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<AT>Three-Dimensional Ordered Mesoporous  $Ce_xZr_{1-x}O_2$  for Selective Catalytic Reduction Removal of NO<sub>x</sub> with NH<sub>3</sub>

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<ABS-HEAD>Highlights  $\blacktriangleright$  Highly ordered mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> have been fabricated for NH<sub>3</sub>-SCR of NO using KIT-6 as a hard template  $\blacktriangleright$  The sample shows superior composite crystal microstructure, uniform mesopore diameter and larger surface area  $\blacktriangleright$  The mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> shows the best NH<sub>3</sub>-SCR activity to clean NO<sub>x</sub>

#### <ABS-HEAD>Abstract

<ABS-P>A series of highly ordered mesoporous  $Ce_xZr_{1-x}O_2$  (x represents the mole ratio of Ce), were fabricated for NH<sub>3</sub>-SCR of NO<sub>x</sub> using KIT-6 as a hard template, which have been characterized by TEM, XRD, BET, BJH, XPS, H<sub>2</sub>-TPR, NH<sub>3</sub>-TPD and in-situ DRIFT, showing superior composite crystal microstructure, uniform mesopore diameter and larger surface area. Among all the mesoporous  $Ce_xZr_{1-x}O_2$  samples (x=0, 0.25, 0.33, 0.5, 0.67, 0.75 and 1), mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  showed the best NH<sub>3</sub>-SCR activity to clean NO<sub>x</sub>, and 100% NO<sub>x</sub> conversion ratio at 325°C can be reached, as well as excellent H<sub>2</sub>O or SO<sub>2</sub> tolerance and best thermal stability. Furthermore, the addition of ZrO<sub>2</sub> content enhanced the thermal performance and redox ability of mesoporous  $Ce_xZr_{1-x}O_2$ , which were favorable for their excellent NH<sub>3</sub>-SCR performance. Finally, a possible redox reaction mechanism of NH<sub>3</sub>-SCR reaction over the mesoporous  $Ce_xZr_{1-x}O_2$  was proposed.

<KWD>Keywords: mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub>; NH<sub>3</sub>-SCR; H<sub>2</sub>O or SO<sub>2</sub> durability; reaction mechanism.

<H1>1.1

Introduction

Nitrogen oxides (NO<sub>X</sub>) from vehicle exhaust gas or fossil fuels have always been a major air pollutant in recent years, which are harmful to the health of human beings, resulting in acid rain, photochemical smog, ozone depletion and greenhouse effects.<sup>1-2</sup> Currently, selective catalytic reduction (SCR) technology remains as the most attractive and widely-used method to reduce NO<sub>X</sub>, which has a large choice of reductants such as alcohol, ammonia, hydrocarbons, urea, hydrogen, etc.<sup>3-6</sup> As we all know, NH<sub>3</sub>-SCR is demonstrated as one of the most widely-used and high-effective approaches.<sup>7</sup> The most widely used commercial catalyst for the NH<sub>3</sub>-SCR process is V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> in a temperature range of 300-400 °C. However, V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> catalyst has many drawbacks such as toxicity of vanadium, SO<sub>2</sub> poisoning phenomenon and narrow temperature window <sup>8</sup> Owing to these disadvantages, many researchers have done a lot of effort to develop novel SCR catalyst with excellent

performance, nontoxicity to the environment, wide operating window and excellent  $H_2O$  or  $SO_2$  tolerance.

As the most abundant rare earth oxide, cerium oxide (CeO<sub>2</sub>) possesses a high catalytic performance in many fields such as water-gas shift, carbon monoxide oxidation and reforming reaction.<sup>9</sup> In addition, CeO<sub>2</sub> has good redox properties, however, its high temperature sintering leading to the ceria inactive for the redox reaction of Ce<sup>4+</sup> to Ce<sup>3+,9</sup> Therefore its thermal stability in catalytic process should be increased.<sup>10</sup> It has been reported that the thermal stability can be improved when ZrO<sub>2</sub> joined.<sup>11</sup> It is said that Zr incorporation into the Ce lattice forms a ceria-zirconia solid solution.<sup>9</sup> Also the incorporation of Zr<sup>4+</sup> into  $CeO_2$  crystal lattice brings about a great increase in the reducibility of  $Ce^{4+}$  to  $Ce^{3+.9}$  That is to say, Ce-Zr mixed oxides not only possess the oxygen storage capacity of CeO<sub>2</sub> but also have the highly thermal performance of ZrO<sub>2</sub>, which is considered as a feasible approach to overcome the aforementioned disadvantages of pure CeO2.<sup>12-13</sup> However, amorphous materials can agglomerate easily, resulting in the decline of NH<sub>3</sub> adsorption ability during the catalytic process.<sup>14</sup> To address the above problem, the material with controllable structures, sizes, and shapes have been extensively investigated as potential catalyst because of their abundant active sites, large specific surface areas and interconnected channels.<sup>15-16</sup> To our knowledge, mesoporous materials with well-defined pore diameters and large surface areas in SCR process have drawn much attentions in recent years,<sup>18-21</sup> such as mesoporous Co<sub>3</sub>O<sub>4</sub><sup>22</sup>, mesoporous MnCo<sub>2</sub>O<sub>4</sub><sup>14</sup>, etc. Meoporous Ce-Zr composite oxides for SCR removal of NO<sub>X</sub> with NH<sub>3</sub> is not reported until now. Herein, highly ordered mesoporous  $Ce_xZr_{1-x}O_2$ , were fabricated for NH<sub>3</sub>-SCR of NO<sub>X</sub> by using KIT-6 as a hard template, which contained very good composite crystal structure, uniform size and larger surface area. The highly ordered mesoporous materials then characterized by TEM, XRD, NH<sub>3</sub>-TPD, H<sub>2</sub>-TPR, XPS, BET and in-situ DRIFT. Compared with bulk Ce-Zr mixed oxide nanoparticles, mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> showed better SCR removal activity and SO<sub>2</sub>, H<sub>2</sub>O resistance. Finally, a redox reaction mechanism with the mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> was proposed. <H1>2. Experimental

#### <H2>2.1 Preparation of materials

The 3D mesoporous  $Ce_xZr_{1-x}O_2$  catalyst, with a Ce/Zr molar ratio of 2:1, was prepared via hard template synthesis method. 5.6449 g of Ce(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O and 1.6186 g of ZrO(NO<sub>3</sub>)<sub>2</sub> were added into 30 mL deionized water. After the mixed solution was dissolved completely, 2.4212 g of KIT-6 sample was added to the above solution at room temperature. Before the above samples were dried at 80 °C for 4 h, the mixtures were stirred at room temperature for 24 hours followed by calcination at 500 °C for 6 h in the air atmosphere in a muffle furnace with a heating rate of 1 °C/min. After cooling to room temperature, the samples were available in powders. Finally, the obtained powders were washed in 2 mol/L NaOH aqueous solution for twice then washed in deionized water several times until pH=7 and dried at 60 °C in the oven. The synthesis processes of other mesoporous  $Ce_xZr_{1-x}O_2$  (x represented the Ce molar ratio. x=0, 0.25, 0.33, 0.5, 0.67, 0.75 and 1) samples were similar with the above steps. The sample of  $Ce_{0.67}Zr_{0.33}O_2$  without mesoporous structure is denoted as bulk  $Ce_{0.67}Zr_{0.33}O_2$ . The preparation process was almost similar with mesoporous  $Ce_{0.67}Zr_{0.33}O_2$ and the main difference was no KIT-6 adding into the mixture.

