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Stereoselective titanium-mediated aldol reactions of (S)-2-*tert*-butyldimethylsilyloxy-3-pentanone

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Abstract—Titanium-mediated aldol reactions based on (*S*)-2-*tert*-butyldimethylsilyloxy-3-pentanone, a lactate-derived chiral ketone, provide the corresponding 2,4-*syn*-4,5-*syn* adducts in high yields and diastereomeric ratios with a wide array of achiral and chiral aldehydes. Furthermore, spectroscopic studies of intermediates involved in the process have permitted to propose a mechanism that accounts for the experimental results.

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1. Introduction

Aldol reactions involving chiral ketones represent one of the most efficient and versatile methodologies for the stereoselective construction of carbon–carbon bonds.¹ Particularly, pioneering studies by Heathcock et al.² and Masamune et al.³ earlier revealed the synthetic potentiality of α -hydroxy ketones such as **1** and **2** (Fig. 1) and paved the way for the development of a plethora of asymmetric processes based on the reactivity of lithium and boron enolates.^{4–8} This chemistry was significantly enriched by Evans discovery that tetrachlorotitanium enolates, generated directly from ketones, participate in highly selective aldol reactions.⁹ In the case of ketone **2**, the stereoselectivity of the titanium-mediated aldol reaction was found to be comparable to that reported for the analogous boron-mediated process.^{9b} Unfortunately, most of these approaches were bound to chiral ketones



Figure 1.

containing bulky groups (*tert*-butyl and cyclohexyl in 1 and 2, respectively, in Fig. 1), which limited their applicability in synthesis. However, Paterson nicely established that the aforementioned steric requirements are not essential and that dicyclohexylborinates from lactate-derived ketones 3 and 4 (Fig. 1) furnish highly stereoselective aldol transformations provided that the hydroxyl protecting group and the enolization procedures are suitably chosen.^{10–12} Then, the corresponding aldol adducts can be manipulated to give access to a wide range of molecular architectures present in natural polyoxygenated metabolites.¹³ More recently, Denmark has disclosed highly stereoselective aldol processes involving trichlorosilyl enolates from ketone 5 (Fig. 1) and chiral phosphoramides, having proved that the α -chiral center rules the stereochemical outcome of the aldol addition.¹⁴

These findings provided us the impetus for launching several years ago a project devoted to the study of aldol reactions based on chiral α -hydroxy ketones¹⁵ and the application of the resulting adducts to the synthesis of polypropionate motifs embedded in natural products. Taking advantage of the high reactivity displayed by titanium enolates, we have developed highly stereoselective aldol reactions based on protected lactate-derived ketones.^{16–18} Herein, we disclose an efficient titanium-mediated aldol methodology based on (*S*)-2-*tert*-butyldimethylsilyloxy-3-pentanone (**5**).¹⁹

2. Results and discussion

(*S*)-2-*tert*-Butyldimethylsilyloxy-3-pentanone (**5**) can be prepared through acylation of EtM (M=Li, MgBr) organometallic species with amides derived from commercially available (*S*) lactate esters. Remarkably, enantiomerically pure ketone **5** is routinely prepared in multigram scale

Keywords: Aldol reactions; Asymmetric reactions; Titanium enolates; Chiral ketone.

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Scheme 1. Reagents and conditions: (a) pyrrolidine, rt; (b) TBSCl, Et₃N, cat DMAP, rt, THF, 94%; (c) EtLi, -78 °C, THF, 84%; (d) MeONHMe·HCl, *i*-PrMgCl, 76%; (e) TBSCl, Et₃N, cat DMAP, rt, THF, 97%; (f) EtMgBr, 0 °C, THF, 92%.

following a synthetic sequence based on *N*-acyl pyrrolidine **6** as shown in Scheme 1. Indeed, the high nucleophilicity of the pyrrolidine permits to obtain quantitatively the hydroxy amide **6** in a free solvent process at rt; then, the crude reaction mixture is submitted to standard silylation conditions and, finally, the resulting silyloxy amide **7** is treated with EtLi to afford the desired ketone **5** in high overall yield (78%).^{15c} Alternatively, it can be also prepared in good yields (68%) via Weinreb amide **8**¹⁰ (Scheme 1).²⁰ Eventually, the corresponding enantiomer, (*R*)-2-*tert*-butyldimethyl-silyloxy-3-pentanone (*ent*-**5**), can be likewise obtained from the commercially available (*R*) isobutyl lactate.^{15c}

With a straightforward and reliable supply of the required ketone **5** in hand, we began the study of the titaniummediated aldol reactions with a survey of different Lewis acids. Taking advantage of the experimental procedure reported by Evans, we initially carried out the enolization with several titanium Lewis acids (1.1 equiv) and *i*-Pr₂NEt (1.1 equiv) for 1.5 h at -78 °C and the resulting enolate was allowed to react with isobutyraldehyde (1.2 equiv) for 2 h at the same temperature. The results are summarized in Table 1.

As expected, the reactivity of the titanium Lewis acids decreases as the number of alkoxy groups bound to the metal increases, to the point that ketone **5** can be recovered unaltered when Ti(i-PrO)₃Cl is used (see entry 5 in Table 1). Interestingly, all the other Lewis acids (see entries 1–4 in

Table 1) afforded aldol 10a as a single diastereomer (dr 97:3 by ¹H NMR), which proved that bulky groups on the ketone are not required to achieve highly diastereoselective processes. We were particularly entrusted with TiCl₄ and Ti(i-PrO)Cl₃, since they could be easily handled and afforded good yields. Further optimization of the process involving both Lewis acids revealed that the enolization as well as the reaction time were pretty fast and could be reduced to 30 min (compare entries 2, 6, and 8 and 3, 7, and 9, respectively).²¹ Additionally, we observed the formation of variable amounts (5-10%) of hemiacetal 11a, which was presumably responsible that some of the abovementioned reactions did not go to completion satisfactorily. Thus, slightly higher and more reproducible yields were obtained using 1.5 equiv of isobutyraldehyde (see entries 10 and 11 in Table 1), although we are aware that good yields can also be achieved with 1.2 equiv.²²

Next, these experimental procedures were successfully generalized to other aliphatic, aromatic, and α , β -unsaturated aldehydes. As results summarized in Table 2 prove, the corresponding 2,4-*syn*-4,5-*syn* aldols **10** were obtained in high yields and with excellent diastereomeric ratios for a wide array of aliphatic aldehydes, even in the case of sterically undemanding acetaldehyde (see entries 4 and 13 in Table 2). Remarkably, Ti(*i*-PrO)Cl₃-mediated aldol reactions afforded slightly better diastereomeric ratios than the corresponding TiCl₄ counterparts, being in most cases higher than 95:5.

Table 1. Titanium-mediated aldol reaction of ketone 5 with isobutyraldehyde



Entry	Lewis acid	Enolization time (h)	Reaction time (h)	Aldehyde equivalents	Yield of 10 (%) ^a
1	TiBr ₄	1.5	2	1.2	52 (17)
2	TiCl ₄	1.5	2	1.2	83 (5)
3	Ti(i-PrO)Cl ₃	1.5	2	1.2	76 (14)
4	Ti(i-PrO) ₂ Cl ₂	1.5	2	1.2	35 (50)
5	Ti(i-PrO) ₃ Cl	1.5	2	1.2	— (90)
6	TiCl ₄	0.5	2	1.2	80 (<5)
7	Ti(i-PrO)Cl ₃	0.5	2	1.2	74 (15)
8	TiCl ₄	0.5	0.5	1.2	80 (6)
9	Ti(i-PrO)Cl ₃	0.5	0.5	1.2	80 (10)
10	TiCl ₄	0.5	0.5	1.5	85 ()
11	Ti(i-PrO)Cl ₃	0.5	0.5	1.5	85 (<5)

^a Isolated yield. In parentheses are the isolated yields of unreacted ketone.

