface area and that there is no detectable effect of the pore structure or nature of the support on the reaction rate (13).

Methane can be activated thermally over supported Group VIII metals to produce carbonaceous species that react with hydrogen to produce C<sub>2</sub> (14, 15). Similar studies have been reported by Amariglio and co-workers (16, 17) and Solymosi *et al.* (18, 19). The dissociative adsorption of methane occurs at temperatures above 100°C and produces three forms of carbon with different reactivities.

Carstens and Bell have reported that three types of carbon are formed similarly over a Ru/SiO<sub>2</sub> catalyst and that the proportion among these species depends on the total carbon coverage and the length of time that the carbon has been aged at a given temperature after deposition (20).

CH<sub>x</sub> species formed on the metal surface vary with the support used even if the same metal is employed (4, 9).

<sup>1</sup> To whom correspondence should be addressed. E-mail: [tsuzuki@ipcku.kansai-u.ac.jp](mailto:tsuzuki@ipcku.kansai-u.ac.jp).

We have reported in previous papers that the performance of supported iridium catalysts depends strongly upon the support materials in the partial oxidation of methane to synthesis gas (21) and that the interaction between CO<sub>2</sub> and the support strongly affects the reactivity of ruthenium catalysts in the CO<sub>2</sub> reforming of methane (22). In the pulsed reaction of partial oxidation and CO<sub>2</sub> reforming of methane to synthesis gas, the mechanism of synthesis gas formation over group VIII transition metal loaded catalysts was strongly affected by loaded metal species and support materials (23–25).

This paper deals with temperature-programmed reactions with H<sub>2</sub> and O<sub>2</sub> as well as the transient response reactions of CH<sub>4</sub>, in order to examine the activation of the C–H bond and the reactivity of CH<sub>x</sub> species on noble metals loaded on various supports.

## 2. EXPERIMENTAL

### 2.1. Materials

As a support for  $\gamma$ -Al<sub>2</sub>O<sub>3</sub>, ALO-4 (supplied from the Catalyst Society of Japan), ZrO<sub>2</sub> (Japan Aerosil Co.), Y<sub>2</sub>O<sub>3</sub> (Nacalai Tesque, Inc.), and La<sub>2</sub>O<sub>3</sub> (Wako Pure Chemical Industries Ltd.) were used. All chemicals were used without further purification.

Noble-metal-loaded catalysts were prepared by impregnating an acetone solution of RuCl<sub>3</sub> · *n*H<sub>2</sub>O, RhCl<sub>3</sub> · *n*H<sub>2</sub>O, IrCl<sub>4</sub> · *n*H<sub>2</sub>O (Mitsuwa Kagaku Co.) to yield 0.5 or 5.0 wt% on various supports. All the catalysts were dried under reduced pressure, calcined in air at 550°C for 5 h, and pelletized and sieved to a size between 60 and 100 mesh.

### 2.2. Apparatus and Procedure for the Pulse-Response Reaction

All reactions were performed using a fixed-bed quartz reactor having an internal diameter of 4 mm and a length of 200 mm, and the reactor was set in a horizontal position in an electric furnace. Quartz wool plugs were packed in the center part of the reactor and 50 mg of the catalyst was charged. Before the reaction, the catalysts were reduced under H<sub>2</sub> flow for 60 min at 600°C. CH<sub>4</sub>, H<sub>2</sub>, D<sub>2</sub>, and O<sub>2</sub> were used without purification. The reaction temperature was controlled by monitoring the outside temperature of the reactor with chromel alumel thermocouples using a programmable controller.

The transient response reaction, temperature-programmed reduction (TPR), and oxidation (TPO) were performed with an on-line quadrupole mass spectrometer (HAL201, Hiden Analytical Ltd.). The mass spectrometer scanned corresponding parent peaks of 11 components, H<sub>2</sub>, D<sub>2</sub>, HD, CH<sub>4</sub>, CH<sub>3</sub>D, CH<sub>2</sub>D<sub>2</sub>, CHD<sub>3</sub>, CD<sub>4</sub>, H<sub>2</sub>O, CO, and CO<sub>2</sub>, within 1 s, and repeated scans were collected with a personal computer.

