

Article

Nanoscale graphene oxide sheets as highly efficient carbocatalysts in green oxidation of benzylic alcohols and aromatic aldehydes



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ARTICLE INFO

Article history: Received 19 November 2016 Accepted 22 December 2016 Published 5 April 2017

Keywords: Carbocatalyst Nanoscale graphene oxide Green chemistry Oxidation Metal-free catalyst Colloidal dispersion

ABSTRACT

Nanoscale graphene oxide (NGO) sheets were synthesized and used as carbocatalysts for effective oxidation of benzylic alcohols and aromatic aldehydes. For oxidation of alcohols in the presence of H_2O_2 at 80 °C, the NGOs (20% mass fraction) as carbocatalysts showed selectivity toward aldehyde. The rate and yield of this reaction strongly depended on the nature of substituents on the alcohol. For 4-nitrobenzyl alcohol, <10% of it was converted into the corresponding carboxylic acid after 24 h. By contrast, 4-methoxybenzyl alcohol and diphenylmethanol were completely converted into the corresponding carboxylic acid and ketone after only 9 and 3 h, respectively. The conversion rates for oxidation of aromatic aldehydes by NGO carbocatalysts were higher than those for alcohol oxidation. For all the aldehydes, complete conversion to the corresponding carboxylic acids was achieved using 7% (mass fraction) of NGO at 70 °C within 2–3 h. Possible mechanisms for NGO carbocatalyst structure-dependent oxidation of benzyl alcohols and structure-independent oxidation of aromatic aldehydes are discussed.

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1. Introduction

Because of the mass production and utilization of various organic materials in the modern world, effective and green catalytic approaches are required to reduce the risks of these chemicals to humans and the environment [1–8]. The most widely explored catalytic nanomaterials are different forms of transition metals, such as metal oxides [9] and hybrid materials [10], which need ultraviolet (UV)-visible irradiation to work efficiently. However, these catalytic nanomaterials may induce toxic effects, and can also be complex to remove from the environment [11,12]. Consequently, recent research has focused on development of metal-free catalysts.

Recently, carbocatalysts have been proposed as promising metal-free alternatives to transition metal catalysts [13–16].

Different carbon allotropes have been investigated and used as carbocatalysts [1,13,17–26]. The various carbon allotropes have the same basic graphene-based structure [14,23,24], and in recent years, graphene-based materials have attracted attention as carbocatalysts. Graphene-based structures such as pure graphene, doped graphene, and graphene oxide (GO) have been used as carbocatalysts in various reactions, but the graphene-based carbocatalytic field is still in its infancy [1,18,27–29]. Because of its acidic nature, the most common uses of GO are in organic reactions such as Michael addition, Friedel-Crafts reaction, aza-Michael addition, and ring opening polymerization [30–38]. The first reported application of graphene as a carbocatalyst was of GO for the oxidation of benzyl alcohol [39]. Since then, applications of graphene and/or reduced GO (rGO) sheets to reduction of nitrobenzene [40], oxi-

DOI: 10.1016/S1872-2067(17)62776-1 | http://www.sciencedirect.com/science/journal/18722067 | Chin. J. Catal., Vol. 38, No. 4, April 2017

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dation of 9H-fluorene [41], and oxidation of benzene to phenol [42] have been reported. Although graphene-based carbocatalysts are promising, they require harsh conditions, long reaction time, high catalyst concentrations, and produce low yields. Because defects in carbonaceous skeletons act as effective active sites for carbocatalysis [18,43,44], research on graphene-based carbocatalysts has concentrated on producing defects by adding heteroatoms such as boron, nitrogen, and sulfur [1,18,45]. These defective graphene structures have been widely used in oxidation reactions and produce higher yields than pure graphene or rGO [46–51]. However, synthesis of these structures is often complex, requiring doping reagents and specialized equipment, which makes their widespread application in catalysis difficult [18]. Therefore, more effective carbocatalysts need to be developed.

To date, no one has reported increasing the carbocatalytic activity of graphene sheets by decreasing the dimensions of the sheets. In addition, all previous reports on graphene-based materials have been for solvent free and/or heterogeneous catalytic systems. There have been no reports on the application of graphene-based materials as colloidal dispersion systems, that is, systems at the boundary between homogeneous and heterogeneous catalyst systems, to carbocatalysis. It is expected that a reduction in the size of GO will increase the peroxidase-like activity of the graphene skeleton. This is because any reduction in size will increase the density of defects, especially vacancies at edges, and it has been determined that lone pairs in the zigzag structure of sp^2 bonds at vacancies at edges, which have high delocalization states, are active sites for the peroxidase-like activity of carbonaceous structures [42,52–58]. It is important to retain oxygen functional groups of the graphenic sheets during any size reduction, because they contribute to the ability of nanoscale graphene oxide (NGO) to disperse in aqueous solutions and form a colloidal dispersion system. Both the method for decreasing the size of GO sheets and the magnitude of the size reduction could affect the catalytic performance of the NGO. It has been determined that sonication can provide energy for oxidative cleavage of the C-C bond of GO sheets by O₂ from air [59], but does not lead to physical breaking of the sheets. Moreover, in comparison with thermodynamic methods, sonication results in only partial cleavage at oxygen containing functional groups [60].

