Article

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TITLE RUNNING HEAD: 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylurea.

Abstract

Heme-regulated inhibitor (HRI), an eukaryotic translation initiation factor 2 alpha (eIF2α) kinase, plays critical roles in cell proliferation, differentiation, adaptation to stress, and hemoglobin disorders. HRI phosphorylates eIF2α that couples cellular signals including the endoplasmic reticulum (ER) stress to translation. We previously identified 1,3-diarylureas and 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas (cHAUs) as specific activators of HRI that trigger the eIF2α phosphorylation arm of ER-stress response as molecular probes for studying HRI biology and its potential as a druggable target. To develop drug-like cHAUs needed for *in vivo* studies we undertook bioassay guided structure-activity relationship studies and tested them in the surrogate eIF2α phosphorylation and cell proliferation assays. We further evaluated some of these cHAUs in endogenous eIF2α phosphorylation and expression of the transcription factor CHOP protein and mRNA demonstrating significantly improved solubility and/or potencies. These cHAUs are excellent candidates for lead optimization for development of investigational new drugs that potently and specifically activate HRI.

KEYWORDS: SAR study, 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas, inhibition of translation initiation, ternary complex, phosphorylation of eIF2α.

Introduction

The eIF2·GTP·Met-tRNA$_i$ ternary complex, formed by the eukaryotic translation initiation factor 2 (eIF2), initiator methionine transfer RNA (Met-tRNA$_i$) and GTP, is an essential component of the translation initiation machinery. Upon recognition of translation start codon,

the first AUG, the GTP in the ternary complex is hydrolyzed to GDP and inorganic phosphate, Pi. Subsequently, dissociation of eIF2·GDP and release of Pi are coupled to initiation of translation. The eIF2 specific guanine nucleotide exchange factor, eIF2B, exchanges the GDP in the eIF2·GDP complex for GTP and thus enables the regeneration of the ternary complex and initiation of another translation cycle. Phosphorylation of the α-subunit of eIF2 (eIF2α) on Ser51 increases affinity of eIF2α for eIF2B while inhibiting eIF2B's guanine nucleotide exchange activity thus generating an unproductive eIF2/eIF2B complex. Because the eIF2 is present in excess over eIF2B, partial phosphorylation of eIF2α results in significant depletion of eIF2·GTP·Met-tRNA$_i$ ternary complex and inhibition of translation initiation[1].

The eIF2α kinases are HRI, RNA-dependent-protein-kinase/protein kinase R (PKR), pancreatic eIF2α kinase/PKR-like endoplasmic reticulum kinase (PERK), and general control non-derepressible-2 (GCN2)[2]. Phosphorylation of eIF2α is essential for cellular activities such as coupling protein synthesis to heme availability in red blood cells progenitors, matching the folding capacity of ER-Golgi network in secretory cells to demand for protein synthesis, and responding to nutrient and oxygen scarcity in all cells. In addition, eIF2α phosphorylation also plays a critical role in resisting viral infection[3].

Defective eIF2α phosphorylation is implicated in the patho-biology of various human disorders. For example, inactivating mutations of the eIF2α kinase PERK causes Wolcott-Rallison syndrome, an autosomal recessive disease characterized by neonatal/early-onset non-autoimmune insulin-requiring diabetes[4]. Insufficiency of eIF2α phosphorylation in red blood cells progenitors due to HRI deficiency increases severity of hemolytic disorders such as β-thalassemia in mice[5]. Deregulation of eIF2α phosphorylation has also been implicated in the pathogenesis of motor-neuron disease, and neurodegenerative and proliferative disorders[6].

Importantly, modification of eIF2α phosphorylation is shown to be a viable approach for the treatment of proliferative and some neurodegenerative disorders in animal models [6a, 6b, 7].

Based on extensive clinical and experimental data supporting the critical role of eIF2α phosphorylation in the normal- and patho-biology of human disorders [7b, 8], we hypothesized that small molecule activators of eIF2α phosphorylation are important tools for studying the role of eIF2α phosphorylation in normal- and patho-biology and potential therapeutic agents for the treatment of neuro-degenerative, proliferative, and other human disorders. To meet the above-mentioned objectives, these molecules must be potent, specific, and have desirable physicochemical properties. We previously reported discovery and preliminary structure-activity relationship (SAR) studies of 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas (cHAUs) as potent *in vitro* inducers of HRI dependent eIF2α phosphorylation. In preparation for *in vivo* studies of this novel class of agents aiming at a new therapeutic target, we carried out further optimization of the cHAUs designated to improve their physicochemical properties and/or potencies. We now report on novel drug-like cHAUs that potently induce eIF2α phosphorylation and its downstream effector CHOP expression, and inhibit cancer cells proliferation at sub-micromolar concentrations. These compounds also have more favourable physicochemical properties (i.e. lower cLogPs). As such, we report herein on lead compounds that are promising candidates for *in vivo* studies aimed at understanding the role of HRI and eIF2α phosphorylation in normal- and patho-biology and further development into potential drugs for the treatment of human disorders.
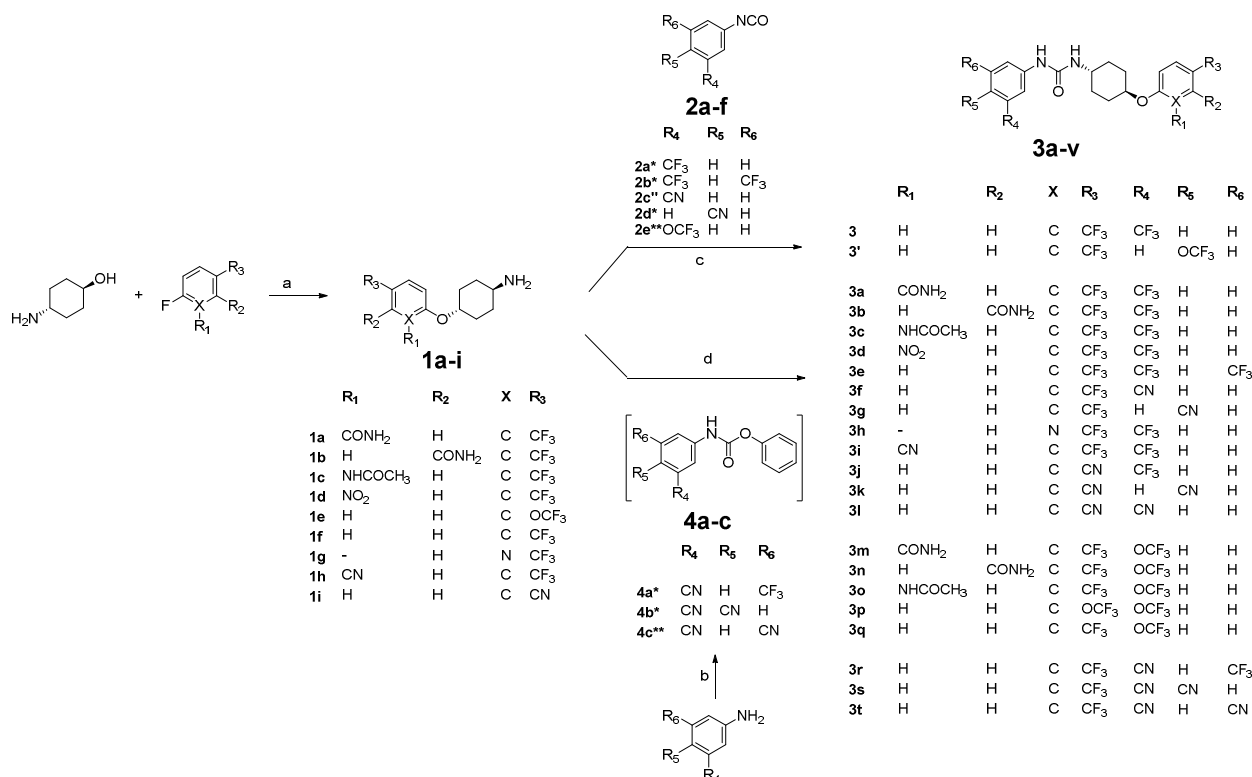
Chemistry

The greater abundance of (1,4-*trans*)-4-aryloxycyclohexan-1-amines-derived ureas in the original hit finding library[9] and the enhanced metabolic stability of the 1-((1,4-*trans*)- versus 1-

((1,4-*cis*)-aryloxycyclohexyl)-3-arylurea as determined by incubation with human hepatic microsomes in the presence of NADPH[10] led us to focus exclusively on the (1,4-*trans*)-isomers.

The (1,4-*trans*)-4-aryloxycyclohexan-1-amines (**1a-i**) were synthesized following well-established procedures (Scheme 1)[9, 11]. Briefly, *O*-alkylation of (1,4-*trans*)-4-hydroxycyclohexan-1-amine by fluoroaryls was carried out in DMF using sodium hydride as a base, and resulted in variable yields (25-99%) of the amines (**1a-i**). The resulting amines **1a-i** were reacted with commercially available isocyanates **2a-d**, in the presence of triethylamine in DMSO to afford moderate yields of a focused library of 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas, **3a-l** (Scheme 1). The 3-(3-triflouromethoxy)phenyl-containing ureas **3m-q** were synthesized from the crude (3-trifluoromethoxy)phenyl isocyante **2e** and the corresponding (1,4-*trans*)-4-aryloxycyclohexan-1-amines (**1a-e**) in the presence of trimethylamine. Isocyante **2e** was generated from the *m*-trifluoromethoxyaniline that was treated with 1,1'-carbonyldiimidazole (CDI) in DMSO[12]. A significant formation of the by-product the symmetrical 1,3-bis(3-(trifluoromethoxy)phenyl)urea in the preparation of **2e** complicated the purification of the targeted ureas **3m-q** and resulted in low yields (25-30%).

The disubstituted phenylisocyanates required for the synthesis of ureas **3r-t** were generated using disubstituted phenyl carbamates **4a-c** as the active *N*-acylating components and the (1,4-*trans*)-4-(4-(trifluoromethyl)phenoxy)cyclohexan-1-amine **1f**. The phenyl carbamates **4a-c** were isolated in good to excellent yields (62-91%) following the procedure reported by Zhang and coworkers[13]. The *N*-acylating components were generated by condensing the corresponding commercially available 3-cyano-5-trifluoromethyl- and 3,4-dicyano- or the 3,5-dicyano-anilines[14] with phenyl chloroformate in the presence of pyridine (Scheme 1).

Scheme 1: Synthesis of 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas.

2a-f	R_4	R_5	R_6
2a*	CF_3	H	H
2b*	CF_3	H	CF_3
2c''	CN	H	H
2d*	H	CN	H
2e**	OCF_3	H	H

1a-i	R_1	R_2	X	R_3
1a	$CONH_2$	H	C	CF_3
1b	H	$CONH_2$	C	CF_3
1c	$NHCOCH_3$	H	C	CF_3
1d	NO_2	H	C	CF_3
1e	H	H	C	OCF_3
1f	H	H	C	CF_3
1g	-	H	N	CF_3
1h	CN	H	C	CF_3
1i	H	H	C	CN

4a-c	R_4	R_5	R_6
4a*	CN	H	CF_3
4b*	CN	CN	H
4c**	CN	H	CN

3a-v	R_1	R_2	X	R_3	R_4	R_5	R_6
3	H	H	C	CF_3	CF_3	H	H
3'	H	H	C	CF_3	H	OCF_3	H
3a	$CONH_2$	H	C	CF_3	CF_3	H	H
3b	H	$CONH_2$	C	CF_3	CF_3	H	H
3c	$NHCOCH_3$	H	C	CF_3	CF_3	H	H
3d	NO_2	H	C	CF_3	CF_3	H	H
3e	H	H	C	CF_3	CF_3	H	CF_3
3f	H	H	C	CF_3	CN	H	H
3g	H	H	C	CF_3	H	CN	H
3h	-	H	N	CF_3	CF_3	H	H
3i	CN	H	C	CF_3	CF_3	H	H
3j	H	H	C	CN	CF_3	H	H
3k	H	H	C	CN	H	CN	H
3l	H	H	C	CN	CN	H	H
3m	$CONH_2$	H	C	CF_3	OCF_3	H	H
3n	H	$CONH_2$	C	CF_3	OCF_3	H	H
3o	$NHCOCH_3$	H	C	CF_3	OCF_3	H	H
3p	H	H	C	OCF_3	OCF_3	H	H
3q	H	H	C	CF_3	OCF_3	H	H
3r	H	H	C	CF_3	CN	H	CF_3
3s	H	H	C	CF_3	CN	CN	H
3t	H	H	C	CF_3	CN	H	CN

a. i) NaH (60%, 3 eq), DMF, 0ºC, 1 hr, then, ii) Ar-F (1.2 eq), 0ºC to 60ºC for 2 hrs, rt, overnight.
b. PhO(CO)Cl, pyridine, DCM, 0ºC, then, rt, 30 min.
c. Et$_3$N, DMSO, rt, overnight.
d. Pyridine, 80ºC, 3 hrs, N$_2$ atm.

*** 2a-d** and the anilines needed for **4a,b** preparation are commercially available.
** Preparation of **2e** is described in ref.12. See Experimental Section for the synthesis of the aniline needed for **4c**.
*** These ureas are reported in ref. 17

1-(4-aryloxyphenyl)-3-arylureas (**6a,b**) were synthesized in a similar fashion by treating *p*-hydroxyaniline with 1-fluoro-4-(trifluoromethyl)benzene in DMF in the presence of potassium carbonate to afford 4-(4-(trifluoromethyl)phenoxy)aniline **5**, which was in turn reacted with isocyanates **2a** or **2e** to yield the respective ureas **6a** or **6b** (Scheme 2).

Scheme 2: Synthesis of 1-(4-aryloxyphenyl)-3-arylureas.
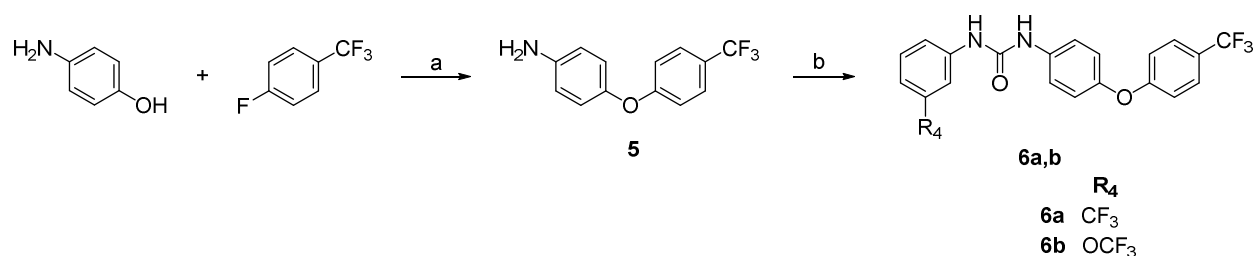
a. i) K_2CO_3 (3 eq), DMF, 0^oC, 1hr, then ii) Ar-F (1.2 eq), 0^oC to 60^oC for 2 hrs, rt, overnight.
b. Isocyanates **2a** or **2e** (2 eq), NEt_3 (2 eq), DMSO, overnight, N_2 atm.

Based on reverse-phase high-performance liquid chromatography (RP-HPLC) analysis the purity of all final 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas submitted for biological characterization and reported herein equaled or exceeded 95%. Their structural identity and integrity were confirmed by LC−MS as well as ^{1}H-, ^{13}C-, and ^{19}F-NMR.

