A General Synthetic Method of Chiral 2-Arylalkanoic Esters via Thermal 1,2-Rearrangement¹⁾

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(S)-1-Aryl-2-sulfonyloxy-1-alkanone acetals, prepared from natural ethyl (S)-lactate or (S)-valine (chiral sources) by the use of a Grignard reaction, were rearranged under hydrolytic conditions in the presence of a base to give (S)-2-arylalkanoic esters which, in general, showed much higher pharmacological activities than their antipodes.

2-Arylalkanoic acids constitute a group which involves many biologically active compounds. Especially, 2-arylpropanoic acids, such as 2-(6-methoxy-2naphthyl)propanoic acid (Naproxen, 1), show potent antiinflammatory activity,²⁾ and 2-aryl-3-methylbutanoic acid is known as the acid-moiety of pyrethroidtype insecticides (2) (Fig. 1).3) These acids have an asymmetric center at C-2, and each (S)-enantiomer shows much higher pharmacological activity than its antipode.4,5) A typical conventional process for preparing the chiral acid includes an optical resolution of the corresponding racemic derivative using a resolving reagent such as cinchonidine.6) However, the optical resolution is disadvantageous from an economical standpoint, since one half of the racemic acid is an unnecessary isomer and complicated racemization steps are required to reuse the antipode.⁷⁾ On the other hand, the process starting from a chiral compound does not require optical resolution as the final step, and is economical compared with the conventional processes.

In these seven years, many investigators have reported syntheses of the racemic 2-arylalkanoic esters by a 1,2-aryl shift. Recently, a general commentary was written by C. Giordano et al.⁸⁾ Previously, we reported that hydrolysis of 1-aryl-2-sulfonyloxy-1-propanone acetals (3) afforded 2-arylpropanoic esters (4) via 1,2-rearrengement of the aryl group (Eq. 1).^{9,10})

$$\begin{array}{c|c}
RO & OR \\
Ar & OSO_2R'
\end{array}$$

$$\begin{array}{c}
H_2O \cdot \Delta \\
CacO_3
\end{array}$$

$$Ar & OR$$

$$\begin{array}{c}
(4) \\
(4)
\end{array}$$

Next, optically active (S)-sulfonate (5), prepared using the optical resolution of (—)-10-camphorsulfonate, afforded (S)-2-arylpropanoic esters (6) with 100% inversion on the C-2 chiral center (Eq. 2).^{11,12)}

We assume that this rearrangement proceeds through a concerted process which involves a concominant attack of H_2O , a 1,2-aryl shift, and an elimination of the sulfonyloxy group. Thus, it is regarded as a substitution-type rearrangement (Eq. 3),^{13–15)} in contrast to the elimination-type (Eq. 4),¹⁶⁾

$$(S-3) \longrightarrow \begin{array}{c} Ar \\ RO \longrightarrow H \\ RO \longrightarrow H \\ OSO_{2}R' \end{array} \longrightarrow \begin{array}{c} RO \longrightarrow OR \\ Ar \longrightarrow H \\ OSO_{2}R' \end{array} \longrightarrow \begin{array}{c} (S-4) \\ OSO_{2}R' \end{array}$$

such as pinacol, Favorskii, and quasi-Favorskii rearrangements. In the former, one of the driving forces is a push effect by the electron pairs of the oxygen of an acetal oriented antiperiplanar to the migrating group and the attacking nucleophile;¹⁷⁾ in the latter, an electron pair of oxygen anions plays the role.

Next, we developed a route involving a Friedel-Crafts reaction^{1b,13g)} using chiral acyl chlorides $(7)^{18)}$ and (8) derived from (S)-lactic acid and ethyl (S)-lactate respectively (Fig. 2). In the case of the derivatives which have the aryl group substituted by the alkyl group, (R)- α -halogeno ketone (9) and (S)- α -sulfonyloxy ketone (10) were obtained in high yields. However, the regioselectivity of o- and p-orientation was reduced by electron-donating substituents on the aryl group. (9) Resulting ketone (9) was rearranged by a treatment with silver carbonate and boron trifluoride diethyl etherate in methanol to afford (R)-(1,13a,k)0 On the other hand, ketone (9) was treated with sodium

methoxide,^{9,20)} followed by sulfonylation to afford the partially racemic sulfonate (3). Ketone (10) was acetalized by a treatment with trimethoxymethane and sulfonic acid, followed by hydrolysis to afford (S)-4. However, in the case when the β -carbon atom to acetal was secondary, the reaction rate of acetalization was small.¹⁷⁾ Acetalization using trimethylsilyl trifluoromethanesulfonate and 2,2-dimethyl-1,3-bis(trimethylsilyloxy)propane in dichloromethane²¹⁾ was accompanied by a little racemization (98% ee).^{14b)}

Now, we report a general procedure for the synthesis of chiral 2-arylalkanoic esters which overcomes these faults.

Results and Discussion

At first, the synthesis of chiral α -hydroxy ketone was examined by reactions between chiral α -hydroxy-

CI
$$(7)$$
 CI (9) CI $(R-4)$ $(R-4)$

Fig. 2. Friedel-Crafts procedure.

a: 1; SOCl₂, pyridine, 2; PhCOCl. b: ArH, AlCl₃ in CS₂. c: Ag₂CO₃, BF₃-OEt₂ in MeOH. d: MeONa in MeOH. e: 1; MsCl in pyridine, 2; aq KOH, 3; SO₂Cl₂, pyridine. f: FeCl₃ or FeSO₄ in MeNO₂. h: CaCO₃ in MeOH-H₂O.

alkanoic acid derivatives and organometallic reagents. $^{22-24)}$ α -Amino acid can be transformed quantitatively into α -hydroxy acid by the Van–Slyke procedure. $^{25)}$ O-Protected alkanamides, $^{26)}$ for example (S)-2-O-methoxymethyl- or 2-O-(1-ethoxyethyl)-N, N-dimethyllactamide (11 or 12) and (S)-2-(1-ethoxyethoxy)-N, N, N-trimethylbutanamide (13), were readily prepared; these were suitable for reactions with organometallic reagents to give the protected α -hydroxy ketones (14) in high yields (Fig. 3, Table 1).

The ketone (14, R=1-ethoxyethyl=EE) was easily deprotected by the treatment with pyridinium p-toluenesulfonate (PPTS)²⁷⁾ in ethanol to give the chiral α -hydroxy ketone (15) in a high yield. In the case of the hydrolysis of 14 (R=methoxymethyl=MOM) it was necessary to heat at 60 °C in dilute hydrochloric acid (Fig. 3, Table 1).

The sulfonylation of α -hydroxy ketone (15) was easily achieved by the use of methanesulfonyl chloride (MsCl) and triethylamine (Et₃N) at $-42\,^{\circ}$ C²⁸⁾ to give α -sulfonyloxy ketone (16) quantitatively, but the acetalization of 16 was accompanied with the various difficulties described above. Among the number of methods, four procedures were successfully applied

Fig. 3. Synthesis of α -hydroxy acetal (17).

Table 1. Synthesis of α -Hydroxy Acetal (17)

Run	Ar	R¹	Yield/%								
			14		15		17a		17ь		
			$R^2 = MOM$	R ² =EE	$\begin{array}{c} \hline \text{from 8} \\ (R^2 = MOM) \end{array}$	from 8 (R ² =EE)	Procedure A	Procedure B	Procedure C	Procedure D	
1	<u>(0)</u> -	Me	94	98	96	94	95	93	89	_	
2	Me-	Me	98	95	93	99	82	87	93	93	
3	MeO-	Me	99	98	93	99	85	57	96	93	
4	MeO-	\Pr^i	· ——	85	_	97	72	_	decompd	57	
5	MeO OO	Me	92	99	96	96	96	91	94	100	

for the acetalization of 15 without racemization. The α -hydroxy ketone (15) was treated with trimethoxymethane (5 equiv) and methanesulfonic acid (1 equiv) in anhydrous methanol²⁹⁾ at 0 °C to give dimethyl acetal (17a) (Procedure A). On the other hand, the ketone (14, R=MOM) was treated with the same reagent as in procedure A at 50 °C to give dimethyl acetal (17a) in a moderate yield (Procedure B). The α -hydroxy ketone (15) was treated with 2,2-dimethyl-1,3-propanediol (10 equiv) and trimethylsilyl chloride (1.5 equiv) in anhydrous methanol30) to give cyclic acetal (17b) in a good yield (Procedure C). Under acidic and dilute conditions in methanol, the reaction proceeded smoothly via internal epoxidation without racemization. Under high-concentration conditions or at high temperature, the dimer (18 or 18') of the epoxide was the major product (Fig. 4). In the presence of a catalytic amount of p-toluenesulfonic acid, the reaction using 2,2-dimethyl-1,3-propanediol proceeded with an azeotropic removal of water with benzene under reflux at 50 °C to give cyclic acetal (17b) in a high yield (Procedure D). However, in the case when the β -carbon atom to carbonyl was secondary, an elimination of water easily occurred (Table 1, Run 4).