## 3. RESULTS AND DISCUSSION

In the CO<sub>2</sub> reforming of methane, the interaction between CO<sub>2</sub> and the support, as well as the activation of methane on the Ru surface, has been discussed in a previous paper (23). The results are summarized as follows: La<sub>2</sub>O<sub>3</sub>, Y<sub>2</sub>O<sub>3</sub>, and ZrO<sub>2</sub>, which showed a high level of activity, and Al<sub>2</sub>O<sub>3</sub>, commonly used in the reforming reaction, were compared when they were loaded with Ru. After CO<sub>2</sub> was fed at 600°C, a pulse of CH<sub>4</sub> under a steady Ar flow was introduced over a Ru/La<sub>2</sub>O<sub>3</sub> catalyst. We observed the response of CO that was generated from the reaction with CH<sub>x</sub> on the ruthenium and the Ru-O<sub>x</sub> formed during CO<sub>2</sub> treatment or during the reaction of Ru-CH<sub>x</sub> with adsorbed CO<sub>2</sub> onto the La<sub>2</sub>O<sub>3</sub>. Over Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, however, a very small response of CO was observed. A pulse of <sup>13</sup>CO<sub>2</sub> was introduced under steady CH<sub>4</sub> flow over Ru/La<sub>2</sub>O<sub>3</sub>, Ru/Y<sub>2</sub>O<sub>3</sub>, and Ru/ZrO<sub>2</sub> catalysts. Symmetrical <sup>13</sup>CO responses were observed, but a small response of <sup>12</sup>CO from <sup>12</sup>CH<sub>x</sub> continued to evolve after generation of <sup>13</sup>CO from <sup>13</sup>CO<sub>2</sub> ceased. The following reaction cycle is believed to occur in the CO<sub>2</sub> reforming of methane on active supports: A part of metallic ruthenium reacted with CH<sub>4</sub> to give Ru-CH<sub>x</sub>; simultaneously ruthenium metal could be oxidized with CO<sub>2</sub> to give Ru-O<sub>x</sub> and CO, and then, oxygen transfer from Ru-O to Ru-CH<sub>x</sub> took place to give CO and metallic ruthenium.

The effect of the support on the reactivities of CH<sub>x</sub> species formed on noble-metal-loaded catalysts is another important factor controlling the catalytic activity. This factor was examined by temperature-programmed reactions.

### 3.1. Responses of H<sub>2</sub> Production to the Decomposition of CH<sub>4</sub>

Figure 1 shows the transient response reaction after switching from Ar to CH<sub>4</sub> for 5 min at temperatures of 600, 700, and 800°C on Ru (5.0 wt%)/La<sub>2</sub>O<sub>3</sub> and Ru (5.0 wt%)/Al<sub>2</sub>O<sub>3</sub> catalysts. When CH<sub>4</sub> was supplied, the response of H<sub>2</sub> formation to the decomposition of methane was immediately observed, indicating that the dissociation to hydrogen and carbonaceous species (CH<sub>x</sub>) is rapid. However, the concentration of H<sub>2</sub> decreased gradually within 5 min. A similar result has been reported by Verykios and co-workers (26) over Rh/Al<sub>2</sub>O<sub>3</sub> catalyst at 650°C. They concluded that after 10 min of a stream of CH<sub>4</sub>, the rate of H<sub>2</sub> production decreased to one-seventh of the initial rate (26).

The amount of H<sub>2</sub> produced at 600°C in 5 min is almost the same as the amount of loaded ruthenium species (Table 1), indicating that *x* in the CH<sub>x</sub> species formed over the ruthenium active site is probably large. The surface area of Ru/La<sub>2</sub>O<sub>3</sub> (SA = 3.6 m<sup>2</sup>/g) is smaller than that of Al<sub>2</sub>O<sub>3</sub> (SA = 174 m<sup>2</sup>/g), and dispersion of ruthenium on La<sub>2</sub>O<sub>3</sub> would probably be poor compared to that on Ru/Al<sub>2</sub>O<sub>3</sub>

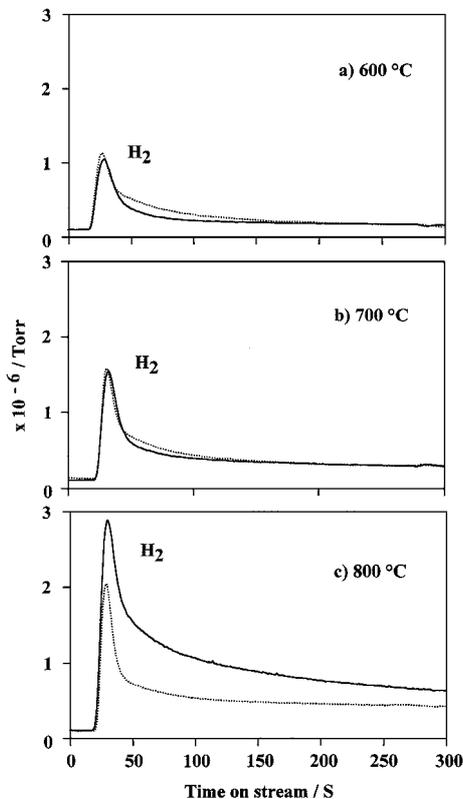


FIG. 1. Response of H<sub>2</sub> production. (—) Ru/La<sub>2</sub>O<sub>3</sub>; (···) Ru/Al<sub>2</sub>O<sub>3</sub>. Reaction conditions: catalyst 50 mg, flow rate of CH<sub>4</sub>, 10 mL/min, 1 Torr = 133.3 Nm<sup>-2</sup>.

catalyst. However, a large amount of H<sub>2</sub> was generated at 800°C over the Ru/La<sub>2</sub>O<sub>3</sub> catalyst, and the amount of H<sub>2</sub> was more than four times that of the Ru species. Although the dispersion of Ru was not determined, the formation of such a large amount of hydrogen seems to indicate that carbon growth does occur on the Ru center.