The aims of this work were to investigate reducing the dimensions of GO to NGO with minimum loss of oxygen functional groups, and to prepare a colloidal dispersion of a carbocatalysts for oxidation reactions. Because of the benefits of sonication discussed above, we used sonication for the synthesis NGO from GO. After physical and chemical characterization of NGO, its ability to catalyze oxidation of benzylic alcohols was examined in an aqueous medium using H₂O₂ as an oxidant. Further information was obtained by applying the NGO catalyst to oxidation of aromatic aldehydes.

2. Experimental

2.1. Preparation of NGO sheets

A modified Hummers' method [61] coupled with a lengthy sonication step was used for synthesis of the NGO sheets, as reported in another study [62]. Briefly, 0.5 g of graphite and 0.5 g of NaNO3 were stirred in 23 mL of H2SO4 for 12 h at room temperature (RT). The mixture was then placed in an ice bath and 3 g of KMnO4 was slowly added with stirring for 2 h. The temperature was then increased to 40 °C with stirring for 1 h. Next, 40 mL of deionized (DI) water was added to the suspension, and temperature was increased to 90 °C and held at this temperature for 1 h. Then, 100 mL of DI water was added, and after decreasing the temperature to 30 °C, 3 mL of H₂O₂ was added to the mixture. To remove sulfate and manganese ions, the reaction product was repeatedly washed with a 5% (volume fraction) HCl solution and DI water. The solid product was retained and 100 mL of DI water was added, followed by sonication for 8 h. The mixture was then centrifuged at 5000 r/min for 10 min, and the pellet was removed. The supernatant was retained and washed two more times with 100 mL of DI water followed by sonication for 8 h. The second and third centrifugation steps were at 7000 rpm (10 min) and 10000 rpm (30 min), respectively. These washing steps separated out any large particles and/or clusters and the supernatant changed from a turbid brown solution to a clear brown solution, which was used in the carbocatalytic reactions.

2.2. Oxidation of benzylic alcohols by NGO

To study the catalytic effect of the NGO sheets on the oxidation of benzylic alcohols, we used H₂O₂ as an oxidant in an aqueous solution. Various mass fractions of the NGO sheets ((5-200)%) and different reaction temperatures (RT to 100 °C) were investigated. In a preliminary experiment, benzyl alcohol was heated in the presence of H₂O as solvent, an excess amount of H₂O₂ as oxidant, and 200% (mass fraction) of NGO as catalyst at 100 °C for 24 h. To ensure that the only oxidant present was H₂O₂, the reaction was carried out under N₂ atmosphere. To study the role of H₂O₂, the oxidation of benzyl alcohol was also conducted with different concentrations of H₂O₂ (10, 2.2, 1, 0.5 and 0 equivalents (eq.)) in the presence of 100% (mass fraction) NGO in 2 mL of DI water at 100 °C for 24 h. To optimize the different reaction parameters, the effects on the yield were investigated for different benzyl alcohol derivatives (benzyl alcohol, and 4-chloro, 4-methoxy, and 4-nitro derivatives), NGO mass fractions ((10-200)%) reaction temperatures (RT to 100 °C with (20–100)% (mass fraction) of NGO and 2.2 eq. of H₂O₂), and reaction time (1-24 h with 20% (mass fraction) of NGO and 2.2 eq. of H_2O_2 at 80 °C). The role of substituents on the benzylic carbon in the oxidation process was investigated by studying the oxidation of 1-phenylethanol and diphenylmethanol in the presence of 20% (mass fraction) of NGO and 1.1 eq. of H₂O₂ at 80 °C for 24 h. Finally, to highlight the catalytic performance of the NGO, the oxidation reactions of all of the benzyl alcohol derivatives were conducted with H2O2 but without NGO at 100 °C for 24 h. The progress of all reactions was monitored by thin layer chromatography (aluminum sheets, 20 × 20 cm, Merck Millipore) and gas chromatography (PHILIPS PU4500). After completion of the reaction the prod-

2.3. Oxidation of aromatic aldehydes by NGO

The performance of NGO sheets as carbocatalysts was also investigated for the oxidation of aldehydes (benzaldehyde, and its 4-chloro, 4-hydroxy, and 4-nitro derivatives). To investigate the role of NGO in the oxidation of each benzaldehyde derivative to the corresponding carboxylic acid, the reaction was performed with 100% (mass fraction) of NGO in the absence of H₂O₂ at reaction temperatures ranging from RT to 100 °C under the ambient atmosphere for 24 h. Then, the reaction conditions were optimized as follows: concentration of NGO, (0–100)% (mass fraction) of NGO with 1.1 eq. of H₂O₂ at 80 °C for 12 h; reaction temperature, 7% (mass fraction) of NGO with 1.1 eq. of H₂O₂ at RT–80 °C for 12 h; reaction time, 7% (mass fraction) of NGO with 1.1 eq. of H₂O₂ at 70 °C. All reactions were continuously monitored by thin layer chromatography and gas chromatography.

2.4. The effect of oxidation conditions on the structure of NGO

Because NGO is a carbonaceous structure and can undergo oxidation, the effects of the oxidation reaction conditions on the structure of NGO were studied. Fourier transform infrared spectroscopy (FTIR) and UV-visible spectroscopy were used to analyze structure of NGO after reaction with H_2O_2 at 80 °C for 8 h.