Biological Results and Discussion

Structure Activity relationship studies. All newly synthesized 1,3-disubstituted ureas were initially evaluated in surrogate dual-luciferase eIF2α phosphorylation reporter (DLR) assay[15]. Briefly, this assay takes advantage of the fact that activated HRI phosphorylates eIF2α thereby reducing the amount of the eIF2·GTP·Met-tRNA$_i$ ternary complex and consequently inhibits translation of most mRNAs but, paradoxically, increases translation of small subset of mRNAs that contain multiple upstream open reading frame (uORF) in their 5' untranslated regions (5'UTRs)[7, 16]. In our assay, firefly (F) luciferase mRNA is fused to 5'UTR of activating transcription factor 4 (ATF-4) mRNA 5'UTR that has multiple uORFs while renilla (R) luciferase mRNA is fused to a 5'UTR lacking any uORFs. Agents that reduce the amount of the ternary complex, such as those 1,3-disubstituted ureas that activate HRI, would increase F luciferase expression while reducing the R luciferase expression, resulting in an increased F/R luciferase ratio. We calculated the activity scores as the F/R ratios for every compound-treated wells and normalized these for F/R ratio to vehicle-treated (DMSO) wells in the same plate,
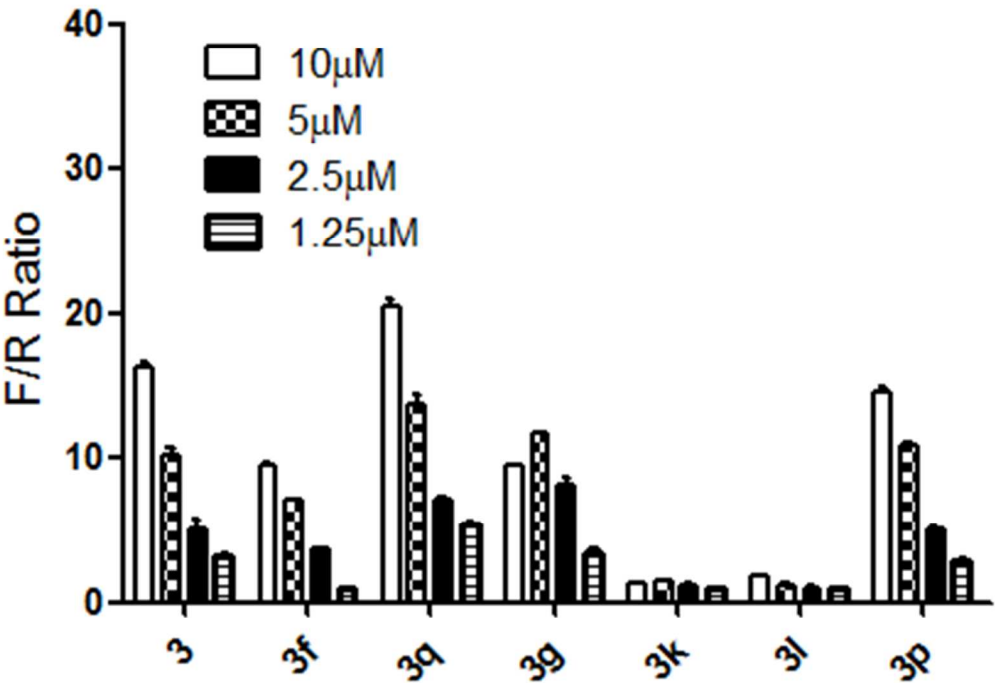
arbitrarily set at 1 (F/R = 1). The newly synthesized ureas were tested at 10, 5, 2.5, and 1.25 μM

concentrations in 96-well assay plates[15b, 17]. Dose-response data obtained in the surrogate dual-

luciferase eIF2α phosphorylation assay for the 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas
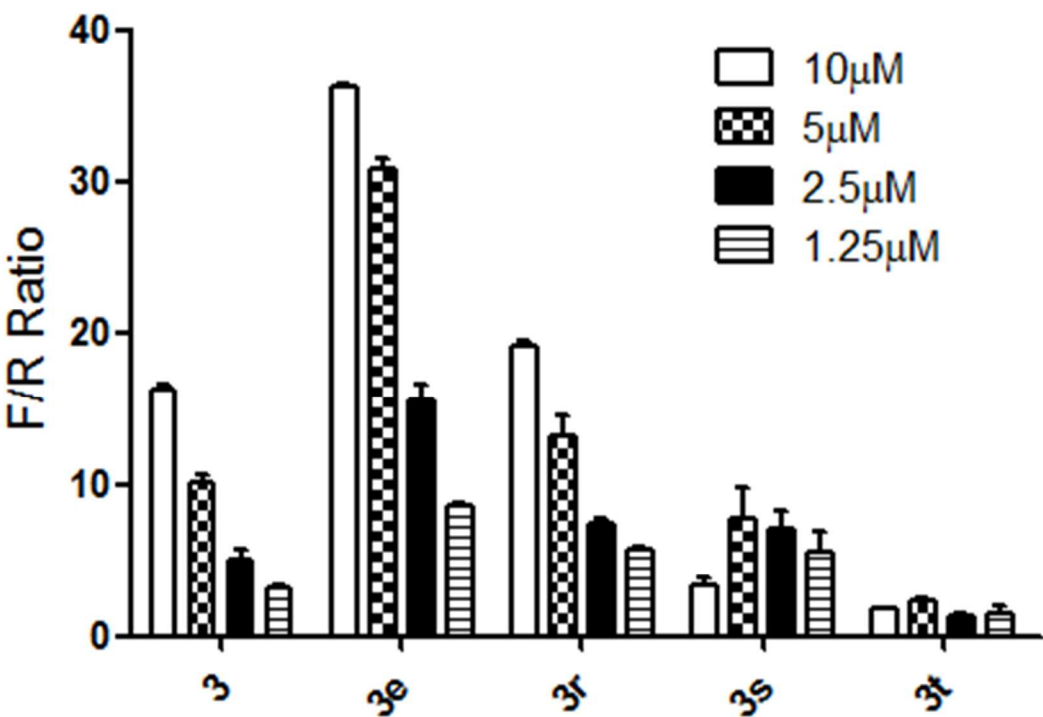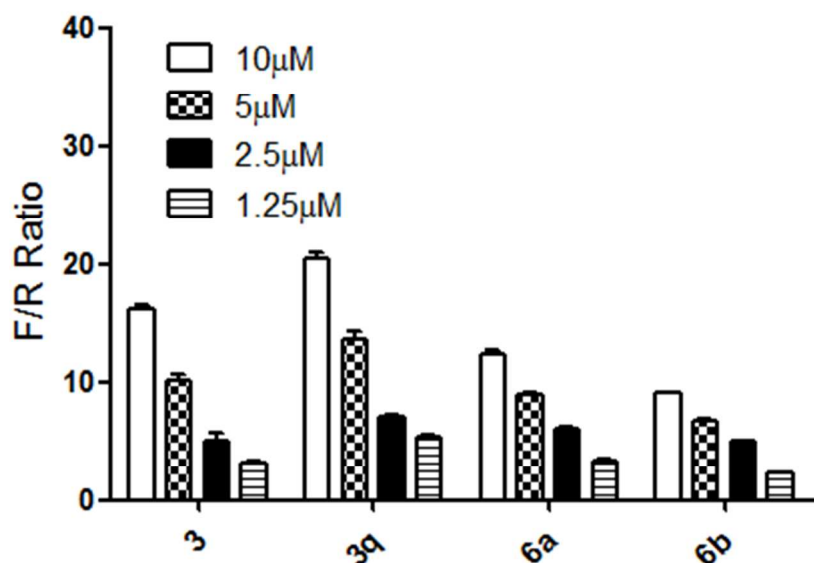
are depicted in Figures 1A-D.

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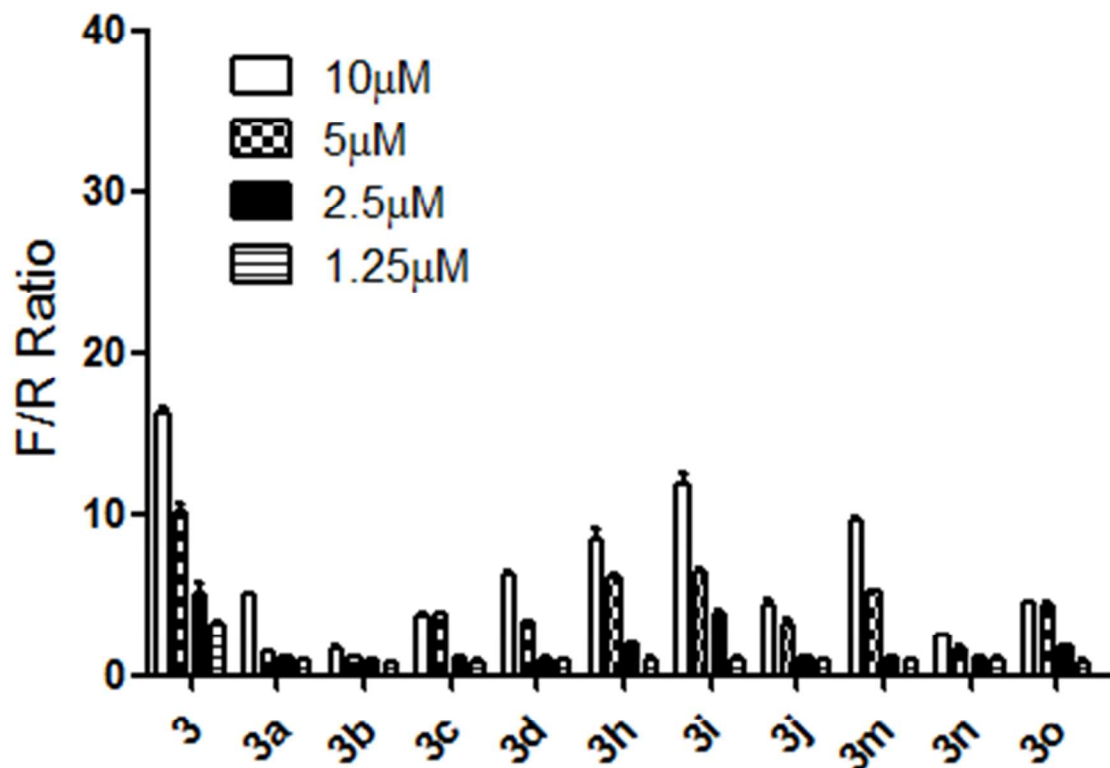
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D

Figure 1. Activity of 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas in the surrogate eIF2α

phosphorylation assay. The activity of the compounds was measured by a DLR assay, the F/R

ratio normalized to vehicle treated cells, and expressed as a function of the compounds'

concentration. The library of the 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas were sorted

into four groups based on diversity in substitution patterns on the 4-aryloxycyclohexyl or the *N*-

phenyl moieties: (Panel **A**) differ in substituents on the 4-aryloxycyclohexyl moiety; (Panel **B**)

differ in mono-substituents on the *N*-phenyl; (Panel **C**) differ in the nature and position of di-

substituents on the *N*-phenyl moiety; and (Panel **D**) replacement of the cyclohexyl ring by a

phenyl ring. In each panel the parent cHAU **3** serves as a reference compound. Experiments were

conducted in triplicates and each experiment was independently performed three times; data are

shown as Mean±S.E.M.

Based on our preliminary structure-activity relationship studies[9] we carried out a lead

optimization on the cHAUs scaffold that targeted the physicochemical properties of our lead

compounds[9] **3** and **3'** while improving their potency. In the first set of studies we have modified

the substituents on the 4-aryloxycyclohexyl moiety.

Our preliminary studies indicated that substitution of the 4-aryloxycyclohexyl moiety

with electron withdrawing groups is beneficial. We therefore expanded the modification at the

ortho- and *meta-*position of the phenoxy ring to include polar electron withdrawing groups that

potentially can form hydrogen bonds with the target. These substituents are $NHCOCH_3$, $CONH_2$,

CN, and NO_2 (**3a-d** and **3h-j** with a *N*-(3-trifluromethyl)phenyl moiety and **3m-o** with a *N*-(3-

trifluoromethoxy)phenyl moiety. While these substitutions significantly lowered the cLogP and

were less hydrophobic (as suggested by the retention time on the RP-HPLC column (Table 1))

relative to the parent ureas **3** and **3'**[9] they were notably less active in the surrogate eIF2α

phosphorylation assay. Consistently, these analogs were also significantly less active than the

parent ureas **3** and **3'** in the sulforhodamine B (SRB) cell proliferation assay: considerably higher

concentrations of these compounds were needed to inhibit cell growth by 50% (IC_{50}). These data

are shown in Table 1.

Replacement of the 4-(trifluoromethyl)phenoxy moiety in the parent cHAUs **3** with (5-

(trifluoromethyl)pyridin-2-yl)oxy as in **3h** reduced the hydrophobicity and led to lower cLogP

values and shorter retention time (t_R) on the RP-HPLC column (cLogP = 6.41 vs 5.66 and t_R =

19.7 vs 19.1 min, respectively). However, this improvement in physicochemical properties was

not accompanied by gains in potency. In fact, **3h** was significantly less potent than the parent **3**

in both the surrogate eIF2α phosphorylation and the cell proliferation assays (Table 1).

Consistently, the heteroatom in the (pyridine-2-yl)oxy moiety plays a similar role to the *ortho*-R_1

electron withdrawing substituents such as $CONH_2$, $NHCOCH_3$, NO_2, and CN in the respective

3a,c,d,i and results in similar loss of biological potency.

Based on the above findings that the 4-aryloxycyclohexyl ring does not tolerate such polar electron withdrawing substituents, we turned our attention to modifications of the *N*-phenyl moiety, **3e**-**g**, **3k**,**l**, and **3r**-**t** (Fig. 1 panels B-C and Table 1). Replacement of *m*-CF$_3$ (as in **3**) with *m*-OCF$_3$ or *m*-CN (**3q** and **3f**, respectively) resulted in quite distinct outcomes. While *m*-OCF$_3$ maintained the activity of the **3q** it did not improve its cLogP or the retention time on RP-HPLC. In **3f**, on the other hand, presence of the *m*-CN group led to lower hydrophobicity than that of the parent urea **3** (cLogP 5.13 vs 6.41 and t$_R$ in the RP-HPLC 17.8 min vs 19.7 min, Table 1), but at the same time resulted in somewhat reduced activity compared to the parent urea **3**, especially at low concentrations. Interestingly, switching the nitrile from the *meta*- to the *para*-position as in **3g** not only maintained the physicochemical properties of **3f**, but also recovered the potency almost to the same level as the parent urea **3** (activity in the surrogate phosphorylation eIF2α assay at 1.25 µM 3.38 vs 3.23, and IC$_{50}$ 0.49 vs 0.54 µM for **3g** and **3**, respectively, Table 1). Indeed, substitution with *p*-CN on the *N*-phenyl ring proved to be advantageous.

Following our previous observations with a closely related chemotype the 1,3-diarylureas that, in general, identified ureas containing phenyl substituted with two electron withdrawing groups were more potent than those containing phenyl substituted with one electron withdrawing group[15b, 18] we synthesized -(3,4-di-substituted)- or -(3,5-di-substituted)-phenyl-containing ureas (**3s** and **3e**,**r**,**t**, respectively). Indeed, the 3,5-diCF$_3$-substituted **3e** was more potent in the surrogate eIF2α phosphorylation assay than the parent mono-CF$_3$-substituted **3** (activity in the surrogate phosphorylation eIF2α assay at 1.25 µM 8.58 vs 3.23 for **3e** and **3**, respectively, Table 1). However, the 3,5-diCF$_3$-substituted analog **3e** was also the most hydrophobic analog in this series (cLogP = 7.48 and t$_R$ = 21.7 min, Table 1). In an effort to take advantage of the high potency displayed by *N*-phenyl ring substituted by two electron withdrawing groups and

ameliorate the high hydrophobicity associated with the two CF_3 groups, as the (3,5-diCF$_3$)phenyl

moiety in **3e**, we replaced either one or two CF_3 substituents with CN, a relatively polar and

quite substantial electron withdrawing group, obtaining (3-CN,5-CF$_3$)phenyl, **3r** and the

respective (3,4-diCN)- and (3,5-diCN)phenyl, **3s** and **3t**, respectively). Stepwise replacement of

the CF_3 groups by CN reduced the compound's hydrophobicity as evidenced by the decrease in

the cLogP values and t_R in the analytical RP-HPLC (cLogP = 7.48, 6.20, and 4.81; t_R = 21.7,

19.9, and 18.3 min for 3,5-diCF$_3$ **3e**, 3-CN,5-CF$_3$ **3r**, and 3,4-diCN **3s**, respectively, Table 1).

Consequently, replacement of one of the two CF_3 substituents on the -(3,5-diCF$_3$)phenyl moiety

in **3e** by a CN substituent to yield a -(3-CN,5-CF$_3$)phenyl moiety as in **3r**, that was less

hydrophobic and less potent than the 3,5-diCF$_3$ containing **3e**. Moreover, while improvement in

the physicochemical properties of **3r** compared with our parent cHAU **3** are modest (cLogP =

6.20 vs 6.41 and t_R = 19.9 vs 19.7, respectively) there is marked improvement in the potency in

both the surrogate eIF2α phosphorylation and the cell proliferation assays (activity at 1.25 and 5

μM in the surrogate eIF2α phosphorylation assay = 5.65 and 13.16 vs 3.23 and 10.16, and IC$_{50}$ =

0.25 vs 0.54 μM for **3r** and **3**, respectively, Table 1). Disappointingly, both (3,4-diCN)- and (3,5-

diCN)phenyl-containing cHAUs **3s** and **3t**, respectively, were less potent than the (3,5-

diCF$_3$)phenyl-containing urea **3e**.

