

# Stereoselective Synthesis of L-Amino Acids via Strecker and Ugi Reactions on Carbohydrate Templates

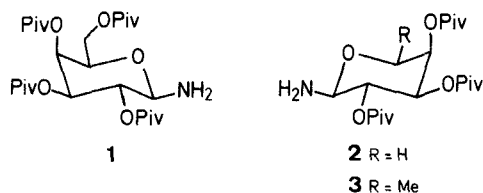
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Dedicated to Professor Leopold Horner on the occasion of his 80th birthday

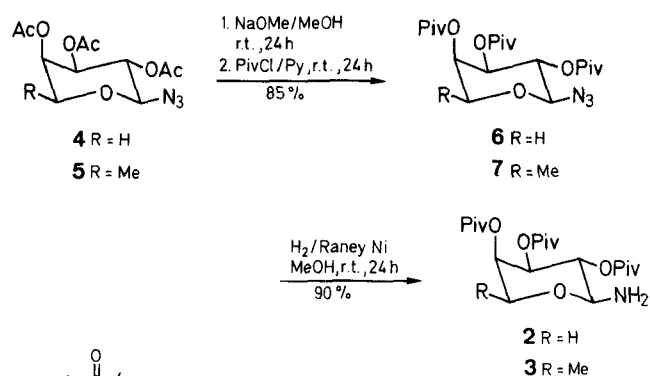
L-Amino acid derivatives are stereoselectively synthesized in high yield using 2,3,4-tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosylamine or 2,3,4-tri-*O*-pivaloyl- $\beta$ -L-fucopyranosylamine as the chiral auxiliary in Strecker and Ugi reactions.

The L-amino acids are not only of great interest as the constituents of natural proteins and components of numerous antibiotics. Unnatural L-amino acids also receive increasing attention as starting materials for syntheses of peptidomimetics or drugs with non-peptide structure.<sup>1,2</sup> Recently, we reported on stereoselective syntheses of D-amino acids via Lewis acid-catalyzed Strecker<sup>3,4</sup> and Ugi reactions<sup>5,6</sup> in which 2,3,4,6-tetra-*O*-pivaloyl- $\beta$ -D-galactopyranosylamine (**1**) was used as the stereodifferentiating auxiliary. While the direction of asymmetric induction of the Strecker process can be reversed by changing the solvent from 2-propanol to chloroform,<sup>7</sup> the more efficient Ugi reaction does not show this interesting and useful effect. In order to achieve an efficient stereodifferentiation in both, the Strecker and Ugi syntheses of L-amino acid precursors, we have developed the 2,3,4-tri-*O*-pivaloyl- $\alpha$ -D-arabinosylamine (**2**) as a new chiral auxiliary.<sup>8</sup> Although the arabinosylamine **2** belongs to the stereochemical D-series, it is almost a mirror image of the D-galactosylamine **1**. A further formal enantiomer of **1** is the L-fucosylamine **3** derived from the likewise natural, but more expensive L-fucose.



Unlike the *O*-pivaloyl-galactosylamine **1**, the arabinosylamine cannot be obtained from the perpivaloylated arabinopyranose via tin tetrachloride catalyzed reaction with trimethylsilyl azide. Under these conditions, *O*-pivaloyl-arabinofuranosyl azides and the undesired  $\alpha$ -anomeric pyranosyl azide are the prevailing products. In this case, the reported *trans* selectivity of this process<sup>9</sup> is not observed. Therefore, the peracetylated arabinopyranose is transformed to 2,3,4-tri-*O*-acetyl- $\alpha$ -arabinopyranosyl azide (**4**), as has been described by Paulsen and co-workers.<sup>9</sup> After deacetylation and subsequent pivaloylation, **4** delivers the desired 2,3,4-tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosyl azide (**6**). It is finally reduced by hydrogenation with Raney nickel to furnish the auxiliary **2**.