Table 2. TiCl₄- and Ti(*i*-PrO)Cl₃-mediated aldol reactions of ketone 5



Entry	Lewis acid	Aldehyde	R	dr ^a	Yield 10 (%) ^b	
1	TiCl ₄	a	(CH ₃) ₂ CH	97:3	85 (82) ^c	
2	TiCl ₄	b	$(CH_3)_2CHCH_2$	95:5	81	
3	TiCl ₄	c	CH ₃ CH ₂ CH ₂	95:5	85	
4	TiCl ₄	d	CH ₃	91:9	58 ^d	
5	TiCl ₄	e	Ph	93:7 ^e	82	
6	TiCl ₄	f	4-NO ₂ Ph	95:5 ^e	82	
7	TiCl ₄	g	4-MeOPh	92:8 ^e	$80^{\rm f}$	
8	TiCl ₄	ĥ	$H_2C = CH(CH_3)$	97:3	85 (90) ^g	
9	TiCl ₄	i	(E) CH ₃ CH=CH	96:4	80	
10	Ti(i-PrO)Cl ₃	а	$(CH_3)_2CH$	97:3	85 (85) ^c	
11	Ti(i-PrO)Cl ₃	b	$(CH_3)_2CHCH_2$	97:3	78	
12	Ti(i-PrO)Cl ₃	c	CH ₃ CH ₂ CH ₂	96:4	86	
13	Ti(i-PrO)Cl ₃	d	CH ₃	93:7	60^{d}	
14	Ti(i-PrO)Cl ₃	е	Ph	93:7 ^e	81	
15	Ti(i-PrO)Cl ₃	f	4-NO ₂ Ph	95:5 ^e	80	
16	Ti(i-PrO)Cl ₃	g	4-MeOPh	92:8 ^e	$80^{\rm f}$	
17	Ti(i-PrO)Cl ₃	ĥ	$H_2C = CH(CH_3)$	97:3	81	
18	Ti(i-PrO)Cl ₃	i	(E) CH ₃ CH=CH	96:4	79	

^a Determined by ¹H NMR.

^b Isolated yield (dr \geq 95:5).

^c Scale=4 mmol.

^d Thirty percent of hemiacetal **11d** isolated.

^e Determined by HPLC.

^f Overall isolated yield.

^g Scale=3 mmol.

Stereoselectivity was slightly eroded in the case of aromatic aldehydes, especially for the electron rich *p*-methoxybenzaldehyde (**g**), which afforded low diastereomeric ratios (dr 92:8) both with TiCl₄ and Ti(*i*-PrO)Cl₃. The reasons for this behavior are still unclear. Finally, outstanding diastereoselectivities (dr \geq 96:4) were also achieved for α , β -unsaturated aldehydes with both Lewis acids.

Otherwise, several reactions were easily scaled-up without observing any loss of diastereoselectivity or yield (see entries 1, 8, and 10 in Table 2).

Noteworthy, formation of hemiacetals 11 was routinely observed in the case of aliphatic aldehydes, \mathbf{a} - \mathbf{d} . Particularly important was the case of acetaldehyde-derived 11d (R=Me in Table 2), which turned out to be rather stable and could be isolated more easily than in other cases (see entries 4 and 13 in Table 2).

Relative 4,5-*syn* stereochemistry of aldols **10** was assigned by means of the analysis of diagnostic coupling constants in ¹H NMR (${}^{3}J_{4,5}$ <4.0 Hz) and chemical shifts in ¹³C NMR (δ_{Me4} <11 ppm).^{23,24} However, absolute stereochemistry required further attention. Hence, removal of protecting groups from representative aldols **10a** and **10e** afforded dihydroxy ketones **12**, which were subsequently converted into the corresponding β -hydroxy carboxylic acids **13** in good overall yield (Table 3). Spectroscopic and physical data of **13** match with those previously reported in the literature and confirmed the configuration assigned to aldols **10**. The ability of ketone **5** to rule the stereochemical outcome of such substrate-controlled aldol reactions was next challenged in double asymmetric processes²⁶ confronting titanium enolates from **5** to chiral β - and α -hydroxy aldehydes as **14** (and *ent*-**14**)²⁷ and **15** (and *ent*-**15**)²⁸ as shown in Scheme 2. In this context, Evans et al. documented that TiCl₄-mediated aldol addition of 2-methyl-3-pentanone to chiral α -methyl- β -hydroxy aldehydes provides the corresponding *anti*-Felkin adducts in moderate stereoselectivity.²⁹ In addition, preliminary studies carried out in our group proved that the parallel process associated to chiral α -hydroxy aldehyde **15** favors the corresponding Felkin adduct.^{16b} Thus, it was not surprising to observe that matched pairs

Table 3. Correlation to β-hydroxy acids

TBS0	$ \overset{O}{\models} \overset{OH}{\longleftarrow} \overset{HF}{\longleftarrow} \overset{HF}{\longrightarrow} \overset$		NalO ₄ eOH/H ₂ O, rt HO
10a 10e	R = <i>i</i> -Pr R = Ph	12a R <i>= i</i> -Pr 12e R <i>=</i> Ph	13a R <i>= i</i> -Pr 13e R <i>=</i> Ph
13a [13e [α] _D =+11.4 (<i>c</i> 0.65, CHCl ₃) α] _D =+28.8 (<i>c</i> 1.0, CHCl ₃)) Heathcock ^{2d} Palomo ²⁵ Heathcock ^{2d} Palomo ²⁵	$\begin{split} & [\alpha]_{\rm D}{=}+9.1 \ (c\ 2.2,\ {\rm CHCl}_3) \\ & [\alpha]_{\rm D}{=}+10.8 \ (c\ 1.0,\ {\rm CHCl}_3) \\ & [\alpha]_{\rm D}{=}+28.5 \ (c\ 1.2,\ {\rm CHCl}_3) \\ & [\alpha]_{\rm D}{=}+28.5 \ (c\ 1.0,\ {\rm CHCl}_3) \end{split}$
Entry	Hydroxy acid	R	Overall yield (%) ^a
1 2	13a 13e	<i>i</i> -Pr Ph	67 82

^a Isolated yield from aldol 10.



Scheme 2. Reagents and conditions: (a) (i) TiCl₄, *i*-Pr₂NEt, CH₂Cl₂, -78 °C; (ii) chiral aldehyde.

involving aldehydes **14** and **15** afforded a single diastereomer in high yields (Scheme 2).³⁰ For β -hydroxy aldehyde *ent*-**14**, a still synthetically useful mixture (71% yield, dr 90:10) of *syn* diastereomers was obtained irrespective of the Lewis acid (TiCl₄ or Ti(*i*-PrO)Cl₃) employed. However, ketone **5** hardly overcame the stereochemical bias imparted by the lactate-derived aldehyde *ent*-**15** and a 70:30 mixture of diastereomers was obtained in 90% yield.

