SYNTHESIS AND SOME PROPERTIES OF BASIC CRYSTALLINE HAFNIUM DITUNGSTATE

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According to a study of the hafnium tungstates in the HfO_2-WO_3 system, $HfOWO_4$ [1] and HfW_2O_8 [2] are formed. Basic crystalline zirconium tungstate has been obtained [3]. Taking into consideration the analogy in the properties of Zr and Hf, the problem in the present paper was to obtain basic crystalline hafnium tungstate and study its physicochemical properties.

EXPERIMENTAL

The starting solutions of 0.5 M hafnium oxychloride and 1.0 M Na₂WO₄ were prepared from cp HfOCl₂·8H₂O and analytical grade Na₂WO₄·2H₂O. The reaction mixture was acidified with conc. HCl (d 1.18). The obtained sample was dried in the air and in a desiccator over calcined CaCl₂.

The air-dried sample (0.1-0.2 g) was dissolved in 30-40 ml of oxalic acid solution that had been saturated at ~20°C and then refluxed for a long time, and then the amount of HfO₂ was determined by precipitating the hafnium with cupferron [4]. The amount of WO₃ was determined photocolorimetrically using a 0.1-0.2 g sample, which was dissolved by long refluxing in a mixture of 6-7 g of NH₄HSO₄ and 20 ml of conc. H₂SO₄, while the amount of water was determined by the weight loss on ignition at 400°. Found: HfO₂ 26.15; WO₃ 61.02; H₂O 13.07%. HfO₂·2WO₃·6H₂O. Calculated: HfO₂ 26.91; WO₃ 60.00; H₂O 13.07%. The thermogram of the air-dried sample (derivatograph of the F. Paulik-J. Paulik-L. Erdey system, rate of raising the temperature = 10°/min) has three endothermic effects (106, 284, and 790°) and one exothermic effect (583°) on the heating curve. The curves for the weight loss of the sample show that the water present in the sample is removed in two steps, and mainly during the endothermic effects at 106 and 284°.

To ascertain the nature of the thermal effects and the resultant solid-phase transitions that take place here we employed the x-ray phase analysis data obtained for the powders, which were ignited at the corresponding temperatures. The x-ray patterns were taken on a DRON-1 diffractometer using Cu-filtered radiation.

DISCUSSION OF RESULTS

The air-dried hafnium tungstate sample is isostructural with zirconium molybdate and tungstate $Zr(OH)_2M_2O_7 \cdot 2H_2O$ (M = Mo, W) [5]. The parameters of the tetragonal cell are: a =11.48, c = 12.41 Å (Table 1). This structure is also retained when the precipitate is heated at 200°, which indicates that hygroscopic water is present in the precipitate, and the former is removed at 106°. Further dehydration occurs when the precipitate is heated above 200°, and the structural water is removed (endothermic effect at 284°). As a result the tetragonal structure is destroyed and the x-ray pattern of this sample does not give any diffraction reflections. The crystalline structure is detected by x-ray when the sample is heated above 500°. A calculation of the powder pattern disclosed that the obtained phase crystallizes as a simple cubic lattice with a period of a = 9.12 Å (Table 2). An analogous structure is also characteristic for the HfW₂O₈ obtained by the ceramic method at 1200-1250° [2]. This makes it possible to state that hafnium tungstate HfW₂O₈ is formed after the final

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<i>I/I</i> ,	d, A	hkl	10 ² /d ²		1		}	102/d2	
			experi- ment	calcula- tion	<i>I/I</i> ₁	d, Å	hkl	experi- ment	calcula- tion
50 10 60 50 100 15 20 25	5,79 4,88 4,20 3,63 3,12 2,86 2,73 2,61	0,20 112 022 130 132,004 040 024 042	2,99 4,12 5,63 7,58 1,03 1,22 1,34 1,47	3,00 4,11 5,63 7,58 1,02 1,21 1,34 1,47	40 20 15 25 25 15 30 25	2,47 2,36 2,10 1,95 1,90 1,87 1,80 1,73	332,224 242,134 152,044 026 060 352 136 262	1,68 1,77 2,25 2,63 2,76 2,86 3,00 3,32	1,69 1,75 2,24 2,63 2,75 2,84 3,00 3,30

TABLE 1. Indexing Data for Diffraction Pattern of $\rm Hf(OH)_{2}-W_{2}O_{7}\cdot 2H_{2}O$