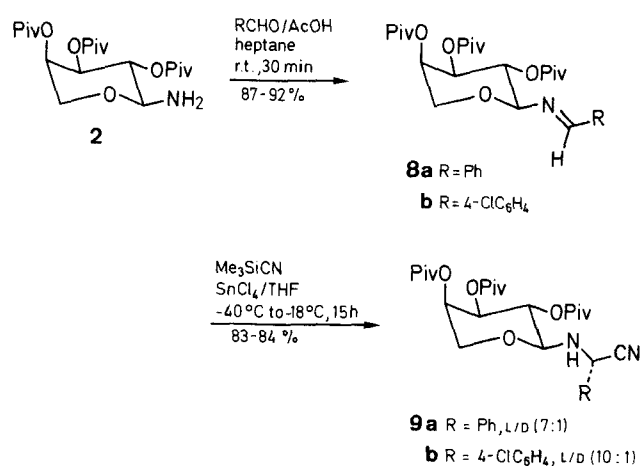
It appeared that the analogous synthetic scheme is also efficient for the synthesis of the *O*-pivaloylated fucosyl-



Scheme 1

amine **3**. The formation of the *O*-acetyl-pyranosyl azides **4**, **5**, their deacetylation and subsequent pivaloylation to give **6** or **7**, respectively, proceed with overall yields of 85%. The hydrogenolysis runs with a yield of more than 90%.

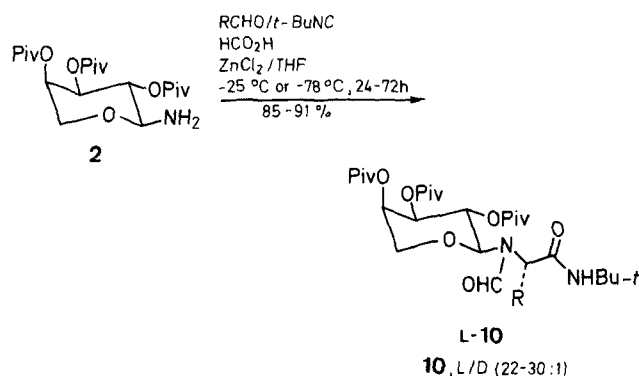
To obtain L-amino nitriles via Strecker syntheses, the arabinosylamine **2** is condensed with aldehydes to give the *N*-arabinosylimines **8** which with trimethylsilyl cyanide/tin tetrachloride furnish the  $\alpha$ -amino nitriles **9**. The diastereoselectivity determined by analytical HPLC directly from the hydrolyzed reaction mixture amounts to 7–10:1 in favor of the L-diastereomer L-**9**.



Scheme 2

Recrystallization of the crude products from heptane delivers the diastereomerically pure L-amino nitriles with 83–84% yield. Hydrolysis of a sample of pure L-**9a** with hydrogen chloride/formic acid<sup>4</sup> exclusively forms L-phenylglycine, according to TLC of the obtained product on a "chiral plate".<sup>10</sup>

The arabinosylamine **2** applied in Ugi four-component<sup>11</sup> reactions shows a slightly enhanced reactivity in comparison to the galactosylamine. At  $-25^{\circ}\text{C}$ , in the cases of reactive aliphatic aldehydes at  $-78^{\circ}\text{C}$ , **2** reacts with aldehydes, *tert*-butyl isocyanide and formic acid in the presence of zinc chloride in tetrahydrofuran to form the *N*-formyl-*N*-arabinosyl amino acid amides **10** in almost quantitative yield.<sup>8</sup> The diastereoselectivity achieved is high leading to a preferred formation of the *L*-amino acid diastereomers **L-10** of 22:1 to 30:1.

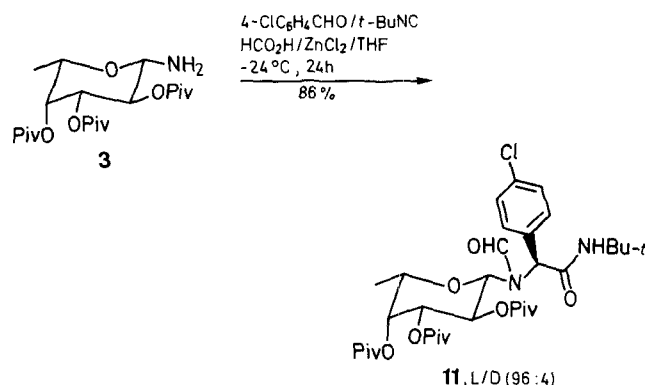


Scheme 3

Pure *L*-amino acid diastereomers **L-10** are isolated in high yield (Table 1) by simple purification procedures. The aromatic compounds **10c-e** can be purified either by crystallization from heptane or by flash-chromatography whereas the phenylalanine derivative **10a** favorably is purified by flash-chromatography. The *tert*-leucin derivative **10b** has to be crystallized from methanol/water.