The configuration of aldols **16** and **18** was confirmed through the selective removal of the silicon-protecting groups. Indeed, selective cleavage of TBDPS group³¹ in **16** afforded hemiacetal **20** (Scheme 3), which was carefully analyzed by 1D and 2D NMR techniques. Alternatively, deprotection of TBS group in **18** provided dihydroxy ketone **21** (Scheme 3), which was, in turn, oxidized with NaIO₄ and TBDPSdeprotected to give lactone **22**, whose ¹H NMR and ¹³C NMR spectra matched those reported in the literature.^{2b} The configuration of major diastereomers in the case of mismatched pairs (**17a** and **19a**) was accounted for the dominant trend due to chiral ketone **5**.



Scheme 3. Reagents and conditions: (a) TBAF, AcOH, DMF, rt, 52%; (b) HF, CH₃CN, rt, 84%; (c) (i) NaIO₄, MeOH/H₂O 2:1, rt; (ii) HF, CH₃CN, rt, 45%.

Once established the outline for highly stereoselective reactions, a deeper understanding of the mechanism of the process was considered desirable. Unfortunately, there is a lack of information concerning the structure of titanium enolates. To date, only one crystal X-ray analysis has been reported,³² theoretical approaches are scarce³³ and spectroscopic studies on titanium enolates in solution³⁴ have provided a poor knowledge about the aggregation state or the coordination sphere of the titanium.³⁵ Indeed, it is still unknown if they must be considered as real enolates or alternatively as atecomplexes, the role of the amine or the distribution of ligands around the metal.

Regarding these elusive issues, Evans et al. speculated that ketone-derived titanium enolates exist as aggregated complexes with the amine intimately associated with the enolate, possibly through ion pairing.^{9b} This model has been mostly held along mechanistic discussions involving titanium enolates and could be safely applied to our system. However, it was deemed worthwhile to get a more accurate picture of the species implicated in the process. Hence, NMR studies on putative intermediates of the process were carried out in CD₂Cl₂ at -78 °C.

In the beginning, it was easy to get both ¹H NMR and ¹³C NMR spectra of ketone **5** in CD_2Cl_2 at low temperatures, which turned out to be very similar to those previously registered at rt in $CDCl_3$ (for ¹H NMR chemical shifts see Table 4). Unfortunately, subsequent study of the TiCl₄–ketone complex **23** proved troublesome because silicon-protecting group resulted to be too sensitive to the Lewis acid. Finally, careful addition of a solution of TiCl₄ to a stock solution of ketone **5** at -78 °C and quick analysis of the resulting mixture allowed us to observe significant downfield shifts for nuclei close to the carbonyl and the ether groups (see Table 4) and a common peak broadening, which suggests a dynamic behavior. At last, ¹H NMR spectra of the ensuing enolate showed a main set of broad signals and

Table 4. 1 H NMR (300 MHz) chemical shifts (CD₂Cl₂, -78 $^\circ$ C) of ketone 5 and intermediates 23 and 24



^a Chemical shifts (δ) are quoted in parts per million referenced to CHDCl₂ (δ 5.31).

a close inspection of its 2D NOESY NMR revealed crosspeaks between C=CH and OTBS group. Hence, these evidences support a Z geometry and an antiperiplanar arrangement of both C–O bonds for the enolate 24 (see Table 4 and Scheme 4).

These pieces of evidence and the models currently accepted permit to propose the mechanism for the process represented in Scheme 4. As shown, enolization of a chelated TiCl₄– ketone complex provides the corresponding Z-enolate, which evolves through a cyclic six-membered transition state. In such scenario, the antiperiplanar distribution of both TBSO–C and C–OTi bonds would act as the key element that determines the stereochemical outcome of the reaction since the preferred chair transition state places the less sterically demanding substituent (H vs Me) of the C α stereocenter pointing toward the inside of the ring, as it has been previously proposed for similar systems.^{2d,3b,10,36}



Scheme 4.

This mechanism is consistent with the stereochemical outcome of reactions involving both achiral and chiral aldehydes. Indeed, chiral α -methyl- β -hydroxy aldehydes show the usual *anti*-Felkin bias according to the model established by Roush.³⁷ Likewise, α -hydroxy aldehydes afford the expected Felkin adducts, although in this case the Cornforth paradigm is the theoretical model³⁸ that more accurately describes the asymmetric induction in aldol additions to α -alkoxy aldehydes.^{39,40}

3. Conclusions

In summary, we have proved that titanium enolates from lactate-derived chiral ketone **5** can be easily obtained by direct enolization with $\text{TiCl}_4/i\text{-Pr}_2\text{NEt}$ and $\text{Ti}(i\text{-PrO})\text{Cl}_3/i\text{-Pr}_2\text{NEt}$. Furthermore, they participate in highly stereoselective aldol processes with a wide scope of achiral and chiral aldehydes that afford the corresponding 2,4-syn-4,5-syn diastereomers in good yields irrespective of the titanium Lewis acid used in the enolization. Finally, spectroscopic studies of the intermediates involved in this process have permitted to propose a mechanism that accounts for the experimental results.

4. Experimental

4.1. General

Melting points were taken on an Electrothermal apparatus and have not been corrected. Specific rotations were determined at 20 °C on a Perkin-Elmer 241 MC polarimeter. IR spectra were recorded on either a Perkin-Elmer 681 or a Nicolet 510 FT spectrometer and only the more representative frequencies (cm^{-1}) are reported. ¹H NMR (300 MHz) and ¹³C NMR (75.4 MHz) spectra were recorded on a Varian Unity Plus 300 spectrometer; ¹H NMR (400 MHz) and ¹³C NMR (100.6 MHz) spectra were recorded on a Varian Mercury; ¹H NMR (500 MHz) spectra were recorded on a Varian Unity Inova 500 spectrometer; chemical shifts (δ) are quoted in parts per million and referenced to internal TMS for ¹H NMR and CDCl₃ (δ 77.0) for ¹³C NMR; data are reported as follows: s, singlet; d, doublet; t, triplet; q, quartet; hep, heptuplet; m, multiplet; br, broad; coupling constants (J) are quoted in hertz; where appropriate, 2D techniques were also used to assist in structural elucidation. Low resolution chemical ionization mass spectra (MS) were recorded on an HP-5988 A spectrometer. High resolution mass spectra (HRMS) were obtained from the Centro de Apoio Cientifico Tecnoloxico a Investigacion (C.A.C.T.I.), Universidad de Vigo. HPLC was carried out with a BGY 126 (250×4 mm) column [silica gel Spherisorb S3W] with a 0.9 mL min⁻¹ flux. Flash chromatography was performed on SDS silica gel (35-70 µm). Analytical thin-layer chromatography was carried out on Merck Kieselgel 60 F₂₅₄ plates. The following solvents and reagents were purified and dried according to the standard procedures: CH₂Cl₂, THF, Et₂O, DMF, *i*-Pr₂NEt. All other reagents were used as received.