The *para*-(4-substituted)phenoxy)phenyl-containing 1,3-diarylureas **6a** and **6b**, which are

the respective homologs of the 1-((1,4-*trans*)-4-substituted-phenoxy)-3-cyclohexyl ureas **3** and

3q, were prepared to reaffirm the advantageous role of the cyclohexyl ring in the putative

pharmacophore of the cHAUs. As anticipated, both **6a** and **6b** were more hydrophobic and less

potent than the cyclohexyl-containing homologs **3** and **3q** (Table 1).

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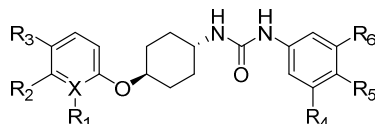
Table 1: Physicochemical properties and biological activities of the 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas **3** and 1-(*p*-aryloxyphenyl)-3-arylureas **6**.

	R_1	R_2	X	R_3	R_4	R_5	R_6	Surrogate eIF2α @ 1.25 to 5 µM		IC_{50}[b] [µM]	cLogP[c]	t_R[d] [min]
3[a]	H	H	C	CF_3	CF_3	H	H	3.23 ±0.18	10.16 ±0.52	0.54 ±0.1	6.41	19.7
3'[a]	H	H	C	OCF_3	CF_3	H	H	3.37 ±0.61	10.08 ±0.51	0.82 ±0.2	6.48	20.2
Substitution of electron withdrawing groups on the 4-aryloxycyclohexyl moiety bearing a N-(3-trifluromethyl)phenyl ring												
3a	$CONH_2$	H	C	CF_3	CF_3	H	H	0.91 ±0.03	1.49 ±0.01	2.76 ±0.4	5.07	16.3
3b	H	$CONH_2$	C	CF_3	CF_3	H	H	0.79 ±0.03	1.12 ±0.02	3.36 ±0.5	4.87	15.6
3c	$NHCOCH_3$	H	C	CF_3	CF_3	H	H	0.84 ±0.12	3.9 ±0.02	1.46 ±0.4	5.17	17.5
3d	NO_2	H	C	CF_3	CF_3	H	H	0.96 ±0.02	3.28 ±0.12	5.51 ±1.4	6.01	19.2
3h	-	H	N	CF_3	CF_3	H	H	1.02 ±0.10	6.11 ±0.11	1.57 ±0.2	5.66	19.1
3i	CN	H	C	CF_3	CF_3	H	H	1.01 ±0.07	6.3 ±0.18	1.47 ±0.3	6.00	18.8
3j	H	H	C	CN	CF_3	H	H	0.92 ±0.06	3.23 ±0.23	6.06 ±1.0	4.84	17.4
p- CF_3 vs p-CN substituents on the phenylcyclohexyl moiety												
3e	H	H	C	CF_3	CF_3	H	CF_3	8.58 ±0.13	30.72 ±0.77	0.45 ±0.03	7.48	21.7
3f	H	H		CF_3	CN	H	H	0.96 ±0.08	7 ±0.12	0.94 ±0.1	5.13	17.9
3g	H	H	C	CF_3	H	CN	H	3.38 ±0.21	11.63 ±0.05	0.49 ±0.02	5.13	17.8
3k	H	H	C	CN	H	CN	H	1.03 ±0.01	1.38 ±0.13	9.03 ±3.1	3.76	15.1
3l	H	H	C	CN	CN	H	H	1.01 ±0.02	1.15 ±0.08	8.2 ±1.2	3.76	15.2
N-phenyl ring bearing nitrile groups												

	R_1	R_2	X	R_3	R_4	R_5	R_6	Surrogate eIF2α @ 1.25 to 5 μM		IC_{50}[b] [μM]	cLogP	t_R [min]
3r	H	H	C	CF_3	CN	H	CF_3	5.65 ±0.28	13.16 ±1.36	0.25 ±0.02	6.20	19.9
3s	H	H	C	CF_3	CN	CN	H	5.54 ±1.34	7.75 ±1.97	2.01 ±0.7	4.81	18.3
3t	H	H	C	CF_3	CN	H	CN	1.51 ±0.39	2.36 ±0.14	3.68 ±1.1	4.81	18.4
Substitution of electron withdrawing groups on the 4-aryloxycyclohexyl moiety bearing a *N*-(3-trifluoromethoxy)phenyl ring												
3m	$CONH_2$	H	C	CF_3	OCF_3	H	H	0.88 ±0.09	5.13 ±0.02	1.53 ±0.4	3.93	16.6
3n	H	$CONH_2$	C	CF_3	OCF_3	H	H	1.04 ±0.06	1.57 ±0.18	3.66 ±0.9	3.73	16.0
3o	$NHCOCH_3$	H	C	CF_3	OCF_3	H	H	0.85 ±0.06	4.31 ±0.13	1.5 ±0.3	4.97	17.9
3p	H	H	C	OCF_3	OCF_3	H	H	2.87 ±0.16	10.70 ±0.19	1.45 ±0.2	6.28	20.3
3q	H	H	C	CF_3	OCF_3	H	H	5.2 ±0.08	13.6 ±0.70	0.92 ±0.1	6.21	20.1
para-(4-substituted)phenoxy)phenyl-containing 1,3-diarylureas												
6a	H	H	C	CF_3	CF_3	H	H	3.31 ±0.24	8.99 ±0.1	0.44 ±0.1	7.40	20.5
6b	H	H	C	CF_3	OCF_3	H	H	2.37 ±0.03	6.73 ±0.22	0.5 ±0.2	7.20	20.9
	R_1	R_2	X	R_3	R_4	R_5	R_6	Surrogate eIF2α @ 1.25 to 5 μM		IC_{50}[b] [μM]	cLogP	t_R [min]
3[a]	H	H	C	CF_3	CF_3	H	H	3.23 ±0.18	10.16 ±0.52	0.54 ±0.1	6.41	19.7
3'[a]	H	H	C	OCF_3	CF_3	H	H	3.37 ±0.61	10.08 ±0.51	0.82 ±0.2	6.48	20.2
Substitution of electron withdrawing groups on the 4-aryloxycyclohexyl moiety bearing a *N*-(3-trifluromethyl)phenyl ring												
3a	$CONH_2$	H	C	CF_3	CF_3	H	H	0.91 ±0.03	1.49 ±0.01	2.76 ±0.4	5.07	16.3
3b	H	$CONH_2$	C	CF_3	CF_3	H	H	0.79 ±0.03	1.12 ±0.02	3.36 ±0.5	4.87	15.6
3c	$NHCOCH_3$	H	C	CF_3	CF_3	H	H	0.84 ±0.12	3.9 ±0.02	1.46 ±0.4	5.17	17.5
3d	NO_2	H	C	CF_3	CF_3	H	H	0.96 ±0.02	3.28 ±0.12	5.51 ±1.4	6.01	19.2
3h	-	H	N	CF_3	CF_3	H	H	1.02 ±0.10	6.11 ±0.11	1.57 ±0.2	5.66	19.1
3i	CN	H	C	CF_3	CF_3	H	H	1.01 ±0.07	6.3 ±0.18	1.47 ±0.3	6.00	18.8
3j	H	H	C	CN	CF_3	H	H	0.92 ±0.06	3.23 ±0.23	6.06 ±1.0	4.84	17.4
p-CF_3 *vs* *p*-CN substituents on the phenylcyclohexyl moiety												
3e	H	H	C	CF_3	CF_3	H	CF_3	8.58 ±0.13	30.72 ±0.77	0.45 ±0.03	7.48	21.7
3f	H	H	C	CF_3	CN	H	H	0.96	7	0.94	5.13	17.9

								±0.08	±0.12	±0.1		
3g	H	H	C	CF₃	H	CN	H	3.38 ±0.21	11.63 ±0.05	0.49 ±0.02	5.13	17.8
3k	H	H	C	CN	H	CN	H	1.03 ±0.01	1.38 ±0.13	9.03 ±3.1	3.76	15.1
3l	H	H	C	CN	CN	H	H	1.01 ±0.02	1.15 ±0.08	8.2 ±1.2	3.76	15.2
N-phenyl ring bearing nitrile groups												
3r	H	H	C	CF₃	CN	H	CF₃	5.65 ±0.28	13.16 ±1.36	0.25 ±0.02	6.20	19.9
3s	H	H	C	CF₃	CN	CN	H	5.54 ±1.34	7.75 ±1.97	2.01 ±0.7	4.81	18.3
3t	H	H	C	CF₃	CN	H	CN	1.51 ±0.39	2.36 ±0.14	3.68 ±1.1	4.81	18.4
Substitution of electron withdrawing groups on the 4-aryloxycyclohexyl moiety bearing a *N*-(3-trifluoromethoxy)phenyl ring												
3m	CONH₂	H	C	CF₃	OCF₃	H	H	0.88 ±0.09	5.13 ±0.02	1.53 ±0.4	3.93	16.6
3n	H	CONH₂	C	CF₃	OCF₃	H	H	1.04 ±0.06	1.57 ±0.18	3.66 ±0.9	3.73	16.0
3o	NHCOCH₃	H	C	CF₃	OCF₃	H	H	0.85 ±0.06	4.31 ±0.13	1.5 ±0.3	4.97	17.9
3p	H	H	C	OCF₃	OCF₃	H	H	2.87 ±0.16	10.70 ±0.19	1.45 ±0.2	6.28	20.3
3q	H	H	C	CF₃	OCF₃	H	H	5.2 ±0.08	13.6 ±0.70	0.92 ±0.1	6.21	20.1
para-(4-substituted)phenoxy)phenyl-containing 1,3-diarylureas												
6a	H	H	C	CF₃	CF₃	H	H	3.31 ±0.24	8.99 ±0.1	0.44 ±0.1	7.40	20.5
6b	H	H	C	CF₃	OCF₃	H	H	2.37 ±0.03	6.73 ±0.22	0.5 ±0.2	7.20	20.9

[a] Reported previously in Ref. [9]. [b] Concentration that inhibits 50% of human CRL-2813 melanoma cell growth

[b] Concentration of compound that inhibits cell proliferation by 60%

[c]. Calculated Log P

[d]. Retention time on HPLC.

Activities in Secondary Mechanistic Assays. To validate the newly synthesized 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas **3a-t** and 1-(*para*-aryloxyphenyl)-3-arylureas **6a,b** as activators of HRI, and thereby inducers of phosphorylation of eIF2α, we selected representative compounds from Table 1 and tested them in secondary mechanistic assays, namely

phosphorylation of endogenous eIF2α and expression of the transcription factor C/EBP homologous protein (CHOP) and its mRNA. While phosphorylation of endogenous eIF2α is the immediate target of HRI, which is upstream regulator of the ternary complex abundance, expression of CHOP is a downstream effector. The active cHAUs, **3e**, **3g**, and **3q-s**, selected for these secondary mechanistic studies share a common 1-((1,4-*trans*)-4-(4-trifluoromethyl)phenoxy)cyclohexyl sub-structure and differ in the nature and position of substituents on the *N*-phenyl moiety. We first determined the effect of these compounds on the phosphorylation of endogenous eIF2α in adherent human melanoma CRL-2813 cells by Western blot analysis in which expression of the total- (T-eIF2α) and the phosphorylated-eIF2α (P-eIF2α) was determined using anti-[phosphoserine-51]eIF2α (PhoS-eIF2α) and anti-T-eIF2α-specific antibodies (Figure 2). CHOP protein expression and CHOP mRNA levels in CRL-2813 cells were measured by the Western blot analysis of cell lysates and real-time PCR, respectively[19]. Similarly, we studied the expression of cyclin D1 protein, an oncogenic protein whose expression is reduced in response to eIF2α phosphorylation[16, 20]. As anticipated, all selected compounds caused phosphorylation of endogenous eIF2α (Figure 2) and increased the expression of CHOP protein and mRNA (Figure 3 and Table 2). Consistently, these compounds also reduced the expression of cyclin D1 protein and affected minimally the expression of housekeeping protein such as β-actin (Figure 3), most likely due to their specific effects on translation initiation. The ability of these representative cHAUs to induce phosphorylation of endogenous eIF2α, expression of CHOP protein and mRNA, and inhibit expression of oncogenic proteins is in full agreement with the data from the surrogate eIF2α phosphorylation report assay.
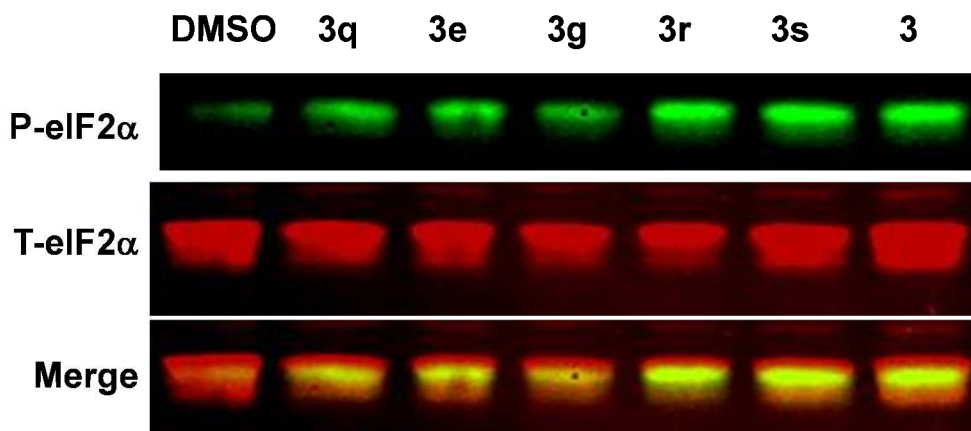
Figure 2. Phosphorylation of endogenous eIF2α by selected cHAUs. CRL-2813 cells were incubated with a 5 μM dose of the indicated compounds for two hours and cell lysates were probed with antibodies specific to total or phosphorylated eIF2α by Western blot analysis. The gels shown are representative from three independent experiments.
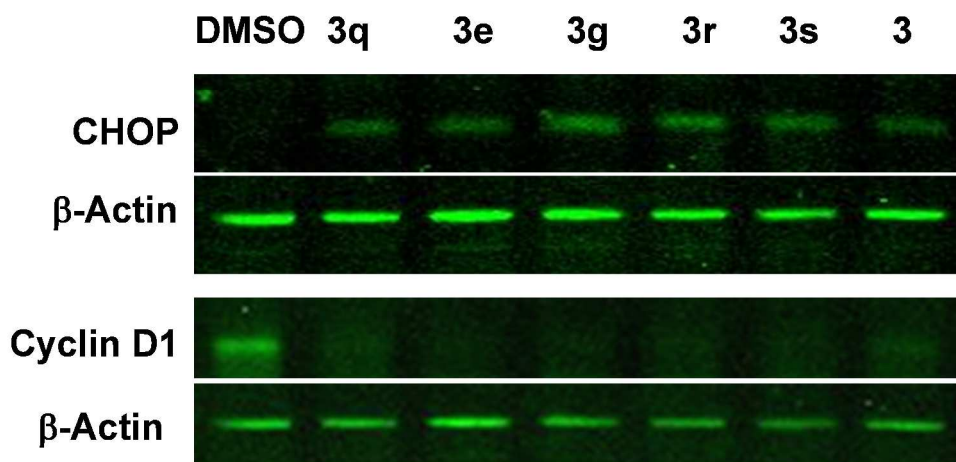

Figure 3. Activity of selected cHAUs in secondary and tertiary mechanistic assays. CRL-2813 cells were incubated with 5 μM dose of the indicated compounds for 8 hours and cell lysates were probed with antibodies specific to CHOP, Cyclin D1 and β-Actin by Western blot analysis. The gels shown are representative from three independent experiments.