The *L*-fucopyranosylamine **3** is a likewise efficient stereodifferentiating auxiliary in the Ugi reaction. With 4-chlorobenzaldehyde, *tert*-butyl isocyanide, formic acid and zinc chloride the *N*-fucosyl-(4-chlorophenyl)glycine

derivative **11** is obtained with diastereoselectivity of 24:1 in favor of the *L*-diastereomer. Recrystallization from dichloromethane/heptane gives pure **L-11**.



Scheme 4

The free enantiomerically pure *L*-amino acids can easily be released from the carbohydrate templates by a two-step acidic hydrolysis. Treatment of the *N*-arabinosyl derivatives **10** with hydrogen chloride/methanol results in the removal of the formyl group. Subsequent addition of water causes the smooth and quantitative cleavage of the *N*-glycosidic bond. Extraction of the obtained aqueous solution of the *L*-amino acid amide hydrochlorides **12** with pentane permits the quantitative recover of the carbohydrate template 2,3,4-tri-*O*-pivaloyl-*D*-arabinose **13**. Hydrolysis of the amides **12** is achieved with 6*N* hydrogen chloride at  $80^{\circ}\text{C}$  and subsequent deprotonation with ion exchange resin delivers the free *L*-amino acids **14** (see Table 2).

Comparison of the optical rotation values of the synthesized *L*-amino acids with those reported in the literature (see Table 2) reveals that only the thienyl compounds **14d** partly racemizes ( $\sim 10\%$ ) under the con-

**Table 1.** Diastereoselective Ugi Synthesis of *N*-Arabinosyl Amino Acid Amides **10** Using Tri-*O*-pivaloyl- $\alpha$ -*D*-arabinopyranosylamine (**2**)

Product	R	Temp./Time ( $^{\circ}\text{C}$ )/h	Kinetic Ratio <sup>a</sup> 2L/2D	Yield of <b>L-10</b> (%)	mp. ( $^{\circ}\text{C}$ )	$[\alpha]_{\text{D}}^{20}$ ( $c = 1$ , MeOH)	Molecular Formula <sup>b</sup>	<sup>1</sup> H-NMR (CDCl <sub>3</sub> /TMS) $\delta$	<sup>1</sup> H-NMR (CDCl <sub>3</sub> /TMS) $\alpha$ -CH(s)
<b>10a</b>	Bn	$-78/24$	97:3	87 <sup>d</sup>	amorphous	$-2.6^e$	C <sub>34</sub> H <sub>52</sub> N <sub>2</sub> O <sub>9</sub> (632.8)	5.87* 8	3.90* <sup>r</sup> 4.52
<b>10b</b>	<i>t</i> -Bu	$-25/72$	97:3	85 <sup>b</sup>	235	$-20.4^e$	C <sub>31</sub> H <sub>54</sub> N <sub>2</sub> O <sub>9</sub> (598.8)	6.00* 5.90	4.0-3.5 <sup>1</sup> —
<b>10c</b>	4-ClC <sub>6</sub> H <sub>4</sub>	$-25/24$	98:2	91 <sup>j</sup>	202	+36.8	C <sub>33</sub> H <sub>49</sub> ClN <sub>2</sub> O <sub>9</sub> (653.2)	5.17* 5.99	5.01* 5.11
<b>10d</b>	2-furyl	$-25/24$	96:4	85 <sup>d</sup>	146	+9.9	C <sub>31</sub> H <sub>48</sub> N <sub>2</sub> O <sub>10</sub> (608.7)	5.80* 4.99	5.09* 5.58
<b>10e</b>	2-thienyl	$-25/24$	96:4	85 <sup>j</sup>	163	+13.5	C <sub>31</sub> H <sub>48</sub> N <sub>2</sub> O <sub>9</sub> S (624.8)	5.80* 4.96	5.21* 5.51

<sup>a</sup> HPLC on 120-5  $\mu$  C18 in MeOH/20% H<sub>2</sub>O.

<sup>b</sup> Satisfactory elemental analysis obtained: C  $\pm 0.1$ , H  $\pm 0.15$ , N  $\pm 0.1$ .