The synthetic strategy is schematically illustrated in Fig. 1. In brief, cubic phase KIT-6 was first prepared based on previous published paper.<sup>23-24</sup> Then KIT-6 was added to the  $Ce_xZr_{1-x}O_2$  precursors, then both the template and precursors were stirred with each other under magnetic stirring for 24 h. Mesoporous  $Ce_xZr_{1-x}O_2$  were obtained after removing the porous silica template.

### <H2>2.2 Characterization

Transmission electron microscopy (TEM, JEOL JEM-2100F with an accelerating voltage of 200 kV, Japan) was used to characterize the size and morphology of the mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub>. X-ray diffraction (XRD Rigaku D/Max 2200PC, Japan) patterns were performed employing a CuK $\alpha$  radiation ( $\lambda$ =0.15418 nm, 40 kV, 40 mA) at room temperature. The nitrogen adsorption-desorption isotherms were measured by ASAP Autosorb iQ-MP instrument operated at -196 °C. Characterization of the surface area of the samples was obtained with the Brunauer-Emmett-Teller (BET) method, and the pore size distributions of the samples were recorded with the adsorption branches and a cylindrical pore model (BJH method). The data of the binding energies of Ce 3d, Zr 3d and O 1s were obtained by XPS (Thermal ESCALAB 250) with an AlKa radiation X-ray source (hv=1486.6 eV) referencing the C 1s peak at 284.6 eV. Temperature-programmed reduction by hydrogen (H<sub>2</sub>-TPR) and temperature-programmed desorption of NH<sub>3</sub> (NH<sub>3</sub>-TPD) were tested by a Micromeritics Autochem 2920 II instrument with a thermal conductivity detector (TCD). Visible Raman spectra of the catalysts were collected in Via Raman microscope (Renishaw) with a spectral resolution of  $1.14 \text{ cm}^{-1}$  at room temperature. A 514 nm diode-pumped solid-state semiconductor laser was used as the excitation source. A FTIR spectrometer (Thermo Nicolet iS5) equipped with a liquid-nitrogen-cooled MCT detector was used to collect the in-situ DRIFT data.

### <H2>2.3. Catalytic Performance Tests

The activity measurements were tested in a fixed-bed quartz reactor with an i.d. of 10 mm and operated under atmospheric pressure in a temperature window from 150 to 450 °C. 0.2 g of catalysts was used, which was crushed and sieved to 40-60 mesh. The test conditions contained 500 ppm NO, 500 ppm NH<sub>3</sub>, 3% O<sub>2</sub>, 100 ppm or 200 ppm SO<sub>2</sub> and 5% or 10% H<sub>2</sub>O (when used), which were balanced by N<sub>2</sub> with a gas hourly space velocity of  $9.0 \times 10^4$  h<sup>-1</sup> and a flow rate of 200 mL/min. What's more, the gas-phase concentrations of all components were measured using a KM-940 flue gas analyzer from Kane International Limited in UK. The detailed analysis method in KM-940 is electro-chemical principle. Firstly, the sensor in KM-940 has a self-test process. Then, the reaction gases NO<sub>X</sub>, NH<sub>3</sub> and O<sub>2</sub> from different pipelines are well mixed by gas mixer. The mixes enter into the reactor and have the NH<sub>3</sub>-SCR reaction under the mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> catalyst. After the reaction, gases get into the sensor by the suction pump. According to a signal conversion in sensor, the remaining content of the gases (NO, NO<sub>2</sub>, N<sub>2</sub>O) are showed on KM-940's monitor. Based on these data, we can finally work out the NO<sub>X</sub> conversion rate. The formula below ([NO<sub>X</sub>]<sub>in</sub> was inlet NO<sub>X</sub> concentration and [NO<sub>X</sub>]<sub>out</sub> was outlet NO<sub>X</sub> concentration, respectively), the NO<sub>X</sub> conversion ratio and N<sub>2</sub> selectivity under steady-state reaction condition was tested.

$$NO_X$$
 conversion (%) = 100% × (1 -  $[NO_X]_{out}/[NO_X]_{in}$ )

 $N_2 \ selectivity \ (\%) = 100\% \ \times \{1 - \frac{([NO_2]_{out} + 2[N_2O]_{out})}{([NO_X]_{in} + [NH_3]_{in} - [NO_X]_{out} - [NH_3]_{out})}\}$ 