4.2. Preparation of (*S*)-2-*tert*-butyldimethylsilyloxy-3-pentanone (5)

4.2.1. (*S*)-2-*tert*-Butyldimethylsilyloxy-*N*-methoxy-*N*-methylpropanamide (9). A solution of TBSCl (2.56 g, 17.0 mmol) in THF (5+1 mL) was added via canula to a solution of $\mathbf{8}^{10}$ (1.51 g, 11.3 mmol), Et₃N (3.9 mL, 27.8 mmol) and a catalytic amount of DMAP in THF (10 mL) at 0 °C under N₂. The resulting mixture was stirred at 0 °C for 10 min at rt for two days. It was then diluted with Et₂O (150 mL), washed with 1 M HCl (50 mL), satd NaHCO₃ (50 mL), and brine (50 mL). The organic layer was dried (MgSO₄) and concentrated. The resulting oil was purified by flash chromatography (from hexanes/EtOAc 90:10

to 60:40), which afforded 2.72 g (11.0 mmol, 97%) of (*S*)-2*tert*-butyldimethylsilyloxy-*N*-methoxy-*N*-methylpropanamide (**9**). Colorless oil; R_f =0.65 (hexanes/EtOAc 60:40); [α]_D -24.6 (*c* 1.0, CHCl₃); IR (film): ν 2956, 2933, 1686; ¹H NMR (CDCl₃, 300 MHz) δ 4.68 (1H, q, *J*=6.6, CHOTBS), 3.70 (3H, s, OCH₃), 3.21 (3H, br s, NCH₃), 1.33 (3H, d, *J*=6.6, CH₃CHOTBS), 0.91 (9H, s, SiC(CH₃)₃), 0.11 (3H, s, SiCH₃), 0.08 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 66.6 (br), 61.2, 32.8 (br), 25.8, 20.9, 18.3, -4.7, -5.0.

4.2.2. (*S*)-2-*tert*-Butyldimethylsilyloxy-3-pentanone (5). A 2 M solution of EtMgCl (10.9 mL, 21.8 mmol) in Et₂O was added dropwise to a solution of **9** (2.69 g, 10.9 mmol) in THF (140 mL) at 0 °C under N₂ and the resulting mixture was stirred at 0 °C for 1 h. The reaction was quenched by the addition of satd NH₄Cl (80 mL). The organic layer was washed with satd NH₄Cl (50 mL) and H₂O (50 mL). The aqueous layers were extracted with Et₂O (2×100 mL) and the combined organic extracts were dried (MgSO₄) and concentrated carefully *(caution: concentration in vacuo has to be carried out carefully in order to prevent losses of product)*. The resulting oil was purified by flash chromatography (hexanes/Et₂O 90:10), which afforded 2.16 g (10.0 mmol, 92% yield) of (*S*)-2-*tert*-butyldimethylsilyloxy-3-pentanone (**5**).^{15c}

4.3. General procedure of titanium-mediated aldol reactions from ketone 5

4.3.1. Using TiCl₄. Neat TiCl₄ (0.12 mL, 1.1 mmol) is added slowly to a solution of ketone **5** (216 mg, 1.0 mmol) in CH₂Cl₂ (5 mL) at -78 °C under N₂. The resulting yellow mixture is stirred for 3–4 min and *i*-Pr₂NEt (0.19 mL, 1.1 mmol) is added dropwise. The resulting dark red solution is stirred for 30 min at -78 °C and, after the dropwise addition of freshly distilled aldehyde (1.5 equiv), stirring is continued for 30 min at -78 °C. The reaction is quenched by the addition of satd NH₄Cl (5 mL) and vigorously stirred at rt. The mixture is diluted with Et₂O, washed with H₂O, satd NaHCO₃, and brine. The aqueous phases are extracted with Et₂O, and the combined organic extracts are dried (MgSO₄) and concentrated. The resulting oil is analyzed by ¹H NMR or HPLC and purified by flash chromatography (hexanes/EtOAc or CH₂Cl₂).

Note—p-nitrobenzaldehyde was added as a solution in CH_2Cl_2 (0.5 mL+0.5 mL) using 4 mL of solvent for the enolization. Methacrolein was used as received.

4.3.2. Using Ti(*i*-PrO)Cl₃. Freshly distilled Ti(*i*-PrO)₄ (83 μ L, 0.28 mmol) is added dropwise to a solution of TiCl₄ (92 μ L, 0.84 mmol) in CH₂Cl₂ (1 mL) at 0 °C under N₂. The resulting yellow mixture is stirred for 10 min at 0 °C, diluted with CH₂Cl₂ (1 mL) and stirred for 10 min at rt. Then, the ensuing colorless solution is added dropwise (it is rinsed with 2×0.5 mL) via canula for 10–15 min to a solution of ketone **5** (216 mg, 1.0 mmol) in CH₂Cl₂ (2 mL) at -78 °C under N₂, followed by *i*-Pr₂NEt (0.19 mL, 1.1 mmol). The resulting dark red solution is stirred for 30 min at -78 °C and, after the dropwise addition of freshly distilled aldehyde (1.5 equiv), stirring is continued for 30 min at -78 °C.

The reaction mixture is quenched and worked-up as in the previous case.

4.3.3. (2*S*,4*R*,5*S*)-2-*tert*-Butyldimethylsilyloxy-5hydroxy-4,6-dimethyl-3-heptanone (10a). Colorless oil; R_f =0.2 (hexanes/EtOAc 9:1); [α]_D +24.7 (*c* 0.89, CHCl₃); IR (film): *v* 3530 (br), 1702; ¹H NMR (CDCl₃, 500 MHz) δ 4.19 (1H, q, *J*=7.0, CHOTBS), 3.42 (1H, dd, *J*=8.8, *J*= 2.4, CHOH), 3.32 (1H, qd, *J*=7.2, *J*=2.4, COCHCH₃CHOH), 1.72–1.62 (1H, m, CH(CH₃)₂), 1.32 (3H, d, *J*=7.0, CH₃CHOTBS), 1.11 (3H, d, *J*=7.2, COCHCH₃CHOH), 1.00 (3H, d, *J*=6.6, CH₃), 0.90 (9H, s, SiC(CH₃)₃), 0.82 (3H, d, *J*=6.8, CH₃), 0.07 (3H, s, SiCH₃), 0.06 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 100.6 MHz) δ 219.8 (C), 76.1 (CH), 74.6 (CH), 41.3 (CH), 30.4 (CH), 25.7 (CH₃), 21.4 (CH₃), 19.4 (CH₃), 18.8 (CH₃), 18.0 (C), 9.3 (CH₃), -4.7 (CH₃), -5.0 (CH₃); HRMS (+FAB): *m*/*z* calcd for [M+H]⁺ C₁₅H₃₃O₃Si: 289.2207; found: 289.2199.

4.3.4. (2*S*,4*R*,5*S*)-2-*tert*-Butyldimethylsilyloxy-5hydroxy-4,7-dimethyl-3-octanone (10b). Colorless oil; R_f =0.3 (hexanes/EtOAc 9:1); $[\alpha]_D$ +2.7 (*c* 2.1, CHCl₃); IR (film): ν 3500 (br), 1720; ¹H NMR (CDCl₃, 500 MHz) δ 4.21 (1H, q, *J*=6.8, CHOTBS), 3.94 (1H, ddd, *J*=9.3, *J*=4.1, *J*=2.9, CHOH), 3.08 (1H, qd, *J*=7.2, *J*=2.9, COCHCH₃CHOH), 1.85–1.70 (1H, m, CH(CH₃)₂), 1.55– 1.42 (1H, m, CH_xH_y), 1.34 (3H, d, *J*=6.8, CH₃CHOTBS), 1.14 (3H, d, *J*=7.2, COCHCH₃CHOH), 1.15–1.00 (1H, m, CH_xH_y), 0.92 (9H, s, SiC(CH₃)₃), 0.92 (3H, d, *J*=6.8, CH₃), 0.91 (3H, d, *J*=6.5, CH₃), 0.10 (3H, s, SiCH₃), 0.09 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 219.2, 74.6, 68.8, 44.5, 43.1, 25.7, 24.5, 23.4, 22.0, 21.3, 18.0, 10.1, -4.6, -5.0; HRMS (+FAB): *m*/*z* calcd for [M+H]⁺ C₁₆H₃₅O₃Si: 303.2355; found: 303.2362.