Table 2. Induction (fold increase) of CHOP mRNA by selected cHAUs at 5µM concentration (normalized to 18S RNA)

| DMSO	3	3q	3e	3g	3r	3s
1±0.68	4.72±1.26	11.86±2.5	14.47±1.9	12.78±0.53	9.87±0.65	6.21±0.59

The experiment was conducted in triplicate and each experiment was independently performed three times; data are shown as Mean ± SEM.
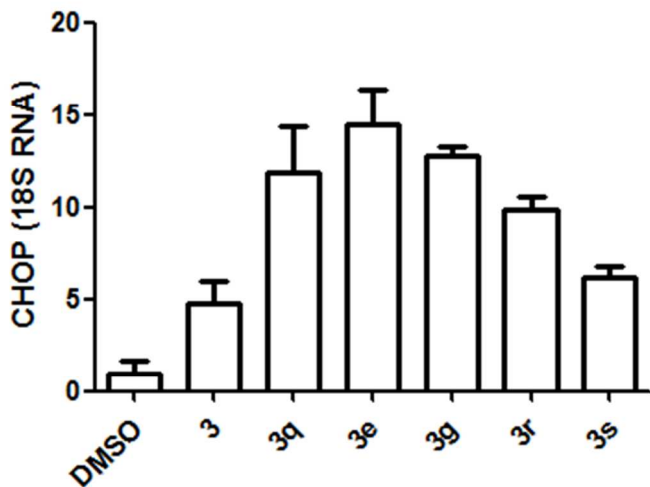

Figure 4. Induction (fold increase) of CHOP mRNA by selected cHAUs at 5µM concentration (normalized to 18S RNA)**.**

In vivo efficacy studies. To evaluate the *in vivo* potency of the lead cCAU **3r** to inhibit tumor growth we evaluated this compound in the xenograft model of human melanoma cancer. We measured animal weight twice weekly and tumor size weekly using electronic calipers. In all the groups, body weight changes were less than 10%, (Figure 5 A). Rewardingly, **3r** inhibited tumor growth significantly and dose dependently; ~90% in 150 mg/kg and ~50% in 37.5 mg/kg groups Figure 5B). Importantly 3r also induced phosphorylation of eIf2α in the tumors compared to vehicle treatment (Figure 5C). To rule out the possibility that **3r** may be rapidly metabolized and that its metabolite (s) may be responsible for the observed *in vivo* activity we determined the

pharmacokinetic profile of **3r** after intra peritoneal (i.p.) injection. Mice were bled before or 0.5, 1, 2, 4, 6, 24, 48, and 72 hours after single injection and compound concentrations in the blood were determined by liquid chromatography mass spectrometry (LC-MS) using a standard curve. Details of analytical methods are described in Experimental Section. As shown in Figure 5D, compound **3r** reaches peak blood concentrations between 6-24 hours after i.p. injection. This compounds shows remarkable in vivo stability with apparent half-life of ~40 hours. Furthermore we did not observe any other peaks in the LC-MS spectra indicating that this compound is not metabolized fast. Finally, as shown in Figure 6, histologic examination of mouse tissue indicates that **r3** does not show apparent organ toxicity. Taken together, these data demonstrate that cHAUs inhibit tumor growth at non-toxic doses, providing impetus for further development of this chemotype and lead candidate for IND enabling studies.
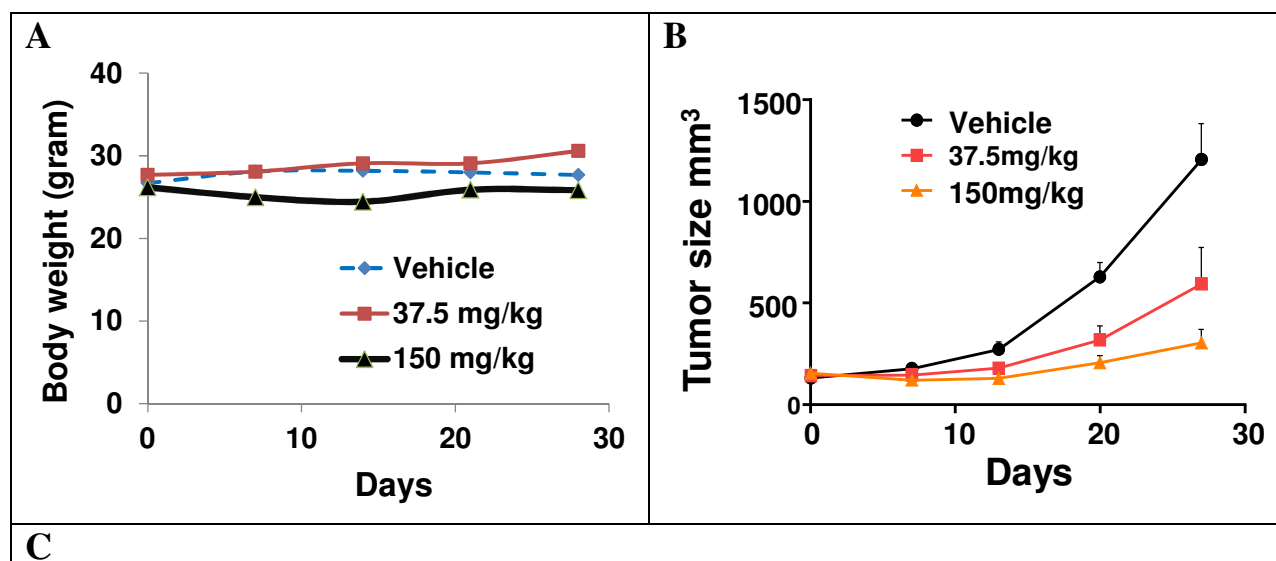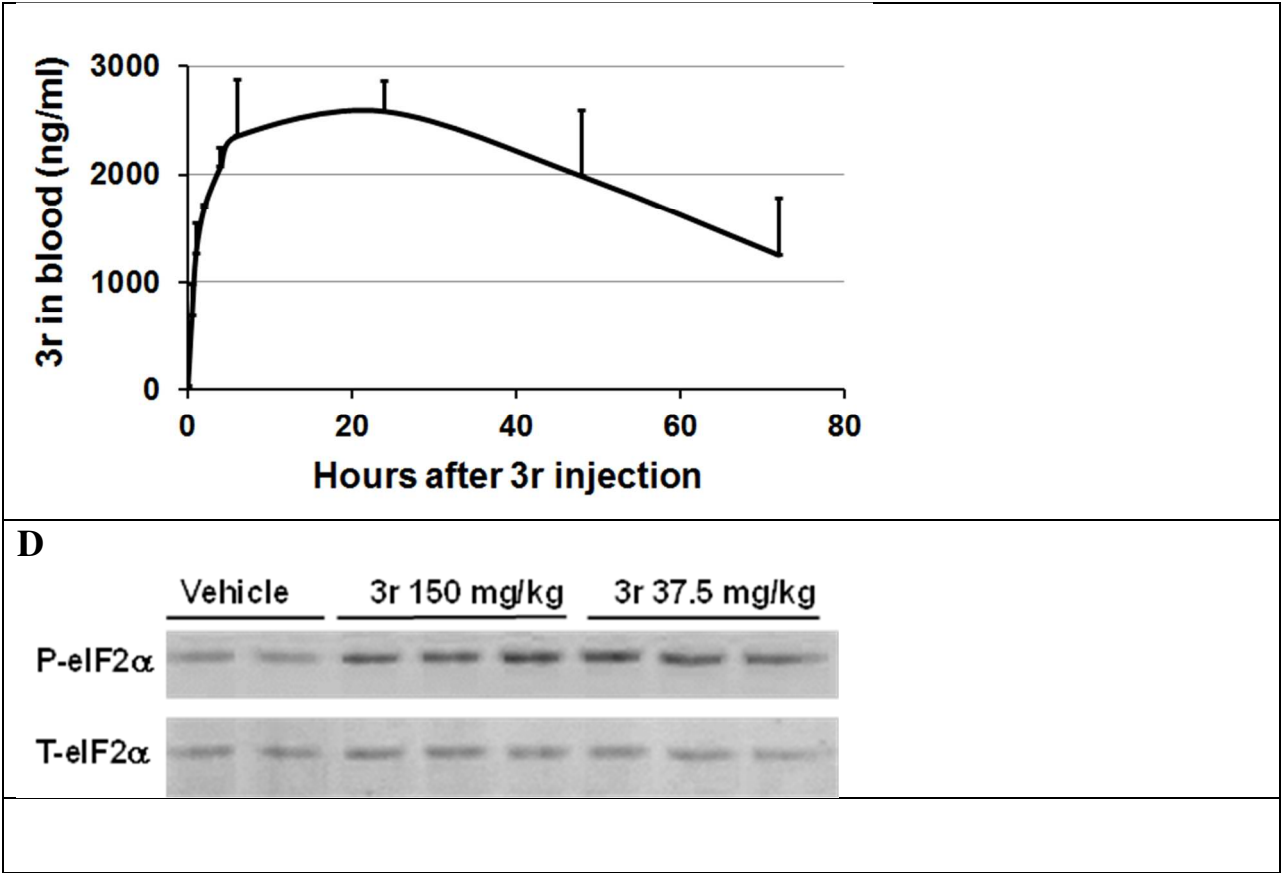
Figure 5. In vivo studies of lead compound **3r. A and B.** Mice bearing human melanoma xenografts were treated with vehicle or the indicated doses of **3r** as described in the experimental section. Animals were weighed twice a week and tumor dimensions were measured weekly. Panel **A** shows mice weight while panel **B** shows tumor volume in each group throughout the treatment period (nine animals per group). Data are shown as Mean±S.E.M. **C.** Mice were treated with single injection of 40 mg/kg of **3r**, 20 μl blood was collected at indicated time points, compound concentrations in the whole blood was measured by LC-MS and quantified using a standard curve. Data is average of at least three mice per group. Data are shown as Mean±S.E.M. and error bars denote standard error of mean. **D.** Melanoma xenograft (~200 mg) bearing mice were treated with the vehicle or the indicated doses of lead compound **3r** for 3 days and tumor lysates were immunoblotted with antibodies against the phosphorylated and total eIF2α.
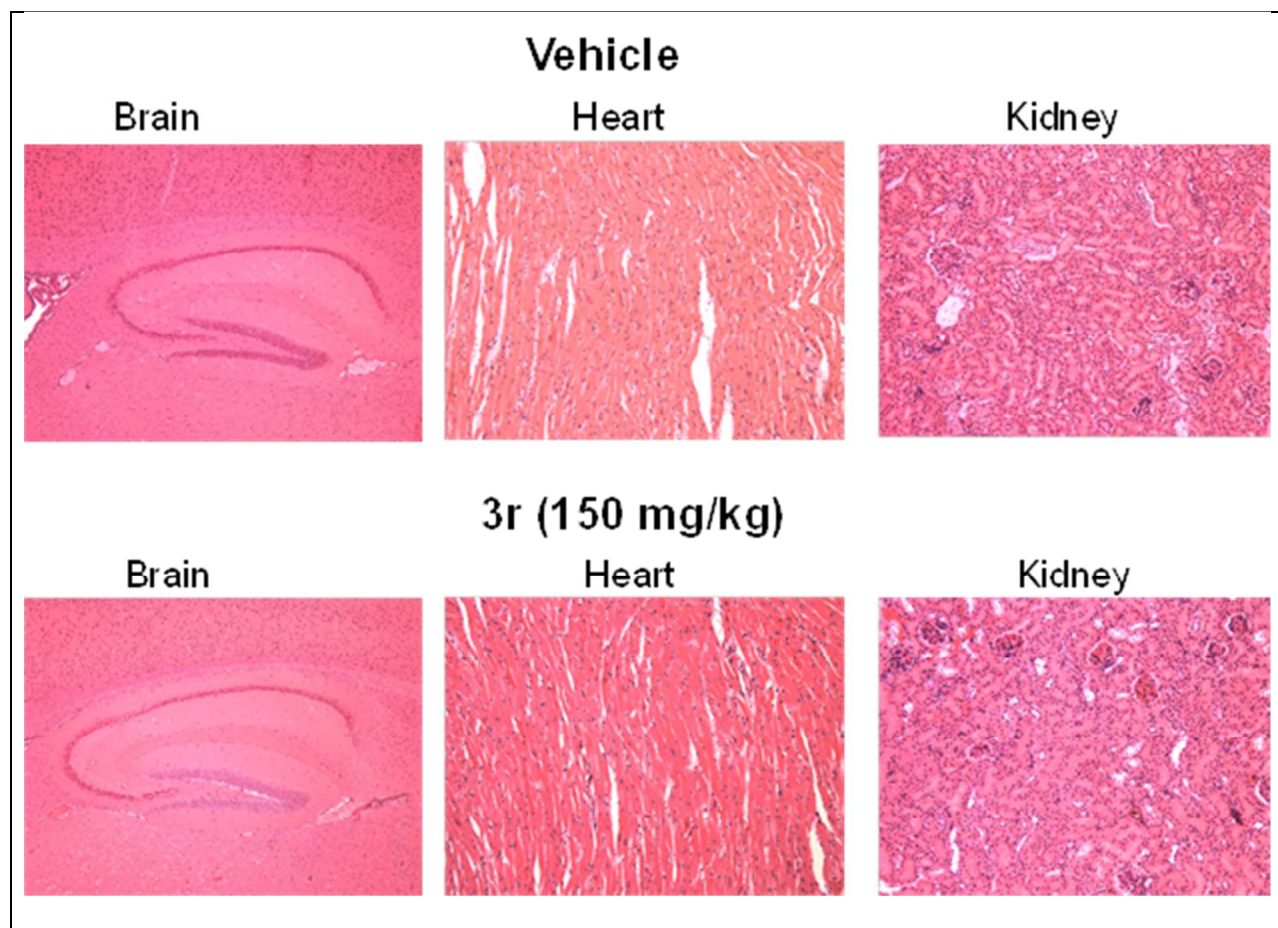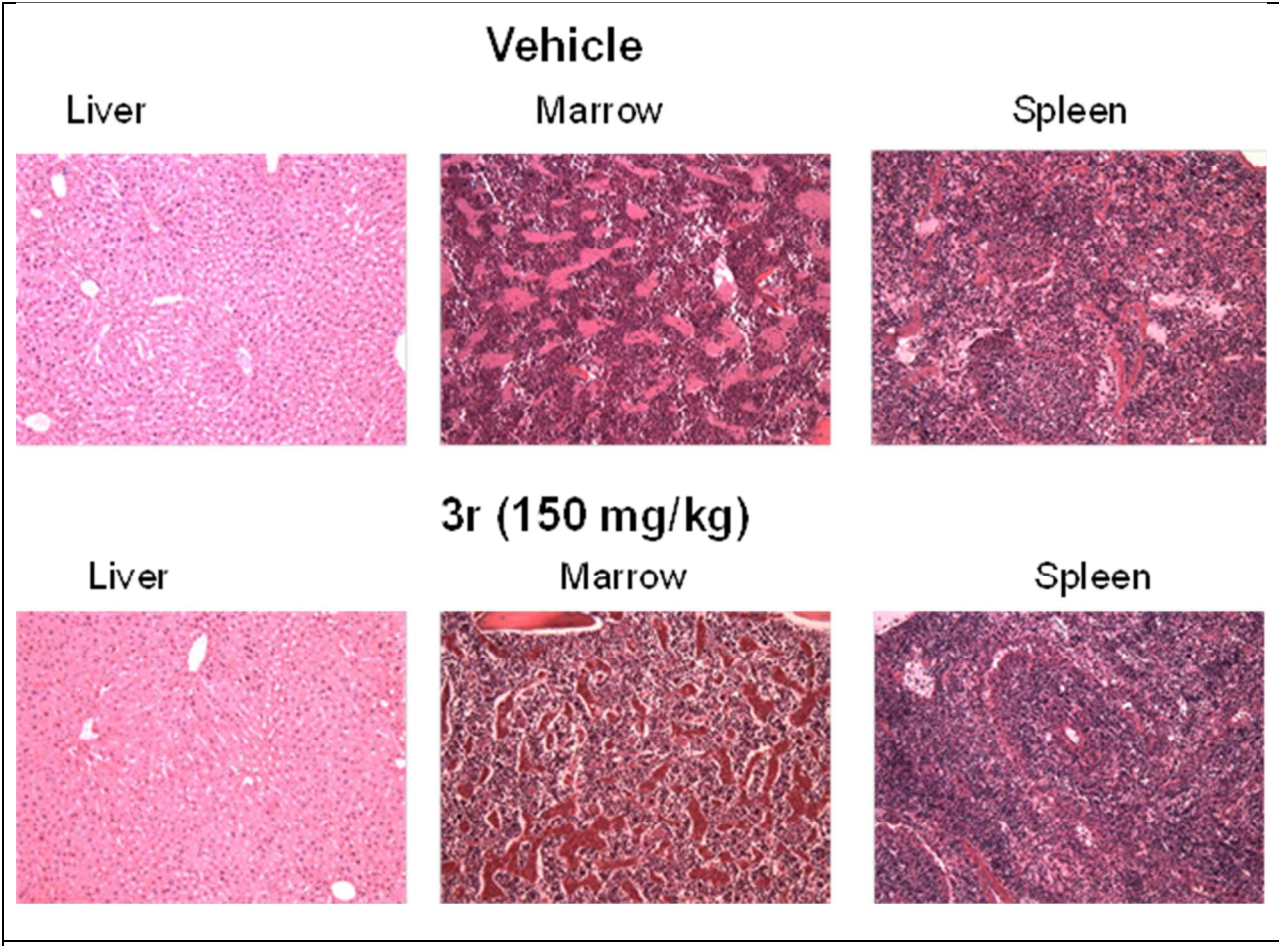
Figure 6. Tumor bearing mice treated with the lead compound **3r** as described in Figure 5A and B were euthanized at the end of the 28 days treatment period, organs were harvested, fixed and subjected to histopathologic examination.