<H1>3. Results and discussion

<H2>3.1 NH<sub>3</sub>-SCR Activity

NH<sub>3</sub>-SCR performances of mesoporous Ce-Zr samples were measured as a function of temperature with a gas hourly space velocity of  $9.0 \times 10^4$  h<sup>-1</sup> and the results are shown in Fig. 2a. The different mesoporous  $Ce_xZr_{1-x}O_2$  samples show good catalytic activities, which can be reached more than 90% conversion ratio in a large temperature window between 250-325 °C. What's more, for mesoporous  $Ce_{0.67}Zr_{0.33}O_2$ , the SCR activity achieves more than 95% NO<sub>X</sub> conversion ratio between 250-375 °C, which is enhanced to nearly 100% at 325 °C. However, the best NO<sub>X</sub> conversion ratios for pure CeO<sub>2</sub> and ZrO<sub>2</sub> can only reach 80% and 30%, respectively. It can be concluded that NO<sub>X</sub> conversion ratios with mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> materials are much higher than that of single metal oxide in the whole temperature window. In addition, the SCR removal activity of mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  is slightly higher than mesoporous Ce0.75Zr0.25O2, Ce0.5Zr0.5O2, Ce0.33Zr0.67O2 and  $Ce_{0.25}Zr_{0.75}O_2$ , indicating a zirconium limit of the synergistic effect between Ce-Zr. In order to compare with mesoporous Ce-Zr sample, a conventional V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> are also performed in Fig. 2b. As shown in Fig. 2b, the SCR performance over VWTi catalyst can only reach 90% at 225-250 °C, which is a narrow temperature window. Then, it decrease quickly to less than 80% above 275 °C. The NO<sub>X</sub> conversion ratio over mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> is much better than commercial VWTi in a wide temperature window of 200-400 °C, which can achieve more than 95% NO<sub>X</sub> conversion ratio in such a wide temperature window of 250-375 °C. On the contrary, mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> also exhibits a better NH<sub>3</sub>-SCR ability than bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> in the whole temperature windows. As previous literatures described,<sup>18-20</sup> mesoporous structures with better dispersion of active Ce-Zr components play an important role in NH<sub>3</sub>-SCR reactions. In addition, the following TEM pictures, low-angle and wide-angle XRD patterns and N<sub>2</sub> adsorption-desorption isotherms of  $Ce_xZr_{1-x}O_2$  samples demonstrate the existence of highly unified meso-pores with large specific surface area and good dispersion in Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> catalyst. Great mass transfer ability and more exposed active sites brought by the uniform active channels make a significant contribution to the interaction between Ce-Zr species, hence resulting in the excellent catalytic activity. The N<sub>2</sub> selectivity was also tested for the mesoporous and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> as shown in Fig. 2b (inset). The two samples keep close to 100% N<sub>2</sub> selectivity during the temperature range 50-350 °C which started to decrease at about 400 °C and down to 79.4% and 70.1% at 450 °C, respectively, indicating that the synergistic effect between Ce-Zr elements can significantly improve the selectivity. As we all know, GHSV is another influential factor needed to be considered in the SCR process, which is influenced by its weight as well as gas flow rate. The SCR performance over mesoporous/bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> and V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> under different GHSVs of 30000, 90000 and 180000 h<sup>-1</sup> have been tested as shown in Fig. 2c-e. For mesoporous  $Ce_{0.67}Zr_{0.33}O_2$ , it can be observed that the NO<sub>X</sub> removal ratio decreases slightly with increasing GHSVs from 30000 to 180000 h<sup>-1</sup> due to a shorter contact time between the catalyst and the mixed gases in Figure 2c.<sup>25</sup> Overall the GHSV has little influence on the SCR activity in the entire temperature windows. The mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  still reaches more than 98% at temperatures ranging from 250 to 350 °C with a GHSV of 30000 h<sup>-1</sup>. Even at a high GHSV of 180000 h<sup>-1</sup>, the NO<sub>X</sub> conversion ratio achieves nearly 95% at a temperature window of 250-325 °C. However, the NO<sub>X</sub> conversion ratio over bulk  $Ce_{0.67}Zr_{0.33}O_2$  in Figure 2d has a relatively clear difference under GHSVs of 30000, 90000 and 180000 h<sup>-1</sup>. There obtain 78-85% NO<sub>X</sub> conversion ratios at a temperature window of 250-350 °C with a GHSV of 30000 h<sup>-1</sup> while 68-70% NO<sub>X</sub> conversion ratios with a GHSV of 180000 h<sup>-1</sup>. In addition, the trends under different GHSVs over commercial VWTi seem to be more clearly in Figure 2e. The NO<sub>X</sub> conversion ratios exit an apparent decline when the GHSV rose from 30000 to 180000 h<sup>-1</sup> in the whole temperature window. In general, mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  does better in NH<sub>3</sub>-SCR under different GHSVs than bulk  $Ce_{0.67}Zr_{0.33}O_2$  and  $V_2O_5$ -WO<sub>3</sub>/TiO<sub>2</sub>.

<H2>3.2 Characterizations of catalyst

Prior to the investigations of mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> in NH<sub>3</sub>-SCR activities, the internal construction of the samples were systematically observed via TEM. The results are illustrated in Fig. 3 and Fig. S1. The sample of Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> presents arrays of three dimensional high-ordered mesoporous structures, guaranteeing a large specific surface area to enhance the NH<sub>3</sub> adsorption capacity. Moreover, Fig. 3c shows the picture of bulk  $Ce_{0.67}Zr_{0.33}O_2$ , which doesn't have any mesoporous structure in the whole horizon. Compared to the results in Fig. 3 (a, b, d) and Fig. S1, more zirconium doped contents result in worse regulation of mesoporous channels, which are in agreement with the result of low-angle XRD patterns. Moreover, high-resolution transmission electron microscopy (HRTEM) was used to characterize the lattice structure of 3D mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>. As shown in Fig. 3e, two different lattice fringes can be clearly observed in vision. One is around 0.314 nm, matching well with CeO<sub>2</sub> in plane (110)  $^{26-27}$  and another one is 0.298 nm, corresponding to ZrO<sub>2</sub> in plane (101).<sup>28-29</sup> Meanwhile, energy dispersive X-ray spectroscopy (EDS) was also used to explore the chemical composition of the mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> (Fig. 3f). It clearly certifies that the material is made up of Ce, Zr and O elements, which perfectly agrees with the theoretical value. By the way, the existence of C and Cu peak in EDS spectrum maybe come from the copper mesh used in TEM tests. In order to study the mesoporous structure and crystalline nature  $Ce_xZr_{1-x}O_2$  in detail, low-angle and wide-angle XRD patterns were confirmed in Fig. 4. As shown in Fig. 4a, the characteristic reflection peaks at approximately  $1.1^{\circ}$  and  $1.9^{\circ}$  for mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>

are revealed, indicating a highly ordered mesostructure.<sup>14</sup> Notably, it is clear that the well-defined peaks corresponded to  $1.2^{\circ}$  and  $2.0^{\circ}$  are observed in pure CeO<sub>2</sub>, also exhibiting the existence of well-ordered mesoporous structures, which is in agreement with the TEM image showed in Fig. S1g. However, pure ZrO<sub>2</sub> has weak peaks in low-angle XRD patterns, suggesting relative poor orderliness. Moreover, the low-angle patterns of different mesoporous Ce-Zr samples are also showed in Fig. 4a, it can be found that there is no clear difference between Ce<sub>0.75</sub>Zr<sub>0.25</sub>O<sub>2</sub>, Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> and Ce<sub>0.25</sub>Zr<sub>0.75</sub>O<sub>2</sub>, testifying more zirconium contents result in worse regulation of mesoporous channels, which are in agreement with TEM results. Wide angle XRD patterns of Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> are shown in Fig. 4b. The characteristic reflections of mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> at 2θ = 28.87°, 33.47°, 48.05°, 57.01° and 59.85°, corresponding to the (1 1 1), (2 0 0), (2 2 0), (3 1 1) and (2 2 2) phases

respectively, which can be well indexed to CeO<sub>2</sub> (JCPD 81-0792). Similarly, the characteristic reflections at  $2\theta = 28.6^{\circ}$ ,  $30.27^{\circ}$ ,  $34.81^{\circ}$ ,  $50.71^{\circ}$  and  $60.21^{\circ}$ , which are responsible for (0 1 1), (0 0 2), (0 2 0), (3 1 1) and (1 2 1) planes of ZrO<sub>2</sub> (JCPD 50-1089), respectively. In addition, the addition of ceria to Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> leads to a slightly shift of XRD peaks to higher values.<sup>12</sup> And noteworthy, the peak intensity belonging to zirconium species are weakened in Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> samples, suggesting an appropriate synergistic reaction between Ce-Zr.