4.3.5. (2*S*,4*R*,5*S*)-2-*tert*-Butyldimethylsilyloxy-5hydroxy-4-methyl-3-octanone (10c). Colorless oil; R_f = 0.2 (hexanes/EtOAc 9:1); [α]_D +9.2 (*c* 1.35, CHCl₃); IR (film): ν 3475 (br), 1711; ¹H NMR (CDCl₃, 500 MHz) δ 4.19 (1H, q, *J*=6.9, CHOTBS), 3.85–3.80 (1H, m, CHOH), 3.10 (1H, qd, *J*=7.2, *J*=2.8, COCHCH₃CHOH), 1.55–1.40 (2H, m, CHOHCH₂), 1.35–1.20 (2H, m, *CH*₂CH₃), 1.31 (3H, d, *J*=6.9, *CH*₃CHOTBS), 1.11 (3H, d, *J*=7.2, COCHCH₃CHOH), 0.91 (3H, t, *J*=7.2, CH₂CH₃), 0.90 (9H, s, SiC(CH₃)₃), 0.07 (6H, s, Si(CH₃)₂); ¹³C NMR (CDCl₃, 75.4 MHz) δ 219.1, 74.5, 70.6, 44.1, 36.1, 25.7, 21.3, 19.2, 18.0, 14.0, 9.9, -4.7, -5.0; HRMS (+FAB): *m*/*z* calcd for [M+H]⁺ C₁₅H₃₃O₃Si: 289.2199; found: 289.2195.

4.3.6. (2*S*,4*R*,5*S*)-2-*tert*-Butyldimethylsilyloxy-5hydroxy-4-methyl-3-hexanone (10d). Colorless oil; R_f = 0.15 (hexanes/EtOAc 9:1); $[\alpha]_D$ +16.8 (*c* 1.0, CHCl₃); IR (film): ν 3462 (br), 1713; ¹H NMR (CDCl₃, 300 MHz) δ 4.21 (1H, q, *J*=6.9, CHOTBS), 4.06 (1H, qd, *J*=6.4, *J*=3.4, CHOH), 3.08 (1H, qd, *J*=7.2, *J*=3.4, COCHCHOH), 1.34 (3H, d, *J*=6.9, CH₃CHOTBS), 1.15 (3H, d, *J*=7.2, COCHCH₃CHOH), 1.15 (3H, d, *J*=6.4, CHOHCH₃), 0.92 (9H, s, SiC(CH₃)₃), 0.10 (3H, s, SiCH₃), 0.09 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 218.6, 74.5, 67.1, 45.5, 25.6, 21.1, 20.0, 18.0, 10.2, -4.7, -5.1; HRMS (+FAB): *m/z* calcd for [M+H]⁺ C₁₃H₂₉O₃Si: 261.1886; found 261.1892. **4.3.7.** (*1R*,2*R*,4*S*)-4-*tert*-Butyldimethylsilyloxy-1hydroxy-2-methyl-1-phenyl-3-pentanone (10e). Colorless oil; R_f =0.15 (hexanes/EtOAc 9:1); HPLC (hexanes/*i*-PrOH 99:1) t_R =5.2 min (minor diastereomer, t_R =5.6 min); [α]_D +4.2 (*c* 1.0, CHCl₃); IR (film): ν 3500 (br), 1713; ¹H NMR (CDCl₃, 500 MHz) δ 7.34–7.30 (4H, m, ArH), 7.26–7.21 (1H, m, ArH), 5.03 (1H, d, *J*=3.7, CHOH), 4.14 (1H, q, *J*=6.9, CHOTBS), 3.37 (1H, qd, *J*=7.2, *J*=3.7, COCHCH₃CHOH), 1.27 (3H, d, *J*=6.9, CH₃CHOTBS), 1.05 (3H, d, *J*=7.2, COCHCH₃CHOH), 0.90 (9H, s, SiC(CH₃)₃), 0.08 (3H, s, SiCH₃), 0.06 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 218.7, 141.7, 128.2, 127.2, 125.9, 74.6, 72.8, 46.9, 25.7, 21.0, 18.0, 10.4, -4.7, -5.0; HRMS (+FAB): *m*/*z* calcd for [M+H]⁺ C₁₈H₃₁O₃Si: 323.2042; found: 323.2045.

4.3.8. (1*R*,2*R*,4*S*)-4-*tert*-Butyldimethylsilyloxy-1hydroxy-2-methyl-1-(4-nitrophenyl)-3-pentanone (10f). Colorless oil; R_f =0.30 (CH₂Cl₂); HPLC (hexanes/EtOAc 97.5:2.5) t_R =35.3 min (minor diastereomer, t_R =50.1 min); [α]_D -0.6 (*c* 1.1, CHCl₃); IR (film): ν 3512 (br), 1710, 1524, 1349; ¹H NMR (CDCl₃, 300 MHz) δ 8.25–8.15 (2H, m, ArH), 7.55–7.45 (2H, m, ArH), 5.17 (1H, br s, CHOH), 4.23 (1H, q, *J*=6.9, CHOTBS), 3.41 (1H, qd, *J*=7.2, *J*= 2.9, COCHCH₃CHOH), 1.35 (3H, d, *J*=6.9, CH₃CHOTBS), 1.03 (3H, d, *J*=7.2, COCHCH₃CHOH), 0.92 (9H, s, SiC(CH₃)₃), 0.11 (6H, s, Si(CH₃)₂); ¹³C NMR (CDCl₃, 75.4 MHz) δ 218.8, 149.1, 147.2, 126.7, 123.5, 74.7, 71.9, 46.3, 25.7, 21.4, 18.0, 9.8, -4.6, -5.0; HRMS (+FAB): *m*/*z* calcd for [M+H]⁺ C₁₈H₃₀NO₅Si: 368.1893; found: 368.1882.

4.3.9. (1R,2R,4S)-4-tert-Butyldimethylsilyloxy-1-hydroxy-1-(4-methoxyphenyl)-2-methyl-3-pentanone (10g). Colorless oil; $R_f = 0.25$ (CH₂Cl₂); $[\alpha]_D$ +1.7 (c 1.0, CHCl₃); HPLC (hexanes/*i*-PrOH 99:1) $t_{\rm R}$ =6.5 min (minor diastereomer, $t_{\rm R}$ =8.0 min); IR (film): ν 3504 (br), 1713; ¹H NMR (CDCl₃, 300 MHz) δ 7.28–7.20 (2H, m, ArH), 6.92-6.84 (2H, m, ArH), 4.99 (1H, dd, J=4.0, J=1.8, CHOH), 4.13 (1H, q, J=6.8, CHOTBS), 3.80 (3H, s, OCH₃), 3.35 (1H, qd, J=7.1, J=4.0, COCHCH₃CHOH), 1.27 (3H, d, J=6.8, CH₃CHOTBS), 1.08 (3H, d, J=7.1, COCHCH₃CHOH), 0.92 (9H, s, SiC(CH₃)₃), 0.09 (3H, s, SiCH₃), 0.08 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 218.5, 158.8, 134.0, 127.1, 113.6, 74.6, 72.6, 55.2, 47.1, 25.7, 20.9, 18.0, 10.8, -4.7, -5.0; HRMS (+FAB): m/z calcd for $[M+H]^+$ C₁₉H₃₃O₄Si: 353.2148; found: 353.2141.