### 3.2. Transient Response Reactions and Temperature-Programmed Reactions with O<sub>2</sub>

To evaluate the amounts of carbon species formed on Ru during the treatment of CH<sub>4</sub> from 600 to 800°C; at each

TABLE 1

Amount of H<sub>2</sub> Production in CH<sub>x</sub> Formation

Run	Catalyst	Reaction temperature (°C)	Amount of H <sub>2</sub> (×10 <sup>-2</sup> mmol)
1	Ru/La <sub>2</sub> O <sub>3</sub>	600	2.94
2		700	6.33
3		800	19.41
4	Ru/Al <sub>2</sub> O <sub>3</sub>	600	3.75
5		700	6.08
6		800	9.62

Note. Catalyst, 50 mg; loading level of Ru = 5.0 wt% (2.47 × 10<sup>-2</sup> mmol); flow rate of CH<sub>4</sub> = 10 ml/min for 5 min.

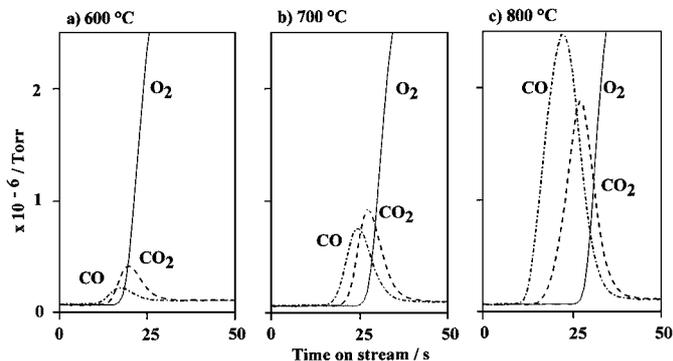


FIG. 2. Transient response of O<sub>2</sub> flow after CH<sub>4</sub> decomposition on Ru/La<sub>2</sub>O<sub>3</sub> at three different temperatures. Reaction conditions: catalyst, Ru (5 wt%)/La<sub>2</sub>O<sub>3</sub> (50 mg), flow rate of CH<sub>4</sub>, 10 mL/min, of O<sub>2</sub> 10 mL/min; 1 Torr = 133.3 Nm<sup>-2</sup>. CH<sub>4</sub> flow (600–800°C, 5 min) → Ar → O<sub>2</sub> steady flow (600–800°C).

temperature, a transient response reaction was carried out with oxygen at the same temperature as CH<sub>4</sub>.

Figures 2 and 3 show profiles of the transient responses to a steady flow of O<sub>2</sub> after CH<sub>x</sub> species formed on Ru catalysts at 600, 700, and 800°C, respectively. CH<sub>4</sub> was swept off by Ar before O<sub>2</sub> was introduced. On the Ru/La<sub>2</sub>O<sub>3</sub> catalyst, CO was generated immediately when O<sub>2</sub> was introduced, and CO<sub>2</sub> was detected after a slight delay (Fig. 2). Such a delay in CO<sub>2</sub> production might be caused by the adsorption of CO<sub>2</sub> on basic sites of La<sub>2</sub>O<sub>3</sub>. In contrast, with the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, CO<sub>2</sub> was the major product with only a small amount of CO (Fig. 3). Such differences in the oxidation products on Ru between La<sub>2</sub>O<sub>3</sub> and Al<sub>2</sub>O<sub>3</sub> seem to be correlated with differences in the catalytic activities of these two catalysts (23). In the oxidation of Ru-CH<sub>x</sub> species, CO seems to be produced from highly reactive carbon species. In contrast, less reactive carbon species would be oxidized to give CO<sub>2</sub>. Since at a lower temperature the equilibrium between CO and CO<sub>2</sub> shifted to the CO<sub>2</sub> side, at 600°C the

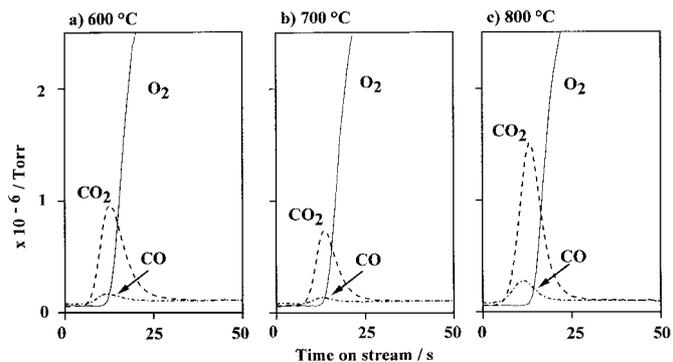


FIG. 3. Transient response of O<sub>2</sub> flow after CH<sub>4</sub> decomposition on Ru/Al<sub>2</sub>O<sub>3</sub> at three different temperatures. Reaction conditions: catalyst, Ru (5 wt%)/Al<sub>2</sub>O<sub>3</sub> (50 mg); flow rate of CH<sub>4</sub> = 10 mL/min, of O<sub>2</sub> 10 mL/min; 1 Torr = 133.3 Nm<sup>-2</sup>. CH<sub>4</sub> flow (600–800°C, 5 min) → Ar → O<sub>2</sub> steady flow (600–800°C).