<sup>c</sup>  $J_{1,2} = 9.4-9.6$  Hz.

<sup>d</sup> Purified by flash-chromatography, light petroleum ether/EtOAc (5:1).

<sup>e</sup>  $c = 2$ .

<sup>r</sup> dd ( $J_a = 5.3$  Hz,  $J_b = 10.5$  Hz).

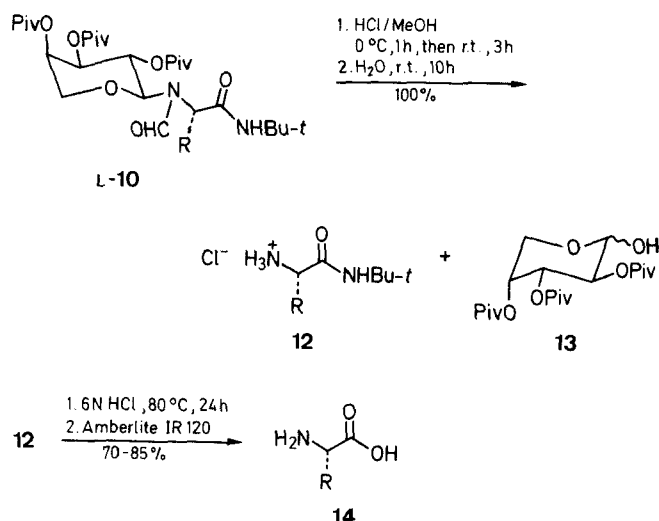
<sup>8</sup> Not detectable.

<sup>h</sup> Recrystallized from MeOH/H<sub>2</sub>O.

<sup>i</sup> (m, 3H, 5-H, 5'-H,  $\alpha$ -CH).

<sup>j</sup> Recrystallized from heptane.

\* Major rotamer.



Scheme 5

**Table 2.** Two-Step Hydrolysis of *N*-Arabinosyl Amino Acid Amides **10** and Synthesis of L-Amino Acids **14**

Product	R	Overall Yield (%)	$[\alpha]_D^{20}$ [Lit. $[\alpha]_D$ ]
<b>14a</b>	<i>t</i> -Bu	70	+8.5 ( <i>c</i> = 2, 1.5N HCl), $[[\alpha]_D^{20} + 9.0$ ( <i>c</i> = 3, 5N HCl)] <sup>13</sup>
<b>14b</b>	Bn	82	-33.3 ( <i>c</i> = 0.5, H <sub>2</sub> O), $[[\alpha]_D^{25} - 34.8$ ( <i>c</i> = 1, H <sub>2</sub> O)] <sup>14</sup>
<b>14c</b>	4-ClC <sub>6</sub> H <sub>4</sub>	85	+139.5 ( <i>c</i> = 1, 1N HCl), $[[\alpha]_D^{20} - 138.7$ ( <i>c</i> = 1, 1N HCl)] <sup>15</sup>
<b>14d</b>	2-thienyl	80	+58.1 ( <i>c</i> = 0.5, H <sub>2</sub> O), $[[\alpha]_D^{23} + 73.4$ ( <i>d</i> = 1, H <sub>2</sub> O)]

\* (*R*)-Enantiomer.

ditions applied. The other amino compounds are isolated as pure L-enantiomers.

In conclusion, the D-arabinosylamine **2** and the L-fucosylamine **3** are efficient stereodifferentiating templates in the synthesis of enantiomerically pure L-amino acids according to the Strecker or the Ugi methodology. They are fortunately complementary to the galactosylamine which is the efficient auxiliary for the synthesis of D-amino acids.<sup>6</sup>

TLC was performed on Silica Gel 60 F<sub>254</sub> (E. Merck, Darmstadt, Germany), detection with UV light ( $\lambda$  = 254 nm) and with 0.2% 3-methoxyphenol/2N H<sub>2</sub>SO<sub>4</sub>; amino acid compounds were detected with 0.3% ninhydrine in methanolic AcOH (3%). Flash-chromatography was carried out on silica gel MN 60 (0.04–0.063 mm), Macherey and Nagel, Düren, Germany. For TLC of amino acids "chiral plate",<sup>10</sup> Macherey and Nagel was used. Analytical HPLC was performed with a LKB 2150 equipment including a LKB 2140 Rapid Spectral Detektor (diode-array-detection 190–370 nm), using Nucleosil 120-5  $\mu$  C-18, reversed phase. 400 MHz <sup>1</sup>H- and 100.6 MHz <sup>13</sup>C-NMR spectra were recorded on a Bruker AM-400 in CDCl<sub>3</sub> with TMS as internal standard. Optical rotations were measured with a Perkin Elmer 241 polarimeter.