4.3.10. (2*S*,4*R*,5*R*)-2-*tert*-Butyldimethylsilyloxy-5-hydroxy-4,6-dimethyl-6-hepten-3-one (10h). Colorless oil; R_f =0.1 (hexanes/EtOAc 94:6); $[\alpha]_D$ +12.4 (*c* 1.0, CHCl₃); IR (film): ν 3500 (br), 1702, 1653; ¹H NMR (CDCl₃, 500 MHz) δ 5.12–5.09 (1H, m, C=CH_xH_y), 4.95– 4.93 (1H, m, C=CH_xH_y), 4.32 (1H, br s, CHOH), 4.21 (1H, q, *J*=6.9, CHOTBS), 3.30 (1H, qd, *J*=7.2, *J*=2.8, COCHCH₃CHOH), 1.67–1.65 (3H, m, CH₃C=CH₂), 1.28 (3H, d, *J*=6.9, CH₃CHOTBS), 1.06 (3H, d, *J*=7.2, CH₃CHOTBS), 0.91 (9H, s, SiC(CH₃)₃), 0.08 (6H, s, Si(CH₃)₂); ¹³C NMR (CDCl₃, 75.4 MHz) δ 219.2, 143.2, 111.8, 74.6, 73.2, 41.8, 25.7, 21.3, 19.6, 18.0, 9.6, -4.6, -5.0; HRMS (+FAB): *m/z* calcd for [M+H]⁺ C₁₅H₃₁O₃Si: 287.2042; found: 287.2035. **4.3.11.** (2*S*,4*R*,5*S*,6*E*)-2-*tert*-Butyldimethylsilyloxy-5hydroxy-4-methyl-6-octen-3-one (10i). Yellowish oil; R_f =0.2 (hexanes/EtOAc 9:1); $[\alpha]_D$ -6.3 (*c* 1.3, CHCl₃); IR (film): ν 3475 (br), 1709, 1640; ¹H NMR (CDCl₃, 500 MHz) δ 5.72 (1H, dqd, *J*=15.7, *J*=6.5, *J*=1.2, HC= CHCH₃), 5.44 (1H, ddq, *J*=15.7, *J*=6.5, *J*=1.7, *H*C= CHCH₃), 4.36–4.32 (1H, m, CHOH), 4.21 (1H, q, *J*=6.9, CHOTBS), 3.19 (1H, qd, *J*=7.2, *J*=3.8, COCHCH₃CHOH), 1.70 (3H, ddd, *J*=6.5, *J*=1.7, *J*=0.9, HC=CHCH₃), 1.30 (3H, d, *J*=6.9, CH₃CHOTBS), 1.11 (3H, d, *J*=7.2, COCHCH₃CHOH), 0.90 (9H, s, SiC(CH₃)₃), 0.07 (6H, s, Si(CH₃)₂); ¹³C NMR (CDCl₃, 75.4 MHz) δ 217.7, 130.7, 127.7, 74.6, 72.2, 45.2, 25.7, 21.0, 18.0, 17.7, 11.1, -4.6, -5.0; HRMS (+FAB): *m*/*z* calcd for [M+H]⁺ C₁₅H₃₁O₃Si: 287.2042; found: 287.2050.

4.3.12. Hemiacetal from *i*-PrCHO (11a). Colorless oil; R_f =0.6 (hexanes/EtOAc 9:1); $[\alpha]_D$ -22.7 (*c* 0.6, CHCl₃); IR (film): ν 3525, 2957, 2929; ¹H NMR (CDCl₃, 300 MHz) δ 4.84 (1H, d, *J*=4.5, OCHO), 3.83 (1H, q, *J*=6.3, CHOTBS), 3.64 (1H, s, OH), 3.59 (1H, dd, *J*=9.7, *J*=2.0, OCHCH(CH₃)₂), 1.85–1.60 (3H, m, CHCH₃ and $2 \times CH(CH_3)_2$), 1.13 (3H, d, *J*=6.0, CH₃), 1.03 (3H, d, *J*=6.3, CH₃), 0.98 (3H, d, *J*=6.9, CH₃), 0.96 (3H, d, *J*=6.9, CH₃), 0.93 (9H, s, SiC(CH₃)₃), 0.89 (3H, d, *J*=6.6, CH₃), 0.83 (3H, d, *J*=6.9, CH₃), 0.14 (3H, s, SiCH₃), 0.12 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 98.5, 98.3, 80.1, 71.2, 33.7, 32.4, 28.7, 25.8, 19.8, 18.1, 17.3, 17.2, 16.9, 16.4, 6.9, -4.6, -4.9.

4.3.13. Hemiacetal from CH₃CHO (11d). Colorless oil; $R_f=0.5$ (hexanes/EtOAc 9:1); $[\alpha]_D -22.9$ (c 1.3, CHCl₃); IR (film): v 3527, 2933; ¹H NMR (CDCl₃, 300 MHz) δ 5.27 (1H, q, J=5.2, OCHO), 4.34 (1H, qd, J=6.6, J=2.1, C(OH)-CHCHCH₃), 3.78 (1H, q, J=6.3, CHOTBS), 3.63 (1H, s, OH), 1.40 (1H, qd, J=6.8, J=2.1, C(OH)CH(CH₃)CH), 1.26 (3H, d, J=5.2, OCH(CH₃)O), 1.13 (3H, d, J=6.6, C(OH)CHCHCH₃), 1.07 (3H, d, J=6.3, CH₃CHOTBS), 0.90 (3H, d, J=6.8, C(OH)CH(CH₃)CH), 0.89 (9H, s, SiC(CH₃)₃), 0.08 (3H, s, SiCH₃), 0.07 (3H, s, SiCH₃); ¹H NMR (C₆D₆, 400 MHz) δ 5.41 (1H, q, J=5.2, OCHO), 4.50 (1H, qd, J=6.5, J=2.2, C(OH)CHCHCH₃), 3.79 (1H, q, J=6.2, CHOTBS), 3.64 (1H, s, OH), 1.34 (3H, d, J=5.2, OCH(CH₃)O), 1.31 (1H, qd, J=6.8, J=2.2, C(OH)-CH(CH₃)CH), 1.04 (3H, d, J=6.5, C(OH)CHCHCH₃), 1.01 (3H, d, J=6.2, CH₃CHOTBS), 0.94 (9H, s, SiC(CH₃)₃), 0.83 (3H, d, J=6.8, C(OH)CH(CH₃)CH), 0.09 (3H, s, SiCH₃), 0.07 (3H, s, SiCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 98.4, 91.9, 71.2, 70.1, 36.7, 25.8, 20.7, 18.2, 18.0, 16.7, 6.7, -4.6, -5.1.

4.4. General procedure for TBS removal

A 48% aq solution of HF (3 equiv) is added dropwise to a 0.2 M solution of aldol **10** in CH₃CN at rt. The reaction mixture is stirred for 1 h and diluted with CH₂Cl₂. The organic layer is washed with satd NaHCO₃, dried (MgSO₄) and concentrated. The resulting oil is purified by flash chromatography (hexanes/EtOAc), which affords dihydroxy ketones **12** in 74–87% yield.