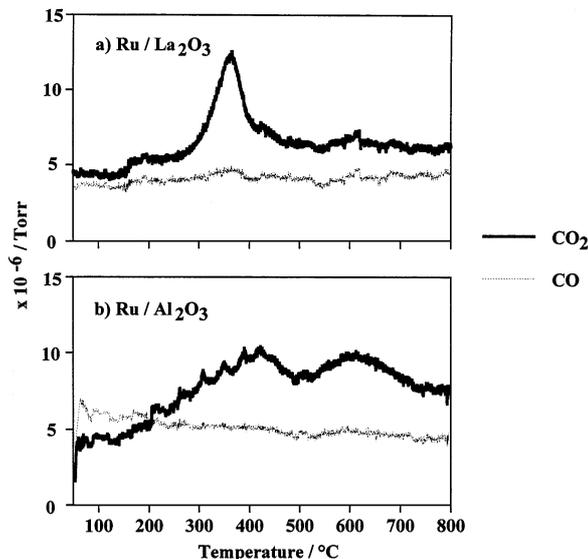
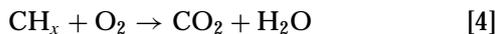


FIG. 4. Temperature-programmed oxidation of surface carbon on the Ru-loaded catalysts. Reaction conditions: reaction temperature of  $\text{CH}_4$  on the catalysts:  $700^\circ\text{C}$ , catalyst 50 mg; loading level of Ru, 5.0 wt%; flow rate of  $\text{O}_2$ , 10 mL/min; heating rate,  $20^\circ\text{C}/\text{min}$ ; 1 Torr =  $133.3 \text{ Nm}^{-2}$ . Decomposition of  $\text{CH}_4$  ( $700^\circ\text{C}$ , 20 min)  $\rightarrow$  Ar  $\rightarrow$   $\text{O}_2$  TPR (10 mL/min).

amount of CO formed from Ru/La<sub>2</sub>O<sub>3</sub> was smaller than that of CO<sub>2</sub>. Because of the higher background levels of H<sub>2</sub>O, the formation of H<sub>2</sub>O was not detected.

In the abundant O<sub>2</sub> flow the partial oxidation of CH<sub>x</sub> to give CO<sub>2</sub> and H<sub>2</sub>O does not readily occur. The most plausible paths are as follows:



To prove the above assumption, temperature-programmed oxidation was carried out. At first, CH<sub>4</sub> was allowed to react with the catalysts at  $700^\circ\text{C}$  for 20 min to form CH<sub>x</sub> over the catalysts. The catalyst bed temperature was lowered to room temperature under a steady flow of Ar, and temperature-programmed (heating rate,  $20^\circ\text{C}/\text{min}$ ) oxidation was carried out in a neat steady flow of O<sub>2</sub> (Fig. 4).

Over the Ru/La<sub>2</sub>O<sub>3</sub> catalyst, a sharp CO<sub>2</sub> response was observed between 300 and  $500^\circ\text{C}$ , and the maximum rate of CO<sub>2</sub> formation was observed at  $350^\circ\text{C}$ . The trace of CO ( $m/z=28$ ) was noisy and no significant formation of CO was observed in the range between 100 and  $800^\circ\text{C}$ . In contrast, with the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, a broad CO<sub>2</sub> peak was observed between 250 and  $800^\circ\text{C}$ . Even at  $800^\circ\text{C}$ , unburned carbon species remained. The broad CO<sub>2</sub> response was divided into two broad peaks at  $500^\circ\text{C}$ , with the lower temperature response showing its maximum rate at  $400^\circ\text{C}$  and the higher temperature response exhibiting its peak at  $620^\circ\text{C}$ . A much larger amount of CO<sub>2</sub> was obtained for Ru/Al<sub>2</sub>O<sub>3</sub> in the TPO compared to Ru/La<sub>2</sub>O<sub>3</sub>. However, such differ-

ences between the transient response reaction of O<sub>2</sub> and the TPO after the reaction with CH<sub>4</sub> in the amount of CO<sub>2</sub> formed cannot be interpreted at present, since the amounts of H<sub>2</sub> observed during the reaction with CH<sub>4</sub> did not differ significantly. Carbon species on Ru/La<sub>2</sub>O<sub>3</sub> seem to be more uniform and reactive, since the oxidation occurs at a lower temperature and in a narrow temperature range. At least two types of carbon species would be formed on Ru/Al<sub>2</sub>O<sub>3</sub>, with one being reactive and the other less reactive. Neither of them is uniform due to the oxidation occurring in a broad temperature range.