Conclusions

At the mechanistic level, similar to the previous series of cHAUs, the newly synthesized 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas induce phosphorylation of eIF2α and expression of its downstream effector, CHOP protein and mRNA. These 1,3-disubstituted-ureas also inhibit expression of oncogenic proteins and cell proliferation. Consistently, there is a very good correlation between the activity of these agents in the mechanistic assays and their potency in inhibiting cancer cell proliferation.

Structure-activity relationship analysis of the focused library of 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-arylureas **3a**-**t** confirms that substitution of the *N*-phenyl moiety with strong electron withdrawing groups is essential for their activity in both the mechanistic surrogate eIF2α phosphorylation and cell proliferation assays. Our current study demonstrates that the presence of two electron withdrawing substituents on the *N*-phenyl moiety is a viable approach to generate more potent and/or less hydrophobic cHAUs. On the other hand, introduction of a second electron withdrawing substituent on the 4-aryloxycyclohexyl moiety was deleterious for the activity. As such, relative to the *N*-phenyl moiety, the 4-aryloxycyclohexyl moiety is much less tolerant to structural modification. In the future, elucidation of the structure of cHAUs bound to their macromolecular target will provide insights that will guide further structural optimization. Toward this end we are directing efforts to obtain atomic structure of HRI and study its interaction with cHAUs at the molecular level. Availability of high resolution structures of other eIF2α kinases in absence or presence of their cognate inhibitors should help accelerate these studies[21]. The 1-((1,4-*trans*)-4-(4-trifluoromethyl)phenoxy)cyclohexyl-3-(3-cyano,5-trifluoromethyl)phenylurea (**3r**), which combines one CF_3 and one CN substituents on the *N*-phenyl ring, achieves a favorable combination of reduced hydrophobicity and good bioactivity. This compound also displays a remarkable in vivo stability and significant anti-tumor activity. As such **3r** emerges as a lead *probe* for studying the role of HRI and eIF2α phosphorylation in normal- and patho-biology *in vivo. If one or both CF3 groups of 3r can be replaced with less hydrophobic functional groups that maintain its biological activity a 3r derivative will become* a good candidate for lead optimization for development of drug(s) for the treatment of various human ailments such as cancer, neurodegenerative disorders, and α– and β-thalassemia.

Experimentals

Chemistry. All reagents and solvents were purchased from commercial sources and used without further purification. Reactions were monitored by LC−MS analysis on a reverse-phase column (Waters Symmetry C18, 2.1 × 100 mm, 3.5 μm particle size) using a Waters Alliance 2695/Micromass ZQ or Agilent 1200 series system with UV detector (214 and 254 nm) and an Agilent 6130 quadrupole mass detector, with the binary system of water/acetonitrile containing 0.1% formic acid as eluent. The purity of all final compounds was ≥95% as determined by analytical HPLC on a reverse-phase column (XBridge BEH130 C18, 4.6 × 100 mm, 5 μm particle size) using a Waters Alliance 2695 with the binary system water/acetonitrile containing 0.1% trifluoracetic acid (TFA) as eluent. Unless otherwise mentioned for a specific compound, purifications by flash chromatography were performed on Biotage SP1 using silica gel prepacked columns (200−400 mesh) or reverse phase columns using a gradient of methanol water containing 0.1% formic acid, and were monitored by UV at 254 and 280 nm. Melting points were determined using a Mel-Temp Electrothermal melting point apparatus and were uncorrected. Proton, carbon, and fluorine NMR analyses were performed on Varian Inova 500 MHz or 400 MHz spectrometers, as indicated for each compound, using DMSO-d_6 as solvent. Chemical shifts (δ) are reported in ppm relative to TMS as the internal standard. HR−MS analyses were analyzed initially in EI mode GCMS using a Waters GCT MS, and Agilent 6890 GC. Then the samples were analyzed on the same instrument in EI mode using a direct probe which was heated to ~350° C. ESI$^+$ analysis was performed on a Waters Ultima MS. Samples were prepared in a 3:1 (methanol/water) sodium acetate solution.

General Procedure A for the Synthesis of (1,4-*trans*)-4-aryloxycyclohexan-1-amines (1a-h)

NaH (60% in mineral oil, 240 mg, 6 mmol) was added to a solution of (1,4-*trans*)-4-aminocyclohexanol (230 mg, 2 mmol) in dry DMF (10 mL) at 0 °C. The reaction mixture was stirred at room temperature for 1 h, and the appropriate aryl fluoride (2.4 mmol) was added. The mixture was heated to 60 °C for 2 h and then stirred overnight at room temperature. The reaction mixture was diluted with ethyl acetate and washed with 10 mL of water (x3) and brine. The organic layer was dried ($MgSO_4$), filtered, and concentrated under vacuum. The residue was purified using reverse phase column chromatography using a linear gradient of methanol in water (containing 0.1% formic acid). Products were eluted at 53% methanol.

2-(((1,4-trans)-4-Aminocyclohexyl)oxy)-5-(trifluoromethyl)benzamide (**1a**)

Prepared according to general procedure **A**. Off-white solid, 63% yield; mp 186 °C; ^{1}H NMR (500 MHz, DMSO-d_6) δ 8.45 (s, 1H), 8.02 (s, 1H), 7.79 (s, 1H), 7.76 (d, *J* = 8.4 Hz, 1 H), 7.57 (s, 1H), 7.46 (d, *J* = 8.8 Hz, 1H), 4.60-4.55 (m, 1H), 3.04-2.98 (m, 1H), 2.15-2.13 (m, 2H), 2.00-1.98 (m, 2H), 1.59-1.49 (m, 4H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 166.0, 165.2, 157.9, 129.1, 127.8, (q, *J* = 4.4 Hz), 124.4, 124.2 (q, *J* = 270.5 Hz), 121.0 (q, *J* = 33.3 Hz), 115.2, 75.9, 47.9, 28.8, 28.5; LC-MS (ESI+): *m/z* calcd for $C_{14}H_{17}F_3N_2O_2$: 302.12; found: 303.00 [M+H]$^+$; AHPLC (RP): t_R = 8.8 min, 100%.

5-(((1,4-trans)-Aminocyclohexyl)oxy)-2-(trifluoromethyl)benzamide (**1b**)

Prepared according to general procedure **A**. Light yellow oil, 35% yield; ^{1}H NMR (500 MHz, DMSO-d_6) δ 8.45 (s, 1H), 7.92 (s, 1H), 7.63 (d, *J* = 8.8 Hz, 1H), 7.57 (s, 1H), 7.15 (d, *J* = 8.4 Hz, 1H), 7.02 (s, 1H), 4.49-4.44 (m, 1H), 3.54 (s, 1H), 3.01-2.95 (m, 1H), 2.11-2.09 (m, 2H), 1.98-1.96 (m, 2H), 1.52-1.41 (m, 4H); LC-MS (ESI+): *m/z* calcd for $C_{14}H_{17}F_3N_2O_2$: 302.12; found: 303.00 [M+H]$^+$; AHPLC (RP): t_R = 7.7 min, 95.0%.

N-(2-(((1,4-trans)-4-Aminocyclohexyl)oxy)-5-(trifluoromethyl)phenyl)acetamide (**1c**)

Prepared according to general procedure **A**. White powder, 40% yield; mp 172 °C; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 9.12 (s, 1H), 8.45 (s, 1H), 8.35 (s, 1H), 7.36 (d, *J* = 8.4 Hz, 1H), 7.31 (d, *J* =

8.8 Hz, 1H), 4.46-4.42 (m, H), 2.98-2.94 (m, 1H), 2.13-2.08 (m, 5H), 1.99-1.97 (m, 2H), 1.59-

1.53 (m, 2H), 1.48-1.41 (m, 2H); ^{13}C NMR (100 MHz, DMSO-d$_6$) δ 169.0, 165.9, 149.9, 128.7,

124.4, (q, *J* = 270.9 Hz), 121.0 (m), 120.6 (q, *J* = 31.9 Hz), 118.2 (m), 113.7, 75.5, 48.2, 28.9,

28.7, 24.0; ^{19}F NMR (376 MHz, DMSO-d$_6$) -60.1 ; LC-MS (ESI+): *m/z* calcd for C$_{15}$H$_{19}$F$_3$N$_2$O$_2$:

316.14; found: 317.03 [M+H]$^+$; AHPLC (RP): t$_R$ = 9.8 min, 100%.

(1,4-trans)-4-(2-Nitro-4-(trifluoromethyl)phenoxy)cyclohexan-1-amine (**1d**)

Was used without further purification. LC-MS (ESI+): *m/z* calcd for C$_{13}$H$_{15}$F$_3$N$_2$O$_3$: 304.10;

found: 305.05 [M+H]$^+$.

(1,4-trans)-4-(4-(Trifluoromethoxy)phenoxy)cyclohexan-1-amine (**1e**)

Prepared according to general procedure **A**. White powder, 25% yield; mp 146 °C; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 8.46 (s, 1H), 7.25 (d, *J* = 8.8 Hz, 2H), 7.04 (d, *J* = 8.8 Hz, 2H), 4.4.30-4.26

(m, 1H), 2.98-2.94, (m, 1H), 2.09-2.06 (m, 2H), 1.98-1.96 (m, 2H), 1.50-1.38 (m, 4H) ; [13]C

NMR (125 MHz, DMSO-d$_6$) δ 165.9, 156.10, 141.6, 122.5, 120.2 (q, *J* = 255.0 Hz), 116.8, 74.5,

48.1, 29.1, 28.7 ; LC-MS (ESI+): *m/z* calcd for C$_{13}$H$_{16}$F$_3$NO$_2$: 275.11; found: 275.93 [M+H]$^+$;

AHPLC (RP): t$_R$ = 11.8 min, 94.6%.

(1,4-trans)-4-(4-(Trifluoromethyl)phenoxy)cyclohexan-1-amine (**1f**)

Prepared according to general procedure **A**. White powder, 95% yield; mp 158 °C; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 8.47 (s, 1H), 7.61 (d, *J* = 8.4 Hz, 2H), 7.13 (d, *J* = 8.4 Hz, 2H), 4.42-4.40

(m, 1H), 3.00-2.96 (m, 1H), 2.11-2.09 (m, 2H), 1.99-1.97 (m, 2H), 1.53-1.41 (m, 4H); ^{13}C NMR

(125 MHz, DMSO-d$_6$) δ 166.0, 160.2, 127.1 (q, J = 3.6 Hz), 124.8 (q, J = 270.8 Hz), 121.1 (q, J = 32.1 Hz), 115.8, 74.2, 48.1, 29.0, 28.6 ; LC-MS (ESI+): *m/z* calcd for C$_{13}$H$_{16}$F$_3$NO: 259.12; found: 259.92 [M+H]+; AHPLC (RP): t$_R$ = 11.2 min, 94.6%.

(1,4-trans)-4-((5-(Trifluoromethyl)pyridin-2-yl)oxy)cyclohexan-1-amine **(1g)**

Prepared according to general procedure **A**. Yellow solid, 99% yield; mp 150 ºC; ^{1}H NMR (500 MHz, DMSO-d$_6$) δ 8.56 (s, 1H), 8.45 (s, 1H), 8.03 (d, J = 8.8 Hz, 1 H), 6.95 (d, J = 8.4 Hz, 1H), 5.01-4.97 (m, 1H), 3.00-2.95 (m, 1H), 2.12-2.10 (m, 2H), 1.99-1.97 (m, 2H), 1.53-1.42 (m, 4H); ^{13}C NMR (100 MHz, DMSO-d$_6$) δ 165.9, 165.0, 144.9 (q, J = 4.7 Hz), 136.5 (q, J = 3.1 Hz), 124.1 (q, J = 270.9 Hz), 118.6 (q, J = 32.7 Hz), 111.7, 73.1, 48.0, 29.0; ^{19}F NMR (376 MHz, DMSO-d$_6$) δ -60.0 ; LC-MS (ESI+): *m/z* calcd for C$_{12}$H$_{15}$F$_3$N$_2$O: 260.11; found: 260.91 [M+H]$^+$; AHPLC (RP): t$_R$ = 9.6 min, 100%.

2-(((1,4-trans)-4-Aminocyclohexyl)oxy)-5-(trifluoromethyl)benzonitrile **(1h)**

Prepared according to general procedure **A**. Off-white solid, 50% yield; mp 190 ºC; 8.44 (s, 1H), 8.21 (s, 1H), 7.97 (d, J = 9.2 Hz, 1 H), 7.58 (d, J = 8.8 Hz, 1H), 4.64 (m, 1H), 3.00 (m, 1H), 2.12 (m, 2H), 1.97 (m, 2H), 1.50 (m, 4H); LC-MS (ESI+): *m/z* calcd for C$_{20}$H$_{19}$F$_6$N$_3$O$_2$: 284.11; found: 285.00 [M+H]$^+$; AHPLC (RP): t$_R$ = 10.9 min, 89%.

4-(((1,4-trans)-4-Aminocyclohexyl)oxy)benzonitrile **(1i)**

Prepared according to general procedure **A**. Off-white powder, 96% yield; mp 197 ºC; ^{1}H NMR (500 MHz, DMSO-d$_6$) δ 8.45 (s, 1H), 7.73 (d, J = 8.1 Hz, 2H), 7.12 (d, J = 8.1 Hz, 2H), 4.43 (m, 1H), 2.96 (m, 1H), 2.08 (m, 2H), 1.96 (m, 2H), 1.45 (m, 4H); LC-MS (ESI+): *m/z* calcd for C$_{13}$H$_{16}$F$_6$N$_2$O: 216.13; found: 216.83 [M+H]$^+$; AHPLC (RP): t$_R$ = 1.44 min, 100%.

General Procedure B for the Synthesis of 1-((1,4-*trans*)-4-aryloxy)cyclohexyl)-3-(trifluoromethyl)phenylureas *(3a-l)* The arylisocyanate (1.22 mmol, 1eq) was added to a solution of the appropriate *trans*-4-aryloxycyclohexylamine (1 eq) in dry DMSO (2 mL) in the presence of triethylamine (2eq). The mixture was stirred overnight at rt. LCMS showed the formation of the desired urea and the consumption of the *trans*-4-aryloxycyclohexylamine. Water (3 mL) was added and the product was extracted with ethyl acetate (10 mL), dried (MgSO$_4$) and the residue obtained after the evaporation of the solvent was purified by reverse phase chromatography using a gradient of methanol in water (containing 0.1% formic acid). The product was eluted at 80% methanol.

5-(Trifluoromethyl)-2-(((1,4-trans)-4-(3-(3-(trifluoromethyl)phenyl)ureido)cyclohexyl)oxy)benzamide **(3a)**

Prepared according to general procedure **B**. White powder, 58% yield; mp 135 ℃; ^{1}H NMR (500 MHz, DMSO-d$_6$) δ 8.69 (s, 1H), 8.05 (s, 1H), 7.98 (s, 1H), 7.79 (d, *J* = 6.9 Hz, 1H), 7.60 (s, 1H), 7.47-7.43 (m, 3H), 7.22 (d, *J* = 6.6 Hz, 1H), 6.32 (d, *J* = 7.7 Hz, 1H), 4.68-4.64 (m, 1H), 3.60-3.55 (m, 1H), 2.12-2.10 (m, 2H), 1.96-1.94 (m, 2H), 1.68-1.61 (m, 2H), 1.44-1.38 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d$_6$) δ 165.2, 158.0, 154.4, 141.3, 129.7, 129.4 (q, *J* = 31.1 Hz), 129.0 (q, *J* = 2.9 Hz), 127.8 (q, *J*=3.4 Hz), 124.4, 124.3 (q, *J* = 272.0 Hz), 124.2 (q, *J* = 271.0 Hz), 121.1, 120.8 (q, *J* = 32.6 Hz), 117.2 (q, *J* = 3.4 Hz), 115.0, 113.4 (q, *J* = 3.8 Hz), 76.1, 47.0, 29.7, 29.2; LC-MS (ESI+): *m/z* calcd for C$_{22}$H$_{21}$F$_6$N$_3$O$_3$: 489.15; found: 490.15 [M+H]$^+$; HR-MS (ESI+):*m/z* calcd for C$_{22}$H$_{21}$F$_6$N$_3$NaO$_3$: 512.1385; found: 512.1366 [M+Na]$^+$; AHPLC (RP): t$_R$ = 16.2 min, 98.8%.