The resulting α -hydroxy acetal (17) was sulfonylated by the usual method to give α -sulfonyloxy acetal

$$Ar \xrightarrow{QR^3} R^1 \xrightarrow{R^3Q} QR^3$$

$$Ar \xrightarrow{QR^3} R^1 \xrightarrow{Ar} Ar$$

$$R^1 \xrightarrow{QR^3} Ar$$

$$R^2 \xrightarrow{QR^3} Ar$$

$$R^3 \xrightarrow{QR^3} Ar$$

Fig. 4. Acetalization of α -hydroxy ketone (15).

(19) (Fig. 5, Table 2). Since this sulfonate is relatively unstable, it was purified by using short silica-gel column chromatography (dichloromethane).

Sulfonate (19) was hydrolyzed by heating in the presence of a base to yield the desired ester (20) (Fig. 5. Table 2). The aryl group migrates more preferentially than the alkoxyl group. The cyclic acetal derivative gave a half ester (20b) in high yield without any migration of the oxygen of the acetal as the side This was because the intermediate in reaction. migration of the alkoxyl group has a seven-membered ring. The use of sodium acetate increased the reaction rate as compared with the case using calcium carbonate,8) and enabled the lowering the reaction temperature. As the results, the formation of the byproduct, α -methoxy ketone (21),8 decreased in the case of the dimethyl acetal (Table 2, 20a). The optical purity of the obtained ester was determined to be over 98% by an ¹H NMR measurement of methyl ester (**20a**) in the presence of a chiral shift reagent.³¹⁾ Half ester (20b) was transformed to methyl ester (20a) by the acidic ester exchange without racemization.

Consequently, it is concluded that the optical purity of the starting, N,N-dimethyl amide remained throughout the rearrangement and the following derivation. If ethyl (S)-lactate contained a trace amount of (R)-isomer,³²⁾ the optical purity can be increased to 100% by the recrystallization of α -hydroxy ketones (15) or sulfonates (19). In practice, methyl ester (20a) and half ester (20b) of Naproxen (Table 2, Run 5) were obtained as a pure form by the recrystallization of α -hydroxy ketone (15). In our

$$R^{3}$$
 Ar
 R^{1}
 R^{2}
 R^{1}
 R^{2}
 R^{3}
 R^{5}
 R^{5}

Fig. 5. Thermal 1,2-rearrangement of sulfonate (19).

Table 2. Synthesis of α-Aryl Esters (20)

Run	Ar	R¹	Yield/%					
	Ai		19a	19b	20a	20Ъ		
1	<u></u>	Me	88	98	72 (67) a)	93		
2	Me-O-	Me	100	100	85	93		
3	MeO-	Me	100	100	97 (93) a)	92		
4	MeO-	Pr4	90	94	90	96		
5	MeO	Me	96	100	97 (94, a) 89b))	97		

a) CaCO₃ (2.0 equiv), 110 °C in MeOH/H₂O=7/3. b) CaCO₃ (2.0 equiv), 130 °C in DMF/H₂O=4/1.

laboratory, methods for obtaining the other chiral sources that are difficult to be derived from natural sources have been studied. For example, an asymmetric hydrolysis by using microorganisms to afford the chiral α -hydroxy ketones has been demonstrated.³³⁾

Experimental

General. Optical rotation was measured with a Japan Spectroscopic DIS-SL Polarimeter. The ¹H NMR spectra were recorded with a Varian EM 390 spectrometer at 90 MHz, the peak position being given in δ values. The IR spectra were recorded with a Japan Spectroscopic A-202 spectrophotometer. Kieselgel F₂₅₄ (Merck), Wakogel C-300 (Wako), and Wacogel B-5F (Wako) were used for TLC, column chromatography, and preparative TLC, respectively.

(S)-N,N-Dimethyllactamide. According to the literature, 26 a 150-ml Pyrex heavy-walled pressure bottle was charged with ethyl (S)-lactate (Aldrich, 20.0 g, 0.169 mmol) and anhydrous dimethylamine (Kodack, 23.0 g, 0.510 mmol) under ice-salt cooling. The bottle was tightly sealed with a steel cap and heated at 70 °C for 60 h with stirring. After cooling, the reaction mixture was concentrated, followed by distillation under reduced pressure to yield 18.5 g (93%) of (S)-N,N-dimethyllactamide, bp 71—74 °C/0.7 mmHg (1 mmHg=133.322 Pa), $[\alpha]_D^{24}$ +0.85° (c 1.01, MeOH), IR (film) 3400, 1660, 1640 cm⁻¹, ¹H NMR (CDCl₃) δ =1.33 (3H, d, J=6.6 Hz, H-3), 3.01 (6H, s, -NMe), 3.8 (1H, broad s, -OH), 4.47 (1H, q, J=6.6 Hz, H-2) ppm.

(S)-2-O-Methoxymethyl-N, N-dimethyllactamide (11). Into a suspension of sodium hydride (60% oily, 1.02 g. 25.5 mmol) in THF (30 ml) was added a solution of (S)-N,Ndimethyllactamide (2.00 g, 17.1 mmol) in THF (7 ml) at 0°C. The mixture was stirred for 30 min, and then chloromethyl methyl ether (1.67 ml, 22.2 mmol) was added. After 2h stirring, water (2 ml) was added to form the precipitate. The pH of the decanted supernatant was adjusted 6.5-7.0 by using Na₂CO₃-aqueous NaHCO₃. The mixture was dried over Na₂SO₄, concentrated and distilled to give 3.07 g of 11 (82%), bp $102-103 \,^{\circ}\text{C}/15 \,\text{mmHg}$, $[\alpha]_{D}^{21}$ -95.3° (c 1.03, MeOH), IR (film) 1650 cm⁻¹, ¹H NMR $(CDCl_3) \delta = 1.39 (3H, d, J = 6.6 Hz, H-3), 2.97 (3H, s, -NMe),$ 3.07 (3H, s, -NMe), 3.38 (3H, s, -OMe), 4.55 (1H, q, $J=6.6 \text{ Hz}, \text{ H-2}), 4.63 (2\text{H}, \text{ s}, -\text{OCH}_2\text{O}-) \text{ ppm}.$

HRMS; Found: m/z 161.1022. Calcd for C₇H₁₅O₃N: M⁺, m/z 161.1050.

(S)-2-O-(1-Ethoxyethyl)-N,N-dimethyllactamide (12). Into the mixture of (S)-N,N-dimethyllactamide (10.0 g, 85.4 mmol) and ethyl vinyl ether (8.2 ml, 128 mmol) in anhydrous dichloromethane (50 ml) was added PPTS (2.15 g, 8.6 mmol) at 0 °C. The mixture was allowed to warm to room temperature. After stirring overnight, solid NaHCO₃ (1.1 g) was added, and the mixture was vigorously stirred for 1 h. The reaction mixture was evaporated and the obtained residual syrup that contained salts was purified by flash column chromatography (Wacogel C-300, 50 g, hexane/ethyl acetate=3/1) to give crude 12 (15.8 g). It was distilled to yield pure 12 (15.3 g, 95%); bp 78—80 °C/0.7 mmHg; IR (film) 1660 cm⁻¹, 1 H NMR (CDCl₃) δ =1.1—1.5 (9H, m, -CMe), 2.96 (s), 3.09 (s), 3.12 (s) (total

6H, -NMe), 3.3—3.9 (2H, m, -OCH₂C-), 4.4—4.9 (2H, m, -OCHO- and -CHCO-) ppm.

HRMS; Found: m/z 189.1351. Calcd for C₉H₁₉O₃N: M⁺, m/z 189.1363.