TABLE 2. Indexing Results for Diffraction Pattern of HfW208

			10²/d²					10 ² /d ²	
<i>I/I</i> 1	d, X	hkl	experi- ment	cal- cula- tion	I/I ₁	d, Å	hkl	experi- ment	cal- cula- tion
15 14 100 80 60 15 22 70 10 25 50 25 4 25 25 10	5,27 4,559 3,722 3,222 2,800 2,800 2,452 2,452 2,452 2,452 2,452 2,04 1,995 1,995	111 200 210 211 220 300,221 310 311 222 320 321 410,322 331 420 421 332 420 332 421 332 420 332 420 332 420 332 420 332 420 332 420 332 333 332 33	3,60 4,83 5,96 7,16 9,61 1,08 1,32 1,43 1,51 1,67 2,04 2,26 2,39 2,50 2,63	3,60 4,81 6,01 7,21 9,61 1,08 1,20 1,32 1,44 1,56 2,02 2,28 2,40 2,52 2,64	$\begin{array}{c} 35\\15\\20\\45\\25\\5\\8\\12\\15\\22\\10\\5\\7\\9\end{array}$	1,87 1,83 1,79 1,76 1,70 1,67 1,61 1,59 1,57 1,54 1,52 1,16 1,43 1,41 1,35	$\begin{array}{c} 422\\ 500,430\\ 510,431\\ 511,333\\ 520,432\\ 521\\ 440\\ 522,441\\ 530,433\\ 531\\ 630,442\\ 611,532\\ 621,540,443\\ 541\\ 630,542\\ 631\\ \end{array}$	2,87 2,98 3,10 3,24 3,46 3,58 3,84 4,07 4,19 4,29 4,25 4,90 5,02 5,37 5,49	2,88 2,99 3,12 3,24 3,47 3,56 3,87 3,96 4,08 4,08 4,20 4,30 4,56 4,92 5,04 5,39 5,52

dehydration of the precipitate at 284°, which changes above 500° from the x-ray amorphous state to the crystalline state. The crystallization of HfW_2O_B is accompanied by an exothermic effect at 583°. Anhydrous hafnium tungstate decomposes into the oxides HfO, and WO_3 . The decomposition is accompanied by an endothermic effect at 790°. HfW₂O₈ and ZrW₂O₈ were obtained from the oxides at $1200-1250^{\circ}$ [2]. Since ZrW_2O_8 was obtained from aqueous solution, with subsequent ignition at $300-500^{\circ}$, while HfW_2O_8 was obtained by ignition at 300-600°, we attempted to obtain HfW_2O_8 and ZrW_2O_8 also from a mixture of the oxides HfO_2 and WO3, and ZrO2 and WO3, at 1100-1200°. Parallel with this, and at the same temperatures, we ignited the air-dried precipitates of zirconium and hafnium tungstates, which respectively decompose at 600-700 and 750-800° to the starting oxides. After holding for 4 h at 1100-1200° a portion of the samples was quenched in the air, while a second portion was cooled slowly along with the furnace. The x-ray studies disclosed that the samples, which were cooled slowly along with the furnace, contain a mixture of oxides, in which connection the amount of the samples decreased noticeably due to the sublimation of WO_3 . The samples, which were quenched in the air at $1100-1200^{\circ}$, contained HfW_2O_8 and ZrW_2O_8 with a cubic structure, analogous to the samples that were obtained by precipitation from aqueous solution and subsequent ignition of the precipitates at 500-600°. The quenched samples, which were obtained from a mechanical mixture of the oxides together with HfW_2O_8 and ZrW_2O_8 , also contained substantial amounts of still unreacted oxides HfO_2 and WO_3 , and ZrO_2 and WO_3 . The hafnium and zirconium tungstates, obtained by quenching at $1100-1200^\circ$, are stable up to 600-750° when heated in the air, while above this temperature they again decompose to a mixture of the oxides HfO_2 and WO_3 , and ZrO_2 and WO_3 . As a result, in the high-temperature synthesis from a mixture of the oxides it is possible to obtain HfW_2O_8 and ZrW_2O_8 only by quenching the samples from high temperatures, while the compounds HfW_2O_8 and ZrW_2O_8 decompose at 700°.

To explain the nature of the water, contained in $HfO_2 \cdot 2WO_3 \cdot 6H_2O$, we took the broad-band NMR spectra, which were decomposed using an atlas of the theoretical absorption curves of the water molecule [6]. The compound contains adsorbed water molecules with $R_{H-H} = 1.54$ Å and

 β = 2.4 Oe. A quantitative analysis of the spectra gives n_{H^+} = 2 and n_{H_20} = 5 (Fig. 1).



Fig. 1. NMR spectrum of $Hf(OH)_2W_2O_7$. 2H₂O: 1) experimental; 2) theoretical absorption curve.

Based on the chemical analysis and physicochemical study results, and also on the basis of the data given in [3], the air-dried HfO2 • 2WO3 • 6H2O sample obtained by us can be depicted as being Hf(OH)₂W₂O₇·2H₂O (three H₂O molecules are adsorbed).

CONCLUSIONS

1. Basic crystalline hafnium ditungstate Hf(OH)₂W₂O₇·2H₂O was obtained, which crystallizes as a tetragonal lattice. Ignition of the compound gave anhydrous hafnium tungstate with a cubic lattice, which is stable in the air up to 700-750°.

2. The anhydrous zirconium and hafnium ditungstates were obtained from the basic zirconium and hafnium tungstates, which are found in the metastable state at room temperature, and which decompose when heated to 700-750°.

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