2.5. Oxidation by similar catalysts

To further understand the effects of various characteristics of the NGO catalysts on the oxidation reactions, some similar catalysts were also used and the results were compared. The

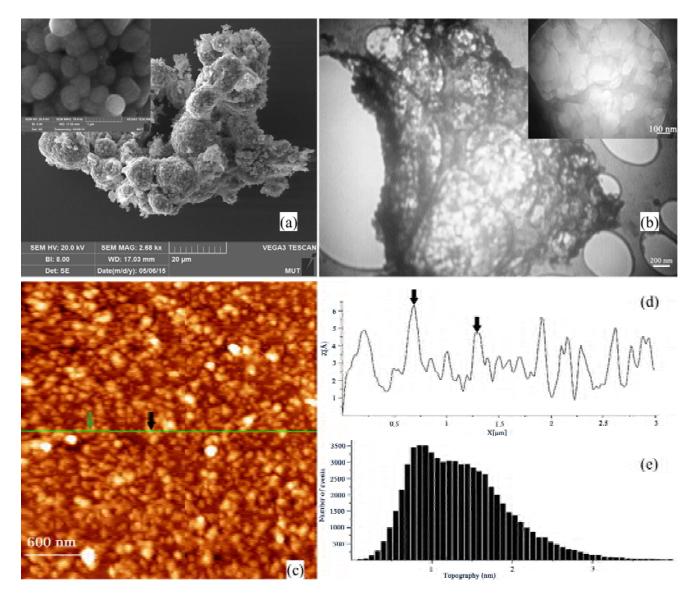


Fig. 1. (a) Scanning electron microscopy image of synthesized NGO clusters, and a magnification (inset); (b) transmission electron microscopy image of synthesized NGO sheets, and a magnification (inset); (c) atomic force microscopy image of the NGO structure; (d) height profile diagram of a line; (e height profile histogram of the atomic force microscopy image.

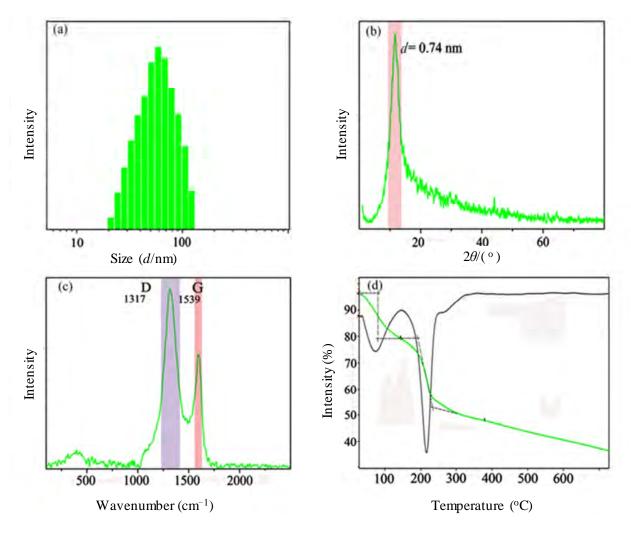


Fig. 2. (a) Dynamic light scattering histogram; (b) X-ray powder diffraction pattern; (c) Raman spectrum; (d) Thermogravimetric analysis/differential thermal analysis of NGO.

other catalysts were NGO-amide, acetic acid, benzoic acid, and epoxy cyclohexane. The oxidation reactions of benzyl alcohol and benzaldehyde were examined using 20% (mass fraction) of each catalyst in the presence of H_2O_2 at 100 °C for 24 h. NGO-amide was prepared by converting the carboxylic acid groups to amides by addition of aniline according to an established method [63]. Moreover, to study the oxidation of alcohols by peroxy acids, we used 1.8 eq. of *meta*-chloroperbenzoic acid (mCPBA) as an oxidant instead of H_2O_2 in the oxidation of benzyl alcohol. The reaction was also investigated by adding a stoichiometric amount of KI as a radical scavenger [64] to the reaction medium.

3. Results

3.1. Characterization of NGO sheets

The morphology, size, and size distribution of the NGO sheets were studied by scanning electron microscopy, transmission electron microscopy, atomic force microscopy, and dynamic light scattering (DLS) (Figs. 1 and 2). The scanning electron microscopy images showed highly porous NGO clusters (Fig. 1(a)). The formation of clusters could be assigned to aggregation of the NGO sheets in the following two stages: (1) initial aggregation of the NGO sheets, which gave particles with diameters of approximately 500 nm, and (2) aggregation of the particles to form clusters with dimensions of approximately 100 μ m. The transmission electron microscopy, atomic force microscopy, and DLS results showed these clusters could disintegrate into sheets with nanoscale dimensions under sonication. The sheets were less than 100 nm wide (Fig. 1(b) and (c)). The thickness of the sheets (~1 nm, Fig. 1(d) and (e)) was consistent with the thickness of single-layer GO sheets (~0.8 nm) [65–67]. The DLS histogram (Fig. 2(a)) showed that the average width of the NGO sheets was approximately 60 nm.

The X-ray powder diffraction pattern of the NGO sheets (Fig. 2(b)) showed only one diffraction peak at $2\theta = 11.63^{\circ}$, which corresponded to a *d*-spacing of approximately 0.74 nm and was consistent with the typical thickness of GO sheets. There was no diffraction peak at $2\theta = 26.30^{\circ}$, which is characteristic of the *d*-spaceing of graphite (~0.34 nm) [68], which indicated that effective oxidation of the starting graphitic materials had occurred.