Methyl (S)-2-Hydroxyisovalerate. According to the literature, 25 a solution of sodium nitrite (30 g, 435 mmol) in H₂O (40 ml) was added into a solution of L-valine (25.8 g, 220 mmol) in 2 M[†] H₂SO₄ (250 ml) over 6 h under icecooling. The mixture was stirred for 6 h at 0 °C, and then for 12 h at rt. Furthermore, it was treated with H₂SO₄ (10.6 g, 108 mmol) and sodium nitrite (15 g, 217 mmol) by the above procedure. The reaction mixture was saturated by NaCl, followed by extraction with diethyl ether (100 ml×12). The organic layer was dried over MgSO₄ and then concentrated to yield crude (S)-2-hydroxyisovaleric acid (25.7 g, 99%) as an oily residue: IR (film) 1730 cm⁻¹, ¹H NMR (CDCl₃) δ=0.92 (3H, d, J=6.9 Hz, H-4), 1.05 (3H, d, J=6.9 Hz, H-4'), 1.9—2.3 (1H, m, H-3), 4.11 (1H, d, J=3.6 Hz, H-2), 5.77 (2H, broad s, -COOH and -OH) ppm.

The solution of the crude acid (5.00 g, 42.3 mmol) in diethyl ether (10 ml) was treated with diazomethane under ice-cooling to yield methyl (S)-2-hydroxyisovalerate (4.50 g, 81%); bp 90—92 °C/70 mmHg, [α]_D³² +18.2° (c 1.0, CHCl₃), IR (film) 3500, 1735 cm⁻¹, ¹H NMR (CDCl₃) δ =0.86 (3H, d, J=6.6 Hz, H-4), 1.01 (3H, d, J=6.6 Hz, H-4'), 1.8—2.2 (1H, m, H-3), 2.06 (1H, s, -OH), 3.76 (3H, s, -COOMe), 4.03 (1H, d, J=3.6 Hz, H-2) ppm.

HRMS; Found: m/z 132.0754. Calcd for C₆H₁₂O₃: M⁺, m/z 132.0758.

(S)-2-Hydroxy-N,N,3-trimethylbutanamide. A 150 ml Pyrex heavy-walled pressure bottle was charged with methyl (S)-2-hydroxyisovalerate (4.43 g, 33.5 mmol), 4-dimethylaminopyridine (0.49 g, 3.35 mmol), and anhydrous dimethylamine (6.6 ml, ab. 100 mmol) under ice-salt cooling. The bottle was heated at 70 °C for 110 h, followed by distillation to give (S)-2-hydroxy-N,N,3-trimethlbutanamide (3.87 g, 80%): bp 59—61 °C/2 mmHg, $[\alpha]_D^{25}$ +38.4° (c 0.97, MeOH). ¹H NMR (CDCl₃) δ =0.73 (3H, d, J=6.8 Hz, H-4), 0.94 (3H, d, J=6.8 Hz, H-4'), 1.6—1.9 (1H, m, H-3), 2.86 (6H, s, -NMe), 3.19 (1H, d, J=7.5 Hz, -OH), 3.93 (1H, dd, J=7.5 Hz, J=2.9 Hz, H-2) ppm.

HRMS; Found: m/z 128.1098. Calcd for C₇H₁₄ON: M⁺-OH, m/z 128.1074.

(S)-2-(1-Ethoxyethoxy)-N,N,3-trimethylbutanamide (13). According to the above procedure, (S)-2-hydroxy-N,N,3-trimethylbutanamide (3.87 g, 20.67 mmol) was treated with ethyl vinyl ether (3.85 ml) and PPTS (0.72 g) to give 13 (4.35 g, 88%); bp 82—83 °C/2.2 mmHg; IR (film) 1645 cm⁻¹; ¹H NMR (CDCl₃) δ =0.8—1.4 (12H, m, CMe), 2.95 (3H, s, NMe), 3.13 (3H, s, -NMe), 3.3—3.8 (2H, m, -OCH₂C-), 3.85 (d, J=8.5 Hz), 4.20 (d, J=8.5 Hz) (total 1H, -OCHO-), 4.6—4.8 (1H, m, H-2) ppm.

HRMS; Found: m/z 172.1345. Calcd for C₉H₁₈O₂N: M⁺—OEt, m/z 172.1337.

General Procedure for a Grignard Reaction with N,N-Dimethylalkanamide (11—13) [Synthesis of (S)-2-O-(Protected hydroxy)ketone (14)]. Into a solution of N,N-dimethylamide (11—13, 10 mmol) in anhydrous THF (10 ml) under an argon atmosphere, cooled in an ice bath, was added a solution of arylmagnesium halide (0.5—2.0 M,

^{† 1} M=1 mol dm⁻³.

12 mmol). After 1 h, the mixture was treated with 1 M aqueous ammonium chloride (30 ml), and extracted with dichloromethane (50 ml×3). The organic layer was dried over MgSO₄, concentrated, and purified by silica-gel column chromatography (hexane-ethyl acetate) to give ketone (14) as a colorless oil.

(S)-2-Methoxymethoxy-1-phenyl-1-propanone (94% from 11); $[\alpha]_D^{27}$ -91.6° (c 1.00, CHCl₃); IR (film) 1695, 1595 cm⁻¹; ¹H NMR (CCl₄) δ =1.42 (3H, d, J=6.9 Hz, H-3), 3.22 (3H, s, -OMe), 4.51 (1H, d, J=7.2 Hz, -OCH₂O-), 4.60 (1H, d, J=7.2 Hz, -OCH₂O-), 4.77 (1H, q, J=6.9 Hz, H-2), 7.2—7.6 (3H, m, -Ph), 7.8—8.1 (2H, m, -Ph) ppm.

HRMS; Found: m/z 194.0908. Calcd for $C_{11}H_{14}O_3$: M^+ , m/z 194.0942.

(S)-2-(1-Ethoxyethoxy)-1-phenyl-1-propanone (98% from 12); IR (film) 1697, 1684, 1598 cm⁻¹; 1 H NMR (CCl₄) δ =0.9—1.6 (9H, m, -CMe), 3.2—3.7 (2H, m, -OCH₂C-), 4.5—5.1 (2H, m, H-2 and -OCHO-), 7.3—7.7 (3H, m, -Ph), 7.9—8.2 (2H, m, -Ph) ppm.

HRMS; Found: m/z 222.1271. Calcd for C₁₃H₁₈O₃: M⁺, m/z 222.1255.

(S)-2-Methoxymethoxy-1-(3-methylphenyl)-1-propanone (98% from 11); $[\alpha]_D^{21}$ =67.2° (c 1.00, MeOH); IR (film) 1690, 1605 cm⁻¹; ¹H NMR (CDCl₃) δ =1.47 (3H, d, J=6.9 Hz, H-3), 2.17 (3H, s, -C₆H₄-Me), 3.32 (3H, s, -OMe), 4.63 (1H, d, J=6.9 Hz, -OCH₂O-), 4.73 (1H, d, J=6.9 Hz, -OCH₂O-), 5.01 (1H, q, J=6.9 Hz, H-2), 7.25 (2H, d, J=8.4 Hz, -C₆H₄-), 7.91 (2H, d, J=8.4 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 208.1099. Calcd for $C_{12}H_{16}O_3$: M^+ , m/z 208.1099.

(S)-2-(1-Ethoxyethoxy)-1-(3-methylphenyl)-1-propanone (95% from 12); IR (film) 1695, 1680, 1610 cm⁻¹; ¹H NMR (CCl₄) δ =0.99 (t, J=7.2 Hz), 1.07 (t, J=7.2 Hz) (total 3H, -CH₂Me), 1.19 (d, J=5.4 Hz), 1.21 (d, J=5.4 Hz) (total 3H, -CHMe), 1.37 (d, J=7.1 Hz), 1.40 (d, J=7.1 Hz) (total 3H, H-3), 2.39 (3H, s, -C₆H₄-) 3.2—3.6 (2H, m, -OCH₂O-), 4.4—5.0 (2H, m, -OCHO- and H-2), 7.15 (2H, d, J=8.4 Hz, -C₆H₄-), 7.88 (d, J=8.4 Hz), 7.93 (d, J=8.4 Hz) (total 4H, -C₆H₄-) ppm.

HRMS; Found: m/z 191.1088. Calcd for $C_{12}H_{15}O_2$: M^+ —OEt, m/z 191.1072.