### 2,3,4-Tri-*O*-acetyl- $\beta$ -L-fucopyranosyl Azide (**5**):

To 1,2,3,4-Tetra-*O*-acetyl- $\alpha$ , $\beta$ -L-fucopyranose<sup>12</sup> (0.15 mol) dissolved in CH<sub>2</sub>Cl<sub>2</sub> (350 mL), Me<sub>3</sub>SiN<sub>3</sub> (22.5 mL) and, subsequently, SnCl<sub>4</sub> (3 mL) are added. After 3 h at r.t. the mixture is extracted

with H<sub>2</sub>O (3  $\times$  100 mL), sat. aq NaHCO<sub>3</sub> (3  $\times$  100 mL) and again with H<sub>2</sub>O (100 mL), dried (MgSO<sub>4</sub>) and evaporated in vacuo to give **5**; yield: 78%; mp 106°C;  $[\alpha]_D^{20} + 20.9^\circ$  (*c* = 1, CHCl<sub>3</sub>).

C<sub>12</sub>H<sub>16</sub>N<sub>3</sub>O<sub>7</sub> calc. C 45.86 H 5.13 N 13.31  
(314.3) found 45.66 5.18 13.37

<sup>1</sup>H-NMR (CDCl<sub>3</sub>/TMS):  $\delta$  = 4.55 (d, 1 H,  $J_{1,2}$  = 8.7 Hz, 1-H), 5.00 (dd, 1 H,  $J_{2,3}$  = 10.3 Hz, 3-H), 5.11 (dd, 1 H, 2-H), 5.23 (m, 1 H,  $J_{3,4}$  = 3.4 Hz, 4-H).

<sup>13</sup>C-NMR (CDCl<sub>3</sub>/TMS):  $\delta$  = 15.94 (CH<sub>3</sub>), 68.23, 69.94, 71.13, 71.52 (C-2–C-5), 88.16 (C-1).

### $\alpha$ -D-Arabinopyranosyl Azide and $\beta$ -L-Fucopyranosyl Azide:

To a solution of 2,3,4-tri-*O*-acetyl- $\alpha$ -D-arabinopyranosyl azide<sup>9</sup> (**4**; 0.1 mol) or 2,3,4-tri-*O*-acetyl- $\beta$ -L-fucopyranosyl azide (**5**; 90 mmol), in MeOH (200 mL), 1 N NaOMe in MeOH (1 mL) is added. After 2 h, the solution is neutralized using ion exchange resin IR 200 (H<sup>+</sup> form, 3 g), filtered and the solvent is evaporated in vacuo.

$\alpha$ -D-Arabinopyranosyl Azide: yield: 100%; mp 93°C;  $[\alpha]_D^{22} - 21.2^\circ$  (*c* = 1, H<sub>2</sub>O).

C<sub>5</sub>H<sub>9</sub>N<sub>3</sub>O<sub>4</sub> calc. C 34.29 H 5.18 N 23.99  
(175.1) found 34.20 5.17 23.95

<sup>13</sup>C-NMR (CDCl<sub>3</sub>/DMSO-*d*<sub>6</sub>/TMS):  $\delta$  = 67.66, 67.85, 70.20, 72.50 (C-2–C-5), 90.65 (C-1).

$\beta$ -L-Fucopyranosyl Azide: yield: 100%; mp 84°C;  $[\alpha]_D^{20} + 24.9^\circ$  (*c* = 1, MeOH).

C<sub>6</sub>H<sub>11</sub>N<sub>3</sub>O<sub>4</sub> calc. C 38.08 H 5.86 N 22.22  
(189.2) found 38.07 5.94 22.18

<sup>13</sup>C-NMR (DMSO-*d*<sub>6</sub>/TMS):  $\delta$  = 16.46 (CH<sub>3</sub>), 69.93, 70.84, 72.42, 73.41 (C-2–C-5), 90.44 (C-1).