2-(Trifluoromethyl)-5-(((1,4-trans)-4-(3-(3-(trifluoromethyl)phenyl)ureido)cyclohexyl)oxy)benzamide **(3b)**

Prepared according to general procedure **B**. White powder, 41% yield; mp 197 ℃; ^{1}H NMR (500

MHz, DMSO-d_6) δ 8.69 (s, 1H), 7.98 (s, 1H), 7.91 (m, 1H), 7.64 (d, J = 8.8 Hz, 1H), 7.56 (s,

1H), 4.47-7.72 (m, 2H), 7.22 (d, J = 6.6 Hz, 1H), 7.15 (d, J = 8.4 Hz, 1H), 6.29 (d, J = 7.3 Hz,

1H), 4.54-4.51 (m, 1H), 3.58-3.54 (m, 1H), 2.2.08-2.06 (m, 2H), 1.96-1.94 (m, 2H), 1.54-1.48

(m, 2H), 1.44-1.37 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 168.6, 159.7, 154.4, 141.3,

138.7, 129.7, 129.4 (q, J = 31.4 Hz), 128.1 (q, J = 2 Hz), 124.3 (q, J = 272.5 Hz), 124.0 (q, J =

272.0 Hz), 121.0, 117.5 (q, J = 32.1 Hz), 115.5, 115.0, 74.5, 47.2, 29.8, 29.5; LC-MS (ESI+):

m/z calcd for $C_{22}H_{21}F_6N_3O_3$: 489.15; found: 490.15 [M+H]+; HR-MS (ESI+):m/z calcd for

$C_{22}H_{21}F_6N_3NaO_3$: 512.1385; found: 512.1362 [M+Na]+; AHPLC (RP): t_R = 15.6 min, 96.7%.

N-(5-(Trifluoromethyl)-2-(((1,4-trans)-4-(3-(3-

(trifluoromethyl)phenyl)ureido)cyclohexyl)oxy)phenyl)acetamide (**3c**)

Prepared according to general procedure **B**. White powder, 53% yield; mp 204 ℃; ^{1}H NMR (500

MHz, DMSO-d_6) δ 9.11 (s, 1H), 8.71 (s, 1H), 8.38 (s, 1H), 7.99 (s, 1H), 7.-7.41 (m, 2H), 7.38 (d,

J = 8.4 Hz, 1H), 7.30 (d, J = 8.4 Hz, 1H), 7.21 (d, J = 6.2 Hz, 1H), 6.32 (d, J = 7.3 Hz, 1H),

4.52-4.48 (m, 1H), 3.57-52 (m, 1H), 2.15 (s, 3H), 2.07-2.05 (m, 2H), 1.97-1.95 (m, 2H), 1.65-

1.59 (m, 2H), 1.40-1.34 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 169.1, 154.4, 150.0, 141.3,

129.7, 129.4 (q, J = 31.1 Hz), 128.8, 124.4 (q, J = 271.3 Hz), 124.3 (q, J = 272.3 Hz), 121.1,

120.4 (q, J = 32.1 Hz), 118.2 (m), 117.4 (m), 113.6, 113.4 (q, J = 4.1 Hz), 75.7, 47.3, 29.9, 29.4,

24.0; LC-MS (ESI+): m/z calcd for $C_{23}H_{23}F_6N_3O_3$: 503.16; found: 504.17 [M+H]+; HR-MS

(ESI+):m/z calcd for $C_{23}H_{23}F_6N_3NaO_3$: 526.1541; found: 526.1556 [M+Na]+; AHPLC (RP): t_R

= 17.5 min, 95.6%.

1-(1,4-trans)-4-((2-Nitro-4-(trifluoromethyl)phenoxy)cyclohexyl)-3-(3-

(trifluoromethyl)phenyl)urea (**3d**)

Prepared according to general procedure **B**. White powder, 61% yield; mp 162 ºC; ^{1}H NMR (500 MHz, DMSO-d_6) δ 8.68 (s, 1H), 8.28 (s, 1H), 7.98-7.96 (m, 2H), 7.67 (d, J = 8.4 Hz, 1H), 7.45-7.44 (m, 2H), 7.21 (d, 1H), 6.35 (d, J = 5.9 Hz, 1H), 4.77-4.74 (m, 1H), 3.60-3.55 (m, 1H), 2.06-2.04 (m, 2H), 1.95-1.92 (m, 2H), 1.59-1.53 (m, 2H), 1.45-1.38 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 154.4, 152.6, 141.3, 140.1, 130.7 (q, J = 3.8 Hz), 129.7, 129.4 (q, J = 31.6 Hz), 124.2 (q, J = 271.8 Hz), 123.3 (q, J = 271.8 Hz), 122.5 (q, J = 4.5 Hz), 121.0 , 120.7 (q, J = 33.5 Hz), 117.2 (q, J = 2.6 Hz), 117.0, 113.4 (q, J = 3.4 Hz), 76.7, 46.7, 29.1, 28.7; LC-MS (ESI+): *m/z* calcd for $C_{21}H_{19}F_6N_3O_4$: 491.13; found: 492.07 [M+H]⁺; HR-MS (ESI+):*m/z* calcd for $C_{22}H_{19}F_6N_3NaO_4$: 514.1177; found: 514.1160 [M+Na]⁺; AHPLC (RP): t_R = 19.2 min, 95.4%.

1-(3,5-Bis(trifluoromethyl)phenyl)-3-((1,4-trans)-4-(4-(trifluoromethyl)phenoxy)cyclohexyl)urea (**3e**)

Prepared according to general procedure **B**. White powder, 68% yield; mp 221 ºC; ^{1}H NMR (500 MHz, DMSO-d_6) δ 9.09 (s, 1H), 8.07 (s, 2H), 7.63 (d, J = 8.4 Hz, 2H), 7.54 (s, 1H), 7.14 (d, J = 8.4 Hz, 2H), 6.56 (d, J = 7.7 Hz, 1H), 4.49-4.46 (m, 1H), 3.57-3.55 (m, 1H), 2.09-2.07 (m, 2H), 1.96-1.94 (m, 2H), 1.54-1.40 (m, 4H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 160.3, 154.2, 142.5, 130.6 (J = 32.3 Hz), 126.9 (m), 124.6 (q, J = 270.6 Hz), 123.3 (q, J = 272.5 Hz), 120.8 (q, J = 31.9 Hz), 117.2 (m), 115.8 , 113.4 (m), 74.4, 47.4, 29.7, 29.6; ^{19}F NMR (376 MHz, DMSO-d_6) δ -59.8, 61.7; LC-MS (ESI+): *m/z* calcd for $C_{22}H_{19}F_9N_2O_2$: 514.13; found: 515.08 [M+H]⁺; HR-MS (ESI+): *m/z* called for $C_{22}H_{20}F_9N_2O_2$: 515.1381; found: 515.1394 [M+H]⁺; AHPLC (RP): t_R = 21.7 min, 98.7%.

1-(3-Cyanophenyl)-3-((1,4-trans)-4-(4-(trifluoromethyl)phenoxy)cyclohexyl)urea (**3f**)

Prepared according to general procedure **B**. White powder, 49% yield; mp 220 ºC; ^{1}H NMR (400 MHz, DMSO-d_6) δ 8.67 (s, 1H), 7.93 (s, 1H), 7.61 (d, J = 8.6 Hz, 2H), 7.58 (d, J = 8.6 Hz, 1H),

7.42 (t, *J* = 7.8 Hz, 1H), 7.32 (d, *J* = 7.4 Hz, 1H), 7.13 (d, *J* = 8.6 Hz, 2H), 7.35 (d, *J* = 7.4 Hz,

1H), 4.49-4.43 (m, 1H), 3.58-3.52 (m, 1H), 2.08-2.05 (m, 2H), 1.96-1.93 (m, 2H), 1.55-1.46 (m,

2H), 1.43-1.34 (m, 2H); ^{13}C NMR (100 MHz, DMSO-d$_6$) δ 160.3, 154.3, 141.3, 130.0, 126.9, (q,

J = 3.9 Hz), 124.5 (q, *J* = 270.9 Hz), 124.4, 122.1, 120.8 (q, *J* = 31.9 Hz), 120.0, 119.0, 115.8,

112.1, 111.5, 74.4, 47.2, 29.8, 29.5; ^{19}F NMR (376 MHz, DMSO-d$_6$) δ -59.8; LC-MS (ESI+):

m/z calcd for $C_{21}H_{20}F_3N_3O_2$: 403.15; found: 404.23 [M+H]+; HR-MS (ESI+): *m/z* calcd for

$C_{21}H_{20}F_3N_3NaO_2$: 426.1405; found: 426.1402 [M+Na]$^+$; AHPLC (RP): t$_R$ = 17.9 min, 98.2%.

1-(4-Cyanophenyl)-3-((1,4-trans)-4-(4-(trifluoromethyl)phenoxy)cyclohexyl)urea (**3g**)

Prepared according to general procedure **B**. White powder, 39% yield; mp 213 ºC; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 8.84 (s, 1H), 7.66 (d, *J* = 8.8 Hz, 2 H), 7.62 (d, *J* = 8.8 Hz, 2H), 7.55 (d, *J* =

8.8 Hz, 2H), 7.13 (d, *J* = 8.8 Hz, 2H), 6.38 (d, *J* = 7.3 Hz, 1H), 4.49-4.45 (m, 1H), 3.57-3.53 (m,

1H), 2.07-2.05 (m, 2H), 1.95-1.93 (m, 2H), 1.54-1.47 (m, 2H), 1.42-1.35 (m, 2H); ^{13}C NMR

(100 MHz, DMSO-d$_6$) δ 160.3, 153.9, 144.9, 133.2, 126.9 (q, *J* = 3.6 Hz), 124.6 (q, *J* = 270.6

Hz), 120.8 (q, *J* = 32.1 Hz), 119.4, 117.3, 115.8, 102.3, 74.4, 47.2, 29.8, 29.5 ; LC-MS (ESI+):

m/z calcd for $C_{21}H_{20}F_3N_3O_2$: 403.15; found: 404.16 [M+H]$^+$; HR-MS (ESI+): *m/z* calcd for

$C_{21}H_{20}F_3N_3O_2$: 403.1508; found: 403.1516 [M]$^+$; AHPLC (RP): t$_R$ = 17.8 min, 98.8%.

1-(3-(Trifluoromethyl)phenyl)-3-((1,4-trans)-4-((5-(trifluoromethyl)pyridin-2-

yl)oxy)cyclohexyl)urea (**3h**)

Prepared according to general procedure **B**. White solid, 47% yield; mp 192 ºC; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 8.72 (s, 1H), 8.56 (s, 1H), 8.04 (d, *J* = 8.5, Hz, 1H), 7.97 (s, 1H), 7.47-7.42

(m, 2H), 7.21 (d, *J* = 6.9 Hz, 1H), 6.97 (d, *J* = 8.4 Hz, 1H), 6.26 (d, *J* = 7.3 Hz, 1H), 5.08-5.04

(m, 1H), 3.58-3.54 (m, 1H), 2.10-2.08 (m, 2H), 1.97-1.95 (m, 2H), 1.58-1.51 (m, 2H), 1.42-1.35

(m, 2H); ^{13}C NMR (125 MHz, DMSO-d$_6$) δ 165.1, 154.4, 144.9, 141.3, 136.4, 129.7, 129.4 (q, *J*

= 31.1 Hz), 124.2 (q, J = 272.2 Hz), 124.15 (q, J = 271.1 Hz), 121.0 (m), 118.5 (q, J = 32.3 Hz),

117.1 (q, J = 2.4 Hz), 113.4 (q, J = 4.1 Hz), 111.8, 73.4, 47.2, 30.0, 29.6; LC-MS (ESI+): m/z

called for $C_{20}H_{19}F_6N_3O_2$: 447.14; found: 448.02 [M+H]$^+$; HR-MS (ESI+): m/z calcd for

$C_{20}H_{19}F_6N_3O_2$: 447.1381; found: 447.1385 [M]$^+$; AHPLC (RP): t_R = 19.2 min, 97.6%.

1-((1,4-trans)-4-(3-(Trifluoromethyl)phenoxy)cyclohexyl)-3-(3-(trifluoromethyl)phenyl)urea **(3i)**

Prepared according to general procedure **B**. White powder, 32% yield; mp 195 ºC; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 8.66 (s, 1H), 8.22 (s, 1H), 7.997.98 (m, 2H), 7.56 (d, J = 9.2 Hz, 1H), 7.47-

7.43 (m, 2H), 7.22 (d, J = 6.6 Hz, 2 H), 6.33 (d, J = 7.3 Hz, 1H), 4.73-4.70 (m, 1H), 3.61-3.56

(m, 1H), 2.09-2.07 (m, 2H), 1.97-1.95 (m, 2H), 1.63-1.56, (m, 2H), 1.46-1.39 (m, 2H); ^{13}C NMR

(125 MHz, DMSO-d$_6$) δ 161.8, 154.4, 141.3, 131.9 (m), 131.5 (m), 129.7, 129.4 (q, J = 31.3 Hz),

124.3 (q, J = 272.5 Hz), 123.5 (q, J = 271.5 Hz), 121.4 (q, J = 33.7 Hz), 121.0, 117.2 (m), 115.1,

114.9, 113.4 (m), 102.1, 76.3, 46.8, 29.4, 29.0; LC-MS (ESI+): m/z calcd for $C_{22}H_{19}F_6N_3O_2$:

471.14; found: 472.22 [M+H]$^+$; HR-MS (ESI+): m/z calcd for $C_{22}H_{19}F_6N_3O_2$: 471.1381; found:

471.1378 [M]$^+$; AHPLC (RP): t_R = 18.8 min, 98.8%.

1-((1,4-trans)-4-(4-Cyanophenoxy)cyclohexyl)-3-(3-(trifluoromethyl)phenyl)urea **(3j)**

Prepared according to general procedure **B**. off-white powder, 68% yield; mp 168 ºC; ^{1}H NMR

(500 MHz, DMSO-d$_6$) δ 8.66 (s, 1H), 7.98 (s, 1H), 7.74 (d, J = 8.4 Hz, 2H), 7.46-7.42 (m, 2H),

7.22 (d, J = 6.3 Hz, 1H), 7.13 (d, J = 8.5 Hz), 6.29 (d, J = 7.3 Hz, 1H), 4.52-4.48 (m, 1H), 3.56-

3.52 (m, 1H), 2.06-2.04 (m, 2H), 1.95-1.93 (m, 2H), 1.53-1.47 (m, 2H), 1.42-1.36 (m, 2H); ^{13}C

NMR (125 MHz, DMSO-d$_6$) δ 160.9, 154.4, 141.3, 134.2, 133.6 (J = 34.7 Hz), 129.7, 129.4 (J =

31.1 Hz), 124.2 (q, J = 272.3 Hz), 121.3, 119.2, 117.2 (J = 4.6 Hz), 116.3, 113.4 (J = 3.8 Hz),

102.4, 74.6, 47.2, 29.8, 29.5; LC-MS (ESI+): m/z calcd for $C_{21}H_{20}F_3N_3O_2$: 403.15; found: 404.09

[M+H]$^+$; HR-MS (ESI+): *m/z* calcd for $C_{21}H_{20}F_3N_3O_2$: 404.1586; found: 404.1578 [M+H]$^+$;

AHPLC (RP): t_R = 17.4 min, 99.5%.

1-((1,4-trans)-4-(4-Cyanophenoxy)cyclohexyl)-3-(4-cyanophenyl)urea **(3k)**

Prepared according to general procedure **B**. White solid, 36% yield; mp 246 ºC; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 8.83 (s, 1H), 7.74 (d, *J* = 8.8 Hz, 2H), 7.66 (d, *J* = 8.4 Hz, 1H), 7.55 (d, *J* =

8.4 Hz, 2H), 7.12 (d, *J* = 8.8 Hz, 2H), 6.38 (d, *J* = 7.3 Hz, 1H), 4.50-4.47 (m, 1H), 3.55-3.53

(m, 1H), 2.06-2.04 (m, 2H), 1.94-1.92 (m, 2H), 1.53-1.47 (m, 2H), 1.42-1.35 (m, 2H); ^{13}C NMR

(125 MHz, DMSO-d$_6$) δ 160.9, 153.9, 144.9, 134.2, 133.2, 119.4, 119.2, 117.3, 116.3, 102.4,

102.3, 74.5, 47.1, 29.8, 29.4 ; LC-MS (ESI+): *m/z* calcd for $C_{21}H_{20}N_4O_2$: 360.16; found: 360.96

[M+H]$^+$; HR-MS (ESI+): *m/z* calcd for $C_{21}H_{21}N_4O_2$: 361.1665; found: 361.1675 [M+H]$^+$;

AHPLC (RP): t_R = 15.1 min, 98.8%.