### 3.3. Temperature-Programmed Reaction with H<sub>2</sub>

Figure 5 shows temperature-programmed reductions of CH<sub>x</sub> on Ru after the formation of CH<sub>x</sub> species at temperatures between  $600$  and  $800^\circ\text{C}$ . As shown in Fig. 5a, over the Ru/La<sub>2</sub>O<sub>3</sub> catalyst (reaction of CH<sub>4</sub> at  $600^\circ\text{C}$ ), the reduction of CH<sub>x</sub> to give CH<sub>4</sub> was observed from about  $500$  to  $700^\circ\text{C}$ . This temperature is the lowest temperature at which the CO<sub>2</sub> reforming of CH<sub>4</sub> with Ru catalysts proceeded. In the case of the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, no CH<sub>4</sub> was observed.

The same reaction sequences were carried out with the catalysts at 700 and  $800^\circ\text{C}$  to form CH<sub>x</sub> from CH<sub>4</sub>. Over the Ru/La<sub>2</sub>O<sub>3</sub> catalyst, a very large amount of CH<sub>4</sub> formed

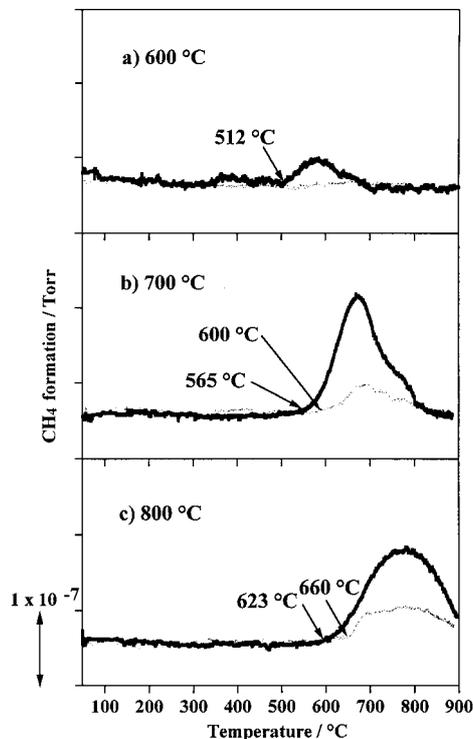


FIG. 5. Temperature-programmed reaction of surface carbon with H<sub>2</sub> on the Ru-loaded catalysts. (—) Ru/La<sub>2</sub>O<sub>3</sub>; (···) Ru/Al<sub>2</sub>O<sub>3</sub>, reaction conditions: reaction temperature of CH<sub>4</sub> on the catalysts,  $700^\circ\text{C}$ ; catalyst 50 mg; loading level of Ru, 5.0 wt%; flow rate of H<sub>2</sub> = 10 mL/min; heating rate,  $20^\circ\text{C}/\text{min}$ ; 1 Torr =  $133.3 \text{ Nm}^{-2}$ . Decomposition of CH<sub>4</sub> ( $600$ – $800^\circ\text{C}$ , 20 min)  $\rightarrow$  Ar  $\rightarrow$  H<sub>2</sub> TPR (10 mL/min,  $20^\circ\text{C}/\text{min}$ ).

from 565 to 800°C. In contrast, with the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, the total amount of CH<sub>4</sub> was smaller than that formed with Ru/La<sub>2</sub>O<sub>3</sub>. The temperature of CH<sub>4</sub> formation in the TPR with H<sub>2</sub> can be classified into three ranges depending on the temperature of the reaction of CH<sub>4</sub> with the catalyst: 500 to 700°C, 600 to 780°C, and 750 to 900°C. Although, as seen in Fig. 1, the amounts of the Ru-CH<sub>x</sub> species formed at the same temperature were of the same order of magnitude irrespective of the La<sub>2</sub>O<sub>3</sub> or Al<sub>2</sub>O<sub>3</sub> support, the reactivity of the CH<sub>x</sub> species varied greatly according to the nature of the support. Ru-CH<sub>x</sub> species formed at a higher temperature seemed to be less reactive, although the amount of CH<sub>x</sub> species was larger than that formed at the lower temperature.

When a La<sub>2</sub>O<sub>3</sub> support is chosen for the Ru catalyst showing high activity in the CO<sub>2</sub> reforming of CH<sub>4</sub>, it is important to consider the resulting reactivity of the carbon species formed over the Ru metal.