The N<sub>2</sub> adsorption-desorption isotherms and pore diameter distributions of mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> are shown in Fig. 5. As presented in picture, the curves of mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, CeO<sub>2</sub>, ZrO<sub>2</sub> in Fig. 5a and mesoporous Ce<sub>0.75</sub>Zr<sub>0.25</sub>O<sub>2</sub>,  $Ce_{0.5}Zr_{0.5}O_2$ ,  $Ce_{0.33}Zr_{0.67}O_2$ ,  $Ce_{0.25}Zr_{0.75}O_2$  in Fig. 5b are verified as type IV isotherms with type H1 hysteresis loops, indicating the typical characters of mesoporous metal oxides replicated from KIT-6.<sup>30-32</sup> However, the bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> does not exhibit the typical IV type isotherm, suggesting that the bulk  $Ce_{0.67}Zr_{0.33}O_2$  has not mesoporous channels. Based on the data shown in Fig. 5c-d, it can be concluded that the pore size distributions of all mesoporous samples are similar, which exist a peak value near 5-5.5 nm. However, the average pore size of bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> causes a left-shift to near 4 nm. Meanwhile, the data of specific surface areas and pore volumes are listed in Table 1. As shown in Table 1, mesoporous  $Ce_{0.75}Zr_{0.25}O_2$  (118.8 m<sup>2</sup>/g), mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  (118.3 m<sup>2</sup>/g) and mesoporous  $Ce_{0.5}Zr_{0.5}O_2$  (110.1 m<sup>2</sup>/g) have relatively bigger surface area of exceeding 110  $m^2/g$  and pore volume of 0.34, 0.35 and 0.29 cm<sup>3</sup>/g respectively, which are much larger than mesoporous Ce<sub>0.33</sub>Zr<sub>0.67</sub>O<sub>2</sub>, mesoporous Ce<sub>0.25</sub>Zr<sub>0.75</sub>O<sub>2</sub>, mesoporous CeO<sub>2</sub>, mesoporous ZrO<sub>2</sub> and bulk  $Ce_{0.67}Zr_{0.33}O_2$  with surface areas of 88.5, 79.4, 28.7, 15.8 and 68.9 m<sup>2</sup>/g and pore volumes of 0.23, 0.22, 0.16, 0.12 and 0.21 cm<sup>3</sup>/g, respectively. A larger specific surface area always represents a larger NH<sub>3</sub> adsorption capacity. In conclusion, it is suggested that the reduction activity of NO<sub>X</sub> in NH<sub>3</sub>-SCR is related to the apparent surface properties to some extent.

XPS measurements of Ce 3d, Zr 3d, O 1s of Ce-Zr samples were carried out to investigate the surface states. As shown in Fig. 6a, the series of v and u peaks in Ce 3d core-level spectra are from the 3d5/2 and 3d3/2 states, respectively. XPS peaks labeled as v (883.3 eV), v'' (889.7 eV), v''' (898.5 eV), u (902.0 eV), u'' (908.4 eV), and u''' (917.6 eV) correspond to the  $3d^{10}4f^0$  state of Ce<sup>4+</sup> species, whereas the peaks signed as v' (885.1 eV) and u' (903.5 eV) are assigned to the 3d<sup>10</sup>4f<sup>1</sup> state of Ce<sup>3+</sup>.<sup>33-34</sup> The Zr 3d core level spectrum in Fig. 6b-c display two peaks approximately at 182.8 eV and 185.3 eV, assigned to the Zr 3d5/2 and Zr 3d3/2 spin-orbit states, respectively.<sup>35</sup> Furthermore, the surface atom concentrations of Ce, Zr and O of mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> are summarized in Table 2. The percent of O on mesoporous Ce0.75Zr0.25O2 and Ce0.67Zr0.33O2 clearly achieve 89.69% and 89.99%, which are higher than CeO<sub>2</sub>, ZrO<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>. Moreover, the percent of O on other mesoporous samples such as  $Ce_{0.5}Zr_{0.5}O_2$  (88.83%),  $Ce_{0.33}Zr_{0.67}O_2$  (87.55%) and  $Ce_{0.25}Zr_{0.75}O_2$  (86.90%) also show better results than single metal oxides, that's why the composite catalysts are superior to single catalysts. In addition, the peaks of O 1s are observed in the XPS spectrum, as shown in Fig. 6d-e. The O 1s spectrum can be fitted into two peaks, which correspond to various oxygen containing chemical bonds.<sup>36</sup> The binding energy approximately at 529.8 eV corresponds to lattice oxygen O<sup>2-</sup>, which is denoted as the

surface lattice oxygen  $O_{\beta}$ . And  $O^{-}$ , which has a higher binding energy approximately at 531.8 eV, is denoted as the surface chemisorbed oxygen  $O_{\alpha}$ .<sup>35</sup> As is well-known, the surface chemisorbed oxygen acts as the most active oxygen and plays an indispensable role in oxidation reactions.<sup>37</sup> The ratio of  $O_{\alpha}/(O_{\alpha}+O_{\beta})$  in mesoporous samples are much higher than that in mesoporous CeO<sub>2</sub> (43.35%) and  $ZrO_2$  (24.69%), which may be due to the interaction between the zirconium and cerium oxides. Moreover, the ratio of  $O_{\alpha}/(O_{\alpha}+O_{\beta})$  in mesoporous  $Ce_{0.67}Zr_{0.33}O_2(58.48\%)$  is also much higher than that in bulk  $Ce_{0.67}Zr_{0.33}O_2(45.19\%)$ , suggesting the mesoporous structure promises more generation of surface chemisorbed oxygen than bulk sample in NH<sub>3</sub>-SCR. In addition, there exist slight differences between mesoporous Ce<sub>X</sub>Zr<sub>1-X</sub>O<sub>2</sub> samples. The ratio of  $O_{\alpha}/(O_{\alpha}+O_{\beta})$  follow the sequence of mesoporous  $Ce_{0.75}Zr_{0.25}O_2 > mesoporous Ce_{0.67}Zr_{0.33}O_2 > mesoporous Ce_{0.5}Zr_{0.5}O_2 >$ mesoporous  $Ce_{0.33}Zr_{0.67}O_2$  > mesoporous  $Ce_{0.25}Zr_{0.75}O_2$ , which are accorded with the NH<sub>3</sub>-SCR activity on the whole shown in Fig. 2, except for a slight inconformity between mesoporous  $Ce_{0.75}Zr_{0.25}O_2$  and mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  results. That's because the ratio of  $O_{\alpha}/(O_{\alpha}+O_{\beta})$  is a significant NH<sub>3</sub>-SCR influencing factor but not the only element in NH<sub>3</sub>-SCR process. The XPS spectra of Ce 3d, Zr 3d, and O 1s of mesoporous Ce<sub>X</sub>Zr<sub>1-X</sub>O<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> are shown in Fig. 6f, these kinds of absorbed peaks were calibrated against the C 1s peak standardized at 284.6 eV.