(S)-2-Methoxymethoxy-1-(4-methoxyphenyl)-1-propanone (99% from 11); $[\alpha]_D^{21}$ =61.8° (c 1.01, MeOH); IR (film) 1690, 1600 cm⁻¹; ¹H NMR (CDCl₃) δ =1.48 (3H, d, J=7.2 Hz, H-3), 3.32 (3H, s, -OMe), 3.85 (3H, s, -C₆H₄-OMe), 4.62 (1H, d, J=6.9 Hz, -OCH₂O-), 4.72 (1H, d, J=6.9 Hz, -OCH₂O-), 4.98 (1H, q, J=7.2 Hz, H-2), 6.92 (2H, d, J=8.7 Hz, -C₆H₄-), 7.99 (2H, d, J=8.7 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 224.1049. Calcd for $C_{12}H_{16}O_4$: M^+ , m/z 224.1047.

(S)-2-(1-Ethoxyethoxy)-1-(4-methoxyphenyl)-1-propanone (98% from 12); IR (film) 1685, 1595 cm⁻¹; 1 H NMR (CCl₄) δ =1.00 (t, J=6.9 Hz), 1.07 (t, J=6.9 Hz) (total 3H, -CH₂Me), 1.19 (d, J=5.4 Hz), 1.21 (d, J=5.4 Hz) (total 3H, -CHMe), 1.38 (d, J=6.6 Hz), 1.40 (d, J=6.6 Hz) (total 3H, H-3), 3.2—3.6 (2H, m, -OCH₂C-), 3.83 (3H, s, -OMe), 4.4—4.9 (2H, m, -OCHO- and H-2), 6.83 (2H, d, J=8.4 Hz, -C₆H₄-), 8.00 (d, J=8.4 Hz), 8.03 (d, J=8.4 Hz) (total 4H, -C₆H₄-) ppm.

HRMS; Found: m/z 207.1008. Calcd for $C_{12}H_{15}O_3$: M^+ —OEt, m/z 207.1020.

(S)-2-(1-Ethoxyethoxy)-1-(4-methoxyphenyl)-3-methyl-1butanone (85% from 13); IR (film) 1675, 1600 cm⁻¹; ¹H NMR (CCl₄) δ =0.8—1.3 (12H, m, -CMe), 1.9—2.3 (1H, m, H-3), 3.1—3.6 (2H, m, -OCH₂C-), 3.86 (3H, s, -OMe), 3.97 (d, *J*=7.5 Hz), 4.34 (d, *J*=7.5 Hz) (total 1H, -OCHO-), 4.61 (1H, m, H-2), 6.87 (2H, d, *J*=9.0 Hz), 8.06 (2H, d, *J*=9.0 Hz) (total 6H, -C₁₀H₆-) ppm.

HRMS; Found: m/z 280.1672. Calcd for $C_{16}H_{24}O_4$: M^+ , m/z 280.1672.

(S)-2-Methoxymethoxy-1-(6-methoxy-2-naphtyl)-1-propanone (92% from 11); $[\alpha]_D^{22}$ -53.9° (c 1.01, MeOH); IR (film) 1680, 1620 cm⁻¹; ¹H NMR (CDCl₃) δ =1.55 (3H, d, J=6.9 Hz, H-3), 3.35 (3H, s, -OMe), 3.92 (3H, s, -C₆H₄-), 4.69 (1H, d, J=6.9 Hz, -OCH₂O-), 4.80 (1H, d, J=6.9 Hz, -OCH₂O-), 5.17 (1H, q, J=6.9 Hz, H-2), 7.14 (2H, s), 7.8—8.0 (2H, m), 8.06 (1H, dd, J=9.0 Hz), 8.52 (1H, s) (total 6H, -C₁₀H₆-) ppm.

HRMS; Found: m/z 274.1203. Calcd for C₁₆H₁₈O₃: M⁺, m/z 274.1203.

(S)-2-(1-Ethoxyethoxy)-1-(6-methoxy-2-naphtyl)-1-propanone (99% from 12); IR (film) 1680, 1625, 1590 cm $^{-1}$; ¹H NMR (CCl₄) δ =0.8—1.4 (6H, m, –CMe), 1.46 (d, J=7.2 Hz), 1.49 (d, J=7.2 Hz) (total 3H, H-3), 3.2—3.7 (2H, m, –OCH₂C–), 3.90 (3H, s, –OMe), 4.6—5.2 (2H, m, –OCHO– and H-2), 7.03 (1H, s), 7.0—7.2 (1H, m), 7.64 (1H, d, J=9.0 Hz), 7.78 (1H, d, J=9.0 Hz), 7.9—8.2 (1H, m), 8.53 (1H, d, J=6.0 Hz) (total 6H, –C₁₀H₆–) ppm.

HRMS; Found: m/z 302.1491. Calcd for $C_{18}H_{22}O_4$: M^+ , m/z 302.1516.

General Synthetic Procedure of (S)-1-Aryl-2-hydroxyl-1-alkanone (15): 1) From 14 (R'=MOM); Into a solution of 14 (10 mmol) in methanol (80 ml) was added 1 M HCl (30 ml), and then the mixture was stirred at $60\,^{\circ}$ C for 6 h. Extraction with dichloromethane was repeated three times (50 ml each). The organic layer was washed with water (100 ml), dried over MgSO₄, concentrated, and purified by silica-gel column chromatography (hexane-ethyl acetate) to give α -hydroxy ketone (15).

2) From 14 (R'=EE); Into a solution of 14 (10 mmol) in ethanol (30 ml) was added PPTS (250 mg, 1 mmol). After 6 h, saturated aq NaCl (50 ml) was added, and then extracted with dichloromethane (50 ml×3). The organic layer was treated by the above procedure to give 15.

(S)-2-Hydroxy-1-phenyl-1-propanone [96% from 14 (R'=MOM), 94% from 14 (R'=EE)]; colorless semicrystaline residue; $[\alpha]_D^{20}$ -48.4° (c 1.00, MeOH); IR (film) 3470, 1685, 1595 cm⁻¹; ¹H NMR (CDCl₃) δ =1.44 (3H, d, J=6.9 Hz, H-3), 3.80 (1H, d, J=6.9 Hz, -OH), 5.15 (1H, quintet, J=6.9 Hz, H-2), 7.4—7.8 (3H, m, -C₆H₄-), 7.9—8.1 (2H, m, -C₆H₄-) ppm.

HRMS; Found: m/z 150.0685. Calcd for C₉H₁₀O₂: M⁺, m/z 150.0680.

(S)-2-Hydroxy-1-(4-methylphenyl)-1-propanone [93% from 14 (R'=MOM), 99% from 14 (R'=EE)]; colorless crystals from hexane-diethyl ether; mp 49.5—50.5 °C; $[\alpha]_D^{21}$ –41.1° (c 1.11, MeOH); IR (film) 3430, 1680, 1605 cm⁻¹; ¹H NMR (CDCl₃) δ =1.43 (3H, d, J=6.5 Hz, H-3), 2.42 (3H, s, -C₆H₄-Me), 3.82 (1H, d, J=6.5 Hz, -OH), 5.12 (1H, quintet, J=6.5 Hz, H-2), 7.29 (2H, d, J=8.4 Hz, -C₆H₄-), 7.84 (2H, d, J=8.4 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 164.0857. Calcd for $C_{10}H_{12}O_2$: M^+ , m/z 164.0837.

(S)-2-Hydroxy-1-(4-methoxyphenyl)-1-propanone [93% from 14 (R'=MOM), 99% from 14 (R'=EE)]; colorless oil;

[α]²¹ -33.4° (c 1.05, MeOH); IR (film) 3475, 1670, 1595 cm⁻¹; ¹H NMR (CDCl₃) δ =1.36 (3H, d, J=7.0 Hz, H-3), 3.84 (3H, s, -OMe), 3.8 (1H, m, -OH), 5.05 (1H, quintet, J=7.0 Hz, H-2), 6.94 (2H, d, J=9.1 Hz, -C₆H₄-), 7.90 (2H, d, J=9.1 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 180.0798. Calcd for $C_{i0}H_{12}O_3$: M^+ , m/z 180.0686.

(S)-2-Hydroxy-1-(6-methoxy-2-naphtyl)-1-propanone [96% from 14 (R'=MOM), 99% from 14 (R'=EE)]; colorless crystals from diethyl ether; mp $68.6-70.0\,^{\circ}$ C; $[\alpha]_D^{23}-98.4\,^{\circ}$ (c 1.01, CHCl₃), $[\alpha]_D^{23}-59.4\,^{\circ}$ (c 1.05, MeOH); IR (film) 3440, 1685, 1625 cm⁻¹; ¹H NMR (CDCl₃) δ =1.51 (3H, d, J=6.7 Hz, H-3), 3.94 (3H, s, -OMe), 4.30 (1H, q, J=6.7 Hz, H-2), 7.17 (1H, s), 7.1-7.3 (1H, m), 7.6-8.0 (3H, m), 8.39 (1H, s) (total 6H, $-C_{10}$ H₆-) ppm.

