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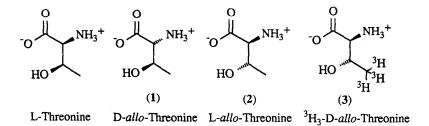
DIASTEREOSPECIFIC SYNTHESIS OF D- AND L-allo-THREONINES AND TRICHLORINATED DERIVATIVES SUITABLE FOR THE PREPARATION OF TRITIUM LABELLED MATERIAL.

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Summary: D- or L- serine can be converted to L- or D- γ , γ , γ -trichloro-allo-threonine, which on catalytic hydrogenolysis give diastereometrically pure L-allo- or D-allo-threonine respectively. This procedure can be adapted to the preparation of tritium labelled material.

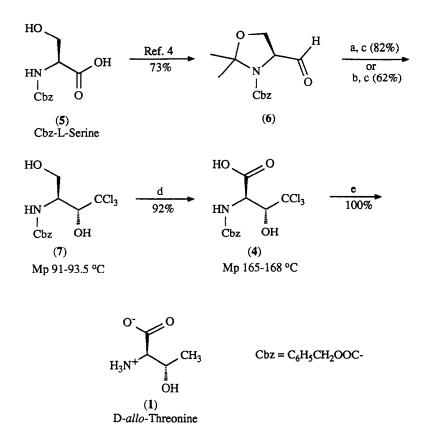
L-Threonine is an essential amino acid and a primary component of most proteins and many naturally occurring compounds. The corresponding D- and L-allo-threonines (1,2) though more rarely encountered in nature, are found as constituents of biologically active peptides¹, and derivatives of these amino acids have been used as starting materials for the preparation of carbapenem antibiotics and other molecules of therapeutic interest². Routine use of these amino acids as building blocks has however been limited by their high cost. In addition for the need to develop efficient procedures for preparing these compounds, we were interested in derivatives of these amino acids that would allow facile incorporation of tritium, and thus provide a radio labelled version suitable for biochemical studies (3).



For practical purposes, any synthesis of radio labelled *allo*-threonine should be designed so that the radio isotope is introduced in the last step or after incorporation of the amino acid into the biological molecule of interest. One such way would be catalytic hydrogenolysis of a halo derivative using tritium gas.

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SCHEME



Reagents and conditions: a) $Cl_3CCOOTMS$ (1.3 eq.), anh. K_2CO_3 (0.02 eq.), 18-crown-6 (0.02 eq.), neat, 90°C, 1/2 h. b) Aluminum foil (1.2 eq.), $PbCl_2$ (0.12 eq.), CCl_4 (2.5 eq.), DMF, room temperature, 3h. c) MeOH, Dowex-50W-H⁺, room temperature, 12h. d) Jones, acetone, room temperature, 2h. e) H_2 , 1 atm, 20% Pd(OH)₂/C (cat.), MeOH, 3h.

Several diastereospecific routes to *allo*-threonines are reported in the literature³, however none can be adapted easily to the preparation of tritiated material. We report herein a new procedure which provides the trichloro derivative (4), a precursor to the desired amino acid, in five steps from readily available carbobenzyloxy-L-serine (5) (Scheme).

The protected aldehyde derivative (6) readily available from L-serine⁴ was reacted with trichloromethane anion generated from either trimethylsilyl trichloroacetate⁵ or aluminum metal / carbon tetrachloride / lead(II) chloride⁶ to give after hydrolysis of the acetonide, the diol (7) as a single crystalline diastereomer⁷ (Scheme). The relative stereochemistry found in (7) was verified by comparison of the final product with authentic D-allo-threonine. This stereochemistry can be rationalized by the model proposed by Cornforth⁸. In contrast, addition of methylmagnesium bromide or methyllithium to aldehyde (6) in THF at -78°C led to 1:1 mixtures of *threo* and *erythro* products. The increased steric bulk of the trichloromethane anion over the methyl anion is presumed to account for the difference in diastereoselectivity. Selective oxidation of the primary alcohol in diol (7) using Jones' reagent gave the trichlorinated *allo*-threonine derivative (4). This material was converted to D-*allo*-threonine (1) in quantitative yield by catalytic hydrogenolysis in methanol over 20% palladium hydroxide on charcoal. Derivatization followed by GC analysis on a chiral capillary column⁹ and comparison with all four possible isomers of threonine confirmed the absolute and relative stereochemical assignments and showed diastereomeric purities to be in excess of 99% ($[\alpha]^{27}_{D}$ -9.7 ° (c = 1.0, H₂O); Lit.¹⁰ : $[\alpha]^{26}_{D}$ -9.6 ° (c = 3.8, H₂O)). In a similar fashion, D-serine could be converted to isomerically pure L-*allo*-threonine.

