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Yu-Qing Cao ^a, Zhi Dai ^a, Rui Zhang ^b & Bao-Hua Chen ^a

^a College of Chemistry and Environmental Science, Hebei University, Hebei, P.R. China

^b Hebei Changtian Pharma, Baoding, P.R. China

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Yu-Qing Cao and Zhi Dai

College of Chemistry and Environmental Science, Hebei University,
Hebei, P.R. China

Rui Zhang

Hebei Changtian Pharma, Baoding, P.R. China

Bao-Hua Chen

College of Chemistry and Environmental Science, Hebei University,
Hebei, P.R. China

Abstract: Aldol condensations of aromatic aldehydes with ketones under solvent-free conditions to synthesize α,β -unsaturated ketones in good to excellent yields using PEG400 and powdered anhydrous K₂CO₃ as catalysts at 90 °C and 120 °C are described.

Keywords: Aldol condensation, anhydrous K₂CO₃, PEG400, solvent-free

α,β -Unsaturated ketones are very important intermediates in organic synthesis and some of them exhibit important pharmacological and biological activities. Aldol condensation is a common approach to prepare α,β -unsaturated ketones and is usually carried out in organic solvents catalyzed by strong acids, bases,^[1] or some metal salts.^[2]

Organic synthesis in the absence of solvent is a powerful tool for the generation of structurally diverse molecules because of its low pollution, special

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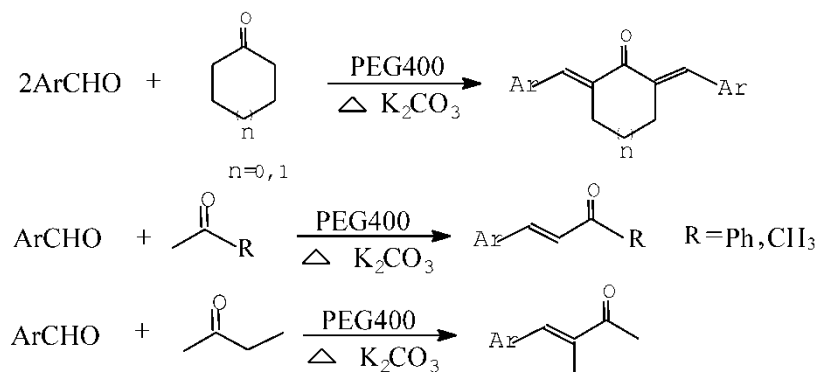
Address correspondence to Yu-Qing Cao, College of Chemistry and Environmental Science, Hebei University, Hebei, P.R. China. E-mail: chemistry_hbu@yahoo.com

selectivity, and ease of setup and workup.^[3] It was reported in earlier literatures that Aldol condensation reactions in the absence of solvent under microwave irradiation afforded high yields of products in a short time.^[4] Up until now, this was suitable only for small-scale preparation, not for large-scale industrial preparation. Polyethylene glycols (PEG) have been widely used as phase-transfer catalysts in many organic reactions because of their stability, low cost, environmental friendliness, and easy availability. It has been proved that PEGs incorporating 7–9 units are more effective in catalyzing reactions in which K^+ or Na^+ salts participated.^[5] Especially because of their liquid property and the two terminal hydroxy groups, PEG 400–600 are more suitable for solid–liquid organic reactions under solvent-free conditions.

In the continuation of our previous work,^[6] we report a practical and convenient approach for the Aldol condensations catalyzed by anhydrous K_2CO_3 and PEG400 in satisfactory yields without solvent. The reactions are shown in Scheme 1 and the results are summarized in Table 1.

As shown in Table 1, longer reaction periods were needed in the reactions for the products with high melting points. Higher yields could be obtained in the condensation of ketones and aldehydes with electron-withdrawing groups in the aromatic ring, such as $-Cl$, $-Br$, and NO_2 , than with electron-donating groups, such as $-CH_3$ and $-OCH_3$, mainly because the aldehyde group with electron-donating groups in the aromatic ring was easily oxidized. The reason that the condensation of aromatic aldehydes has higher yields and longer reaction periods with cyclopentanone than with cyclohexanone remains to be investigated further.

When the reaction was carried out in the ratio of 1:1 (aromatic aldehyde/cycloalkanone), the main products were α,α' -bis (substituted benzylidene) cycloalkanones with less α -mono (substituted benzylidene) cycloalkanones. The condensation of aromatic aldehydes with acetone in the ratio of 1:1



Scheme 1.