### 2,3,4-Tri-*O*-pivaloyl-glycosyl Azides **6**, **7**:

To a solution of the  $\alpha$ -D-arabinopyranosyl azide (0.1 mol) or of the  $\beta$ -L-fucopyranosyl azide (0.1 mol), respectively, in pyridine (150 mL) at 0°C, pivaloyl chloride (40 mL) is added dropwise. After 24 h at r.t. pyridine and pivaloyl chloride are evaporated in vacuo, the residue dissolved in CH<sub>2</sub>Cl<sub>2</sub> (200 mL), is washed with 2N HCl (100 mL), sat. aq NaHCO<sub>3</sub> (5  $\times$  50 mL) and H<sub>2</sub>O (100 mL), dried (MgSO<sub>4</sub>) and concentrated in vacuo. Recrystallization from MeOH delivers pure compounds:

2,3,4-Tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosyl Azide (**6**): yield: 89%; mp 90°C;  $[\alpha]_D^{22} + 0.93^\circ$  (*c* = 1, CHCl<sub>3</sub>).

C<sub>20</sub>H<sub>33</sub>N<sub>3</sub>O<sub>7</sub> calc. C 56.19 H 7.78 N 9.83  
(427.5) found 56.15 7.77 9.92

<sup>1</sup>H-NMR (CDCl<sub>3</sub>/TMS):  $\delta$  = 4.54 (d, 1 H,  $J_{1,2}$  = 9.7 Hz, 1-H), 5.08 (dd, 1 H,  $J_{3,4}$  = 3.3 Hz, 3-H), 5.19 (dd, 1 H, 2-H), 5.23 (m, 1 H, 4-H).

2,3,4-Tri-*O*-pivaloyl- $\beta$ -L-fucopyranosyl Azide (**7**): yield: 84%; mp 80°C;  $[\alpha]_D^{22} - 17.1^\circ$  (*c* = 1.2, CHCl<sub>3</sub>).

C<sub>21</sub>H<sub>35</sub>N<sub>3</sub>O<sub>7</sub> calc. C 57.13 H 7.99 N 9.52  
(441.5) found 57.12 8.01 9.54

<sup>1</sup>H-NMR (CDCl<sub>3</sub>/TMS):  $\delta$  = 4.54 (d, 1 H,  $J_{1,2}$  = 8.6 Hz, 1-H), 5.07 (dd, 1 H,  $J_{3,2}$  = 10.4 Hz, 3-H), 5.16 (dd, 1 H, 2-H), 5.23 (m, 1 H,  $J_{3,4}$  = 3.1 Hz, 4-H).

### Tri-*O*-pivaloyl-glycosylamines **2**, **3**:

A solution of the *O*-pivaloylated glycosyl azide **6** or **7**, respectively, (0.1 mol) in MeOH (250 mL, containing 1–5% of CH<sub>2</sub>Cl<sub>2</sub>) is hydrogenated under atmospheric pressure in the presence of Raney Ni (10 g). After 3 h (TLC control) the catalyst is removed by centrifugation, the solvent is evaporated in vacuo and the remaining residue is recrystallized from MeOH.

2,3,4-Tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosylamine (**2**): yield: 88%; mp 106°C;  $[\alpha]_D^{22} - 46.7^\circ$  (*c* = 1, CHCl<sub>3</sub>).

C<sub>20</sub>H<sub>35</sub>NO<sub>7</sub> calc. C 59.83 H 8.79 N 3.49  
(401.5) found 59.72 8.81 3.29

$^1\text{H-NMR}$  ( $\text{CDCl}_3/\text{TMS}$ ):  $\delta$  = 4.02 (d, 1 H,  $J_{1,2}$  = 8.4 Hz, 1-H), 5.01 (dd, 1 H, 2-H), 5.07 (dd, 1 H,  $J_{3,2}$  = 10.2 Hz,  $J_{3,4}$  = 3.3 Hz, 3-H), 5.18 (m, 1 H, 4-H).

**2,3,4-Tri-*O*-pivaloyl- $\beta$ -L-fucopyranosylamine (3):** yield: 91%; mp 52°C;  $[\alpha]_D^{22}$  = -20.5° ( $c$  = 1,  $\text{CHCl}_3$ ).