The Raman spectrum of the NGO sheets (Fig. 2(c)) showed

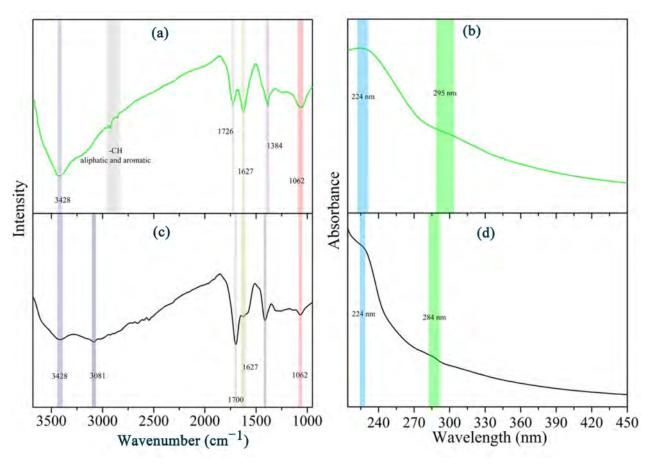


Fig. 3. (a) Fourier transform infrared (FTIR) spectrum of unreacted NGO; (b) Ultraviolet (UV)-visible spectrum of unreacted NGO; (c) FTIR spectrum of NGO after oxidation; (d) UV-visible spectrum of NGO after oxidation.

two bands for carbon at 1540 and 1317 cm⁻¹ for the G and the D bands, respectively. In Raman spectroscopy, the G band (~1580 cm⁻¹) results from E_{2g} phonon scattering from the graphitic structure and the D band (~1350 cm⁻¹) originates from the breathing mode of κ -point phonons of A_{1g} symmetry of the *sp*³ defect bonds [69,70]. The D band can also arise from amorphous carbon species, edge defects, grain boundaries, and vacancies in disordered carbonaceous structures [71]. The ratio of the intensities of these bands (I_G/I_D) can be used to measure the *sp*² domain size of a carbon structure with both *sp*² and *sp*³ bonds. In this work, the I_G/I_D ratio was 0.637, indicating the presence of a high level of disorder/defects in the NGO structure, which could act as active sites in catalytic reactions.

The thermogravimetric analysis/differential thermal analysis results of NGO samples under N₂ (Fig. 2(d)) showed two major mass losses. The first mass loss stage was from 50 to 110 °C with a 21% mass reduction because of loss of water. The second mass loss stage was from 140 to 400 °C with a 31% mass reduction corresponding to loss of labile oxygen containing functional groups, particularly carboxylic acid groups, to form CO₂ and CO gas [59,60,72].

The molecular structure of the NGO sheets was further investigated by FTIR spectroscopy. The FTIR spectrum (Fig. 3(a)) exhibited the following characteristic peaks: 3428 cm⁻¹ for O–H stretching vibrations of phenols, alcohols, carboxylic acid, and adsorbed water; 1726 cm⁻¹ for C=O stretching vibrations of

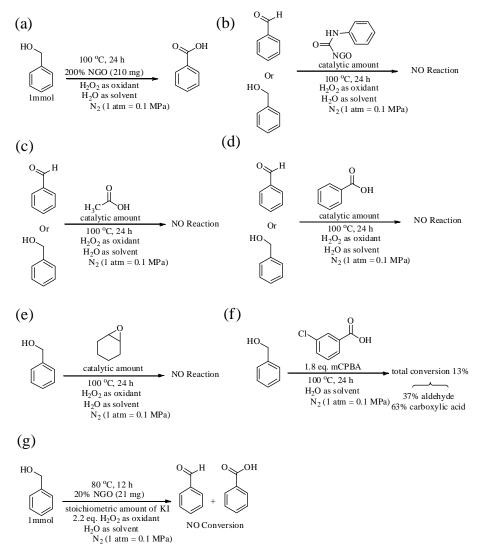
carboxylic acid; 1627 cm^{-1} for C–C stretching in-ring vibrations of benzene rings; 1384 cm^{-1} for C–C stretching in-ring vibrations of benzene rings, C–H bending and rocking of alkanes, and O–H deformations in C–OH groups; and 1062 cm^{-1} for C–O stretching of alcohols, carboxylic acid, and ethers. These results confirmed the presence of a variety oxygen containing functional groups on the NGO sheets.

The UV-visible spectrum of the NGO sheets (Fig. 3(b)) showed an absorption peak at 224 nm for the $\pi \rightarrow \pi^*$ transition of C=C bonds in the sp^2 domain of the carbon skeleton [73]. In addition, a shoulder at 295 nm was assigned to the $n \rightarrow \pi^*$ transition of C=O bonds [74]. It is worth noting that a photoluminescence peak was not detected for the NGO sheets with excitation at 330 nm at pH = 7. This is consistent with the nanoscale dimensions (100 nm) of the NGO sheets [75]. These results show that the NGO sheets do not behave as quantum dots.

To investigate if the NGO contained heavy metals, it was analyzed by inductively coupled plasma optical emission spectrometry. With a detection limit of 100 ppb, no heavy metals were detected in an aqueous suspension of the NGO.

3.2. Oxidation of benzylic alcohols by the NGO carbocatalyst

In oxidation of benzyl alcohol derivatives by the NGO catalyst, all of the alcohols were oxidized and the reaction did not stop at the aldehyde but proceeded to the carboxylic acid

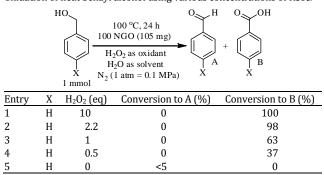


Scheme 1. Oxidation of benzyl alcohol and/or benzaldehyde in the presence of (a) NGO, (b) NGO-amide, (c) acetic acid, (d) benzoic acid, and (e) epoxy cyclohexane as catalysts, (f) *meta*-chloroperbenzoic acid (oxidant) and (g) KI (radical scavenger).