H<sub>2</sub>-TPR experiments were conducted to investigate the redox abilities of catalysts, and the results are shown in Fig. 7a. It is clear that the H<sub>2</sub> consumption peaks over the four samples are generally located at 150-500 and 500-700 °C, attributed to the surface lattice oxygen and bulk lattice oxygen, respectively.<sup>38</sup> Based on the whole reduction process, the surface lattice oxygen promotes the reduction of  $Ce^{4+}$  to  $Ce^{3+}$  via oxygen vacancy generation, then the oxygen vacancy oxygen progressively triggers the bulk lattice oxygen to complete the reduction process of Ce<sup>4+</sup> to Ce<sup>3+</sup>.<sup>38</sup> As shown in Fig. 7a, the reduction peak at 406 °C in mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  assigned to surface lattice oxygen moves to higher temperature at 423 °C and has weaker peak intensity in mesoporous CeO<sub>2</sub>, suggesting the mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  has more available surface lattice oxygen at lower temperature after the introduction of zirconium.<sup>39</sup> The peak located in 475 °C has a relatively high intensity, which is assigned to the surface lattice oxygen in  $ZrO_2$ . Moreover, the reduction peaks at 262 °C and 406 °C in mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> are observed in lower temperature and have stronger peak intensities than bulk  $Ce_{0.67}Zr_{0.33}O_2$  at 294 °C and 460 °C, indicating the mesoporous structure has a stronger synergetic effect among Ce and Zr.<sup>40</sup> The intensity trend attributed to the bulk lattice oxygen is a little different with the surface lattice oxygen, following the sequence of mesoporous  $CeO_2 > mesoporous Ce_{0.67}Zr_{0.33}O_2 > bulk$ Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>. It may owe to the fact that part of bulk lattice oxygen translates into surface lattice oxygen in  $Ce_{0.67}Zr_{0.33}O_2$  samples after the introduction of Zr content.<sup>12</sup> In addition, other mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> (x=0.75, 0.5, 0.33, 0.25) samples were also tested for comparison as shown in Fig. 7b. Compared to mesoporous  $Ce_{0.67}Zr_{0.33}O_2$ , the reduction peak at 493 °C and 692 °C in mesoporous Ce<sub>0.75</sub>Zr<sub>0.25</sub>O<sub>2</sub> assigned to surface lattice oxygen and bulk lattice oxygen move to higher temperature, suggesting the higher temperature of available oxygen in mesoporous Ce<sub>0.75</sub>Zr<sub>0.25</sub>O<sub>2</sub>. Also, the peak located in 493  $^{\circ}$ C and 686  $^{\circ}$ C of mesoporous  $Ce_{0.5}Zr_{0.5}O_2$  have a bit weaker peak intensity than mesoporous  $Ce_{0.75}Zr_{0.25}O_2$ and  $Ce_{0.67}Zr_{0.33}O_2$ , which suggests that more Ce species can enhance the catalyst activity.

With more introduction of zirconium, clear intensity decreases can be seen in mesoporous  $Ce_{0.33}Zr_{0.67}O_2$  (403 °C and 511 °C) and mesoporous  $Ce_{0.25}Zr_{0.75}O_2$  (410 °C and 700 °C), which agree with the NH<sub>3</sub>-SCR performance.

NH<sub>3</sub>-TPD was carried out to investigate the surface acid amount and acid strength of catalyst because the adsorptions and activations of NH3 on active sites of catalyst surface possess significant effects on NH<sub>3</sub>-SCR. As shown in Fig. 7c, the profiles exhibit two distinct desorption peaks, suggesting two kinds of acid sites on the surface of the samples. Desorption peaks located at low temperature (lower than 400 °C) are assigned to the weak and medium acid sites on the catalysts surface, which is attributed to the Brønsted acid sites. While desorption peaks centered at high temperature (higher than 600 °C) are assigned to the strong acid sites, which is originated from the Lewis acid sites.<sup>37</sup> Based on previous literature,<sup>39</sup> the absorbed NH<sub>3</sub> is related to the weaker acid sites, indicating Brønsted acid sites act as a predominant role in the NH<sub>3</sub>-SCR. As seen in Fig. 7c, the corresponding desorption strength follow sequence of mesoporous  $Ce_{0.67}Zr_{0.33}O_2 > bulk Ce_{0.67}Zr_{0.33}O_2 >$ mesoporous  $CeO_2$  > mesoporous  $ZrO_2$ , which are accorded with the NH<sub>3</sub>-SCR activity shown in Fig. 2. Mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> exhibits much more Lewis acid sites and Brønsted acid sites than other samples, leading to a remarkable improvement of NH<sub>3</sub> adsorption and activation SCR process.<sup>41</sup> Moreover, other mesoporous  $Ce_xZr_{1-x}O_2$  (x=0.75, 0.5, 0.33, 0.25) samples were also tested for comparison as shown in Fig. 7d. Expect for a small peak shifting, the strong peak trends in mesoporous Ce<sub>0.75</sub>Zr<sub>0.25</sub>O<sub>2</sub> (250 °C, 401 °C and 632 °C) and Ce<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub> (209 °C, 354 °C and 538 °C) are as similar with mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, indicating relatively good NH<sub>3</sub>-SCR performance with these three samples. However, the peaks with mesoporous  $Ce_{0.33}Zr_{0.67}O_2$  (385 °C and 501 °C) and  $Ce_{0.25}Zr_{0.75}O_2$ (233 °C and 450 °C) have clear decreases in peak intensity, which demonstrates weaker surface acid amount adsorptions and acid strengths of catalysts. These appearances conform to the SCR results as shown above.

As shown in Fig. 8, visible Raman spectra were also used to characterize the constituent of samples. The Ce content samples show a clear band at 463 cm<sup>-1</sup>, suggesting the Raman-active  $F_{2g}$  mode of the CeO<sub>2</sub>.<sup>12</sup> The band at 271 cm<sup>-1</sup> is attributed to a consequence of the Zr phase (t-ZrO<sub>2</sub>).<sup>12, 42</sup> As it can be seen, the peaks are quite similar and are characterized by a strong absorption band at 463 cm<sup>-1</sup> between mesoporous Ce<sub>X</sub>Z<sub>1-X</sub>O<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>. Pure CeO<sub>2</sub> and ZrO<sub>2</sub> present the absorption bands approximately at 463 cm<sup>-1</sup> and 271 cm<sup>-1</sup>, respectively. Based on current literatures, there should exit a band approximately at 630 cm<sup>-1</sup> assigned to the lattice contraction caused by Zr ion insertion, which is not obviously in Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> samples and especially in pure ZrO<sub>2</sub>.<sup>43</sup>

#### <H2>3.3 The resistance of H<sub>2</sub>O or SO<sub>2</sub>, and thermal stability tests

In practical application, the existence of H<sub>2</sub>O vapor and SO<sub>2</sub> in the combustion exhaust may lead to deactivation of the performance of SCR.<sup>44</sup> Hence, it is necessary to investigate the influence of H<sub>2</sub>O and SO<sub>2</sub> on catalytic performance in NH<sub>3</sub>-SCR process. In this paper, 10%, 15% H<sub>2</sub>O and 100 ppm of SO<sub>2</sub> over mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> were tested at 300 °C under a GHSV of 90000 h<sup>-1</sup>. As a comparison, widely-used commercial V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> were also measured in 10%, 15% H<sub>2</sub>O and 100 ppm of SO<sub>2</sub>. As shown in Fig.