$\text{C}_{21}\text{H}_{37}\text{NO}_7$	calc.	C 60.70	H 8.97	N 3.37
(415.2)	found	60.66	8.87	3.31

$^1\text{H-NMR}$  ( $\text{CDCl}_3/\text{TMS}$ ):  $\delta$  = 4.10 (d, 1 H,  $J_{1,2}$  = 8.7 Hz, 1-H), 4.97 (dd, 1 H, 2-H), 5.09 (dd, 1 H,  $J_{3,2}$  = 10.3 Hz,  $J_{3,4}$  = 3.3 Hz, 3-H), 5.21 (m, 1 H, 4-H).

***N*-Benzylidene-2,3,4-tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosylamines 8:**

To a solution of the arabinosylamine **2** (20 mmol) in heptane (30 mL), the corresponding aldehyde (30 mmol) and 30 drops of AcOH are added. After 30 min the separated  $\text{H}_2\text{O}$  is trapped by addition of  $\text{Na}_2\text{SO}_4$  (2 g). The mixture is filtered. On cooling of the filtrate to 0°C, the aldimine **8** crystallizes. It is collected by filtration and rapidly washed with a small amount of pentane.

***N*-Benzylidene-2,3,4-tri-*O*-pivaloyl- $\alpha$ -arabinopyranosylamine (8a):** yield: 87%; mp 149°C;  $[\alpha]_D^{22}$  + 4.7° ( $c$  = 1,  $\text{CHCl}_3$ ).

$\text{C}_{27}\text{H}_{39}\text{NO}_7$	calc.	C 66.24	H 8.03	N 2.86
(489.6)	found	66.08	8.16	2.70

$^{13}\text{C-NMR}$  ( $\text{CDCl}_3/\text{TMS}$ ):  $\delta$  = 94.50 (C-1), 161.56 (C=N).

***N*-(4-Chlorobenzylidene)-2,3,4-tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosylamine (8b):** yield: 92%; mp 178°C;  $[\alpha]_D^{22}$  + 6.9° ( $c$  = 1,  $\text{CHCl}_3$ ).

$\text{C}_{27}\text{H}_{38}\text{ClNO}_7$	calc.	C 61.88	H 7.31	N 2.67
(524.1)	found	61.88	7.39	2.59

$^{13}\text{C-NMR}$  ( $\text{CDCl}_3/\text{TMS}$ ):  $\delta$  = 93.48 (C-1), 159.90 (C=N).

***N*-(2,3,4-Tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosyl)-L-amino Nitriles 9:**

To a solution of  $\text{Me}_3\text{SiCN}$  (2.4 g, 20 mmol) and  $\text{SnCl}_4$  (20 mmol) in THF (200 mL) at -40°C, a solution of the imine **8** (15 mmol) in THF (10 mL) is added within 5 min. After 15 h at -18°C, the solvent is evaporated. The residue dissolved in  $\text{CH}_2\text{Cl}_2$  (200 mL) is extracted with 2N HCl (100 mL), sat. aq  $\text{NaHCO}_3$  (3  $\times$  100 mL) and with  $\text{H}_2\text{O}$ , dried ( $\text{MgSO}_4$ ) and concentrated in vacuo. The remaining residue is investigated by HPLC and, finally recrystallized from heptane to give the pure L-amino nitriles **L-9**.

***N*-(2,3,4-Tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosyl)-L-phenylglycinonitrile (L-9a):** yield: 83%; mp 168°C;  $[\alpha]_D^{22}$  - 51.0° ( $c$  = 1,  $\text{CHCl}_3$ ).

$\text{C}_{28}\text{H}_{40}\text{N}_2\text{O}_7$	calc.	C 65.10	H 7.80	N 5.42
(516.6)	found	64.94	7.82	5.42

$^{13}\text{C-NMR}$  ( $\text{CDCl}_3/\text{TMS}$ ):  $\delta$  = 50.24 ( $\alpha$ -C), 87.43 (C-1), 119.43 (C $\equiv$ N).

***N*-(2,3,4-Tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosyl)-L-(4-chlorophenyl)glycinonitrile (L-9b):** yield: 84%; mp 178°C;  $[\alpha]_D^{22}$  - 47.1° ( $c$  = 1,  $\text{CHCl}_3$ ).

