A New Chiral Glycine Synthon. Synthesis, X-Ray Structure of (-).(2S,4R)-2-Ethoxycarbonyl-4-phenyl-1,3-oxazolidine and Diastereoselective Nucleophilic Ring Opening to (R)-Ethyl α-Amino Carboxylates.

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Abstract. Condensation of (R)-N-benzyl-2-phenylglycinol 1 with the methyl hemiacetal of ethyl glyoxylate leads to (2S,4R)-2-ethoxycarbonyl-4-phenyl-1,3-oxazolidine 2 as the major product, obtained as a pure enantiomer after column chromatography. Compound 2 is stereoselectively cleaved by dialkylzinc reagents, prepared from alkylmagnesium iodides and ZnCl₂, with moderate to good d.e.'s (72-94 %). These compounds, after separation by column chromatography and debenzylation by hydrogenolysis in the presence of 10% Pd on carbon, lead to enantiomerically pure ethyl α -amino carboxylates with good chemical yields.

Recently, considerable attention has been drawn to the stereoselective synthesis of nonproteinogenic and natural and non natural proteinogenic α -aminoacids, owing to their biological interest.¹ Some recent methodological advances in this field are the electrophilic alkylation of bislatim ethers,² alkylation on chiral glycine enolates derived from oxazinones,³ imidazolidinones,⁴ and oxazolidinones;⁵ reaction of nucleophiles with electrophilic chiral glycinates,⁶ and asymmetric alkylation of N-acylpyrrolidines,⁷ N-acyloxazolidones,⁸ and N-(cyanomethyl)oxazolidines.⁹

On the other hand, chiral cyclic N,O-acetals have been used widely as chiral adjuvants,¹⁰ but the nucleophilic ring opening of these heterocycles in asymmetric synthesis is only restricted until now to the preparation of chiral amines.¹¹

As a part of our work on stereoselective nucleophilic ring opening of chiral 1,3-oxazines,¹² we wish now to report on a short and efficient route to ethyl α -amino carboxylates, starting from 2-ethoxycarbonyl-1,3-oxazolidine 2.

The condensation of (-).(R)-N-benzyl-2-phenylglycinol 1 with the methyl hemiacetal of ethyl glyoxylate, in refluxing CH₂Cl₂ and mol. sieves for 2 h, gave a mixture (83:17) of epimeric 2-ethoxycarbonyl-1,3oxazolidines 2 and 3 (95% chemical yield). The mixture was separated by column chromatography on silica gel (hexane/ethyl acetae 15/1 as eluent) giving, by the order of elution pure 2, as a white solid (m.p. 55-56°C from pentane), and 3, as a colorless oil (b.p. 221-223°C/2 Torr), in 66 and 10 per cent total yield respectively.¹³ Owing to the controversial stereochemical assignment of the 2-phenylglycinol-derived oxazolidines, 14 and



PLUTO plot for Compound 2

that any further rationalization on the stereochemical course of the reactions will be associated with the geometry of this substrate, we have established the absolute configuration of the compound 2 by a single-crystal X-ray determination.15 In contrast with 2alkyl-4-phenyl-1,3-oxazolidines, the phenyl group at C-4 and the ethoxycarbonyl at C-2 have a trans relationship in the major diastereomer 2, while the benzyl substituent on the nitrogen is cis with respect to the substituent at C-2. Then, the absolute stereochemistry for compound 2, derived from (R)-N-benzyl-2-phenyl glycinol will be 2S,4R, whereas the stereochemistry for the minor

diastereomer 3 is assigned as 2R,4R.

(2S,4R)-2-Ethoxycarbonyl-1,3-oxazolidine 2 was recovered unchanged after stirring for 4h with 4 eq. of a solution of diethylzinc in hexane, but it does react with dialkylzinc regents, prepared from alkylmagnesium iodides and zinc chloride, ¹⁶ in diethyl ether at 0°C for 2-3h,¹⁷ leading to the ring opening compounds 4 and 5 with good diastereoselectivity. The same results are obtained by reaction of 2 with 4 eq. of a mixture of commercial Et₂Zn and MgI₂ (1/1). Moreover, diastereomers 4 and 5 were obtained as pure compounds from the reaction mixtures by flash chromatography on silica gel using hexane/ethyl acetate 8/1 as eluent. The mixture



Entry	R	Time(h)	Molar Ratio (4/5) ^{a,b}	Debenzylated mixtures e.e. ^c	Chemical Yield(%) ^d	Conf. ^e
a	Me	2	86/14 (>98/2)	72 (>98)	(6a)45	R
b	Et	2	87/13 (>98/2)	74 (>98)	(6b)42	R
с	Pr	2.5	88/12 (>98/2)	76 (>98)	(6c)47	R
d	i-Pr	2	97/3 (>98/2)	94 (>98)	(6d)56	R
e	n-Bu	2	92/8 (>98/2)	84 (>98)	(6e)54	R
f	i-Bu	3	89/11 (>98/2)	78 (>98)	(6f)47	R

Table 1. Diastereoselective Ring Opening of Compound 2 by Dialkylzinc reagents, in Et₂O at 0°C.

^aMeasured by ¹³C-NMR on the reaction mixture. ^b Numbers in parenthesis refer to the ratio after separation of diastereomers by column chromatography. ^cMeasured by G.C.on a Chirasil-val column derivatized as trifluoroacetamides, in parenthesis are given the e.e. for **6** after purification of compounds **4**. ^dNumbers refer to the total chemical yields from **2** of the isolated pure amino esters **6**. ^cThe given configurations correspond to the major isomer formed in the reaction.

of diastereomers were bis-debenzylated by hydrogenolysis, at room temperature using 10% Pd on carbon as catalyst, to a mixture of 6 and *ent*-6, maintaining their stereochemical integrity,¹⁸ while debenzylation of diastereomers 4 purified by chromatography allowed to obtain (R)-ethyl α -aminocarboxylates 6 with excellent e.e. (>98%) (table).

The sense of the asymmetric induction in the ring opening of 2 can be explained, by analogy to the behaviour of chiral acetals.¹⁹ Taking into account that the dialkylzincs only react with 2 in the presence of a Lewis acid (in our case the magnesium halides formed in the preparation of the zinc derivatives) we propose, as the first step of the reaction, the formation of a chelate ion pair 7, followed by a rapid capture by the nucleophile from the nitrogen side of the heterocycle.



In summary, (2S,4R)-2-ethoxycarbonyl-4-phenyl-1,3-oxazolidine 2 has been shown as a convenient homochiral glycine synthon equivalent in its diastereoselective ring opening by zinc derivatives. Enantiomerically pure (R)-ethyl α -amino carboxylates are easily prepared from 2, in two steps, in good chemical yields. At the present we are working on the exploitation of 2 in different asymmetric transformations.

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