4.4.1. (2*S*,4*R*,5*S*)-2,5-Dihydroxy-4,6-dimethyl-3-heptanone (12a). Yield: 74%. Colorless oil; R_f =0.25 (hexanes/ EtOAc 60:40); $[α]_D$ +69.9 (*c* 1.5, CHCl₃); IR (film): *ν* 3438 (br), 2967, 1708; ¹H NMR (CDCl₃, 300 MHz) δ 4.45 (1H, q, *J*=7.0, CH₃CHOH), 3.58 (1H, dd, *J*=8.0, *J*=3.2, COCHCHOH), 2.99 (1H, qd, *J*=7.2, *J*=3.2, COCHCHOH), 1.71 (1H, dhep, *J*=8.0, *J*=6.6, CH(CH₃)₂), 1.42 (3H, d, *J*=7.0, CH₃CHOH), 1.19 (3H, d, *J*=7.2, COCHCH₃), 1.03 (3H, d, *J*=6.6, CH(CH₃)₂), 0.90 (3H, d, *J*=6.6, CH(CH₃)₂); ¹³C NMR (CDCl₃, 75.4 MHz) δ 217.7, 75.7, 71.2, 42.8, 30.4, 19.9, 19.1, 18.7, 10.4; MS (CI–NH₃) *m/z*: [M+NH₄]⁺=192 (100).

4.4.2. (1*R*,2*R*,4*S*)-1,4-Dihydroxy-2-methyl-1-phenyl-3pentanone (12e). Yield: 87%. Colorless oil; R_f =0.20 (hexanes/EtOAc 60:40); $[\alpha]_D$ +42.1 (*c* 1.1, CHCl₃); IR (film): *v* 3409 (br), 3063, 2979, 1710; ¹H NMR (CDCl₃, 300 MHz) δ 7.40–7.20 (5H, m, Ar*H*), 5.06 (1H, dd, *J*=5.4, *J*=2.2, CHOHPh), 4.32 (1H, qd, *J*=7.1, *J*=5.1, CH₃CHOH), 3.35 (1H, d, *J*=5.1, CH₃CHO*H*), 3.07 (1H, qd, *J*=7.1, *J*=5.4, COC*H*CH₃CHOH), 2.84 (1H, br s, CHO*H*Ph), 1.17 (3H, d, *J*=7.1, COCHC*H*₃CHOH), 1.09 (3H, d, *J*=7.1, CH₃CHOH); ¹³C NMR (CDCl₃, 75.4 MHz) δ 216.3, 141.7, 128.3, 127.8, 126.1, 73.2, 71.5, 48.6, 19.1, 12.3; MS (CI–NH₃) *m/z*: [M+NH₄]⁺=226 (100).

4.5. General procedure for oxidation of α-hydroxy ketones

A mixture of dihydroxy ketone **12** (1 mmol) and NaIO₄ (1.46 g, 10 mmol) in 2:1 MeOH/H₂O (10 mL) is stirred for 1 h at rt. It is diluted with Et₂O (10 mL), cooled to 0 °C, and 1 M HCl is slowly added to reach pH 1. The mixture is partitioned with Et₂O (10 mL) and H₂O (10 mL). The organic layer is separated and the aqueous layer is thoroughly extracted with Et₂O (4×10 mL). The combined ethereal extracts are dried (MgSO₄) and concentrated. The resulting oil is purified by flash chromatography (CH₂Cl₂/MeOH 95:5), which affords hydroxy acids **13** in 90–95% yield.

4.5.1. (2*R*,3*S*)-3-Hydroxy-2,4-dimethylpentanoic acid (13a). Yield: 90%. Viscous colorless oil; R_f =0.10 (CH₂Cl₂/MeOH 95:5); [α]_D +11.4 (*c* 0.65, CHCl₃) [lit.^{2d} [α]_D +9.1 (*c* 2.2, CHCl₃); lit.²⁵ [α]_D +10.8 (*c* 1.0, CHCl₃)]; IR (film): ν 3500–2750 (br), 1711; ¹H NMR (CDCl₃, 300 MHz) δ 6.40 (2H, br s, 2×OH), 3.64 (1H, dd, *J*=8.1, *J*=3.6, CHOH), 2.71 (1H, qd, *J*=7.1, *J*=3.6, HOOCCH), 1.73 (1H, dhep, *J*=8.1, *J*=6.7, CH(CH₃)₂), 1.21 (3H, d, *J*=7.1, HOOCCHCH₃), 1.02 (3H, d, *J*=6.7, CH₃CHCH₃), 0.89 (3H, d, *J*=6.7, CH₃CHCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 181.6, 76.9, 41.8, 30.6, 19.0, 18.7, 9.7; MS (CI–NH₃) *m/z*: [M+NH₄]⁺=164 (100), [M+H]⁺=147 (16).

4.5.2. (*2R*,*3R*)-3-Hydroxy-2-methyl-3-phenylpropanoic acid (13e). Yield: 95%. White solid; mp=76–77 °C [lit.²⁵ mp=78–79 °C]; R_f =0.10 (CH₂Cl₂/MeOH 95:5); [α]_D +28.8 (*c* 1.0, CHCl₃) [lit.^{2d} [α]_D +28.5 (*c* 1.27, CHCl₃); lit.²⁵ [α]_D +28.5 (*c* 1.0, CHCl₃)]; IR (film): ν 3500–2750 (br), 1708; ¹H NMR (CDCl₃, 300 MHz) δ 7.40–7.20 (5H, m, ArH), 6.40 (2H, br s, 2×OH), 5.17 (1H, d, J=3.9, CHOH), 2.84 (1H, qd, J=7.1, J=3.9, COCHCH₃), 1.15 (3H, d, J=7.1, COCHCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 180.9, 141.0, 128.4, 127.7, 125.9, 73.4, 46.2, 10.3; MS (CI–NH₃) *m*/*z*: [M+NH₄]⁺=198 (100).

4.6. Spectroscopic data for aldol adducts from chiral aldehydes

4.6.1. (2S,4R,5S,6S)-2-tert-Butyldimethylsilyloxy-7-tertbutyldiphenylsilyloxy-5-hydroxy-4,6-dimethyl-3-hepta**none** (16). Yellowish oil; $R_f=0.35$ (hexanes/EtOAc 90:10); $[\alpha]_{\rm D}$ +10.4 (c 1.05, CHCl₃); IR (film): ν 3516 (br), 1702; ¹H NMR (CDCl₃, 400 MHz) δ 7.70–7.65 (4H, m, ArH), 7.45–7.35 (6H, m, ArH), 4.26 (1H, q, J=6.8, CHOTBS), 3.89 (1H, dd, J=9.2, J=2.4, CHOH), 3.81 (1H, dd, J=9.6, J=4.8, $CH_{y}H_{y}OTBDPS$), 3.74 (1H, dd, J=9.6, J=4.8, CH_xH_yOTBDPS), 3.27 (1H, qd, J=7.2, J=2.4, COCHCHOH), 1.82-1.72 (1H, m, CHCH2OTBDPS), 1.33 (3H, d, J=6.8, CH₃CHOTBS), 1.13 (3H, d, J=7.2, COCH(CH₃)CHOH), 1.05 (9H, s, SiC(CH₃)₃), 0.92 (9H, s, SiC(CH₃)₃), 0.91 (3H, d, J=6.8, CH(CH₃)CH₂OTBDPS), 0.09 (3H, s, SiCH₃), 0.08 (3H, s, SiCH₃); 13 C NMR (CDCl₃, 100.6 MHz) δ 218.4 (C), 135.6 (CH), 133.5 (C), 133.4 (C), 129.6 (CH), 127.6 (CH), 74.4 (CH), 72.6 (CH), 66.9 (CH₂), 41.8 (CH), 37.7 (CH), 26.9 (CH₃), 25.7 (CH₃), 21.3 (CH₃), 19.3 (C), 18.0 (C), 13.6 (CH), 9.1 (CH), -4.6 (CH₃), -4.9 (CH₃); HRMS (+ESI): calcd for $[M+Na]^+$ $C_{31}H_{50}O_4Si_2Na$: 565.3140; found: 565.3159.

