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## Potassium Fluoride Supported on Alumina Induced Aldol Condensation of Fluorene

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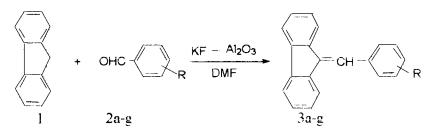
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Abstract: In the presence of potassium fluoride supported on alumina as a solid base, Fluorene condensated smoothly with aromatic aldehydes in DMF at 150 °C to give dibenzofulvenes in fair yield (44-90%).

utility of fluoride salts as bases in a variety of synthetic The reactions has been recognized in recent years.<sup>[1-2]</sup> The potassium supported on alumina has stronger basicity and is fluoride considerably more reactive than non supported potassium fluoride. It been demonstrated that KF-Al<sub>2</sub>O<sub>3</sub> is a versatile solid base for has such as aldol condensation.<sup>[3-5]</sup> Darzens various organic reactions. reaction.[3,5] Michael addition reaction. [3.6-8]  $\beta$  -elimination reaction,<sup>[3]</sup> alkylation on carbon, nitrogen, oxygen and sulfur<sup>[9-12]</sup> centers, etc. We have successfully used KF-Al2O3 as a solid base aldol condensation catalyst to catalvze the of indene and acetophenone with aromatic aldehydes.<sup>[13]</sup> Our ongoing research program aimed at extending the applications of KF-Al<sub>2</sub>O<sub>3</sub> as a solid base in organic synthesis. Here we wish to report the application of

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KF-Al<sub>2</sub>O<sub>3</sub> in the aldol condensation of fluorene with aromatic aldehydes.



R = p-F, p-Cl, p-H, p-CH<sub>3</sub>, p-OCH<sub>3</sub>, p-N(CH<sub>3</sub>)<sub>2</sub>, m-Cl

aldol condensation of fluorene with carbonyl compounds The take place under the base catalysts such as have been known to sodium alcoholate<sup>[14]</sup> or sodium hydroxide in the presence of a phase transfer catalyst<sup>[15,16]</sup>. Now by adding one equivalent of KF-Al<sub>2</sub>O<sub>3</sub> powder to the reaction mixture, which was suspended in the solution, we carried out the condensation of fluorene with a set of aromatic aldehydes in dimethylforamide at the temperature of 150 C. The experimental results listed in table 1 showed that nearly all fair vields of condensation products dibenzofulvenes were obtained (44-90%). This demonstrated that potassium fluoride supported on alumina is an effective solid base for the aldol condensation of fluorene.

In order to get the best reaction conditions, we have thoroughly studied various reaction parameters by choosing the reaction of fluorene with p-chlorobenzaldehyde as a comparing standard If KF-Al<sub>2</sub>O<sub>3</sub> was not added to the reaction mixture. the condensation did not take place. nearly the total of unreacted fluorene can be recovered. On the other hand, the molar ratio of KI-Al2O3 to reactive materials strongly affected the yields of products. The best molar ratio is one equivalent of KF-Al<sub>2</sub>O<sub>3</sub> to one equivalent of fluorene and aldehyde (KF-Al2O3/fluorene aldehyde =1:1:1), which highest vield of dibenzofulvene (3b) (90%). Deficient gave the

E	ntry R		-	-		C calcd found		IR ( cm <sup>-1</sup> )
3a	p-F	65	118-119	(120)	C <sub>20</sub> H <sub>13</sub> F	88.56 88.21	4.73 4.81	1597
3b	p-Cl	90	147-148	(149.5)	C <sub>20</sub> H <sub>13</sub> Cl	82.96 83.19	1.33 1.51	1640
30	р-Н	44	74-75	(74-74)	C <sub>20</sub> H <sub>14</sub>	94.27 94.45	5.77 5.55	1595
3d	p-CH3	73	<b>96-9</b> 7	(97.5)	C <sub>21</sub> H <sub>16</sub>	93.84 93.99	6.12 6.01	1631
3e	p-CH <sub>3</sub> (	5 85	129-130	(130-131	) C <sub>21</sub> H <sub>16</sub> O	88.87 88.70	5.69 5.67	1635
3f	p-N(CH <sub>3</sub>	) <sub>2</sub> 67	135-136	(135-135.5)	) C <sub>22</sub> H <sub>19</sub> N	88.11 88.85	6.55 6.11	1598
3g	m-Cl	78	89-90	(90.5)	C <sub>20</sub> H <sub>13</sub> Cl	83.23 83.19	4.41 4.54	1593