9a, the NO<sub>X</sub> conversion ratio of mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> decreases from 98% to 95% in the absence of 10% H<sub>2</sub>O at 300 °C and then maintains this state in consecutive testing process for the next 40 h. A rapidly recovery to the original level of 98% NO<sub>X</sub> conversion is found when cutting off the introduction H<sub>2</sub>O. V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> displays a stable 91% NO<sub>X</sub> conversion ratio at 300°C and decreases to 85% in the absence of 10%  $H_2O$ , then recovers to 90% NO<sub>X</sub> conversion when cutting off the introduction H<sub>2</sub>O. The NO<sub>X</sub> conversion ratio of bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> decreases from 81% to 74% in the absence of 10% H<sub>2</sub>O then recovers to the original level slowly. In addition, the injection of 15% H<sub>2</sub>O into the reaction atmosphere leads to a slight decrease from 98% to 93% during the whole testing for mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, which also showed a recovery to its original level after cutting off the inlet H<sub>2</sub>O (Fig. 9b). Commercial V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> falls to 80% in the 15% H<sub>2</sub>O reaction atmosphere and recovers to 90% when turning off the H<sub>2</sub>O entrance. The NO<sub>X</sub> conversion ratio of bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> decreases from 81% to 69% in the absence of 15% H<sub>2</sub>O, which recovers to the original level slowly. It is believed that a competition adsorption exists between H<sub>2</sub>O and NH<sub>3</sub>/ NO<sub>X</sub> on the catalyst surface. H<sub>2</sub>O occupies the active sites where the NH<sub>3</sub>/ NO<sub>X</sub> activated, resulting in a decline in NH<sub>3</sub>-SCR.<sup>12</sup> The results indicate that mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> shows a better H<sub>2</sub>O resistance ability in NH<sub>3</sub>-SCR process than that of commercial V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>. Moreover, the effect of SO<sub>2</sub> over mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> are exhibited in Fig. 9c. With the introduction of 100 ppm SO<sub>2</sub>, the NO<sub>X</sub> conversion ratio shows a slow decrease in the first 10 h over mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>. Then, SO<sub>2</sub> poisoning occurs in mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, leading to a decline in the conversion ratio to 87% with the time increasing. However, after cutting off the SO<sub>2</sub>, the conversion ratio slowly recovers to more than 90% during the measured period. As for commercial  $V_2O_5$ -WO<sub>3</sub>/TiO<sub>2</sub>, NO<sub>X</sub> conversion ratio decreases seriously from 91% to 55%. After cutting off the SO<sub>2</sub>, the conversion ratio recovers slowly to 80% with time increasing. As for the bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, the NO<sub>X</sub> conversion ratio decreases from 81% to 73% when 100 ppm SO<sub>2</sub> introduced, then finally recovers to 77% after cutting off the SO<sub>2</sub>. In conclusion, mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  has a better reversible inhibition effect on SO<sub>2</sub> than that of commercial V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk  $Ce_{0.67}Zr_{0.33}O_2$ . In practical application, a good resistance performance to H<sub>2</sub>O vapor and SO<sub>2</sub> in the NH<sub>3</sub>-SCR process means a considerably stable ability to the deNO<sub>X</sub> process. We tested that mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  shows a bit higher resistance performance against H<sub>2</sub>O and SO<sub>2</sub> than V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk sample at 300 °C in figure 9 (a-c). Due to the highly unified meso-pores with large specific surface area and good dispersion between Ce-Zr, mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  has great mass transfer ability and more exposed active sites brought by the uniform active channels. When in a H<sub>2</sub>O vapor and SO<sub>2</sub> circumstance, mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  can reserve relatively more exposed active sites to the SCR performance than V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> to some extent. As shown in Fig. 9d, the stability tests of the mesoporous  $Ce_{0.67}Zr_{0.33}O_2$ ,  $V_2O_5$ -WO<sub>3</sub>/TiO<sub>2</sub> and bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> catalysts with time on stream were examined at 300 °C under a GHSV of 90000  $h^{-1}$ . The results do not show any decrease of the NO<sub>X</sub> conversion and maintain a 98%, 91%, 81% NO<sub>X</sub> removal efficiencies respectively during the continuous 60 h duration, suggesting a good stability over mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>/TiO<sub>2</sub> and bulk  $Ce_{0.67}Zr_{0.33}O_2$  in the whole process.

#### <H2>3.4 In-situ DRIFT tests

The in-situ DRIFTS texts are performed to study the adsorption behaviors of the reactant molecules on the surface of catalysts, which is considered a crucial step in NH<sub>3</sub>-SCR system. The data of NH<sub>3</sub> and NO + O<sub>2</sub> adsorptions on mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> from 150-450 °C are shown in Fig. 10 a. The distinct bands are assigned to gaseous NO<sub>2</sub> (1645, 1628 and 1392 cm<sup>-1</sup>),<sup>17, 45</sup> bridging nitrates (1230 and 1217 cm<sup>-1</sup>),<sup>17</sup> monodentate nitrates (1265 cm<sup>-1</sup>),<sup>38</sup> bidentate nitrates (1600 and 1580  $\text{cm}^{-1}$ )<sup>12</sup> and linear nitrites (1480 and 1410  $\text{cm}^{-1}$ ).<sup>45</sup> As seen, the adsorption peak intensities assign to bidentate nitrates, monodentate nitrates and gaseous NO<sub>2</sub> strengthen soon when the temperature increases from 150 °C to 250 °C and almost keep unchanged in 250-350 °C while show downtrend after the temperature rising to 400-450 °C. It is indicated that the three formed intermediate products during the SCR reaction on mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> surface are very stable and activated in the temperature range of 250-350 °C, which is in agreement with SCR abilities. Interestingly, bridging nitrates vanish soon when temperature rising from 50 °C to 250 °C and appear in 400-450 °C whereas monodentate nitrates emerge just in 250-350 °C, suggesting there may exit some transformations in different nitrates compounds and monodentate nitrates are deemed as significant parts in the SCR active window at 250-350 °C.<sup>45</sup> The DRIFT spectra of NH<sub>3</sub> desorptions on mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> surface are shown in Fig. 10b. The broad peaks centered at 3375 and 3264 cm<sup>-1</sup> are assigned to the N-H stretching modes of coordinated NH<sub>3</sub>.<sup>12</sup> The bands at 1595, 1239, and 1100 cm<sup>-1</sup> can be attributed to the characteristic bands of NH<sub>3</sub> coordinated on Lewis acid sites.<sup>17</sup> The bands at 1550 and 1353  $cm^{-1}$  are also observed as symmetric and asymmetric bending vibrations of NH<sub>4</sub><sup>+</sup> species on Brønsted acid sites.<sup>17, 45</sup> As shown, the intensity of the bands on sample surface show a steady increase when temperature rising to 250 °C. All types of ammonia with strong stabilities can adsorb to the catalyst surface and join in the SCR process, which is accorded with NH<sub>3</sub>-TPD results.