$\text{C}_{28}\text{H}_{39}\text{ClN}_2\text{O}_7$	calc.	C 61.03	H 7.13	N 5.08
(551.1)	found	60.87	7.03	5.19

$^{13}\text{C-NMR}$  ( $\text{CDCl}_3/\text{TMS}$ ):  $\delta$  = 49.64 ( $\alpha$ -C), 87.47 (C-1), 119.01 (C $\equiv$ N).

***N*-Formyl-*N*-glycosyl Amino Acid *N*-tert-Butylamides 10, 11; General Procedure:**

To a solution of the glycosylamine **2** or **3**, respectively, (4 mmol), the corresponding aldehyde (4.1 mmol), formic acid (4.4 mmol) and *t*-BuNC (4.2 mmol) in THF (30 mL), cooled to -25°C (for **10a** - 78°C),  $\text{ZnCl}_2$  (4 mmol, as 2.2 molar solution of the  $\text{Et}_2\text{O}$  complex in  $\text{CH}_2\text{Cl}_2$ ) is added. The reaction is monitored by TLC (light petroleum ether/ $\text{EtOAc}$ ). After complete disappearance of **2**, **3**, the solvent is evaporated in vacuo, the residue dissolved in  $\text{CH}_2\text{Cl}_2$  (50 mL) is extracted with sat. aq  $\text{NaHCO}_3$  (2  $\times$  100 mL) and with  $\text{H}_2\text{O}$  and dried ( $\text{MgSO}_4$ ). The solvent is evaporated in vacuo. The crude mixture of diastereomers obtained almost quantitatively is investigated by HPLC (see Table 1). Recrystallization or flash-chromatography delivers the pure *N*-formyl-*N*-(2,3,4-tri-*O*-pivaloyl- $\alpha$ -D-arabinopyranosyl)-L-amino acid *N*-tert-butylamides **10** in high yield (Results and characterization, see, Table 1). From

the fucosylamine, *N*-formyl-*N*-(2,3,4-tri-*O*-pivaloyl- $\beta$ -L-fucopyranosyl)-L-(4-chlorophenyl)glycine *N*-tert-butylamide (**L-11**) is obtained: Ratio of diastereomers (HPLC) (L/D) = 96:4; yield: 86% (recrystallized from heptane); mp 226°C;  $[\alpha]_D^{22}$  + 52.9° ( $c$  = 1,  $\text{CHCl}_3$ ).

$\text{C}_{34}\text{H}_{51}\text{ClN}_2\text{O}_9$	calc.	C 61.18	H 7.65	N 4.19
(666.8)	found	61.44	7.59	4.21

$^1\text{H-NMR}$  ( $\text{CDCl}_3/\text{TMS}$ ):  $\delta$  = 5.46, 5.50\* (s, 1 H,  $\alpha$ -CH), 5.85\* (d, 1 H,  $J_{1,2}$  = 8.9 Hz, 1-H), 8.14\*, 8.36 (s, 1 H, CHO), (\*: Major rotamer).

**Hydrolysis of *N*-Glycosyl-L-amino Acid Amides L-10; General Procedure:**

A sat. solution of HCl in MeOH (3 mL) is added to the *N*-glycosyl-L-amino acid amides **L-10** (2 mmol) dissolved in dry MeOH (10 mL). The mixture is stirred 1 h at 0°C and 3 h at r.t.  $\text{H}_2\text{O}$  (2 mL) is added and the mixture stirred for 10 h. After evaporation of the solvent, the residue is dissolved in  $\text{H}_2\text{O}$  (25 mL). The solution is extracted with pentane (2  $\times$  20 mL). From the dried pentane solution, tri-*O*-pivaloyl-D-arabinopyranose (**13**) is recovered almost quantitatively (> 96%). The aqueous solution is evaporated to dryness to give the amino acid amides **12** quantitatively. They are heated in 6N HCl at 80°C for 24 h. The solution is evaporated to dryness and, toluene (2  $\times$  10 mL) is distilled off from the residue, which is then dissolved in  $\text{H}_2\text{O}$  and loaded on an ion exchange column (Amberlite IR 200). After the resin has been washed to neutral reaction of the eluent, the amino acids are eluted with aq  $\text{NH}_4\text{OH}$  (3%). Evaporation of the ammonium salt solution in vacuo gives the L-amino acids **14** in crystalline form (see, Table 2).

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