(Scheme 1(a)). Based on the reaction optimization experiments, the optimum conditions were 2.2 eq. of H_2O_2 (Table 1), 20% (mass fraction) of NGO (Table 2), and a reaction temperature of 80 °C (Table 3). The low yield for oxidation of benzyl alcohols in the absence of NGO confirmed the NGO acted as a catalyst (Table 2). Altering the concentration of H_2O_2 in the reaction did not greatly affect the product selectivity of benzyl

Table 1

Oxidation of neat benzyl alcohol using various concentrations of H₂O₂.



alcohol oxidation, which indicates that only NGO (not H₂O₂) acts as a catalyst in this reaction (Table 1). Different derivatives of benzyl alcohol exhibited different ratios of aldehyde/carboxylic acid during the oxidation process, and also required different reaction time to reach completion. These results could be attributed to the dependence of the reaction rate on the nature of substituents on the benzyl alcohols, and the rates were in the following order: $-OMe > -H > -Cl > -NO_2$. Because of this dependence, the reaction yield for the oxidation of 4-nitrobenzyl alcohol was low (Table 4). The oxidation results for secondary and primary benzylic alcohols were comparable (Table 5). The highest reaction rate was observed for diphenylmethanol, indicating the role of the substituents groups on the benzylic carbon was in the order $-Ph >> -H > -CH_3$.

3.3. Oxidation of aromatic aldehydes by the NGO carbocatalyst

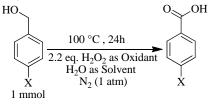
In the oxidation of benzaldehyde derivatives, the NGO sheets alone could not act as an oxidant (Table 6) and the reac-

tion only occurred in the presence of H_2O_2 . In fact, H_2O_2 could induce the reaction even with a low mass fraction of the NGO

catalyst (7%, Tables 7 and 8). The optimum NGO catalyst mass fraction and reaction temperature were 7% and 70 $^\circ C$, respec-

Table 2

Oxidation of benzyl alcohol derivatives using NGO catalysts with various concentrations.

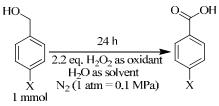


Entw	NGO (%) -	4-Choloro benzyl alcohol		4-Methoxy benzyl alcohol		Benzyl alo	cohol	4-Nitro benzyl alcohol		
Entry	NGO (%)	Conversion (%)	C.W. a (mg)	Conversion (%)	C.W. a (mg)	Conversion (%)	C.W. ^a (mg)	Conversion (%)	C.W. ^a (mg)	
1	200	95	284	99	276	98	210	8	306	
2	100	95	142	99	138	97	105	9	153	
3	50	96	71	99	69	97	52	8	76	
4	30	94	43	99	41	97	32	8	46	
5	20	95	28	99	28	96	21	7	31	
6	10	31	14	63	14	43	10	<5	15	
7	0	<5	0	<5	0	<5	0	<5	0	

^a Catalyst mass (mg).

Table 3

Oxidation of benzyl alcohol derivatives at various reaction temperatures in the presence of NGO catalysts.



Entry	Temperature (ºC)	NGO (wt%)	4-Chloro benzyl alcohol conversion (%)	4-Methoxy benzyl alcohol conversion (%)	Benzyl alcohol conversion (%)	4-Nitro benzyl alcohol conversion (%)
1	RT	100	0	0	0	0
2	60	100	<5	<5	<5	0
3	70	100	31	42	38	0
4	80	100	94	100	97	8
5	90	100	95	100	97	8
6	100	100	95	100	97	9
7	RT	20	0	0	0	0
8	60	20	0	<5	0	0
9	70	20	18	39	38	0
10	80	20	93	100	96	7
11	90	20	95	100	97	7
12	100	20	95	100	97	9

Table 4

Oxidation of benzyl alcohol derivatives with various catalytic reaction time in the presence of NGO catalysts.

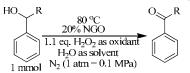
HO		0	∕Н	0	_OH
	80 °C, 24 h				
	20% NGO		1	۲Í	
	2.2 eq. H ₂ O ₂ as oxidant	ų,		Ľ	
Ť	H ₂ O as solvent	A		B	
X	N_2 (1 atm = 0.1 MPa)	Х		Х	
1 mmol	_				

		Conversion (%)											TON 3	
Entry	Х		1	3	3		6		9	1	.2	2	4	 TON ^a (10⁻²)
		А	В	А	В	Α	В	А	В	Α	В	А	В	- (10 2)
1	Н	25	10	19	47	16	73	10	86	0	96	_	_	4.4
2	OMe	37	<5	40	40	30	70	0	100	_	_	_	_	3.6
3	NO_2	0	0	0	0	0	<5	0	6	0	8	0	9	0.2
4	Cl	19	11	12	40	10	62	8	72	<5	87	0	93	3.3

^a The turnover number (TON) was calculated as a ratio of the amount of oxidized product to the mass of NGO.

Table 5

Oxidation of secondary alcohol derivatives to highlight the role of substrate structure in the oxidation reaction with a NGO catalyst.