Table 1 The Data of the Substituted Fulvenes

(0.6:1:1) and excess (1.25:1:1) of amount of KF-Al<sub>2</sub>O<sub>3</sub> both led to the decrease of yields (43% and 63% respectively).

If the reaction was carried out in an aprotic polar solvent e. g. DMF. the temperature was also affected the reaction yield. When the reaction was carried out at 100, 140, 150 °C for the same time (10h), the vields of dibenzofulvene (3b) were 56%, 63% and 90% was carried out in ethanol or respectively. If the reaction acetonitrile at their refluxing temperature for the same time (10h) as in the DMF, the yield decreased to 62% or 56%. this results indicated that the propertis of the solvent have some effects. Here it must be mentioned that all the solvents ought to be dried thoroughly, for the moisture greatly diminishes the activity of KF-Al2O3.

We also carried out the condensation reaction of fluorene with p-chlorobenzaldehydes in the presence of potassium carbonate supported on alumina K<sub>2</sub>CO<sub>3</sub>-Al<sub>2</sub>O<sub>3</sub> as a solid base in DMF at 150

C for 10h. as in the reaction using KF-Al<sub>2</sub>O<sub>3</sub> as solid base, which gave 76% yield of dibenzofulvene (3b). This means that the activity of KF-Al<sub>2</sub>O<sub>3</sub> can be comparing with the activity of the widely used base K<sub>2</sub>CO<sub>3</sub>.

Thus, in conclusion, it can be said that potassium fluoride supported on alumina is an effective reagent for the aldol condensation of fluorene and our experimental route provides easy and efficient ways to prepare dibenzofulvenes. It is believed that [17,18] KF-Al<sub>2</sub>O<sub>3</sub> owes its efficient and versatile reactivity as a heterogeneous base for organic synthesis to at least three possibly mechanisms: dispersion and increased surface area of KF giving coordinately unsaturated  $F^-$ ; liberation of strong base during preparation; and co-operative action of  $F^-$  and the hydrated alumina surface.

### **Experiment Section**

Fluorene and aromatic aldehydes are commercial reagents for organic synthesis. DMF, EtOH and CH<sub>3</sub>CN are dried by standard methods. The solid base catalyst KF-Al<sub>2</sub>O<sub>3</sub> (12.5 mmol KF on 2g alumina) and K<sub>2</sub>CO<sub>3</sub>-Al<sub>2</sub>O<sub>3</sub> (6 mmol K<sub>2</sub>CO<sub>3</sub> on 2g alumina) are prepared by reported methods<sup>[3,19]</sup>. Melting points were determined by using the capillary tube method and are uncorrected. The microanalysis were obtained by using a Carlo Erba model 1106 Elemental Analyzer. IR were recorded as KBr disc on a Nicolet 170 SX IR Spectrometer.

General Procedure:

To a solution of fluorene (0.83g, 5 mmol) and KF-Al<sub>2</sub>O<sub>3</sub> (0.80g, 5 mmol) in DMF (8 mL) is added the aromatic aldehyde (5 mmol). The mixture is stirred at 150 °C for 10 hours. Then the solid catalyst is filtered from the reaction mixture. The organic solution was cooled and poured into water (50mL). A yellow solid product precipitated, which was filtered, washed with water and

dried in air, and finally recrystallized from ethanol. The product was ready for analysis.

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