HRMS; Found: m/z 230.0943. Calcd for C₁₄H₁₄O₃: M⁺, m/z 230.0943.

(S)-2-Hydroxy-1-(4-methoxyphenyl)-3-methyl-1-butanone [97% from 14 (R'=EE)]; colorless oil; $[\alpha]_{2}^{20}$ +37.5° (c 1.00, MeOH); IR (film) 3480, 1665, 1600 cm⁻¹; ¹H NMR (CCl₄) δ =0.61 (3H, d, J=6.9 Hz, H-4), 1.12 (3H, d, J=6.9 Hz, H-4'), 2.05 (1H, m, J=2.4 Hz, J=6.9 Hz, H-3), 3.33 (1H, d, J=6.3 Hz, -OH), 3.86 (3H, s, -OMe), 4.73 (1H, dd, J=6.3 Hz, J=2.4 Hz, H-2), 6.89 (2H, d, J=9.0 Hz, -C₆H₄-), 7.84 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 208.1127. Calcd for $C_{12}H_{16}O_3$: M^+ , m/z 208.1099.

General Synthetic Procedure of (S)-1-Aryl-2-hydroxy-1-alkanone Dimethyl Acetal (17a): 1) Procedure A [from 14 (R'=MOM)]; Into a solution of 14 (10 mmol) in anhydrous methanol (150 ml) were added trimethoxymethane (5.53 ml, 50 mmol) and methanesulfonic acid (0.65 ml, 10 mmol) under an argon atmosphere. The mixture was heated at 50 °C for 1 h and allowed to cool to rt. The reaction mixture was poured into the vigorously stirred NaHCO3 solution at 0 °C, and then extracted with diethyl ether (100 ml×3). The organic layer was washed with water (50 ml), dried over MgSO4 in the presence of pyridine (1 ml), concentrated, and then purified by column chromatography (Florisil, Waco, hexane-diethyl ether) to give 17a as a colorless oil.

2) Procedure B (from 15); Into a solution of 15 (10 mmol) and trimethoxymethane (5.53 g, 50 mmol) in anhydrous methanol (150 ml), cooled in an ice bath, was added methanesulfonic acid (0.65 g, 10 mmol). The reaction mixture was treated by the above procedure to give 17a (procedure B).

(S)-2-Hydroxy-1-phenyl-1-propanone Dimethyl Acetal (93% from 14, 85% from 15); $[\alpha]_D^{28}$ = 17.7° (c 1.11, MeOH); IR (film) 3500 cm⁻¹; ¹H NMR (CCl₄) δ =0.88 (3H, d, J=6.9 Hz, H-3), 2.41 (1H, s, -OH), 3.16 (3H, s, -OMe), 3.38 (3H, s, -OMe), 3.98 (1H, q, J=6.9 Hz, H-2), 7.2—7.6 (5H, m, -Ph) ppm.

HRMS; Found: m/z 179.1035. Calcd for $C_{11}H_{15}O_2$: M^+ —OH, m/z 179.1071.

(S)-2-Hydroxy-1-(4-methylphenyl)-1-propanone Dimethyl Acetal (87% from 14, 82% from 15); $[\alpha]_D^{20}$ —15.5° (c 1.29 MeOH); IR (film) 3500 cm⁻¹; ¹H NMR (CDCl₃) δ =0.95 (3H, d, J=6.6 Hz, H-3), 2.34 (3H, s, -C₆H₄-Me), 2.40 (1H, d, J=3.0 Hz, -OH), 3.21 (3H, s, -OMe), 3.37 (3H, s, -OMe), 4.09 (dq, 1H, J=3.0 Hz, J=6.6 Hz, H-2), 7.17 (2H, d, J=8.1 Hz, -C₆H₄-), 7.38 (2H, d, J=8.1 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 210.1248. Calcd for $C_{12}H_{18}O_3$: M^+ ,

m/z 210.1254.

(S)-2-Hydroxy-1-(4-methoxyphenyl)-1-propanone Dimethyl Acetal (57% from 14, 85% from 15); $[\alpha]_D^{19} = 13.1^\circ$ (c 0.98, MeOH), IR (film) 3500 cm⁻¹; ¹H NMR (CDCl₃) δ =0.95 (3H, d, J=6.6 Hz, H-3), 2.34 (1H, d, J=3.0 Hz, -OH), 3.21 (3H, s, -OMe), 3.35 (3H, s, -OMe), 3.81 (3H, s, -C₆H₄-OMe), 4.09 (1H, dq, J=3.0 Hz, J=6.6 Hz, H-2), 6.90 (2H, d, J=12.0 Hz, -C₆H₄-) ppm, 7.39 (2H, d, J=12.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 209.1183. Calcd for $C_{12}H_{17}O_{3}$: M^+ —OH, m/z 209.1176.

(S)-2-Hydroxy-1-(4-methoxyphenyl)-3-methyl-1-butanone Dimethyl Acetal (72% from 15); $[\alpha]_D^{24}$ -9.1° (c 1.20 MeOH); IR (film) 3550 cm⁻¹; ¹H NMR (CDCl₃) δ =0.70 (3H, d, J=6.6 Hz, H-4), 0.87 (3H, d, J=6.6 Hz, H-4'), 1.2—1.7 (1H, m, H-3), 2.51 (1H, s, J=2.1 Hz, -OH), 3.24 (3H, s, -OMe), 3.26 (3H, s, -OMe), 3.7—3.9 (1H, m, H-2), 3.81 (3H, s, -C₆H₄-OMe), 6.88 (2H, d, J=9.0 Hz, -C₆H₄-), 7.78 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 223.1350. Calcd for $C_{13}H_{19}O_{8}$: M^+ —OMe, m/z 233.1333.

(S)-2-Hydroxy-1-(6-methoxy-2-naphthyl)-1-propanone Dimethyl Acetal (91% from 14, 96% from 15); $[\alpha]_D^{21} - 13.9^\circ$ (c 0.92, MeOH); IR (film) 3520 cm⁻¹; ¹H NMR (CDCl₃) δ =1.00 (3H, d, J=6.6 Hz, H-3), 2.60 (1H, broad s, -OH), 3.26 (3H, s, -OMe), 3.43 (3H, s, -OMe), 3.92 (3H, s, -C₁₀H₆-OMe), 4.21 (1H, q, J=6.6 Hz, H-2), 7.1—7.2 (2H, m), 7.56 (1H, dd, J=1.8 Hz, J=8.5 Hz), 7.7—7.9 (2H, m), 7.97 (1H, s) (total 6H, -C₁₀H₆-) ppm.

HRMS; Found: m/z 276.1363. Calcd for C₁₆H₂₀O₄: M⁺, m/z 276.1360.

General Synthetic Procedure of (S)-1-Aryl-2-hydroxy-1-alkanone 2,2-Dimethyltrimethylene Acetal (17b): 1) Procedure C (from 15); Into a solution of 15 (10 mmol) and 2,2-dimethyl-1,3-propanediol (10.42 g, 100 mmol) in anhydrous methanol (150 ml), cooled in an ice bath, was added trimethylchlorosilane (27.16 g, 25 mmol). The mixture was stirred in an ice bath for 2 h. The reaction mixture was poured into the vigorously stirred NaHCO₃ solution at 0 °C, and then extracted with ethyl acetate (100 ml×3). The organic layer was dried over magnesium sulfate, concentrated, and then purified by silica-gel column chromatography (hexane/ethyl acetate) to give 17b as a colorless oil.

2) Procedure D (from 15); Into a 500 ml flask equipped with a Soxlet's extractor packed by molecular sieves 4A 1/16 was charged 15 (10 mmol), 2,2-dimethyl-1,3-propanediol (1.56 g, 15 mmol), p-toluenesulfonic acid (0.34 g, 2 mmol), and benzene (200 ml). The resulting mixture was heated at 50 °C and a vacuum was applied in order to maintain a smooth reflux. After completion, the reaction mixture was cooled and poured into the stirred aqueous NaHCO₃, and then extracted with diethyl ether (50 ml×3). The organic layer was treated by the above procedure to give 17b as a colorless oil.