1-((1,4-trans)-4-(4-Cyanophenoxy)cyclohexyl)-3-(3-cyanophenyl)urea **(3l)**

Prepared according to general procedure **B**. White solid, 48% yield; mp 197 ºC; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 8.67 (s, 1H), 7.92 (s, 1H), 7.74 (d, *J* = 8.8 Hz, 2 H), 7.56 (d, *J* = 8.1 Hz,

1H), 7.42 (t, *J* = 8.1 Hz, 1H), 7.33 (d, *J* = 7.3 Hz, 1H), 7.12 (d, *J* = 8.4 Hz, 1H), 6.36 (d, *J* =

7.3 Hz, 1H), 4.49 (s, 1H), 3.54 (m, 1H), 2.05 (m, 2H), 1.93 (m, 2H), 1.50 (m, 2H), 1.38 (m, 2H);

^{13}C NMR (125 MHz, DMSO-d$_6$) δ 160.9, 154.3, 141.3, 134.2, 130.0, 124.42, 122.1, 120.0,

119.2, 119.0, 116.3, 111.4, 102.4, 74.5, 47.2, 29.8, 29.5 ; LC-MS (ESI+): *m/z* calcd for

$C_{21}H_{20}N_4O_2$: 360.16; found: 361.03 [M+H]$^+$; HR-MS (ESI+): *m/z* calcd for $C_{21}H_{20}N_4NaO_2$:

383.1484; found: 383.1492 [M+Na]$^+$; AHPLC (RP): t_R = 15.2 min, 98.9%.

General Procedure C for the Synthesis of 1-((1,4-*trans*)-4-aryloxycyclohexyl)-3-((2-(trifluoromethoxy))phenylureas (3m-q) A fresh solution of 1-isocyanato-3-(trifluoromethoxy)benzene (**2e**) in dry DMSO (0.2 M solution, 2eq, prepared according to

reference[12] was added to the appropriate *trans*-4-aryloxycyclohexylamine (1eq) under N_2 atm. Addition of triethylamine (2eq) followed immediately. The mixture was stirred overnight at rt. LCMS showed the formation of the desired urea and the consumption of the phenoxycyclohexylamine. Water (5 mL) was added and the product was extracted with ethyl acetate (20 mL), dried ($MgSO_4$) and the residue obtained after the evaporation of the solvent was purified by reverse phase chromatography using a gradient of methanol in water (containing 0.1% formic acid). The product was eluted at 80% methanol.

2-(((1,4-trans)-4-(3-(3-(Trifluoromethoxy)phenyl)ureido)cyclohexyl)oxy)-5-

(trifluoromethyl)benzamide **(3m)**

Prepared according to general procedure **C**. White powder, 30% yield; mp 197 ºC; ^{1}H NMR (500 MHz, DMSO-d$_6$) δ 8.63 (s, 1H), 8.04 (s, 1H), 7.78 (m, 1H), 7.66 (s, 1H), 7.59 (s, 1H), 7.43 (d, *J* = 8.4 Hz, 1H), 7.32 (t, *J* = 8.1 Hz, 1H), 7.17 (d, *J* = 8.0 Hz, 1H), 6.84 (d, *J* = 8.0 Hz, 1H), 6.28 (d, *J* = 7.3 Hz, 1H), 4.67-4.63 (m, 1H), 3.57-3.55 (m, 1H), 2.11-2.09 (m, 2H), 1.95-1.93 (m, 2H), -1.67-1.61 (m, 2H), 1.43-1.36 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d$_6$) δ 165.2, 158.0, 154.3, 148.7, 142.2, 130.2, 129.0 (q, *J* = 3.8 Hz), 127.8 (q, *J* = 4.3 Hz), 124.4, 124.2 (q, *J* = 271.5 Hz), 120.9 (q, *J* = 32.6 Hz), 120.1 (q, *J* = 256.2 Hz), 116.1, 115.0, 112.8, 109.5, 76.1, 46.9, 29.7, 29.2; LC-MS (ESI+): *m/z* calcd for $C_{22}H_{21}F_6N_3O_4$: 505.14; found: 506.09 [M+H]$^+$; HR-MS (ESI+): *m/z* calcd for $C_{22}H_{21}F_6N_3NaO_4$: 528.1334; found: 528.1318 [M+Na]$^+$; AHPLC (RP): t$_R$ = 16.6 min, 95.8%.

2-((1,4-trans)-4-(3-(3-(Trifluoromethoxy)phenyl)ureido)cyclohexyl)oxy)-5-

(trifluoromethyl)benzamide **(3n)**

Prepared according to general procedure **C**. White powder, 26% yield; mp 202 ºC; ^{1}H NMR (500 MHz, DMSO-d$_6$) δ 8.64 (s, 1H), 7.91 (s, 1H), 7.67 (s, 1H), 7.64 (d, *J* = 8.8 Hz, 1H), 7.56 (s,

1H), 7.32 (t, J = 8.1 Hz, 1H), 7.16 (m, 2H), 7.03 (s, 1H), 6.85 (d, J = 8.1 Hz, 1H), 6.26 (d, J = 7.3 Hz, 1H), 4.54-4.50 (m, 1H), 3.57-3.52 (m, 1H), 2.08-2.06 (m, 2H), 1.95-1.93 (m, 2H), 1.54-1.48 (m, 2H), 1.43-1.36 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 168.9, 159.8, 154.5, 148.9, 142.3, 130.3, 128.3, 124.1 (q, J = 272.0 Hz), 120.2 (q, J = 256.2 Hz), 117.7 (q, J = 32.3 Hz), 116.2, 115.6, 115.1, 112.9, 109.6, 74.6, 47.2, 29.9, 29.6 ; LC-MS (ESI+): m/z calcd for $C_{22}H_{21}F_6N_3O_4$: 505.14; found: 506.15 [M+H]$^+$; HR-MS (ESI+): m/z calcd for $C_{22}H_{21}F_6N_3NaO_4$: 528.1334; found: 528.1309 [M+Na]$^+$; AHPLC (RP): t_R = 17.9 min, 98.1%.

N-(2-(((1,4-trans)-4-(3-(3-(Trifluoromethoxy)phenyl)ureido)cyclohexyl)oxy)-5-(trifluoromethyl)

phenyl)acetamide (**3o**)

Prepared according to general procedure **C**. White powder, 36%. mp 160 ºC; ^{1}H NMR (500 MHz, DMSO-d_6) δ 9.11 (s, 1H), 8.66 (s, 1H), 8.38 (s, 1H), 7.67 (s, 1H), 7.38 (d, J = 8.4 Hz, 1H), 7.33 (d, J = 8.4 Hz, 1H), 7.30 (d, J = 9.5 Hz, 1H), 7.17 (d, J = 8.1 Hz, 1H), 6.84 (d, J = 7.7 Hz, 1H), 6.29 (d, J = 7.3 Hz, 1H), 4.53-4.49 (m, 1H), 3.56-3.53 (m, 1H), 2.15 (s, 3H), 2.07-2.05 (m, 2H), 1.98-1.96 (m, 2H), 1.66-1.60 (m, 2H), 1.40-1.34 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 162.2, 154.4, 150.1, 148.8, 142.3, 130.3, 128.8, 124.5 (q, J = 271.1 Hz), 121.2 (m), 120.5 (q, J = 31.9 Hz), 120.2 (q, J = 255.1 Hz), 118.3 (m), 116.2, 113.6, 112.9, 109.6, 75.8, 47.3, 29.9, 29.5, 24.1; LC-MS (ESI+): m/z calcd for $C_{23}H_{23}F_6N_3O_4$: 519.16; found: 520.11 [M+H]$^+$; HR-MS (ESI+): m/z calcd for $C_{23}H_{23}F_6N_3NaO_4$: 542.1490; found: 542.1495 [M+Na]$^+$; AHPLC (RP): t_R = 17.9 min, 97.4%.

1-((1,4-trans)-4-(4-(Trifluoromethoxy)phenoxy)cyclohexyl)-3-(3-(trifluoromethoxy)phenyl)urea

(**3p**)

Prepared according to general procedure **C**. White powder, 27% yield; mp 176 ºC; ^{1}H NMR (400 MHz, DMSO-d_6) δ 8.62, (s, 1H), 7.66 (s, 1H), 7.32 (t, J = 8.5 Hz, 1H), 7.26 (d, J = 8.4 Hz, 2H),

7.16 (d, J = 8.1 Hz, 1H), 7.04 (d, J = 8.8 Hz, 2H), 6.84 (d, J = 7.7 Hz, 1H), 6.24 (d, J = 7.7 Hz,

1H), 4.37-4.34 (m, 1H), 3.56-3.51 (m, 1H), 2.06-2.04 (m, 2H), 1.95-1.93 (m, 2H), 1.51-1.45 (m,

2H), 1.40-1.33 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 156.2, 154.3, 148.7, 142.2, 141.6,

130.17, 122.5, 120.2 (q, J = 255.3 Hz), 120.1 (q, J = 256.0 Hz), 116.8, 116.0, 112.7, 109.4, 74.6,

47.2, 29.9, 29.6; LC-MS (ESI+): m/z calcd for $C_{21}H_{20}F_6N_2O_4$: 478.13 ; found: 479.04 [M+H][+];

HR-MS (ESI+): m/z calcd for $C_{21}H_{20}F_6N_2NaO_4$: 501.1225; found: 501.1242 [M+Na][+]; AHPLC

(RP): t_R = 20.3 min, 96.3%.

1-((3-(Trifluoromethoxy)phenyl)-3-(1,4-trans)-4-(4-(trifluoromethyl)phenoxy)cyclohexyl)urea

(3q)

Prepared according to general procedure **C**. White powder, 25% yield; mp 173 ℃; ^{1}H NMR (500

MHz, DMSO-d_6) δ 8.63 (s, 1H), 7.67, (s, 1H), 7.63 (d, J = 8.4 Hz, 2H), 7.33 (t, J = 8.1 Hz, 2H),

7.18 (d, J = 7.4 Hz, 1H), 7.14 (d, J = 8.4 Hz, 2H), 6.85 (d, J = 7.7 Hz, 1H), 6.26 (d, J = 7.3 Hz,

1H), 4.50-4.46 (m, 1H), 3.57-3.53 (m, 1H), 2.08-2.06 (m, 2H), 1.96-1.94 (m, 2H), 1.54-1.47 (m,

2H), 1.42-1.35 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d_6) δ 160.3, 154.3, 148.7, 142.2, 130.2,

127.1 (q, J = 3.6 Hz), 124.6 (q, J = 271.1 Hz), 121.1, 120.8 (q, J = 32.1 Hz), 116.0, 115.8, 112.7,

109.4, 74.4, 47.2, 29.8, 29.5; LC-MS (ESI+): m/z calcd for $C_{21}H_{20}F_6N_2O_3$: 462.14; found: 463.10

[M+H][+]; HR-MS (ESI+): m/z called for $C_{21}H_{20}F_6N_2O_3$: 462.1378; found: 462.1390 [M][+];AHPLC

(RP): t_R = 20.1 min, 97.0%.

General Procedure D for the Synthesis of *N*-Aryl phenylcarbamates[19] 4a-c: Phenyl

chloroformate (1.2 eq or 2 eq, as indicated below for the specific compound) was added to a

solution of the appropriate aniline (0.27 mmol, 1 eq) and pyridine (2 eq) in dichloromethane (4

ml) at 0 ℃. The reaction mixture was stirred at room temperature for 30 minutes. Water (10 ml)

and hydrochloric acid (1N, 1 ml) were added, the organic phase dried (Na$_2$SO$_4$) and the solvent

evaporated under vacuum to produce the aryl phenylcarbamate that was used in the next step without further purification.

Phenyl (3-cyano-5-(trifluoromethyl)phenyl)carbamate **(4a)**

Prepared according to general procedure **D** using phenyl chloroformate (84 mg, 0.54 mmol), 3-amino-5-(trifluoromethyl) benzonitrile (50 mg, 0.27 mmol) and pyridine (44 uL, 0.54 mmol) in dichloromethane (4 ml) at 0 °C. Used in the next step without further purification.

Phenyl (3,4-dicyanophenyl)carbamate **(4b)**

Prepared according to general procedure **D** using phenyl chloroformate (66 mg, 0.42 mmol), 4-aminophthalonitrile (50 mg, 0.35 mmol) and pyridine (35 uL, 0.54 mmol) in dichloromethane (4 ml). The obtained phenyl (3,4-dicyanophenyl)carbamate was used in the next step without further purification.

Phenyl (3,5-dicyanophenyl)carbamate **(4c)**

Prepared according to general procedure **D** using phenyl chloroformate (94 mg, 0.60 mmol), 3,5-dicyanoaniline (90 mg, 0.50 mmol) and pyridine (50 ul, 0.60 mmol) in dichloromethane (4 ml). The obtained phenyl (3,5-dicyanophenyl)carbamate was used in the next step without further purification. Preparation of 3,5-dicyanoaniline: To an ice cold solution of 5-aminoisophthalamide hydrochloride (100 mg, 0.46 mmol) in dichloromethane (6 mL), was added dry pyridine (0.23 ml, 2.77 mmol). The reaction mixture was stirred at 0 °C for 10 minutes followed by dropwise addition of trifluoroacetic anhydride (0.32 ml, 2.3 mmol). The reaction mixture was stirred for an additional hour. After completion of reaction as monitored by TLC, saturated sodium bicarbonate was added and reaction mixture was extracted using dichloromethane, dried over sodium sulfate, and evaporated under vacuum to obtain light yellow

solid, which was column chromatographed using hexane and ethyl acetate gradient to obtain 3,5-dicyanoaniline as white solid in quantitative yield. ^{1}H NMR (CDCl$_3$) δ 8.19 (s, 2H), 7.82 (s, 1H); ^{13}C NMR (DMSO-d_6) δ 137.94, 132.71, 128.57, 116.68, 113.43.

General Procedure E for the Synthesis of Ureas (3r-t) *trans*-4-(4-(Trifluoromethyl)phenoxy)cyclohexanamine, **4f** (1 eq) was added to a solution of the appropriate phenylcarbamate (1-1.65 eq, as indicated for each compound) and pyridine (anhydrous, 4 mL) under N$_2$ atmosphere. The mixture was stirred at 80 °C for 3 hours, unless otherwise indicated. The solvent was evaporated and the product was purified by silica gel using hexane and ethyl acetate gradient to obtain the desired product.

1-(3-Cyano-5-(trifluoromethyl)phenyl)-3-((1,4-trans)-4-(4-(trifluoromethyl)phenoxy)cyclohexyl)urea **(3r)**

Prepared according to general procedure **E** using phenyl (3-cyano-5-(trifluoromethyl)phenyl)carbamate (70 mg, 0.23 mmol), dry pyridine (4 mL) and 4-(4-(trifluoromethyl)phenoxy)cyclohexan-1-amine (60 mg, 0.23 mmol). White amorphous solid, 83% yield; mp 205 °C. ^{1}H NMR (500 MHz, DMSO-d_6) δ 9.11 (s, 1H), 8.17 (m, 1H), 8.00 (s, 1H), 7.78 (s, 1H), 7.62 (d, *J* = 8.5 Hz, 2H), 7.14 (d, *J* = 8.5 Hz, 2H), 6.68 (d, *J* = 7.6 Hz, 1H), 4.49-4.45 (m, 1H), 3.58-3.52 (m, 1H), 2.08-2.06 (m, 2H), 1.95-1.93 (m, 2H), 1.53-1.46 (m, 2H), 1.45-1.38 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d$_6$) δ 160.2, 154.1, 142.4, 130.7 (q, *J* = 32.8 Hz), 128.9 (q, *J* = 3.1 Hz), 124.5 (q, *J* = 271.5 Hz), 123.8, 123.1 (q, *J* = 272.3 Hz), 120.8 (q, J = 31.1 Hz), 120.6 (m), 117.9 (m), 117.6, 115.8, 112.8, 74.4, 47.4, 29.7, 29.5. ^{19}F NMR (470 MHz, DMSO) δ -58.8, -60.9; LC-MS (ESI+): *m/z* calcd for C$_{19}$H$_{20}$F$_6$N$_3$O$_2$: 471.14; found: 472.03

[M+H]$^+$; HR-MS (ESI+): *m/z* calcd for C$_{22}$H$_{19}$F$_6$N$_3$O$_2$: 471.1381; found: 471.1397 [M]$^+$; AHPLC

(RP): t$_R$ = 19.9 min, 96.4%.