4.6.2. (2S,4R,5R,6S)-2-tert-Butyldimethylsilyloxy-6-tertbutyldiphenylsilyloxy-5-hydroxy-4-methyl-3-heptanone (18). Yellowish oil; $R_f=0.15$ (hexanes/EtOAc 96:4); $[\alpha]_D$ +9.9 (c 1.2, CHCl₃); IR (film): v 3500 (br), 1710; ¹H NMR (CDCl₃, 500 MHz) δ 7.75-7.60 (4H, m, ArH), 7.45-7.35 (6H, m, ArH), 4.19 (1H, q, J=6.7, CHOTBS), 3.83 (1H, dd, J=6.4, J=4.7, CHOH), 3.81-3.76 (1H, m, CHOTBDPS), 3.41 (1H, qd, J=7.0, J=4.7, COCHCHOH), 1.32 (3H, d, J=6.7, CH₃CHOTBS), 1.09 (3H, d, J=7.0, COCH(CH₃)-CHOH), 1.06 (9H, s, SiC(CH₃)₃), 1.02 (3H, d, J=6.0, CH(OTBDPS)CH₃), 0.91 (9H, s, SiC(CH₃)₃), 0.05 (3H, s, SiCH₃), 0.04 (3H, s, SiCH₃); 13 C NMR (CDCl₃, 75.4 MHz) δ 217.3 (C), 135.9 (CH), 135.8 (CH), 134.3 (C), 133.2 (C), 129.8 (CH), 129.6 (CH), 127.7 (CH), 127.4 (CH), 75.1 (CH), 74.5 (CH), 69.7 (CH), 41.4 (CH), 27.1 (CH₃), 25.8 (CH₃), 21.3 (CH₃), 19.2 (C), 19.1 (CH₃), 18.1 (C), 11.7 (CH₃), -4.7 (CH₃), -4.8 (CH₃); HRMS (+FAB): calcd for [M+Na]⁺ C₃₀H₄₈O₄Si₂Na: 551.2989; found: 551.2979.

4.7. Synthesis of hemiacetal 20 from 16

A 0.025 M solution of TBAF·3H₂O and AcOH in DMF (4.3 mL, 108 µmol) was added to a 10 mL round bottom flask containing 16 (117 mg, 215 µmol) and the resulting mixture was stirred for 3.5 h at rt. Then, it was diluted with Et₂O (30 mL) and H₂O (30 mL), and the organic layer was washed with brine (25 mL), dried (MgSO₄) and concentrated. The residue was purified by flash chromatography (from hexanes to hexanes/EtOAc 85:15), which afforded 17 mg (56 µmol, 52% yield) of oil. Spectroscopic analysis of this oil revealed that the main component (9:1 mixture) was cyclic hemiacetal 20. Colorless oil; $R_f=0.15$ (hexanes/ EtOAc 85:15); IR (film): v 3510 (br), 2931, 1115, 1038, 1014; ¹H NMR (C₆D₆, 400 MHz) δ 3.92 (1H, d, J=10.9, CHOH), 3.65 (1H, t, J=11.8, CH_xH_yO), 3.58 (1H, q, J=6.3, CHOTBS), 3.51 (1H, s, OH), 3.48-3.39 (1H, m, CHOH), 3.21 (1H, dd, J=11.8, J=5.5, CH_xH_yO), 1.92 (1H, qd, J=7.2, J=2.7, O₂CCHCH₃), 1.79–1.67 (1H, m,

CHCH₂O), 0.96 (3H, d, J=6.3, CH_3 CHOTBS), 0.93 (9H, s, SiC(CH_3)₃), 0.88 (3H, d, J=6.8, CHC H_3 CH₂O), 0.63 (3H, d, J=7.2, O₂CCHC H_3), 0.07 (3H, s, SiC H_3), 0.05 (3H, s, SiC H_3); ¹H NMR (CDCl₃, 400 MHz) δ 3.94–3.90 (1H, m, CHOH), 3.71 (1H, t, J=11.8, CH_x H_yO), 3.70 (1H, s, OH), 3.66 (1H, q, J=6.3, CHOTBS), 3.52–3.45 (1H, m, CHOH), 3.41 (1H, dd, J=11.8, J=5.4, CH_xH_yO), 2.10–1.90 (2H, m, 2×CHCH₃), 1.10 (3H, d, J=6.3, CHOTBS), 0.94 (3H, d, J=7.1, CHC H_3), 0.88 (9H, s, SiC(CH_3)₃), 0.88 (3H, d, J=6.8, CHC H_3), 0.07 (3H, s, SiC H_3), 0.05 (3H, s, SiC H_3); ¹³C NMR (CDCl₃, 100.6 MHz) δ 99.0, 75.0, 71.1, 61.4, 37.9, 29.1, 25.8, 18.2, 17.4, 12.8, 12.7, -4.6, -5.1.

4.8. Synthesis of lactone 22 from 18

A mixture of 18 (201 mg, 0.38 mmol) and 48% aq HF (45 µL, 1.25 mmol) in CH₃CN (4.5 mL) was stirred at rt under N₂ for 45 min. Then, it was diluted with CH₂Cl₂ (100 mL), washed with satd NaHCO₃ (2×50 mL), dried (Na₂SO₄), and concentrated. The purification of the residue by flash chromatography (hexanes/EtOAc 4:1) afforded 133 mg (0.32 mmol, 84%) of (2S,4R,5R,6S)-6-tert-butyldiphenylsilyloxy-2,5-dihydroxy-4-methyl-3-pentanone (21). Next, a mixture of 21 (127 mg, 306 µmol) and NaIO₄ (635 mg, 3 mmol) in MeOH/H₂O 2:1 (3.5 mL) was stirred at rt for 1.5 h, diluted with CH₂Cl₂ (50 mL), and washed with 0.5 M HCl (2×10 mL). The aqueous layers were extracted with CH_2Cl_2 (2×10 mL) and the combined extracts were dried (Na₂SO₄) and concentrated, which provided a brownish oil (123 mg) that was used in the next step without further purification. A mixture of this oil and 48% ag HF (110 µL, 3.2 mmol) in CH₃CN (1.5 mL) was stirred at rt under N₂ for 60 h. Then, it was diluted with CH₂Cl₂ (100 mL), washed with satd NaHCO₃ (2×50 mL), dried (Na₂SO₄), and concentrated. The residue was purified by flash chromatography (hexanes/EtOAc 2:1), which afforded 18 mg (138 µmol, 45% yield over two steps) of (2R,3R,4S)-3-hydroxy-2,4-dimethylbutyrolactone (22). Brown solid; mp= 59.0–60.5 °C; R_f =0.10 (hexanes/EtOAc 2:1); $[\alpha]_D$ –23.5 (c 1.0, CHCl₃); IR (KBr): v 3463 (br), 1746; ¹H NMR (CDCl₃, 300 MHz) δ 4.22 (1H, dq, *J*=7.6, *J*=6.1, COOC*H*), 3.76-3.67 (1H, m, CHOH), 2.75 (1H, br s, OH), 2.60 (1H, dq, J=9.2, J=7.2, CHCOO), 1.46 (3H, d, J=6.1, COOCHCH₃), 1.31 (3H, d, J=7.2, OOCCHCH₃); ¹³C NMR (CDCl₃, 75.4 MHz) δ 176.7, 80.5, 80.0, 43.9, 18.0, 12.5.

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