

## Enzymes in Organic Synthesis: Lipase Catalyzed Resolution of Secondary $\alpha$ -Ketoalcohols

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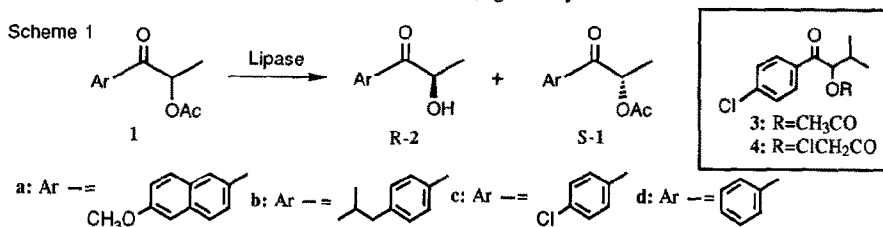
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**Abstract** - Resolution of several  $\alpha$ -ketoalcohols of synthetic value using lipase as a catalyst is described.

$\alpha$ -Ketoalcohols are versatile synthons in organic synthesis. They can be converted into either erythro or threo 1, 2-diols via reduction with a hydride reagent<sup>1</sup> or a hydrosilane / F<sup>-</sup> reagent.<sup>2</sup> They can also be transformed to erythro or threo 1, 2-N-benzyloxy amino alcohols via the reduction of their corresponding (E)-oxime or (Z)-oxime derivatives, respectively.<sup>3</sup>  $\alpha$ -Alkyl arylacetic acids, a group of biologically interesting compounds, have been prepared via an aryl 1,2-migration from the corresponding  $\alpha$ -ketoalcohol derivatives.<sup>4</sup> Some of them, like  $\alpha$ -(6-methoxyl-2-naphthyl)propionic acid show potent anti-inflammatory and analgesic activities<sup>5</sup> and others, like  $\alpha$ -isopropyl arylacetic acid, are used as a moiety of synthetic pyrethroids.<sup>6</sup> Because most of the  $\alpha$ -alkyl arylacetic acids possess an unique stereogenic center required for biological activity,<sup>7</sup> a synthetic strategy based on enantiomerically pure or enriched  $\alpha$ -ketoalcohols is considered to be important for the preparation of many of these molecules.

Previously reported methods for the preparation of chiral  $\alpha$ -ketoalcohols involve the use of chiral oxazaborolidine or the use of microbes as catalysts in the enantioselective reduction of  $\alpha$ -keto thioacetals following the removal of the dithiane group.<sup>8</sup> In these processes, more procedures for the introduction and removal of the pungent dithiane group are required. Another method for the preparation of chiral  $\alpha$ -ketoalcohols is using baker's yeast as catalyst to reduce 1,2-diketones, however, the selectivity of reduction was low.<sup>9</sup> We report here the enzymatic resolution of several  $\alpha$ -ketoalcohols of synthetic value using lipase as a catalyst.

Substrates **1a-d** and **3** were synthesized in high yield (82-90%) from their corresponding  $\alpha$ -bromo ketones<sup>10</sup> via the treatment with one equivalent of sodium methoxide in methanol following acidic hydrolysis and then acetylation with acetic anhydride in pyridine. These  $\alpha$ -keto esters **1a-d** and **3** were then resolved with lipoprotein lipase from *Pseudomonas* sp. (LPL, from Amano company)<sup>11</sup> as shown in Scheme 1. These results are summarized in Table 1. The E values<sup>12</sup> for the resolution of **1a-d** were 42, 42, 43 and 34, respectively. The optical purities of **1a**, **1b**, **1c** and **1d** isolated are 89%, 85%, 83% and 85% when the conversions are of 40 %, 51 %, 53 % and 45%, respectively. Because the rate of hydrolysis of **3** was very slow, the chloroacetate **4** was prepared and resolved. The hydrolysis rate of **4** was improved, however, the ee was low. Lipase AP6 from *Aspergillus niger* (AP6, from Amano company) has also been examined in the resolution of **4**, again very low E value was obtained.



**Table 1.** Lipase-Catalyzed Enantioselective Hydrolysis of  $\alpha$ -Ketoesters **1a** - **1d**, **3**, and **4**

Compound	Enzyme	Extent of Conversion	% ee <sup>a</sup> & $[\alpha]_D^{25}$ Acetate	$[\alpha]_D^{25}$ Alcohol	Stereochemical preference	E <sup>b</sup>
<b>1a</b>	LPL	40	61 (-9.3)	89 (+69.7)	R	42
<b>1b</b>	LPL	51	90 (-15.0)	85 (+46.0)	R	42
<b>1c</b>	LPL	53	95 (-11.5)	83 (+15.2)	R	43
<b>1d</b>	LPL	45	72 (-72.7)	85 (+104.9)	R	34
<b>3</b>	LPL	very slow				
<b>4</b>	LPL	62	17	10	R	1.5
<b>4</b>	AP6	89	77	9	R	2.5

a : The ee's of acetate and alcohol were determined according ref. 13

b : E is the ratio of the specificity of the two enantiomers.<sup>12</sup>

c : The specific rotation was measured in CHCl<sub>3</sub> with the concentration of 1.0-2.0 g/100 mL.

To determine the absolute stereochemistry, **2a** ( $[\alpha]_D^{25} + 69.7$ , ee = 89 %) was converted to naproxen methyl ester (**7**).<sup>14</sup> The absolute configuration of **7** was determined to be *S* by comparison of its specific rotation value,  $[\alpha]_D^{25} + 88.4$  (c 1.02, CHCl<sub>3</sub>), with the literature value.<sup>15</sup> This indicated that **2a** has the *R* configuration.

In conclusion, the enzymatic resolution as described here enables the preparation of either antipodes of the optically pure  $\alpha$ -keto alcohol desired.

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11.  $\alpha$ -Bromo ketones were prepared via a known two step procedure see ref. 4.
12. After screening with **1d** as a substrate, the LPL enzyme was chosen because it gave the best enantioselectivity.
13. E is the ratio of the specificity constants of the two enantiomers. see: Chen, C.-S.; Fujimoto, Y.; Girdaukas, G.; Sih, C. J., *J. Am. Chem. Soc.* **1982**, *104*, 7294.
14. The ee of acetates, **1a-1d**, **3** and **4** was determined by <sup>1</sup>H-NMR spectroscopy in the presence of Tris(3-heptafluoropropylhydroxymethylene)-(+)-camphorato]-europium(III). The alcohol product was converted to the corresponding acetate and then analyzed with the same method as described.
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