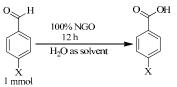


En-	Derivetives	Catalyst mass	Time	Conversion	TON a
try	Derivatives	(mg)	(h)	(%)	(10-2)
1	Diphenylmethanol	52	3	>99	2.7
2	1-Phenylethanol	24	12	>99	4.1

^a The turnover number (TON) was calculated as a ratio of the amount of oxidized product to the mass of NGO.

Table 6

Oxidation of aromatic aldehyde derivatives using NGO as the catalyst in the absence of H_2O_2 .



En- try	T (°C)	Benzalde- hyde conversion (%)	4-hydroxy benzaldehyde conversion (%)	4-nitro ben- zaldehyde conversion (%)	4-choloro ben- zaldehyde conversion (%)
1	100	12	12	18	15
2	90	6	6	12	9
3	80	6	<5	9	9
4	RT	<5	<5	<5	<5

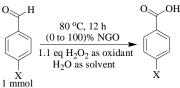
tively, for the oxidation reaction. The reaction time experiments confirmed the dependency of the reaction rate on the substituents. Aldehyde derivatives with electron withdrawing substituents had higher reaction rates than those with other substituents ($-NO_2 > -Cl > -H > -OH$) (Table 9).

3.4. Characterization of NGO after oxidation

The structure of NGO after reaction with H_2O_2 at 80 °C for 8 h (i.e. the optimum conditions for oxidation of benzyl alcohols)

Table 7

Oxidation of aromatic aldehyde derivatives using NGO catalysts with various concentrations.

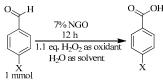


	_	NGO (%)											
Entry	v	100		50		20		7	7			0	
	Λ	Con.	C.W. ^a	Con.	C.W. ^a	Con.	C.W. ^a	Con.	C.W. ^a	Con.	C.W. ^a	Con.	C.W. ^a
		(%)	(mg)	(%)	(mg)	(%)	(mg)	(%)	(mg)	(%)	(mg)	(%)	(mg)
1	Н	>99	106	>99	53	>99	21	>99	8	46	5	18	0
2	OH	>99	122	>99	61	>99	24	>99	9	38	6	<5	0
3	NO_2	>99	151	>99	76	>99	30	>99	11	63	8	32	0
4	Cl	>99	140	>99	70	>99	28	>99	10	48	7	16	0

^aCatalyst mass (mg).

Table 8

Oxidation of aromatic aldehyde derivatives at various reaction temperatures in the presence of NGO catalysts.



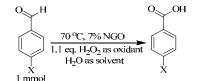
En- try	Т (°С)	Benzaldehyde conversion (%)	4-Hydroxy benzaldehyde conversion (%)	4-Nitro ben- zaldehyde conversion (%)	4-Choloro benzaldehyde conversion (%)
1	RT	11	7	14	14
2	60	27	27	56	33
3	70	>99	>99	>99	>99
4	80	>99	>99	>99	>99

was studied by FTIR and UV-visible spectroscopy. The FTIR spectrum (Fig. 3(c)) showed the characteristic peaks of (e.g. 1062, 1627, and 3428 cm⁻¹) and new peaks at 1415 and 3081 cm⁻¹. The NGO peak at 1384 cm⁻¹ shifted to 1415 cm⁻¹ after oxidation, and this peak was similar to that for the O–OH bond of peroxy acid [76]. The peak at 3081 cm⁻¹, for the OH of carboxylic acid, was separated from the OH peak of phenol, alcohol and adsorbed H₂O, which occurred at 3428 cm⁻¹. The carbonyl peak shifted from 1726 cm⁻¹ for unreacted NGO to 1700 cm⁻¹ for NGO after oxidation, and this peak and the aromatic C–C peak at 1627 cm⁻¹ both increased in intensity. These peaks suggest that oxidation increases the number of carboxylic acid groups in NGO, and converts some of these groups to peroxy acids.

The UV-visible spectrum of the NGO after oxidation (Fig. 3(d)) showed the same absorption peak as unreacted NGO at 224 nm for the sp^2 domain of the carbon skeleton ($\pi \rightarrow \pi^*$ transition of C=C bonds). However, the peak for the $n\rightarrow\pi^*$ transition of the C=O bonds shifted to 284 nm for the NGO after oxidation. This red shift, which was attributed to inter- and intramolecular hydrogen bonding of peroxy acids [77], confirms the formation of peroxy acids from carboxylic acids on the NGO under the oxidation reaction conditions.

Table 9

The catalytic reaction time required for oxidation of aromatic aldehyde to yield a conversion rate of >99%.



En- try	Derivatives	Benzal- dehyde	4-Hydroxy benzalde- hyde	4-Nitro benzalde- hyde	4-Choloro benzalde- hyde
1	Time (min)	150	180	120	132
2	Conversion (%)	>99	>99	>99	>99
3	TON ^a (10 ⁻²)	13.5	11.7	9.5	10.2

^a The turnover number (TON) was calculated as a ratio of the amount of oxidized product to the mass of NGO.