Table 1. Aldol condensation of aromatic aldehydes with ketones in solvent-free condensations

Entry	Aldehyde	Ketone	Time (h)	Yield (%)	mp, °C	
					Found	Lit.
a	C ₆ H ₅ CHO	Cyclohexanone	2 ^b	85	116–117	117 ^[7]
b	4-CH ₃ C ₆ H ₄ CHO	Cyclohexanone	3 ^a	82	199–200	202 ^[7]
c	4-CH ₃ OC ₆ H ₄ CHO	Cyclohexanone	3 ^a	84	169–170	170 ^[7]
d	4-ClC ₆ H ₄ CHO	Cyclohexanone	2.5 ^a	90	146–147	147 ^[8]
e	4-NO ₂ C ₆ H ₄ CHO	Cyclohexanone	2.5 ^a	91	158–159	159 ^[7]
f	Furfural	Cyclohexanone	3 ^a	82	143–144	144 ^[9]
g	Cinnamaldehyde	Cyclohexanone	3 ^a	86	179–180	180 ^[10]
h	Furfural	Cyclopentanone	2.5 ^a	84	164–165	165 ^[9]
i	C ₆ H ₅ CHO	Cyclopentanone	3 ^a	89	188–189	189 ^[8]
j	4-CH ₃ C ₆ H ₄ CHO	Cyclopentanone	3.5 ^a	85	183–184	184 ^[10]
k	3-CH ₃ C ₆ H ₄ CHO	Cyclopentanone	3 ^b	87	135–136	136 ^[10]
l	4-CH ₃ OC ₆ H ₄ CHO	Cyclopentanone	3.5 ^a	86	209–210	210 ^[10]
m	3-BrC ₆ H ₄ CHO	Cyclopentanone	3 ^a	94	179–180	180 ^[10]
n	4-ClC ₆ H ₄ CHO	Cyclopentanone	3.5 ^a	93	223–224	223 ^[10]
o	C ₆ H ₅ CHO	Acetophenone	2 ^b	88	54–55	55 ^[10]
p	4-CH ₃ C ₆ H ₄ CHO	Acetophenone	2 ^b	88	95–96	96 ^[10]
q	4-CH ₃ OC ₆ H ₄ CHO	Acetophenone	2 ^b	89	75–76	76 ^[10]
r	4-ClC ₆ H ₄ CHO	Acetophenone	2 ^b	91	111–112	112 ^[11]
s	4-NO ₂ C ₆ H ₄ CHO	Acetophenone	2.5 ^a	93	164–165	165 ^[11]
t	C ₆ H ₅ CHO	Acetone	2 ^b	90	39–40	41 ^[12]
u	4-CH ₃ C ₆ H ₄ CHO	Acetone	1.5 ^b	91	27–28	28–29 ^[12]
v	furfural	Acetone	2 ^b	89	33–34	33–35 ^[13]
w	C ₆ H ₅ CHO	2-Butanone	2.5 ^b	78	36–37	37–38 ^[13]

The reactions were processed at ^a120°C and ^b90°C.

provided the main product α -mono (substituted benzylidene) acetone. When the ratio of aromatic aldehydes to acetones was 2:1, α,α' -bis (substituted benzylidene) acetone was obtained in the yield of only 53%, possibly because of some by-products being formed. The condensation of benzaldehyde with 2-butanone was selective and the main product was 4-phenyl-3-methyl-3-buten-2-one with less 5-phenyl-4-penten-3-one because of thermodynamic dominating.

Effects of alkalies on the condensation were apparently different. Taking the reactions of benzaldehyde with cyclopentanone as an example, the yields using K_2CO_3 , Na_2CO_3 , KF, or KOH as bases were respectively 85%, 68%, 55%, and 38% under the same reaction conditions.

Using PEG400 as phase-transfer catalyst allowed us to perform the condensation under mild conditions without solvent. The amount of PEG400 was 3–5 mol% to aromatic aldehydes (larger amounts were used in the reactions for the products with higher melting points). A longer reaction period would be necessary with less PEG400 and more products would be lost during the course of washing with water with the larger amount of PEG400.

In summary, a novel method for Aldol condensation catalyzed by PEG400 and anhydrous K_2CO_3 without solvent was developed. The advantages of our method are safety, high selectivity, environmental friendliness, and ease of workup.

EXPERIMENTAL

Thin layer chromatography (TLC) was GF₂₅₄ with petroleum ether/diethyl ether (2:1) as eluent. Aromatic aldehydes and ketones were obtained from commercial suppliers and were not purified. Melting points were determined on a microscopy apparatus and are uncorrected.

Typical procedure for the synthesis of compound **a**: A mixture of benzaldehyde (0.2 mol), cyclohexanone (0.1 mol), anhydrous K_2CO_3 (0.01 mol), and PEG-400 (2 mL) were put into a 50-ml, three-necked, round-bottomed flask equipped with a mechanical stirrer and drying tube filled with KOH. The reaction was processed with vigorous stirring and heating at the assigned temperature. The completion of the reaction was monitored by TLC. The reaction mixture was cooled and treated with cool water. The product was filtered, dried, recrystallized with ethanol, and identified by comparison of melting point.

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