(S)-2-Hydroxy-1-phenyl-1-propanone 2,2-Dimethyl-trimethylene Acetal [89% from 15 (Procedure C)]; $[\alpha]_D^{26}$ =0.7° (c 1.12 MeOH); IR (film) 3510 cm⁻¹; ¹H NMR (CCl₄) δ =0.60 (3H, s, -CMe), 0.93 (3H, d, J=6.6 Hz, H-3), 1.25 (3H, s, -CMe), 2.24 (1H, d, J=3.6 Hz, H-3), 3.39 (4H, s, -CCH₂C-), 3.62 (1H, dq, J=3.6 Hz, J=6.6 Hz, H-2), 7.2—7.5 (5H, m, -Ph) ppm.

HRMS; Found: m/z 219.1362. Calcd for $C_{14}H_{19}O_2$: M^+ —OH, m/z 219.1383.

(S)-2-Hydroxy-1-(4-methylphenyl)-1-propanone 2,2-Dimeth-

yl-trimethylene Acetal [93% from 15 (Procedure C), 93% from 15 (procedure D)]; $[\alpha]_D^{19}$ -0.05° (c 1.10, MeOH); IR (film) 3510 cm⁻¹; ¹H NMR (CDCl₃) δ=0.58 (3H, s, -CMe), 1.03 (3H, d, J=6.6 Hz, H-3), 1.27 (3H, s, -CMe), 2.37 (3H, s, -C₆H₄-Me), 2.51 (1H, d, J=3.6 Hz, -OH), 3.39 (2H, d, J=9.3 Hz, -OCH₂C-), 3.52 (2H, d, J=9.3 Hz, -OCH₂C-), 3.73 (1H, dq, J=3.6 Hz, J=6.6 Hz, H-2), 7.2—7.5 (4H, m, -C₆H₄-) ppm.

HRMS; Found: m/z 233.1558. Calcd for $C_{15}H_{21}O_2$: M^+ —OH, m/z 233.1541.

(S)-2-Hydroxy-1-(4-methoxyphenyl)-1-propanone 2,2-Dimethyl-trimethylene Acetal [96% from 15 (Procedure C), 93% from 15 (Procedure D)]; $[\alpha]_D^{28}$ -2.0° (c 0.99, MeOH); IR (film) 3505 cm⁻¹; ¹H NMR (CCl₄) δ =0.59 (3H, s, -CMe), 0.93 (3H, d, J=6.3 Hz, H-3), 1.25 (3H, s, -CMe), 2.13 (1H, broad s, -OH), 3.28 (2H, d, J=12.0 Hz, -OCH₂C-), 3.42 (2H, d, J=12.0 Hz, -OCH₂C-), 3.60 (1H, q, J=6.3 Hz, H-2), 3.83 (3H, s, -OMe), 6.81 (2H, d, J=9.0 Hz, -C₆H₄-), 7.21 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 266.1488. Calcd for $C_{15}H_{22}O_4$: M⁺, m/z 266.1516.

(S)-2-Hydroxy-1-(4-methoxyphenyl)-3-methyl-1-propanone 2,2-Dimethyl-trimethylene Acetal [57% from 15 (Procedure D)]; $[\alpha]_D^{24}$ -8.9° (c 1.01, MeOH); IR (film) 3580 cm⁻¹; ¹H NMR (CDCl₃) δ =0.58 (3H, s, -CMe), 0.83 (3H, d, J=6.6 Hz, H-4), 0.89 (3H, d, J=6.6 Hz, H-4'), 1.27 (3H, s, -CMe), 1.66 (1H, double heptet, J=6.6 Hz, J=2.7 Hz, H-3), 2.38 (1H, d, J=5.4 Hz, -OH), 3.4—3.7 (1H, m, H-2), 3.42 (4H, s, -CCH₂C-), 6.92 (2H, d, J=9.0 Hz, -C₆H₄-), 7.32 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 294.1833. Calcd for $C_{17}H_{26}O_4$: M^+ , m/z 294.1830.

(\$)-2-Hydroxy-1-(6-methoxy-2-naphtyl)-1-propanone 2,2-Dimethyltrimethylene Acetal [94% from 15 (Procedure C), 100% from 15 (Procedure D)]; $[\alpha]_D^{22}$ +0.7° (c 1.10, MeOH); IR (film) 3520 cm⁻¹; ¹H NMR (CDCl₃) δ =0.55 (3H, s, -CMe), 1.07 (3H, d, J=6.3 Hz, H-3), 1.30 (3H, s, -CMe), 2.56 (1H, d, J=3.9 Hz, -OH), 3.3—3.7 (4H, m, -OCH₂C-), 3.83 (1H, dd, J=3.9 Hz, J=6.3 Hz, H-2), 3.94 (3H, s, -OMe), 7.1—7.3 (2H, m), 7.48 (1H, dd, J=1.8 Hz, J=9.0 Hz), 7.7—7.9 (3H, m) (total 6H, -C₁₀H₆-) ppm.

HRMS; Found: m/z 316.1643. Calcd for $C_{19}H_{24}O_4$: M^+ , m/z 316.1673.

General Synthetic Procedure of (S)-1-Aryl-2-methylsulfonyloxy-1-alkanone Acetal (19): Into a solution of 17 (10 mmol) in pyridine (100 ml), cooled in an ice bath, was added methanesulfonyl chloride (1.16 g, 15 mmol). After stirring for 12 h at room temperature, water (300 ml) was added into the mixture, which was then extracted with diethyl ether (50 ml×3), and washed with water (50 ml×2). The organic layer was dried over MgSO₄, concentrated, and purified by the short silica-gel column chromatography (dichloromethane) to give 19.

(S)-2-Methylsulfonyloxy-1-phenyl-1-propanone Dimethyl Acetal (95% from 17a); colorless oil; $[\alpha]_D^{25}$ —14.7° (c 1.13, CHCl₃); IR (film) 1350, 1170 cm⁻¹; ¹H NMR (CDCl₃) δ =1.19 (3H, d, J=6.6 Hz, H-3), 3.12 (3H, s, -OMs), 3.25 (3H, s, -OMe), 3.33 (3H, s, -OMe), 5.01 (1H, q, J=6.6 Hz, H-2), 7.3—7.7 (5H, m, -Ph) ppm.

HRMS; Found: m/z 274.0851. Calcd for C₁₂H₁₈O₅S: M⁺, m/z 274.0873.

(S)-2-Methylsulfonyloxy-1-phenyl-1-propanone 2,2-Di-

methyl-trimethylene Acetal (98% from 17b); colorless oil; $[\alpha]_D^{25}$ -2.6° (c 0.98, CHCl₃); IR (film) 1350, 1170 cm⁻¹; ¹H NMR (CHCl₃) δ=0.59 (3H, s, -CMe), 1.28 (3H, s, -CMe), 1.39 (3H, d, J=6.6 Hz, H-3), 2.69 (3H, s, -OMs), 3.46 (4H, s, -CCH₂C-), 4.60 (1H, q, J=6.6 Hz, H-2), 7.45 (s, 5H) ppm.

HRMS; Found: m/z 219.1349. Calcd for C₄H₁₉O₂: M⁺—OMs, m/z 219.1383.

(S)-2-Methylsulfonyloxy-1-(4-methylphenyl)-1-propanone Dimethyl Acetal (99% from 17a); colorless oil; $[\alpha]_{2}^{23}$ =15.0° (c 1.20, CHCl₃); IR (film) 1350, 1170 cm⁻¹; ¹H NMR (CDCl₃) δ =1.18 (3H, d, J=6.6 Hz, H-3), 2.35 (3H, s, -C₆H₄-Me), 3.11 (3H, s, -OMs), 3.23 (3H, s, -OMe), 3.32 (3H, s, -OMe), 4.99 (1H, q, J=6.6 Hz), 7.17 (2H, d, J=8.4 Hz, -C₆H₄-), 7.36 (2H, d, J=8.4 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 257.0839. Calcd for $C_{12}H_{17}O_4S$: M+-OMe, m/z 257.0845.

(S)-2-Methylsulfonyloxy-1-(4-methylphenyl)-1-propanone 2,2-Dimethyl-trimethylene Acetal (100% from 17b); colorless oil; $[\alpha]_D^{13}$ -2.0° (c 0.98, CHCl₃); IR (film) 1360, 1175 cm⁻¹; ¹H NMR (CDCl₃) δ =0.59 (3H, s, -CMe), 1.28 (3H, s, -CMe), 1.37 (3H, d, J=6.6 Hz, H-3), 2.38 (3H, s, -C₆H₄-), 2.73 (3H, s, -OMs), 3.46 (4H, s, -CCH₂C-), 4.60 (1H, q, J=6.6 Hz, H-2), 7.2—7.5 (4H, m, -C₆H₄-) ppm.