Trichloro derivative (4) can be incorporated into peptides using standard coupling procedures and subsequently converted to the corresponding *allo*-threonine derivative by hydrogenolysis (${}^{1}H_{2}$ or ${}^{3}H_{2}$). As an example, (4) was coupled to TFA.H-Asp(OBn)-Leu-OBn using BOP/NMM¹¹ to give the protected tripeptide which after hydrogenolysis (Pd(OH)₂/C in MeOH, 1 atm H₂) gave D-*allo*-Thr-Asp-Leu-OH. Protection of the hydroxyl function in the threonine derivative side chain (4) is not necessary as a consequence of the bulk and electronic nature of the adjacent trichloromethyl substituent.

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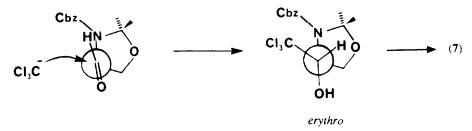
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7. Satisfactory spectroscopic (IR, ¹H NMR, ¹³C NMR), FAB MS, and elemental C,H,N analysis data were obtained for all compounds:

(7). $[\alpha]_{D}^{30}$ -3.0 ° (c = 0.9, MeOH). Mp 91-93.5 °C. ¹³C NMR (CDCl₃, 50 MHz) δ 155.92, 135.94, 128.59, 128.35, 128.16, 101.19, 84.50, 67.28, 62.70, 52.30. IR (CH₂Cl₂) 3500, 3260, 1680, 1550 cm⁻¹. MS (CI) m/z (rel intensity) 346 (13), 344 (65), 342 (70). Elemental analysis calculated for C₁₂H₁₄Cl₃NO₄: C, 42.07; H, 4.12; N, 4.09. Found: C, 42.28; H, 4.15; N, 4.06. ¹H NMR of diacetate prepared from (7) (acetic anhydride / pyridine, 18 h), (CDCl₃, 300 MHz) δ 7.40 (s, 5H), 5.59 (d, J = 4.8 Hz, 1H), 5.38 (broad d, J = 9.9 Hz, 1H), 5.17 (d, J = 4.7 Hz, 2H), 4.79 (dq, J = 9.7, 4.7 Hz, 1H), 4.32 (d, J = 4.6 Hz, 2H), 2.23 (s, 3H), 2.05 (s, 3H).

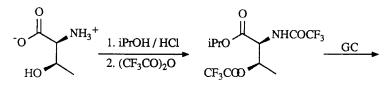
(4). $[\alpha]^{30}_{D}$ +8.9 ° (c = 1.7, MeOH). Mp 165-168 °C. ¹H NMR (CDCl₃, 200 MHz) δ 7.3 (m, 5H), 6.10 (d, J = 7.6 Hz, 1H), 5.10 (d, J = 7.8 Hz, 2H), 4.91 (dd, J = 7.8, 3.3 Hz, 1H), 4.65 (d, J = 2.7 Hz, 1H). ¹³C NMR (CDCl₃, 50 MHz) δ 172.04, 156.96, 135.31, 128.91, 128.54, 128.21, 99.95, 82.27, 68.07, 56.48. IR (neat) 3700-2400, 1710, 1520 cm^{-1.} MS (FAB) m/z (rel intensity) 359 (17), 357 (34), 355 (41). Elemental analysis calculated for C₁₂H₁₂Cl₃NO₅: C, 40.42; H, 3.39; N, 3.93. Found: C, 40.88; H, 3.52; N, 3.74.

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The aldehyde carbonyl and nitrogen substituent are disposed in an antiperiplanar arrangement and attack by the bulky trichloromethane anion occurs from the least hindered side of the molecule to give the *erythro* product (5).

9. The stereochemical integrety of the amino acids prepared was verified by derivatization followed by capillary GC analysis on a CHIRASIL-VAL column (Alltech Ass.Inc.) according to published literature methods: a) H.Frank, A.Rettenmeier, H.Welcker, G.J.Nicholson and E.Bayer; *Anal. Chem.* 1982, 54, 715. b) R.H.Liu and W.W.Ku; *J. Chromatog.* 1983, 271, 309.



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