

## SELECTIVE CONVERSION OF PRIMARY AMINES INTO *N,N*-DIMETHYL-ALKYL- OR *N,N*-DIALKYL METHYL-AMINES WITH METHANOL AND $\text{RuCl}_2(\text{Ph}_3\text{P})_3$

ANTONIO ARCELLI, BUI-THE-KHAI and GIANNI PORZI

*Istituto Chimico "G. Ciamician" Università di Bologna, Via Selmi 2, Bologna (Italy)*

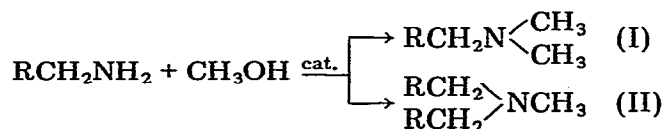
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### Summary

*N,N*-dimethylalkyl- or *N,N*-dialkylmethyl-amines are selectively obtained from the reaction between aliphatic amines and methanol at 180°C for 7 h in the presence of  $\text{RuCl}_2(\text{Ph}_3\text{P})_3$  catalyst.

The alkylation of primary and secondary amines with alcohols promoted by  $\text{RhH}(\text{Ph}_3\text{P})_4$  was recently reported by Grigg et al. [1], and a method of obtaining *N*-alkylanilines by alkylation of aniline with alcohols in the presence of  $\text{RuCl}_2(\text{Ph}_3\text{P})_3$  catalyst was described by Watanabe [2]. In connection with our interest in the  $\text{RuCl}_2(\text{Ph}_3\text{P})_3$  catalyzed synthesis of secondary [3], tertiary, and heterocyclic amines [4,5], we now report another application of this catalyst in amine synthesis.

We have found that the reaction between methanol and primary aliphatic amines bearing an  $\alpha$ -hydrogen atom gives two different products, depending on the conditions employed. By an appropriate choice of the amount of catalyst and the ratio of reactants, it is possible to obtain *N,N*-dimethylalkylamines (I) or *N,N*-dialkylmethylamines (II) selectively, as shown in the following Scheme:



The amine and methanol are allowed to react at 180°C for 7 h in a sealed glass tube in the presence of homogeneous catalyst  $\text{RuCl}_2(\text{Ph}_3\text{P})_3$ .

A preliminary experiment carried out on benzylamine showed that the reaction does not occur with a satisfactory yield at the reflux temperature. Thus, using 6 mol% of catalyst and a 2.5 MeOH/benzylamine molar ratio, *N,N*-dibenzylmethylamine was recovered in 51% yield after 7 h, along with dibenzylamine (7%) and tribenzylamine (41%).

Representative results are summarized in Table 1 and, some features of interest can be discussed. When the methanol was in large excess (15–30 molar ratio of MeOH/amine) and 1–1.3 mol% of catalyst (based on the amine) was used, *N,N*-dimethylalkylamine (I) was obtained in good yield (86–98%); the mono-methylated product ( $\text{RNHCH}_3$ ) was observed, in poor yield, only in the case of *n*-butyl and *n*-benzylamine. In contrast, use of a 2.5–5 molar ratio of MeOH/amine and 4–6.5 mol% of catalyst gave *N,N*-dialkylmethylamine (II) as the main product (72–93%); except the case of cyclohexylamine, symmetrical secondary ( $\text{R}_2\text{NH}$ ) and tertiary ( $\text{R}_3\text{N}$ ) amines were generally found in small amounts under these conditions. These by-products practically disappear if a larger amount of methanol is used (see *n*-butylamine) or the reaction time is prolonged (see *n*-dodecylamine).

From the results it appears that an increase in the length of the carbon chain of the starting primary amine leads to an increase in the catalyst percentage (from 4 to 6.5 mol%) required to give good yields of the corresponding *N,N*-dialkylmethylamine (II); this is presumably due to the increased bulk of the alkyl group linked to the nitrogen atom, as noted previously in the synthesis of symmetrical secondary and tertiary amine [3,4]. The results obtained with cyclohexylamine confirm that the reaction is sensitive to the steric hindrance in the amine; thus, while *N,N*-dimethylcyclohexylamine was obtained in 95% yield, *N,N*-dicyclohexylmethylamine was isolated in poor yield along with a moderate amount of dicyclohexylamine (see Table 1).