HRMS; Found: m/z 327.1275. Calcd for $C_{16}H_{23}O_{5}S$, $M^{+}-1$, m/z 327.1265.

(S)-2-Methylsulfonyloxy-1-(4-methoxyphenyl)-1-propanone Dimethyl Acetal (99% from 17a); colorless oil; $[\alpha]_{2}^{22}$ -15.2° (c 1.03, CHCl₃); IR (film) 1350, 1170 cm⁻¹; ¹H NMR (CDCl₃) δ =1.17 (3H, d, J=6.6 Hz, H-3), 3.11 (3H, s, -OMs), 3.24 (3H, s, -OMe), 3.31 (3H, s, -OMe), 3.82 (3H, s, -C₆H₄-OMe), 4.98 (1H, q, J=6.6 Hz, H-2), 6.89 (2H, d, J=8.7 Hz, -C₆H₄-), 7.39 (2H, d, J=8.7 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 273.0818. Calcd for $C_{12}H_{17}O_5S$: M^+ —OMe, m/z 273.0796.

(S)-2-Methylsulfonyloxy-1-(4-methoxyphenyl)-1-propanone 2,2-Dimethyl-trimethylene Acetal (95% from 17b); colorless crystals from diethyl ether; mp 127.0—128.0 °C; $[\alpha]_D^{29}$ -3.7° (c 1.00, CHCl₃); IR (film) 1360—1330, 1180 cm⁻¹; ¹H NMR (CDCl₃) δ =0.59 (3H, s, -CMe) 1.26 (3H, s, -CMe), 1.36 (3H, d, J=6.6 Hz, H-3), 2.76 (3H, s, -OMs), 3.85 (3H, s, -OMe), 4.57 (1H, q, J=6.6 Hz, H-2), 6.90 (2H, d, J=9.0 Hz, -C₆H₄-), 7.34 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 249.1477. Calcd for $C_{15}H_{21}O$: M^+ —Ms, m/z 249.1489.

(S)-2-Methylsulfonyloxy-1-(4-methoxyphenyl)-3-methyl-1-butanone Dimethyl Acetal (90% from 17a); colorless oil; $[\alpha]_D^{26}$ –4.6° (c 1.01, CHCl₃); IR (film) 1390, 1170 cm⁻¹; ¹H NMR (CDCl₃) δ =0.70 (3H, d, J=6.9 Hz, H-4), 0.90 (3H, d, J=6.9 Hz, H-4'), 1.6—1.9 (1H, m, H-3), 3.19 (3H, s, -OMs), 3.21 (3H, s, -OMe), 3.26 (3H, s, -OMe), 3.81 (3H, s, -C₆H₄-), 4.77 (1H, d, J=3.6 Hz, H-2), 6.89 (2H, d, J=9.0 Hz, -C₆H₄-), 7.43 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 301.1100. Calcd for $C_{14}H_{21}O_5S$: M+-OMe, m/z 301.1108.

(S)-2-Methylsulfonyloxy-1-(4-methoxyphenyl)-3-methyl-1-butanone 2,2-Dimethyl-trimethylene Acetal (94% from 17b); colorless oil; $[\alpha]_D^{24} - 10.2^\circ$ (c 0.97, CHCl₃); IR (film) 1360, 1170 cm⁻¹; ¹H NMR (CCl₄) δ =0.59 (3H, s, -CMe), 0.83 (3H, d, J=7.5 Hz, H-4), 0.91 (3H, d, J=7.5 Hz, H-4'), 1.27 (3H, s, -CMe), 1.91 (1H, double septet, J=2.1 Hz, J=7.5 Hz, H-3), 2.79 (3H, s, -OMs), 3.39 (4H, s, -OCH₂C-), 6.87 (2H, d, J=9.0 Hz, -C₆H₄-), 7.30 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 372.1600. Calcd for C₁₈H₂₈O₆S: M⁺, m/z 372.1604.

(S)-2-Methylsulfonyloxy-1-(6-methoxy-2-naphthyl)-1-propanone Dimethyl Acetal (96% from 17a); colorless oil; $[\alpha]_{2}^{21}$ -17.3° (c 1.01, CHCl₃); IR (film) 1385, 1170 cm⁻¹; ¹H NMR (CDCl₃) δ =1.21 (3H, d, J=6.6 Hz, H-3), 3.14 (3H, s, -OMs), 3.28 (3H, s, -OMe), 3.39 (3H, s, -OMe), 3.93 (3H, s, -C₆H₄-), 5.12 (1H, q, J=6.6 Hz, H-2), 7.1—7.2 (2H, m), 7.55 (1H, dd, J=1.8 Hz, J=8.5 Hz), 7.7—7.9 (2H, m), 7.98 (1H, s) (total 6H, -C₁₀H₆-) ppm.

HRMS; Found: m/z 354.1123. Calcd for $C_{17}H_{22}O_6S$: M⁺, m/z 354.1135.

(S)-2-Methylsulfonyloxy-1-(6-methoxy-2-naphtyl)-1-propanone 2,2-Dimethyl-trimethylene Acetal (100% from 17b); colorless oil; $[\alpha]_D^{19}$ +1.5° (c 0.98, CHCl₃); IR (film) 1390, 1170 cm⁻¹; ¹H NMR (CDCl₃) δ =0.56 (3H, s, -CMe), 1.30 (3H, s, -CMe), 1.41 (3H, d, J=6.6 Hz, H-3), 2.67 (3H, s, -OMs), 3.51 (4H, s, -OCH₂C-), 3.94 (3H, s, -OMe), 4.70 (1H, q, J=6.6 Hz, H-2), 7.17 (1H, s), 7.1—7.3 (1H, m), 7.51 (1H, dd, J=1.8 Hz, J=8.4 Hz), 7.7—7.9 (3H, m) (total 6H, -C₁₀H₆-) ppm.

HRMS; Found: m/z 394.1441. Calcd for C₂₀H₂₆O₆S, M⁺, m/z 394.1292.

General Synthetic Procedure of Methyl (S)-Alkanoate (20a) or 3-Hydroxy-2,2-dimethylpropyl (S)-Alkanoate (20b): A Pyrex pressure bottle was charged with 19 (10 mmol), sodium acetate (984 mg, 12 mmol), and methanol-water (7:3 v/v, 50 ml). The bottle was tightly closed with a cap and heated at 100—110 °C for 6—18 h with stirring. After cooling, the reaction mixture was poured into a stirred ice water (100 ml), which was then extracted with diethyl ether (50 ml×3). The organic layer was dried over MgSO₄, concentrated, and purified by silica-gel column chromatography (hexane-ethyl acetate) to give 20.

Methyl (*S*)-2-Phenylpropionate (72% from 19a); colorless oil; $[\alpha]_D^{28}$ +93.3° (*c* 0.96, EtOH); IR (film) 1735 cm⁻¹; ¹H NMR (CCl₄) δ=1.10 (3H, d, *J*=7.2 Hz, H-3), 3.57 (3H, s, -COOMe), 3.58 (1H, q, *J*=7.2 Hz, H-2), 7.20 (5H, s, -Ph) ppm.

HRMS; Found: m/z 164.0838. Calcd for $C_{10}H_{12}O_2$: M^+ , m/z 164.0836.

3-Hydroxy-2,2-dimethylpropyl (*S*)-**2-Phenylpropionate** (93% from **19b**); colorless oil; $[\alpha]_D^{25} + 38.3^\circ$ (c 1.00, CHCl₃); IR (film) 3470, 1735 cm⁻¹; ¹H NMR (CDCl₃) δ =0.82 (6H, s, -CMe), 1.52 (3H, d, J=7.2 Hz, H-3), 1.99 (1H, broad s, -OH), 3.13 (2H, s, -OCH₂C-), 3.74 (1H, q, J=7.2 Hz, H-2), 3.82 (1H, d, J=11.4 Hz, -COOCH₂-), 4.00 (1H, d, J=11.4 Hz, -COOCH₂-), 7.32 (5H, s, -Ph) ppm.

HRMS; Found: m/z 219.1354. Calcd for $C_{14}H_{19}O_2$: M^+ —OH, m/z 219.1383.