3.5. Oxidation using similar catalysts

The oxidation of benzyl alcohols and benzaldehydes was investigated using NGO-amide and acetic acid as catalysts to study the effect of the acidic nature of NGO (Scheme 1(b) and (c)), benzoic acid to study the autocatalytic effect of the reaction product (Scheme 1(d)), and epoxy cyclohexane to study the role of epoxide groups in NGO (Scheme 1(e)). The reaction did not proceed using these catalysts. This means that no autocatalytic effect occurred during the oxidation reaction. It also indicates that although the acidic nature of NGO is important in the oxidation reaction, this property alone cannot catalyze the reaction. In fact, the high performance of NGO as a catalyst in the reactions can be assigned to the synergistic effects of its surface functional groups (not the active sites separately). It should be noted that the oxidation of benzyl alcohols by mCPBA resulted in production of benzaldehyde and benzoic acid, and the selectivity was comparable to the NGO catalyst (Scheme 1(f)). There was no conversion of benzyl alcohols in the presence of KI, even under the optimum conditions, indicating that radical interactions were important in the NGO catalysis (Scheme 1(g)).

4. Discussion

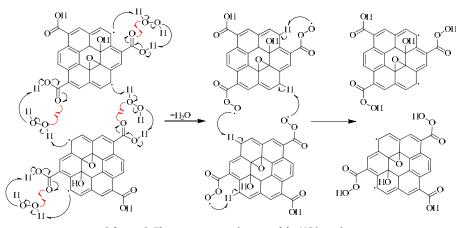
Catalysis with NGO occurs in two major steps, activation of the catalyst by the oxidant, and then oxidation of the substrate by the activated catalyst. In the activation step, the peroxidase-like ability of NGO leads to activation by the oxidant, and NGO is converted to the active catalyst through radical interactions. This was confirmed by results obtained for oxidation of benzyl alcohol in the presence of KI. Based on the FTIR and UV-visible spectroscopy results for NGO after oxidation, the similar product selectivity for benzyl alcohol oxidation by mCPBA and NGO separately, and the oxidation of alcohol and/or aldehyde by NGO-amide, we believe the activated catalyst is NGO-peroxy acid. This activated catalyst is formed through oxidation of the carboxylic group of NGO to peroxy acid. In the subsequent catalytic cycle, the activated catalyst (NGO-peroxy acid) acts as an oxidant in oxidation of the substrate through a non-radical interaction, which was confirmed by the dramatic difference between the yield of oxidation of 4-nitrobenzyl alcohol and other alcohol derivatives. The order of the oxidation rates of diphenylmethanol, benzyl alcohol, and 1-phenylethanol also confirmed this interaction did not involve radicals because these results are incompatible with radical reactions [78]. These steps are also in accordance with previous reports on GO [30]. Therefore, based on what the above descriptions, we proposed mechanisms for activation of the NGO, oxidation of alcohol to aldehyde, and oxidation of aldehyde to carboxylic acid.

4.1. Activation mechanism of NGO

According to our proposed mechanism for activation of NGO (Scheme 2), lone pair electrons delocalized at the vacancies at the edges of the zigzag structure of the conjugated π -system activate the oxygen group of H₂O₂. Then, activated oxygen, through a series of radical interactions with the carboxylic acid groups of NGO, leads to formation of NGO-peroxy acid as the activated catalyst. This is compatible with the traditional synthesis for peoxy acid by H₂O₂ in an acidic medium [79].

4.2. Mechanism for oxidation of alcohols to aldehydes

Based on our proposed mechanism for oxidation of alcohol

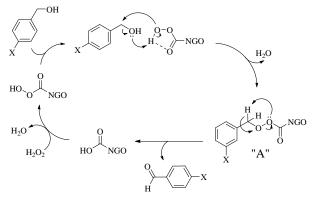


Scheme 2. The activation mechanism of the NGO catalyst.

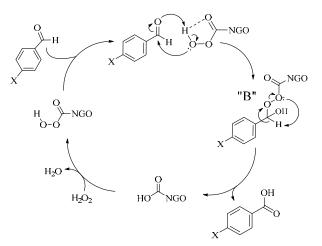
to aldehyde (Scheme 3), after activation of NGO to NGO-peroxy acid, with protonation of the hydroxyl group of the alcohol by peroxy acid of NGO, partial positive charge formation can occur at the benzylic carbon. Then, nucleophilic attack by oxygen from the peroxy acid to the benzylic position occurs with loss of H₂O, and this leads to formation of structure A as an intermediate. A C-H bond at the benzylic carbon and O-O bond in intermediate A then break and reforms NGO-carboxylic acid and the aldehyde product. The catalytic cycle can then continue. Intermediate A, and its decomposition process, are consistent with a Criegee intermediate, and the higher migration ability of H to the aryl group of this intermediate in the Baeyer-Villiger reaction with mCPBA as oxidant [80,81]. The dependence of the reaction rate and yield for oxidation of secondary alcohols on the substituents at the benzylic carbon, and that of primary alcohols on the substituents on the aromatic ring, determined the formation of a partial positive charge at benzylic carbon, and its stability is rate-limiting. 4-Nitrobenzyl alcohol, which has the strongest electron withdrawing substituent, has the lowest density of electrons at the benzylic carbon and the lowest ability for formation of a positive charge at this site, which results in the lowest reaction rate and yields among the alcohol derivatives. Among the alcohols, diphenylmethanol, which has two electron donating substituents, has the highest electron density at this position and the highest ability to form a positive charge at this site. Consequently, it had the highest reaction rate and yield for the oxidation among the alcohol derivatives.