### 3.4. Temperature-Programmed Reaction with D<sub>2</sub>

Temperature-programmed reactions with D<sub>2</sub> were carried out in order to determine the value of *x* in the CH<sub>x</sub> species on the Ru-loaded catalysts (Fig. 6). CH<sub>4</sub> was reacted at 700°C, resulting in the formation of a large amount of CH<sub>4</sub> in the TPR with H<sub>2</sub>. Over the Ru/La<sub>2</sub>O<sub>3</sub> catalyst, a large amount of CD<sub>4</sub> (*m/z*=20) was detected at a temperature range of 550 to 800°C, and HD was obtained at temperatures from 100 to 150°C. CH<sub>2</sub>D<sub>2</sub>, CH<sub>3</sub>D, and CHD<sub>3</sub>

were not detected. These results indicate that the value of *x* is almost 0. With the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, CD<sub>4</sub> was again obtained at 600 to 900°C. CH<sub>3</sub>D, CH<sub>2</sub>D<sub>2</sub>, and CHD<sub>3</sub> were not detected. The amount of CD<sub>4</sub> was much smaller than that obtained with Ru/La<sub>2</sub>O<sub>3</sub>, similar to the results observed in the TPR with H<sub>2</sub>. HD was observed in wide temperature ranges between 100 and 150°C and between 150 and 500°C. The formation of HD was observed at a lower temperature in both La<sub>2</sub>O<sub>3</sub>- and Al<sub>2</sub>O<sub>3</sub>-loaded cases. The most plausible origin of this species is Ru-H. Judging from the temperature at which the Ru-CH<sub>x</sub> species was formed, the formation of a hydride species is suspected. An alternate possible source of the labile hydrogen could be Ru-CH or Ru-CH<sub>3</sub> species, since CHD<sub>3</sub> and CH<sub>3</sub>D were not detected in the TPR. Even if Ru-CH or Ru-CH<sub>3</sub> species were formed, they would be transformed into Ru-CD or Ru-CD<sub>3</sub> at a low temperatures. Consequently no CHD<sub>3</sub> or CH<sub>3</sub>D was observed.

Over the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, when an O<sub>2</sub> pulse was introduced at 600°C under a steady flow of Ar after the surface carbon species was removed by the H<sub>2</sub> TPR reaction, the generation of CO<sub>2</sub> was observed. This result indicates that in the case of the Ru/Al<sub>2</sub>O<sub>3</sub> catalyst, a certain amount of CH<sub>x</sub> species formed on the Ru metal would be very stable and the activation of CH<sub>x</sub> with CO<sub>2</sub> or H<sub>2</sub> is very difficult. Mark and Maier reported that the number of H in CH<sub>x</sub> species from decomposition of CH<sub>4</sub> over the Rh/Al<sub>2</sub>O<sub>3</sub> catalyst was almost nil (27).

The same reaction sequences were carried out on Ru/Y<sub>2</sub>O<sub>3</sub> and on Ru/ZrO<sub>2</sub>, both of which showed a high level of activity in the CO<sub>2</sub> reforming of methane (Fig. 7) (23). CH<sub>4</sub> was reacted at 700°C. Similar to the results with the Ru/La<sub>2</sub>O<sub>3</sub> catalyst, CD<sub>4</sub> was detected in the TPR with D<sub>2</sub>. These results indicate that reactive carbon species (Ru-CH<sub>x</sub>) were formed over Ru/Y<sub>2</sub>O<sub>3</sub> and Ru/ZrO<sub>2</sub>. Over Ru/Y<sub>2</sub>O<sub>3</sub>, between 600 and 750°C, a much larger amount of CD<sub>4</sub> was produced. In addition, very small amounts of CHD<sub>3</sub> and CH<sub>3</sub>D were observed at the higher temperature range of 450 to 700°C.

The results of the XRD analyses of the Ru/La<sub>2</sub>O<sub>3</sub> catalyst after CO<sub>2</sub> reforming exhibited diffraction peaks assignable to RuO<sub>2</sub> and Ru metal. However, the Ru/Y<sub>2</sub>O<sub>3</sub> catalyst showed only diffraction peaks assigned to Ru metal. These results indicate that the decomposition of methane is promoted on Ru metal supported on Y<sub>2</sub>O<sub>3</sub>.

To determine the value of *x* in the CH<sub>x</sub> species on the Ru/La<sub>2</sub>O<sub>3</sub> catalyst (Fig. 8), CD<sub>4</sub> instead of CH<sub>4</sub> was reacted at 700°C to give CD<sub>x</sub> species on the Ru/La<sub>2</sub>O<sub>3</sub> catalyst. A large amount of CH<sub>4</sub> was formed at a higher temperature range of 500 to 800°C in the TPR with H<sub>2</sub>. A very small amount of CH<sub>2</sub>D<sub>2</sub> was detected at a low temperature of about 300°C. This phenomenon is closely related to the temperature-programmed reaction with D<sub>2</sub> of surface carbon after CH<sub>4</sub> decomposition (Fig. 6). Due to fragment ions from CD<sub>4</sub> (*m/z*=20), CD<sub>2</sub>H<sub>2</sub><sup>+</sup> (*m/z*=18) and CD<sub>3</sub><sup>+</sup>