Methyl (S)-2-(4-Methylphenyl)propionate (85% from 19a); colorless oil; $[\alpha]_D^{20}$ +84.4° (c 0.98, CHCl₃); IR (film) 1740 cm⁻¹; ¹H NMR (CCl₄) δ=1.39 (3H, d, J=7.2 Hz, H-3), 2.26 (3H, s, -C₆H₄-Me), 3.53 (1H, q, J=7.2 Hz, H-2), 3.55 (3H, s, -COOMe), 6.9—7.2 (4H, m, -C₆H₄-) ppm.

HRMS; Found: m/z 177.0891. Calcd for $C_{11}H_{13}O_2$: M⁺-1, m/z 177.0914.

3-Hydroxy-2,2-dimethylpropyl (*S*)-2-(4-Methylphenyl)propionate (93% from 19b); colorless oil; $[\alpha]_D^{20}$ +35.8° (*c* 1.03, CHCl₃); IR (film) 3460, 1730 cm⁻¹; ¹H NMR (CDCl₃) δ =0.83 (6H, s, -CMe-), 1.49 (3H, d, *J*=7.2 Hz, H-3), 2.31 (3H, s, -C₆H₄-Me), 2.46 (1H, broad s, -OH), 3.13 (2H, s, -OCH₂C-),

3.70 (1H, q, J=7.2 Hz, H-2), 3.81 (1H, d, J=12.0 Hz, $-COOCH_2$ -), 3.99 (1H, d, J=12.0 Hz, $-COOCH_2$ -), 7.17 (4H, s, $-COOCH_4$ -) ppm.

HRMS; Found: m/z 250.1554. Calcd for C₁₅H₂₂O₃: M⁺, m/z 250.1567.

Methyl (S)-2-(4-Methoxyphenyl)propionate (97% from 19a); colorless oil; $[\alpha]_D^{21}$ +75.3° (c 1.02, CHCl₃); IR (film) 1735 cm⁻¹; ¹H NMR (CCl₄) δ =1.39 (3H, d, J=7.2 Hz, H-3), 3.52 (1H, q, J=7.2 Hz, H-2), 3.56 (3H, s, -COOMe), 3.70 (3H, s, -OMe), 6.71 (2H, d, J=8.7 Hz, -C₆H₄-), 7.09 (2H, d, J=8.7 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 194.0954. Calcd for $C_{11}H_{14}O_3$: M^+ , m/z 194.0942.

3-Hydroxy-2,2-dimethylpropyl (*S*)-2-(4-Methoxyphenyl)-propionate (92% from 19b); colorless oil; $[\alpha]_D^{30} + 30.2^{\circ}$ (c 1.00, CHCl₃); IR (film) 3500, 1730 cm⁻¹; ¹H NMR (CDCl₃) δ =1.47 (3H, d, J=7.2 Hz, H-3), 3.67 (2H, s, -OCH₂C-), 3.68 (1H, q, J=7.2 Hz, H-2), 3.80 (3H, s, -OMe), 6.87 (2H, d, J=8.7 Hz, -C₆H₄-), 7.24 (2H, d, J=8.7 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 266.1524. Calcd for C₁₅H₂₂O₄: M⁺, m/z 266.1517.

Methyl (S)-2-(4-Methoxyphenyl)-3-methylbutanoate (90% from 19a); colorless oil; $[\alpha]_D^{23}$ +61.6° (c 1.01, MeOH); IR (film) 1735 cm⁻¹; ¹H NMR (CCl₄) δ=0.70 (3H, d, J=6.6 Hz, H-4), 1.00 (3H, d, J=6.6 Hz, H-4'), 2.28 (1H, m, J=10.5 Hz, J=6.6 Hz, H-3), 3.07 (1H, d, J=10.5 Hz, H-2), 3.65 (3H, s, -COOMe), 3.79 (3H, s, -OMe), 6.83 (2H, d, J=9.0 Hz, -C₆H₄-), 7.24 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 222.1253. Calcd for C₁₃H₁₈O₃: M⁺, m/z 222.1254.

3-Hydroxy-2,2-dimethylpropyl (S)-2-(4-Methoxyphenyl)-3-methylbutanoate (96% from 19b); colorless oil; $[\alpha]_{\alpha}^{24}$ +24.9° (c 1.00, CHCl₃); IR (film) 3510, 1730 cm⁻¹; ¹H NMR (CDCl₃) δ =0.71 (3H, d, J=6.6 Hz, H-4), 0.85 (6H, s, -CMe₂C-), 1.03 (3H, d, J=6.6 Hz, H-4'), 2.1—2.5 (2H, m, H-2), 3.0—3.3 (3H, m, -CCH₂OH and -OH), 3.77 (3H, s, -OMe), 3.90 (2H, s, -COOCH₂C-), 6.84 (2H, d, J=9.0 Hz, -C₆H₄-), 7.22 (2H, d, J=9.0 Hz, -C₆H₄-) ppm.

HRMS; Found: m/z 294.1844. Calcd for $C_{17}H_{26}O_4$: M^+ , m/z 294.1830.

Methyl (S)-2-(6-Methoxy-2-naphthyl)propionate (97% from 19a); colorless crystals from hexane-diethyl ether; mp 91.0—92.0 °C; $[\alpha]_D^{21}$ +78.4° (c 1.05, CHCl₃); IR (film) 1735 cm⁻¹; ¹H NMR (CDCl₃) δ=1.57 (3H, d, J=7.2 Hz, H-3), 3.68 (3H, s, -COOMe), 3.90 (1H, q, J=7.2 Hz, H-2), 3.91 (3H, s, -OMe), 7.13 (1H, s), 7.1—7.2 (1H, s), 7.43 (1H, dd, J=1.8 Hz, J=8.4 Hz), 7.70 (2H, s), 7.79 (1H, s) (total 6H, -C₁₀H₆-) ppm. HRMS; Found: m/z 244.1109. Calcd for C₁₅H₁₆O₃: M⁺, m/z 244.1099.

3-Hydroxy-2,2-dimethylpropyl (*S*)-2-(6-Methoxy-2-naphtyl)propionate (95% from 19b); colorless crystals from hexane-diethyl ether; mp 59.0—60.0 °C; $[\alpha]_D^{21}$ +31.2°C (*c* 0.92, CHCl₃); IR (film) 3500, 1730 cm⁻¹; ¹H NMR (CDCl₃) δ =0.84 (6H, s, -CMe₂C-), 1.58 (3H, d, J=7.2 Hz), 2.17 (1H, s, -OH), 3.12 (2H, s, -OCH₂C-), 3.84 (1H, d, J=10.5 Hz, -COOCH₂C-), 3.87 (1H, q, J=7.2 Hz, H-2), 3.91 (3H, s, -OMe), 4.01 (1H, d, J=10.5 Hz, -COOCH₂C-), 7.12 (1H, s), 7.1—7.3 (1H, m), 7.42 (1H, dd, J=1.8 Hz, J=8.4 Hz), 7.6—7.8 (3H, m) (total 6H, -C₁₀H₆-) ppm.

HRMS; Found: m/z 316.1676. Calcd for C₁₉H₂₄O₄: M⁺, m/z 316.1656.

Transformation of 3-Hydroxy-2,2-dimethylpropyl Ester

(20b) to Methyl Ester (20a): A Pyrex pressure bottle was charged with 19b (1 mmol), anhydrous methanol (15 ml), and sulfuric acid (41 mg, 0.7 mmol). The bottle was tightly closed with a cap and heated at 110 °C for 1 d. After cooling in an ice bath, the reaction mixture was powered into a stirred aqueous NaHCO₃ solution (100 ml), and extracted with diethyl ether (30 ml×3). The organic layer was concentrated and purified by silica-gel column chromatography to give the corresponding methyl ester (20a) quantitatively. Enantiomeric excess was determined to be over 98% by ¹H NMR measurement using Eu(tfc)₃.

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- 32) Enantiomeric excess of ethyl (S)-lactate (Aldrich) was determined to be over 99% by HPLC measurement of the (+)-2-methoxy-2-trifluoromethyl-(R)-phenylacetic acid ester³⁶) of the corresponding alcohol, which was prepared by the treatment with LiAlH₄, by using Develosil 60-3 (Nomura Chemical); hexane/dichloromethane/methanol=6/1/0.007 (v/v/v), flow rate 0.5 ml min⁻¹, k_{SR}^{c} =3.24, α = k_{RR}^{c}/k_{SR}^{c} =1.21.
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