In-situ DRIFTS of the reaction between pre-adsorbed NH<sub>3</sub> and NO + O<sub>2</sub> at 300 °C was recorded to study the reactivity of adsorbed NH<sub>3</sub> species in the SCR process on mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> in Fig. 10c. The mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> is firstly purged in a flow of NH<sub>3</sub> for 30 min to reach the pre-adsorbed condition and then purged by helium for 30 min at 300 °C. After the introduction of NO +  $O_2$ , the broad peaks assigned to coordinated NH<sub>3</sub> (3375 and 3269 cm<sup>-1</sup>), Lewis acid sites (1595 cm<sup>-1</sup>) and Brønsted acid sites (1551 and 1353 cm<sup>-1</sup>) show an apparent decrease in intensity after 1 min. All of the bands are substituted by nitrate species after 3 min and keep stable with the time increasing, suggesting the coordinated NH<sub>3</sub> and ionic NH4<sup>+</sup> on mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> can act as reducing species to reduce NO<sub>X</sub>.<sup>8, 12</sup> Then the order of the gas flow are subsequently reversed, the mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  is firstly purged in a flow of NO +  $O_2$  for 30 minutes to reach the pre-adsorbed condition and then purged by helium for 30 min at 300 °C. The results are shown in Fig. 10d. After the introduction of NH<sub>3</sub>, the in-situ DRIFTS spectra are mainly covered by gaseous NO<sub>2</sub> (1591 and 1383 cm<sup>-1</sup>), bridging nitrates (1190 cm<sup>-1</sup>), bidentate nitrates (1574 cm<sup>-1</sup>). The bridging nitrates are greatly decreased in 5 min and disappeared in 10 min when NH<sub>3</sub> was introduced, nevertheless the gaseous NO<sub>2</sub> and bidentate nitrates do not show an obvious changes, which indicates that bridging nitrate can react with NH<sub>3</sub> easily.<sup>12</sup> Moreover, the bands assigned to the NH<sub>3</sub> coordinated on Lewis acid sites (1239 and 1107  $\text{cm}^{-1}$ ) and NH<sub>4</sub><sup>+</sup> species on

Brønsted acid sites (1550 cm<sup>-1</sup>) are observed after 5 min. Then these peaks keep stable with the time increasing.

#### <H2>3.5 Reaction mechanism

As depicted in Fig. 11, the possible reaction pathway for the selective catalytic reduction of NO<sub>X</sub> with NH<sub>3</sub> over mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub> is proposed. Based on in-situ DRIFT spectra, some species from nitrogen oxides are found on the catalyst surface, including gaseous NO<sub>2</sub>, bridging nitrate, monodentate nitrates, bidentate nitrates and linear nitrites, which are regarded as intermediate products during the SCR reaction.<sup>45</sup> Meanwhile, reactant gas NH<sub>3</sub> adsorbed on Lewis acid sites to form coordinated NH<sub>4</sub><sup>+</sup> on the surface of mesoporous Ce<sub>x</sub>Zr<sub>1-x</sub>O<sub>2</sub>. The gaseous NO<sub>2</sub> originates from NO oxidation, which is in the form of surface nitrates and nitrites through NO<sub>2</sub> dimerization and disproportionation.<sup>46</sup> Then the nitrates coordinate with NH<sub>4</sub><sup>+</sup> to form NH<sub>4</sub>NO<sub>3</sub> and NH<sub>4</sub>NO<sub>3</sub> subsequently connects with gaseous NH<sub>3</sub> and finally decomposes to N<sub>2</sub> and H<sub>2</sub>O with the reactions  $NH_4^+ + NO_3^- \rightarrow NH_4NO_3$ ,  $3NH_4NO_3 + 2NH_3 \rightarrow 4N_2 + 9H_2O.^{46-47}$  Moreover, the nitrite directly react with surface  $NH_4^+$ to form N<sub>2</sub> according to reactions  $NH_4^+ + NO_2^- \rightarrow NH_4NO_2$ ,  $NH_4NO_2 \rightarrow N_2 + 2H_2O$ . Generally speaking, the reaction of NO with NH<sub>3</sub> follows a typical SCR mechanism (4NO +  $4NH_3 + O_2 \rightarrow 4N_2 + 6H_2O$ .<sup>48</sup> Compared to bulk Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub>, mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> with very good composite crystal structure, uniform size and larger surface area can provide abundant contact areas for nitrogen oxides to translate into nontoxic N<sub>2</sub> and H<sub>2</sub>O. Similarly, there also exists a synergistic reaction between CeO<sub>2</sub> and ZrO<sub>2</sub> in mesoporous Ce<sub>0.67</sub>Zr<sub>0.33</sub>O<sub>2</sub> contrasted with pure mesoporous CeO<sub>2</sub>. Based on the literature, <sup>9</sup> an adjunction of  $Zr^{4+}$  into CeO<sub>2</sub>'s crystal lattice contributes to a significant increase in the reducibility of ceria (Ce<sup>4+</sup>  $\leftrightarrow$ Ce<sup>3+</sup>). Because Zr<sup>4+</sup> incorporation results in the increase of oxygen vacancy generation and via oxygen vacancy generation, surface lattice oxygen promotes the reduction of  $Ce^{4+}$  to  $Ce^{3+}$ .<sup>38</sup> As is well-known, the surface oxygen acts as the most active oxygen and plays an indispensable role in NH<sub>3</sub>-SCR reaction.<sup>37</sup> Based on XPS results, the surface oxygen content in mesoporous  $Ce_{0.67}Zr_{0.33}O_2$  is much higher than that in mesoporous  $CeO_2$  due to the interaction between the zirconium and cerium oxides. In summary, Zr<sup>4+</sup> incorporation into CeO<sub>2</sub> brings about more oxygen vacancy generation so that accelerates the NH<sub>3</sub>-SCR process.

### <H1>4. Conclusions

A series of highly ordered mesoporous  $Ce_xZr_{1-x}O_2$  with very good composite crystal structure, uniform size and large surface area were fabricated for NH<sub>3</sub>-SCR of NO<sub>x</sub> using KIT-6 as a hard template. The highly ordered mesoporous materials then characterized by TEM, XRD, BET, BJH, XPS, H<sub>2</sub>-TPR, NH<sub>3</sub>-TPD and in-situ DRIFT. The optimal  $Ce_{0.67}Zr_{0.33}O_2$  sample showed the near 100% NO<sub>x</sub> conversion ratio at 325°C, as well as high H<sub>2</sub>O/SO<sub>2</sub> durability and thermal stability under test conditions. Characterization results indicated that the addition of Zr content enhanced the thermal performance and redox ability of mesoporous  $Ce_xZr_{1-x}O_2$ , which were responsible for the excellent NH<sub>3</sub>-SCR performance. Finally, a possible redox reaction mechanism with the mesoporous  $Ce_xZr_{1-x}O_2$  was proposed. All of the features above were indicated that mesoporous  $Ce_xZr_{1-x}O_2$  can be accepted as a possible NH<sub>3</sub>-SCR catalytic candidate in the future.

