

## Total Synthesis of Acarbose and Adiposin-2

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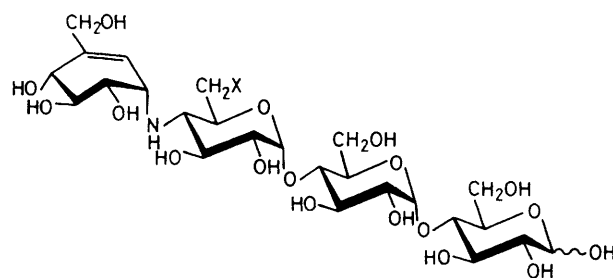
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The first complete synthesis of acarbose (**1a**), the pseudotetrasaccharidic  $\alpha$ -amylase inhibitor, is reported: coupling of the protected (+)-valienamine (**16**) and the epoxide (**9**) derived from 1'',6''-anhydromaltotriose (**3**), followed by deprotection; likewise, adiposin-2 (**2a**), the 6'-hydroxy analogue of (**1a**), has also been synthesised.

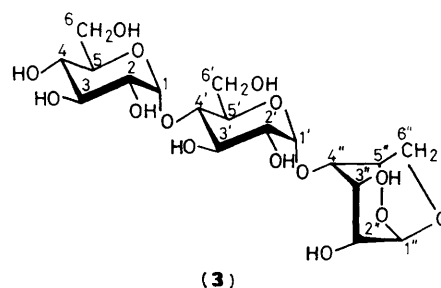
The pseudotetrasaccharide acarbose (**1a**),<sup>1</sup> produced by *Actinomyces* strains, is a potent inhibitor of intestinal  $\alpha$ -D-glucosidases and saccharases *in vitro*,<sup>2</sup> and may now be used clinically as an effective oral antidiabetic agent. Considerable interest has therefore been stimulated in the biochemistry of this class of inhibitors,<sup>3</sup> and extensive synthetic studies have been carried out by several research groups<sup>4-7</sup>

We describe herein the first total synthesis of (**1a**) and its 6'-hydroxy analogue adiposin-2 (**2a**)<sup>8,9</sup> by coupling the protected anhydro derivatives (**9**) and (**11**) of the trisaccharide with the optically pure di-*O*-isopropylidene-(+)-valienamine (**16**), respectively, followed by deprotection.

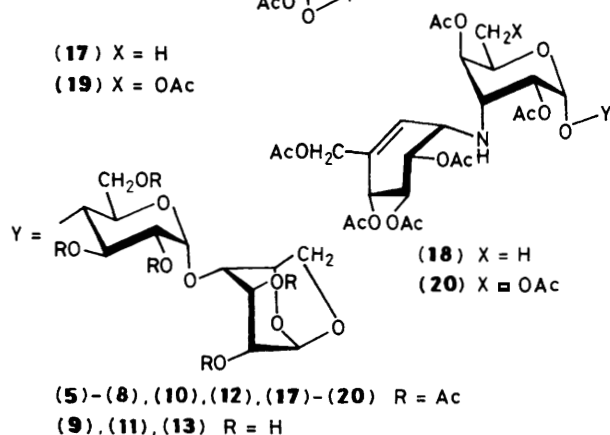
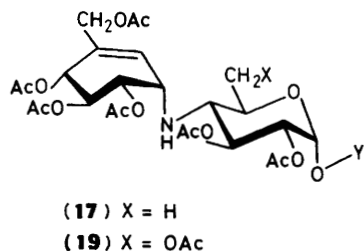
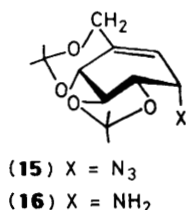
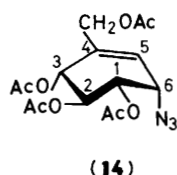
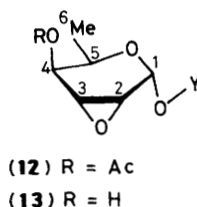
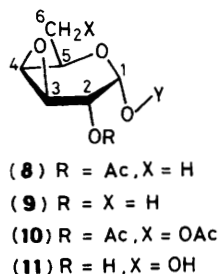
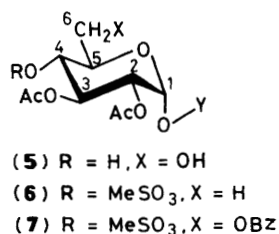
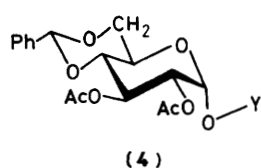
Monobenzylidenation of 1'',6''-anhydromaltotriose (**3**)<sup>10</sup> was carried out by treatment with  $\alpha,\alpha$ -dimethoxytoluene in *N,N*-dimethylformamide (DMF) in the presence of *p*-toluenesulphonic acid (PTSA) at 60 °C to give, after acetylation ( $\text{Ac}_2\text{O}$ , pyridine), the 4,6-*O*-benzylidene derivative (**4**) {58%,  $[\alpha]_{\text{D}}^{25} +57^\circ$  ( $\text{CHCl}_3$ )}. The diol (**5**), obtained in 75% yield by treatment of (**4**) with aqueous 20% acetic acid, was treated with methanesulphonyl chloride in pyridine, and the resulting bis(methanesulphonate) was refluxed with sodium iodide in acetonitrile to give the 6-iodide, which was then hydrogenolysed (Raney nickel T-411) to afford the crystalline 6-deoxy derivative (**6**) {m.p. 205 °C,  $[\alpha]_{\text{D}}^{25} +73^\circ$  ( $\text{CHCl}_3$ )} in 95% overall yield. Treatment of (**6**) with excess methanolic sodium methoxide in  $\text{CH}_2\text{Cl}_2$ -MeOH at 50 °C produced, after acetylation, 65% of the 3,4-epoxide (**8**) contaminated with the