1-(3,4-Dicyanophenyl)-3-((1,4-trans)-4-(4-(trifluoromethyl)phenoxy)cyclohexyl)urea

(3s) Prepared according to general procedure **E** using phenyl (3,4-dicyanophenyl)carbamate (140

mg, 0.53 mmol), dry pyridine (4 mL) and 4-(4-(trifluoromethyl)phenoxy)cyclohexan-1-amine, **4f**

(96 mg, 0.37 mmol). White amorphous solid, 91% yield; mp 242 ℃. ^{1}H NMR (500 MHz,

DMSO-d_6) δ 9.18 (s, 1H), 8.12 (d, *J* = 1.5 Hz, 1H), 7.95 (d, *J* = 8.8 Hz, 1H), 7.76 (dd, *J* = 8.8,

1.5 Hz, 1H), 7.63 (d, *J* = 8.5 Hz, 2H), 7.14 (d, *J* = 8.5 Hz, 2H), 6.64 (d, *J* = 7.3 Hz, 1H), 4.50-

4.46 (m, 1H), 3.57-3.55 (m, 1H), 2.07-2.05 (m, 2H), 1.95- 1.93 (m, 2H), 1.55-1.48 (m, 2H), 1.45-

1.40 (m, 2H); ^{13}C NMR (125 MHz, DMSO-d$_6$) δ 160.3, 153.6, 145.2, 134.8, 126.9 (q, *J* = 4.1

Hz), 124.6 (q, *J* = 271.1 Hz), 121.21 (q, *J* = 2.4 Hz), 120.8 (q, *J* = 32.1 Hz), 116.5, 116.1, 115.8,

115.3, 104.9, 74.3, 47.4, 29.6, 29.4. ^{19}F NMR (470 MHz, DMSO) δ -58.8; LC-MS (ESI+): *m/z*

calcd for C$_{22}$H$_{19}$ F$_3$N$_4$O$_2$: 428.15; found: 429.03 [M+H]$^+$; HRMS calcd for C$_{22}$H$_{23}$F$_3$N$_5$O$_2$ m/z

446.1804, found: 446.1816 (M+NH$_4$)$^+$; AHPLC (RP): t$_R$ = 18.3 min, 95.6%.

1-(3,5-Dicyanophenyl)-3-((1,4-trans)-4-(4-(trifluoromethyl)phenoxy)cyclohexyl)urea **(3t)**

Prepared according to general procedure **E** using phenyl 3,5-dicyanophenyl)carbamate (100 mg,

0.38 mmol), dry pyridine (4 mL) and 4-(4-(trifluoromethyl)phenoxy)cyclohexan-1-amine, **4f** (60

mg, 0.23 mmol). The mixture was heated at 80 °C for 24h. White amorphous solid, 62% yield;

mp 260 ℃. ^{1}H NMR (500 MHz, DMSO-d_6) δ 8.92 (s, 1H), 8.09 (s, 1H), 7.92 (s, 1H), 7.62 (d, *J*

= 7.9 Hz, 2H), 7.13 (d, *J* = 8.2 Hz, 2H), 6.61 (d, *J* = 7.3 Hz, 1H), 4.49 – 4.45 (m, 1H), 3.57 –

3.55 (m, 1H), 2.07 – 2.05 (m, 2H), 1.95–1.93 (m, 2H), 1.54–1.47, (m, 2H), 1.44-1.37 (m, 2H);

^{13}C NMR (125 MHz, DMSO-d$_6$) δ 160.3, 154.0, 142.2, 127.6, 126.9 (q, *J* = 3.8 Hz), 124.6 (q, *J*

= 271.1 Hz), 124.58, 120.8 (q, *J* = 31.6 Hz), 117.34, 115.8, 113.1, 74.4, 47.4, 29.8, 29.5; ^{19}F

NMR (470 MHz, DMSO) δ -58.8; LC-MS (ESI+): *m/z* calcd for $C_{22}H_{19}F_3N_4O_2$: 428.15; found:

429.03 [M+H]$^+$; HR-MS (ESI+): *m/z* calcd for $C_{22}H_{19}F_6N_3O_2$: 429.1538; found: 429.1530

[M+H]$^+$; AHPLC (RP): t_R = 18.4 min, 94.6%.

4-(4-(Trifluoromethyl)phenoxy)aniline **(5)**

Light pink powder, 53% yield; ^{1}H NMR (500 MHz, DMSO-d$_6$) δ 7.65 (d, *J* = 8.1 Hz, 2H), 7.00

(d, *J* = 8.4 Hz, 2H), 6.82 (d, *J* = 7.7 Hz, 2H), 6.62 (d, *J* = 8.1 Hz, 2H), 5.08 (s, 2H); ^{13}C NMR

(125 MHz, DMSO-d$_6$) δ 162.2, 146.3, 144.0, 127.2 (m), 124.5 (q, J = 271.1 Hz), 122.0 (q, J =

32.1 Hz), 121.4, 116.3, 114.9; LC-MS (ESI+): *m/z* calcd for $C_{13}H_{10}F_3NO$: 253.07; found: 253.83

[M+H]$^+$.

1-(4-(4-(Trifluoromethyl)phenoxy)phenyl)-3-(3-(trifluoromethyl)phenyl)urea **(6a)**

Prepared according to general procedure **B**. White needles, 45% yield; mp 178 ℃; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 9.05 (s, 1H), 8.88 (s, 1H), 8.02 (s, 1H), 7.71 (d, *J* = 8.4 Hz, 2H), 7.59 (d, *J* =

8.1 Hz, 1H), 7.55 (d, *J* = 8.8 Hz, 2H), 7.51 (t, *J* = 8.1 Hz, 1H), 7.31 (d, *J* = 7.3 Hz, 1H), 7.10 (d,

J = 8.8 Hz, 4H); ^{13}C NMR (125 MHz, DMSO-d$_6$) δ 161.1, 152.6, 149.3, 140.6, 136.4, 129.9,

129.5, (q, *J* = 31.4 Hz), 127.3 (q, *J* = 3.6 Hz), 124.3 (q, *J* = 271.3 Hz), 124.2 (q, *J* = 272.3 Hz),

122.8 (q, *J* = 32.1 Hz), 121.8, 120.8, 120.3, 118.0 (q, *J* = 4.1 Hz), 117.2, 114.1 (q, *J* = 4.1 Hz), ;

LC-MS (ESI+): *m/z* calcd for $C_{21}H_{14}F_6N_2O_2$: 440.10; found: 441.14 [M+H]$^+$; HR-MS (ESI+):

m/z calcd for $C_{21}H_{14}F_6N_2O_2$: 440.0959; found: 440.0971 [M]$^+$;AHPLC (RP): t_R = 20.5 min,

96.9%.

1-(3-(Trifluoromethoxy)phenyl)-3-(4-(4-(trifluoromethyl)phenoxy)phenyl)urea **(6a)**

Prepared according to general procedure **C**. White needles, 47% yield; mp 126 ℃; ^{1}H NMR (500

MHz, DMSO-d$_6$) δ 9.10 (s, 1H), 8.93 (s, 1H), 7.71 (d, J = 8.1 Hz, 3H), 7.54 (d, J = 8.8 Hz, 2H),

7.40 (t, J = 8.1 Hz, 1H), 7.31 (d, J = 8.1 Hz, 1H), 7.10 (d, J = 8.4 Hz, 4H), 6.94 (d, J = 7.7 Hz, 1H); ^{13}C NMR (125 MHz, DMSO-d$_6$) δ 161.1, 152.5, 149.3, 148.7, 141.5, 136.4, 130.4, 127.3 (m), 124.3 (q, J = 271.1 Hz), 122.8 (q, J = 32.3 Hz), 120.9, 120.3, 120.1 (q, J = 255.6 Hz), 117.2, 116.8, 113.7, 110.2; ^{19}F NMR (376 MHz, DMSO-d$_6$) δ -56.7, -60.2; LC-MS (ESI+): *m/z* calcd for $C_{21}H_{14}F_6N_2O_3$: 456.09; found: 457.21 [M+H]$^+$; HR-MS (ESI+): *m/z* calcd for $C_{21}H_{14}F_6N_2O_3$: 456.0909; found: 456.0916 [M]$^+$; AHPLC (RP): t$_R$ = 20.9 min, 99.7%.

Biology

Plasmids and Ternary complex assay. The dual luciferase expression vector and other plasmids used for these studies are described in[15a]. The ternary complex assay, surrogate of eIF2α phosphorylation, has been described elsewhere[15b]. Briefly, a dual Renilla and Firefly luciferase mammalian reporter vector that transcribes both mRNAs from the same bi-directional enhancer/promoter complex was utilized for generation of surrogate eIF2α phosphorylation assay[15a]. Both mRNAs contain the same 90 nucleotide plasmid derived 5'UTR. In addition 5'UTR of the Firefly luciferase mRNA also have in-frame fusion of the 267 nucleotide ATF-4 5'UTR[15b].

Dual luciferase reporter (DLR) assay. Cells expressing firefly and renilla luciferases were assayed with a *dual glow* luciferase assay kit, per manufacturer's instruction (Promega Inc., Madison, WI). The data calculations were carried out as the ratio of firefly to renilla luciferase signal. Dose-response curves were obtained and triplicate data points were fitted to the logistical sigmoidal model using nonlinear least-squares regression performed in GraphPad Prism 6.

Stable transfection. Stable cell lines utilized in this study are generated as described elsewhere[17]. Briefly, cells were seeded at the density of 10^5 in 60-mm dish and transfected one

day later using the Lipofectamine 2000 (Invitrogen). For selection of stable cell lines, transfected

cells were transferred to 100-mm plates and selected with appropriate antibiotics[15b].

Western blotting. Cells cultured under recommended media conditions, were plated and

maintained in serum-containing media without antibiotics in 14-cm plates (Nunc) until reaching

70% confluence. Cells were then treated with compounds for 6 hours, washed with cold PBS

once, and lysed with M-PER Mammalian Protein Extraction Reagent (Pierce) for 30 minutes on

ice. The cell lysates were centrifuged at 12,000 RPM for 15 min and the supernatants were

transferred to fresh tubes and the concentrations were determined by BCA (Pierce). Equal

amount of proteins were mixed with Laemmli Sample Buffer, heated at $100^{\circ}C$ for 5 min and

separated by SDS-PAGE and probed with anti-phosphoserine-51-eIF2α (Phos-eIF2α), anti-total

eIF2α-specific antibodies (Total-eIF2α) (Biosource International, Hopkinton, MA), anti-CHOP,

anti-cyclin D1 or anti-actin (Santa Cruz Biotechnology, CA) essentially as described[22].

Cell Growth Inhibition Assay. Cells were seeded in 96-well plates and maintained for 5

days in the presence of 0.5 to 20 μM of individual compound, and cell proliferation was

measured by the sulforhodamine B (SRB) assay as described[23]: briefly, at the end of a 5-day

treatment, cells were fixed in 10% cold trichloroacetic acid. Cell number was estimated by

measuring the remaining bound dye of sulforhodamine B after washing. The percentage of

growth was calculated by using the equation: $100\times [(T-T_0)/(C-T_0)]$, where T and C represent the

absorbance in treated and control cultures at Day 5, and T_0 at time zero, respectively. If T is less

than T_0, cell death has occurred and can be calculated from $100\times [(T-T_0)/T_0]$.

***In vivo* PK and anti-tumor studies.** All animal studies were performed in accordance with

institutional guidelines as defined by Harvard Longwood-Area Institutional Animal Care and

Use Committee per protocol 03757. For tumor studies NU 088 male nude mice (nine animals per

group) were injected subcutaneously with the CRL-2813 human melanoma cancer cell line and mice bearing 100-150 mm^3 tumors were distributed randomly into three groups and were treated q.d. with cHAU **3r** at 150 mg/kg and 37.5 mg/kg doses for four days followed by four days off and three days on schedule for a total of 28 days. For 150 mg/kg dose group 55 mg of **3r** was dissolved in 55 μl of N-methyl-2-pyrrolidinone (NMP), by heating with a heat gun until transparent solution was obtained, followed by sequential addition of 190 μl of Chromophore EL and 30 μl of dd-H$_2$O and subsequent heating of the mixture after each addition to obtain a clear solution. This solution was injected i.p. at 1 μl/gram body weight. The solution of **3r** for 37.5 mg/kg group was prepared by dissolving 11.25 mg of **3r**, similarly, in the above mixture of NMP, chromophore EL and dd-H$_2$O. As vehicle control we injected a group of tumor bearing mice with 1 μl/gram body weight of the same mixture of NMP. Chromophore EL, and dd-H$_2$O. To determine if **3r** causes eIF2α phosphorylation in the tumors, mice bearing ~200 mm^3 tumors were injected three consecutive days with same doses of compound **3r** or vehicle, tumors were excised and phosphorylated and total eIF2α levels were determined by Western blot analysis. For PK studies mice were given a single IP injection of 40 mg/kg **3r** and blood was drawn before injection or 0.5, 1, 2, 4, 6, 24, 48, or 72 hours after injection. Concentration of **3r** was then determined by LC-MS using a standard curve. Briefly 10uL blood collected at the indicated time was transferred into a 1.5mL microcentrifuge tube containing 50uL 0.1% EDTA solution (acetic acid, AA). The blood samples were mixed with 10uL of 200nM TAPU (internal standard) in methanol and vortexed strongly for 2min. The samples were then extracted with 200uL of ethyl acetate twice. The extraction solution (organic layer) was then transferred to a 1.5mL microcentrifuge tube, and dried using speed vacuum. The residues were reconstituted in 50uL of 100nM −[(cyclohexylcarbamoyl)amino]dodecanoic acid (CUDA, external standard) in methanol. The

samples were vortexed for 5 minutes, transferred to auto-sampler vials with low volume inserts

and analyzed by LC/MS/MS. Calibration standards for LC/MS/MS analysis were prepared with

a range of 0.5 ng/mL to 500 ng/mL. The LC/MS/MS analysis was performed on a 4000 QTrap

tandem mass spectrometer (Applied Biosystems Instrument Corporation, Foster city, CA)

equipped with an electrospray ion source coupled to an Agilent 1200SL liquid chromatography

series (Agilent Corporation, Palo Alto, CA USA) equipped with a Kinetex C18 2.1 × 50 mm 2.6

um column held at 45 °C. The samples were kept in the auto-sampler at 4 °C, and 3uL of

samples were injected on the column. Mobile phase A was water with 0.1% glacial acetic acid.

Mobile phase B consisted of acetonitrile with 0.1% glacial acetic acid. The gradient was shown

in Table 3. The flow rate was 400 uL/min. The mass spectrometer was operated in negative

MRM mode. For optimization of multiple reaction monitoring (MRM) transitions and source

parameters, samples were directly infused into the mass spectrometer. Optimized conditions for

mass spectrometry and MRM transitions are in Table 4 and Table 5, respectively. Quantification

analysis was performed with the software of Analyst 1.5.

Table 3: HPLC gradient

Total Time (min)	Flow Rate (µL/min)	B (%)
0.00	400	35
0.25	400	35
2.00	400	80
3.50	400	98
4.00	400	98

4.10	400	35
5.00	400	35

Table 4: Optimized mass spectrometric parameters on Q-trap

Parameters	Value
CUR	30 psi
TEM	600 °C
GS1	50 psi
GS2	60 psi
iHe	ON
CAD	Medium
IS	4500 V
EP	10 V

Table 5: Optimized mass transitions and collision energy for **3r**, TAPU and CUDA

Compounds	Q1 Mass (Da)	Q3 Mass (Da)	CE	DP	CXP
CUDA	339.1	214.3	-32	-65	-4.0
TAPU	327.9	159.8	-24	-100	-11
3r	470.2	161.1	-32	-96	-8

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ASSOCIATED CONTANT

Supporting Information available: NMR and HRMS analysis data of the synthesized compounds is available free of charge via the internet at http://pubs.acs.org.

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ABBREVIATIONS USED

AA, Acetic Acid, AHPLC, Analytical high-performance liquid chromatography; CHAUs, *N*-cyclohexyl-*N'*-arylureas; CHOP, C/EBP homologous protein; DLR, dual-luciferase eIF2α phosphorylation reporter; DMF, Dimethylformamide; DMSO, Dimethyl sulfoxide; eIF2α, Eukaryotic Initiation Factor 2 alpha; eIF2B, Eukaryotic Initiation Factor 2 B; ESI, Electron spray ionization; GCMS, Gas chromatography mass spectrometer; GDP, Guanosine-5'-diphosphate; GTP, Guanosine-5'-triphosphate; HRI, Heme-regulated inhibitor; IND, Investigational new

drugs; LC–MS, Liquid chromatography mass spectrometer; NADPH, Nicotinamide adenine dinucleotide phosphate; NMP, N-methyl-2-pyrrolidinone; NMR, Nuclear magnetic resonance; PKR, Protein kinase R; PERK, PKR-like endoplasmic reticulum kinase; RP-HPLC, Reverse-phase high-performance liquid chromatography; SAR, Structure-activity relationship; SRB, sulforhodamine B; TFA, Trifluoracetic acid; uORF, Upstream open reading frame; UTRs, Untranslated regions.

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