TABLE 1

SELECTIVE CONVERSION OF PRIMARY ALKYLAMINES INTO DIMETHYLALKYL- OR DIALKYL METHYLAMINES BY REACTION OF MeOH IN THE PRESENCE OF  $\text{RuCl}_2(\text{Ph}_3\text{P})_3$

Primary amine R—NH <sub>2</sub>	Reaction conditions <sup>a</sup>		Products (% yield) <sup>b</sup>		
	Mol% cat. <sup>c</sup>	Mol. ratio MeOH/amine	RN(CH <sub>3</sub> ) <sub>2</sub>	R <sub>2</sub> NCH <sub>3</sub>	Other amines
<i>n</i> -Butyl	1	15	75	—	20 <sup>d</sup>
	1.3	15	86 (80)	—	15 <sup>d</sup>
	4	2.5	18	65	17 <sup>e</sup>
	4	5	19	75 (65)	—
<i>n</i> -Hexyl	1	15	82	18	—
	1.3	15	94 (88)	—	—
	4	2.5	7	72 (60)	15 <sup>e</sup>
<i>n</i> -Octyl	1	15	98 (90)	—	—
	6	2.5	12	86 (75)	—
<i>n</i> -Dodecyl	1	15	94 (86)	—	—
	6	2.5	15	65	16 <sup>e</sup>
	6.5 <sup>f</sup>	2.5	—	93 (80)	—
Cyclohexyl	1.3	15	95 (85)	—	—
	6.5 <sup>f</sup>	2.5	20	25	53 <sup>g</sup>
Benzyl	1	15	26	39	35 <sup>d</sup>
	1.3	30	95 (90)	—	—
	3	2.5	47	49	—
	6	2.5	16	81 (70)	—

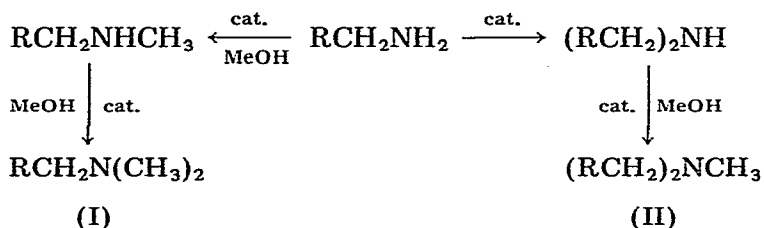
<sup>a</sup> Reaction performed at 180°C for 7 h unless stated otherwise. <sup>b</sup> Determined by GLC analysis; in parentheses the yields of isolated products are reported. <sup>c</sup> Based on the amine used. <sup>d</sup> RNHCH<sub>3</sub>. <sup>e</sup> R<sub>2</sub>NH plus R<sub>3</sub>N. <sup>f</sup> Reaction time 12 h. <sup>g</sup> R<sub>2</sub>NH.

With a low percentage of the catalyst and in the presence of a large excess of methanol, no symmetrical secondary ( $R_2NH$ ) and tertiary ( $R_3N$ ) amines were ever found, while monomethylalkylamine ( $RNHCH_3$ ) was detected in the reactions with *n*-butylamine (20%) and benzylamine (35%). In contrast when the reaction was carried out with a low MeOH/amine molar ratio and a higher percentage of the catalyst,  $R_2NH$  and  $R_3N$  were generally present, whilst  $RNHCH_3$  was never detected.

In aid in elucidating the reaction path leading to dialkylmethylamine (II), it is useful to consider the results obtained in an additional experiment carried out on *n*-hexylamine using a 2.5 MeOH/hexylamine molar ratio and in the presence of 4 mol% of catalyst. Analysis of the products after 3 h showed *N,N*-dihexylmethyl- (28%) and dihexylamine (46%) to be present along with trihexyl- (14%) and *N*-methylhexylamine (10%); after 7 h the yield of *N,N*-dihexylmethylamine reached 72% at the expense of dihexylamine, which practically disappeared.

A possible explanation for the results is that the reactions involve the intermediates,  $RNHCH_3$  and  $R_2NH$  in the formation of  $RN(CH_3)_2$  and  $R_2NCH_3$ , respectively. However, in the path leading to  $R_2NCH_3$  one cannot rule out (especially with a starting amine containing a small alkyl group) the presence of the intermediate  $RNHCH_3$ , which can be successively converted into  $R_2NCH_3$ , as previously observed under similar conditions [5].

The results, considered along with the mechanism suggested by Grigg [1] and Watanabe [2] for amine alkylation, lead us to suggest the following possible reaction routes:



### General procedure

A mixture of the primary alkylamine (6 mmol) and methanol (15–180 mmol) was sealed in a glass tube in the presence of  $RuCl_2(Ph_3P)_3$  (0.06–0.39 mmol) and kept for 7 h at 180°C. The products were analyzed in GLC by comparison with authentic samples, and the yields were determined by use of an internal standard. The products derived from *n*-butyl-, *n*-dodecyl- and cyclohexylamine were identified by MS and  $^1H$  NMR analysis.

The best results achieved for each substrate were confirmed for reactions involving a two-fold increase in the quantities of reactants. The purity of the products, isolated by distillation ( $RN(CH_3)_2$ ) or by elution on alumina ( $R_2NCH_3$ ), was checked by GLC using the following columns: 2 m × 2 mm, SE52 (5%) on Chromosorb W (for *N,N*-dimethylbenzylamine and *N,N*-dibenzylmethylamine) and 2 m × 2 mm, Versamid 900 and NaOH (0.5%) on Chromosorb G (for the other amines).

## References

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