#### **Supporting Information**

Materials used in the whole tests, TEM images of KIT-6, mesoporous  $Ce_{0.75}Zr_{0.25}O_2$ ,  $Ce_{0.5}Zr_{0.5}O_2$ ,  $Ce_{0.33}Zr_{0.67}O_2$ ,  $Ce_{0.25}Zr_{0.75}O_2$ ,  $CeO_2$  and  $ZrO_2$ .

<ACK>Acknowledgements

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<Figure>Fig. 1 Schematic representation of the synthesis processes of mesoporous  $Ce_xZr_{1-x}O_2$  with KIT-6.

<Figure>Fig. 2. NO<sub>X</sub> conversion ratios of mesoporous  $Ce_xZr_{1-x}O_2$  with different doped ratio (a), mesoporous/bulk  $Ce_{0.67}Zr_{0.33}O_2$  and commercial VWTi (b), N<sub>2</sub> selectivity for mesoporous and bulk  $Ce_{0.67}Zr_{0.33}O_2$  (b inset), mesoporous/bulk  $Ce_{0.67}Zr_{0.33}O_2$  and commercial VWTi under different GHSVs (c-e). Conditions: 500 ppm NO, 500 ppm NH<sub>3</sub>, 3% O<sub>2</sub>, GHSV of 90000 h<sup>-1</sup> (a, b) and N<sub>2</sub> balance gas.

<Figure>Fig. 3.TEM images of mesoporous (a)  $Ce_{0.75}Zr_{0.25}O_2$  (a), (b)  $Ce_{0.67}Zr_{0.33}O_2$ , (c) bulk  $Ce_{0.67}Zr_{0.33}O_2$ , (d)  $CeO_2$ , HRTEM image of mesoporous (e)  $Ce_{0.67}Zr_{0.33}O_2$  and the energy spectrum analysis (EDS) of mesoporous (f)  $Ce_{0.67}Zr_{0.33}O_2$ .

<Figure>Fig. 4. Low-angle XRD patterns (a) and wide-angle XRD patterns (b) of mesoporous  $Ce_xZr_{1-x}O_2$ .

<Figure>Fig. 5. (a-b) N<sub>2</sub> adsorption-desorption isotherms and (c-d) pore diameter distributions of mesoporous  $Ce_XZr_{1-X}O_2$  and bulk  $Ce_{0.67}Zr_{0.33}O_2$ .

<Figure>Fig. 6. XPS spectrum of mesoporous  $Ce_xZr_{1-x}O_2$  and bulk  $Ce_{0.67}Zr_{0.33}O_2$ , (a) Ce 3d, (b-c) Zr 3d, (d-e) O 1s, (f) wide-scan spectra.

<Figure>Fig. 7. H<sub>2</sub>-TPR patterns (a-b), NH<sub>3</sub>-TPD patterns (c-d) of mesoporous  $Ce_xZr_{1-x}O_2$  and bulk  $Ce_{0.67}Zr_{0.33}O_2$ .

<Figure>Fig. 8. Raman spectra of mesoporous  $Ce_xZr_{1-x}O_2$  and bulk  $Ce_{0.67}Zr_{0.33}O_2$ . <Figure>Fig. 9. Tests of H<sub>2</sub>O resistance (a, b), SO<sub>2</sub> resistance (c) and stability (d) over mesoporous  $Ce_{0.67}Zr_{0.33}O_2$ ,  $V_2O_5$ -WO<sub>3</sub>/TiO<sub>2</sub> and bulk  $Ce_{0.67}Zr_{0.33}O_2$ . Reaction conditions: reaction temperature at 300°C, [NO] = [NH<sub>3</sub>] = 500 ppm, [O<sub>2</sub>] = 5 vol %, [H<sub>2</sub>O] =10% or 15% while used, [SO<sub>2</sub>] = 100 ppm while used, N<sub>2</sub> balance and GHSV = 90000 h<sup>-1</sup>. <Figure>Fig. 10. In-situ DRIFT spectra of (a) NO + O<sub>2</sub> adsorption; (b) NH<sub>3</sub> adsorption; (c) NH<sub>3</sub> reacted with preadsorbed NO + O<sub>2</sub> species; (d) NO + O<sub>2</sub> reacted with preadsorbed NH<sub>3</sub> species at 300 °C on mesoporous  $Ce_{0.67}Zr_{0.33}O_2$ .

<Figure>Fig. 11. The reaction mechanism of  $NH_3$ -SCR on mesoporous  $Ce_xZr_{1-x}O_2$ .

### Tables

Materials	Specific surface area (m <sup>2</sup> /g)	Pore volume (cm <sup>3</sup> /g)	
mesoporous Ce0.75Zr0.25O2	118.8	0.34	
mesoporous Ce <sub>0.67</sub> Zr <sub>0.33</sub> O <sub>2</sub>	118.3	0.35	
mesoporous Ce0.5Zr0.5O2	110.1	0.29	
mesoporous Ce <sub>0.33</sub> Zr <sub>0.67</sub> O <sub>2</sub>	88.5	0.23	
mesoporous Ce0.25Zr0.75O2	79.4	0.22	
mesoporous CeO2	28.7	0.16	
mesoporous ZrO2	15.8	0.12	
bulk Ce <sub>0.67</sub> Zr <sub>0.33</sub> O <sub>2</sub>	68.9	0.21	

<Table>Table 1. Summary of the textural parameters of the samples.

<table>Table 2. XPS</table>	analysis results of mesop	porous $Ce_xZr_{1-x}O_2$ and l	bulk Ce <sub>0.67</sub> Zr <sub>0.33</sub> O <sub>2</sub>
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Madantala	Surface Atomic Concentration (%)				
Materials	Ce	Zr	Οα	Οβ	Ototal
mesoporous Ce0.75Zr0.25O2	9.37%	0.94%	52.53%	37.16%	89.69%
mesoporous Ce <sub>0.67</sub> Zr <sub>0.33</sub> O <sub>2</sub>	8.95%	1.06%	52.63%	37.36%	89.99%
bulk Ce <sub>0.67</sub> Zr <sub>0.33</sub> O <sub>2</sub>	8.91%	1.69%	40.40%	49.00%	89.40%
mesoporous Ce0.5Zr0.5O2	8.56%	2.61%	47.45%	41.38%	88.83%
mesoporous Ce <sub>0.33</sub> Zr <sub>0.67</sub> O <sub>2</sub>	7.44%	5.01%	45.24%	42.31%	87.55%
mesoporous Ce0.25Zr0.75O2	6.71%	6.39%	41.02%	45.88%	86.90%
mesoporous CeO2	14.51%	0	37.06%	48.43%	85.49%
mesoporous ZrO <sub>2</sub>	0	15.35%	20.9%	63.75%	84.65%

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