- (**1a**) Acarbose ; X = H  
 (**1b**) Acarbose trideca-Ac  
 (**2a**) Adiposin-2 ; X = OH  
 (**2b**) Adiposin-2 tetradeca-Ac



(**3**)



2,3-epoxide (12) (<10%) formed *via* migration of the epoxide group. The mixture of products was *O*-deacetylated with methanolic sodium methoxide in CH<sub>2</sub>Cl<sub>2</sub> at 0°C to give a 10:1 mixture of the epoxides (9) and (13), which was used directly in the coupling reaction.

4,7:5,6-Di-*O*-isopropylidene-(+)-valienamine (16) {[α]<sub>D</sub><sup>22</sup> +65° (CHCl<sub>3</sub>)} was prepared in 65% overall yield from (1*S*)-(1,3,6/2)-1,2,3-triacetoxy-4-acetoxymethyl-6-azido-cyclohex-4-ene (14)<sup>12</sup> by the following sequence: *O*-deacetylation, isopropylidensation with 2,2-dimethoxypropane in DMF-PTSA [(14)→(15)], and reduction of the azido group

with H<sub>2</sub>S in aqueous pyridine [(15)→(16)]. Coupling of crude epoxide (9) with a slight excess of the amine (16) in propan-2-ol-DMF (1:1, v/v) at 120°C for 70 h gave a mixture of the condensates, which was *O*-deisopropylidened with aqueous 30% acetic acid and then acetylated. The products were separated on a silica gel column [EtOH-toluene (1:1, v/v)] to give the protected acarbose (17) {19%, [α]<sub>D</sub><sup>24</sup> +65° (CHCl<sub>3</sub>)} and its isomer (18) {30%, [α]<sub>D</sub><sup>20</sup> +58° (CHCl<sub>3</sub>)}. Acetolysis of (17) was readily carried out by using acetic acid-acetic anhydride-conc. sulphuric acid (30:70:1) at room temperature to give acarbose trideca-acetate (1b), the α-anomer, {[α]<sub>D</sub><sup>21</sup> +87° (CHCl<sub>3</sub>)}, quantitatively. The structure was evidenced by the <sup>1</sup>H n.m.r. data (400 MHz, CDCl<sub>3</sub>). *O*-Deacetylation of (1b) gave acarbose (1a) {59%, [α]<sub>D</sub><sup>18</sup> +165° (H<sub>2</sub>O); lit.<sup>1</sup> +171°}, the <sup>1</sup>H n.m.r. data of which coincided with those of an authentic sample.<sup>1,13</sup>

On the other hand, the primary hydroxy group of (5) was selectively benzoylated with benzoyl chloride in pyridine and then converted to the 4-methanesulphonate (7), 95%. Epoxidation of (7) with methanolic sodium methoxide in CH<sub>2</sub>Cl<sub>2</sub> at room temperature, followed by acetylation, gave selectively the desired epoxide (10) {76%, [α]<sub>D</sub><sup>22</sup> +28° (CHCl<sub>3</sub>)}.

Likewise, coupling of (16) with the epoxide (11), derived from (10), followed by deprotection and acetylation, gave two pseudotetrasaccharides, which were separable on a silica gel column to afford the protected adiposin-2 (19) {33%, [α]<sub>D</sub><sup>24</sup> +70° (CHCl<sub>3</sub>)} and its isomer (20) {21%, [α]<sub>D</sub><sup>21</sup> +39° (CHCl<sub>3</sub>)}. Acetolysis of (19) provided adiposin-2 tetradeca-acetate (2b) {78%, [α]<sub>D</sub><sup>21</sup> +102° (CHCl<sub>3</sub>)}, the <sup>1</sup>H n.m.r. spectrum could be almost interpreted as first-order. Deprotection of (2b) afforded adiposin-2 (2a) {78%, [α]<sub>D</sub><sup>18</sup> +154° (H<sub>2</sub>O); lit.<sup>6</sup> +163°}, identified by comparison with an authentic sample on the basis of the 400 MHz <sup>1</sup>H n.m.r. data.<sup>6</sup>

Received, 21st December 1987; Com. 1827

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