

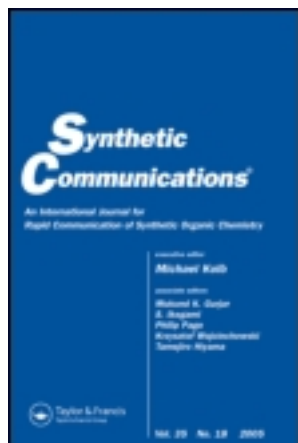
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KBrO₃/ZrClO₂·8H₂O: An Efficient Reagent System for the Oxidation of Alcohols

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Abstract: KBrO₃ in the presence of ZrOCl₂·8H₂O can be used as an effective oxidizing agent for the conversion of alcohols to their corresponding carbonyl compounds. All reactions were performed under mild and completely heterogeneous conditions in good to high yields.

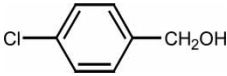
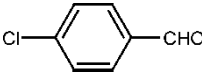
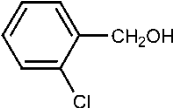
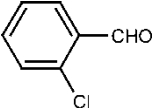
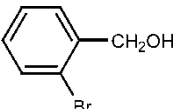
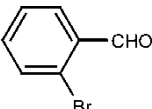
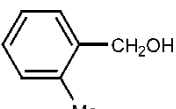
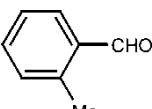
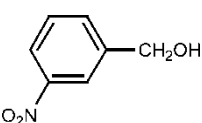
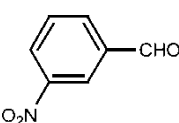
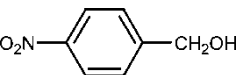
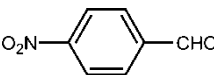
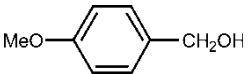

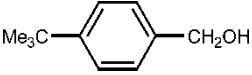
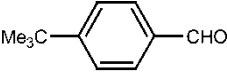
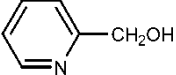
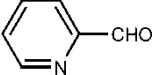
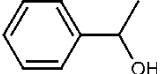
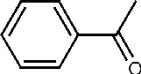
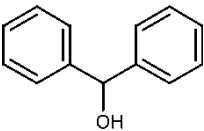
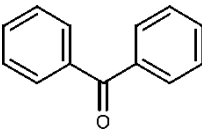
Keywords: Alcohols, heterogeneous conditions, KBrO₃, oxidation, ZrOCl₂·8H₂O

Sodium bromate and potassium bromate are commercially available, very stable solids that can be handled much more easily than liquid bromine or hypobromous acid solutions. Oxidation with bromates results in bromide ion formation, which can be safely treated or recycled. Thus, such oxidations are recognized as friendly to the environment, compared with the traditional metal-containing reagents such as chromate, permanganate, and cerium salts.

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Table 1. Oxidation of alcohols using KBrO_3 in the presence of $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}^a$

Entry	Substrate	Product	Time (h)	Yield (%)
1			0.22	92
2			0.75	90
3			0.2	87
4			0.33	85
5			0.83	85
6			4	90
7			0.17	70
8			0.17	85
9			0.42	75
10			0.1	95
11			0.42	95

(continued)

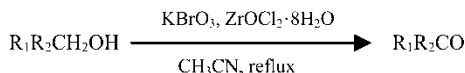
Table 1. Continued

Entry	Substrate	Product	Time (h)	Yield (%)
12			1.75	90
13	PhCH ₂ CH(OH)CH ₃	PhCH ₂ COCH ₃	0.5	70
14	PhCH(CH ₃)CH ₂ OH	PhCH(CH ₃)CHO	1	80
15			0.5	92
16			2.5	90
17			1	— ^b
18			1	— ^c

^aIsolated yields.^bReaction was performed in the presence of ZrOCl₂ and the starting material was recovered at the end of the reaction.^cReaction was performed in wet acetonitrile and the starting material was recovered at the end of the reaction.

However, because of the disadvantages such as overoxidation, bromination, oxidative bromination, and need for strongly acidic or basic media, only a few reports are available that deal with oxidation of organic compounds using sodium or potassium bromates.^[1–3]

In continuation with our ongoing research program directed toward the development of new oxidizing agents,^[4–7] herein we report that KBrO₃ as a cheap and readily available reagent is able to oxidize alcohols to their corresponding carbonyl compounds in the presence of ZrOCl₂·8H₂O. All reactions were performed under completely heterogeneous conditions in good to high yields (Table 1, Scheme 1). Overoxidation of the products was not observed by this method.

**Scheme 1.**

It should be noted that the progress of the reaction strongly depends on the presence of H_2O in the structure of $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}$. This can be shown through comparing oxidation of 4-chlorobenzyl alcohol using KBrO_3 in the presence of $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}$ and ZrOCl_2 (Table 1, entries 1, 17). On the basis of these results, we thought that the effect of $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}$ on the acceleration of the reaction may only be related to the presence of H_2O , so that the presence of the other part of the molecule is not important. Lack of the progress of the reaction in wet acetonitrile disproved this hypothesis (Table 1, entry 18).

To show the oxidizing ability of this method, we have compared some of the results with some of those reported in the literature (Table 2).^[8,9]

In conclusion, the cheapness and availability of the reagents, easy and clean isolation procedure, good to high yields of the products, and the heterogeneous nature of the reaction conditions all make the proposed method attractive for large-scale applications. We believe that our method can be a useful addition to the existing methods.

EXPERIMENTAL

All of the products were characterized by comparison of their physical and spectral data with those of known samples. All yields refer to isolated products.

General Procedure for the Oxidation of Alcohols

To a solution of alcohol (1 mmol) in CH_3CN (5 mL) were added KBrO_3 (2 mmol, 0.334 g) and $\text{ZrOCl}_2 \cdot 8\text{H}_2\text{O}$ (0.5 mmol, 0.161 g) and the mixture was refluxed for the appropriate time (Table 1). The progress of the reaction

Table 2. Comparison of our results with those of crosslinked poly-vinyl-pyridine supported ferric dichromate (2)^[8] and Chromic Acid on Amberlist A-26 (3)^[9]

Entry	Substrate	Yield % (h)		
		(1)	(2)	(3)
1	1-Phenyl ethanol	95 (0.1)	35 (1)	—
2	Cyclohexanol	92 (0.5)	70 (8)	77 (3)

was monitored by TLC (eluent: CCl₄/Et₂O, 6:1). After completion of the reaction, the mixture was filtered and the solid material was washed with CH₃CN (10 mL). The solvent was evaporated and the crude product was purified by chromatography on silica gel using appropriate eluent. The pure products were obtained in good to high yields (Table 1).

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