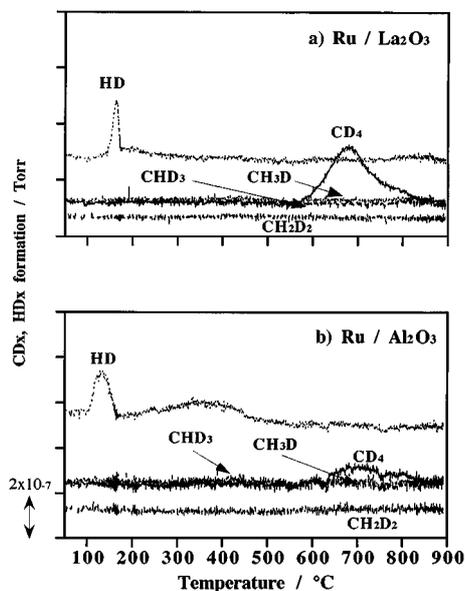


FIG. 6. Temperature-programmed reaction of surface carbon with D<sub>2</sub> on the Ru-loaded catalysts. Reaction conditions: reaction temperature of CH<sub>4</sub> on the catalysts: 700°C, catalyst = 50 mg, loading level of Ru = 5.0 wt%, flow rate: D<sub>2</sub> = 10 mL/min, heating rate = 20°C/min, 1 Torr = 133.3 Nm<sup>-2</sup>. Decomposition of CH<sub>4</sub> (700°C, 20 min) → Ar → D<sub>2</sub> TPR (10 mL/min, 20°C/min).

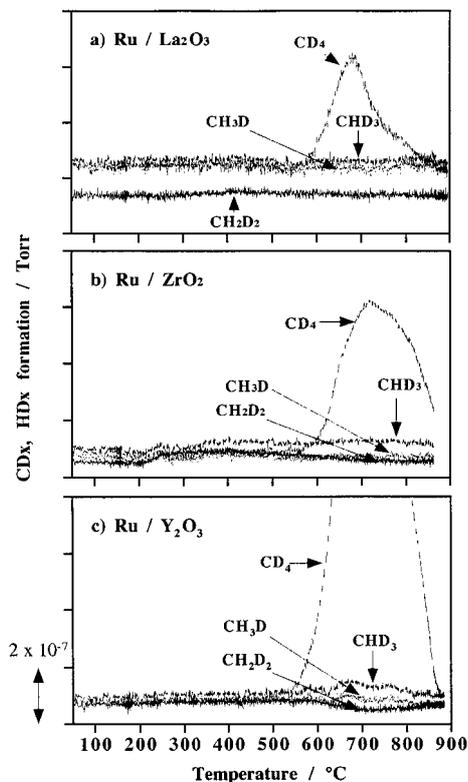


FIG. 7. Temperature-programmed reaction of surface carbon with  $D_2$  on the Ru-loaded catalysts. Reaction conditions: reaction temperature of  $CH_4$  on the catalysts:  $700^\circ C$ , catalyst = 50 mg, loading level of Ru = 5.0 wt%, flow rate:  $D_2 = 10$  mL/min, heating rate =  $20^\circ C/min$ , 1 Torr =  $133.3$  Nm $^{-2}$ . Decomposition of  $CH_4$  ( $700^\circ C$ , 20 min)  $\rightarrow$  Ar  $\rightarrow$   $D_2$  TPR (10 mL/min,  $20^\circ C/min$ ).

( $m/z = 18$ ) cannot be distinguished. If the  $CD_2$  species was formed on Ru as a result of the decomposition of  $CD_4$ , TPR with  $H_2$  would produce  $CD_2H_2$  ( $m/z = 18$ ). It therefore can easily be determined that the  $CD_2$  species exists on Ru. The above results indicate that the value of  $x$  in  $CH_x$  species formed as a result of the decomposition of  $CH_4$  over

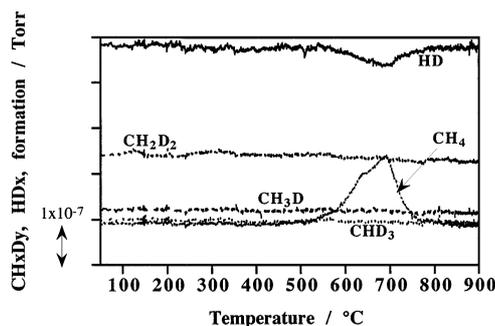


FIG. 8. Temperature-programmed reaction of surface carbon from  $CD_4$  decomposition with  $H_2$  over Ru(5 wt%)/ $La_2O_3$  catalyst. Reaction conditions: decomposition of  $CD_4$ :  $650^\circ C$ , 5 mL/min, 20 min, catalyst = 50 mg, flow rate:  $H_2 = 10$  mL/min, heating rate =  $20^\circ C/min$ , 1 Torr =  $133.3$  Nm $^{-2}$ .