4.3. Mechanism of oxidation of aldehydes to carboxylic acids

In accordance with our proposed mechanism for oxidation of aldehydes to carboxylic acids (Scheme 4), protonation of the oxygen group of the carbonyl and immediate nucleophilic attack to the carbon of carbonyl groups by peroxy acid of NGO leads to formation of structure B as an intermediate. Then, loss of benzylic C–H and O–O bonds in intermediate B results in formation of NGO-carboxylic acid and the carboxylic acid product. All aspects of this mechanism, such as the order of steps and the structure of B, are consistent with the mechanism of Baeyer-Villiger reaction with mCPBA as the oxidant [80,81]. Based on the results for oxidation of aldehydes, it is clear that as with the alcohol oxidation, the density of electrons at the



Scheme 3. The oxidation mechanism for conversion of benzyl alcohols to aromatic aldehydes using the NGO catalyst.



Scheme 4. The oxidation mechanism for conversion of aromatic aldehydes to carboxylic acids using the NGO catalyst.

benzylic carbon plays an important role. In contrast with the alcohols, aldehyde derivatives with stronger electron withdrawing substituents on the aromatic ring have higher reaction rates for the oxidation. In summary, the dependency of the oxidation reaction rates and yields for the alcohols and aldehydes on the substrate substituents, and the general principles of these mechanisms, are similar to to the oxidation of ketones by mCPBA in the Baeyer-Villiger reaction.

4.4. Comparison of NGO carbocatalysts with other graphene-based carbocatalysts for oxidation

Compared with the protocols for GO, rGO, nitrogen-doped graphene, and nitrogen-doped activated carbon, the NGO protocol is greener with a shorter reaction time, lower temperature, and lower carbocatalyst requirements. The results confirmed that reduction of the size of GO was effective for increasing the catalytic performance. Compared with GO, the NGO carbocatalytic reaction uses a lower temperature, shorter reaction time, less carbocatalyst, and has a higher conversion yield for some substrates (e.g. 1-phenylethanol, Table 10, entries 1-3). In addition, the oxidation of alcohols has different selectivity in some cases (e.g. benzyl alcohol, Table 10, entries 9-11). Compared with N-doped graphene, NGO is very similar and gives the same selectivity and conversion yield, but NGO is considered a greener oxidant with a lower carbocatalytic load (Table 10, entries 4, 5, 9 and 10). Nitrogen-doped activated carbon carbocatalysts have been studied for the oxidation of benzyl alcohol over 5 h using O2 as the oxidant. However, the reaction has a low yield and requires a higher temperature and higher load of carbocatalyst than if the reaction is conducted with NGO (Table 10, entries 6 and 9). The rGO does not act as a catalyst in the oxidation of benzylic alcohols [82] (Table 10, entries 7 and 8).

5. Conclusions

In this study, the catalytic activity of GO was increased by reduced the size of GO sheets to NGO. The NGO is a green oxi-

Table 10
Comparison of NGO carbocatalysts with other graphene-based carbocatalysts.

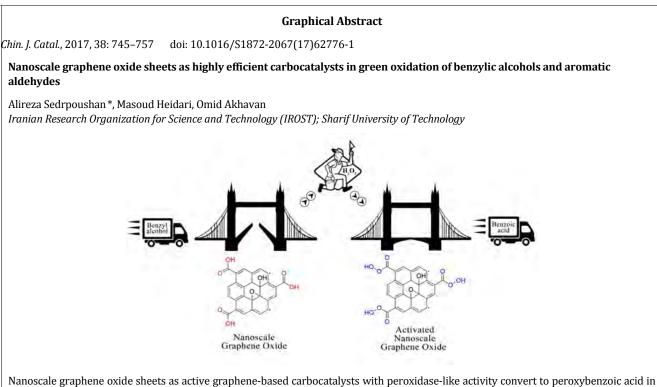
Entry	Substrate	Catalyst	Load of catalyst	Oxidant	<i>T</i> (°C)	<i>t</i> (h)	Conversion yield (%)	Product	Ref.
1	ОН	GO	200%	0 ₂ /G0	100	24	92	OII	[30]
2		GO	200%	02/GO	100	24	98		[30]
3	OII	GO	200%	02/GO	100	24	26		[30]
4	ОН	N-doped graphene	55% (30 mg)	TBHP	80	12	99	ОН	[47]
5	OH	N-doped graphene	50% (30 mg)	TBHP	80	12	99		[47]
6	ОН	N-doped activated carbon	85% (100 mg)	02	120	5	23	O H	[48]
7	ОН	rGO	18% (6 mg)	02	100	12	0	_	[82]
8		rGO	16% (6 mg)	02	100	12	0	_	[82]
9	ОН	NGO	20% (21 mg)	H_2O_2	80	12	96	ОН	This work
10	OII	NGO	20% (24 mg)	H ₂ O ₂	80	12	99		This work
11		NGO	20% (52mg)	H ₂ O ₂	80	3	99		This work

dant for the conversion of benzyl alcohols and aromatic aldehydes in the presence of H_2O_2 in aqueous media at low temperatures (70–80 °C). The catalytic efficiency of the NGO colloidal dispersion is comparable with those of conventional metal-based catalysts. The performance of this carbocatalyst is dependent on a number of reaction conditions because the catalytic cycle of NGO involves radicals in catalyst activation but not in substrate oxidation. Overall, NGO is a powerful and environmental-friendly (metal-free) catalyst for oxidation of some benzyl alcohols, depending on the nature of the substituents, and all aromatic aldehydes (substituent-independent). NGO is promising for applications in environmental chemistry.

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the presence of H_2O_2 , and act as efficient catalysts for oxidation of benzylic alcohols.

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