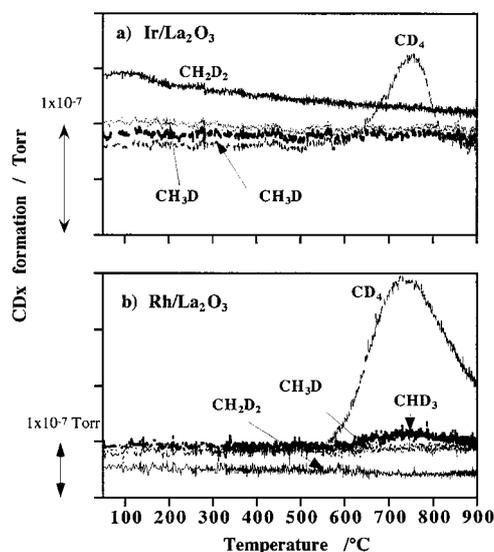


FIG. 9. Temperature-programmed reaction of surface carbon with  $D_2$  on Ir- and Rh-loaded  $La_2O_3$  catalysts. Reaction conditions: reaction temperature:  $700^\circ C$ , catalyst = 50 mg, loading level = 5.0 wt%, flow rate:  $D_2 = 10$  mL/min, heating rate =  $20^\circ C/min$ , 1 Torr =  $133.3$  Nm $^{-2}$ . Decomposition of  $CH_4$  ( $700^\circ C$ , 20 min)  $\rightarrow$  Ar  $\rightarrow$   $D_2$  TPR (10 mL/min,  $20^\circ C/min$ ).

Ru/ $La_2O_3$  catalysts is almost exclusively 0, with a very small number of species with  $x = 2$ .

The temperature-programmed reaction with  $D_2$  was carried out over Ir/ $La_2O_3$  and Rh/ $La_2O_3$  catalysts in order to compare the differences in noble metals (Fig. 9). In the partial oxidation and  $CO_2$  reforming of methane to synthesis gas, Ir-, Ru-, and Rh-loaded catalysts exhibited high activities (20). As discussed in a previous paper, the partial oxidation of methane on Ir-, Ru-, and Rh-loaded catalysts proceeds by different paths (24, 25). Over the Ir/ $La_2O_3$  catalyst, a small amount of  $CD_4$  ( $m/z = 20$ ) was detected in the temperature range from 600 to  $800^\circ C$ . Such a result is consistent with the fact that the use of an Ir-loaded catalyst does not result in carbon deposition in the partial oxidation and  $CO_2$  reforming of methane (21, 22). The Ir-loaded catalyst exhibited poor activity for the decomposition of methane to  $CH_x$  species.

In contrast, Rh/ $La_2O_3$  afforded a much larger amount of  $CD_4$ . In addition, a very small amount of  $CHD_3$  was observed at a higher temperature range above  $600^\circ C$ . In the methane decomposition reaction, the Rh/ $TiO_2$  catalyst is reported to produce a large amount of hydrogen with carbon deposition (24), indicating that the Rh metal has a higher level of activity in breaking the C-H bond of  $CH_4$ .

Mark *et al.* have reported that there is no detectable effect of the pore structure or the nature of the support on the reaction rate for the  $CO_2$  reforming of  $CH_4$  over Ru, Rh, and Ir catalysts (13). In our studies, however, methane activation on noble metals to give  $CH_x$  species depended strongly upon the characteristics of the noble metal species

and the support. In most cases, generally the amount of hydrogen in the  $\text{CH}_x$  species was very small, equal to 2, if hydrogen was present at all, except in the case of Rh loaded on  $\text{La}_2\text{O}_3$ .

#### 4. CONCLUSION

In the Ru-loaded case, the rate of formation of  $\text{CH}_x$  species in the decomposition of  $\text{CH}_4$  and the amount of  $\text{CH}_x$  species over Ru are independent of the type of support.

The reactivity of Ru- $\text{CH}_x$  varies with the decomposition temperature of  $\text{CH}_4$ . The amount of  $\text{CH}_x$  species formed on Ru exceeds the stoichiometric amount of Ru. Carbon species on Ru/ $\text{La}_2\text{O}_3$  seem to be more uniform and reactive than those on Ru/ $\text{Al}_2\text{O}_3$ .  $\text{CH}_x$  species formed on Ru/ $\text{Al}_2\text{O}_3$  include less reactive species that do not react with  $\text{H}_2$  during TPR at temperatures up to  $800^\circ\text{C}$ . The reactivity of  $\text{CH}_x$  species on Ru depends on the supports, and  $\text{La}_2\text{O}_3$ ,  $\text{Y}_2\text{O}_3$ , and  $\text{ZrO}_2$  give higher reactivities.

Temperature-programmed reactions with  $\text{D}_2$  were carried out in order to determine the value of  $x$  for  $\text{CH}_x$  species on the Ru-loaded catalysts.  $\text{CD}_4$  was detected mainly in the TPR with  $\text{D}_2$  over Ru-loaded  $\text{La}_2\text{O}_3$ ,  $\text{Y}_2\text{O}_3$ , and  $\text{ZrO}_2$  catalysts.

The reactivity of  $\text{CH}_x$  species on Ru and Rh toward  $\text{D}_2$  can be divided into two categories. These two species seem not to be based on differences in the value of  $x$  in  $\text{CH}_x$  species. For Ru-loaded  $\text{La}_2\text{O}_3$ , the value of  $x$  in  $\text{CH}_x$  species is nearly equal to 0 with a very small amount of species with  $x=2$ . On the other hand, the value of  $x$  is almost exclusively 0 in the Rh-loaded case.

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